



Appalachia Midstream Services, LLC
100 Teletech Drive, Suite 2
Moundsville, WV 26041

February 2, 2018
(Via Federal Express)

Beverly D. McKeone
New Source Review Program Manager
Division of Air Quality
West Virginia Department of Environmental Protection
601 57th Street SE
Charleston, WV 25304-2345

**Subject: Application for 45CSR13 NSR Permit Modification
Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Permit No. R13-3048A - Plant ID No 009-00116
Brooke County, West Virginia**

Dear Ms. McKeone:

Appalachia Midstream Services, LLC (AMS) is submitting one (1) original paper copy and two (2) CD-ROMs of an Application for 45CSR13 New Source Review (NSR) Permit Modification for the existing Buffalo Compressor Station (BCS) at 9628 Bethany Pike in Bethany, Brooke County, West Virginia.

This application for Permit Modification has been prepared and submitted as the previous application, and consequentially the current permit, did not include all potential emission sources at the facility.

The most significant changes to the potential to emit (PTE) are the results of:

- 1) The previous application did not include the Compressor Rod Packing (CRP) emissions. **(Increases the VOC point source emission estimate by 48.02 tpy.)**
- 2) The 701 bhp Cummins GTA28 Emergency Generator Engine (GEN-2) will not be installed. **(Decreases the VOC point source emission estimate by 1.69 tpy.)**
- 3) The previous application used less conservative parameters and assumptions for estimating the Dehydrator (DHY-01 and DHY-02) emissions. **(Increases the VOC point source emission estimate by 4.15 tpy total for both dehydrators.)**
- 4) The previous application used less conservative parameters and assumptions for estimating the Compressor Blowdown (CBD) and did not include the Emergency Shutdown (ESD) Testing emissions. **(Increases the VOC point source emission estimate by 17.27 tpy.)**
- 5) The previous application used less conservative parameters and assumptions for estimating the Piping and Equipment Leak (FUG-G, FUG-O) emissions and did not include the Engine Crankcase (ECC) emissions. **(Increases the VOC fugitive source emission estimate by 42.35 tpy.)**

These changes, and other less substantial changes, are summarized on the following page:

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviv Permit Modification (NSR)

Comparison: "Current" Permit (R13-3048A - 05/01/15) vs. "New" Application

Source ID	Description	Potential-to-Emit (PTE) (tpy)														
		NO _x	CO	VOC	PM	SO ₂	HCHO	TOT HAPs	CO ₂ e	"Current"	"New"					
CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	6.66	6.82	3.69	0.49	0.03	0.67	1.56	0.91	7.095	8.564					
GEN	Generator - Capstone C600 Microturbine	---	---	1.48	---	---	---	---	---	---	2.423					
CRP	Compressor Rod Packing	10.55	2.70	0.07	0.57	0.22	0.20	0.11	0.02	0.03	0.06					
GEN-02	Emergency Generator - Cummins GTA28	3.39	6.77	2.36	0.10	Remove	0.01	Remove	0.17	Remove	6.77					
DHY-01	Dehydrator 01 (BTEX Buster)	---	---	6.15	8.25	---	---	---	---	---	1.14					
DHY-02	Dehydrator 02 (BTEX Buster)	---	---	6.08	8.14	---	---	---	---	---	1.14					
BLR-01	Reboiler 01	0.33	0.28	0.02	0.02	0.03	0.03	0.00	3E-03	0.01	0.01					
BLR-02	Reboiler 02	0.65	0.55	0.04	0.05	0.07	0.02	0.00	5E-03	0.01	0.02					
HTR-01	Heater Treater Burner 01	0.16	0.21	0.14	0.18	0.01	0.01	0.02	1E-03	3E-03	2E-04					
HTR-02	Heater Treater Burner 02	0.16	0.21	0.14	0.18	0.01	0.01	0.02	1E-03	3E-03	2E-04					
TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)	---	---	0.07	0.17	---	---	---	---	---	0.01					
WTK-01	Storage Tank W01 - Produced Water (PW)	---	---	0.01	0.06	---	---	---	8E-05	0.02	1.28					
WTK-02	Storage Tank W02 - Produced Water (PW)	---	---	0.01	0.06	---	---	---	8E-05	0.02	1.28					
TLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)	---	---	10.98	8.52	---	---	---	0.87	2.56	59					
WTLO	Truck Loading - Produced Water (PW)	---	---	0.05	0.08	---	---	---	4E-03	0.02	27					
GEN2	Generator - Cummins GTA28 (4SRB)	---	---	10.44	27.70	---	---	---	0.20	0.84	533					
EUBD		95.19	92.37	81.58	80.33	146.00	6.30	6.23	0.47	0.38	8.15	8.68	22.37	19.03	93.168	112.214
Buffalo Compressor Station (BCS) - Fugitives																
FUG-G	Piping & Equip Leaks - Gas	---	---	21.94	---	---	---	---	---	---	---	---	---	0.66	594	1,107
FUG-O	Piping & Equip Leaks - Light Liquid	---	---	32.68	---	---	---	---	---	---	---	---	---	0.99	---	---
ECC	Engine Crankcase Fugitives	0.21	1.29	---	0.60	---	0.02	---	---	9E-04	---	0.15	---	0.18	---	268
EUECC		0.21	1.29	12.87	55.21	---	0.02	---	---	9E-04	---	0.15	---	0.33	594	1,375
Buffalo Compressor Station (BCS) - Total																
Buffalo Compressor Station (BCS) - Total		95.19	92.37	82.87	93.19	201.21	6.30	6.24	0.47	0.38	8.15	8.83	22.70	20.86	93.762	113.589
Increase/(Decrease):		(11.21)	(9.50)	108.02	(0.06)	(0.10)	0.68	(1.84)	19.828							

Buffalo Compressor Station (BCS) Comparison: "Current" Permit (R13-3048A - 05/01/15) vs. "New" Application Application for 45CSR13 New Source Reviv Permit Modification (NSR)

The revised VOC PTE is greater than the Title V Major Source Threshold. Accordingly, Appalachia Midstream Services, LLC will prepare and submit a Title V Operating Permit application in the first quarter of 2018.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Review Permit Modification (NSR)

EMISSIONS SUMMARY

Facility-Wide Emissions Summary [Tons per Year]			
Criteria Pollutants	Potential Emissions (Including Fugitives)		
	R13-3048A	CHANGE	R13-3048B (Proposed)
Nitrogen Oxides (NOX)	91.80	(7.82)	83.98
Carbon Monoxide (CO)	85.60	(2.73)	82.87
Volatile Organic Compounds (VOC)	91.50	109.71	201.21
Particulate Matter (PM10/2.5)	6.20	0.04	6.24
Sulfur Dioxide (SO2)	0.46	(0.09)	0.38
Hazardous Air Pollutants	Potential Emissions (Including Fugitives)		
	R13-3048A	CHANGE	R13-3048B (Proposed)
Acetaldehyde	4.94	(3.94)	1.00
Acrolein	3.04	(2.42)	0.62
Benzene	0.83	0.23	1.06
Butadiene, 1,3-	---	0.03	0.03
Ethylbenzene	0.26	0.19	0.45
Formaldehyde (HCHO)	8.02	0.81	8.83
n-Hexane	2.40	3.56	5.95
Methanol (MeOH)	1.48	(1.18)	0.30
Polycyclic Organic Matter (POM)	---	0.04	0.04
Toluene	0.81	0.45	1.26
2,2,4-Trimethylpentane (TMP)	---	0.45	0.45
Xylenes	0.76	0.08	0.84
Other/Trace HAP*	---	0.04	0.04
Total Hazardous Air Pollutants (HAPs)	22.52	(1.65)	20.86
Other Regulated Pollutants (Other than Criteria and HAP)	Potential Emissions (Including Fugitives)		
	R13-3048A	CHANGE	R13-3048B (Proposed)
Carbon Dioxide (CO ₂)	90,973	(921)	90,053
Methane (CH ₄)	82.79	856	938
Nitrous Oxide (N ₂ O)	0.14	0.11	0.26
CO ₂ equivalent (CO ₂ e)	93,087	20,503	113,589

*Other/Trace HAPs include: Carbon Tetrachloride, Chlorobenzene, Chloroform, Dichloropropene, 1,3-Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene, 1,1,2,2-Tetrachloroethane, 1,1,2-Trichloroethane, and Vinyl Chloride (as per AP-42).

Beverly McKeone
WVDEP – Division of Air Quality
February 2, 2018
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This application is prepared and submitted to request modifications to the facility's potential-to-emit (PTE). Although these modifications are significant, the only physical or operational changes proposed are:

- Remove authorization to install and operate the 701 bhp Cummins GTA28 Emergency Generator Engine (GEN-2); and
- Remove the requirements to control the Produced Water (PW) Storage Tank (WTK-01 and WTK-02) and the Produced Water (PW) Truck Load-Out (WTLO) emissions. (The combined uncontrolled VOC emissions from WTK and WTLO operations is estimated at 0.14 tpy.)

Proposed modifications to current permit (R13-3048A) are provided in Attachment L – Emission Unit Data Sheet(s).

If you have any questions concerning this submittal, or need additional information, please contact me by telephone at (304) 843-3125 or by e-mail at Dave.Morris@Williams.com.

Sincerely,

David Morris
Environmental Specialist

Enclosures:

Application for NSR Permit Modification
Attachments A thru S
Supplements S1 thru S4
Check for Application Fee

**Application for
45CSR13 New Source Review
Permit Modification (NSR)**

For the:

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Plant ID No. 009-00116
Brooke County, West Virginia

Submitted to:



**West Virginia
Department of Environmental Protection
Division of Air Quality**

Submitted by:



Appalachia Midstream Services, LLC
100 Teletech Drive, Suite 2
Moundsville, WV 26041-2352

Prepared by:



EcoLogic Environmental Consultants, LLC
864 Windsor Court
Santa Barbara, CA 93111-1037

February 2018

**Application for
45CSR13 New Source Review
Permit Modification (NSR)**

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Plant ID No. 009-00116
Brooke County, West Virginia

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- Section III. Certification of Information

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- Attachment C Installation and Start-Up Schedule
- Attachment D Regulatory Discussion
- Attachment E Plot Plan
- Attachment F Process Flow Diagram(s) (PFD)
- Attachment G Process Description
- Attachment H Safety Data Sheets (MSDS)
- Attachment I Emission Units Table
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- Attachment O Monitoring/Recordkeeping/Reporting/Testing Plans
- Attachment P Public Notice
- Attachment Q Business Confidential Claims (NOT APPLICABLE)
- Attachment R Authority Forms (NOT APPLICABLE)
- Attachment S Title V Permit Revision Information (NOT APPLICABLE)

Supplements to the NSR Application

- Supplement S1 Lab Analysis (Inlet Gas)
- Supplement S2 Vendor Data (CAT G3516B / Capstone C600 /
(BTEX Buster / VRU / CarbCan)
- Supplement S3 Emission Program Data (TANKS-4.0.9d / GRI-GLYCalc)
- Supplement S4 AP-42 / EPA Emission Factors

Application Fee

**Application for
45CSR15 New Source Review
Permit Modification (NSR)**

- **Section I. General**
 - **Section II. Additional Attachments and Supporting Documents**
 - **Section III. Certification of Information**
-



NTAL PROTECTION
DIVISION OF AIR QUALITY

601 57th Street, SE
Charleston, WV 25304
(304) 926-0475
www.dep.wv.gov/daq

**APPLICATION FOR NSR PERMIT
AND
TITLE V PERMIT REVISION
(OPTIONAL)**

PLEASE CHECK ALL THAT APPLY TO **NSR (45CSR13)** (IF KNOWN):

- CONSTRUCTION MODIFICATION RELOCATION
 CLASS I ADMINISTRATIVE UPDATE TEMPORARY
 CLASS II ADMINISTRATIVE UPDATE AFTER-THE-FACT

PLEASE CHECK TYPE OF **45CSR30 (TITLE V)** REVISION (IF ANY):

- ADMINISTRATIVE AMENDMENT MINOR MODIFICATION
 SIGNIFICANT MODIFICATION NOT APPLICABLE

IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS **ATTACHMENT S** TO THIS APPLICATION

FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.

Section I. General

1. Name of applicant (as registered with the WV Secretary of State's Office): Appalachia Midstream Services, LLC (AMS)		2. Federal Employer ID No. (FEIN): 26-3678972	
3. Name of facility (if different from above): Buffalo Compressor Station (BCS)		4. The applicant is the: <input type="checkbox"/> OWNER <input type="checkbox"/> OPERATOR <input checked="" type="checkbox"/> BOTH	
5A. Applicant's mailing address: 100 Teletech Drive, Suite 2 Moundsville, WV 26041		5B. Facility's present physical address: 9628 Bethany Pike Bethany, Brooke County, WV 26032	
6. West Virginia Business Registration. Is the applicant a resident of the State of West Virginia? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO – If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A . – If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A .			
7. If applicant is a subsidiary corporation, please provide the name of parent corporation: The Williams Companies, Inc.			
8. Does the applicant own, lease, have an option to buy, or otherwise have control of the <i>proposed site</i> ? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If YES, please explain: Applicant owns the Buffalo Compressor Station (BCS). – If NO, you are not eligible for a permit for this source.			
9. Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.): Natural Gas Compressor Station		10. North American Industry Classification System (NAICS) code for the facility: 213112-Support Activities for Oil and Gas Operations	
11A. DAQ Plant ID No. (existing facilities): 009-00116		11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (existing facilities): R13-3048A - Issued 05/01/15	
12A. Directions to the facility: – For Modifications, Administrative Updates or Temporary permits at an existing facility, please provide directions to the <i>present location</i> of the facility from the nearest state road; – For Construction or Relocation permits , please provide directions to the <i>proposed new site location</i> from the nearest state road. Include a MAP as Attachment B . From Bethany, WV: 1) Head NE on Bethany Pike/WV-67 ~2.8 mi; 2) Turn left onto access road to site ~0.3 mi.			
All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.			

12.B. New site address (if applicable): 9628 Bethany Pike / WV-67	12C. Nearest city or town: Bethany	12D. County: Brooke
12.E. UTM Northing (KM): 4,449.695 km Northing	12F. UTM Easting (KM): 540.713 km Easting	12G. UTM Zone: 17T
13. Briefly describe the proposed change(s) at the facility: This application is prepared and submitted to request modifications to the facility's potential-to-emit (PTE). Although these modifications are significant, the only physical or operational changes proposed are: <ul style="list-style-type: none"> • Remove authorization to install and operate the 701 bhp Cummins GTA28 Emergency Generator Engine (GEN-2); and • Remove the requirements to control the Produced Water (PW) Storage Tank (WTK-01 and WTK 02) and the Produced Water (PW) Truck Load-Out (WTLO) emissions. (The combined uncontrolled VOC emissions from WTK and WTLO operations is estimated at 0.14 tpy.) 		
14A. Provide the date of anticipated installation or change: – If this is an After-The-Fact permit application, provide the date upon which the proposed change did happen: NA		14B. Date of anticipated Start-Up if a permit is granted: NA
14C. Provide a Schedule of the planned Installation of/Change to and Start-Up of each of the units proposed in this permit application as Attachment C (if more than one unit is involved).		
15. Provide maximum projected Operating Schedule of activity/activities outlined in this application: Hours Per Day: 24 Days Per Week: 7 Weeks Per Year: 52		
16. Is demolition or physical renovation at an existing facility involved? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
17. Risk Management Plans. If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see www.epa.gov/ceppo), submit your Risk Management Plan (RMP) to U.S. EPA Region III.		
18. Regulatory Discussion. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (<i>if known</i>). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance (<i>if known</i>). Provide this information as Attachment D .		

Section II. Additional attachments and supporting documents.

19. Include a check payable to WVDEP – Division of Air Quality with the appropriate application fee (per 45CSR22 and 45CSR13).
20. Include a Table of Contents as the first page of your application package.
21. Provide a Plot Plan , e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as Attachment E (Refer to Plot Plan Guidance). – Indicate the location of the nearest occupied structure (e.g. church, school, business, residence).
22. Provide a Detailed Process Flow Diagram(s) showing each proposed or modified emissions unit, emission point and control device as Attachment F .
23. Provide a Process Description as Attachment G . – Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).
24. Provide Material Safety Data Sheets (MSDS) for all materials processed, used or produced as Attachment H . – For chemical processes, provide a MSDS for each compound emitted to the air.
25. Fill out the Emission Units Table and provide it as Attachment I .
26. Fill out the Emission Points Data Summary Sheet (Table 1 and Table 2) and provide it as Attachment J .
27. Fill out the Fugitive Emissions Data Summary Sheet and provide it as Attachment K .
<i>All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.</i>

28. Check all applicable **Emissions Unit Data Sheets** listed below:

<input checked="" type="checkbox"/> Bulk Liquid Transfer Operations (Lf)	<input type="checkbox"/> Haul Road Emissions	<input type="checkbox"/> Quarry
<input type="checkbox"/> Chemical Processes (Lg)	<input type="checkbox"/> Hot Mix Asphalt Plant	<input type="checkbox"/> Solid Materials Sizing, Handling and Storage Facilities
<input type="checkbox"/> Concrete Batch Plant	<input type="checkbox"/> Incinerator	<input checked="" type="checkbox"/> Storage Tanks (Le)
<input type="checkbox"/> Grey Iron and Steel Foundry	<input type="checkbox"/> Indirect Heat Exchanger	

General Emission Unit, specify:

- **Natural Gas Compressor/Generator Engine Data Sheet (La)**
- **Natural Gas Glycol Dehydration Unit Data Sheet (Lb, Lc)**
- **Fired Boiler/Line Heater Data Sheet (Ld)**

(*) **Leak Source Data Sheet Only**

Fill out and provide the **Emissions Unit Data Sheet(s)** as **Attachment L**.

29. Check all applicable **Air Pollution Control Device Sheets** listed below:

<input type="checkbox"/> Absorption Systems	<input type="checkbox"/> Baghouse	<input type="checkbox"/> Flare
<input checked="" type="checkbox"/> Adsorption Systems (CarbCan)	<input checked="" type="checkbox"/> Condenser (BTEX Buster)	<input type="checkbox"/> Mechanical Collector
<input type="checkbox"/> Afterburner	<input type="checkbox"/> Electrostatic Precipitator	<input type="checkbox"/> Wet Collecting System

Other Collectors, specify:

- **Oxidation Catalyst (OxCat)**
- **Vapor Recovery Unit (VRU)**

Fill out and provide the **Air Pollution Control Device Sheet(s)** as **Attachment M**.

30. Provide all **Supporting Emissions Calculations** as **Attachment N**, or attach the calculations directly to the forms listed in Items 28 through 31.

31. **Monitoring, Recordkeeping, Reporting and Testing Plans.** Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as **Attachment O**.

➤ Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.

32. **Public Notice.** At the time that the application is submitted, place a Class I Legal Advertisement in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and *Example Legal Advertisement* for details). Please submit the **Affidavit of Publication** as **Attachment P** immediately upon receipt.

33. **Business Confidentiality Claims.** Does this application include confidential information (per 45CSR31)?

YES NO

➤ If YES, identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "**Precautionary Notice – Claims of Confidentiality**" guidance found in the *General Instructions* as **Attachment Q**.

Section III. Certification of Information

34. **Authority/Delegation of Authority.** Only required when someone other than the responsible official signs the application. Check applicable Authority Form below: **na**

<input type="checkbox"/> Authority of Corporation or Other Business Entity	<input type="checkbox"/> Authority of Partnership
<input type="checkbox"/> Authority of Governmental Agency	<input type="checkbox"/> Authority of Limited Partnership

Submit completed and signed **Authority Form** as **Attachment R**.

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

35A. Certification of Information. To certify this permit application, a Responsible Official (45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

Certification of Truth, Accuracy, and Completeness

I, the undersigned **Responsible Official** / **Authorized Representative**, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

Compliance Certification

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE: _____
(Please use blue ink)

DATE: _____
(Please use blue ink)

35B. Printed name of signee: Paul V. Hunter	35C. Title: Vice President	
35D. E-mail: PaulV.Hunter@Williams.com	36E. Phone: (412) 787-5561	36F. FAX: (412) 787-6002
36A. Printed name of contact person: David Morris	36B. Title: Environmental Specialist	
36C. E-mail: Dave.Morris@Wiliams.com	36D. Phone: (304) 834-3125	36E. FAX: ---

PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:

- | | |
|--|--|
| <input checked="" type="checkbox"/> Attachment A: Business Certificate | <input checked="" type="checkbox"/> Attachment K: Fugitive Emissions Data Summary Sheet |
| <input checked="" type="checkbox"/> Attachment B: Map(s) | <input checked="" type="checkbox"/> Attachment L: Emissions Unit Data Sheet(s) |
| <input checked="" type="checkbox"/> Attachment C: Installation and Start Up Schedule | <input checked="" type="checkbox"/> Attachment M: Air Pollution Control Device Sheet(s) |
| <input checked="" type="checkbox"/> Attachment D: Regulatory Discussion | <input checked="" type="checkbox"/> Attachment N: Supporting Emissions Calculations |
| <input checked="" type="checkbox"/> Attachment E: Plot Plan | <input checked="" type="checkbox"/> Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plans |
| <input checked="" type="checkbox"/> Attachment F: Detailed Process Flow Diagram(s) | <input checked="" type="checkbox"/> Attachment P: Public Notice |
| <input checked="" type="checkbox"/> Attachment G: Process Description | <input type="checkbox"/> Attachment Q: Business Confidential Claims) (NA) |
| <input checked="" type="checkbox"/> Attachment H: Material Safety Data Sheets (MSDS) | <input type="checkbox"/> Attachment R: Authority Forms) (NA) |
| <input checked="" type="checkbox"/> Attachment I: Emission Units Table | <input type="checkbox"/> Attachment S: Title V Permit Revision Information (NA) |
| <input checked="" type="checkbox"/> Attachment J: Emission Points Data Summary Sheet | <input checked="" type="checkbox"/> Application Fee |

Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.

FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:

- Forward 1 copy of the application to the Title V Permitting Group and
- For Title V Administrative Amendments:
 - NSR permit writer should notify Title V permit writer of draft permit
- For Title V Minor Modifications:
 - Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,
 - NSR permit writer should notify Title V permit writer of draft permit.
- For Title V Significant Modifications processed in parallel with NSR Permit revision:
 - NSR permit writer should notify a Title V permit writer of draft permit,
 - Public notice should reference both 45CSR13 and Title V permits,
 - EPA has 45 day review period of a draft permit.

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

Attachment A

Business Certificate

“6. **West Virginia Business Registration.** Provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A.”

- **Business Registration Certificate**

To: Appalachia Midstream Services, LLC

Date: 06/30/10

**WEST VIRGINIA
STATE TAX DEPARTMENT
BUSINESS REGISTRATION
CERTIFICATE**

ISSUED TO:
**APPALACHIA MIDSTREAM SERVICES, L.L.C.
900 PENNSYLVANIA AVE
CHARLESTON, WV 25302-3548**

BUSINESS REGISTRATION ACCOUNT NUMBER: 2222-3681

This certificate is issued on: **06/30/2010**

*This certificate is issued by
the West Virginia State Tax Commissioner
in accordance with W.Va. Code § 11-12.*

*The person or organization identified on this certificate is registered
to conduct business in the State of West Virginia at the location above.*

This certificate is not transferrable and must be displayed at the location for which issued.

This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them.
CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

Attachment B

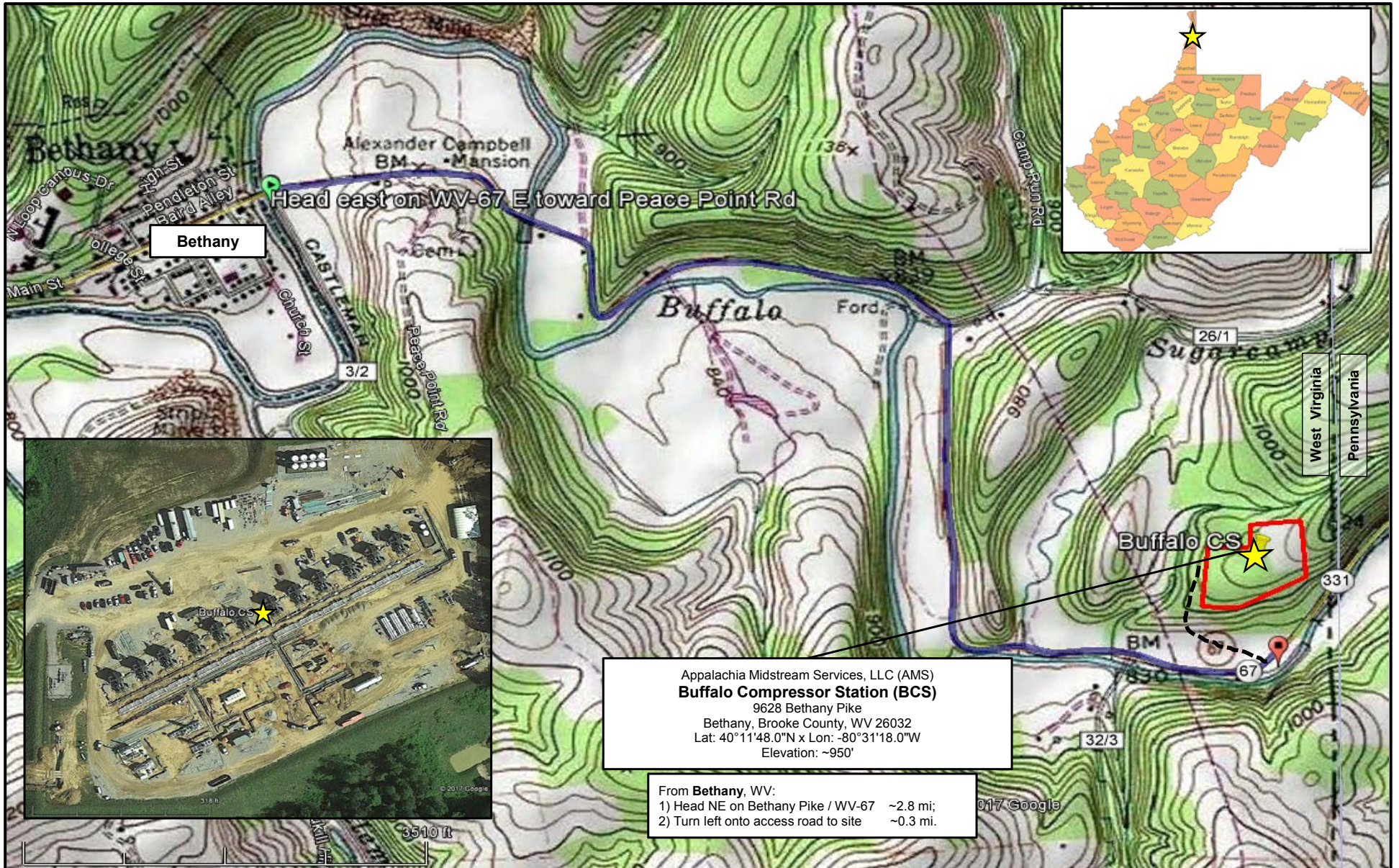
Map(s)

“12A. For Modifications, Administrative Updates or Temporary permits at an existing facility, please **provide directions to the present location** of the facility from the nearest state road. Include a MAP as Attachment B.”

- **Location:**
Buffalo Compressor Station (BCS)
9628 Bethany Pike
Bethany, Brooke County, WV 26032
 - **Latitude and Longitude:**
Lat: 40°11'48.00"N x Lon: -80°31'18.0"W
Lat: 40.196667°N x Lon: -80.521667°W
 - **UTM:**
540.713 km E x 4,449.695 N x 17T
 - **Elevation:**
~950'
 - **USGS:**
2016 USGS US Topo 7.5 - minute map for BETHANY, WV-PA
 - **Directions:**
From Bethany, WV:
1) Head NE on Bethany Pike/WV-67 ~2.8 mi
2) Turn left onto access road to site ~0.3 mi.
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment B - Area Map



Attachment C

Installation and Start-Up Schedule

“14C. Provide a **Schedule** of the planned **Installation** of/**Change** to and **Start-Up** of each of the units proposed in this permit application as Attachment C.”

This application is prepared and submitted to request modifications to the facility’s potential-to-emit (PTE). Although these modifications are significant, the only physical or operational changes proposed are to remove the requirements to control the Produced Water Storage Tank (WTK-01 and WTK-02) and Produced Water Truck Load-Out (WTLO) emissions. (Combined uncontrolled VOC emissions from WTK and WTLO sources is estimated at 0.14 tpy.)

Attachment D

Regulatory Discussion

“18. **Regulatory Discussion.** List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (if known). Discuss applicability and proposed demonstration(s) of compliance (if known). Provide this information as Attachment D.”

- **Regulatory Discussion**
 - A. Applicability of New Source Review (NSR) Regulations
 - B. Applicability of Federal Regulations
 - C. Applicability of Source Aggregation
 - D. Applicability of State Regulations
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment D
Regulatory Discussion

A. Applicability of New Source Review (NSR) Regulations

The following New Source Review (NSR) regulations are potentially applicable to natural gas compressor stations. Applicability to the subject facility has been determined as follows:

1. Prevention of Significant Deterioration (PSD) [Not Applicable]

This rule does not apply to the subject facility because the total PTE for the entire facility qualifies as a “PSD Minor Source” for each regulated pollutant; as follows:

- NOx: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- CO: PSD Synthetic Minor Source with Controlled PTE < 250 tpy
- VOC: PSD Synthetic Minor Source with Controlled PTE < 250 tpy
- SO₂: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy
- PM_{10/2.5}: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy

2. Non-Attainment New Source Review (NNSR) [Not Applicable]

This rule does not apply to the subject facility. The operations are in the Brooke County, WV, which is currently classified as Attainment, Unclassified, or Maintenance for all national ambient air quality standards (NAAQS).

3. Major Source of Hazardous Air Pollutants (HAPs) [Not Applicable]

This rule does not apply to the subject facility because the entire facility qualifies as a “HAP Area Source” as follows:

- Each HAP: HAP Area Source with Controlled Individual HAP PTE < 10 tpy
- Total HAPs: HAP Area Source with Controlled Total of All HAPs PTE < 25 tpy

4. Title V Operating Permit (TVOP) [Applicable]

This rule does apply because the potential to emit VOC is above than the Title V Major Source threshold of 100 tpy.

B. Applicability of Federal Regulations

The following federal regulations are potentially applicable to natural gas compressor stations. Applicability to the subject facility has been determined as follows:

1. **NSPS A, General Provisions**

40CFR§60.1-§60.19

[Applicable]

This rule does apply to all sources subject to an NSPS (unless a specific provision is excluded within the source NSPS). Requirements include notification (§60.7); monitoring (§60.7); recordkeeping (§60.11); and reporting (§60.18)

2. **NSPS A, Control Devices - Flares**

40CFR§60.18(b)

[Not Applicable]

This rule does not apply because there is no flare at the subject facility.

3. **NSPS D (also Da, Db, and Dc), Steam Generating Units**

40CFR§60.40-§60.48

[Not Applicable]

These rules do not apply because there is no steam generating unit (including line heaters) at the subject facility with a maximum design heat input capacity ≥ 10 MMBtu/hr and ≤ 100 MMBtu/hr (§60.40c(a)).

4. **NSPS K (also Ka and Kb), Volatile Organic Liquid Storage Vessels**

40CFR§60.40-§60.48

[Not Applicable]

This rule does not apply because there is no tank with capacity ≥ 75 m³ (471.7 bbl or 19,813 gal) that is used to store volatile organic liquids (VOL) at the subject facility (§60.110(a)).

5. **NSPS GG, Stationary Gas Turbines**

40CFR§60.330-§60.335

[Not Applicable]

This rule does not apply because there is no stationary gas turbine at the subject facility with a heat input at peak load equal to or greater than 10.7 gigajoules (10 million Btu) per hour, based on the lower heating value of the fuel fired. (§60.330).

6. **NSPS KKK, Leaks from Natural Gas Processing Plants**

40CFR§60.630-§60.636

[Not Applicable]

This rule does not apply because the subject facility is not a natural gas processing plant (§60.630(a)).

7. **NSPS LLL, Onshore Natural Gas Processing: SO₂ Emissions**

40CFR§60.640-§60.648

[Not Applicable]

This rule does not apply because there is no gas sweetening operation at the subject facility (§60.640(a)).

8. NSPS IIII, Compression Ignition Reciprocating Internal Combustion Engines
40CFR§60.4200-§60.4219 [Not Applicable]

This rule does not apply because there is no stationary compression ignition engine at the subject facility (§60.4200(a)).

9. NSPS JJJJ, Stationary Spark Ignition (SI) Internal Combustion Engines (ICE)
40CFR§60.4230-§60.4248 [Applicable]

This rule does apply to the 1,380 bhp Caterpillar G3516B compressor engines (CE-01 thru CE-12) because each engine has a power rating greater than 500 HP and each engine was manufactured on or after 07/01/07 (§60.4230(a)(4)(i)).

Requirements include NO_x, CO and VOC emission limits (§60.4233(e-f)); operating limits (§60.4243); performance testing (§60.4244); and notification and recordkeeping (§60.4245).

10. NSPS KKKK, Stationary Combustion Turbines
40CFR§60.4300-§60.4420 [Not Applicable]

This rule does not apply because there is no stationary gas turbine at the subject facility with a heat input at peak load equal to or greater than 10.7 gigajoules (10 million Btu) per hour, based on the higher heating value of the fuel fired. (§60.4305(a)).

11. NSPS OOOO, Crude Oil and Natural Gas Production
40CFR§60.5360-§60.5430 [Applicable]

This rule does apply to each reciprocating compressor driven by a CAT G3516B engine (CE-01 thru CE-12) because the subject facility is identified within the natural gas production segment and the compressors commenced construction after 08/23/11 (§60.5360 and §60.5365(c)).

Requirements include replacing rod packing systems on a specified schedule (§60.5385(a)) and notification, monitoring, recordkeeping and reporting (§60.5410(c), §60.5415(c), §60.5420(b)(1) and §60.5420(b)(4)).

This rule does not apply to the stabilized condensate (SC) storage tanks (TK-01 thru TK-08) nor to the produced water (PW) storage tanks (WTK-01 and WTK-02) because each tank does not have the potential to emit VOC ≥ 6 TPY. Note, however, there is a requirement to document that the VOC PTE is < 6 tpy per tank (§60.5420).

This rule does not apply to the pneumatic controllers because they are compressed air driven, else they have a bleed rate ≤ 6 scfh, are located between the wellhead and point of custody transfer, and are not located at a natural gas processing plant (§60.5365(d)(1)).

12. NSPS OOOOa, Crude Oil and Natural Gas Production
40CFR§60.5360a-§60.5430a [Not Applicable]

This rule does not apply because the subject facility was constructed prior to September 18, 2015 (§60.5360a)

13. NESHAP Part 61 - Designated Source Standards

40CFR§61.01-§61.359

[Not Applicable]

This rule does not apply because the subject facility is not a NESHAP Designated Facility (or Source).

Specifically, NESHAP J - Equipment Leaks (Fugitive Emission Sources) of Benzene and NESHAP V - Equipment Leaks (Fugitive Emission Sources) do not apply because all the fluids (liquid or gas) at the subject facility are < 10 wt% volatile hazardous air pollutant (VHAP) (§61.111 and §61.241).

14. NESHAP A (Part 63 (aka, MACT)) - General Provisions

40CFR§63.1-§63.16

[Applicable]

This rule does apply because the dehydrators (DHY-01 and DHY-02) are subject NESHAP HH–Oil and Natural Gas Production Facilities and the compressor engines (CE-01 thru CE-12) are subject to NESHAP ZZZZ– Reciprocating Internal Combustion Engines (RICE).

15. NESHAP HH, Oil and Natural Gas Production Facilities

40CFR§63.760-§63.779

[Applicable/Exempt]

This rule does apply; however, because the subject facility is an area source of HAP emissions, and the actual average emissions of benzene from each glycol dehydration unit process vent to the atmosphere is < 0.90 megagram per year (1.0 tpy), the dehydration units (DHY-01 and DHY-02) are exempt. The only requirement is to maintain records of the actual average benzene emissions per year (§63.774(d)(1)(i)).

This rule does not apply to storage vessels (tanks), compressors, or ancillary equipment because the subject facility is an area source of HAP emissions (§63.760(b)(2)).

16. NESHAP HHH, Natural Gas Transmission and Storage Facilities

40CFR§63.1270-§63.1289

[Not Applicable]

This rule does not apply because the subject facility is not a natural gas transmission or storage facility transporting or storing natural gas prior to local distribution (§63.1270(a)).

17. NESHAP YYYY, Stationary Combustion Turbines

40CFR§63.6080-§63.6175

[Not Applicable]

This rule does not apply because subject facility is not a major source of HAP emissions (§63.6085).

18. NESHAP ZZZZ, Stationary Reciprocating Internal Combustion Engines (RICE)

40CFR§63.6580-§63.6675

[Applicable]

This rule does apply to the 1,380 bhp CAT G3516B Compressor Engines (CE-01 thru CE-12). However, because each engine is “new”; i.e., commenced construction or reconstruction on or after 06/12/06 (§63.6590(a)(2)(iii)); the only requirement is compliance with §60.4230-§60.4248 (NSPS JJJJ) for Spark Ignition Internal Combustion Engines.

19. NESHAP DDDDD, Industrial, Commercial, and Institutional Boilers and Process Heaters – Major Sources

40CFR§63.7480 – §63.7575

[Not Applicable]

This rule does not apply because the subject facility is an area source of HAP emissions (§63.7485).

20. NESHAP JJJJJ, Industrial, Commercial, and Institutional Boilers and Process Heaters – Area Sources

40CFR§63.11193 – §63.11237

[Not Applicable]

This rule does not apply because all boilers (BLR-01 and BLR-02) and heaters (HTR-01 and HTR-02) at the subject facility are gas-fired (§63.11195(e)).

21. Compliance Assurance Monitoring (CAM)

40CFR§64.1-§64.10

[Applicable/Deferred]

This rule does apply to the dehydrators (DHY-01 and DHY-02) because they are:

- a) Pollutant-specific emission units (PSEUs) at a major source that is required to obtain a Title V operating permit;
- b) Subject to an emissions limitation or standard;
- c) Use a control device to achieve compliance with any such emission limitation or standard; and
- d) The potential pre-control emissions of the applicable regulated air pollutant are \geq 100% of the amount required to be classified as a major source (§64.2).

Note: Only large PSEUs (i.e., PSEUs with potential post-control device emissions of an applicable regulated air pollutant that are \geq Major Source Threshold Levels) need to submit a CAM plan with the initial TVOP application. At the subject facility, the post-control emissions are < Major Source Threshold Levels (§64.5(b)).

22. Chemical Accident Prevention Provisions (Risk Management Plan (RMP))

40CFR§68.1-§68.220

[Not Applicable]

This rule does not apply because the subject facility does not store more than a threshold quantity of a regulated substance in a process. Specifically, “Prior to entry into a natural gas processing plant or a petroleum refining process unit, regulated substances in naturally occurring hydrocarbon mixtures need not be considered when determining whether more than a threshold quantity is present at a stationary source” (§68.115(b)(2)(iii)).

23. Mandatory Greenhouse Gases (GHG) Reporting

40CFR§98.1-§98.9

[Applicable]

This rule applies because:

- a) The facility is not a listed source category;
- b) The aggregate max heat input capacity of stationary fuel combustion units at the facility is ≥ 30 MMBtu/hr;
- c) The CO₂e emissions from all stationary sources combined within the hydrocarbon basin as defined in 40 CFR Part 98 is $\geq 25,000$ metric ton/yr (§98.2(a)(3)).

Requirements include monitoring, recordkeeping, and annual reporting of GHG from stationary fuel combustion sources only (§98.2(a)(3)).

C. Applicability of Source Aggregation

The operations of the subject facility have not been aggregated with any other gas production, midstream service facilities, or transportation operations because there are no oil and gas facilities or operations “contiguous and adjacent” to the subject facility. Furthermore, there are no related facilities or operations that meet the common-sense notion of a plant and/or are under common control.

D. Applicability of State Regulations

The following state regulations are potentially applicable to natural gas compressor stations. Applicability to the subject facility has been determined as follows:

1. **Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers**

§45CSR2

[Not Applicable]

This rule does not apply because there is no indirect heat exchanger at the subject facility with input capacity ≥ 10 MMBtu/hr.

2. **Prevent and Control the Discharge of Air Pollutants into the Open Air Which Causes or Contributes to an Objectionable Odor or Odors**

§45CSR4

[Applicable]

This rule does apply and states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable.

3. **Control of Air Pollution from Combustion of Refuse**

45CSR6

[Not Applicable]

This rule does not apply because there is no refuse combustion performed at the subject facility.

- 4. Prevent and Control Air Pollution from the Emission of Sulfur Oxides**
45CSR10 [Applicable]
- This rule does apply and limits the discharge of SO₂ to 3.1 lb/hr per million Btu of total design heat input (§45-10-3.1.d).
- 5. Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation**
45CSR13 [Applicable]
- This rule does apply because the increase in VOC emissions is > 6 lb/hr and 10 tpy.
- Regulation 45CSR13 is applicable to new sources or modifications that result in an emission increase of:
- 6 lb/hr and 10 tons/yr of any regulated pollutant, or
 - 144 lb/day of any regulated pollutant, or
 - 2 lb/hr or 5 tons/yr of HAPs.
- Appalachia Midstream Services, LLC (AMS) is applying for a 45CSR13 New Source Review Permit Modification and has published the required Class I legal advertisement notifying the public of this application and paid the appropriate application fee.
- 6. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollutants for Prevention of Significant Deterioration**
45CSR14 [Not Applicable]
- The rule does not apply because the subject facility is neither a new PSD major source of pollutants nor is the proposed facility a modification to an existing PSD major source.
- 7. Standards of Performance for New Stationary Sources Pursuant to 40 CFR Part 60**
45CSR16 [Applicable]
- The rule does apply to this source by reference to §40CFR60 Subparts JJJJ and OOOO. The subject facility is subject to the notification, testing, monitoring, recordkeeping and reporting requirements of these Subparts.
- 8. Permits for Construction and Major Modification of Major Stationary Sources of Air Pollution Which Cause or Contribute to Nonattainment**
45CSR19 [Not Applicable]
- This rule does not apply. The subject facility location is designated as “Attainment/Unclassified” for all criteria pollutants.
- 9. Regulation of Volatile Organic Compounds (VOC)**
45CSR21 [Not Applicable]
- This rule does not apply because the subject facility is not located in Putnam County, Kanawha County, Cabell County, Wayne County, or Wood County

10. Air Quality Management Fees Program

45CSR22

[Applicable]

This rule does apply. It establishes a program to collect fees for certificates to operate and for permits to construct, modify or relocate sources of air pollution.

11. Prevent and Control Emissions of Toxic Air Pollutants (Best Available Control Technology (BAT))

45CSR27

[Not Applicable]

This rule does not apply because equipment used in the production and distribution of petroleum products is exempt, provided that the product contains no more than 5% benzene by weight (§45-27-2.4).

12. Air Pollution Emissions Banking and Trading

45CSR28

[Not Applicable]

This rule does not apply. Appalachia Midstream Services, LLC (AMS) does not choose to participate in the voluntarily statewide air pollutant emissions trading program.

13. Emission Statements for VOC and NOX

45CSR29

[Not Applicable]

This rule does not apply because subject facility is not located in Putnam, Kanawha, Cabell, Wayne, Wood, or Greenbrier Counties (§45-29-1).

14. Requirements for Operating Permits

45CSR30

[Applicable]

This rule does apply because the potential to emit VOC is above than the Title V Major Source threshold of 100 tpy (§45-30-4.1.a.2).

15. Emission Standards for Hazardous Air Pollutants (HAP)

45CSR34

[Applicable]

This rule does apply because it incorporates by reference the federal air toxic regulations under the NESHAP program (40CFR61 and 40CFR63).

Attachment E

Plot Plan

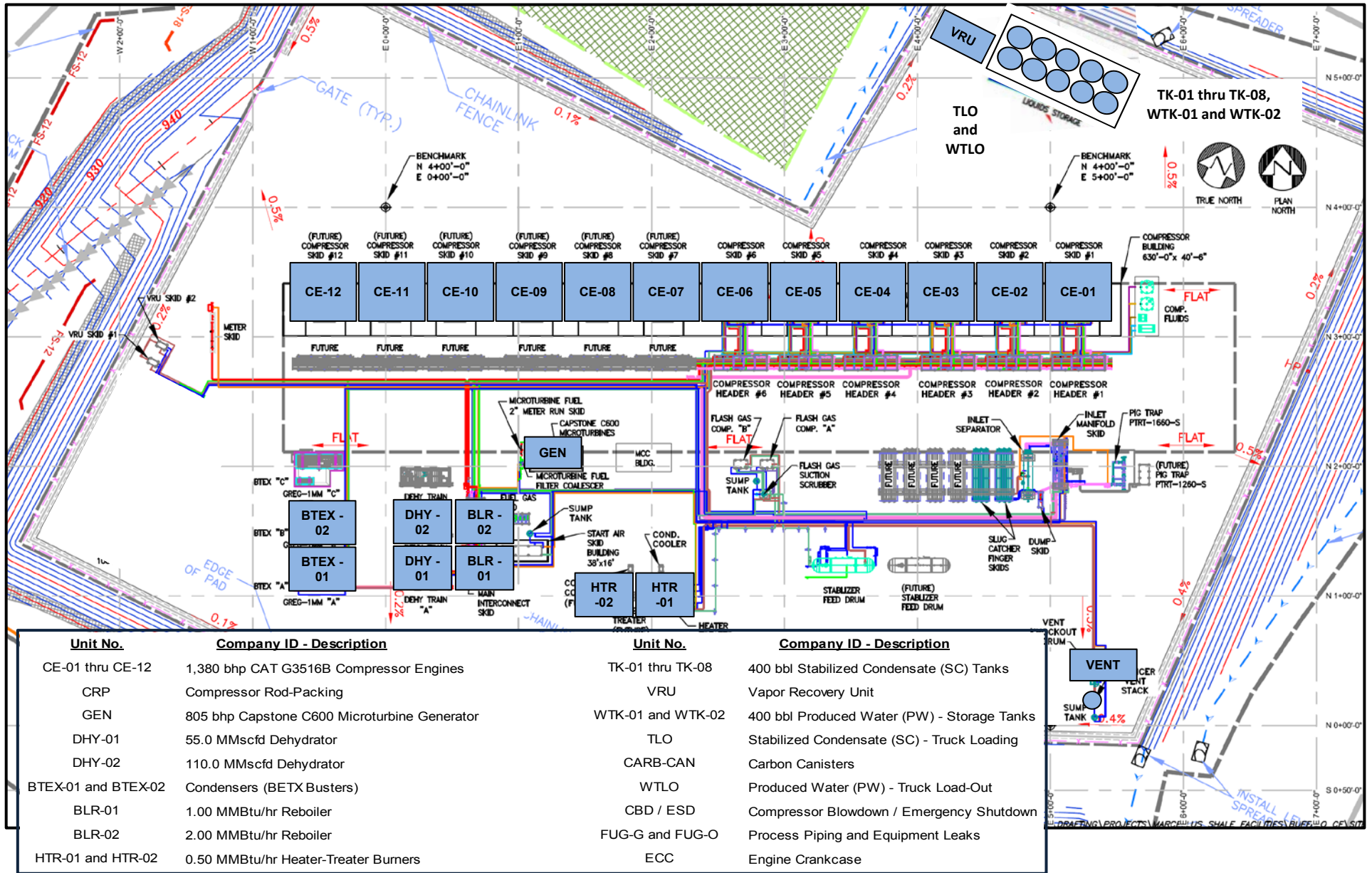
“21. Provide a **Plot Plan**, e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as Attachment E.”

- **Plot Plan – Buffalo Compressor Station (BCS)**
-

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment E - Plot Plan

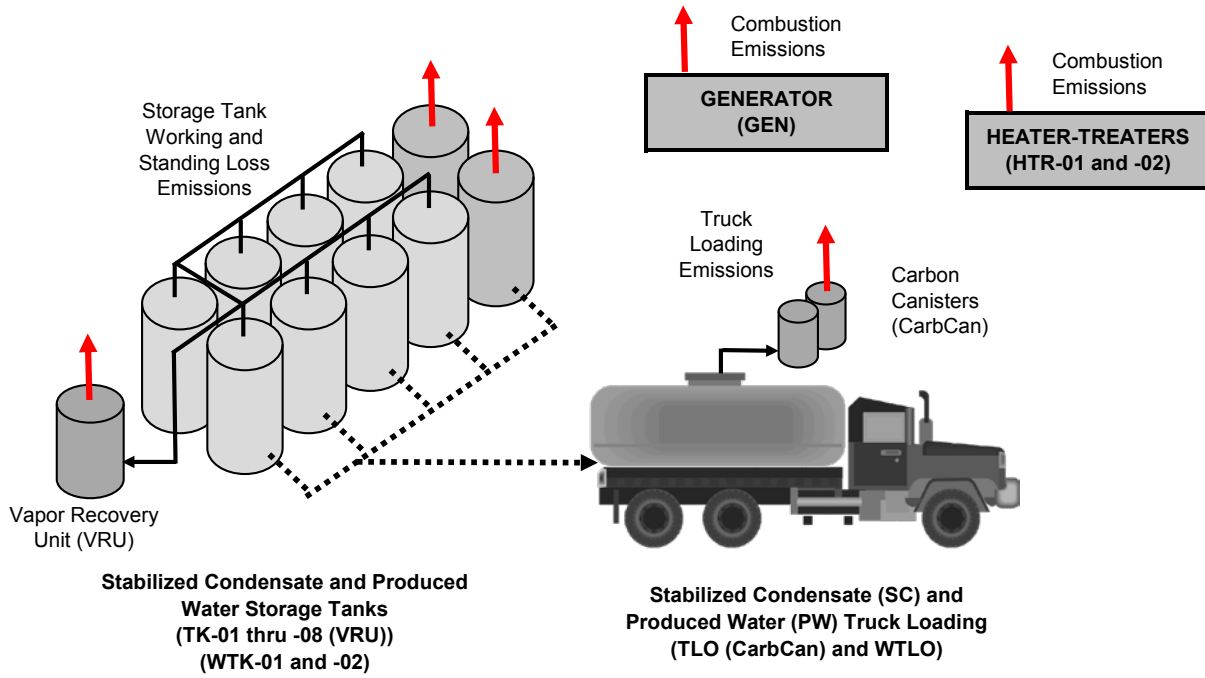
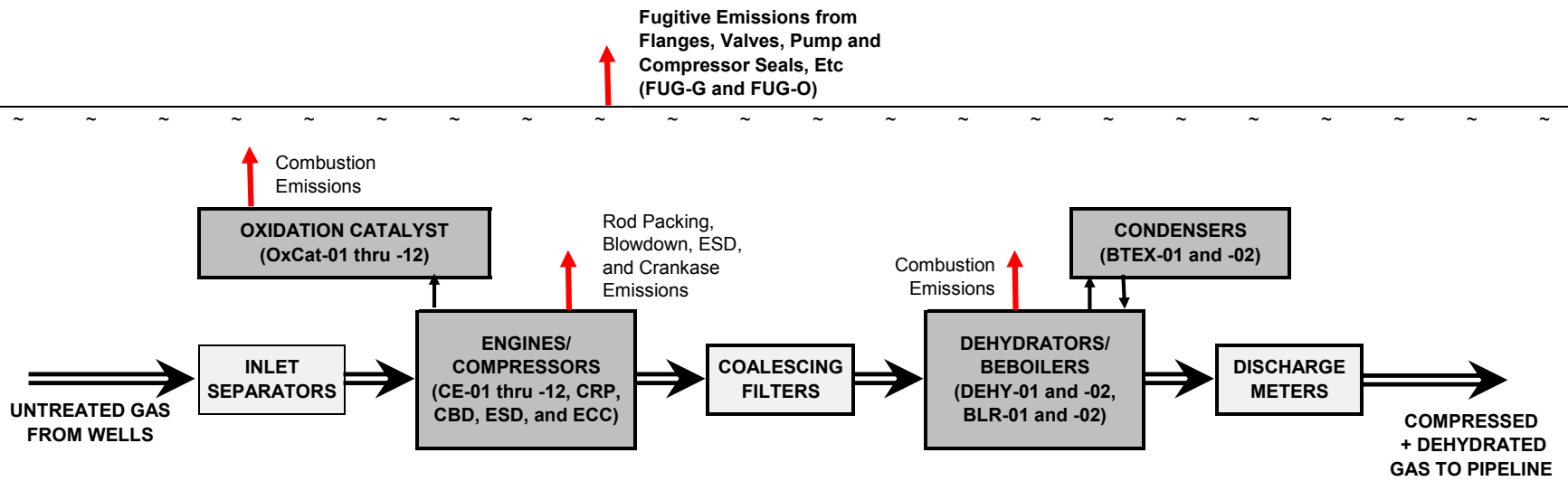


Attachment F
Process Flow Diagram(s) (PFD)

“22. Provide a **Detailed Process Flow Diagram(s)** showing each proposed or modified emissions unit, emission point and control device as Attachment F.”

- **Process Flow Diagram (PFD) – Buffalo Compressor Station (BCS)**
-

Attachment F - Process Flow Diagram (PFD)



<u>Unit No.</u>	<u>Company ID - Description</u>
CE-01 thru CE-12	1,380 bhp CAT G3516B Compressor Engines
CRP	Compressor Rod-Packing
GEN	805 bhp Capstone C600 Microturbine Generator
DHY-01	55.0 MMscfd Dehydrator
DHY-02	110.0 MMscfd Dehydrator
BTEX-01 and BTEX-02	Condensers (BETX Busters)
BLR-01	1.00 MMBtu/hr Reboiler
BLR-02	2.00 MMBtu/hr Reboiler
HTR-01 and HTR-02	0.50 MMBtu/hr Heater Treater Burners
TK-01 thru TK-08	400 bbl Stabilized Condensate (SC) Tanks
VRU	Vapor Recovery Unit
WTK-01 and WTK-02	400 bbl Produced Water (PW) - Storage Tanks
TLO	Stabilized Condensate (SC) - Truck Loading
CARB-CAN	Carbon Canisters
WTLO	Produced Water (PW) - Truck Load-Out
CBD/ESD	Compressor Blowdown / Emergency Shutdown
FUG-G and FUG-O	Process Piping and Equipment Leaks
ECC	Engine Crankcase

Attachment G

Process Description

“23. Provide a **Process Description** as Attachment G. Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).”

- **Process Description – Buffalo Compressor Station (BCS)**
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
Application for 45CSR13 New Source Review Permit Application (NSR)

Attachment G
Process Description

The natural gas inlet stream from surrounding area wells enters the facility at low pressure through a two-phase low-pressure inlet separator that gravity separates the inlet stream into two streams: gas and hydrocarbon/water liquids. Low-pressure inlet gas is compressed via three-stage reciprocating compressors with inter-stage cooling. Discharge from the compressors passes through filter/coalescer-separators to remove any condensed or entrained liquids present.

After the inlet gas passes through compressors, it goes through the dehydration process before exiting the facility via a sales pipeline. A portion of the discharge gas is removed prior to outlet metering for use as fuel gas.

Triethylene glycol (TEG) dehydration units are used to remove water from the gas. The units are comprised of both a glycol contactor skid and a glycol regeneration skid. In the dehydration process, gas passes through a contactor vessel where water is absorbed by the glycol. The “rich” glycol containing water goes to the glycol reboiler where heat is used to remove the water and regenerate the glycol. The heat is supplied by a natural gas-fired reboiler that exhausts to the atmosphere.

Flash tank off-gases from the glycol regeneration skid are routed to the reboiler to be burned as fuel (100% recycle). Overhead still column emissions from the glycol regeneration skid are controlled by an air-cooled condenser. The non-condensables from the still column overheads are also routed to the reboiler and burned with 95% destruction efficiency.

The TEG reboilers are equipped with a burner management system to ensure a constant flame for combustion of the vapors. Any excess vapors not burned as fuel is recycled or recompressed for 100% control efficiency.

After dehydration, fuel gas is pulled from the discharge side of the process. A fuel gas skid (not an emission source) reduces the pressure of a portion of the discharge gas to a pressure suitable for use by fuel-burning equipment.

Inlet liquids will flow from the two-phase low-pressure inlet separator to a heater-treater feed drum, a three-phase low pressure separator. Heavy liquids (water) will be separated and sent to atmospheric produced water storage tanks. Produced water will be transported off site via truck. Liquid hydrocarbons (condensate) will flow from the feed drum to the heater treater.

Any vapors evolved from the liquid to the feed drum will be routed to the electric-driven flash gas compressor and recycled to the two-phase low-pressure inlet separator. After stabilization, condensate will be sent to atmospheric condensate storage tanks. The stabilized condensate storage tanks include vapor recovery unit (VRU) which operates at a minimum of 95% control efficiency.

Produced water and stabilized condensate will be transported off site via truck. Vapors evolved from truck loading stabilized condensate are routed to carbon canisters for VOC recovery with 70% collection effectiveness and 95% control efficiency (66.5% combined).

The facility has several liquid recycle streams to reduce emissions. All high-pressure liquids are cascaded to lower pressure separators to capture gases evolved as a result of pressure reduction. All liquids formed by gas cooling in the inter-stage coolers of the three-stage reciprocating compressors are cascaded to lower pressure scrubbers on the compressor skid.

The facility also has several gas recycle streams. All condensate storage tank emissions are controlled 95% by vapor recovery compression. The vapor recovery compressors discharge in the flash gas compressor. The flash gas compressor compresses these gases and discharge into the two-phase low-pressure inlet separator. Overhead gases from the heater-treater feed drum and heater treater are routed to the flash gas compressor and recycled to the two-phase low-pressure inlet separator.

The generator provides electric power to the vapor recovery and flash gas compressors, electric glycol pumps, and other electrical equipment. Fugitive emissions from component leaks will also occur.

Please note that the compressor station will have two primary suction pressure operating points, 125 psig and 50 psig. The expected discharge pressure range is 900 – 1,200 psig. The facility initially operates at 125 psig suction pressure and will continue to do so until such time that field production volumes decline. At that time, the suction pressure will be lowered to 50 psig, resulting in a diminished facility capacity.

Attachment H

Safety Data Sheets (SDS) (And Representative Gas Analysis)

“24. Provide **Safety Data Sheets (SDS)** for all materials processed, used or produced as Attachment H. For chemical processes, provide a SDS for each compound emitted to the air.”

- **SAFETY DATA SHEETS (SDS):**

Williams Safety Data Sheets (SDS) provide detailed information needed to use the products in a safe and environmentally acceptable manner and meet local, state and federal requirements.

Copies of SDS can be accessed at: <http://co.williams.com/safety/safety-data-sheets/>

- Butane, Normal
 - Carbon Dioxide
 - Crude Butadiene
 - Debutanized Aromatic Concentrate
 - Demethanized-Mix Y Grade
 - Ethane/Propane Mix
 - Ethane Purity
 - Ethylene
 - Isobutane
 - Liquid Natural Gas LNG
 - Mixed Butane
 - Natural Gas Condensate Sour
 - Natural Gas Condensate Sweet
 - Natural Gas Liquids NGL
 - Natural Gas
 - Natural Gasoline
 - Propane
 - Propylene Polymer Grade
 - Reclaimed Methanol
 - Rich Water
 - Wellhead Natural Gas
-

Attachment I

Emission Units Table

“25. Fill out the **Emission Units Table** and provide it as ATTACHMENT I.”

- **Emission Unit Table – Buffalo Compressor Station (BCS)**
-

Attachment I
EMISSION UNITS TABLE

(Include all emission units and air pollution control devices
that will be part of this permit application review, regardless of permitting status.)

Emission Unit ID ¹	Emission Point ID ²	Source ID	Emission Unit Description	Installed/Modified	Design Capacity	Type ³ and Date of Change	Control Device ⁴
EUCE-1	EPCE-1	CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-01
EUCE-2	EPCE-2	CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-02
EUCE-3	EPCE-3	CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-03
EUCE-4	EPCE-4	CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-04
EUCE-5	EPCE-5	CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-05
EUCE-6	EPCE-6	CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-06
EUCE-7	EPCE-7	CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-07
EUCE-8	EPCE-8	CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-08
EUCE-9	EPCE-9	CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-09
EUCE-10	EPCE-10	CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-10
EUCE-11	EPCE-11	CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-11
EUCE-12	EPCE-12	CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	'15/'18	1,380 bhp	Modified	OxCat-12
EUCRP	EPCRP	CRP	Compressor Rod Packing	'15/'18	12 Units	Modified	---
EUGEN-1	EPGEN-1	GEN	Generator - Capstone C600 Microturbine	'15/'18	805 bhp	Modified	---
EUGEN-2	EPGEN-2	GEN2	Generator - Cummins GTA28 (4SRB)	Remove	704 bhp	Remove	NSCR-1
EUDHY-1	EPSTL-1	DHY-01	Dehydrator 01 (BTEX Buster)	'15/'18	55.0 MMscfd	Modified	BTEX-01
EUDHY-2	EPSTL-2	DHY-02	Dehydrator 02 (BTEX Buster)	'15/'18	110.0 MMscfd	Modified	BTEX-02
EURBL-1	EPRBL-1	BLR-01	Reboiler 01	'15/'18	1.00 MMBtu/hr	Modified	---
EURBL-2	EPRBL-2	BLR-02	Reboiler 02	'15/'18	2.00 MMBtu/hr	Modified	---
EUHT-1	EPHT-1	HTR-01	Heater Treater Burner 01	'15/'18	0.50 MMBtu/hr	Modified	---
EUHT-2	EPHT-2	HTR-02	Heater Treater Burner 02	'15/'18	0.50 MMBtu/hr	Modified	---
EUTK-1	EPTK-1	TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	'15/'18	400.00 bbl	Modified	VRU
EUTK-2	EPTK-2	TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-3	EPTK-3	TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-4	EPTK-4	TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-5	EPTK-5	TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-6	EPTK-6	TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-7	EPTK-7	TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUTK-8	EPTK-8	TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)	'15/'18	400 bbl	Modified	VRU
EUWTK-9	EPWTK-9	WTK-01	Storage Tank W01 - Produced Water (PW)	'15/'18	400 bbl	Modified	---
EUWTK-10	EPWTK-10	WTK-02	Storage Tank W02 - Produced Water (PW)	'15/'18	400 bbl	Modified	---
EULOAD-1	EPLOAD-1	TLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)	'15/'18	9,965 Mgal/yr	Modified	CarbCan
EULOAD-2	EPLOAD-2	WTLO	Truck Loading - Produced Water (PW)	'15/'18	1,533 Mgal/yr	Modified	---
EUBD	EPBD	CBD/ESD	Compressor Blowdown/Emergency Shutdown Tests	'15/'18	1,249 events/yr	Modified	---
EUFUG	EPFUG	FUG-G	Piping & Equip Leaks - Gas	'15/'18	7,472 Units	Modified	---
		FUG-O	Piping & Equip Leaks - Light Liquid	'15/'18	3,407 Units	Modified	---
EUECC	EPECC	ECC	Engine Crankcase Fugitives	'15/'18	17,365 bhp	Modified	---

¹ For Emission Units (or Sources) use the following numbering system: 1S, 2S, 3S, ... or other appropriate designation.

² For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

³ New, modification, removal, etc.

⁴ For Control Devices use the following numbering system: 1C, 2C, 3C, ... or other appropriate designation.

Attachment J

Emission Points Data Summary Sheet

“26. Fill out the **Emission Points Data Summary Sheet** (Table 1 and Table 2) and provide it as Attachment J.”

- **Table 1 – Emissions Data**

- Compressor Engines – 1,380 bhp CAT G3516B (CE-01 thru CE-12)
- Microturbine Generator – 805 bhp Capstone C600 (GEN)
- Compressor Rod Packing (CRP)
- Emergency Shutdown Testing (ESD)
- Dehydrator – 55.0 MMscfd (DHY-01)
- Dehydrator – 110.0 MMscfd (DHY-02)
- Reboiler – 1.00 MMscfd (BLR-01)
- Reboiler – 2.00 MMscfd (BLR-02)
- Heater Treater – 0.50 MMBtu/hr (HTR-01 and HTR-02)
- Stabilized Condensate (SC) – 400 bbl Storage tanks (TK-01 thru TK-08)
- Produced Water (PW) – Storage Tanks (WTK-01 and WTK-02)
- Stabilized Condensate (SC) – Truck Loading (TLO)
- Produced Water (PW) Truck Loading (WTLO)
- Pigging Operations (PIG)
- PLANT-WIDE SUMMARY – w/o Fugitives
- PLANT-WIDE SUMMARY – with Fugitives

- **Table 2 – Release Parameter Data**

Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)	
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr				
EPCE-1 EPCE-2 EPCE-3 EPCE-4 EPCE-5 EPCE-6 EPCE-7 EPCE-8 EPCE-9 EPCE-10 EPCE-11 EPCE-12 (Each)	Upward Vertical Stack (Each)	Compressor Engine 01 thru 12 1,380 bhp CAT G3516B (w/ OxCat) (Each)						8760 (Each)	NOX	1.52	6.66	1.52	6.66	Gas	Vendor	
		CO	9.43	41.31	1.41	6.20	Gas		Vendor							
		NMNEHC	3.13	13.73	0.63	2.75	Gas		Vendor							
		VOC	4.38	19.19	0.82	3.60	Gas		Vendor							
		PM10/2.5	0.11	0.49	0.11	0.49	S/L/G		AP-42							
		SO2	0.01	0.03	0.01	0.03	Gas		AP-42							
		Acetaldehyde	0.09	0.41	0.02	0.08	Gas		AP-42							
		Acrolein	0.06	0.25	0.01	0.05	Gas		AP-42							
		Benzene	5E-03	0.02	1E-03	4E-03	Gas		AP-42							
		Butadiene	3E-03	0.01	6E-04	3E-03	Gas		AP-42							
		Ethylbenzene	4E-04	2E-03	9E-05	4E-04	Gas		AP-42							
		HCHO	1.10	4.80	0.16	0.72	Gas		Vendor							
		n-Hexane	0.01	0.05	2E-03	0.01	Gas		AP-42							
		Methanol	0.03	0.12	0.01	0.02	Gas		AP-42							
		POM	4E-03	0.02	8E-04	3E-03	Gas		AP-42							
		Toluene	5E-03	0.02	9E-04	4E-03	Gas		AP-42							
		2,2,4-TMP	3E-03	0.01	6E-04	3E-03	Gas		AP-42							
		Xylenes	2E-03	0.01	4E-04	2E-03	Gas		AP-42							
		Other HAP	4E-03	0.02	7E-04	3E-03	Gas		AP-42							
		Total HAP	1.31	5.75	0.21	0.91	Gas		Sum							
		CO2	1,603	7,023	1,603	7,023	Gas		Vendor							
CH4	14.04	61.51	14.04	61.51	Gas	Vendor										
N2O	2E-03	0.01	2E-03	0.01	Gas	CFR98										
CO2e	1,955	8,564	1,955	8,564	Gas	Sum										

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)								
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr											
EPGEN-01	Upward Vertical Stack	EUGEN-01	GEN	na	na	C	8,760	NOX	0.48	2.10	0.48	2.10	Gas	Permit									
								Generator Turbine 805 bhp Capstone C600								CO	1.32	5.78	1.32	5.78	Gas	Permit	
								NMNEHC	0.12	0.53	0.12	0.53	Gas	Permit									
								VOC	0.13	0.57	0.13	0.57	Gas	Permit									
								PM10/2.5	0.05	0.20	0.05	0.20	S/L/G	AP-42									
								SO2	4E-03	0.02	4E-03	0.02	Gas	AP-42									
								Acetaldehyde	5E-04	2E-03	5E-04	2E-03	Gas	AP-42									
								Acrolein	9E-05	4E-04	9E-05	4E-04	Gas	AP-42									
								Benzene	2E-04	7E-04	2E-04	7E-04	Gas	AP-42									
								Butadiene	6E-06	3E-05	6E-06	3E-05	Gas	AP-42									
								Ethylbenzene	4E-04	2E-03	4E-04	2E-03	Gas	AP-42									
								HCHO	0.01	0.04	0.01	0.04	Gas	Permit									
								n-Hexane	---	---	---	---	Gas	AP-42									
								Methanol	---	---	---	---	Gas	AP-42									
								POM	4E-04	0.00	4E-04	2E-03	Gas	AP-42									
								Toluene	2E-03	0.01	2E-03	8E-03	Gas	AP-42									
								2,2,4-TMP	---	---	---	---	Gas	AP-42									
								Xylenes	9E-04	4E-03	9E-04	4E-03	Gas	AP-42									
								Other HAP	4E-04	2E-03	4E-04	2E-03	Gas	AP-42									
								Total HAP	0.01	0.06	0.01	0.06	Gas	Sum									
CO2	798	3,494	798	3,494	Gas	AP-42																	
CH4	0.12	0.52	0.12	0.52	Gas	AP-42																	
N2O	2E-02	9E-02	2E-02	9E-02	Gas	CFR98																	
CO2e	807	3,534	807	3,534	Gas	Sum																	

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPCRP-1 EPCRP-2 EPCRP-3 EPCRP-4 EPCRP-5 EPCRP-6 EPCRP-7 EPCRP-8 EPCRP-9 EPCRP-10 EPCRP-11 EPCRP-12 (Each)	Upward Vertical Stack	Compressor Rod Packing 01 thru 12 (Each)		na	na	C (Each)	8760 (Each)	NOX	---	---	---	---	Gas	---	
		CO	---					---	---	---	Gas	---			
		NMNEHC	0.91					4.00	0.91	4.00	Gas	---			
		VOC	0.91					4.00	0.91	4.00	Gas	Vendor			
		PM10/2.5	---					---	---	---	S/L/G	---			
		SO2	---					---	---	---	Gas	---			
		Acetaldehyde	---					---	---	---	Gas	---			
		Acrolein	---					---	---	---	Gas	---			
		Benzene	1E-03					0.01	1E-03	0.01	Gas	MB			
		Butadiene	---					---	---	---	Gas	---			
		Ethylbenzene	1E-03					0.01	1E-03	0.01	Gas	MB			
		HCHO	---					---	---	---	Gas	---			
		n-Hexane	0.02					0.09	0.02	0.09	Gas	MB			
		Methanol	---					---	---	---	Gas	---			
		POM	---					---	---	---	Gas	---			
		Toluene	1E-03					0.01	1E-03	0.01	Gas	MB			
		2,2,4-TMP	1E-03					0.01	1E-03	0.01	Gas	MB			
		Xylenes	1E-03					0.01	1E-03	0.01	Gas	MB			
		Other HAP	---					---	---	---	Gas	---			
		Total HAP	0.03					0.12	0.03	0.12	Gas	Sum			
CO2	0.01	0.04	0.01	0.04	Gas	MB									
CH4	1.84	8.08	1.84	8.08	Gas	MB									
N2O	---	---	---	---	Gas	---									
CO2e	46.10	202	46.10	202	Gas	Sum									

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)								
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr											
ESD	Upward Vertical Stack	ESD	ESD	na	na	1 event/yr	1	NOX	---	---	---	---	Gas	---									
								CO	---	---	---	---	Gas	---									
								Emergency Shutdown (ESD) Testing (Subset of Compressor Blowdown (CBD))								NMNEHC	---	8.08	---	8.08	Gas	MB	
								VOC	---	8.08	---	8.08	Gas	MB									
								PM10/2.5	---	---	---	---	S/L/G	---									
								SO2	---	---	---	---	Gas	---									
								Acetaldehyde	---	---	---	---	Gas	---									
								Acrolein	---	---	---	---	Gas	---									
								Benzene	---	0.01	---	0.01	Gas	MB									
								Butadiene	---	---	---	---	Gas	---									
								Ethylbenzene	---	0.01	---	0.01	Gas	MB									
								HCHO	---	---	---	---	Gas	---									
								n-Hexane	---	0.18	---	0.18	Gas	MB									
								Methanol	---	---	---	---	Gas	---									
								POM	---	---	---	---	Gas	---									
								Toluene	---	0.01	---	0.01	Gas	MB									
								2,2,4-TMP	---	0.01	---	0.01	Gas	MB									
								Xylenes	---	0.01	---	0.01	Gas	MB									
								Other HAP	---	---	---	---	Gas	---									
								Total HAP	---	0.24	---	0.24	Gas	Sum									
								CO2	---	0.07	---	0.07	Gas	MB									
CH4	---	16.30	---	16.30	Gas	MD																	
N2O	---	---	---	---	Gas	---																	
CO2e	---	408	---	408	Gas	Sum																	

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPDHY-1	Upward Vertical Stack	EUDHY-1	DHY-01	BTEX-01	Cond/ Comb	C	8,760	NOX	See BLR-01						
								CO	See BLR-01						
								NMNEHC	49.07	214.93	1.88	8.25	Gas	Sum	
								VOC	49.07	214.93	1.88	8.25	Gas	Sum	
								PM10/2.5	See BLR-01						
								SO2	See BLR-01						
								Acetaldehyde	See BLR-01						
								Acrolein	See BLR-01						
								Benzene	1.75	7.65	0.07	0.30	Gas	Sum	
								Butadiene	See BLR-01						
								Ethylbenzene	0.30	1.31	0.00	0.02	Gas	Sum	
								HCHO	See BLR-01						
								n-Hexane	2.25	9.85	0.10	0.42	Gas	Sum	
								Methanol	See BLR-01						
								POM	See BLR-01						
								Toluene	3.32	14.52	0.09	0.40	Gas	Sum	
								2,2,4-TMP	0.23	1.00	0.00	0.01	Gas	Sum	
								Xylenes	3.34	14.64	0.05	0.20	Gas	Sum	
								Other HAP	See BLR-01						
								Total HAP	11.18	48.99	0.31	1.35	Gas	Sum	
								CO2	0.57	2.51	0.57	2.51	Gas	GLYCalc	
								CH4	1.69	7.39	0.08	0.37	Gas	GLYCalc	
								N2O	See BLR-01						
CO2e	42.73	187.18	2.68	11.74	Gas	Sum									

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPDHY-2	Upward Vertical Stack	EUDHY-2	DHY-02	BTEX-02	Cond/ Comb	C	8,760	NOX	See BLR-02						
								CO	See BLR-02						
								NMNEHC	56.87	249.09	1.86	8.14	Gas	Sum	
								VOC	56.87	249.09	1.86	8.14	Gas	Sum	
								PM10/2.5	See BLR-02						
								SO2	See BLR-02						
								Acetaldehyde	See BLR-02						
								Acrolein	See BLR-02						
								Benzene	1.83	8.03	0.07	0.31	Gas	Sum	
								Butadiene	See BLR-02						
								Ethylbenzene	0.32	1.40	0.00	0.02	Gas	Sum	
								HCHO	See BLR-02						
								n-Hexane	2.20	9.64	0.09	0.41	Gas	Sum	
								Methanol	See BLR-02						
								POM	See BLR-02						
								Toluene	3.52	15.41	0.09	0.41	Gas	Sum	
								2,2,4-TMP	0.23	1.00	0.00	0.01	Gas	Sum	
								Xylenes	3.71	16.25	0.05	0.21	Gas	Sum	
								Other HAP	See BLR-02						
								Total HAP	11.81	51.73	0.31	1.36	Gas	Sum	
								CO2	0.57	2.51	0.57	2.51	Gas	GLYCalc	
								CH4	1.65	7.23	0.08	0.36	Gas	GLYCalc	
								N2O	See BLR-02						
CO2e	41.85	183.32	2.64	11.54	Gas	Sum									

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)								
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr											
EPRBL-1	Upward Vertical Stack	EURBL-1	BLR-01	na	na	C	8,760	NOX	0.10	0.43	0.10	0.43	Gas	AP-42									
								Reboiler 01 1.00 MMBtu/hr								CO	0.08	0.36	0.08	0.36	Gas	AP-42	
								NMNEHC	0.01	0.02	0.01	0.02	Gas	AP-42									
								VOC	0.01	0.02	0.01	0.02	Gas	AP-42									
								PM10/2.5	0.01	0.03	0.01	0.03	S/L/G	AP-42									
								SO2	6E-04	3E-03	6E-04	3E-03	Gas	AP-42									
								Acetaldehyde	---	---	---	---	Gas	AP-42									
								Acrolein	---	---	---	---	Gas	AP-42									
								Benzene	2E-06	9E-06	2E-06	9E-06	Gas	AP-42									
								Butadiene	---	---	---	---	Gas	AP-42									
								Ethylbenzene	---	---	---	---	Gas	AP-42									
								HCHO	7E-05	3E-04	7E-05	3E-04	Gas	AP-42									
								n-Hexane	2E-03	0.01	2E-03	0.01	Gas	AP-42									
								Methanol	---	---	---	---	Gas	AP-42									
								POM	7E-07	3E-06	7E-07	3E-06	Gas	AP-42									
								Toluene	3E-06	1E-05	3E-06	1E-05	Gas	AP-42									
								2,2,4-TMP	---	---	---	---	Gas	AP-42									
								Xylenes	---	---	---	---	Gas	AP-42									
								Other HAP	1E-06	5E-06	1E-06	5E-06	Gas	AP-42									
								Total HAP	2E-03	0.01	2E-03	0.01	Gas	Sum									
								CO2	118	515	118	515	Gas	AP-42									
CH4	2E-03	0.01	2E-03	0.01	Gas	AP-42																	
N2O	2E-03	0.01	2E-03	0.01	Gas	AP-42																	
CO2e	118	518	118	518	Gas	Sum																	

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)								
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr											
EPRBL-2	Upward Vertical Stack	EURBL-2	BLR-02	na	na	C	8,760	NOX	0.20	0.86	0.20	0.86	Gas	AP-42									
								Reboiler 02 2.00 MMBtu/hr								CO	0.16	0.72	0.16	0.72	Gas	AP-42	
								NMNEHC	0.01	0.05	0.01	0.05	Gas	AP-42									
								VOC	0.01	0.05	0.01	0.05	Gas	AP-42									
								PM10/2.5	0.01	0.07	0.01	0.07	S/L/G	AP-42									
								SO2	1E-03	0.01	1E-03	0.01	Gas	AP-42									
								Acetaldehyde	---	---	---	---	Gas	AP-42									
								Acrolein	---	---	---	---	Gas	AP-42									
								Benzene	4E-06	2E-05	4E-06	2E-05	Gas	AP-42									
								Butadiene	---	---	---	---	Gas	AP-42									
								Ethylbenzene	---	---	---	---	Gas	AP-42									
								HCHO	1E-04	6E-04	1E-04	6E-04	Gas	AP-42									
								n-Hexane	4E-03	0.02	4E-03	0.02	Gas	AP-42									
								Methanol	---	---	---	---	Gas	AP-42									
								POM	1E-06	6E-06	1E-06	6E-06	Gas	AP-42									
								Toluene	7E-06	3E-05	7E-06	3E-05	Gas	AP-42									
								2,2,4-TMP	---	---	---	---	Gas	AP-42									
								Xylenes	---	---	---	---	Gas	AP-42									
								Other HAP	2E-06	1E-05	2E-06	1E-05	Gas	AP-42									
								Total HAP	4E-03	0.02	4E-03	0.02	Gas	Sum									
								CO2	235	1,031	235	1,031	Gas	AP-42									
CH4	5E-03	0.02	5E-03	0.02	Gas	AP-42																	
N2O	4E-03	0.02	4E-03	0.02	Gas	AP-42																	
CO2e	237	1,037	237	1,037	Gas	Sum																	

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPHT-1 EPHT-2 (Each)	Upward Vertical Stack (Each)	Heater Treater 01 and 02 0.50 MMBtu/hr (Each)		na	na	C (Each)	8760 (Each)	NOX	0.06	0.21	0.06	0.21	Gas	AP-42	
								CO	0.05	0.18	0.05	0.18	Gas	AP-42	
		NMNEHC	3E-03					0.01	3E-03	0.01	Gas	AP-42			
		VOC	3E-03					0.01	3E-03	0.01	Gas	AP-42			
		PM10/2.5	5E-03					0.02	5E-03	0.02	S/L/G	AP-42			
		SO2	4E-04					1E-03	4E-04	1E-03	Gas	AP-42			
		Acetaldehyde	---					---	---	---	Gas	AP-42			
		Acrolein	---					---	---	---	Gas	AP-42			
		Benzene	1E-06					5E-06	1E-06	5E-06	Gas	AP-42			
		Butadiene	---					---	---	---	Gas	AP-42			
		Ethylbenzene	---					---	---	---	Gas	AP-42			
		HCHO	5E-05					2E-04	5E-05	2E-04	Gas	AP-42			
		n-Hexane	1E-03					4E-03	1E-03	4E-03	Gas	AP-42			
		Methanol	---					---	---	---	Gas	AP-42			
		POM	4E-07					1E-06	4E-07	1E-06	Gas	AP-42			
		Toluene	2E-06					7E-06	2E-06	7E-06	Gas	AP-42			
		2,2,4-TMP	---					---	---	---	Gas	AP-42			
		Xylenes	---					---	---	---	Gas	AP-42			
		Other HAP	7E-07					3E-06	7E-07	3E-06	Gas	AP-42			
		Total HAP	1E-03					4E-03	1E-03	4E-03	Gas	Sum			
CO2	72	258	72	258	Gas	AP-42									
CH4	1E-03	5E-03	1E-03	5E-03	Gas	AP-42									
N2O	1E-03	5E-03	1E-03	5E-03	Gas	AP-42									
CO2e	59	259	59	259	Gas	Sum									

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Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)	
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr				
EPTK-1 EPTK-2 EPTK-3 EPTK-4 EPTK-5 EPTK-6 EPTK-7 EPTK-8 (Each)	Upward Vertical Stack (Each)	Stabilized Condensate (SC) Tanks 01 thru 08 400 bbl Each						C (Each)	8,760 (Each)	NOX	---	---	---	---	Gas	---
		CO	---	---	---	---	Gas			---						
		NMNEHC	0.77	3.37	0.04	0.17	Gas			T4.0.9D						
		VOC	0.77	3.37	0.04	0.17	Gas			T4.0.9D						
		PM10/2.5	---	---	---	---	S/L/G			---						
		SO2	---	---	---	---	Gas			---						
		Acetaldehyde	---	---	---	---	Gas			---						
		Acrolein	---	---	---	---	Gas			---						
		Benzene	0.02	0.07	8E-04	3E-03	Gas			MB						
		Butadiene	---	---	---	---	Gas			---						
		Ethylbenzene	0.02	0.07	8E-04	3E-03	Gas			MB						
		HCHO	---	---	---	---	Gas			---						
		n-Hexane	0.15	0.67	0.01	0.03	Gas			MB						
		Methanol	---	---	---	---	Gas			---						
		POM	---	---	---	---	Gas			---						
		Toluene	0.02	0.07	8E-04	3E-03	Gas			MB						
		2,2,4-TMP	0.02	0.07	8E-04	3E-03	Gas			MB						
		Xylenes	0.02	0.07	8E-04	3E-03	Gas			---						
		Other HAP	---	---	---	---	Gas			---						
		Total HAP	0.23	1.01	0.01	0.05	Gas			Sum						
CO2	---	---	---	---	Gas	MB										
CH4	---	---	---	---	Gas	MB										
N2O	---	---	---	---	Gas	---										
CO2e	---	---	---	---	Gas	Sum										

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPWTK-1 EPWTK-2 (Each)	Upward Vertical Stack (Each)	Produced Water (PW) Tanks 01 and 02 400 bbl Each		na	na	C (Each)	8,760 (Each)	NOX	---	---	---	---	Gas	---	
		CO	---					---	---	---	Gas	---			
		NMNEHC	0.01					0.06	0.01	0.06	Gas	T4.0.9D			
		VOC	0.01					0.06	0.01	0.06	Gas	T4.0.9D			
		PM10/2.5	---					---	---	---	S/L/G	---			
		SO2	---					---	---	---	Gas	---			
		Acetaldehyde	---					---	---	---	Gas	---			
		Acrolein	---					---	---	---	Gas	---			
		Benzene	3E-04					1E-03	3E-04	1E-03	Gas	MB			
		Butadiene	---					---	---	---	Gas	---			
		Ethylbenzene	3E-04					1E-03	3E-04	1E-03	Gas	MB			
		HCHO	---					---	---	---	Gas	---			
		n-Hexane	3E-03					0.01	3E-03	0.01	Gas	MB			
		Methanol	---					---	---	---	Gas	---			
		POM	---					---	---	---	Gas	---			
		Toluene	3E-04					1E-03	3E-04	1E-03	Gas	MB			
		2,2,4-TMP	3E-04					1E-03	3E-04	1E-03	Gas	MB			
		Xylenes	3E-04					1E-03	3E-04	1E-03	Gas	---			
		Other HAP	---					---	---	---	Gas	---			
		Total HAP	4E-03					0.02	4E-03	0.02	Gas	Sum			
CO2	---	---	---	---	Gas	MB									
CH4	---	---	---	---	Gas	MB									
N2O	---	---	---	---	Gas	---									
CO2e	---	---	---	---	Gas	Sum									

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)								
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr											
EPL0AD-1	Upward Vertical Stack	EULOAD-1	TLO	CARB-01	Carbon Can-nister	7,000 gal/hr	1,424 hr/yr	NOX	---	---	---	---	Gas	---									
								CO	---	---	---	---	Gas	---									
								Stabilized Condensate (SC) Truck Load-Out								NMNEHC	35.72	25.43	11.97	8.52	Gas	AP-42	
								VOC	35.72	25.43	11.97	8.52	Gas	AP-42									
								PM10/2.5	---	---	---	---	S/L/G	---									
								SO2	---	---	---	---	Gas	---									
								Acetaldehyde	---	---	---	---	Gas	---									
								Acrolein	---	---	---	---	Gas	---									
								Benzene	0.71	0.51	0.24	0.17	Gas	MB									
								Butadiene	---	---	---	---	Gas	---									
								Ethylbenzene	0.71	0.51	0.24	0.17	Gas	MB									
								HCHO	---	---	---	---	Gas	---									
								n-Hexane	7.14	5.09	2.39	1.70	Gas	MB									
								Methanol	---	---	---	---	Gas	---									
								POM	---	---	---	---	Gas	---									
								Toluene	0.71	0.51	0.24	0.17	Gas	MB									
								2,2,4-TMP	0.71	0.51	0.24	0.17	Gas	MB									
								Xylenes	0.71	0.51	0.24	0.17	Gas	---									
								Other HAP	---	---	---	---	Gas	---									
								Total HAP	10.72	7.63	3.59	2.56	Gas	Sum									
CO2	---	---	---	---	Gas	---																	
CH4	---	---	---	---	Gas	---																	
N2O	---	---	---	---	Gas	---																	
CO2e	---	---	---	---	Gas	---																	

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPLOAD-2	Upward Vertical Stack	Produced Water (PW) Truck Load-Out		na	na	7,000 gal/hr	219 hr/yr	NOX	---	---	---	---	Gas	---	
								CO	---	---	---	---	Gas	---	
		NMNEHC	0.72					0.08	0.72	0.08	Gas	AP-42			
		VOC	0.72					0.08	0.72	0.08	Gas	AP-42			
		PM10/2.5	---					---	---	---	S/L/G	---			
		SO2	---					---	---	---	Gas	---			
		Acetaldehyde	---					---	---	---	Gas	---			
		Acrolein	---					---	---	---	Gas	---			
		Benzene	0.01					2E-03	0.01	2E-03	Gas	MB			
		Butadiene	---					---	---	---	Gas	---			
		Ethylbenzene	0.01					2E-03	0.01	2E-03	Gas	MB			
		HCHO	---					---	---	---	Gas	---			
		n-Hexane	0.14					2E-02	0.14	2E-02	Gas	MB			
		Methanol	---					---	---	---	Gas	---			
		POM	---					---	---	---	Gas	---			
		Toluene	0.01					2E-03	0.01	2E-03	Gas	MB			
		2,2,4-TMP	0.01					2E-03	0.01	2E-03	Gas	MB			
		Xylenes	0.01					2E-03	0.01	2E-03	Gas	---			
		Other HAP	---					---	---	---	Gas	---			
		Total HAP	0.22					0.02	0.22	0.02	Gas	Sum			
CO2	---	---	---	---	Gas	---									
CH4	---	---	---	---	Gas	---									
N2O	---	---	---	---	Gas	---									
CO2e	---	---	---	---	Gas	---									

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
EPCBD-1 EPCBD-2 EPCBD-3 EPCBD-4 EPCBD-5 EPCBD-6 EPCBD-7 EPCBD-8 EPCBD-9 EPCBD-10 EPCBD-11 EPCBD-12 (Each)	Upward Vertical Stack	Compressor Blowdown (CBD) (Each)		na	na	C (Each)	8760 (Each)	NOX	---	---	---	---	Gas	---	
		CO	---					---	---	---	Gas	---			
		NMNEHC	31.45					1.64	31.45	1.64	Gas	MB			
		VOC	31.45					1.64	31.45	1.64	Gas	MB			
		PM10/2.5	---					---	---	---	S/L/G	---			
		SO2	---					---	---	---	Gas	---			
		Acetaldehyde	---					---	---	---	Gas	---			
		Acrolein	---					---	---	---	Gas	---			
		Benzene	0.05					2E-03	0.05	2E-03	Gas	MB			
		Butadiene	---					---	---	---	Gas	---			
		Ethylbenzene	0.05					2E-03	0.05	2E-03	Gas	MB			
		HCHO	---					---	---	---	Gas	---			
		n-Hexane	0.71					0.04	0.71	0.04	Gas	MB			
		Methanol	---					---	---	---	Gas	---			
		POM	---					---	---	---	Gas	---			
		Toluene	0.05					2E-03	0.05	2E-03	Gas	MB			
		2,2,4-TMP	0.05					2E-03	0.05	2E-03	Gas	MB			
		Xylenes	0.05					2E-03	0.05	2E-03	Gas	MB			
		Other HAP	---					---	---	---	Gas	---			
		Total HAP	0.95					0.05	0.95	0.05	Gas	Sum			
CO2	0.29	0.01	0.29	0.01	Gas	MB									
CH4	63.46	3.30	63.46	3.30	Gas	MD									
N2O	---	---	---	---	Gas	---									
CO2e	1,587	82.51	1,587	82.51	Gas	Sum									

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EMISSION POINTS DATA SUMMARY SHEET

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)	
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr				
PLANT-WIDE SUMMARY (w/o Fugitives)									NOX	19.15	83.77	19.15	83.77	Gas	Varies	
									CO	114.84	502.94	18.64	81.58	Gas	Varies	
									NMNEHC	575	758	413	135.73	Gas	Varies	
									VOC	590	823	415	146.00	Gas	Varies	
									PM10/2.5	1.42	6.23	1.42	6.23	S/L/G	AP-42	
									SO2	0.09	0.38	0.09	0.38	Gas	AP-42	
									Acetaldehyde	1.13	4.94	0.23	0.99	Gas	AP-42	
									Acrolein	0.69	3.04	0.14	0.61	Gas	AP-42	
									Benzene	5.08	17.11	1.00	0.98	Gas	Varies	
									Butadiene	0.04	0.16	0.01	0.03	Gas	AP-42	
									Ethylbenzene	2.06	3.90	0.86	0.36	Gas	Varies	
									HCHO	13.15	57.61	1.98	8.68	Gas	Varies	
									n-Hexane	21.93	32.42	11.63	4.71	Gas	Varies	
									Methanol	0.34	1.48	0.07	0.30	Gas	AP-42	
									POM	0.05	0.21	0.01	0.04	Gas	AP-42	
									Toluene	8.33	31.35	1.04	1.17	Gas	Varies	
									2,2,4-TMP	1.93	3.32	0.86	0.37	Gas	Varies	
									Xylenes	8.52	32.17	0.95	0.76	Gas	Varies	
									Other HAP	0.04	0.19	0.01	0.04	Gas	AP-42	
									Total HAP	63.29	187.88	18.77	19.03	Gas	Sum	
									CO2	20,539	89,833	20,539	89,833	Gas	Varies	
									CH4	956	906	952	892	Gas	Varies	
									N2O	0.06	0.26	0.06	0.26	Gas	40CFR98	
									CO2e	44,421	112,562	44,342	112,214	Gas	sum	

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**Attachment J
EMISSION POINTS DATA SUMMARY SHEET**

Table 1: Emissions Data

Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentration ⁷ (ppmvd or mg/m ³)	
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr				
PLANT-WIDE SUMMARY (with Fugitives)									NOX	19.20	83.98	19.20	83.98	Gas	Varies	
									CO	115.14	504.23	18.94	82.87	Gas	Varies	
									NMNEHC	575	758	413	136.33	Gas	Varies	
									VOC	590	823	415	146.02	Gas	Varies	
									PM10/2.5	1.42	6.23	1.42	6.23	S/LG	AP-42	
									SO2	0.13	0.56	0.13	0.56	Gas	AP-42	
									Acetaldehyde	315.05	1379.92	314.15	1375.98	Gas	AP-42	
									Acrolein	0.69	3.04	0.14	0.61	Gas	AP-42	
									Benzene	5.08	17.11	1.00	0.98	Gas	Varies	
									Butadiene	0.04	0.16	0.01	0.03	Gas	AP-42	
									Ethylbenzene	2.06	3.90	0.86	0.36	Gas	Varies	
									HCHO	13.15	57.61	1.98	8.68	Gas	Varies	
									n-Hexane	21.93	32.42	11.63	4.71	Gas	Varies	
									Methanol	0.34	1.48	0.07	0.30	Gas	AP-42	
									POM	0.05	0.21	0.01	0.04	Gas	AP-42	
									Toluene	8.33	31.35	1.04	1.17	Gas	Varies	
									2,2,4-TMP	1.93	3.32	0.86	0.37	Gas	Varies	
									Xylenes	8.52	32.17	0.95	0.76	Gas	Varies	
									Other HAP	0.04	0.19	0.01	0.04	Gas	AP-42	
									Total HAP	63.29	187.88	18.77	19.03	Gas	Sum	
									CO2	20,539	89,833	20,539	89,833	Gas	Varies	
									CH4	956	906	952	892	Gas	Varies	
									N2O	0.06	0.26	0.06	0.26	Gas	40CFR98	
									CO2e	44,421	112,562	44,342	112,214	Gas	sum	

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Attachment J
EMISSION POINTS DATA SUMMARY SHEET - Continued

Table 1: Emissions Data - Continued

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

- 1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.
- 2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- 3 List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases (including CO₂ and methane), etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.
- 4 Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 5 Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 6 Indicate method used to determine emission rate as follows:
MB = material balance; ST = stack test (give date of test);
EE = engineering estimate; O = other (specify).
- 7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m³) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO₂, use units of ppmv (See 45CSR10).

**Attachment J
EMISSION POINTS DATA SUMMARY SHEET - Continued**

Table 2: Release Parameter Data								
Emission Point ID No. <i>(Must match Emission Units Table)</i>	Inner Diameter (ft.)	Exit Gas			Emission Point Elevation (ft)		UTM Coordinates (km)	
		Temp. (oF)	Volumetric Flow ¹ (acfm) <i>(At operating conditions)</i>	Velocity (fps)	Ground Level <i>(Height above mean sea level)</i>	Stack Height ² <i>(Release height above ground level)</i>	Northing	Easting
EPCE-1	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.030	536.535
EPCE-2	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-3	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-4	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-5	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-6	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-7	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-8	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-9	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-10	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-11	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCE-12	1.0	1,024	9,227	195.8	950 ft	20 ft	4,436.03	536.54
EPCRP	0.5	1,382	2,995	---	950 ft	15 ft	4,436.03	536.54
EPGEN-1	---	110	---	---	950 ft	---	4,436.03	536.54
EPGEN-2	---	110	---	---	950 ft	---	4,436.03	536.54
EPSTL-1	---	212	---	---	950 ft	---	4,436.03	536.54
EPSTL-2	---	212	---	---	950 ft	---	4,436.03	536.54
EPRBL-1	1.1	400	---	---	950 ft	---	4,436.03	536.54
EPRBL-2	1.1	400	---	---	950 ft	---	4,436.03	536.54
EPHT-1	0.7	450	---	---	950 ft	---	4,436.03	536.54
EPHT-2	0.7	450	---	---	950 ft	---	4,436.03	536.54
EPTK-1	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-2	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-3	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-4	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-5	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-6	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-7	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPTK-8	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPWTK-9	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPWTK-10	---	Ambient	---	---	950 ft	20 ft	4,436.03	536.54
EPLOAD-1	---	Ambient	---	---	950 ft	8 ft	4,436.03	536.54
EPLOAD-2	---	Ambient	---	---	950 ft	8 ft	4,436.03	536.54

¹ Give at operating conditions. Include inerts.
² Release height of emissions above ground level.

Attachment K

Fugitive Emissions Data Summary Sheet

“27. Fill out the **Fugitive Emissions Data Summary Sheet** and provide it as Attachment K.”

- **Application Forms Checklist**
 - **Fugitive Emissions Data Summary Sheet**
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Review Permit Modification (NSR)
Attachment K - Fugitive Emissions

Fugitive Emissions Data Summary Sheet

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS

1.) Will there be haul road activities? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, then complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.) Will there be Storage Piles? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, then complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.) Will there be Liquid Loading/Unloading Operations? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No ((Truck Load-Out (TLO and WTLO) are include in the Point Source Emissions)) <input type="checkbox"/> If Yes, then complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.) Will there be emissions of air pollutants from Wastewater Treatment Evaporation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET.
5.) Will there be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, sampling connections, flanges, agitators, cooling towers, etc.)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> If Yes, then complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS DATA SHEET.
6.) Will there be General Clean-up VOC Operations? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.) Will there be any other activities that generate fugitive emissions? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If Yes, then complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form. If you answered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions Summary."

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment K - Fugitive Emissions**Fugitive Emissions Data Summary Sheet - Continued**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions.

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants Chemical Name/CAS ¹	Maximum Potential Pre-Controlled Emissions ²		Maximum Potential Controlled Emissions ³		Est. Method Used ⁴
		lb/hr	ton/yr	lb/hr	ton/yr	
Paved Haul Roads	na	---	---	---	---	---
Unpaved Haul Roads	na	---	---	---	---	---
Storage Pile Emissions	na	---	---	---	---	---
Loading/Unloading Operations	((Truck Load-Out (TLO and WTLO) are include in the Point Source Emissions))					
Wastewater Treatment	na	---	---	---	---	---
Process and Piping Fugitives (FUG-G, FUG-O)	NOX	0.05	0.21	0.05	0.21	Vendor
	CO	0.30	1.29	0.30	1.29	Vendor
Engine Crankcase (ECC)	VOC	0.14	0.60	0.14	0.60	Varies
	PM10/2.5	4E-03	0.02	4E-03	0.02	Vendor
(Total Combined)	SO2	2E-04	9E-04	2E-04	9E-04	Vendor
	Total HAPs	0.04	0.18	0.04	0.18	Sum
	Carbon Dioxide Equivalent (CO2e)	314	1,375	314	1,375	Sum
General Clean-up VOC Emissions	na	---	---	---	---	---
Other	na	---	---	---	---	---

¹ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases, etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.

² Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

³ Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

⁴ Indicate method used to determine emission rate as follows:

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

Attachment L

Emissions Unit Data Sheet(s)

“28. Fill out the **Emissions Unit Data Sheet(s)** as Attachment L.”

- **Natural Gas-Fired Compressor/Generator Engine Data Sheet**
 - 1,380 bhp CAT G3516B Generator Engines (CE-01 thru CE-12)
 - 805 bhp Capstone C600 Microturbine Generator (GEN)

 - **Natural Gas Glycol Dehydrator Unit Data Sheet**
 - Dehydrators (DHY-01 and DHY-02)
 - Reboilers (BLR-01 and BLR-02)
 - 40 CFR Part 63; Subpart HH & HHH Registration Form

 - **Gas-Fired Boiler/Line Heater Data Sheet**
 - 0.50 MMBtu/hr Heater Treaters (HTR-01 and HTR-02)

 - **Storage Tank Data Sheet**
 - Stabilized Condensate (SC) Storage Tanks (TK-01 thru TK-08)
 - Produced Water (PW) Storage Tanks (WTK-01 and WTK-02)

 - **Bulk Liquid Transfer Operations Data Sheet**
 - Stabilized Condensate (SC) Truck Load-Out (TLO)
 - Produced Water (PW) Truck Load-Out (WTLO)

 - **Leak Source Data Sheet**
-

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET**

Description		Compressor Engines		Generator Turbine	
Source Identification Number ¹		CE-01 thru CE-12 (Each)		GEN	
Engine Manufacturer and Model		CAT G3516B		Capstone C600	
Manufacturer's Rated bhp/rpm		1,380 / 1,400		805 / 61,000	
Source Status ²		MS		MS	
Date Installed/Modified/Removed ³		2015 / 2018 / na		2015 / 2018 / na	
Manufactured/Reconstruction Date ⁴		2015 / 2018 / na		2015 / 2018 / na	
Certified Engine (40CFR60 NSPS JJJJ) ⁵		No		No	
Engine, Fuel and Combustion Data	Engine Type ⁶	4SLB		Microturbine	
	APCD Type ⁷	OxCat		na	
	Fuel Type ⁸	RG		RG	
	H ₂ S (gr/100 scf)	0.2		0.2	
	Operating bhp/rpm	1,380 / 1,400		805 / 61,000	
	BSFC (Btu/bhp-hr)	8,141		8,501	
	Fuel (ft ³ /hr)	11,014		6,709	
	Fuel (MMft ³ /yr)	96.49		58.77	
	Operation (hrs/yr)	8,760		8,760	
Reference ⁹	PTE ¹⁰	lbs/hr	tons/yr	lbs/hr	tons/yr
MD/AP	NOX	1.52	6.66	0.48	2.10
MD/AP	CO	1.41	6.20	1.32	5.78
MD/AP	NMNEHC	0.63	2.75	0.12	0.53
MD/AP	VOC	0.82	3.60	0.13	0.57
AP	PM10/2.5	0.11	0.49	0.05	0.20
AP	SO2	0.01	0.03	0.00	0.02
AP	Acetaldehyde	0.02	0.08	5E-04	2E-03
AP	Acrolein	0.01	0.05	9E-05	4E-04
AP	Benzene	1E-03	4E-03	2E-04	7E-04
AP	Butadiene, 1,3-	6E-04	3E-03	6E-06	3E-05
AP	Ethylbenzene	9E-05	4E-04	4E-04	2E-03
MD/AP	Formaldehyde	0.16	0.72	0.01	0.04
AP	n-Hexane	2E-03	0.01	---	---
AP	Methanol (MeOH)	0.01	0.02	---	---
AP	POM	8E-04	3E-03	4E-04	2E-03
AP	Toluene	9E-04	4E-03	2E-03	8E-03
AP	2,2,4-TMP (i-Octane)	6E-04	3E-03	---	---
AP	Xylenes	4E-04	2E-03	9E-04	4E-03
AP	Other/Trace HAP	7E-04	3E-03	4E-04	2E-03
SUM	Total HAP	0.21	0.91	0.01	0.06
MD/AP	CO2	1,603	7,023	798	3,494
MD/40CFR98	CH4	14	62	0.12	0.52
MD/40CFR98	N2O	2E-03	0.01	0.02	0.09
WGT SUM	CO2e	1,955	8,564	807	3,534

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET****Proposed Permit Modifications***Emission Unit Description* CE-01 thru CE-12 (each)**Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:**

5.1.1. To demonstrate compliance with Section 5.1.2, the quantity of natural gas that shall be consumed in each of the twelve (12) 1,380 hp natural gas fired reciprocating engines, Caterpillar G3516B (EPCE-1 - EPCE-12) shall not exceed ~~8,397~~ **11,010** scf/hr and ~~73.56~~ **96.45** x 10⁶ scf/yr for each engine.

5.1.2. Maximum emissions from each of the twelve (12) 1,380 hp natural gas fired reciprocating engines, Caterpillar G3516B (EPCE-1 - EPCE-12) shall not exceed the following limits:

Pollutant	Maximum lb/hr	Maximum ton/yr
Nitrogen Oxides	1.52	6.66
Carbon Monoxide	1.56 1.41	6.82 6.20
Volatile Organic Compounds	0.84 0.82	3.69 3.60
Formaldehyde	0.15 0.16	0.67 0.72

*Emission Unit Description***GEN****Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:**

6.1.1. To demonstrate compliance with Section 6.1.2, the quantity of natural gas that shall be consumed in 805 hp natural gas-fired microturbine generator, Capstone C600 (EPGEN-1) shall not exceed ~~5,623~~ **6,709** scf/hr and ~~49.26~~ **58.77** x 10⁶ scf/yr.

6.1.2. Maximum emissions from the 805 hp natural gas-fired microturbine generator, Capstone C600 (EPGEN-1) shall not exceed the following limits:

Pollutant	Maximum lb/hr	Maximum ton/yr
Nitrogen Oxides	2.41 0.48	10.55 2.10
Carbon Monoxide	0.62 1.32	2.70 5.78
Volatile Organic Compounds	0.02 0.13	0.07 0.57
Formaldehyde	0.01	0.02 0.04

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet

Notes to NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

1. Enter the appropriate Source Identification Number for each natural gas-fueled reciprocating internal combustion compressor/generator engine located at the compressor station. Multiple compressor engines should be designated CE-1, CE-2, CE-3 etc. Generator engines should be designated GE-1, GE-2, GE-3 etc. If more than three (3) engines exist, please use additional sheets.

2. Enter the Source Status using the following codes:

NS = Construction of New Source (installation)

ES = Existing Source

MS = Modification of Existing Source

RS = Removal of Source

3. Enter the date (or anticipated date) of the engine's installation (construction of source), modification or removal.

4. Enter the date that the engine was manufactured, modified or reconstructed.

5. Is the engine a certified stationary spark ignition internal combustion engine according to 40CFR60 Subpart JJJJ. If so, the engine and control device must be operated and maintained in accordance with the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required. If the certified engine is not operated and maintained in accordance with the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine and you must demonstrate compliance according to 40CFR§60.4243a(2)(i) through (iii), as appropriate.

Provide a manufacturer's data sheet for all engines being registered.

6. Enter the Engine Type designation(s) using the following codes:

LB2S = Lean Burn Two Stroke

RB4S = Rich Burn Four Stroke

LB4S = Lean Burn Four Stroke

7. Enter the Air Pollution Control Device (APCD) type designation(s) using the following codes:

A/F = Air/Fuel Ratio

IR = Ignition Retard

HEIS = High Energy Ignition System

SIPC = Screw-in Precombustion Chambers

PSC = Prestratified Charge

LEC = Low Emission Combustion

NSCR = Non-Selective Catalytic Reduction

SCR = Lean Burn & Selective Catalytic Reduction

8. Enter the Fuel Type using the following codes:

PQ = Pipeline Quality Natural Gas

RG = Raw Natural Gas

9. Enter the Potential Emissions Data Reference designation using the following codes. Attach all referenced data to this Compressor/Generator Data Sheet(s).

MD = Manufacturer's Data

AP = AP-42

GR = GRI-HAPCalcTM

OT = Other (please list) _____

10. Enter each engine's Potential to Emit (PTE) for the listed regulated pollutants in pounds per hour and tons per year. PTE shall be calculated at manufacturer's rated brake horsepower and may reflect reduction efficiencies of listed Air Pollution Control Devices. Emergency generator engines may use 500 hours of operation when calculating PTE. PTE data from this data sheet shall be incorporated in the Emissions Summary Sheet.

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET**

General Glycol Dehydration Unit Data		Company ID		DHY-01		DHY-02	
		Manufacturer and Model		---		---	
		Max Dry Gas Flow Rate (MMscfd)		55.0		110.0	
		Heat Input (MMBtu/hr) - HHV		1.00		2.00	
		Design Type (DEG or TEG)		TEG		TEG	
		Source Status ²		MS		MS	
		Date Installed/Modified/Removed ³		2015 / 2018 / na		2015 / 2018 / na	
		Regenerator Still Vent APCD ⁴		CC		CC	
		Fuel HV (Btu/scf) - HHV		1,020		1,020	
		H ₂ S Content (gr/100 scf)		0.20		0.20	
		Operation (hrs/yr)		8,760		8,760	
Source ID # ¹	Vent	Reference ⁵	PTE ⁶	lbs/hr	tons/yr	lbs/hr	tons/yr
DHY-01 DHY-02	Dehydrator 01 and 02 Regenerator Still Vent (Flash Tank Off-Gas is 100% Recycle/Reclaim)	GRI-GLYCalc	VOC	1.88	8.25	1.86	8.14
		GRI-GLYCalc	Benzene	0.07	0.30	0.07	0.31
		GRI-GLYCalc	E-Benzene	5E-03	0.02	5E-03	0.02
		GRI-GLYCalc	n-Hexane	0.10	0.42	0.09	0.41
		GRI-GLYCalc	Toluene	0.09	0.40	0.09	0.41
		GRI-GLYCalc	2,2,4-TMP	2E-03	0.01	2E-03	0.01
		GRI-GLYCalc	Xylenes	0.05	0.20	0.05	0.21
		GRI-GLYCalc	Total HAP	0.31	1.35	0.31	1.36
		GRI-GLYCalc	CO ₂ e	2.68	11.74	2.64	11.54
BLR-01 BLR-02	Reboiler 01 and 02	AP-42	NOX	0.10	0.43	0.10	0.43
		AP-42	CO	0.08	0.36	0.08	0.36
		AP-42	VOC	0.01	0.02	0.01	0.02
		AP-42	PM10/2.5	0.01	0.03	0.01	0.03
		AP-42	SO ₂	6E-04	3E-03	6E-04	3E-03
		AP-42	Acetaldehyde	---	---	---	---
		AP-42	Acrolein	---	---	---	---
		AP-42	Benzene	2E-06	9E-06	2E-06	9E-06
		AP-42	Butadiene, 1,3-	---	---	---	---
		AP-42	Ethylbenzene	---	---	---	---
		AP-42	Formaldehyde	7E-05	3E-04	7E-05	3E-04
		AP-42	n-Hexane	2E-03	0.01	2E-03	0.01
		AP-42	Methanol	---	---	---	---
		AP-42	POM	7E-07	3E-06	7E-07	3E-06
		AP-42	Toluene	3E-06	1E-05	3E-06	1E-05
		AP-42	TMP, 2,2,4-	---	---	---	---
		AP-42	Xylenes	---	---	---	---
		AP-42	Other HAP	1E-06	5E-06	1E-06	5E-06
		AP-42	Total HAP	2E-03	0.01	2E-03	0.01
		AP-42	CO ₂	118	515	118	515
AP-42	CH ₄	2E-03	0.01	2E-03	0.01		
AP-42	N ₂ O	2E-03	0.01	2E-03	0.01		
40CFR98	CO ₂ e	118	518	118	518		

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET****Proposed Permit Modifications**

<i>Emission Unit Description</i>	DHY-01 and DHY-02
----------------------------------	--------------------------

Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:

No Proposed Permit Modifications for DHY-01 or DHY-02

<i>Emission Unit Description</i>	BLR-01 and BLR-02
----------------------------------	--------------------------

Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:

- 10.1.4. The emissions released from the emission point EPRBL-1 (combustion stack of the reboiler) shall not exceed the following limits:

Table 10.1.4. Emission Limits for EPRBL-1

Pollutant	Max lb/hr	Max tpy
Nitrogen Oxides	0.07 0.10	0.33 0.43
Carbon Monoxide	0.06 0.08	0.28 0.36
Volatile Organic Compounds	2.51 0.01	8.58 0.02
Total HAPs	0.59 2E-03	2.59 0.01

~~* Annual VOC Emissions only include the use of flash tank off gas 50% of the time.~~

- 10.1.5. The emissions released from the emission point EPRBL-1 (combustion stack of the reboiler) shall not exceed the following limits:

Table 10.1.4.b. Emission Limits for EPRBL-2

Pollutant	Max lb/hr	Max tpy
Nitrogen Oxides	0.15 0.20	0.65 0.86
Carbon Monoxide	0.13 0.16	0.55 0.72
Volatile Organic Compounds	3.56 0.01	10.85 0.05
Total HAPs	0.31 4E-03	1.24 0.02

~~* Annual VOC Emissions only include the use of flash tank off gas 50% of the time.~~

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Attachment L - Emission Unit Data Sheet

Notes to NATURAL GAS GLYCOL DEHYDRATION UNIT DATA SHEET

1. Enter the appropriate Source Identification Numbers for the glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent. The glycol dehydration unit Reboiler Vent and glycol Regenerator Still Vent should be designated RBV-1 and RSV-1, respectively. If the compressor station incorporates multiple glycol dehydration units, a Glycol Dehydration Unit Data Sheet shall be completed for each, using Source Identification #s RBV-2 and RSV-2, RBV-3 and RSV-3, etc.

2. Enter the Source Status using the following codes:

- NS = Construction of New Source
- ES = Existing Source
- MS = Modification of Existing Source
- RS = Removal of Source

3. Enter the date (or anticipated date) of the glycol dehydration unit's installation (construction of source), modification or removal.

4. Enter the Air Pollution Control Device (APCD) type designation using the following codes:

- NA = None
- CD = Condenser
- FL = Flare
- CC = Condenser/Combustion Combination
- TO = Thermal Oxidizer

5. Enter the Potential Emissions Data Reference designation using the following codes:

- MD = Manufacturer's Data
- AP = AP-42
- GR = GRI-GLYCalcTM
- OT = Other (please list): _____

6. Enter the Reboiler Vent and glycol Regenerator Still Vent Potential to Emit (PTE) for the listed regulated pollutants in lbs per hour and tons per year. The glycol Regenerator Still Vent potential emissions may be determined using the most recent version of the thermodynamic software model GRI-GLYCalcTM (Radian International LLC & Gas Research Institute). Attach all referenced Potential Emissions Data (or calculations) and the GRI-GLYCalc Aggregate Calculations Report to this Glycol Dehydration Unit Data Sheet(s). This PTE data shall be incorporated in the Emissions Summary Sheet.

Include a copy of the GRI-GLYCalcTM analysis. This includes a printout of the aggregate calculations report, which shall include emissions reports, equipment reports, and stream reports.

***An explanation of input parameters and examples, when using GRI-GLYCalcTM is available on our website.**

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**40 CFR Part 63; Subpart HH & HHH Registration Form**

West Virginia Department of Environmental Protection

Division of Air Quality

40 CFR Part 63; Subpart HH & HHH Registration Form

DIVISION OF AIR QUALITY : (304) 926-0475

WEB PAGE: <http://www.wvdep.org>

Complete this form for any oil and natural gas production or natural gas transmission and storage facility that uses an affected unit under HH/HHH, whether subject or not.

Section A: Facility Description

Affected facility actual annual average natural gas throughput (scf/day):	55.0 MM and 110.0 MM
Affected facility actual annual average hydrocarbon liquid throughput: (bbl/day):	na
The affected facility processes, upgrades, or stores hydrocarbon liquids prior to custody transfer.	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
The affected facility processes, upgrades, or stores natural gas prior to the point at which natural gas (NG) enters the NG transmission and storage source category or is delivered to the end user.	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
The affected facility is: <input checked="" type="checkbox"/> prior to a NG processing plant <input type="checkbox"/> NG processing plant <input type="checkbox"/> prior to the point of custody transfer and there is no NG processing plant	
The affected facility transports or stores natural gas prior to entering the pipeline to a local distribution company or to a final end user (if there is no local distribution company).	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No
The affected facility exclusively processes, stores, or transfers black oil with an initial producing gas-to-oil ratio (GOR): na scf/bbl API gravity: na degrees	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

Section B: Dehydration Unit (if applicable)¹

Description: DHY-01-55.0 MMscfd and DHY-02-110.0 MMscfd			
Date of Installation: 2015	Annual Operating Hours: 8,760	Burner rating (MMbtu/hr): 1.0 / 2.0	
Exhaust Stack Height (ft): 10.0	Stack Diameter (ft): 0.6	Stack Temp. (oF): 120	
Glycol Type: <input checked="" type="checkbox"/> TEG <input type="checkbox"/> EG <input type="checkbox"/> Other: na			
Glycol Pump Type: <input checked="" type="checkbox"/> Elect <input type="checkbox"/> Gas If Gas, what is the volume ratio?: na			
Condenser installed? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Exit Temp: 120 oF Condenser Pressure: 14.08 psia			
Incinerator/flare installed? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Destruction Eff.: na			
Other controls installed? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Describe: Condenser Off Gas used as fuel w/ 95% Control			
Wet Gas ² : Gas Temperature: 95 oF Gas Pressure: 1,100 psig			
(Upstream of Contact Tower) Saturated Gas?: <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No If no, water content?: na			
Dry Gas: Gas Flowrate: Actual: 55.0 MMscfd Design: 55.0 MMscfd			
(Downstream of Contact Tower) Water Content: 7.0 lb/MMscf			
Lean Glycol: Circulation Rate: Actual ³ : 22.0 gpm Max ⁴ : 22.0 gpm			
Pump make/model: Electric			
Glycol Flash Tank (if applicable): Temp: 120 oF Pressure: 50 psig Vented: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No			
If no, describe vapor control: 100% Flash Tank Off-Gas Recycle or Reclaim			
Stripping Gas (if applicable): Source of Gas na Rate: na			

Appalachia Midstream Services, LLC (AMS)
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40 CFR Part 63; Subpart HH & HHH Registration Form - Continued

Please attach the following required dehydration unit information:

1. System map indicating the chain of custody information. See Page 43 of this document for an example of a gas flow schematic. It is not intended that the applicant provide this level of detail for all sources. The level of detail that is necessary is to establish where the custody transfer points are located. This can be accomplished by submitting a process flow diagram indicating custody transfer points and the natural gas flow. However, the DAQ reserves the right to request more detailed information in order to make the necessary decisions.
2. Extended gas analysis from the Wet Gas Stream, including mole percent of C1-C8, benzene, ethylbenzene, toluene, xylene and n-hexane, using Gas Processors Association (GPA) 2286 (or similar). A sample should be taken from the inlet gas line, downstream from any inlet separator, and using a manifold to remove entrained liquids from the sample and a probe to collect the sample from the center of the gas line. GPA standard 2166 reference method or a modified version of EPA Method TO-14, (or similar) should be used.
3. GRI-GLYCalc Ver. 3.0 aggregate report based on maximum Lean Glycol circulation rate and maximum throughput.
4. Detailed calculations of gas or hydrocarbon flow rate.

Section C: Facility NESHAPS Subpart HH/HHH status (Each)

Subject to Subpart HH -- However, *EXEMPT* because the facility is an area source of HAP emissions and the actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere is < 0.90 megagram per year (1.0 tpy); see 40CFR§63.764(e)(1)(ii).

Affected facility status:
 (choose only one)

Subject to Subpart HHH

Not Subject
 Because:

- < 10/25 TPY
- Affected facility exclusively handles black oil.
- Facility-wide actual annual average NG throughput is < 650 thousand scf/day and facility-wide actual annual average hydrocarbon liquid is < 250 bpd.
- No affected source is present.

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet

NATURAL GAS FIRED BOILER/LINE HEATER DATA SHEET

Source ID	Status	Design Heat Input (MMBtu/hr)	Hours of Operation (hrs/yr)	Fuel Heating Value (Btu/scf)	
HTR-01	Existing	0.5 MMBtu/hr	8,760	1,020	
HTR-02	Existing	0.5 MMBtu/hr	8,760	1,020	

Notes to NATURAL GAS FIRED BOILER/LINE HEATER DATA SHEET

- 1. Enter the appropriate Source Identification Numbers (Source ID #) for each boiler or line heater located at the compressor station. Boilers should be designated BLR-1, BLR-2, BLR-3, etc. Heaters or Line Heaters should be designated HTR-1, HTR-2, HTR-3, etc. Enter glycol dehydration unit reboiler vent data on the Glycol Dehydration Unit Data Sheet.
- 2. Enter the Status for each boiler or line heater using the following:
EXIST Existing Equipment NEW Installation of New Equipment REM Equipment Removed
- 3. Enter boiler or line heater design heat input in mmBtu/hr.
- 4. Enter the annual hours of operation in hours/year for each boiler or line heater.
- 5. Enter the fuel heating value in Btu/standard cubic foot.

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet

NATURAL GAS FIRED BOILER/LINE HEATER DATA SHEET

Proposed Permit Modifications

<i>Emission Unit Description</i>	HTR-01 and HTR-02
----------------------------------	--------------------------

Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:

11.1.2. Maximum emissions from each of the 0.50 MMBTU/hr Heater Treaters (EPHT-1, EPHT-2) shall not exceed the following limits:

Pollutant	Maximum lb/hr	Maximum ton/yr
Nitrogen Oxides	0.04 0.06	0.16 0.21
Carbon Monoxide	0.03 0.05	0.14 0.18

11.1.3. To demonstrate compliance with Section 8.1.2, the quantity of natural gas that shall be consumed in each of the 0.50 MMBTU/hr Heater Treaters (EPHT-1, EPHT-2) shall not exceed ~~375~~ **600** scf/hr and ~~3.27~~ **4.29** x 10⁶ scf/yr.

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet

STORAGE TANK DATA SHEET

Source ID	Status	Contents	Volume (gal)	Diam (ft)	Thru-Put (gal/yr)	Orientation	Ave Liq Hght (ft)
TK-01	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-02	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-03	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-04	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-05	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-06	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-07	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
TK-08	Existing	Stabilized Condensate (SC)	16,800	12.0	1.25 MM	Vert	10.0
WTK-01	Existing	Produced Water (PW)	16,800	12.0	0.77 MM	Vert	10.0
WTK-02	Existing	Produced Water (PW)	16,800	12.0	0.77 MM	Vert	10.0

Notes to STORAGE TANK DATA SHEET

1. Enter the appropriate Source Identification Numbers (Source ID #) for each storage tank located at the compressor station. Tanks should be designated T01, T02, T03, etc.
2. Enter storage tank Status using the following:
 EXIST Existing Equipment
 NEW Installation of New Equipment
 REM Equipment Removed
3. Enter storage tank content such as condensate, pipeline liquids, glycol (DEG or TEG), lube oil, etc.
4. Enter storage tank volume in gallons.
5. Enter storage tank diameter in feet.
6. Enter storage tank throughput in gallons per year.
7. Enter storage tank orientation using the following:
 VERT Vertical Tank
 HORZ Horizontal Tank
8. Enter storage tank average liquid height in feet.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Attachment L - Emission Unit Data Sheet

STORAGE TANK DATA SHEET

Proposed Permit Modifications

Emission Unit Description

TK-01 thru TK-08, and WTK-01 and WTK-02

Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:

- 12.1.1. Emissions from the stabilized condensate storage tanks (EPTK-1 - EPTK-8, ~~EPWTK-1, EPWTK-2~~) shall be controlled by a vapor recovery system. This vapor recovery system shall be designed to achieve a minimum guaranteed control efficiency of ~~98%~~ 95% for volatile organic compound (VOC) emissions.
- 12.1.2. The vapor recovery system must be installed and operating prior to start-up of the storage tanks (EPTK-1 - EPTK-8, ~~EPWTK-1, EPWTK-2~~).

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**Bulk Liquid Transfer Operations**

Furnish the following information for each new or modified bulk liquid transfer area or loading rack, as shown on the Equipment List Form and other parts of this application. This form is to be used for bulk liquid transfer operations such as to and from drums, marine vessels, rail tank cars, and tank trucks

Identification Number (as assigned on Equipment List Form):		TLO / WTLO		
1. Loading Area Name:		Buffalo Compressor Station (BCS)		
2. Type of cargo vessels accommodated at this rack or transfer point (check as many as apply):				
<input type="checkbox"/> Drums <input type="checkbox"/> Marine Vessels <input type="checkbox"/> Rail Tank Cars <input checked="" type="checkbox"/> Tank Trucks				
3. Loading Rack or Transfer Point Data:				
Number of Pumps		Two (2)		
Number of Liquids Loaded		Two (2)		
Maximum number of marine vessels, tank trucks, tank cars, and/or drums loading at one time:		Two (2)		
4. Does ballasting of marine vessels occur at this loading area?:				
<input type="checkbox"/> Yes <input type="checkbox"/> No <input checked="" type="checkbox"/> Does Not Apply				
5. Describe cleaning location, compounds and procedure for cargo vessels using this transfer point:				
na				
6. Are cargo vessels pressure tested for leaks at this or any other location?				
<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No				
If YES, describe: na				
7. Projected Maximum Operating Schedule (for rack or transfer point as a whole):				
Maximum	Jan - Mar	Apr - Jun	Jul - Sep	Oct - Dec
hours/day	24	24	24	24
days/week	7	7	7	7
weeks/quarter	13	13	13	13

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet**Bulk Liquid Transfer Operations - Continued**

8. Bulk Liquid Data (add pages as necessary):			
Pump ID No.		SC	PW
Liquid Name		Stabilized Condensate (SC)	Produced Water (PW)
Max daily thruput (1,000 gal/day)		134	14
Max annual thruput (1,000 gal/yr)		9,965	1,533
Loading Method ¹		SUB	SUB
Max Fill Rate (gal/min)		150	150
Ave Fill Time (min/load)		60	60
Max Bulk Liquid Temperature (oF)		100	100
True Vapor Pressure ²		5.44	0.25
Cargo Vessel Condition ³		U	U
Control Equipment or Method ⁴		CA	None
Minimum Control Efficiency		66.5%	na
Maximum Emission Rate:	Loading (lb/hr)	11.97	0.72
	Annual (lb/yr)	17,035	157
Estimation Method ⁵		EPA	EPA
¹ BF = Bottom Fill SP = Splash Fill SUB = Submerged Fill			
² At maximum bulk liquid temperature			
³ B = Ballasted Vessel, C = Cleaned, U = Uncleaned (dedicated service), O = other (describe)			
⁴ List as many as apply (complete and submit appropriate Air Pollution Control Device Sheets): CA = Carbon Adsorption LOA = Lean Oil Adsorption CO = Condensation SC = Scrubber (Absorption) CRA = Compressor-Refrigeration-Absorption TO = Thermal Oxidation or Incineration CRC = Compression-Refrigeration-Condensation VB = Dedicated Vapor Balance (closed system) O = other (describe)			
⁵ EPA = EPA Emission Factor as stated in AP-42 MB = Material Balance TM = Test Measurement based upon test data submittal O = other (describe)			

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Attachment L - Emission Unit Data Sheet

Bulk Liquid Transfer Operations

Proposed Permit Modifications

<i>Emission Unit Description</i>	TLO and WTLO
Proposed Modifications to WVDEP-DAQ Permit R13-3048A are shown below:	
13.1.1. Maximum Throughput Limitation. The maximum condensate throughput to the Condensate Truck Loading (EPLOAD-1) shall not exceed 134.4×10^3 gal/day and 9.965×10^6 gal/yr. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.	
13.1.2. Maximum Throughput Limitation. The maximum produced water throughput to the Produced Water Truck Loading (EPLOAD-2) shall not exceed 33.6×10^3 gal/day and 4.6 1.53 $\times 10^6$ gal/yr. Compliance with the Maximum Throughput Limitation shall be determined using a twelve month rolling total. A twelve month rolling total shall mean the sum of the monthly throughput at any given time during the previous twelve consecutive calendar months.	
13.1.3. The Condensate Truck Loading (EPLOAD-1) and the Produced Water Truck Loading (EPLOAD-2) shall be operated in accordance with the plans and specifications filed in Permit Application R13-3048. All emissions from the Condensate Truck Loading (EPLOAD-1) and the Produced Water Truck Loading (EPLOAD-2) will be controlled by a carbon canister (APC-CARBON) that shall be designed to achieve a minimum guaranteed control efficiency of 95% for volatile organic compound (VOC) emissions.	
13.1.4. The carbon canister (APC-CARBON) must be operated at all times when gases, vapors, and fumes are vented from the Condensate Truck Loading (EPLOAD-1) and the Produced Water Truck Loading (EPLOAD-2) . In addition, the carbon canister must be operated in series, as dual carbon canisters, in case of emission breakthrough in one carbon canister.	

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Attachment L - Emission Unit Data Sheet

Leak Source Data Sheet

Source Category	Pollutant	Number of Source Components ¹	Number of Components Monitored by Frequency ²	Average Time to Repair (Days) ³	Estimated Annual Emission Rate (lb/yr) ⁴
Pumps⁵	Light Liquid VOC ^{6,7}	18	na	na	0.52
	Heavy Liquid VOC ⁸	---	---	---	---
	Non-VOC ⁹	---	---	---	---
Valves¹⁰	Gas VOC	1,440	na	na	3.63
	Light Liquid VOC	864	na	na	4.76
	Heavy Liquid VOC	---	---	---	---
	Non-VOC	---	---	---	---
Safety Relief Valves¹¹	Gas VOC	See "Other"	na	na	---
	Light Liquid VOC	See "Other"	na	na	---
	Non-VOC	---	---	---	---
Open Ended Lines¹²	Gas VOC	50	na	na	0.06
	Light Liquid VOC	30	na	na	0.09
	Non-VOC	---	---	---	---
Sampling Connections¹³	Gas VOC	See "Open Ended Lines"	na	na	---
	Light Liquid VOC	See "Open Ended Lines"	na	na	---
	Non-VOC	---	---	---	---
Compressors	Gas VOC	See "Other"	na	na	---
	Non-VOC	---	---	---	---
Flanges	Gas VOC	1,175	na	na	0.26
	Light Liquid VOC	486	na	na	0.12
	Non-VOC	---	---	---	---
Connectors	Gas VOC	4,699	na	na	0.53
	Light Liquid VOC	1,944	na	na	0.90
	Non-VOC	---	---	---	---
Other	Gas VOC	108	na	na	0.53
	Light Liquid VOC	65	na	na	1.07
	Non-VOC	---	---	---	---

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Attachment L - Emission Unit Data Sheet
Notes for Leak Source Data Sheet

Notes for Leak Source Data Sheet

1. For VOC sources include components on streams and equipment that contain greater than 10% VOC, including feed streams, reaction/separation facilities, and product/by-product delivery lines. Do not include certain leakless equipment as defined below by category.
2. By monitoring frequency, give the number of sources routinely monitored for leaks, using a portable detection device that measures concentration in visual or soap-bubble leak detection ppm. Do not include monitoring by methods. "M/Q(M)/Q/SA/A/0" means the time period between inspections as follows:
Monthly/Quarterly, with Monthly follow-up of repaired leakers/Quarterly/Semi-annual/Annually/other (specify time period)

If source category is not monitored, a single zero in the space will suffice. For example, if 50 gas-service valves are monitored quarterly, with monthly follow-up of those repaired, 75 are monitored semi-annually, and 50 are checked bimonthly (alternate months), with non checked at any other frequency, you would put in the category valves, gas service: 0/50/0/75/0/50 (bimonthly).
3. Give the average number of days, after a leak is discovered, that an attempt will be made to repair the leak.
4. Note the method used: MB - material balance; EE - engineering estimate; EPA - emission factors established by EPA (cite document used); 0 - other method, such as in-house emission factor (specify).
5. Do not include in the equipment count seal-less pumps (canned motor or diaphragm) or those with enclosed venting to a control device. (Emissions from vented equipment should be included in the estimates given in the Emission Points Data Sheet.)
6. Volatile organic compounds (VOC) means the term as defined in 40 CFR. 51.100 (s).
7. A light liquid is defined as a fluid with vapor pressure equal to or greater than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if 20% w/w or more of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C, then the fluid is defined as a light liquid.
8. A heavy liquid is defined as a fluid with a vapor pressure less than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if less than 20% w/w of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C. then the fluid is defined as a heavy liquid.
9. LIST CO, H₂S, mineral acids, NO, NO₂, SO₂, etc. DO NOT LIST CO, H₂, N₂, O₂, and Noble Gases.
10. Include all process valves whether in-line or on an open-ended line such as sample, drain and purge valves. Do not include safety-relief valves, or leakless valves such as check, diaphragm, and bellows seal valves.
11. Do not include a safety-relief valve if there is a rupture disk in place upstream of the valve, or if the valve vents to a control device.
12. Open-ended lines include purge, drain and vent lines. Do not include sampling connections, or lines sealed by plugs, caps, blinds or second valves.
13. Do not include closed-purge sampling connections.

Attachment M
Air Pollution Control Device Sheet(s)

“29. Fill out the **Air Pollution Control Device Sheet(s)** as Attachment M.”

- **Oxidation Catalyst (OxCat-01 thru OxCat-12) (Serves CE-01 thru CE-12)**
 - **BTEX Buster/Condenser (BTEX-01 and BTEX-02) (Serves DHY-01 and DHY-02)**
 - **Vapor Recovery Unit (VRU) (Serves TK-01 thru TK-08)**
 - **Carbon Canister (CarbCan) (Serves TLO)**
-

Appalachia Midstream Services, LLC (AMS)
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Attachment M

AIR POLLUTION CONTROL DEVICE (APCD) SHEET
(OxCat)

Control Device Unit No. (must match Emission Units Table): OxCat-01 thru OxCat-12 (Each)

Equipment Information

1. Manufacturer: EMIT Technologies	2. Control Device Name: Oxidation Catalyst (OxCat) (Each of 12) (Controls CE-01 thru CE-12)																		
3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency.																			
4. On a separate sheet(s) supply all data and calculations used in selecting or designing this collection device.																			
5. Provide a scale diagram of the control device showing internal construction.																			
6. Submit a schematic and diagram with dimensions and flow rates.																			
7. Guaranteed minimum collection efficiency for each pollutant collected: <div style="display: flex; justify-content: space-around; text-align: center;"> CO 100% NMNEHC 100% HCHO 100% </div>																			
8. Attached efficiency curve and/or other efficiency information.																			
9. Design inlet volume: 9,247 ACFM	10. Capacity: na																		
11. Indicate the liquid flow rate and describe equipment provided to measure pressure drop and flow rate, if any. na																			
12. Attach any additional data including auxiliary equipment and operation details to thoroughly evaluate the control equipment. na																			
13. Description of method of handling the collected material(s) for reuse or disposal. na																			
Gas Stream Characteristics																			
14. Are halogenated organics present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Are particulates present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Are metals present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No																			
15. Inlet emission stream parameters:	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;"></th> <th style="width: 35%;">Maximum</th> <th style="width: 35%;">Typical</th> </tr> </thead> <tbody> <tr> <td>Pressure (mmHg):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Heat Content (BTU/scf):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Oxygen Content (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Moisture Content (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Relative Humidity (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> </tbody> </table>		Maximum	Typical	Pressure (mmHg):	na	na	Heat Content (BTU/scf):	na	na	Oxygen Content (%):	na	na	Moisture Content (%):	na	na	Relative Humidity (%):	na	na
	Maximum	Typical																	
Pressure (mmHg):	na	na																	
Heat Content (BTU/scf):	na	na																	
Oxygen Content (%):	na	na																	
Moisture Content (%):	na	na																	
Relative Humidity (%):	na	na																	

Attachment M

**AIR POLLUTION CONTROL DEVICE (APCD) SHEET
 (OxCat)**

Control Device Unit No. (must match Emission Units Table): OxCat-01 thru OxCat-12 (Each)

Equipment Information - Continued

16. Type of pollutant(s) controlled:						
<input type="checkbox"/> SO2		<input type="checkbox"/> Odor				
<input type="checkbox"/> PM		<input checked="" type="checkbox"/> Other: CO, NMNEHC/VOC, HCHO				
17. Inlet gas velocity: na			18. Pollutant specific gravity: varies			
19. Gas flow into the collector: 9,247 ACFM			20. Gas stream temperature:			
			Inlet: 1,024 oF		Outlet: ---	
21. Gas flow rate:			22. Particulate Grain Loading:			
Design Maximum: 9,247 ACFM		Inlet: na grains/scf				
Average Expected: 9,247 ACFM		Outlet: na grains/scf				
23. Emission rate of each pollutant (specify) into and out of collector:						
Pollutant	IN Pollutant		Capture Efficiency	OUT Pollutant		Control Efficiency
	g/bhp-hr	lb/hr		g/bhp-hr	lb/hr	
CO	3.10	9.43	100%	0.47	1.41	85%
NMNEHC (VOC w/o HCHO)	1.03	3.13	100%	0.21	0.63	80%
VOC (including HCHO)	1.44	4.38	100%	0.27	0.82	81%
HCHO	0.36	1.10	100%	0.05	0.16	85%
24. Dimensions of stack: Height: 20.0 ft Diameter: 1.0 ft						
25. Supply a curve showing proposed collection efficiency versus gas volume from 25 to 130 percent of design rating of collector.						
26. Complete the table:		Particle Size Distribution			Fraction Efficiency of Collector	
Particulate Size Range (microns)		Weight % for Size Range			Weight % for Size Range	
0 – 2		na			na	
2 – 4		na			na	
4 – 6		na			na	
6 – 8		na			na	
8 – 10		na			na	
10 – 12		na			na	
12 – 16		na			na	
16 – 20		na			na	
20 – 30		na			na	
30 – 40		na			na	
40 – 50		na			na	
50 – 60		na			na	
60 – 70		na			na	
70 – 80		na			na	
80 – 90		na			na	
90 – 100		na			na	
>100		na			na	

Attachment M

**AIR POLLUTION CONTROL DEVICE (APCD) SHEET
 (OxCat)**

Control Device Unit No. (must match Emission Units Table): OxCat-01 thru OxCat-12 (Each)

Equipment Information - Continued

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification): na	
28. Describe the collection material disposal system: na	
29. Describe the collection material disposal system: na	
30. Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.	
MONITORING: As per NSPS JJJJ and Current Permit	RECORDKEEPING: As per NSPS JJJJ and Current Permit
REPORTING: As per NSPS JJJJ and Current Permit	TESTING: As per NSPS JJJJ and Current Permit
MONITORING:	Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.
RECORDKEEPING	Please describe the proposed recordkeeping that will accompany the monitoring.
REPORTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
TESTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
31. Manufacturer's Guaranteed <u>Collection</u> Efficiency for each air pollutant.	
CO	100%
NMNEHC/VOC	100%
HCHO	100%
32. Manufacturer's Guaranteed <u>Control</u> Efficiency for each air pollutant.	
CO	≥100%
NMNEHC/VOC	≥80%
HCHO	≥85%
33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty. na	

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**Air Pollution Control Device (APCD) Sheet
 (Condenser)**

Control Device Unit No. (must match Emission Units Table):

BTEX-01 and BTEX-02

Equipment Information

1. Manufacturer: NATCO	2. Control Device Name: BETX Buster (Condenser) (Controls DHY-01 and DHY-03)																		
3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency.																			
4. On a separate sheet(s) supply all data and calculations used in selecting or designing this collection device.																			
5. Provide a scale diagram of the control device showing internal construction.																			
6. Submit a schematic and diagram with dimensions and flow rates.																			
7. Guaranteed minimum collection efficiency for each pollutant collected: <div style="text-align: center;"> VOC 100% V-HAP 100% </div>																			
8. Attached efficiency curve and/or other efficiency information.																			
9. Design inlet volume: DHY-01: 2,570 SCFH DHY-02: 4,740 SCFH																			
11. Indicate the liquid flow rate and describe equipment provided to measure pressure drop and flow rate, if any. na																			
12. Attach any additional data including auxiliary equipment and operation details to thoroughly evaluate the control equipment. na																			
13. Description of method of handling the collected material(s) for reuse or disposal. na																			
Gas Stream Characteristics																			
14. Are halogenated organics present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Are particulates present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No Are metals present? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No																			
15. Inlet emission stream parameters:	<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 60%;"></th> <th style="width: 20%;">Maximum</th> <th style="width: 20%;">Typical</th> </tr> </thead> <tbody> <tr> <td>Pressure (mmHg):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Heat Content (BTU/scf):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Oxygen Content (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Moisture Content (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> <tr> <td>Relative Humidity (%):</td> <td style="text-align: center;">na</td> <td style="text-align: center;">na</td> </tr> </tbody> </table>		Maximum	Typical	Pressure (mmHg):	na	na	Heat Content (BTU/scf):	na	na	Oxygen Content (%):	na	na	Moisture Content (%):	na	na	Relative Humidity (%):	na	na
	Maximum	Typical																	
Pressure (mmHg):	na	na																	
Heat Content (BTU/scf):	na	na																	
Oxygen Content (%):	na	na																	
Moisture Content (%):	na	na																	
Relative Humidity (%):	na	na																	

Attachment M

**Air Pollution Control Device (APCD) Sheet
 (Condenser)**

Control Device Unit No. (must match Emission Units Table):

BTEX-01 and BTEX-02

Equipment Information - Continued

16. Type of pollutant(s) controlled: <input type="checkbox"/> SO2 <input type="checkbox"/> Odor <input type="checkbox"/> PM <input checked="" type="checkbox"/> Other: VOC, V-HAP						
17. Inlet gas velocity: na			18. Pollutant specific gravity: varies			
19. Gas flow into the collector: 2,570 SCFH			20. Gas stream temperature: Inlet: 212 oF Outlet: 120 oF			
21. Gas flow rate: Design Maximum: 2,570 SCFH Average Expected: 2,570 SCFH			22. Particulate Grain Loading: Inlet: na grains/scf Outlet: na grains/scf			
23. Emission rate of each pollutant (specify) into and out of collector:						
Pollutant	IN Pollutant		Capture Efficiency	OUT Pollutant		Control Efficiency
	lb/yr	tpy		lb/yr	tpy	
VOC	49.07	214.93	100%	1.88	8.25	96.2%
TOTAL HAP	11.18	48.99	100%	0.31	1.35	97.2%
24. Dimensions of stack: Height: na Diameter: na						
25. Supply a curve showing proposed collection efficiency versus gas volume from 25 to 130 percent of design rating of collector.						
26. Complete the table:			Particle Size Distribution		Fraction Efficiency of Collector	
Particulate Size Range (microns)			Weight % for Size Range		Weight % for Size Range	
0 – 2			na		na	
2 – 4			na		na	
4 – 6			na		na	
6 – 8			na		na	
8 – 10			na		na	
10 – 12			na		na	
12 – 16			na		na	
16 – 20			na		na	
20 – 30			na		na	
30 – 40			na		na	
40 – 50			na		na	
50 – 60			na		na	
60 – 70			na		na	
70 – 80			na		na	
80 – 90			na		na	
90 – 100			na		na	
>100			na		na	

Attachment M

**Air Pollution Control Device (APCD) Sheet
 (Condenser)**

Control Device Unit No. (must match Emission Units Table):

BTEX-01 and BTEX-02

Equipment Information - Continued

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification):

Exhaust Gases are Burned as Fuel (Recycle) or Recompressed (Reclaimed)

28. Describe the collection material disposal system:

Condensed Liquids are pumped to the Stabilized Condensate Storage Tanks (TK-01 thru TK-08)

29. Describe the collection material disposal system:

na

30. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING:

As per Current Permit

RECORDKEEPING:

As per Current Permit

REPORTING:

As per Current Permit

TESTING:

As per Current Permit

MONITORING:

Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.

RECORDKEEPING

Please describe the proposed recordkeeping that will accompany the monitoring.

REPORTING

Please describe any proposed emissions testing for this process equipment on air pollution control device.

TESTING

Please describe any proposed emissions testing for this process equipment on air pollution control device.

31. Manufacturer's Guaranteed Collection Efficiency for each air pollutant.

na

32. Manufacturer's Guaranteed Control Efficiency for each air pollutant.

na

33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.

na

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**Air Pollution Control Device (APCD) Sheet
 (VRU)**

Control Device Unit No. (must match Emission Units Table):

VRU

Equipment Information

1. Manufacturer: na	2. Control Device Name: Vapor Recovery Unit (VRU) (Controls TK-01 thru TK-08)
3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency.	
4. On a separate sheet(s) supply all data and calculations used in selecting or designing this collection device.	
5. Provide a scale diagram of the control device showing internal construction.	
6. Submit a schematic and diagram with dimensions and flow rates.	
7. Guaranteed minimum <u>collection</u> efficiency for each pollutant collected: na	
8. Attached efficiency curve and/or other efficiency information.	
9. Design inlet volume: na	10. Capacity: na
11. Indicate the liquid flow rate and describe equipment provided to measure pressure drop and flow rate, if any. na	
12. Attach any additional data including auxiliary equipment and operation details to thoroughly evaluate the control equipment. na	
13. Description of method of handling the collected material(s) for reuse or disposal. na	

Gas Stream Characteristics

14. Are halogenated organics present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
Are particulates present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
Are metals present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
15. Inlet emission stream parameters:	Maximum	Typical	
Pressure (mmHg):	na	na	
Heat Content (BTU/scf):	na	na	
Oxygen Content (%):	na	na	
Moisture Content (%):	na	na	
Relative Humidity (%):	na	na	

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**Air Pollution Control Device (APCD) Sheet
 (VRU)**

Control Device Unit No. (must match Emission Units Table):

VRU

Equipment Information - Continued

16. Type of pollutant(s) controlled: <input type="checkbox"/> SO ₂ <input type="checkbox"/> Odor <input type="checkbox"/> PM <input checked="" type="checkbox"/> Other: VOC, V-HAP						
17. Inlet gas velocity: na			18. Pollutant specific gravity: varies			
19. Gas flow into the collector: na			20. Gas stream temperature: Inlet: na Outlet: na			
21. Gas flow rate: Design Maximum: na Average Expected: na			22. Particulate Grain Loading: Inlet: na Outlet: na			
23. Emission rate of each pollutant (specify) into and out of collector:						
Pollutant	IN Pollutant		Capture Efficiency	OUT Pollutant		Control Efficiency
	lb/yr	tpy		lb/yr	tpy	
VOC	6.16	26.97	100%	0.31	1.35	95%
TOTAL HAP	1.85	8.09	100%	0.09	0.40	95%
24. Dimensions of stack: Height: na Diameter: na						
25. Supply a curve showing proposed collection efficiency versus gas volume from 25 to 130 percent of design rating of collector.						
26. Complete the table:		Particle Size Distribution		Fraction Efficiency of Collector		
Particulate Size Range (microns)		Weight % for Size Range		Weight % for Size Range		
0 – 2		na		na		
2 – 4		na		na		
4 – 6		na		na		
6 – 8		na		na		
8 – 10		na		na		
10 – 12		na		na		
12 – 16		na		na		
16 – 20		na		na		
20 – 30		na		na		
30 – 40		na		na		
40 – 50		na		na		
50 – 60		na		na		
60 – 70		na		na		
70 – 80		na		na		
80 – 90		na		na		
90 – 100		na		na		
>100		na		na		

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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**Air Pollution Control Device (APCD) Sheet
 (VRU)**

Control Device Unit No. (must match Emission Units Table):

VRU

Equipment Information - Continued

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification): <p style="text-align: center;">Exhaust Gases are Burned as Fuel (Recycle) or Recompressed (Reclaimed)</p>	
28. Describe the collection material disposal system: <p style="text-align: center;">Condensed Liquids are returned to the Stabilized Condensate Storage Tanks (TK-01 thru TK-08)</p>	
29. Describe the collection material disposal system: na	
30. Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.	
MONITORING: <p style="text-align: center;">As per Current Permit (Except Remove WTK-01 and WTK-02)</p>	RECORDKEEPING: <p style="text-align: center;">As per Current Permit (Except Remove WTK-01 and WTK-02)</p>
REPORTING: <p style="text-align: center;">As per Current Permit (Except Remove WTK-01 and WTK-02)</p>	TESTING: <p style="text-align: center;">As per Current Permit (Except Remove WTK-01 and WTK-02)</p>
MONITORING:	Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.
RECORDKEEPING	Please describe the proposed recordkeeping that will accompany the monitoring.
REPORTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
TESTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
31. Manufacturer's Guaranteed <u>Collection</u> Efficiency for each air pollutant. <p style="text-align: center;">na</p>	
32. Manufacturer's Guaranteed <u>Control</u> Efficiency for each air pollutant. <p style="text-align: center;">na</p>	
33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty. <p style="text-align: center;">na</p>	

Attachment M

**Air Pollution Control Device (APCD) Sheet
 (Adsorption)**

Control Device Unit No. (must match Emission Units Table):

CarbCan

Equipment Information

1. Manufacturer: na	2. Control Device Name: Carbon Canister (Controls TLO)
3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency.	
4. On a separate sheet(s) supply all data and calculations used in selecting or designing this collection device.	
5. Provide a scale diagram of the control device showing internal construction.	
6. Submit a schematic and diagram with dimensions and flow rates.	
7. Guaranteed minimum <u>collection</u> efficiency for each pollutant collected: VOC: 70% V-HAP: 70%	
8. Attached efficiency curve and/or other efficiency information.	
9. Design inlet volume: na	10. Capacity: na
11. Indicate the liquid flow rate and describe equipment provided to measure pressure drop and flow rate, if any. na	
12. Attach any additional data including auxiliary equipment and operation details to thoroughly evaluate the control equipment. na	
13. Description of method of handling the collected material(s) for reuse or disposal. na	

Gas Stream Characteristics

14. Are halogenated organics present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
Are particulates present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
Are metals present?	<input type="checkbox"/> Yes	<input checked="" type="checkbox"/> No	
15. Inlet emission stream parameters:	Maximum	Typical	
Pressure (mmHg):	na	na	
Heat Content (BTU/scf):	na	na	
Oxygen Content (%):	na	na	
Moisture Content (%):	na	na	
Relative Humidity (%):	na	na	

Attachment M

**Air Pollution Control Device (APCD) Sheet
 (Adsorption)**

Control Device Unit No. (must match Emission Units Table):

CarbCan

Equipment Information - Continued

16. Type of pollutant(s) controlled: <input type="checkbox"/> SO2 <input type="checkbox"/> Odor <input type="checkbox"/> PM <input checked="" type="checkbox"/> Other: VOC, V-HAP						
17. Inlet gas velocity: na			18. Pollutant specific gravity: varies			
19. Gas flow into the collector: na			20. Gas stream temperature: Inlet: na Outlet: na			
21. Gas flow rate: Design Maximum: na Average Expected: na			22. Particulate Grain Loading: Inlet: na Outlet: na			
23. Emission rate of each pollutant (specify) into and out of collector:						
Pollutant	IN Pollutant		Capture Efficiency	OUT Pollutant		Control Efficiency
	lb/yr	tpy		lb/yr	tpy	
VOC	35.72	25.43	70%	11.97	8.52	95%
TOTAL HAP	10.72	7.63	70%	3.59	2.56	95%
24. Dimensions of stack: Height: 4.0 ft Diameter: 0.3 ft						
25. Supply a curve showing proposed collection efficiency versus gas volume from 25 to 130 percent of design rating of collector.						
26. Complete the table:			Particle Size Distribution		Fraction Efficiency of Collector	
Particulate Size Range (microns)			Weight % for Size Range		Weight % for Size Range	
0 – 2			na		na	
2 – 4			na		na	
4 – 6			na		na	
6 – 8			na		na	
8 – 10			na		na	
10 – 12			na		na	
12 – 16			na		na	
16 – 20			na		na	
20 – 30			na		na	
30 – 40			na		na	
40 – 50			na		na	
50 – 60			na		na	
60 – 70			na		na	
70 – 80			na		na	
80 – 90			na		na	
90 – 100			na		na	
>100			na		na	

Attachment M

**Air Pollution Control Device (APCD) Sheet
 (Adsorption)**

Control Device Unit No. (must match Emission Units Table):

CarbCan

Equipment Information - Continued

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification): na	
28. Describe the collection material disposal system: <p style="text-align: center;">The Carbon Canisters (CarbCan) are returned to the manufacture for regeneration as requisite.</p>	
29. Describe the collection material disposal system: na	
30. Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.	
MONITORING: <p style="text-align: center;">As per Current Permit (Except Remove WTLO)</p>	RECORDKEEPING: <p style="text-align: center;">As per Current Permit (Except Remove WTLO)</p>
REPORTING: <p style="text-align: center;">As per Current Permit (Except Remove WTLO)</p>	TESTING: <p style="text-align: center;">As per Current Permit (Except Remove WTLO)</p>
MONITORING:	Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.
RECORDKEEPING	Please describe the proposed recordkeeping that will accompany the monitoring.
REPORTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
TESTING	Please describe any proposed emissions testing for this process equipment on air pollution control device.
31. Manufacturer's Guaranteed <u>Collection</u> Efficiency for each air pollutant. na	
32. Manufacturer's Guaranteed <u>Control</u> Efficiency for each air pollutant. na	
33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty. na	

Attachment N

Emissions Calculations

“30. Provide all **Supporting Emissions Calculations** as Attachment N.”

- **Emission Summary Spreadsheets**
 - Potential to Emit (PTE) – Criteria Pollutants – Controlled
 - Potential to Emit (PTE) – Hazardous Air Pollutants (HAP) – Controlled
 - Potential to Emit (PTE) – Greenhouse Gases (GHG) – Controlled
 - Potential to Emit (PTE) – Criteria Pollutants – PRE-Controlled
 - Potential to Emit (PTE) – Hazardous Air Pollutants (HAP) – PRE-Controlled
 - Potential to Emit (PTE) – Greenhouse Gases (GHG) – PRE-Controlled

 - **Unit-Specific Emission Spreadsheets**
 - Compressor Engine (CE-01 thru CE-12) Emissions
 - Compressor Rod Packing (CRP) Emissions
 - Microturbine Generator (GEN) Emissions
 - Dehydrator (DHY-01) Emissions
 - Dehydrator (DHY-02) Emissions
 - Reboiler (BLR-01) Emissions
 - Reboiler (BLR-02) Emissions
 - Heater Treater (HTR-01 and HTR-02) Emissions
 - Stabilized Condensate - Storage Tank (TK-01 thru TK-08) Emissions
 - Produced Water - Storage Tank (WTK-01 and WTK-02) Emissions
 - Stabilized Condensate (SC) - Truck Load-Out (TLO) Emissions
 - Produced Water (PW) - Truck Load-Out (WTLO) Emissions
 - Compressor Blowdown (CBD) / Emergency Shutdown (ESD) Emissions

 - **Fugitive Emissions**
 - Process Piping and Equipment Leak (FUG-G) Emissions – Gas
 - Process Piping and Equipment Leak (FUG-O) Emissions – Light Liquid
 - Engine Crankcase (ECC) Emissions
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Criteria Pollutants - Controlled

Unit ID	Point ID	Source ID	Description	Site Rating	NOX		CO		VOC (w/HCHO)		PM10/2.5		SO2	
					lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy
Buffalo Compressor Station (BCS) - Point Sources														
EUCE-1	EPCE-1	CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-2	EPCE-2	CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-3	EPCE-3	CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-4	EPCE-4	CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-5	EPCE-5	CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-6	EPCE-6	CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-7	EPCE-7	CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-8	EPCE-8	CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-9	EPCE-9	CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-10	EPCE-10	CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-11	EPCE-11	CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCE-12	EPCE-12	CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	1.41	6.20	0.82	3.60	0.11	0.49	0.01	0.03
EUCRP	EPCRP	CRP	Compressor Rod Packing	12 Units	---	---	---	---	10.96	48.02	---	---	---	---
EUGEN-1	EPGEN-1	GEN	Generator - Capstone C600 Microturbine	805 bhp	0.48	2.10	1.32	5.78	0.13	0.57	0.05	0.20	4E-03	0.02
EUGEN-2	EPGEN-2	GEN2	Generator - Cummins GTA28 (4SRB)	701 bhp	Not Installed - Remove From Permit									
EUDHY-1	EPSTL-1	DHY-01	Dehydrator 01 (BTEX Buster)	55.0 MMscfd	---	---	---	---	1.88	8.25	---	---	---	---
EUDHY-2	EPSTL-2	DHY-02	Dehydrator 02 (BTEX Buster)	110.0 MMscfd	---	---	---	---	1.86	8.14	---	---	---	---
EURBL-1	EPRBL-1	BLR-01	Reboiler 01	1.00 MMBtu/hr	0.10	0.43	0.08	0.36	0.01	0.02	0.01	0.03	6E-04	3E-03
EURBL-2	EPRBL-2	BLR-02	Reboiler 02	2.00 MMBtu/hr	0.20	0.86	0.16	0.72	0.01	0.05	0.01	0.07	1E-03	5E-03
EUHT-1	EPHT-1	HTR-01	Heater Treater Burner 01	0.50 MMBtu/hr	0.06	0.21	0.05	0.18	3E-03	0.01	5E-03	0.02	4E-04	1E-03
EUHT-2	EPHT-2	HTR-02	Heater Treater Burner 02	0.50 MMBtu/hr	0.06	0.21	0.05	0.18	3E-03	0.01	5E-03	0.02	4E-04	1E-03
EUTK-1	EPTK-1	TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-2	EPTK-2	TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-3	EPTK-3	TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-4	EPTK-4	TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-5	EPTK-5	TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-6	EPTK-6	TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-7	EPTK-7	TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUTK-8	EPTK-8	TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.04	0.17	---	---	---	---
EUWTK-9	EPWTK-9	WTK-01	Storage Tank W01 - Produced Water (PW)	400 bbl	---	---	---	---	0.01	0.06	---	---	---	---
EUWTK-10	EPWTK-10	WTK-02	Storage Tank W02 - Produced Water (PW)	400 bbl	---	---	---	---	0.01	0.06	---	---	---	---
EULOAD-1	EPLoad-1	TLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)	9,965 Mgal/yr	---	---	---	---	11.97	8.52	---	---	---	---
EULOAD-2	EPLoad-2	WTLO	Truck Loading - Produced Water (PW)	1,533 Mgal/yr	---	---	---	---	0.72	0.08	---	---	---	---
EUBD	EPBD	CBD/ESD	Compressor Blowdown/Emergency Shutdown Tests	1,249 events/yr	---	---	---	---	31.45	27.70	---	---	---	---
Buffalo Compressor Station (BCS) - Point Sources					19.15	83.77	18.64	81.58	69.18	146.00	1.42	6.23	0.09	0.38
Buffalo Compressor Station (BCS) - Fugitives														
EUFUG	EPFUG	FUG-G	Piping & Equip Leaks - Gas	7,472 Units	---	---	---	---	5.01	21.94	---	---	---	---
		FUG-O	Piping & Equip Leaks - Light Liquid	3,407 Units	---	---	---	---	7.46	32.68	---	---	---	---
EUECC	EPECC	ECC	Engine Crankcase Fugitives	17,365 bhp	0.05	0.21	0.30	1.29	0.14	0.60	4E-03	0.02	2E-04	9E-04
Buffalo Compressor Station (BCS) - Fugitives					0.05	0.21	0.30	1.29	12.61	55.21	4E-03	0.02	2E-04	9E-04
Buffalo Compressor Station (BCS) - Total														
Buffalo Compressor Station (BCS) - Total					19.20	83.98	18.94	82.87	81.78	201.21	1.43	6.24	0.09	0.38

* = lb/hr is based on 8,760 hr/yr, except Compressor Blowdowns (CBD/ESD), and Truck Load-Out (TLO, WTLO) are less frequent.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Greenhouse Gas (GHG) Pollutants - Controlled

Source ID	Description	Site Rating	Heat Input MMBtu/hr (HHV)	Hours of Operation hr/yr*	CO2		CH4		N2O		TOTAL CO2e	
					GWP: 1 tpy	CO2e tpy	GWP: 25 tpy	CO2e tpy	GWP: 298 tpy	CO2e tpy	lb/hr*	tpy
Buffalo Compressor Station (BCS) - Point Sources												
CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CRP	Compressor Rod Packing	12 Units	---	8,760	0.44	0.44	96.90	2,423	---	---	553	2,423
GEN	Generator - Capstone C600 Microturbine	805 bhp	6.84	8,760	3,494	3,494	0.52	13	9E-02	26.80	807	3,534
GEN2	Generator - Cummins GTA28 (4SRB)	701 bhp	Not Installed - Remove From Permit									
DHY-01	Dehydrator 01 (BTEX Buster)	55.0 MMscfd	---	8,760	2.51	2.51	0.37	9.23	---	---	2.68	11.74
DHY-02	Dehydrator 02 (BTEX Buster)	110.0 MMscfd	---	8,760	2.51	2.51	0.36	9.04	---	---	2.64	11.54
BLR-01	Reboiler 01	1.00 MMBtu/hr	1.00	8,760	515	515	0.01	0.25	0.01	2.82	118	518
BLR-02	Reboiler 02	2.00 MMBtu/hr	2.00	8,760	1,031	1,031	0.02	0.49	0.02	5.63	237	1,037
HTR-01	Heater Treater Burner 01	0.50 MMBtu/hr	0.50	8,760	258	258	5E-03	0.12	5E-03	1.41	59.17	259
HTR-02	Heater Treater Burner 02	0.50 MMBtu/hr	0.50	8,760	258	258	5E-03	0.12	5E-03	1.41	59.17	259
TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	There are De Minimis GHGs in Stabilized Condensate (SC) Storage Tank Emissions										
TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)											
TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)											
TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)											
TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)											
TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)											
TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)											
TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)											
WTK-01	Storage Tank W01 - Produced Water (PW)	There are De Minimis GHGs in Produced Water (PW) Storage Tank Emissions										
WTK-02	Storage Tank W02 - Produced Water (PW)											
TLO	Truck Loading - Produced Water (PW)	There are De Minimis GHGs in Stabilized Condensate (SC) Truck Loading Emissions										
WTLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)											
CBD/ESD	Compressor Blowdown/Emergency Shutdown Tests	1,249 events/yr	---	8,760	0.25	0.25	55.90	1,397	---	---	319	1,398
Buffalo Compressor Station (BCS) - Point Sources					89,833	89,833	892	22,305	0.26	76.85	25,620	112,214
Buffalo Compressor Station (BCS) - Fugitives												
FUG-G	Piping & Equip Leaks - Gas	7,472 Units	---	8,760	0.20	0.20	44.27	1,107	---	---	253	1,107
FUG-O	Piping & Equip Leaks - Light Liquid	There are De Minimis GHGs in Light Liquid Piping & Equip Leak Emissions										
ECC	Engine Crankcase Fugitives											
Buffalo Compressor Station (BCS) - Fugitives					220	220	46.20	1,155	3E-04	0.10	314	1,375
Buffalo Compressor Station (BCS) - Total												
Buffalo Compressor Station (BCS) - Total					90,053	90,053	938	23,460	0.26	76.95	25,934	113,589

* = lb/hr is based on 8,760 hr/yr, except Compressor Blowdowns (CBD/ESD), and Truck Load-Out (TLO, WTLO) are less frequent.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviv Permit Modification (NSR)

Criteria Pollutants - PRE-Control

Unit ID	Point ID	Source ID	Description	Site Rating	NOX		CO		VOC (w/HCHO)		PM10/2.5		SO2	
					lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy	lb/hr*	tpy
Buffalo Compressor Station (BCS) - Point Sources - PRE-Control														
EUCE-1	EPCE-1	CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-2	EPCE-2	CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-3	EPCE-3	CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-4	EPCE-4	CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-5	EPCE-5	CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-6	EPCE-6	CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-7	EPCE-7	CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-8	EPCE-8	CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-9	EPCE-9	CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-10	EPCE-10	CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-11	EPCE-11	CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EUCE-12	EPCE-12	CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	1,380 bhp	1.52	6.66	9.43	41.31	4.38	19.19	0.11	0.49	0.01	0.03
EU CRP	EP CRP	CRP	Compressor Rod Packing	12 Units	---	---	---	---	10.96	48.02	---	---	---	---
EUGEN-1	EPGEN-1	GEN	Generator - Capstone C600 Microturbine	805 bhp	0.48	2.10	1.32	5.78	0.13	0.57	0.05	0.20	4E-03	0.02
EUGEN-2	EPGEN-2	GEN2	Generator - Cummins GTA28 (4SRB)	701 bhp	Not Installed - Remove From Permit									
EU DHY-1	EPSTL-1	DHY-01	Dehydrator 01 (BTEX Buster)	55.0 MMscfd	---	---	---	---	49.07	215	---	---	---	---
EU DHY-2	EPSTL-2	DHY-02	Dehydrator 02 (BTEX Buster)	110.0 MMscfd	---	---	---	---	56.87	249	---	---	---	---
EURBL-1	EPRBL-1	BLR-01	Reboiler 01	1.00 MMBtu/hr	0.10	0.43	0.08	0.36	0.01	0.02	0.01	0.03	6E-04	3E-03
EURBL-2	EPRBL-2	BLR-02	Reboiler 02	2.00 MMBtu/hr	0.20	0.86	0.16	0.72	0.01	0.05	0.01	0.07	1E-03	5E-03
EUHT-1	EPHT-1	HTR-01	Heater Treater Burner 01	0.50 MMBtu/hr	0.06	0.21	0.05	0.18	3E-03	0.01	5E-03	0.02	4E-04	1E-03
EUHT-2	EPHT-2	HTR-02	Heater Treater Burner 02	0.50 MMBtu/hr	0.06	0.21	0.05	0.18	3E-03	0.01	5E-03	0.02	4E-04	1E-03
EUTK-1	EPTK-1	TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-2	EPTK-2	TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-3	EPTK-3	TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-4	EPTK-4	TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-5	EPTK-5	TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-6	EPTK-6	TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-7	EPTK-7	TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUTK-8	EPTK-8	TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)	400 bbl	---	---	---	---	0.77	3.37	---	---	---	---
EUWTK-9	EPWTK-9	WTK-01	Storage Tank W01 - Produced Water (PW)	400 bbl	---	---	---	---	0.01	0.06	---	---	---	---
EUWTK-10	EPWTK-10	WTK-02	Storage Tank W02 - Produced Water (PW)	400 bbl	---	---	---	---	0.01	0.06	---	---	---	---
EULOAD-1	EPLOAD-1	TLO	Truck Loading - Produced Water (PW)	9,965 Mgal/yr	---	---	---	---	35.72	25.43	---	---	---	---
EULOAD-2	EPLOAD-2	WTLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)	1,533 Mgal/yr	---	---	---	---	0.72	0.08	---	---	---	---
EUBD	EPBD	CBD/ESD	Compressor Blowdown/Emergency Shutdown Tests	1,249 events/yr	---	---	---	---	6.32	27.70	---	---	---	---
Buffalo Compressor Station (BCS) - Point Sources - PRE-Control					19.15	84	115	503	219	823	1.42	6.23	0.09	0.38
Buffalo Compressor Station (BCS) - Fugitives - PRE-Control														
EUFUG	EPFUG	FUG-G	Piping & Equip Leaks - Gas	7,472 Units	---	---	---	---	5.01	21.94	---	---	---	---
		FUG-O	Piping & Equip Leaks - Light Liquid	3,407 Units	---	---	---	---	7.46	32.68	---	---	---	---
EUECC	EPECC	ECC	Engine Crankcase Fugitives	17,365 bhp	0.05	0.21	0.30	1.29	0.14	0.60	4E-03	0.02	2E-04	9E-04
Buffalo Compressor Station (BCS) - Fugitives - PRE-Control					0.05	0.21	0.30	1.29	12.61	55.21	4E-03	0.02	2E-04	9E-04
Buffalo Compressor Station (BCS) - Total - PRE-Control														
Buffalo Compressor Station (BCS) - Total - PRE-Control					19.20	84	115	504	231	878	1.43	6.24	0.09	0.38

* = lb/hr is based on 8,760 hr/yr, except Compressor Blowdowns (CBD/ESD), and Truck Load-Out (TLO, WTLO) are less frequent.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Greenhouse Gas (GHG) Pollutants - PRE-Control

Source ID	Description	Site Rating	Heat Input MMBtu/hr (HHV)	Hours of Operation hr/yr*	CO2	CO2e	CH4	CO2e	N2O	CO2e	TOTAL	
					GWP: 1 tpy	25 tpy	GWP: 25 tpy	25 tpy	GWP: 298 tpy	298 tpy	lb/hr*	tpy
Buffalo Compressor Station (BCS) - Point Sources - PRE-Control												
CE-01	Compressor Engine 01 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-02	Compressor Engine 02 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-03	Compressor Engine 03 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-04	Compressor Engine 04 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-05	Compressor Engine 05 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-06	Compressor Engine 06 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-07	Compressor Engine 07 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-08	Compressor Engine 08 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-09	Compressor Engine 09 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-10	Compressor Engine 10 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-11	Compressor Engine 11 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CE-12	Compressor Engine 12 - CAT G3516B (OxCat)	1,380 bhp	11.23	8,760	7,023	7,023	61.51	1,538	0.01	3.23	1,955	8,564
CRP	Compressor Rod Packing	12 Units	---	8,760	0.44	0.44	96.90	2,423	---	---	553	2,423
GEN	Generator - Capstone C600 Microturbine	805 bhp	6.84	8,760	3,494	3,494	0.52	12.95	9E-02	26.80	807	3,534
GEN2	Generator - Cummins GTA28 (4SRB)	701 bhp	Not Installed - Remove From Permit									
DHY-01	Dehydrator 01 (BTEX Buster)	55.0 MMscfd	---	8,760	2.51	2.51	7.39	185	---	---	42.73	187
DHY-02	Dehydrator 02 (BTEX Buster)	110.0 MMscfd	---	8,760	2.51	2.51	7.23	181	---	---	41.85	183
BLR-01	Reboiler 01	1.00 MMBtu/hr	1.00	8,760	515	515	0.01	0.25	0.01	2.82	118	518
BLR-02	Reboiler 02	2.00 MMBtu/hr	2.00	8,760	1,031	1,031	0.02	0.49	0.02	5.63	237	1,037
HTR-01	Heater Treater Burner 01	0.50 MMBtu/hr	0.50	8,760	258	258	5E-03	0.12	5E-03	1.41	59.17	259
HTR-02	Heater Treater Burner 02	0.50 MMBtu/hr	0.50	8,760	258	258	5E-03	0.12	5E-03	1.41	59.17	259
TK-01	Storage Tank 01 - Stabilized Condensate (SC) (VRU)	There are De Minimis GHGs in Stabilized Condensate (SC) Storage Tank Emissions										
TK-02	Storage Tank 02 - Stabilized Condensate (SC) (VRU)											
TK-03	Storage Tank 03 - Stabilized Condensate (SC) (VRU)											
TK-04	Storage Tank 04 - Stabilized Condensate (SC) (VRU)											
TK-05	Storage Tank 05 - Stabilized Condensate (SC) (VRU)											
TK-06	Storage Tank 06 - Stabilized Condensate (SC) (VRU)											
TK-07	Storage Tank 07 - Stabilized Condensate (SC) (VRU)											
TK-08	Storage Tank 08 - Stabilized Condensate (SC) (VRU)											
WTK-01	Storage Tank W01 - Produced Water (PW)	There are De Minimis GHGs in Produced Water (PW) Storage Tank Emissions										
WTK-02	Storage Tank W02 - Produced Water (PW)											
TLO	Truck Loading - Produced Water (PW)	There are De Minimis GHGs in Stabilized Condensate (SC) Truck Loading Emissions										
WTLO	Truck Loading - Stabilized Condensate (SC) (CarbCan)											
CBD/ESD	Compressor Blowdown/Emergency Shutdown Tests	1,249 events/yr	---	8,760	0.25	0.25	55.90	1,397	---	---	319	1,398
Buffalo Compressor Station (BCS) - Point Sources					89,833	89,833	906	22,652	0.26	76.9	25,699	112,562
Buffalo Compressor Station (BCS) - Fugitives - PRE-Control												
FUG-G	Piping & Equip Leaks - Gas	7,472 Units	---	8,760	0.20	0.20	44.27	1,107	---	---	253	1,107
FUG-O	Piping & Equip Leaks - Light Liquid	There are De Minimis GHGs in Light Liquid Piping & Equip Leak Emissions										
ECC	Engine Crankcase Fugitives											
Buffalo Compressor Station (BCS) - Fugitives					220	220	46.20	1,155	3E-04	0.10	314	1,375
Buffalo Compressor Station (BCS) - Total - PRE-Control												
Buffalo Compressor Station (BCS) - Total					90,053	90,053	952	23,807	0.26	76.95	26,013	113,937

* = lb/hr is based on 8,760 hr/yr, except Compressor Blowdowns (CBD/ESD), and Truck Load-Out (TLO, WTLO) are less frequent.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Compressor Engine (CE-01 thru CE-12) Emissions

Source ID	Description	Reference	Pollutant	Pre-Controlled Emissions				Control Efficiency	Controlled Emissions		
				g/bhp-hr	lb/MMBtu	lb/hr	tpy		g/bhp-hr	lb/hr	tpy
CE-01 CE-02 CE-03 CE-04 CE-05 CE-06 CE-07 CE-08 CE-09 CE-10 CE-11 CE-12 (Each)	Compressor Engines 01 thru 12 (Each) (OxCat-01 thru OxCat-12)	Vendor Data	NOX	0.50	0.14	1.52	6.66	---	0.50	1.52	6.66
		Vendor Data	CO	3.10	0.84	9.43	41.31	85.0%	0.47	1.41	6.20
		Vendor Data	NMNEHC	1.03	0.28	3.13	13.73	80.0%	0.21	0.63	2.75
		Sum	VOC (w/Aldehyde)	1.44	0.39	4.38	19.19	81.3%	0.27	0.82	3.60
	Caterpillar (CAT) G3516B (4SLB)	AP-42 Table 3.2-2	PM10/2.5	3.69E-02	9.99E-03	0.11	0.49	---	0.04	0.11	0.49
		AP-42 Table 3.2-2	SO2	2.17E-03	5.88E-04	0.01	0.03	---	2E-03	0.01	0.03
		AP-42 Table 3.2-2	*Acetaldehyde	3.09E-02	8.36E-03	0.09	0.41	80.0%	0.01	0.02	0.08
		AP-42 Table 3.2-2	*Acrolein	1.90E-02	5.14E-03	0.06	0.25	80.0%	4E-03	0.01	0.05
	1,380 bhp (Each)	AP-42 Table 3.2-2	Benzene	1.62E-03	4.40E-04	5E-03	0.02	80.0%	3E-04	1E-03	4E-03
	8,760 hr/yr (Each)	AP-42 Table 3.2-2	Butadiene, 1,3-	9.86E-04	2.67E-04	3E-03	0.01	80.0%	2E-04	6E-04	3E-03
	1,400 rpm, 16 cyl	AP-42 Table 3.2-2	Ethylbenzene	1.47E-04	3.97E-05	4E-04	2E-03	80.0%	3E-05	9E-05	4E-04
	264 in3/cyl	Vendor Data	*Formaldehyde	0.36	0.10	1.10	4.80	85.0%	0.05	0.16	0.72
	1,024 Exhaust Temp (oF)	AP-42 Table 3.2-2	n-Hexane	4.10E-03	1.11E-03	0.01	0.05	80.0%	8E-04	2E-03	0.01
	9,247 Exhaust Flow (acfm)	AP-42 Table 3.2-2	Methanol	9.23E-03	2.50E-03	0.03	0.12	80.0%	2E-03	0.01	0.02
	Manufactured ≥ 07/01/10 NSPS JJJJ Affected (Each)	AP-42 Table 3.2-2	POM	1.28E-03	3.47E-04	4E-03	0.02	80.0%	3E-04	8E-04	3E-03
		AP-42 Table 3.2-2	Toluene	1.51E-03	4.08E-04	5E-03	0.02	80.0%	3E-04	9E-04	4E-03
		AP-42 Table 3.2-2	TMP, 2,2,4-	9.86E-04	2.67E-04	3E-03	0.01	80.0%	2E-04	6E-04	3E-03
		AP-42 Table 3.2-2	Xylenes	6.79E-04	1.84E-04	2E-03	0.01	80.0%	1E-04	4E-04	2E-03
	8,141 Btu/bhp-hr (HHV)	AP-42 Table 3.2-2	Other/Trace HAP	1.18E-03	3.21E-04	4E-03	0.02	80.0%	2E-04	7E-04	3E-03
	11.23 MMBtu/hr (HHV) (Each)	Sum	Total HAP	0.43	0.12	1.31	5.75	84.2%	0.07	0.21	0.91
11,014 scf/hr (Each)	Vendor Data	CO2 (GWP=1)	527	143	1,603	7,023	---	527	1,603	7,023	
96.49 MMscf/yr (Each)	AP-42 Table 3.2-2	CH4 (GWP=25)	4.62	1.25	14.04	61.51	---	4.62	14.04	61.51	
1,020 Btu/scf (HHV)	40CFR98 - Table C2	N2O (GWP=298)	8.14E-04	2.20E-04	2E-03	0.01	---	8E-04	2E-03	0.01	
	Weighted Sum	CO2e	643	174	1,955	8,564	---	643	1,955	8,564	

* = Aldehyde

Notes:

- The emissions shown are based on operation at 100% of rated load for 8,760 hr/yr. Actual load and operating hours will be less.
- As per vendor specifications, NMNEHC (non-methane/non-ethane hydrocarbons) do NOT include aldehydes. VOC is the sum of NMNEHC, Acetaldehyde, Acrolein, and Formaldehyde.
- PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5
- "Other/Trace HAPs" includes: CarbonTetrachloride, Chlorobenzene, Chloroform, Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene, 1,1,2,2-Tetrachloroethane, 1,1,2-Trichloroethane, and Vinyl Chloride (as per AP-42).
- The fuel heating value will vary, 1,020 Btu/scf (HHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
- Total NMNEHC, VOC, HCHO, HAP and CO2e emissions include Compressor Rod Packing (CRP), Compressor Blowdown (CBD), Engine Start-up (ESU), and Engine Crankcase (ECC) Emissions:

Description (Each Engine w/ Compressor)	NMNEHC	VOC	HCHO	Tot HAP	CO2e
Engine Operations (See Above)	2.75 tpy	3.60 tpy	0.72 tpy	0.91 tpy	8,564 tpy
Compressor Rod Packing (CRP)	4.00 tpy	4.00 tpy	---	0.12 tpy	202 tpy
Compressor Blowdown (CBD)	1.64 tpy	1.64 tpy	---	0.05 tpy	82.51 tpy
Engine Start-up (ESU)	Electric or Compressed Air Starter - No Start-up Emissions				
Engine Crankcase (ECC)	0.04 tpy	0.05 tpy	0.01 tpy	0.01 tpy	21.30 tpy
TOTAL:	8.42 tpy	9.28 tpy	0.73 tpy	1.09 tpy	8,869 tpy

- Last permit application showed CO control at 98%. To be conservative this has been reduced to 93%.
- Last permit application showed HCHO control at 95%. To be conservative this has been reduced to 90%.

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Compressor Rod Packing (CRP) Emissions

Source ID	Unit Description (Compressor Rod Packing)	No of Cylinders	scfh per Cylinder	Contingency	Total Fugitive Leak Rate		Control Efficiency	VOC		CO2		CH4		CO2e	
					scfh	MMscfy		16,550.00 lb/MMscf		150.00 lb/MMscf		33,400.00 lb/MMscf		CH4 GWP = 25	
								lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CRP	Reciprocating Compressor - 01	4	12.0	15%	55.20	0.48	na	0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 02	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 03	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 04	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 05	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 06	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 07	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 08	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 09	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 10	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 11	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
	Reciprocating Compressor - 12	4	12.0	15%	55.20	0.48		0.91	4.00	0.01	0.04	1.84	8.08	46	202
TOTAL:								10.96	48.02	0.10	0.44	22.12	96.90	553	2,423

Source ID	Unit Description (Compressor Rod Packing)	Benzene		E-Benzene		n-Hexane		Toluene		2,2,4-TMP		Xylene		Tot HAP	
		25.00 lb/MMscf		25.00 lb/MMscf		375.00 lb/MMscf		25.00 lb/MMscf		25.00 lb/MMscf		25.00 lb/MMscf		500.00 lb/MMscf	
		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CRP	Reciprocating Compressor - 01	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 02	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 03	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 04	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 05	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 06	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 07	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 08	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 09	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 10	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 11	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
	Reciprocating Compressor - 12	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
TOTAL:		0.02	0.07	0.02	0.07	0.25	1.09	0.02	0.07	0.02	0.07	0.02	0.07	0.33	1.45

Notes: 1 - As per the manufacturer (Ariel): "Packing in new and broken-in condition will leak 5-10 scfh through the vent. This leakage rate will increase over time due to wear of the non-metallic sealing rings." The Williams' engineering department provides a conservative leak rate estimate of 12 scfh/cylinder (equal to 48 scfh/compressor). In this instance, an additional 15% contingency was added to yield 55.20 scfh/compressor.

3 - Prior permit applications did not include Compressor Rod Packing (CRP) emissions.

2 - The results of a representative **Wet Gas Analysis** were used to determine the following worst-case components (See Appendix A - Lab Data):

Pollutant	Wet Gas	Minimum Contingency: 10%		
		Worst Case	%Total	%VOC
CO2	101 lb/MMscf	150 lb/MMscf	0.23	---
Methane (CH4)	30,293 lb/MMscf	33,400 lb/MMscf	51.35	---
N2/Water/Ethane/Etc	13,672 lb/MMscf	14,950 lb/MMscf	22.98	---
VOC	15,036 lb/MMscf	16,550 lb/MMscf	25.44	100.00
TOTAL Gas	59,102 lb/MMscf	65,050 lb/MMscf	100.00	100.00

Pollutant	Wet Gas	Minimum Contingency: 10%		
		Worst Case	%Total	%VOC
Benzene	4 lb/MMscf	25 lb/MMscf	0.04	0.15
Ethylbenzene	1 lb/MMscf	25 lb/MMscf	0.04	0.15
n-Hexane	340 lb/MMscf	375 lb/MMscf	0.58	2.27
Toluene	7 lb/MMscf	25 lb/MMscf	0.04	0.15
2,2,4-TMP	5 lb/MMscf	25 lb/MMscf	0.04	0.15
Xylenes	5 lb/MMscf	25 lb/MMscf	0.04	0.15
Total HAP	362 lb/MMscf	500 lb/MMscf	0.77	3.02

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
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Generator Engine (GEN) Emissions

Source ID	Description	Reference	Pollutant	Pre-Controlled Emissions				Control Efficiency	Controlled Emissions		
				g/bhp-hr	lb/MMBtu	lb/hr	tpy		g/bhp-hr	lb/hr	tpy
GEN	Non-Emergency Microturbine Generator	Vendor Data x 2	NOX	0.27	7.01E-02	0.48	2.10	---	0.27	0.48	2.10
		Vendor Data x 2	CO	0.74	0.19	1.32	5.78	---	0.74	1.32	5.78
		Vendor Data x 2	NMNEHC	6.76E-02	1.75E-02	0.12	0.53	---	0.07	0.12	0.53
		SUM	VOC (w/HCHO)	7.34E-02	1.90E-02	0.13	0.57	---	0.07	0.13	0.57
	Capstone C600	AP-42 Table 3.1-2a	PM10/2.5	2.56E-02	6.63E-03	0.05	0.20	---	0.03	0.05	0.20
		AP-42 Table 3.1-2a	SO2	2.27E-03	5.88E-04	4E-03	0.02	---	2E-03	4E-03	0.02
	805 bhp 8,760 hr/yr	AP-42 Table 3.1-3 x 2	Acetaldehyde	3.08E-04	8.00E-05	5.47E-04	2E-03	---	3E-04	5E-04	2E-03
		AP-42 Table 3.1-3 x 2	Acrolein	4.94E-05	1.28E-05	8.76E-05	4E-04	---	5E-05	9E-05	4E-04
		AP-42 Table 3.1-3 x 2	Benzene	9.25E-05	2.40E-05	1.64E-04	7E-04	---	9E-05	2E-04	7E-04
		AP-42 Table 3.1-3 x 2	Butadiene, 1,3-	3.32E-06	8.60E-07	6E-06	3E-05	---	3E-06	6E-06	3E-05
	535 Exhaust Temp (oF)	AP-42 Table 3.1-3 x 2	Ethylbenzene	2.47E-04	6.40E-05	4E-04	2E-03	---	2E-04	4E-04	2E-03
		AP-42 Table 3.1-3 x 2	Formaldehyde	5.48E-03	1.42E-03	9.72E-03	0.04	---	0.01	0.01	0.04
		AP-42 Table 3.1-3 x 2	n-Hexane	---	---	---	---	---	---	---	---
		AP-42 Table 3.1-3 x 2	Methanol	---	---	---	---	---	---	---	---
		AP-42 Table 3.1-3 x 2	POM	2.51E-04	6.50E-05	4E-04	2E-03	---	3E-04	4E-04	2E-03
		AP-42 Table 3.1-3 x 2	Toluene	1.00E-03	2.60E-04	2E-03	0.01	---	1E-03	2E-03	0.01
		AP-42 Table 3.1-3 x 2	TMP, 2,2,4-	---	---	---	---	---	---	---	---
		AP-42 Table 3.1-3 x 2	Xylenes	4.94E-04	1.28E-04	9E-04	4E-03	---	5E-04	9E-04	4E-03
		AP-42 Table 3.1-3 x 2	Other/Trace HAP	2.24E-04	5.80E-05	4E-04	2E-03	---	2E-04	4E-04	2E-03
		Sum	Total HAP	8.15E-03	2.11E-03	0.01	0.06	---	0.01	0.01	0.06
	8,501 Btu/bhp-hr (HHV) 6.84 MMBtu/hr (HHV) 6,709 scf/hr 58.77 MMscf/yr 1,020 Btu/scf (HHV)	Vendor Data	CO2 (GWP=1)	450	117	798	3,494	---	450	798	3,494
		AP-42 Table 3.1-3 x 2	CH4 (GWP=25)	6.66E-02	1.73E-02	0.12	0.52	---	0.07	0.12	0.52
		40CFR98 - Table C2	N2O (GWP=298)	1.16E-02	3.00E-03	2E-02	0.09	---	1E-02	2E-02	9E-02
Weighted Sum		CO2e	455	118	807	3,534	---	455	807	3,534	

* = Aldehyde

- Notes:
- 1 - The emissions estimates are based on operation at 100% of rated load for 8,760 hr/yr. Actual load and operating hours will be less.
 - 2 - A footnote to AP-42 Table 3.4-1 indicates that "THC is based on EPA Test Method 25A" and "VOC = THC - Methane". However, EPA Method 25A does NOT measure aldehydes (or methanol). Accordingly, and to be conservative, total VOC is estimated by NMNEHC + aldehydes.
 - 3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5
 - 4 - The fuel heating value will vary, 1,020 Btu/scf (HHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
 - 5 - The turbine's operating load has a considerable effect on the resulting emission levels. With reduced loads (lower than 80 percent) the NOX, CO, and THC (NMNEHC, VOC, HAP, and CH4) emissions are expected to be higher. The vendor states that "fuel flows can be up to two times higher than steady state values." Accordingly, and to be conservative, the vendor and AP-42 [full load, steady-state] emission factor data are increased by a factor of two (2). (The Capstone C600 is comprised of three (3) 200 kWhe turbine generators operating in parallel, thus minimizing the low-load operations.)

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Dehydrator (DHY-01) Emissions

Source ID	Description	Reference	Pollutant	Worst-Case PRE-Control Emissions		Control Efficiency %	Worst-Case Controlled Emissions	
				lb/hr	tpy		lb/hr	tpy
DHY-01	Dehydrator 01 (No Combustion Emissions Shown, See BLR-01)	See BLR-01	NOX			See BLR-01		
		See BLR-01	CO			See BLR-01		
		GRI-GLYCalc 4.0	NMNEHC	49.07	214.93	96.2%	1.88	8.25
		GRI-GLYCalc 4.0	VOC	49.07	214.93	96.2%	1.88	8.25
		See BLR-01	SO2			See BLR-01		
		See BLR-01	PM10/2.5			See BLR-01		
		See BLR-01	Acetaldehyde			See BLR-01		
		See BLR-01	Acrolein			See BLR-01		
		GRI-GLYCalc 4.0	Benzene	1.75	7.65	96.1%	0.07	0.30
		See BLR-01	Butadiene, 1,3-			See BLR-01		
	8,760 hr/yr	GRI-GLYCalc 4.0	Ethylbenzene	0.30	1.31	98.4%	5E-03	0.02
		See BLR-01	Formaldehyde			See BLR-01		
		GRI-GLYCalc 4.0	n-Hexane	2.25	9.85	95.8%	0.10	0.42
		See BLR-01	Methanol			See BLR-01		
		See BLR-01	POM			See BLR-01		
		GRI-GLYCalc 4.0	Toluene	3.32	14.52	97.3%	0.09	0.40
		GRI-GLYCalc 4.0	TMP, 2,2,4-	0.23	1.00	99.0%	2E-03	0.01
		GRI-GLYCalc 4.0	Xylenes	3.34	14.64	98.6%	0.05	0.20
		See BLR-01	Other/Trace HAP			See BLR-01		
		20,075 MMscf/yr	SUM	Total HAP	11.18	48.99	97.2%	0.31
	2.29 MMscf/hr	GRI-GLYCalc 4.0	CO2 (GWP=1)	0.57	2.51	---	0.57	2.51
	NESHAP HH - Exempt (Less than 1.0 tpy Benzene)	GRI-GLYCalc 4.0	CH4 (GWP=25)	1.69	7.39	95.0%	0.08	0.37
		GRI-GLYCalc 4.0	N2O (GWP=298)			See BLR-01		
		WEIGHTED SUM	CO2e	42.73	187.18	94%	2.68	11.74

Notes: 1 - Results of GRI-GLYCalc Model are shown below:

55.0 MMscfd DHY-01	GRI-GLYCalc 4.0*				*Dehydrator Operating Parameters (See Supplement S6 - Emission Programs)		
	PRE-Control Emissions		Controlled Emissions				
	GLYCalc Results	Worst-Case**	GLYCalc Results	Worst-Case**			
NMNEHC = VOC	195.39 tpy	214.93 tpy	7.50 tpy	8.25 tpy	Manufacturer: na	Dry Gas Flow Rate: 55.0 MMscfd	
Benzene	6.96 tpy	7.65 tpy	0.27 tpy	0.30 tpy	Wet Gas: 95.00 oF	Gas Analysis: 11/02/16	
Ethylbenzene	1.19 tpy	1.31 tpy	0.02 tpy	0.02 tpy	Wet Gas: 1,100.00 psig	Primary Pump: Electric	
n-Hexane	8.96 tpy	9.85 tpy	0.38 tpy	0.42 tpy	Wet Gas: Saturated	Backup Pump: 2xKimray 45020PV	
Toluene	13.20 tpy	14.52 tpy	0.36 tpy	0.40 tpy	Wet Gas: 47.7 lb-H2O/MMscf	Glycol Circ Rate: 22.00 gpm	
2,2,4-TMP	---	1.00 tpy	---	0.01 tpy	Dry Gas: 7.00 lb H2O/MMscf	Glycol Circ Ratio: 12.57 gal/lb-H2O	
Xylenes	13.31 tpy	14.64 tpy	0.18 tpy	0.20 tpy	Lean Glycol: 1.50 wt% H2O	Rich Glycol: 2.30 wt% H2O	
Total HAP	43.62 tpy	48.99 tpy	1.22 tpy	1.35 tpy	Flash Temp: 120.00 oF	Regen Overhead: 2,570 scfh	
Carbon Dioxide (CO2)	2.29 tpy	2.51 tpy	2.29 tpy	2.51 tpy	Flash Pressure: 50.00 psig	Regen Control: Cond/Comb	
Methane (CH4)	6.72 tpy	7.39 tpy	0.34 tpy	0.37 tpy	Flash Off-Gas: 1,560 scfh	Condenser Temp: 90.00 oF	
					Off-Gas Recycle: 100.00%	Condenser Press: 14.08 psia	
					Off-Gas Control: na	Comb Control Eff: 95.00%	
					Stripping Gas: na	Ambient Temp: 52.00 oF	
					Stripping Gas: na	Condenser Vent: 286 scfh	

(**Worst-Case is determined with a 110% "Safety Margin".)

- 2 - The emissions shown are based on operation at 100% of rated capacity for 8,760 hr/yr. Actual load and operating hours will be less.
- 3 - Emissions from utilization of the Kimray 45020PV Backup glycol pump (2x7.5 gpm) actually results in a reduction of hourly VOC emissions (Kimray: 0.72 lb/hr vs Electric: 1.71 lb/hr)

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Dehydrator (DHY-02) Emissions

Source ID	Description	Reference	Pollutant	Worst-Case PRE-Control Emissions		Control Efficiency %	Worst-Case Controlled Emissions	
				lb/hr	tpy		lb/hr	tpy
DHY-02	Dehydrator 02 (No Combustion Emissions Shown, See BLR-02)	See BLR-02	NOX			See BLR-02		
		See BLR-02	CO			See BLR-02		
		GRI-GLYCalc 4.0	NMNEHC	56.87	249.09	96.7%	1.86	8.14
		GRI-GLYCalc 4.0	VOC	56.87	249.09	96.7%	1.86	8.14
		See BLR-02	SO2			See BLR-02		
		See BLR-02	PM10/2.5			See BLR-02		
		See BLR-02	Acetaldehyde			See BLR-02		
		See BLR-02	Acrolein			See BLR-02		
		GRI-GLYCalc 4.0	Benzene	1.83	8.03	96.2%	0.07	0.31
		See BLR-02	Butadiene, 1,3-			See BLR-02		
	8,760 hr/yr	GRI-GLYCalc 4.0	Ethylbenzene	0.32	1.40	98.5%	5E-03	0.02
		See BLR-02	Formaldehyde			See BLR-02		
		GRI-GLYCalc 4.0	n-Hexane	2.20	9.64	95.8%	0.09	0.41
		See BLR-02	Methanol			See BLR-02		
		See BLR-02	POM			See BLR-02		
		GRI-GLYCalc 4.0	Toluene	3.52	15.41	97.4%	0.09	0.41
		GRI-GLYCalc 4.0	TMP, 2,2,4-	0.23	1.00	99.0%	2E-03	0.01
	40,150 MMscf/yr	GRI-GLYCalc 4.0	Xylenes	3.71	16.25	98.7%	0.05	0.21
	4.58 MMscf/hr	See BLR-02	Other/Trace HAP			See BLR-02		
		SUM	Total HAP	11.81	51.73	97.4%	0.31	1.36
	GRI-GLYCalc 4.0	CO2 (GWP=1)	0.57	2.51	---	0.57	2.51	
	GRI-GLYCalc 4.0	CH4 (GWP=25)	1.65	7.23	95.0%	0.08	0.36	
NESHAP HH - Exempt (Less than 1.0 tpy Benzene)	GRI-GLYCalc 4.0	N2O (GWP=298)			See BLR-02			
	WEIGHTED SUM	CO2e	41.85	183.32	94%	2.64	11.54	

Notes: 1 - Results of GRI-GLYCalc Model are shown below:

110.0 MMscfd DHY-01	GRI-GLYCalc 4.0*				*Dehydrator Operating Parameters (See Supplement S6 - Emission Programs)		
	PRE-Control Emissions		Controlled Emissions				
	GLYCalc Results	Worst-Case**	GLYCalc Results	Worst-Case**			
NMNEHC = VOC	226.44 tpy	249.09 tpy	7.40 tpy	8.14 tpy	Manufacturer: na	Dry Gas Flow Rate: 110.0 MMscfd	
Benzene	7.30 tpy	8.03 tpy	0.28 tpy	0.31 tpy	Wet Gas: 95.00 oF	Gas Analysis: 11/02/16	
Ethylbenzene	1.27 tpy	1.40 tpy	0.02 tpy	0.02 tpy	Wet Gas: 1,100.00 psig	Primary Pump: Electric	
n-Hexane	8.77 tpy	9.64 tpy	0.37 tpy	0.41 tpy	Wet Gas: Saturated	Backup Pump: 2xKimray 45020PV	
Toluene	14.01 tpy	15.41 tpy	0.37 tpy	0.41 tpy	Wet Gas: 47.7 lb-H2O/MMscf	Glycol Circ Rate: 22.00 gpm	
2,2,4-TMP	---	1.00 tpy	---	0.01 tpy	Dry Gas: 7.00 lb H2O/MMscf	Glycol Circ Ratio: 6.35 gal/lb-H2O	
Xylenes	14.77 tpy	16.25 tpy	0.19 tpy	0.21 tpy	Lean Glycol: 1.50 wt% H2O	Rich Glycol: 2.30 wt% H2O	
Total HAP	46.11 tpy	51.73 tpy	1.23 tpy	1.36 tpy	Flash Temp: 120.00 oF	Regen Overhead: 4,740 scfh	
Carbon Dioxide (CO2)	2.28 tpy	2.51 tpy	2.28 tpy	2.51 tpy	Flash Pressure: 50.00 psig	Regen Control: Cond/Comb	
Methane (CH4)	6.57 tpy	7.23 tpy	0.33 tpy	0.36 tpy	Flash Off-Gas: 1,570 scfh	Condenser Temp: 90.00 oF	
					Off-Gas Recycle: 100.00%	Condenser Press: 14.08 psia	
					Off-Gas Control: na	Comb Control Eff: 95.00%	
					Stripping Gas: na	Ambient Temp: 52.00 oF	
					Stripping Gas: na	Condenser Vent: 357 scfh	

(**Worst-Case is determined with a 110% "Safety Margin".)

- 2 - The emissions shown are based on operation at 100% of rated capacity for 8,760 hr/yr. Actual load and operating hours will be less.
- 3 - Emissions from utilization of the Kimray 45020PV Backup glycol pump (2x7.5 gpm) actually results in a reduction of hourly VOC emissions (Kimray: 0.70 lb/hr vs Electric: 1.70 lb/hr)

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Reboiler (BLR-01) Emissions

Source ID	Description	Reference	Pollutant	Emission Factor		Emissions	
				lb/MMscf	lb/MMBtu	lb/hr	tpy
BLR-01	Reboiler 01	EPA AP-42 Table 1.4-1	NOX	100	9.80E-02	0.10	0.43
		EPA AP-42 Table 1.4-1	CO	84	8.24E-02	0.08	0.36
		EPA AP-42 Table 1.4-2	NMNEHC	5.5	5.39E-03	0.01	0.02
		EPA AP-42 Table 1.4-2	VOC	5.5	5.39E-03	0.01	0.02
		EPA AP-42 Table 1.4-2	PM10/2.5	7.6	7.45E-03	0.01	0.03
		EPA AP-42 Table 1.4-2	SO2	0.6	5.88E-04	6E-04	3E-03
	1.00 MMBtu/hr (HHV)	EPA AP-42 Table 1.4-3	Acetaldehyde	---	---	---	---
		EPA AP-42 Table 1.4-3	Acrolein	---	---	---	---
		EPA AP-42 Table 1.4-3	Benzene	2.10E-03	2.06E-06	2E-06	9E-06
		EPA AP-42 Table 1.4-4	Butadiene, 1,3-	---	---	---	---
		EPA AP-42 Table 1.4-3	Ethylbenzene	---	---	---	---
		EPA AP-42 Table 1.4-3	Formaldehyde	7.50E-02	7.35E-05	7E-05	3E-04
	1,020 Btu/scf (HHV)	EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.76E-03	2E-03	0.01
		EPA AP-42 Table 1.4-3	Methanol	---	---	---	---
		EPA AP-42 Table 1.4-3	POM	6.98E-04	6.85E-07	7E-07	3E-06
		EPA AP-42 Table 1.4-3	Toluene	3.40E-03	3.33E-06	3E-06	1E-05
		EPA AP-42 Table 1.4-3	TMP, 2,2,4-	---	---	---	---
		EPA AP-42 Table 1.4-3	Xylenes	---	---	---	---
	8,760 hr/yr	EPA AP-42 Table 1.4-3	Other/Trace HAP	1.20E-03	1.18E-06	1E-06	5E-06
		SUM	Total HAP	1.88	1.85E-03	2E-03	0.01
980 scf/hr 8.59 MMscf/yr	EPA AP-42 Table 1.4-2	CO2 (GWP=1)	120,000	118	118	515	
	EPA AP-42 Table 1.4-2	CH4 (GWP=25)	2.30	2.25E-03	2E-03	0.01	
	EPA AP-42 Table 1.4-2	N2O (GWP=298)	2.20	2.16E-03	2E-03	0.01	
	WEIGHTED SUM	CO2e	120,713	118	118	518	

- Notes:
- 1 - The emissions shown are based on operation at 100% of rated load for 8,760 hr/yr. Actual load and operating hours will be less.
 - 2 - The fuel heating value will vary, 1,020 Btu/scf (HHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
 - 3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5
 - 4 - "Other/Trace HAPs" includes: CarbonTetrachloride, Chlorobenzene, Chloroform, Dichloropropene, 1,3-Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene, 1,1,2,2-Tetrachloroethane, 1,1,2-Trichloroethane, and Vinyl Chloride (as per AP-42).

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Reboiler (BLR-02) Emissions

Source ID	Description	Reference	Pollutant	Emission Factor		Emissions	
				lb/MMscf	lb/MMBtu	lb/hr	tpy
BLR-02	Reboiler 02	EPA AP-42 Table 1.4-1	NOX	100	9.80E-02	0.20	0.86
		EPA AP-42 Table 1.4-1	CO	84	8.24E-02	0.16	0.72
		EPA AP-42 Table 1.4-2	NMNEHC	5.5	5.39E-03	0.01	0.05
		EPA AP-42 Table 1.4-2	VOC	5.5	5.39E-03	0.01	0.05
		EPA AP-42 Table 1.4-2	PM10/2.5	7.6	7.45E-03	0.01	0.07
		EPA AP-42 Table 1.4-2	SO2	0.6	5.88E-04	1E-03	5E-03
	2.00 MMBtu/hr (HHV)	EPA AP-42 Table 1.4-3	Acetaldehyde	---	---	---	---
		EPA AP-42 Table 1.4-3	Acrolein	---	---	---	---
		EPA AP-42 Table 1.4-3	Benzene	2.10E-03	2.06E-06	4E-06	2E-05
		EPA AP-42 Table 1.4-4	Butadiene, 1,3-	---	---	---	---
		EPA AP-42 Table 1.4-3	Ethylbenzene	---	---	---	---
		EPA AP-42 Table 1.4-3	Formaldehyde	7.50E-02	7.35E-05	1E-04	6E-04
	1,020 Btu/scf (HHV)	EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.76E-03	4E-03	0.02
		EPA AP-42 Table 1.4-3	Methanol	---	---	---	---
		EPA AP-42 Table 1.4-3	POM	6.98E-04	6.85E-07	1E-06	6E-06
		EPA AP-42 Table 1.4-3	Toluene	3.40E-03	3.33E-06	7E-06	3E-05
		EPA AP-42 Table 1.4-3	TMP, 2,2,4-	---	---	---	---
		EPA AP-42 Table 1.4-3	Xylenes	---	---	---	---
	8,760 hr/yr	EPA AP-42 Table 1.4-3	Other/Trace HAP	1.20E-03	1.18E-06	2E-06	1E-05
		SUM	Total HAP	1.88	1.85E-03	4E-03	0.02
		EPA AP-42 Table 1.4-2	CO2 (GWP=1)	120,000	118	235	1,031
		EPA AP-42 Table 1.4-2	CH4 (GWP=25)	2.30	2.25E-03	5E-03	0.02
		EPA AP-42 Table 1.4-2	N2O (GWP=298)	2.20	2.16E-03	4E-03	0.02
WEIGHTED SUM		CO2e	120,713	118	237	1,037	
1,961 scf/hr 17.18 MMscf/yr							

- Notes:
- 1 - The emissions shown are based on operation at 100% of rated load for 8,760 hr/yr. Actual load and operating hours will be less.
 - 2 - The fuel heating value will vary, 1,020 Btu/scf (HHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
 - 3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5
 - 4 - "Other/Trace HAPs" includes: CarbonTetrachloride, Chlorobenzene, Chloroform, Dichloropropene, 1,3-Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene, 1,1,2,2-Tetrachloroethane, 1,1,2-Trichloroethane, and Vinyl Chloride (as per AP-42).

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Heater Treater (HTR-01 and HTR-02) Emissions

Source ID	Description	Reference	Pollutant	Emission Factor		Emissions	
				lb/MMscf	lb/MMBtu	lb/hr	tpy
HTR-01 HTR-02	Heater Treater 01 and 02 (Each)	EPA AP-42 Table 1.4-1	NOX	100	9.80E-02	0.06	0.21
		EPA AP-42 Table 1.4-1	CO	84	8.24E-02	0.05	0.18
		EPA AP-42 Table 1.4-2	NMNEHC	5.5	5.39E-03	3E-03	0.01
		EPA AP-42 Table 1.4-2	VOC	5.5	5.39E-03	3E-03	0.01
		EPA AP-42 Table 1.4-2	PM10/2.5	7.6	7.45E-03	5E-03	0.02
		EPA AP-42 Table 1.4-2	SO2	0.6	5.88E-04	4E-04	1E-03
	0.50 MMBtu/hr (HHV) (Each)	EPA AP-42 Table 1.4-3	Acetaldehyde	---	---	---	---
		EPA AP-42 Table 1.4-3	Acrolein	---	---	---	---
		EPA AP-42 Table 1.4-3	Benzene	2.10E-03	2.06E-06	1E-06	5E-06
		EPA AP-42 Table 1.4-4	Butadiene, 1,3-	---	---	---	---
		EPA AP-42 Table 1.4-3	Ethylbenzene	---	---	---	---
		EPA AP-42 Table 1.4-3	Formaldehyde	7.50E-02	7.35E-05	5E-05	2E-04
	1,020 Btu/scf (HHV)	EPA AP-42 Table 1.4-3	n-Hexane	1.80	1.76E-03	1E-03	4E-03
		EPA AP-42 Table 1.4-3	Methanol	---	---	---	---
		EPA AP-42 Table 1.4-3	POM	6.98E-04	6.85E-07	4E-07	1E-06
		EPA AP-42 Table 1.4-3	Toluene	3.40E-03	3.33E-06	2E-06	7E-06
		EPA AP-42 Table 1.4-3	TMP, 2,2,4-	---	---	---	---
		EPA AP-42 Table 1.4-3	Xylenes	---	---	---	---
	8,760 hr/yr (Each)	EPA AP-42 Table 1.4-3	Other/Trace HAP	1.20E-03	1.18E-06	7E-07	3E-06
		SUM	Total HAP	1.88	1.85E-03	1E-03	4E-03
	600 scf/hr (Each)	EPA AP-42 Table 1.4-2	CO2 (GWP=1)	120,000	118	72	258
		EPA AP-42 Table 1.4-2	CH4 (GWP=25)	2.30	2.25E-03	1E-03	5E-03
	4.29 MMscf/yr (Each)	EPA AP-42 Table 1.4-2	N2O (GWP=298)	2.20	2.16E-03	1E-03	5E-03
WEIGHTED SUM		CO2e	120,713	118	59	259	

- Notes:
- 1 - The emissions shown are based on operation at 100% of rated load for 8,760 hr/yr. Actual load and operating hours will be less.
 - 2 - The fuel heating value will vary, 1,020 Btu/scf (HHV) is at the low end of the range and results in a high (conservative) fuel consumption estimate.
(Operator experience indicates 600 scf/hr is requisite for "cold-starts".)
 - 3 - PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5
 - 4 - "Other/Trace HAPs" includes: CarbonTetrachloride, Chlorobenzene, Chloroform, Dichloropropene, 1,3-Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene, 1,1,2,2-Tetrachloroethane, 1,1,2-Trichloroethane, and Vinyl Chloride (as per AP-42).

Stabilized Condensate - Storage Tank (TK01 thru TK-08) Emissions

Source ID	Source ID	Material Stored	Capacity bbl	T-Put bbl/yr	PRE-CONTROL			VRU Control Efficiency	VOC (100%)		CO2 (w/o Control) --- VOC		CH4 --- VOC		CO2e CH4 GWP = 25	
					W+B	Flash	Total		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
					lb/yr	lb/yr	lb/yr									
EUTK1-8	TK-01	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-02	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-03	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-04	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-05	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-06	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-07	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
	TK-08	Stabilized Condensate	400	29,656	6,741	---	6,741	0.04	0.17	---	---	---	---	---	---	
TOTAL:					53,931			0.31	1.35	---	---	---	---	---	---	
Mgal/yr:				9,965	PRE-Control (Each):			0.77	3.37	---	---	---	---	---	---	
Turnovers:				74.14	PRE-Control (Total):			6.16	26.97	---	---	---	---	---	---	

Source ID	Tank ID	Benzene 2.00% VOC		Ethylbenzene 2.00% VOC		n-Hexane 20.00% VOC		Methanol (MeOH)		Toluene 2.00% VOC		2,2,4-TMP 2.00% VOC		Xylene 2.00% VOC		Total HAP 30.00% VOC	
		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
EUTK1-8	TK-01	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-02	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-03	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-04	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-05	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-06	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-07	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
	TK-08	8E-04	3E-03	8E-04	3E-03	0.01	0.03	---	---	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.01	0.05
TOTAL:		0.01	0.03	0.01	0.03	0.06	0.27	---	---	0.01	0.03	0.01	0.03	0.01	0.03	0.09	0.40
PRE-Control (Each):		0.02	0.07	0.02	0.07	0.15	0.67	---	---	0.02	0.07	0.02	0.07	0.02	0.07	0.23	1.01
PRE-Control (Total):		0.12	0.54	0.12	0.54	1.23	5.39	---	---	0.12	0.54	0.12	0.54	0.12	0.54	1.85	8.09

Notes: 1 - EPA TANKS 4.0.9d was used to determine working and breathing losses from each of (2) Produced Water Storage Tank - See Supplement S6 - Emission Programs.

TANKS 4.0.9d
Emissions Report - Summary Format
Individual Tank Emission Totals

Emissions Report for: Annual

**Battle Run CF 400 bbl Stabilized Condensate Tank - Vertical Fixed Roof Tank
 Near Dallas, West Virginia**

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Gasoline (RVP 12)	5,721.52	1,019.88	6,741.40

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Produced Water - Storage Tank (WTK-01 and WTK-02) Emissions

Source ID	Tank ID	Material Stored	Capacity bbl	T-Put bbl/yr	PRE-CONTROL			VRU Control Efficiency	VOC		CO2 (w/o Control) --- VOC		CH4 --- VOC		CO2e CH4 GWP = 25	
					W+B	Flash	Total		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
					lb/yr	lb/yr	lb/yr									
EPWTK	WTK-01	Produced Water	400	18,250	120	---	120	0.01	0.06	---	---	---	---	---	---	
	WTK-02	Produced Water	400	18,250	120	---	120	0.01	0.06	---	---	---	---	---	---	
			800	36,500	240.00			TOTAL:	0.03	0.12	---	---	---	---	---	
				Mgal/yr:	1,533	PRE-Control (Each):		0.01	0.06	---	---	---	---	---	---	
				Turnovers:	45.63	PRE-Control (Total):		0.03	0.12	---	---	---	---	---	---	

Source ID	Tank ID	Benzene 2.00% VOC		Ethylbenzene 2.00% VOC		n-Hexane 20.00% VOC		Methanol (MeOH)		Toluene 2.00% VOC		2,2,4-TMP 2.00% VOC		Xylene 2.00% VOC		Total HAP 30.00% VOC	
		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
EPWTK	WTK-01	3E-04	1E-03	3E-04	1E-03	3E-03	0.01	---	---	3E-04	1E-03	3E-04	1E-03	3E-04	1E-03	4E-03	0.02
	WTK-02	3E-04	1E-03	3E-04	1E-03	3E-03	0.01	---	---	3E-04	1E-03	3E-04	1E-03	3E-04	1E-03	4E-03	0.02
TOTAL:		5E-04	2E-03	5E-04	2E-03	5E-03	0.02	---	---	5E-04	2E-03	5E-04	2E-03	5E-04	2E-03	8E-03	0.04
PRE-Control (Each):		3E-04	1E-03	3E-04	1E-03	3E-03	0.01	---	---	3E-04	1E-03	3E-04	1E-03	3E-04	1E-03	4E-03	0.02
PRE-Control (Total):		5E-04	2E-03	5E-04	2E-03	5E-03	0.02	---	---	5E-04	2E-03	5E-04	2E-03	5E-04	2E-03	8E-03	0.04

Notes: 1 - EPA TANKS 4.0.9d was used to determine working and breathing losses from each (of 2) Produced Water Storage Tank - See Supplement S6 - Emission Programs.

TANKS 4.0.9d
Emissions Report - Summary Format
Individual Tank Emission Totals

Emissions Report for: Annual

**Battle Run 400 bbl Produced Water Tank - Vertical Fixed Roof Tank
 Near Dallas, West Virginia**

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Produced Water	101.51	18.57	120.08
Water	49.94	9.14	59.08
Gasoline (RVP 12)	51.57	9.44	61.00

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Review Permit Modification (NSR)

Stabilized Condensate (SC) - Truck Load-Out (TLO) Emissions

Source ID	Description	S	P	M	T	CE	L _L	T-Put	VOC		CO ₂		CH ₄		CO ₂ e CH ₄ GWP = 25	
		sat. fac.	psia	lb/lb-mol	°R	%	lb/Mgal	Mgal/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
TLO	Truck Load-Out - SC	0.60	5.44	64.00	510	66.5%	1.71	9,965	11.97	8.52	---	---	---	---	---	---
TOTAL:									11.97	8.52	---	---	---	---	---	---
PRE-Control:									35.72	25.4	---	---	---	---	---	---

Source ID	Benzene 2.00% VOC		Ethylbenzene 2.00% VOC		n-Hexane 20.00% VOC		Methanol (MeOH)		Toluene 2.00% VOC		2,2,4-TMP 2.00% VOC		Xylene 2.00% VOC		Total HAP 30.00% VOC	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
TLO	0.24	0.17	0.24	0.17	2.39	1.70	---	---	0.24	0.17	0.24	0.17	0.24	0.17	3.59	2.56
TOTAL:	0.24	0.17	0.24	0.17	2.39	1.70	---	---	0.24	0.17	0.24	0.17	0.24	0.17	3.59	2.56
PRE-Cont:	0.71	0.51	0.71	0.51	7.14	5.09	---	---	0.71	0.51	0.71	0.51	0.71	0.51	10.72	7.63

- Notes: 1 - Emission factors and formulas are from AP-42 Section 5.2 "Transportation and Marketing of Petroleum Liquids":
 $L_L = 12.46 \times S \times P \times M / T \times (1 - CE)$
 where: L_L = loading loss, lb/1000 gal of liquid loaded
 S = saturation factor, use 0.60 for submerged fill.
 P = true vapor pressure of liquid loaded, psia.
 M = molecular weight of vapors, lb/lb-mol.
 T = temperature of bulk liquid loaded, °R = °F + 460
 CE = overall emission reduction efficiency (collection efficiency x control efficiency).
- 2 - For condensate loading, the collection efficiency is 70% for tanker trucks not subject to annual leak test.
 3 - Emissions from loading of stabilized condensate will be controlled with 95% efficient carbon canisters.
 4 - Stabilized condensate (SC) vapor pressure, molecular weight, and temperature are from EPA TANKS 4.0.9d output.
 5 - The total stabilized condensate storage tank capacity at the facility is:

3,200

 bbl =

134,400

 gal.
 6 - The maximum stabilized condensate throughput at the facility is:

237,250

 bbl/yr =

9,964,500

 gal/yr =

74.14

 t-o/yr
 7 - n-Hexane, each BTEX, and 2,2,4-TMP components are conservatively estimated at 5% of VOC emissions and Total HAP is estimated at 30% of VOC emissions.
 8 - It is assumed each tanker truck holds 7,000 gallons and can be loaded in one hour:

1,424

 hr/yr

TANKS 4.0.9d
Emissions Report - Summary Format
Liquid Contents of Storage Tank

Battle Run CF 400 bbl Stabilized Condensate Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Gasoline (RVP 12)	All	51.94	47.06	56.81	50.33	5.4430	4.9447	5.9807	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Produced Water (PW) - Truck Load-Out (WTLO) Emissions

Source ID	Description	S	P	M	T	CE	L _L	T-Put	VOC		CO ₂		CH ₄		CO ₂ e CH ₄ GWP = 25	
		sat. fac.	psia	lb/lb-mol	°R	%	lb/Mgal	Mgal/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
WTLO	Truck Load-Out - PW	0.60	0.25	28.35	510	---	0.10	1,533	0.72	0.08	---	---	---	---	---	---
TOTAL:									0.72	0.08	---	---	---	---	---	

PRE-Control: 0.72 0.08 --- --- --- --- --- ---

Source ID	Benzene 2.00% VOC		Ethylbenzene 2.00% VOC		n-Hexane 20.00% VOC		Methanol (MeOH)		Toluene 2.00% VOC		2,2,4-TMP 2.00% VOC		Xylene 2.00% VOC		Total HAP 30.00% VOC	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
WTLO	0.01	2E-03	0.01	2E-03	0.14	0.02	---	---	0.01	2E-03	0.01	2E-03	0.01	2E-03	0.22	0.02
TOTAL:																
PRE-Cont: 0.01 2E-03 0.01 2E-03 0.14 0.02 --- --- 0.01 2E-03 0.01 2E-03 0.01 2E-03 0.22 0.02																

Notes: 1 - Emission factors and formulas are from AP-42 Section 5.2 "Transportation and Marketing of Petroleum Liquids":

$$L_L = 12.46 \times S \times P \times M / T \times (1 - CE)$$

where:

L_L = loading loss, lb/1000 gal of liquid loaded

S = saturation factor, use 0.60 for submerged fill.

P = true vapor pressure of liquid loaded, psia.

M = molecular weight of vapors, lb/lb-mol.

T = temperature of bulk liquid loaded, °R = °F + 460

CE = overall emission reduction efficiency (collection efficiency x control efficiency).

2 - Produced water vapor pressure, molecular weight, and temperature are based on operator experience and sampling data at various locations in the Marcellus Shale basin.

3 - The total produced water storage tank capacity at the facility is:

800 bbl = 33,600 gal.

4 - The maximum produced water throughput at the facility is:

36,500 bbl/yr = 1,533,000 gal/yr = 45.63 t-yr

5 - n-hexane,

each RTEF

6 - It is assumed each tanker truck holds 7,000 gallons and can be loaded in one hour:

219 hr/yr

TANKS 4.0.9d
Emissions Report - Summary Format
Liquid Contents of Storage Tank

Battle Run 400 bbl Produced Water Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Produced Water	All	51.94	47.06	56.81	50.33	0.2465	0.2101	0.2893	28.3522	0.0500	0.5080	18.75	Option 4: RVP=12, ASTM Slope=3 Option 1: VP50 = .178073 VP60 = .255246
Gasoline (RVP 12)						5.4430	4.9447	5.9807	64.0000	0.9500	0.4920	92.00	
Water						0.1930	0.1614	0.2307	18.0000			18.00	

Compressor Blowdown (CBD) / Emergency Shutdown (ESD) Emissions

Source ID	Unit Description	Site Rating bhp	Blowdown and ESD Events/yr	Blowdown Gas scf/bhp	Total Gas Vented MMscf/yr	Control %	VOC		CO2		CH4		CO2e	
							16,550 lb/MMscf		150 lb/MMscf		33,400 lb/MMscf		CH4 GWP = 25	
							lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CBD/ESD	Reciprocating Compressor - 01	1,380	104	1.38	0.20	na	31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 02	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 03	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 04	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 05	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 06	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 07	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 08	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 09	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 10	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 11	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Reciprocating Compressor - 12	1,380	104	1.38	0.20		31.45	1.64	0.29	0.01	63.46	3.30	1,587	82.51
	Emergency Shutdown Testing (ESD)	16,560	1	58.93	0.98		---	8.08	---	0.07	---	16.30	---	407.51
TOTAL:		1,249	TOTAL:	3.35	TOTAL:	31.45	27.70	TOTAL:	0.29	0.25	63.46	55.90	1,587	1,398

Assumes 1 hr/CBD

Source ID	Unit Description (Compressor Blowdown - Raw Natural Gas)	Benzene 25.00 lb/MMscf		Ethylbenzene 25.00 lb/MMscf		n-Hexane 375.00 lb/MMscf		Toluene 25.00 lb/MMscf		2,2,4-TMP 25.00 lb/MMscf		Xylene 25.00 lb/MMscf		Total HAP 500.00 lb/MMscf	
		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
		CBD/ESD	Reciprocating Compressor - 01	0.05	2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03
Reciprocating Compressor - 02	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 03	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 04	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 05	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 06	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 07	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 08	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 09	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 10	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 11	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Reciprocating Compressor - 12	0.05		2E-03	0.05	2E-03	0.71	0.04	0.05	2E-03	0.05	2E-03	0.05	2E-03	0.95	0.05
Emergency Shutdown Testing (ESD)	---		0.01	---	0.01	---	0.18	---	0.01	---	0.01	---	0.01	---	0.24
TOTAL:		0.05	0.04	0.05	0.04	0.71	0.63	0.05	0.04	0.05	0.04	0.05	0.04	0.95	0.84

Assumes 1 hr/CBD

Notes: 1 - The results of a representative **Wet Gas Analysis** were used to determine the following worst-case components (See Appendix A - Lab Data):

Pollutant	Wet Gas	Minimum Contingency: 10%		
		Worst Case	%Total	%VOC
CO2	101 lb/MMscf	150 lb/MMscf	0.23	0.01
Methane (CH4)	30,293 lb/MMscf	33,400 lb/MMscf	51.35	2.02
N2/Water/Ethane/Etc	13,672 lb/MMscf	14,950 lb/MMscf	22.98	0.90
VOC	15,036 lb/MMscf	16,550 lb/MMscf	25.44	1.00
TOTAL Gas	59,102 lb/MMscf	65,050 lb/MMscf	100.00	---

Pollutant	Wet Gas	Worst Case	%Total	%VOC
Benzene	4.32 lb/MMscf	25.00 lb/MMscf	0.04	0.15
Ethylbenzene	0.56 lb/MMscf	25.00 lb/MMscf	0.04	0.15
n-Hexane	340.18 lb/MMscf	375.00 lb/MMscf	0.58	2.27
Toluene	6.80 lb/MMscf	25.00 lb/MMscf	0.04	0.15
2,2,4-TMP	5.42 lb/MMscf	25.00 lb/MMscf	0.04	0.15
Xylenes	4.76 lb/MMscf	25.00 lb/MMscf	0.04	0.15
Total HAP	362.03 lb/MMscf	500.00 lb/MMscf	0.77	3.02

2 - Conversion from Actual Cubic Feet (acf) to Standard Cubic Feet (scf):
 $scf = acf \times \left[\frac{psig + ave.psia}{std.psia} \right] \times \left[\frac{std.oF + 460}{oF + 460} \right]$
 (https://www.mide.com/pages/air-pressure-at-altitude-calculator)

Description	acf	psig	oF	% Gas	scf
Emergency Shutdown Testing (ESD)	15,000	1,000	100	100	975,903

Hourly ESD Emission are Not Applicable

Ave Atmospheric pressure at: 1,210 ft elev = 14.0645 ave.psia
 Standard Temperature and Pressure: 68.0 std.oF 14.6959 std.psia

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Reviv Permit Modification (NSR)

Process Piping and Equipment Leak (FUG-G) Emissions – Gas

Source ID	Description	Component (Unit) Type (Gas)	Unit Count	Const'ive Multiplier 150%	Leak Factor lb/hr/Unit	LDAR Control Credit	Controlled Leaks		VOC 25.442 Wgt%		CO2 0.231 Wgt%		CH4 51.345 Wgt%		CO2e CH4 GWP = 25	
							lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
FUG-G	Process Piping and Equipment Leaks (Gas)	Valves	960	1,440	9.92E-03	---	14.29	62.57	3.63	15.92	0.03	0.14	7.34	32.13	183	803
		Pump Seals	---	---	5.29E-03	---	---	---	---	---	---	---	---	---	---	---
		Other	72	108	1.94E-02	---	2.10	9.18	0.53	2.33	5E-03	0.02	1.08	4.71	26.90	118
		Connectors	3,132	4,699	4.41E-04	---	2.07	9.07	0.53	2.31	5E-03	0.02	1.06	4.66	26.60	117
		Flanges	783	1,175	8.60E-04	---	1.01	4.42	0.26	1.13	2E-03	0.01	0.52	2.27	12.97	56.79
		Open-ended Lines	34	50	4.41E-03	---	0.22	0.97	0.06	0.25	5E-04	2E-03	0.11	0.50	2.85	12.50
TOTAL:			4,981	7,472			TOTAL:		5.01	21.94	0.05	0.20	10.11	44.27	253	1,107
PRE-Controlled:									5.01	21.94	0.05	0.20	10.11	44.27	253	1107

Source ID	Description	Component (Unit) Type (Gas)	Benzene 0.038 Wgt%		Ethylbenzene 0.038 Wgt%		n-Hexane 0.576 Wgt%		Toluene 0.038 Wgt%		2,2,4-TMP 0.038 Wgt%		Xylenes 0.038 Wgt%		Total HAP 0.769 Wgt%	
			lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
FUG-G	Process Piping and Equipment Leaks (Gas)	Valves	0.01	0.02	0.01	0.02	0.08	0.36	0.01	0.02	0.01	0.02	0.01	0.02	0.11	0.48
		Pump Seals	---	---	---	---	---	---	---	---	---	---	---	---	---	---
		Other	8E-04	4E-03	8E-04	4E-03	0.01	0.05	8E-04	4E-03	8E-04	4E-03	8E-04	4E-03	0.02	0.07
		Connectors	8E-04	3E-03	8E-04	3E-03	0.01	0.05	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.02	0.07
		Flanges	4E-04	2E-03	4E-04	2E-03	0.01	0.03	4E-04	2E-03	4E-04	2E-03	4E-04	2E-03	0.01	0.03
		Open-ended Lines	9E-05	4E-04	9E-05	4E-04	1E-03	0.01	9E-05	4E-04	9E-05	4E-04	9E-05	4E-04	2E-03	0.01
TOTAL:			0.01	0.03	0.01	0.03	0.11	0.50	0.01	0.03	0.01	0.03	0.01	0.03	0.15	0.66
PRE-Controlled:			0.01	0.03	0.01	0.03	0.11	0.50	0.01	0.03	0.01	0.03	0.01	0.03	0.15	0.66

Notes: 1 - Assumed 8,760 hours per year of fugitive emissions.

2 - Gas/Vapor emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, EPA-453/R-95-017, Nov 1995; Table 2-4, Oil and Gas Production Operations:

Equipment Type	Gas		Light Oil		Water/Oil	
	kg/hr	lb/hr/unit	kg/hr	lb/hr/unit	kg/hr	lb/hr/unit
Valves	4.5E-03	9.92E-03	2.5E-03	5.51E-03	9.8E-05	2.16E-04
Pump Seals	2.4E-03	5.29E-03	1.3E-02	2.87E-02	2.4E-05	5.29E-05
Others	8.8E-03	1.94E-02	7.5E-03	1.65E-02	1.4E-02	3.09E-02
Connectors	2.0E-04	4.41E-04	2.1E-04	4.63E-04	1.1E-04	2.43E-04
Flanges	3.9E-04	8.60E-04	1.1E-04	2.43E-04	2.9E-06	6.39E-06
Open-Ended Lines	2.0E-03	4.41E-03	1.4E-03	3.09E-03	2.5E-04	5.51E-04

3 - "Other" components include pressure relief devices (PRD), compressors, diaphragms, drains, meters, etc.

4 - Component counts based on engineering judgment plus a 50% contingency.

5 - The results of a representative **Wet Gas Analysis** were used to determine the following worst-case components (See Appendix A - Lab Data):

Pollutant	Wet Gas	Minimum Contingency: 10%		
		Worst Case	%Total	%VOC
CO2	101 lb/MMscf	150 lb/MMscf	0.231	---
Methane (CH4)	30,293 lb/MMscf	33,400 lb/MMscf	51.345	---
N2/Water/Ethane/Etc	13,672 lb/MMscf	14,950 lb/MMscf	22.982	---
VOC	15,036 lb/MMscf	16,550 lb/MMscf	25.442	100.000
TOTAL Gas	59,102 lb/MMscf	65,050 lb/MMscf	100.000	---
Benzene	4 lb/MMscf	25 lb/MMscf	0.038	0.151
Ethylbenzene	1 lb/MMscf	25 lb/MMscf	0.038	0.151
n-Hexane	340 lb/MMscf	375 lb/MMscf	0.576	2.266
Toluene	7 lb/MMscf	25 lb/MMscf	0.038	0.151
2,2,4-TMP	5 lb/MMscf	25 lb/MMscf	0.038	0.151
Xylenes	5 lb/MMscf	25 lb/MMscf	0.038	0.151
Total HAP	362 lb/MMscf	500 lb/MMscf	0.769	3.021

Process Piping and Equipment Leak (FUG-O) Emissions – Light Oil

Source ID	Description	Component (Unit) Type (Light Liquid)	Unit Count	Const'ive Multiplier 150%	Leak Factor lb/hr/Unit	LDAR Control Credit	Controlled Leaks		VOC		CO2		CH4		CO2e		
							lb/hr	tpy	100.000 Wgt% lb/hr	tpy	--- lb/hr	Wgt% tpy	--- lb/hr	Wgt% tpy	CH4 GWP = 25 lb/hr	tpy	
FUG-O	Process Piping and Equipment Leaks (Light Oil)	Valves	576	864	5.51E-03	0%	4.76	20.86	4.76	20.86	---	---	---	---	---	---	---
		Pump Seals	12	18	2.87E-02	0%	0.52	2.26	0.52	2.26	---	---	---	---	---	---	---
		Other	43	65	1.65E-02	0%	1.07	4.69	1.07	4.69	---	---	---	---	---	---	---
		Connectors	1,296	1,944	4.63E-04	0%	0.90	3.94	0.90	3.94	---	---	---	---	---	---	---
		Flanges	324	486	2.43E-04	0%	0.12	0.52	0.12	0.52	---	---	---	---	---	---	---
		Open-ended Lines	20	30	3.09E-03	0%	0.09	0.41	0.09	0.41	---	---	---	---	---	---	---
TOTAL:			2,271	3,407			TOTAL:		7.46	32.68	---	---	---	---	---	---	
PRE-Controlled:									7.46	32.68	---	---	---	---	---	---	

Source ID	Description	Component (Unit) Type (Gas)	Benzene 0.151 %VOC		Ethylbenzene 0.151 %VOC		n-Hexane 2.266 %VOC		Toluene 0.151 %VOC		2,2,4-TMP 0.151 %VOC		Xylenes 0.151 %VOC		Total HAP 3.021 %VOC			
			lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
FUG-O	Process Piping and Equipment Leaks (Light Oil)	Valves	0.01	0.03	0.01	0.03	0.11	0.47	0.01	0.03	0.01	0.03	0.01	0.03	0.01	0.03	0.14	0.63
		Pump Seals	8E-04	3E-03	8E-04	3E-03	0.01	0.05	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	8E-04	3E-03	0.02	0.07
		Other	2E-03	0.01	2E-03	0.01	0.02	0.11	2E-03	0.01	2E-03	0.01	2E-03	0.01	2E-03	0.01	0.03	0.14
		Connectors	1E-03	0.01	1E-03	0.01	0.02	0.09	1E-03	0.01	1E-03	0.01	1E-03	0.01	1E-03	0.01	0.03	0.12
		Flanges	2E-04	8E-04	2E-04	8E-04	3E-03	0.01	2E-04	8E-04	2E-04	8E-04	2E-04	8E-04	2E-04	8E-04	4E-03	0.02
		Open-ended Lines	1E-04	6E-04	1E-04	6E-04	2E-03	0.01	1E-04	6E-04	1E-04	6E-04	1E-04	6E-04	1E-04	6E-04	3E-03	0.01
TOTAL:			0.01	0.05	0.01	0.05	0.17	0.74	0.01	0.05	0.01	0.05	0.01	0.05	0.23	0.99		
PRE-Controlled:			0.01	0.05	0.01	0.05	0.17	0.74	0.01	0.05	0.01	0.05	0.01	0.05	0.23	0.99		

Notes: 1 - Assumed 8,760 hours per year of fugitive emissions.

2 - Light oil emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, EPA-453/R-95-017, Nov 1995; Table 2-4, Oil and Gas Production Operations:

Equipment Type	Gas		Light Oil		Water/Oil	
	kg/hr	lb/hr/unit	kg/hr	lb/hr/unit	kg/hr	lb/hr/unit
Valves	4.5E-03	9.92E-03	2.5E-03	5.51E-03	9.8E-05	2.16E-04
Pump Seals	2.4E-03	5.29E-03	1.3E-02	2.87E-02	2.4E-05	5.29E-05
Others	8.8E-03	1.94E-02	7.5E-03	1.65E-02	1.4E-02	3.09E-02
Connectors	2.0E-04	4.41E-04	2.1E-04	4.63E-04	1.1E-04	2.43E-04
Flanges	3.9E-04	8.60E-04	1.1E-04	2.43E-04	2.9E-06	6.39E-06
Open-Ended Lines	2.0E-03	4.41E-03	1.4E-03	3.09E-03	2.5E-04	5.51E-04

3 - "Other" components include pressure relief devices (PRD), diaphragms, drains, meters, etc.

4 - Component counts based on engineering judgment plus a 50% contingency.

5 - The results of a representative **Wet Gas Analysis** were used to determine the following worst-case components (See Appendix A - Lab Data):

Pollutant	Wet Gas	Minimum Contingency: 10%		
		Worst Case	%Total	%VOC
CO2	101 lb/MMscf	150 lb/MMscf	0.231	---
Methane (CH4)	30,293 lb/MMscf	33,400 lb/MMscf	51.345	---
N2/Water/Ethane/Etc	13,672 lb/MMscf	14,950 lb/MMscf	22.982	---
VOC	15,036 lb/MMscf	16,550 lb/MMscf	25.442	100.000
TOTAL Gas	59,102 lb/MMscf	65,050 lb/MMscf	100.000	---
Benzene	4 lb/MMscf	25 lb/MMscf	0.038	0.151
Ethylbenzene	1 lb/MMscf	25 lb/MMscf	0.038	0.151
n-Hexane	340 lb/MMscf	375 lb/MMscf	0.576	2.266
Toluene	7 lb/MMscf	25 lb/MMscf	0.038	0.151
2,2,4-TMP	5 lb/MMscf	25 lb/MMscf	0.038	0.151
Xylenes	5 lb/MMscf	25 lb/MMscf	0.038	0.151
Total HAP	362 lb/MMscf	500 lb/MMscf	0.769	3.021

Attachment O

Monitoring/Recordkeeping/Reporting/Testing Plans

“31. **Monitoring, Recordkeeping, Reporting and Testing Plans.** Attach proposed monitoring, recordkeeping, reporting and testing plans to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O.”

NOTE: AMS is not submitting any special recommendations for monitoring, recordkeeping, reporting, or testing plans other than those typically established for the emissions units in this application.

Attachment P

Public Notice

“32. **Public Notice.** At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the **Affidavit of Publication** as Attachment P immediately upon receipt.”

The applicant shall cause such legal advertisement to appear a minimum of one (1) day in the newspaper most commonly read in the area where the facility exists or will be constructed. The notice must be published no earlier than five (5) working days of receipt by this office of your application. The original affidavit of publication must be received by this office no later than the last day of the public comment period.

The advertisement shall contain, at a minimum, the name of the applicant, the type and location of the source, the type and amount of air pollutants that will be discharged, the nature of the permit being sought, the proposed start-up date for the source and a contact telephone number for more information.

The location of the source should be as specific as possible starting with:

- 1) the street address of the source;
- 2) the nearest street or road;
- 3) the nearest town or unincorporated area;
- 4) the county; and
- 5) latitude and longitude coordinates.

Types and amounts of pollutants discharged must include all regulated pollutants (PM, PM10, VOC, SO₂, Xylene, etc.) and their potential to emit or the permit level being sought in units of tons per year (including fugitive emissions).

- Legal Advertisement (as shown) will be placed in a newspaper of general circulation in the area where the source is located (See 45CSR§13-8.3 thru 45CSR§13-8.5).
 - An Affidavit of Publication shall be submitted immediately upon receipt.
-

ATTACHMENT P
Public Notice

AIR QUALITY PUBLIC NOTICE
Notice of Application

Notice is given that Appalachia Midstream Services, LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a 45CSR13 NSR Permit Modification for the existing Buffalo Compressor Station at 9628 Bethany Pike (Approximately 1.7 miles E-SE of Bethany in Brooke County.)

The latitude and longitude coordinates are 40.1967° North and -80.5167° West.

The applicant estimates the increase/(decrease) in the potential to discharge the following regulated air pollutants will be:

- (7.82) tons of nitrogen oxides per year
- (2.73) tons of carbon monoxide per year
- 109.71 tons of volatile organic compounds per year
- 0.04 tons of particulate matter per year
- (0.09) tons of sulfur dioxide per year
- (1.65) tons of total hazardous air pollutants per year
- 20,503 tons of carbon dioxide equivalent per year

Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this the _____ day of _____ 2018.

By: Appalachia Midstream Services, LLC
Mr. Paul V. Hunter
Vice President
Park Place Corporate Center 2
2000 Commerce Drive
Pittsburgh, PA 15275

Attachment Q
Business Confidential Claims
(Not Applicable)

also

Attachment R
Authority Forms
(Not Applicable)

also

Attachment S
Title V Permit Revision Information
(Not Applicable)

Supplement S1

Lab Analysis (Inlet Gas)

- **Wet Gas – Summary – Buffalo Compressor Station (BCS)**
 - **Wet Gas – Lab Analysis – Buffalo Compressor Station (BCS)**
-

Appalachia Midstream Services, LLC (AMS)
Buffalo Compressor Station (BCS)
 Application for 45CSR13 New Source Review Permit Modification (NSR)

Wet Gas - Summary

Sampled: **11/02/16**

GPSA-Sec 23

Component	CAS	Formula	Molecular Weight (MW)	Mole % (M% = V%)	Mole Fraction (MF)	Ib/MMscf (WS/UGC#)	Weight % Total	Weight % THC	Weight % VOC	Component Btu/scf (HHV)	Btu/scf (HHV)
Water	109-86-4	H2O	18.015	---	---	---	---	---	---	---	---
Carbon Dioxide	124-38-9	CO2	44.010	0.0872	0.038	101.13	0.1711	---	---	---	---
Hydrogen Sulfide	2148-87-8	H2S	34.086	---	---	---	---	---	---	638	---
Nitrogen	7727-37-9	N2	28.013	0.4808	0.135	354.93	0.6005	---	---	---	---
Methane*	75-82-8	CH4	16.042	71.6575	11.496	30,292.94	51.2558	51.6544	---	1,010	723.741
Ethane*	74-84-0	C2H6	30.069	16.8064	5.054	13,316.90	22.5322	22.7075	---	1,770	297.423
Propane**	74-98-6	C3H8	44.096	6.8768	3.032	7,990.81	13.5205	13.6256	53.1458	2,516	173.034
iso-Butane**	75-28-5	C4H10	58.122	0.6815	0.396	1,043.80	1.7661	1.7798	6.9422	3,252	22.162
n-Butane**	106-97-8	C4H10	58.122	2.0220	1.175	3,096.93	5.2400	5.2808	20.5973	3,262	65.966
iso-Pentane**	78-78-4	C5H12	72.149	0.3522	0.254	669.62	1.1330	1.1418	4.4535	4,001	14.091
n-Pentane**	---	C5H12	72.149	0.5499	0.397	1,045.49	1.7690	1.7827	6.9534	4,009	22.045
Cyclopentane**	287-92-3	C5H10	70.100	---	---	---	---	---	---	3,764	---
Cyclohexane**	---	C6H12	84.162	0.0313	0.026	69.42	0.1175	0.1184	0.4617	4,482	1.403
Other Hexanes**	---	C6H14	86.175	0.1559	0.134	354.03	0.5990	0.6037	2.3546	4,750	7.406
Heptanes**	142-82-5	C7H16	100.205	0.0847	0.085	223.66	0.3784	0.3814	1.4875	5,503	4.661
Methylcyclohexane**	108-87-2	C7H14	98.186	0.0206	0.020	53.30	0.0902	0.0909	0.3545	5,216	1.074
C8+ Heavies**	Various	C8+	138.00 est.	0.0348	0.048	126.55	0.2141	0.2158	0.8417	7,000	2.436
Benzene***	71-43-2	C6H6	78.112	0.0021	0.002	4.32	0.0073	0.0074	0.0287	3,742	0.079
Ethylbenzene***	100-41-4	C8H10	106.165	0.0002	0.000	0.56	0.0009	0.0010	0.0037	5,222	0.010
n-Hexane***	110-54-3	C6H14	86.175	0.1498	0.129	340.18	0.5756	0.5801	2.2625	4,756	7.124
Toluene***	108-88-3	C7H8	92.138	0.0028	0.003	6.80	0.0115	0.0116	0.0452	4,475	0.125
2,2,4-Trimethylpentane***	540-84-1	C8H18	114.229	0.0018	0.002	5.42	0.0092	0.0092	0.0360	6,214	0.112
Xylenes***	1330-20-7	C8H10	106.165	0.0017	0.002	4.76	0.0080	0.0081	0.0316	5,209	0.089

#UGC (Universal Gas Constant)
 = 379.482 scf/lb-mol @ 60 oF and 14.6959 psia.

lb "X"/scf =
 (M% of "X") x (MW of "X") / #UGC

Totals:	100.0000	22.43	59,101.53
THC:	99.4320	22.25	58,645.48
Total VOC:	10.9681	5.71	15,035.64
Total HAP:	0.1584	0.14	362.03

100.0000	---	---
99.2284	100.0000	---
25.4404	25.6382	100.0000
0.6126	0.6173	2.4078

Calculated Btu/scf (HHV):	1,359
Worst-Case Btu/scf (HHV):	1,020

Component	Representative Gas Analysis		
	Mole %	Wgt %	Ib/MMscf
CO2	0.087	0.1711	101.13
Methane*	71.658	51.2558	30,292.94
Other (N2, C2, O2, CO, H2O)	17.287	23.1328	13,671.83
VOC**	10.968	25.4404	15,035.64
TOTAL GAS	100.000	100.0000	59,101.53
Benzene***	0.002	0.0073	4.32
Ethylbenzene***	2E-04	0.0009	0.56
n-Hexane***	0.150	0.5756	340.18
Toluene***	0.003	0.0115	6.80
2,2,4-Trimethylpentane***	0.002	0.0092	5.42
Xylenes***	0.002	0.0080	4.76
Total HAP***	0.158	0.6126	362.03

Assumed "Worst-Case" Min Margin: 10%	
Wgt %	Ib/MMscf
0.2306	150.00
51.3451	33,400.00
22.9823	14,950.00
25.4420	16,550.00
100.0000	65,050.00
0.0384	25.00
0.0384	25.00
0.5765	375.00
0.0384	25.00
0.0384	25.00
0.0384	25.00
0.7686	500.00

* = Hydrocarbon (HC)
 ** = also Volatile Organic Compound (VOC)
 *** = also Hazardous Air Pollutant (HAP)

Wet Gas - Lab Analysis

**Williams Quality Control Facility
 Extended Analysis by GPA 2186**

Sample Information

Sample Information	
Sample Name	BUFFALO CF DEHY INLET
Meter Number	Operational - Environmental
Effective Date	12/01/2016 10:00:00
Sample Date	11/02/2016 13:26:00
Sample Type	S
Field Remarks	None
Office Remarks	None
Sample Technician	FR
Sample Pressure, psig	1090
Sample Temperature, deg F	92.0
Sample Bottle No.	7010
Calibration Name	GPA 2286 Ext Gas Analysis - LOW C1
Injection Date	2016-11-04 11:12:54
Report Date	2016-11-04 11:50:43
EZReporter Configuration File	Utica Gas Extended Analysis - May 2016.cfgx

Component Results

Component Name	Ret. Time	Peak Area	Norm Mole%
Nitrogen	3.55	4.700	0.4808
Methane	3.49	388.480	71.6575
Carbon Dioxide	4.54	1.000	0.0872
Ethane	3.63	180.580	16.8064
Propane	3.94	110.451	6.8768
iso-Butane	4.42	14.542	0.6815
n-Butane	4.83	43.404	2.0220
Neopentane	5.03	0.206	0.0075
iso-Pentane	6.20	9.519	0.3522
n-Pentane	6.84	14.719	0.5424
Hexanes Plus	0.00	0.000	0.4857
Total:			100.0000

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Reviw Permit Modification (NSR)

Wet Gas - Lab Analysis

Component	Weight%	Mole%	Volume%
Nitrogen	0.6009	0.4808	0.2645
Methane	51.2926	71.6575	60.7561
Carbon Dioxide	0.1712	0.0872	0.0744
Ethane	22.5482	16.8064	22.4850
Propane	13.5300	6.8768	9.4790
iso-Butane	1.7673	0.6815	1.1152
n-Butane	5.2436	2.0220	3.1890
Neopentane	0.0241	0.0075	0.0143
iso-Pentane	1.1338	0.3522	0.6450
n-Pentane	1.7461	0.5424	0.9828
2,2-Dimethylbutane	0.0277	0.0072	0.0150
2,3-Dimethylbutane/Cyclopentane	0.0579	0.0166	0.0291
2-Methylpentane	0.2961	0.0849	0.1489
3-Methylpentane	0.1815	0.0472	0.0963
n-Hexane	0.5760	0.1498	0.3081
2,2-Dimethylpentane	0.0072	0.0016	0.0038
Methylcyclopentane/2,4-Dimethylpentane	0.0601	0.0160	0.0283
Benzene	0.0073	0.0021	0.0029
3,3-Dimethylpentane	0.0045	0.0010	0.0023
Cyclohexane	0.0575	0.0153	0.0260
2-Methylhexane	0.0836	0.0187	0.0434
2,3-Dimethylpentane	0.0188	0.0042	0.0095
3-Methylhexane	0.0912	0.0204	0.0468
trans-1,3-Dimethylcyclopentane	0.0080	0.0018	0.0041
cis-1,3-Dimethylcyclopentane	0.0067	0.0015	0.0035
2,2,4-Trimethylpentane	0.0092	0.0018	0.0047
3-Ethylpentane	0.0049	0.0011	0.0025
n-Heptane	0.1685	0.0377	0.0870
Methylcyclohexane/1,1,3-Trimethylcyclopentane/2,2-Dimethylhexane	0.0758	0.0173	0.0348
2,5-Dimethylhexane	0.0041	0.0008	0.0021
2,4-Dimethylhexane/Ethylcyclopentane/2,2,3-Trimethylpentane	0.0041	0.0008	0.0021
3,3-Dimethylhexane	0.0041	0.0008	0.0021
trans-1,2-cis-3-Trimethylcyclopentane	0.0015	0.0003	0.0008
2,3,4-Trimethylpentane	0.0005	0.0001	0.0003
Toluene	0.0115	0.0028	0.0047
1,1,2-Trimethylcyclopentane	0.0041	0.0008	0.0021
2-Methylheptane/4-Methylheptane	0.0280	0.0055	0.0142
3-Methylheptane	0.0214	0.0042	0.0107
3-Ethylhexane	0.0285	0.0056	0.0143
trans-1,2-Dimethylcyclohexane	0.0031	0.0006	0.0016
cis-1,3-Dimethylcyclohexane	0.0120	0.0024	0.0055
1,1-Dimethylcyclohexane	0.0025	0.0005	0.0013
2,2,4-Trimethylhexane	0.0015	0.0003	0.0008
n-Octane	0.0377	0.0074	0.0190
trans-1,3-Dimethylcyclohexane	0.0030	0.0006	0.0014
1-Methyl-cis-2-Ethylcyclopentane	0.0017	0.0003	0.0008
cis-1,2-Dimethylcyclohexane	0.0025	0.0005	0.0011
2,3,3-Trimethylhexane	0.0011	0.0002	0.0005
1,1,4-Trimethylcyclohexane	0.0006	0.0001	0.0003
2,3,4-Trimethylhexane	0.0006	0.0001	0.0003
Ethylbenzene	0.0009	0.0002	0.0004
2,3-Dimethylheptane	0.0011	0.0002	0.0005
m-Xylene	0.0071	0.0015	0.0029
o-Xylene	0.0009	0.0002	0.0004
1,1,2-Trimethylcyclohexane	0.0006	0.0001	0.0003
n-Nonane	0.0080	0.0014	0.0039
1,2-cis,trans-3-Trimethylcyclohexane	0.0006	0.0001	0.0003
1,2-cis,cis-3-Trimethylcyclohexane	0.0006	0.0001	0.0003
iso-Propylbenzene	0.0005	0.0001	0.0002
iso-Propylcyclohexane	0.0006	0.0001	0.0003
n-Propylcyclohexane	0.0011	0.0002	0.0005
m-Ethyltoluene	0.0006	0.0001	0.0003
p-Ethyltoluene	0.0006	0.0001	0.0003
2-Methylnonane	0.0006	0.0001	0.0003
1,2,4-Trimethylbenzene/tert-Butylbenzene/Methylcyclooctane	0.0005	0.0001	0.0002
n-Decane	0.0013	0.0002	0.0006
Total:	100.0000	100.0000	100.0000

Supplement S2

Vendor Data

- 1380 bhp CAT G3516B w/ Emit OxCat
 - 805 bhp Capstone C600 Microturbine Generator
 - BTEX Buster (Condenser)
 - Vapor Recovery Unit (VRU)
 - Carbon Canister (CarbCan)
-

GAS COMPRESSION APPLICATION

ENGINE SPEED (rpm): 1400
 COMPRESSION RATIO: 8:1
 AFTERCOOLER - STAGE 2 INLET (°F): 130
 AFTERCOOLER - STAGE 1 INLET (°F): 201
 JACKET WATER OUTLET (°F): 210
 ASPIRATION: TA
 COOLING SYSTEM: JW+OC+1AC, 2AC
 IGNITION SYSTEM: ADEM3
 EXHAUST MANIFOLD: DRY
 COMBUSTION: Ultra Lean Burn
 NOX EMISSION LEVEL (g/bhp-hr NOx): 0.5
 SET POINT TIMING: 28

FUEL SYSTEM:
SITE CONDITIONS:
 FUEL:
 FUEL PRESSURE RANGE(psig):
 FUEL METHANE NUMBER:
 FUEL LHV (Btu/scf):
 ALTITUDE(ft):
 MAXIMUM INLET AIR TEMPERATURE(°F):
 STANDARD RATED POWER:

CAT WIDE RANGE
 WITH AIR FUEL RATIO CONTROL

Gantzer 10H

7.0-50.0

43.9

1216

500

77

1380 bhp@1400rpm

RATING	NOTES	LOAD	MAXIMUM RATING	SITE RATING AT MAXIMUM INLET AIR TEMPERATURE		
			100%	100%	75%	50%
ENGINE POWER (WITHOUT FAN)	(1)	bhp	1371	1371	1028	690
INLET AIR TEMPERATURE		°F	77	77	77	77

ENGINE DATA							
FUEL CONSUMPTION (LHV)		(2)	Btu/bhp-hr	7396	7396	7921	8500
FUEL CONSUMPTION (HHV)		(2)	Btu/bhp-hr	8138	8138	8716	9353
AIR FLOW (77°F, 14.7 psia)	(WET)	(3)(4)	scfm	3118	3118	2446	1720
AIR FLOW	(WET)	(3)(4)	lb/hr	13826	13826	10846	7626
INLET MANIFOLD PRESSURE		(5)	in Hg(abs)	91.6	91.6	74.4	52.6
EXHAUST TEMPERATURE - ENGINE OUTLET		(6)	°F	1024	1024	1017	1037
EXHAUST GAS FLOW (@engine outlet temp, 14.5 psia)	(WET)	(7)(4)	ft3/min	9227	9227	7215	5148
EXHAUST GAS MASS FLOW	(WET)	(7)(4)	lb/hr	14314	14314	11237	7908

EMISSIONS DATA - ENGINE OUT							
NOx (as NO2)		(8)(9)	g/bhp-hr	0.50	0.50	0.50	0.50
CO		(8)(9)	g/bhp-hr	3.10	3.10	3.32	3.26
THC (mol. wt. of 15.84)		(8)(9)	g/bhp-hr	4.06	4.06	4.35	4.41
NMHC (mol. wt. of 15.84)		(8)(9)	g/bhp-hr	2.03	2.03	2.18	2.21
NMNEHC (VOCs) (mol. wt. of 15.84)		(8)(9)(10)	g/bhp-hr	1.04	1.04	1.11	1.13
HCHO (Formaldehyde)		(8)(9)	g/bhp-hr	0.36	0.36	0.35	0.35
CO2		(8)(9)	g/bhp-hr	527	527	563	611
EXHAUST OXYGEN		(8)(11)	% DRY	9.1	9.1	8.8	8.4

HEAT REJECTION							
HEAT REJ. TO JACKET WATER (JW)		(12)	Btu/min	21373	21373	20032	18830
HEAT REJ. TO ATMOSPHERE		(12)	Btu/min	6083	6083	5072	4074
HEAT REJ. TO LUBE OIL (OC)		(12)	Btu/min	4462	4462	3967	3363
HEAT REJ. TO A/C - STAGE 1 (1AC)		(12)(13)	Btu/min	9231	9231	7552	2392
HEAT REJ. TO A/C - STAGE 2 (2AC)		(12)(13)	Btu/min	5248	5248	4962	3291

COOLING SYSTEM SIZING CRITERIA			
TOTAL JACKET WATER CIRCUIT (JW+OC+1AC)	(13)(14)	Btu/min	38558
TOTAL AFTERCOOLER CIRCUIT (2AC)	(13)(14)	Btu/min	5510

A cooling system safety factor of 0% has been added to the cooling system sizing criteria.

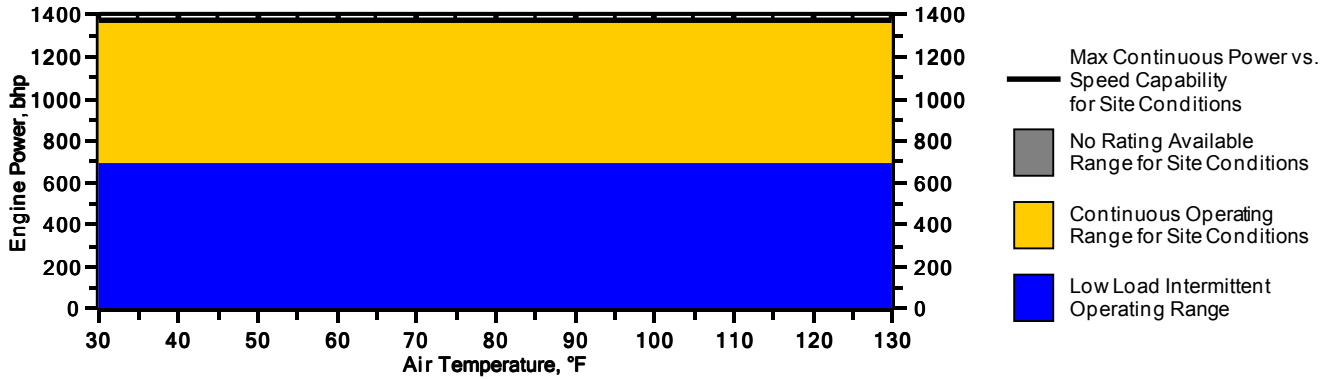
CONDITIONS AND DEFINITIONS

Engine rating obtained and presented in accordance with ISO 3046/1, adjusted for fuel, site altitude and site inlet air temperature. 100% rating at maximum inlet air temperature is the maximum engine capability for the specified fuel at site altitude and maximum site inlet air temperature. Max. rating is the maximum capability for the specified fuel at site altitude and reduced inlet air temperature. Lowest load point is the lowest continuous duty operating load allowed. No overload permitted at rating shown.

For notes information consult page three.

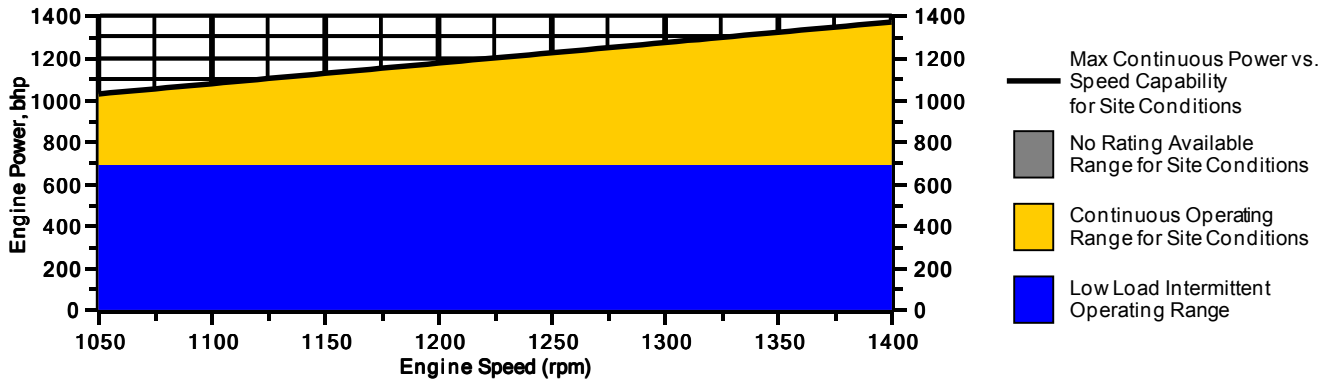
Engine Power vs. Inlet Air Temperature

Data represents temperature sweep at 500 ft and 1400 rpm



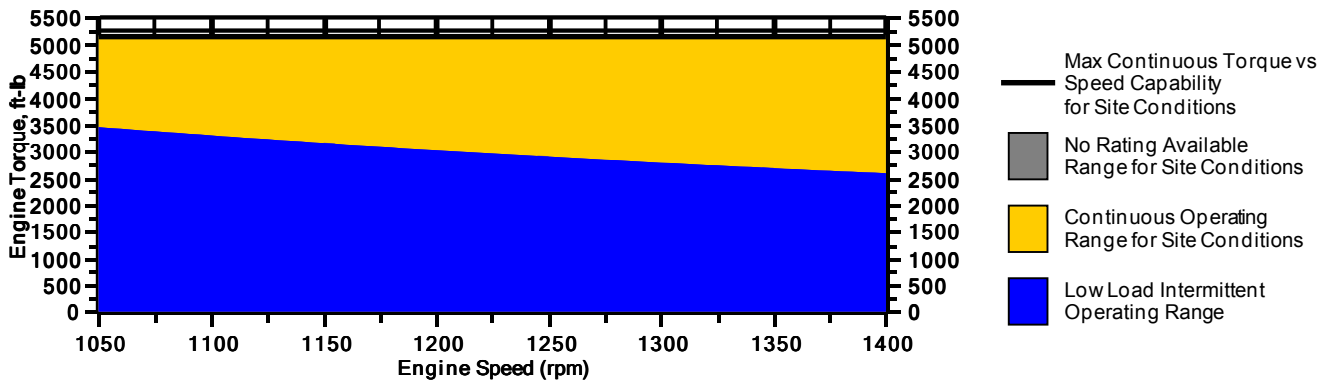
Engine Power vs. Engine Speed

Data represents speed sweep at 500 ft and 77 °F



Engine Torque vs. Engine Speed

Data represents speed sweep at 500 ft and 77 °F



Note: At site conditions of 500 ft and 77°F inlet air temp., constant torque can be maintained down to 1050 rpm. The minimum speed for loading at these conditions is 1050 rpm.

G3516B

GAS COMPRESSION APPLICATION

GAS ENGINE SITE SPECIFIC TECHNICAL DATA Gantzer 10H



NOTES

1. Engine rating is with two engine driven water pumps. Tolerance is $\pm 3\%$ of full load.
2. Fuel consumption tolerance is $\pm 3.0\%$ of full load data.
3. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of $\pm 5\%$.
4. Inlet and Exhaust Restrictions must not exceed A&I limits based on full load flow rates from the standard technical data sheet.
5. Inlet manifold pressure is a nominal value with a tolerance of $\pm 5\%$.
6. Exhaust temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
7. Exhaust flow value is on a "wet" basis. Flow is a nominal value with a tolerance of $\pm 6\%$.
8. Emissions data is at engine exhaust flange prior to any after treatment.
9. Emission values are based on engine operating at steady state conditions. Fuel methane number cannot vary more than ± 3 . Values listed are higher than nominal levels to allow for instrumentation, measurement, and engine-to-engine variations. They indicate "Not to Exceed" values. THC, NMHC, and NMNEHC do not include aldehydes. An oxidation catalyst may be required to meet Federal, State or local CO or HC requirements.
10. VOCs - Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
11. Exhaust Oxygen level is the result of adjusting the engine to operate at the specified NOx level. Tolerance is ± 0.5 .
12. Heat rejection values are nominal. Tolerances, based on treated water, are $\pm 10\%$ for jacket water circuit, $\pm 50\%$ for radiation, $\pm 20\%$ for lube oil circuit, and $\pm 5\%$ for aftercooler circuit.
13. Aftercooler heat rejection includes an aftercooler heat rejection factor for the site elevation and inlet air temperature specified. Aftercooler heat rejection values at part load are for reference only. Do not use part load data for heat exchanger sizing.
14. Cooling system sizing criteria are maximum circuit heat rejection for the site, with applied tolerances.

Constituent	Abbrev	Mole %	Norm
Water Vapor	H2O	0.0000	0.0000
Methane	CH4	71.4070	71.4070
Ethane	C2H6	17.4920	17.4920
Propane	C3H8	6.7840	6.7840
Isobutane	iso-C4H10	0.6640	0.6640
Norbutane	nor-C4H10	1.8620	1.8620
Isopentane	iso-C5H12	0.3070	0.3070
Norpentane	nor-C5H12	0.4650	0.4650
Hexane	C6H14	0.3740	0.3740
Heptane	C7H16	0.0000	0.0000
Nitrogen	N2	0.4920	0.4920
Carbon Dioxide	CO2	0.1530	0.1530
Hydrogen Sulfide	H2S	0.0000	0.0000
Carbon Monoxide	CO	0.0000	0.0000
Hydrogen	H2	0.0000	0.0000
Oxygen	O2	0.0000	0.0000
Helium	HE	0.0000	0.0000
Neopentane	neo-C5H12	0.0000	0.0000
Octane	C8H18	0.0000	0.0000
Nonane	C9H20	0.0000	0.0000
Ethylene	C2H4	0.0000	0.0000
Propylene	C3H6	0.0000	0.0000
TOTAL (Volume %)		100.0000	100.0000

Fuel Makeup: Gantzer 10H
 Unit of Measure: English

Calculated Fuel Properties

Caterpillar Methane Number:	43.9
Lower Heating Value (Btu/scf):	1216
Higher Heating Value (Btu/scf):	1338
WOBBE Index (Btu/scf):	1387
THC: Free Inert Ratio:	154.04
Total % Inerts (% N2, CO2, He):	0.65%
RPC (%) (To 905 Btu/scf Fuel):	100%
Compressibility Factor:	0.996
Stoich A/F Ratio (Vol/Vol):	12.58
Stoich A/F Ratio (Mass/Mass):	16.37
Specific Gravity (Relative to Air):	0.769
Specific Heat Constant (K):	1.271

CONDITIONS AND DEFINITIONS

Caterpillar Methane Number represents the knock resistance of a gaseous fuel. It should be used with the Caterpillar Fuel Usage Guide for the engine and rating to determine the rating for the fuel specified. A Fuel Usage Guide for each rating is included on page 2 of its standard technical data sheet.

RPC always applies to naturally aspirated (NA) engines, and turbocharged (TA or LE) engines only when they are derated for altitude and ambient site conditions.

Project specific technical data sheets generated by the Caterpillar Gas Engine Rating Pro program take the Caterpillar Methane Number and RPC into account when generating a site rating.

Fuel properties for Btu/scf calculations are at 60F and 14.696 psia.

Caterpillar shall have no liability in law or equity, for damages, consequently or otherwise, arising from use of program and related material or any part thereof.

FUEL LIQUIDS

Field gases, well head gases, and associated gases typically contain liquid water and heavy hydrocarbons entrained in the gas. To prevent detonation and severe damage to the engine, hydrocarbon liquids must not be allowed to enter the engine fuel system. To remove liquids, a liquid separator and coalescing filter are recommended, with an automatic drain and collection tank to prevent contamination of the ground in accordance with local codes and standards.

To avoid water condensation in the engine or fuel lines, limit the relative humidity of water in the fuel to 80% at the minimum fuel operating temperature.

Prepared For:

Jason Stinson
 MIDCON COMPRESSION, LP

INFORMATION PROVIDED BY CATERPILLAR

Engine:	G3516B
Horsepower:	1371
RPM:	1400
Compression Ratio:	8.0:1
Exhaust Flow Rate:	9227 CFM
Exhaust Temperature:	1024 °F
Reference:	DM8800-04
Fuel:	Natural Gas
Annual Operating Hours:	8760

Uncontrolled Emissions

NOx:	0.50 g/bhp-hr
CO:	3.10 g/bhp-hr
THC:	4.06 g/bhp-hr
NMHC:	2.03 g/bhp-hr
NMNEHC:	1.04 g/bhp-hr
HCHO:	0.36 g/bhp-hr
Oxygen:	9.10 %

POST CATALYST EMISSIONS

NOx:	Unaffected by Oxidation Catalyst
CO:	>98% Reduction
VOC:	>80% Reduction
HCHO:	>95% Reduction

CONTROL EQUIPMENT

Catalytic Converter

Model:	ELH-4200V-1616F-42CEE-242
Catalyst Type:	VOC, Precious group metals
Manufacturer:	EMIT Technologies, Inc.
Element Size:	Rectangle 24 x 15 x 3.5
Catalyst Elements:	2
Housing Type:	4 Element Capacity
Catalyst Installation:	Accessible Housing
Construction:	10 gauge Carbon Steel
Sample Ports:	6 (0.5" NPT)
Inlet Connections:	16" Flat Face Flange
Outlet Connections:	16" Flat Face Flange
Configuration:	End In / End Out
Silencer:	Integrated
Silencer Grade:	Hospital
Insertion Loss:	35-40 dBA



WARRANTY

EMIT Technologies, Inc. warrants that the goods supplied will be free from defects in workmanship by EMIT Technologies, Inc. for a period of one (1) year from date of shipment. EMIT Technologies, Inc. will not be responsible for any defects which result from improper use, neglect, failure to properly maintain or which are attributable to defects, errors or omissions in any drawings, specifications, plans or descriptions, whether written or oral, supplied to EMIT Technologies, Inc. by Buyer.

Catalyst performance will be guaranteed for a period of 1 year from installation, or 8760 operating hours, whichever comes first. The catalyst (Rich Burn Engines Only) shall be operated with an automatic air/fuel ratio controller. The performance guarantee shall not cover the effects of excessive ash masking due to operation at low load, improper engine maintenance, or inappropriate lubrication oil. The performance guarantee shall not cover the effects of continuous engine misfires (cylinder or ignition) exposing the catalyst to excessive exothermic reaction temperatures.

The exhaust temperature operating range at the converter inlet is 600°F minimum for oxidation catalyst and 750 °F for NSCR catalyst and 1250°F maximum.

If a high temperature shut down switch is not installed, thermal deactivation of catalyst at temperatures above 1300 °F is not covered.

The catalyst conversion efficiencies (% reduction) will be guaranteed for engine loads of 50 to 100 percent.

Engine lubrication oil shall contain less than 0.6% ash (by weight) with a maximum allowable specific oil consumption of 0.01 gal/bhp-hr. The maximum ash loading on the catalyst shall be limited to 350 g/m³. Phosphorous and zinc additives are limited to 0.03% (by weight).

The catalyst must not be exposed to the following know poisoning agents, including: iron, nickel, sodium, chromium, arsenic, zinc, lead, phosphorous, silicon, potassium, magnesium, copper, tin, and mercury. Total poison concentrations in the gas are limited to 0.3 ppm.



C600 600kW Power Package High-pressure Natural Gas

World's largest air-bearing microturbine produces 600kW of clean, green, and reliable power.

- High electrical efficiency over a very wide operating range
- Low-maintenance air bearings require no lube oil or coolant
- **Ultra-low emissions**
- High availability – part load redundancy
- Proven technology with tens of millions of operating hours
- Integrated utility synchronization and protection with a modular design
- 5 and 9 year Factory Protection Plans available
- Remote monitoring and diagnostic capabilities
- Upgradable to 800kW or 1MW with field installed Capstone 200kW power modules
- Internal fuel gas compressor available for low fuel pressure natural gas applications



C600 Power Package

Electrical Performance⁽¹⁾

Electrical Power Output	600kW
Voltage	400–480 VAC
Electrical Service	3-Phase, 4 wire
Frequency	50/60 Hz, grid connect operation 10–60 Hz, stand alone operation
Maximum Output Current	870A RMS @ 400V, grid connect operation 720A RMS @ 480V, grid connect operation 930A RMS, stand alone operation ⁽²⁾
Electrical Efficiency LHV	33%

Fuel/Engine Characteristics⁽¹⁾

Natural Gas HHV	30.7–47.5 MJ/m ³ (825–1,275 BTU/scf)
Inlet Pressure ⁽³⁾	517–552 kPa gauge (75–80 psig)
Fuel Flow HHV	7,200 MJ/hr (6,840,000 BTU/hr)
Net Heat Rate LHV	10.9 MJ/kWh (10,300 BTU/kWh)

Exhaust Characteristics⁽¹⁾

	Standard	Low-Emissions Version
NOx Emissions @ 15% O ₂ ⁽⁴⁾	< 9 ppmvd (18 mg/m ³)	< 4 ppmvd (8 mg/m ³)
NOx / Electrical Output ⁽⁴⁾	0.14 g/bhp-hr (0.4 lb/MWhe)	0.05 g/bhp-hr (0.14 lb/MWhe)
Exhaust Gas Flow	4.0 kg/s (8.8 lbm/s)	4.0 kg/s (8.8 lbm/s)
Exhaust Gas Temperature	280°C (535°F)	280°C (535°F)
Exhaust Energy	4,260 MJ/hr (4,050,000 BTU/hr)	4,260 MJ/hr (4,050,000 BTU/hr)

Reliable power when and where you need it. Clean and simple.

Dimensions & Weight⁽⁵⁾

Width x Depth x Height	2.4 x 9.1 x 2.9 m (96 x 360 x 114 in)
Weight - Grid Connect Model	12565 kg (27,700 lbs)
Weight - Dual Mode Model	15014 kg (33,100 lbs)

Minimum Clearance Requirements⁽⁶⁾

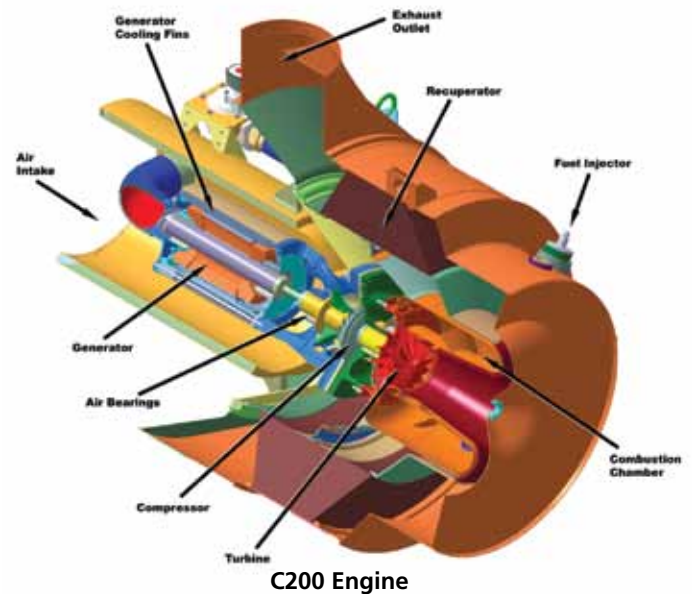
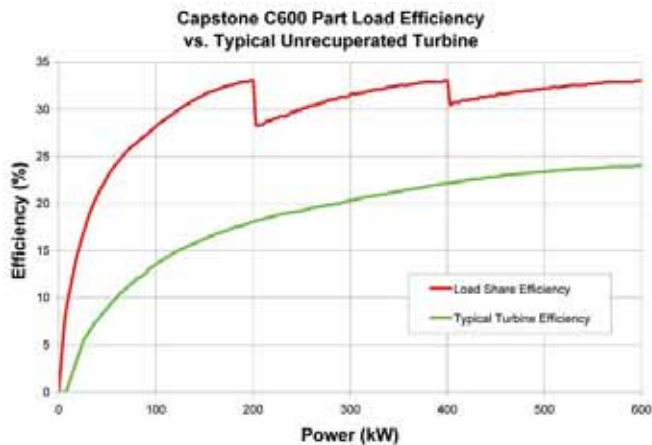
Vertical Clearance	0.6 m (24 in)
Horizontal Clearance	
Left	1.5 m (60 in)
Right	0.0 m (0 in)
Front	1.5 m (60 in)
Rear	2.0 m (80 in)

Sound Levels

Acoustic Emissions at Full Load Power	
Nominal at 10 m (33 ft)	65 dBA

Planned Certifications

- UL 2200 and UL 1741 for natural gas operation under existing UL files⁽⁷⁾
- Will comply with IEEE 1547 and will meet statewide utility interconnection requirements for California Rule 21 and the New York State Public Service Commission
- Models will be available with optional equipment for CE marking



(1) Nominal full power performance at ISO conditions: 59°F, 14.696 psia, 60% RH
 (2) With linear load
 (3) Inlet pressure for standard natural gas at 39.4 MJ/Nm³ (1,000 BTU/scf) (HHV)
 (4) Emissions for standard natural gas at 39.4 MJ/Nm³ (1,000 BTU/scf) (HHV)
 (5) Approximate dimensions and weights
 (6) Clearance requirements may increase due to local code considerations
 (7) All models are planned to be UL Listed or available with optional equipment for CE marking
 Specifications are not warranted and are subject to change without notice.





Technical Reference

Capstone MicroTurbine™ Systems Emissions

The C600 Generator is comprised of Three (3) C200 Microturbine Units

Summary

Capstone MicroTurbine™ systems are inherently clean and can meet some of the strictest emissions standards in the world. This technical reference is to provide customers with information that may be requested by local air permitting organizations or to compare air quality impacts of different technologies for a specific project. The preferred units of measure are “output based”; meaning that the quantity of a particular exhaust emission is reported relative to the useable output of the microturbine – typically in pounds per megawatt hour for electrical generating equipment. This technical reference also provides volumetric measurements in parts per million and milligrams per normal cubic meter. A conversion between several common units is also provided.

Maximum Exhaust Emissions at ISO Conditions

Table 1 below summarizes the exhaust emissions at full power and ISO conditions for different Capstone microturbine models. Note that the fuel can have a significant impact on certain emissions. For example landfill and digester gas can be made up of a wide variety of fuel elements and impurities, and typically contains some percentage of carbon dioxide (CO₂). This CO₂ dilutes the fuel, makes complete combustion more difficult, and results in higher carbon monoxide emissions (CO) than for pipeline-quality natural gas.

Table 1. Emission for Different Capstone Microturbine Models in [lb/MWhe]

Model	Fuel	NOx	CO	VOC ⁽⁵⁾
C30 NG	Natural Gas ⁽¹⁾	0.64	1.8	0.23
CR30 MBTU	Landfill Gas ⁽²⁾	0.64	22.0	1.00
CR30 MBTU	Digester Gas ⁽³⁾	0.64	11.0	1.00
C30 Liquid	Diesel #2 ⁽⁴⁾	2.60	0.41	0.23
C65 NG Standard	Natural Gas ⁽¹⁾	0.46	1.25	0.10
C65 NG Low NOx	Natural Gas ⁽¹⁾	0.17	1.30	0.10
C65 NG CARB	Natural Gas ⁽¹⁾	0.17	0.24	0.05
CR65 Landfill	Landfill Gas ⁽²⁾	0.46	4.0	0.10
CR65 Digester	Digester Gas ⁽³⁾	0.46	4.0	0.10
C200 NG	Natural Gas ⁽¹⁾	0.40	1.10	0.10
C200 NG CARB	Natural Gas ⁽¹⁾	0.14	0.20	0.04
CR200 Digester	Digester Gas ⁽³⁾	0.40	3.6	0.10

Notes:

Fuel Flow (HHV) = 11.4 MMBtu/1000 kW

(1) Emissions for standard natural gas at 1,000 BTU/scf (HHV) or 39.4 MJ/m³ (HHV)

(2) Emissions for surrogate gas containing 42% natural gas, 39% CO₂, and 19% Nitrogen

(3) Emissions for surrogate gas containing 63% natural gas and 37% CO₂

(4) Emissions for Diesel #2 according to ASTM D975-07b

(5) Expressed as Methane

Table 2 provides the same output-based information shown in Table 1, but expressed in grams per horsepower hour (g/hp-hr).

Table 2. Emission for Different Capstone Microturbine Models in [g/hp-hr]

Model	Fuel	NOx	CO	VOC ⁽⁵⁾
C30 NG	Natural Gas ⁽¹⁾	0.22	0.60	0.078
CR30 MBTU	Landfill Gas ⁽²⁾	0.22	7.4	0.340
CR30 MBTU	Digester Gas ⁽³⁾	0.22	3.7	0.340
C30 Liquid	Diesel #2 ⁽⁴⁾	0.90	0.14	0.078
C65 NG Standard	Natural Gas ⁽¹⁾	0.16	0.42	0.034
C65 NG Low NOx	Natural Gas ⁽¹⁾	0.06	0.44	0.034
C65 NG CARB	Natural Gas ⁽¹⁾	0.06	0.08	0.017
CR65 Landfill	Landfill Gas ⁽²⁾	0.16	1.4	0.034
CR65 Digester	Digester Gas ⁽³⁾	0.16	1.4	0.034
C200 NG	Natural Gas ⁽¹⁾	0.14	0.37	0.034
C200 NG CARB	Natural Gas ⁽¹⁾	0.05	0.07	0.014
CR200 Digester	Digester Gas ⁽³⁾	0.14	1.3	0.034

Notes: - same as for Table 1

Emissions may also be reported on a volumetric basis, with the most common unit of measurement being parts per million. This is typically a measurement that is corrected to specific oxygen content in the exhaust and without considering moisture content. The abbreviation for this unit of measurement is “ppmvd” (parts per million by volume, dry) and is corrected to 15% oxygen for electrical generating equipment such as microturbines. The relationship between an output based measurement like pounds per MWh and a volumetric measurement like ppmvd depends on the characteristics of the generating equipment and the molecular weight of the criteria pollutant being measured. Table 3 expresses the emissions in ppmvd at 15% oxygen for the Capstone microturbine models shown in Table 1. Note that raw measurements expressed in ppmv will typically be lower than the corrected values shown in Table 3 because the microturbine exhaust has greater than 15% oxygen.

Another volumetric unit of measurement expresses the mass of a specific criteria pollutant per standard unit of volume. Table 4 expresses the emissions in milligrams per normal cubic meter at 15% oxygen. Normal conditions for this purpose are expressed as one atmosphere of pressure and zero degrees Celsius. Note that both the ppmvd and mg/m3 measurements are for specific oxygen content. A conversion can be made to adjust either unit of measurement to other reference oxygen contents, if required. Use the equation below to convert from one reference oxygen content to another:

$$\text{Emissions at New O}_2 = \frac{(20.9 - \text{New O}_2 \text{ Percent})}{(20.9 - \text{Current O}_2 \text{ Percent})} \times \text{Emissions at Current O}_2$$

For example, to express 9 ppmvd of NOx at 15% oxygen to ppmvd at 3% oxygen:

$$\text{Emissions at 3\% O}_2 = \frac{(20.9 - 3.0)}{(20.9 - 15.0)} \times 9 = 27 \text{ ppmvd}$$

Table 3. Emission for Different Capstone Microturbine Models in [ppmvd] at 15% O₂

Model	Fuel	NOx	CO	VOC
C30 NG	Natural Gas ⁽¹⁾	9	40	9
CR30 MBTU	Landfill Gas ⁽²⁾	9	500	40
CR30 MBTU	Digester Gas ⁽³⁾	9	250	40
C30 Liquid	Diesel #2 ⁽⁴⁾	35	9	9
C65 NG Standard	Natural Gas ⁽¹⁾	9	40	7
C65 NG Low NOx	Natural Gas ⁽¹⁾	4	40	7
C65 NG CARB	Natural Gas ⁽¹⁾	4	8	3
CR65 Landfill	Landfill Gas ⁽²⁾	9	130	7
CR65 Digester	Digester Gas ⁽³⁾	9	130	7
C200 NG	Natural Gas ⁽¹⁾	9	40	7
C200 NG CARB	Natural Gas ⁽¹⁾	4	8	3
CR200 Digester	Digester Gas ⁽³⁾	9	130	7

Notes: same as Table 1

Table 4. Emission for Different Capstone Microturbine Models in [mg/m³] at 15% O₂

Model	Fuel	NOx	CO	VOC ⁽⁵⁾
C30 NG	Natural Gas ⁽¹⁾	18	50	6
CR30 MBTU	Landfill Gas ⁽²⁾	18	620	30
CR30 MBTU	Digester Gas ⁽³⁾	18	310	30
C30 Liquid	Diesel #2 ⁽⁴⁾	72	11	6
C65 NG Standard	Natural Gas ⁽¹⁾	19	50	5
C65 NG Low NOx	Natural Gas ⁽¹⁾	8	50	5
C65 NG CARB	Natural Gas ⁽¹⁾	8	9	2
CR65 Landfill	Landfill Gas ⁽²⁾	18	160	5
CR65 Digester	Digester Gas ⁽³⁾	18	160	5
C200 NG	Natural Gas ⁽¹⁾	18	50	5
C200 NG CARB	Natural Gas ⁽¹⁾	8	9	2
CR200 Digester	Digester Gas ⁽³⁾	18	160	5

Notes: same as Table 1

The emissions stated in Tables 1, 2, 3 and 4 are guaranteed by Capstone for new microturbines during the standard warranty period. They are also the expected emissions for a properly maintained microturbine according to manufacturer's published maintenance schedule for the useful life of the equipment.

Emissions at Full Power but Not at ISO Conditions

The maximum emissions in Tables 1, 2, 3 and 4 are at full power under ISO conditions. These levels are also the expected values at full power operation over the published allowable ambient temperature and elevation ranges.

Emissions at Part Power

Capstone microturbines are designed to maintain combustion stability and low emissions over a wide operating range. Capstone microturbines utilize multiple fuel injectors, which are switched on or off depending on the power output of the turbine. All injectors are typically on when maximum power is demanded, regardless of the ambient temperature or elevation. As the load requirements of the microturbine are decreased, injectors will be switched off to maintain stability and low emissions. However, the emissions relative to the lower power output may increase. This effect differs for each microturbine model.

Emissions Calculations for Permitting

Air Permitting agencies are normally concerned with the maximum amount of a given pollutant being emitted per unit of time (for example pounds per day of NO_x). The simplest way to make this calculation is to use the maximum microturbine full electrical power output (expressed in MW) multiplied by the emissions rate in pounds per MWh times the number of hours per day. For example, the C65 CARB microturbine operating on natural gas would have a NO_x emissions rate of:

$$\text{NO}_x = .17 \times (65/1000) \times 24 = .27 \text{ pounds per day}$$

This would be representative of operating the equipment full time, 24 hours per day, at full power output of 65 kWe.

As a general rule, if local permitting is required, use the published agency levels as the stated emissions for the permit and make sure that this permitted level is above the calculated values in this technical reference.

Consideration of Useful Thermal Output

Capstone microturbines are often deployed where their clean exhaust can be used to provide heating or cooling, either directly or using hot water or other heat transfer fluids. In this case, the local permitting or standards agencies will usually consider the emissions from traditional heating sources as being displaced by the useful thermal output of the microturbine exhaust energy. This increases the useful output of the microturbine, and decreases the relative emissions of the combined heat and power system. For example, the CARB version C65 ICHP system with integral heat recovery can achieve a total system efficiency of 70% or more, depending on inlet water temperatures and other installation-specific characteristics. The electric efficiency of the CARB version C65 microturbine is 28% at ISO conditions. This means that the total NO_x output based emissions, including the captured thermal value, is the electric-only emissions times the ratio of electric efficiency divided by total system efficiency:

$$\text{NO}_x = .17 \times 28/70 = .068 \text{ pounds per MWh (based on total system output)}$$

This is typically much less than the emissions that would result from providing electric power using traditional central power plants, plus the emissions from a local hot water heater or boiler. In fact microturbine emissions are so low compared with traditional hot water heaters that installing a Capstone microturbine with heat recovery can actually decrease the local emissions of NO_x and other criteria pollutants, without even considering the elimination of emissions from a remote power plant.

Greenhouse Gas Emissions

Many gasses are considered “greenhouse gasses”, and agencies have ranked them based on their global warming potential (GWP) in the atmosphere compared with carbon dioxide (CO₂), as well as their ability to maintain this effect over time. For example, methane is a greenhouse gas with a GWP of 21. Criteria pollutants like NO_x and organic compounds like methane are monitored by local air permitting authorities, and are subject to strong emissions controls. Even though some of these criteria pollutants can be more troublesome for global warming than CO₂, they are released in small quantities – especially from Capstone microturbines. So the major contributor of concern is carbon dioxide, or CO₂. Emission of CO₂ depends on two things:

1. Carbon content in the fuel
2. Efficiency of converting fuel to useful energy

It is for these reasons that many local authorities are focused on using clean fuels (for example natural gas compared with diesel fuel), achieving high efficiency using combined heat and power systems, and displacing emissions from traditional power plants using renewable fuels like waste landfill and digester gasses.

Table 5 shows the typical CO₂ emissions due to combustion for different Capstone microturbine models at full power and ISO conditions. The values do not include CO₂ that may already exist in the fuel itself, which is typical for renewable fuels like landfill and digester gas. These values are expressed on an output basis, as is done for criteria pollutants in Table 1. The table shows the pounds per megawatt hour based on electric power output only, as well as considering total useful output in a CHP system with total 70% efficiency (LHV). As for criteria pollutants, the relative quantity of CO₂ released is substantially less when useful thermal output is also considered in the measurement.

Table 5. CO₂ Emission for Capstone Microturbine Models in [lb/MWh]

Model	Fuel	CO ₂	
		Electric Only	70% Total CHP
C30 NG	Natural Gas ⁽¹⁾	1,690	625
CR30 MBTU	Landfill Gas ⁽¹⁾	1,690	625
CR30 MBTU	Digester Gas ⁽¹⁾	1,690	625
C30 Liquid	Diesel #2 ⁽²⁾	2,400	855
C65 NG Standard	Natural Gas ⁽¹⁾	1,520	625
C65 NG Low NOx	Natural Gas ⁽¹⁾	1,570	625
C65 NG CARB	Natural Gas ⁽¹⁾	1,570	625
CR65 Landfill	Landfill Gas ⁽¹⁾	1,520	625
CR65 Digester	Digester Gas ⁽¹⁾	1,520	625
C200 NG	Natural Gas ⁽¹⁾	1,330	625
C200 NG CARB	Natural Gas ⁽¹⁾	1,330	625
CR200 Digester	Digester Gas ⁽¹⁾	1,330	625

Notes:

(1) Emissions due to combustion, assuming natural gas with CO₂ content of 117 lb/MMBTU (HHV)

(2) Emissions due to combustion, assuming diesel fuel with CO₂ content of 160 lb/MMBTU (HHV)

Useful Conversions

The conversions shown in Table 6 can be used to obtain other units of emissions outputs. These are approximate conversions.

Table 6. Useful Unit Conversions

From	Multiply By	To Get
lb/MWh	0.338	g/bhp-hr
g/bhp-hr	2.96	lb/MWh
lb	0.454	kg
kg	2.20	lb
kg	1,000	g
hp (electric)	.746	kW
kW	1.34	hp (electric)
MW	1,000	kW
kW	0.001	MW

Definitions

- ISO conditions are defined as: 15 °C (59 °F), 60% relative humidity, and sea level pressure of 101.3 kPa (14.696 psia).
- HHV: Higher Heating Value
- LHV: Lower Heating Value
- kW_{th}: Kilowatt (thermal)
- kW_e : Kilowatt (electric)
- MWh: Megawatt-hour
- hp-hr: horsepower-hour (sometimes referred to as “electric horsepower-hour”)
- Scf: Standard cubic foot (standard references ISO temperature and pressure)
- m³: Normal cubic meter (normal references 0 °C and one atmosphere pressure)

Capstone Contact Information

If questions arise regarding this technical reference, please contact Capstone Turbine Corporation for assistance and information:

Capstone Applications

Toll Free Telephone: (866) 4-CAPSTONE or (866) 422-7786

Fax: (818) 734-5385

E-mail: applications@capstoneturbine.com

NATCO BTEX BUSTER

Removes 99.7%* of BTEX and VOC emissions from glycol reconcentrator emissions

The Simple and Cost-effective Answer to Your Emission Compliance Problems

Cameron's NATCO® BTEX BUSTER® provides a removal efficiency greater than 99.7%*, helps recover and collect saleable liquid hydrocarbons and prevents the loss of expensive fuel gas from glycol reconcentrator vent emissions.

The unit is designed using the Environmental Protection Agency-approved Gri-Glycalc computer simulation program with a flash-gas separator in the glycol regeneration process. Under common operating conditions, BTEX (benzene, toluene, ethylbenzene and xylene), as well as other volatile organic compounds (VOCs), are emitted into the atmosphere during the glycol regeneration process. The rates usually are proportional to the glycol circulation rate.

The NATCO BTEX BUSTER captures those hydrocarbon emissions.

Performance

- The cost-effective system is designed to assist operators in reducing BTEX and VOC emissions below the accepted levels and complies with federal and state environmental regulations.
- Economics of the NATCO BTEX BUSTER show that it can pay for itself by recovering saleable hydrocarbon liquids and fuel gas. By condensing troublesome glycol reconcentrator vapors and routing flash gas back to the reconcentrator fuel gas inlet for burning, the unit reduces emissions during glycol plant dehydration processing.
- The NATCO BTEX BUSTER incorporates field-proven burner accessories to help prevent sooting and backpressure on your regeneration system.
- The NATCO BTEX BUSTER also features a design to eliminate potential freeze-up problems when operating in severe cold climates.
- Cameron offers the NATCO BTEX BUSTER in standard sizes to accommodate most customer needs. Our units are backed by Cameron's replacement parts, technical assistance and service available 24 hours a day.



The NATCO BTEX BUSTER cold-weather design eliminates freezing problems associated with cold climates.

How It Works

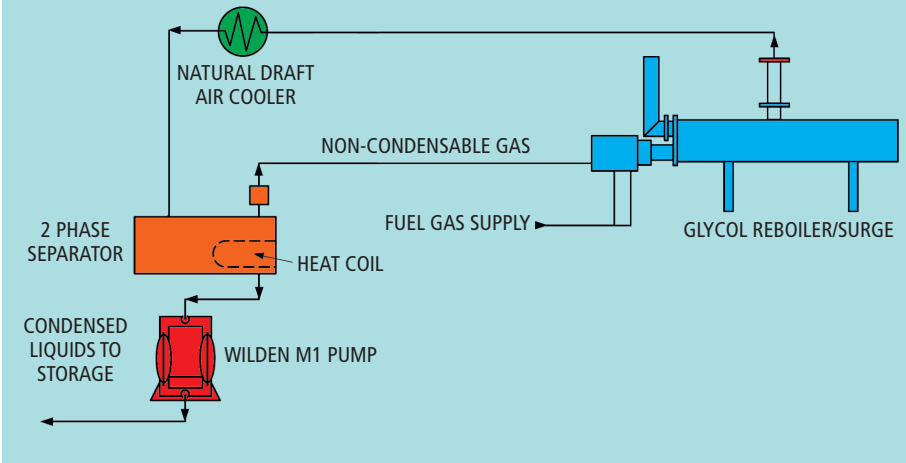
The NATCO BTEX BUSTER is a relatively simple process that is designed to maintain greater than 99.7%* removal of BTEX and VOC emissions.

The vapors emitted from the glycol still column are cooled in the natural draft air cooler to temperatures below 120° F (49° C).

The condensed liquids are collected in a small two-phase separator and pumped to customer storage. Non-condensable gases from the separator are piped through an in-line flash arrestor and then burned in the glycol reboiler firebox to achieve an overall minimum destruction efficiency of 99.7%* plus.

Features	Benefits
Ideal for Remote Locations	Natural draft self-regulating system does not require any moving pieces of equipment.
Environmentally Correct	Meets Federal Regulation 40 CFR part 63 and meets or exceeds most stringent state regulations LAC 111.2116 and LAC 33:111 chapter 51.
Efficient	Removal efficiency is greater than 99.7%*.
Reduces Operating Costs	Reduces fuel gas consumption and recovers saleable liquid hydrocarbons.
Safe	Features an in-line flash arrestor, high-level switch, pressure safety valve and gas shut-down valves.
Designed for the Oil Field	Includes field-proven burner products, and the pneumatic pump handles aromatic hydrocarbons.
Designed for Cold Weather	Cold-weather design eliminates freezing problems associated with cold climates.
Cameron's Services	Includes experienced staff and worldwide locations, 24 hours a day.

NATCO BTEX BUSTER SKID UNIT



Built-in Safety Features

The NATCO BTEX BUSTER is engineered with proper controls for safe operation and long in-service life. These include an in-line flash arrestor, separator high-level switch, pressure safety valve and gas shut-down valves for high reboiler bath temperatures. It also incorporates field-proven burner accessories that help to prevent typical sooting and backpressures on your regeneration system.

Field-proven, the NATCO BTEX BUSTER now is available through our sales and service locations worldwide.

Standard BTEX Size (1)	Reconcentrator Duty Btu/hr	Glycol Pump gal/hr	Max Capacity water/day (2)	Non-condensable vapor/day (3)	Cooler Duty Btu/hr (3)
150	75,000	40	273	7	30,000
150	150,000	40	273	10	30,000
250	250,000	90	1216	27	51,000
375	375,000	210	1807	45	76,000
550	550,000	210	2650	60	112,000
750	750,000	450	3615	100	152,000

(1) Standard BTEX

Performance of unit is based on a non-condensable vapor HHV greater than 400 Btu/cf and less than 1800 Btu/cf and a glycol circulation rate of no more than 3 gal/lb of water removed.

(2) Maximum Capacity of Water/day

Represents the maximum capacity of water in pounds per day for each of Cameron's standard reboiler size based on a glycol circulation rate of 2 gallons of glycol per pound of water removed.

(3) Non-condensable Vapor/day

Maximum non-condensable vapor rate was calculated with the Gri-Glycalc computer simulation program with a flash-gas separator used in the glycol regeneration process and a BTEX concentration in the inlet gas stream of no more than 700 ppm.

Using adiabatic combustion calculations, a minimum of 99.7%* of these non-condensable vapors are destroyed.

(4) Cooler Duty Btu/hr

Cooler duty was calculated based on a prevailing windspeed of 3 mph and a maximum ambient temperature of 100° F (38° C).

Note: Cameron is not responsible for the disposal of any condensed liquids associated with its BTEX BUSTER units.

* Certain gas streams contain more BTEX and VOCs than represented by Gri-Glycalc. Consult with Cameron's engineers for system evaluation, equipment sizing and application to ensure conversion efficiency.

LOCATIONS

United States of America
11210 Equity Dr., Suite 100
Houston, TX 77041
USA
Tel 713.849.7500

Marcellus/Utica
Laceyville 570.869.3104
Nitro 304.755.9400

Midcontinent
Oklahoma City 405.677.8827

Rockies
Casper 307.234.7183
Bloomfield 505.634.1400
Grand Junction 970.243.3600
Vernal 435.789.1796
Williston 701.774.5500

Texas
Caldwell 979.272.7101
Corpus Christi 361.289.0488
Godley 817.389.2676
Longview 903.759.2738
Odessa 432.530.3600

Canada
Leduc 780.986.9803

Installing Vapor Recovery Units on Storage Tanks



Executive Summary

There are about 500,000 crude oil storage tanks in the United States. These tanks are used to hold oil for brief periods of time in order to stabilize flow between production wells and pipeline or trucking transportation sites. In addition, the condensate liquids contained in produced gas that are captured by a mist eliminator filter/coalescer ahead of the first compressor station in transmission pipelines are often directed to a storage tank as well. During storage, light hydrocarbons dissolved in the crude oil or condensate—including methane and other volatile organic compounds (VOC), natural gas liquids (NGLs), hazardous air pollutants (HAP), and some inert gases—vaporize or "flash out" and collect in the space between the liquid and the fixed roof of the tank. As the liquid level in the tank fluctuates, these vapors are often vented to the atmosphere.

One way to prevent emissions of these light hydrocarbon vapors and yield significant economic savings is to install vapor recovery units (VRUs) on storage tanks. VRUs are relatively simple systems that can capture about 95 percent of the Btu-rich vapors for sale or for use onsite as fuel. Currently, between 7,000 and 9,000 VRUs are installed in the oil production sector, with an average of four tanks connected to each VRU.

Natural Gas STAR partners have generated significant savings from recovering and marketing these vapors while at the same time substantially reducing methane and HAP emissions. Partners have found that when the volume of vapors is sufficient, installing a VRU on one or multiple

storage tanks can save up to \$606,800 per year and payback in as little as two months. This Lessons Learned study describes how partners can identify when and where VRUs should be installed to realize these economic and environmental benefits.

Technology Background

Underground crude oil contains many lighter hydrocarbons in solution. When the oil is brought to the surface and processed, many of the dissolved lighter hydrocarbons (as well as water) are removed through a series of high-pressure and low-pressure separators. The crude oil is then injected into a storage tank to await sale and transportation off site; the remaining hydrocarbons in the oil are emitted as vapors into the tank. The same principles apply for condensate, which accumulates as a result of the conditions within the pipelines and is removed ahead of the first compressor station. The recovered condensate, which contains dissolved light hydrocarbons, is routed to a storage tank where the dissolved light hydrocarbons are emitted as vapors. These vapors are either vented, flared, or recovered by vapor recovery units (VRUs). Losses of the remaining lighter hydrocarbons are categorized in three ways:

- ★ Flash losses occur when the separator or heater treater, operating at approximately 35 pounds per square inch (psi), dumps oil into the storage tanks, which are at atmospheric pressure.
- ★ Working losses refer to the vapor released from the

Economic and Environmental Benefits

Method for Reducing Natural Gas Losses	Volume of Natural Gas Savings (Mcf/yr)	Value of Natural Gas Savings (\$/yr) ¹			Implementation Cost (\$)	Other Costs (\$)	Payback (Months)		
		\$3 per Mcf	\$5 per Mcf	\$7 per Mcf			\$3 per Mcf	\$5 per Mcf	\$7 per Mcf
Installing Vapor Recovery Units (VRUs) on Oil Production Storage Tanks	4,900—96,000	\$13,965— \$273,600	\$23,275— \$456,000	\$32,585— \$638,400	\$35,738— \$103,959	\$7,367— \$16,839	6 — 37	4 — 23	3 — 16

¹ Assumes 95% of the annual volume of gas lost can be recovered using a VRU.

Installing Vapor Recovery Units on Storage Tanks

(Cont'd)

changing fluid levels and agitation of tank contents associated with the circulation of fresh oil through the storage tanks.

- ★ Standing losses occur with daily and seasonal temperature changes.

The volume of gas vapor coming off a storage tank depends on many factors. Lighter crude oils (API gravity > 36°) flash more hydrocarbon vapors than heavier crudes (API gravity < 36°). In storage tanks where the oil is frequently cycled and the overall throughput is high, more “working vapors” will be released than in tanks with low throughput and where the oil is held for longer periods and allowed to “weather.” Finally, the operating temperature and pressure of oil in the vessel dumping into the tank will affect the volume of flashed gases coming out of the oil.

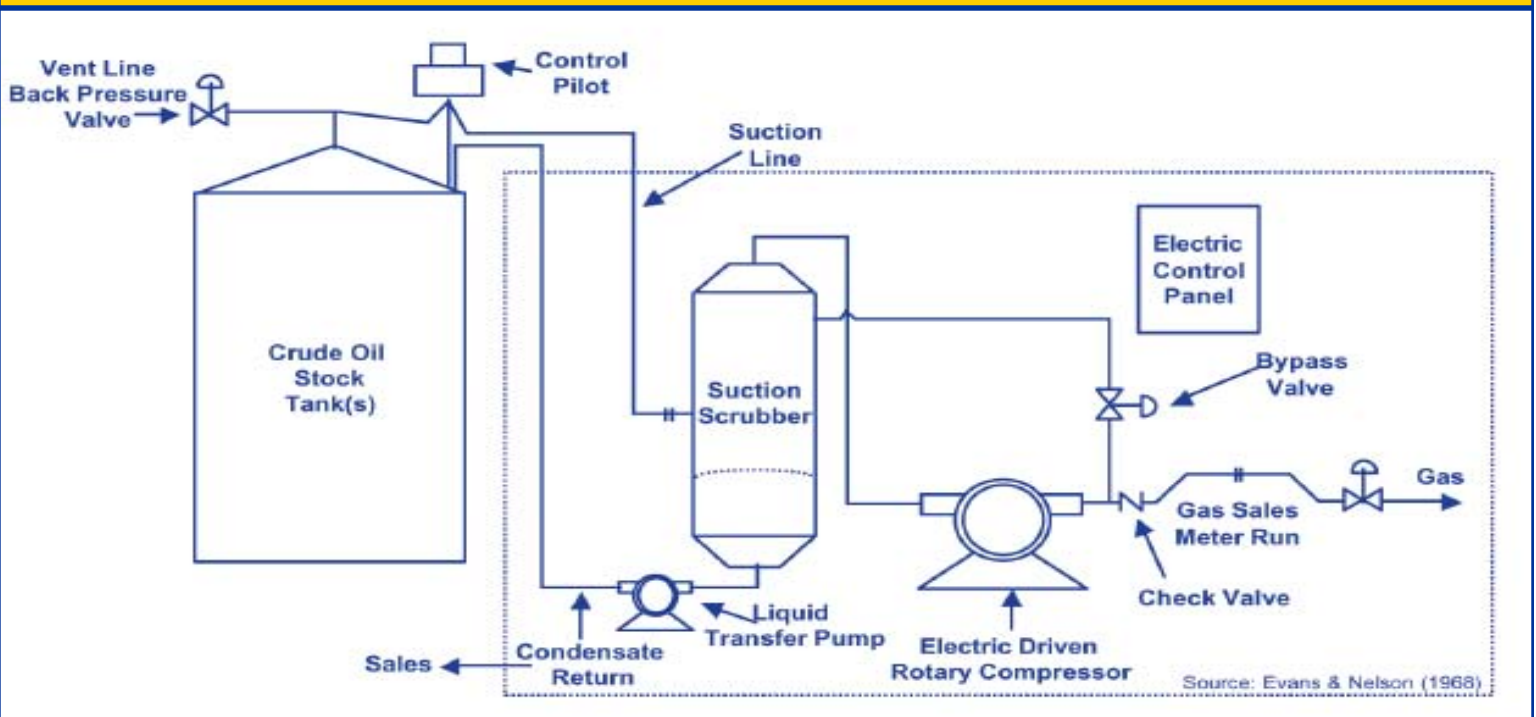
The makeup of these vapors varies, but the largest component is methane (between 40 and 60 percent). Other components include more complex hydrocarbon compounds such as propane, butane, and ethane; natural inert gases such as nitrogen and carbon dioxide; and HAP like benzene, toluene, ethyl-benzene, and xylene (collectively these four HAP are referred to as BTEX).

VRUs can recover over 95 percent of the hydrocarbon

emissions that accumulate in storage tanks. Because recovered vapors contain natural gas liquids (even after condensates have been captured by the suction scrubber), they have a Btu content that is higher than that of pipeline quality natural gas (between 950 and 1,100 Btu per standard cubic foot [scf]). Depending on the volume of NGLs in the vapors, the Btu content can reach as high as 2,000 Btu per scf. Therefore, on a volumetric basis, the recovered vapors can be more valuable than methane alone.

Exhibit 1 illustrates a VRU installed on a single crude oil storage tank (multiple tank installations are also common). Hydrocarbon vapors are drawn out of the storage (stock) tank under low-pressure, typically between four ounces and two psi, and are first piped to a separator (suction scrubber) to collect any liquids that condense out. The liquids are usually recycled back to the storage tank. From the separator, the vapors flow through a compressor that provides the low-pressure suction for the VRU system. (To prevent the creation of a vacuum in the top of a tank when oil is withdrawn and the oil level drops, VRUs are equipped with a control pilot to shut down the compressor and permit the back flow of vapors into the tank.) The vapors are then metered and removed from the VRU system for pipeline sale or onsite fuel supply.

Exhibit 1: Standard Stock Tank Vapor Recovery System



CARBTRON[®]

AIR PURIFICATION CANISTERS 140-200 LB. ACTIVATED CARBON

G-1
G-2
G-3



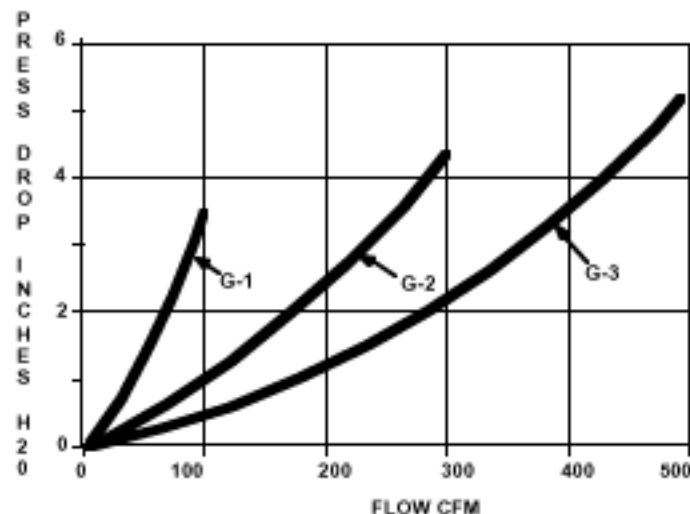
The CARBTRON "G" Canisters handles flows up to 500 CFM.

FEATURES

- High activity carbon.
- Epoxy lined steel or polyethylene construction.
- Acceptable for transport of hazardous spent carbon.
- Side drain for removal of accumulated condensate.
- Low pressure drop.
- PVC internal piping.
- High temperature (180°F) steel units available.

APPLICATIONS

- Soil vapor remediation
- Air stripper exhausts
- Tank vents
- Exhaust hoods
- Work area purification
- Sewage plant odor control



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AT-116/81

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CORPORATION

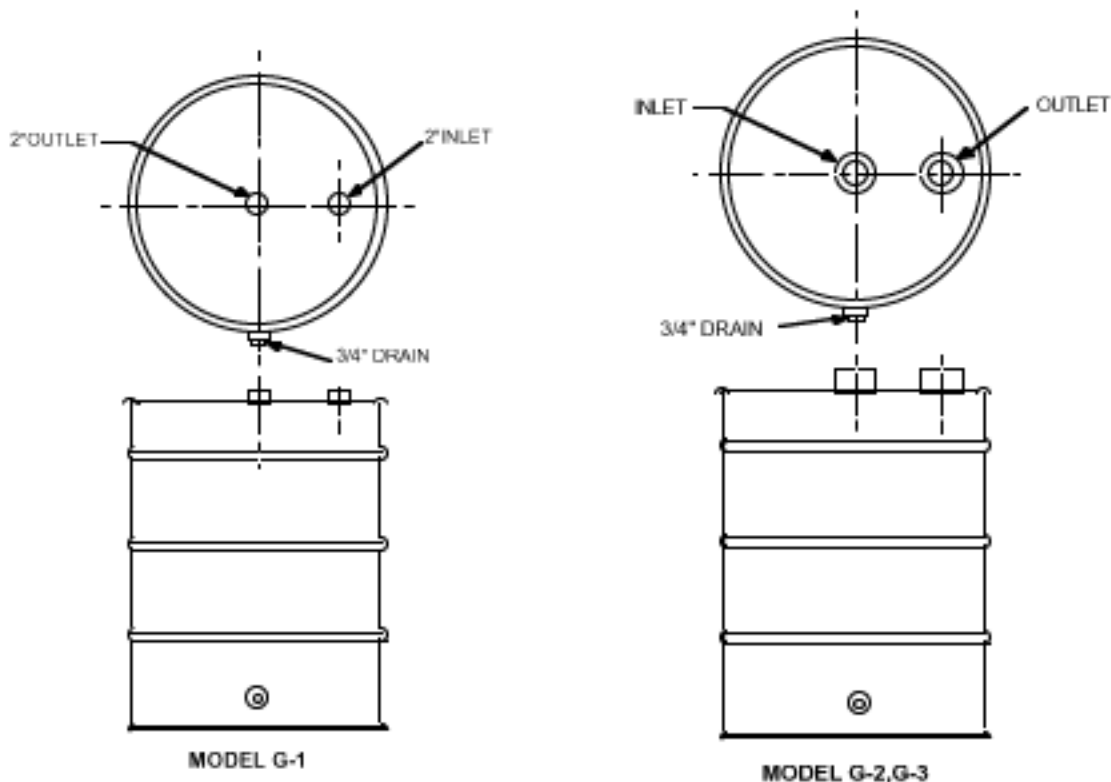
955 Connecticut Ave., Suite 5202
Bridgeport, CT 06607

800-242-1150 Fax: 203-337-4347
www.carbtronic.com info@carbtronic.com

CARBOTROL®

AIR PURIFICATION CANISTERS 140-200 LB. ACTIVATED CARBON

G-1
G-2
G-3



SPECIFICATIONS

<u>MODEL</u>	<u>DIAMETER/HEIGHT</u>	<u>CARBON WEIGHT</u>	<u>INLET/OUTLET</u>	<u>MAXIMUM RATED FLOW</u>	<u>APPROXIMATE SHIP WEIGHT</u>
G-1*	24"/36"	200 lbs.	2"/2"	100 CFM	250 lbs.
G-2*	24"/36"	170 lbs.	4"/4"	300 CFM	220 lbs.
G-3P	24"/36"	140 lbs.	6"/6"	500 CFM	190 lbs.
G-3S	24"/34"	140 lbs.	4"/4"	500 CFM	180 lbs.

* Specify: Polyethylene (P) or Epoxy Lined Steel (S)

SAFETY

Certain chemical compounds in the presence of activated carbon may oxidize, decompose or polymerize. This could result in temperature increases sufficient to cause ignition of the activated carbon or adsorbed material. If a compounds reaction with activated carbon is unknown, appropriate tests should be considered.

CARBOTROL®
CORPORATION

955 Connecticut Ave., Suite 5202
Bridgeport, CT 06607

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www.carbtrol.com info@carbtrol.com

Supplement S3

Emission Program Data

- **EPA Tanks 4.0.9d – Stabilized Condensate (SC) – Tank Emissions**
 - **EPA Tanks 4.0.9d – Produced Water (PW) – Tank Emissions**
 - **GRI-GLYCalc – 55.0 MMscfd Dehydrator**
 - **GRI-GLYCalc – 110.0 MMscfd Dehydrator**
-

Stabilized Condensate (SC) - Storage Tank (TK1-8)

TANKS 4.0.9d
Emissions Report - Summary Format
Tank Identification and Physical Characteristics

Identification

User Identification: Battle Run CF 400 bbl Stabilzed Condensate Tank
 City: Near Dallas
 State: West Virginia
 Company: Appalachia Midstream Services
 Type of Tank: Vertical Fixed Roof Tank
 Description: Each of Eight 400 bbl Stabilized Condensate Tanks. Assume Gasoline RVP=12 as product stored.

Tank Dimensions

Shell Height (ft): 20.00
 Diameter (ft): 12.00
 Liquid Height (ft) : 19.00
 Avg. Liquid Height (ft): 10.00
 Volume (gallons): 16,074.56
 Turnovers: 77.49
 Net Throughput(gal/yr): 1,245,552.00
 Is Tank Heated (y/n): N

Paint Characteristics

Shell Color/Shade: White/White
 Shell Condition: Good
 Roof Color/Shade: White/White
 Roof Condition: Good

Roof Characteristics

Type: Cone
 Height (ft): 0.00
 Slope (ft/ft) (Cone Roof): 0.06

Breather Vent Settings

Vacuum Settings (psig): -0.03
 Pressure Settings (psig): 0.03

Meteorological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

TANKS 4.0.9d
Emissions Report - Summary Format
Liquid Contents of Storage Tank

Battle Run CF 400 bbl Stabilzed Condensate Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Gasoline (RVP 12)	All	51.04	47.08	56.81	50.33	5.4430	4.9447	5.9807	64.0000			92.00	Option 4: RVP=12, ASTM Slope=3

TANKS 4.0.9d
Emissions Report - Summary Format
Individual Tank Emission Totals

Emissions Report for: Annual

Battle Run CF 400 bbl Stabilzed Condensate Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Gasoline (RVP 12)	5,721.52	1,019.88	6,741.40

Produced Water (PW) - Storage Tank (WTK)

TANKS 4.0.9d
Emissions Report - Summary Format
Tank Identification and Physical Characteristics

Identification

User Identification: Battle Run 400 bbl Produced Water Tank
 City: Near Dallas
 State: West Virginia
 Company: Appalachia Midstream Services
 Type of Tank: Vertical Fixed Roof Tank
 Description: 400 bbl Produced Water Tank. Assume 95% Water + 5% Gasoline RVP=12 as product stored.

Tank Dimensions

Shell Height (ft): 20.00
 Diameter (ft): 12.00
 Liquid Height (ft) : 19.00
 Avg. Liquid Height (ft): 10.00
 Volume (gallons): 16,074.56
 Turnovers: 47.68
 Net Throughput(gal/yr): 766,500.00
 Is Tank Heated (y/n): N

Paint Characteristics

Shell Color/Shade: White/White
 Shell Condition: Good
 Roof Color/Shade: White/White
 Roof Condition: Good

Roof Characteristics

Type: Cone
 Height (ft) 0.00
 Slope (ft/ft) (Cone Roof) 0.06

Breather Vent Settings

Vacuum Settings (psig): -0.03
 Pressure Settings (psig) 0.03

Meterological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

TANKS 4.0.9d
Emissions Report - Summary Format
Liquid Contents of Storage Tank

Battle Run 400 bbl Produced Water Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Produced Water	All	51.94	47.06	56.81	50.33	0.2465	0.2101	0.2893	28.3522	0.0500	0.5080	18.75	
Gasoline (RVP 12)						5.4430	4.9447	5.9807	64.0000	0.0500	0.5080	92.00	Option 4: RVP=12, ASTM Slope=3
Water						0.1930	0.1614	0.2307	18.0000	0.9500	0.4920	18.00	Option 1: VP50 = .178073 VP60 = .255246

TANKS 4.0.9d
Emissions Report - Summary Format
Individual Tank Emission Totals

Emissions Report for: Annual

Battle Run 400 bbl Produced Water Tank - Vertical Fixed Roof Tank
Near Dallas, West Virginia

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Produced Water	101.51	18.57	120.08
Water	49.94	9.14	59.08
Gasoline (RVP 12)	51.57	9.44	61.00

GRI-GLYCalc VERSION 4.0 - EMISSIONS SUMMARY

Case Name: BCS-55.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6c-55.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0766	1.839	0.3356
Ethane	0.2891	6.937	1.2661
Propane	0.4000	9.599	1.7519
Isobutane	0.0848	2.034	0.3713
n-Butane	0.3800	9.121	1.6645
Isopentane	0.0774	1.858	0.3390
n-Pentane	0.1641	3.938	0.7186
n-Hexane	0.0868	2.082	0.3800
Cyclohexane	0.1076	2.584	0.4715
Other Hexanes	0.0672	1.612	0.2942
Heptanes	0.0861	2.068	0.3773
Methylcyclohexane	0.0662	1.589	0.2900
Benzene	0.0623	1.496	0.2730
Toluene	0.0825	1.979	0.3612
Ethylbenzene	0.0042	0.101	0.0185
Xylenes	0.0421	1.009	0.1842
C8+ Heavies	0.0010	0.025	0.0045
Total Emissions	2.0779	49.870	9.1014
Total Hydrocarbon Emissions	2.0779	49.870	9.1014
Total VOC Emissions	1.7123	41.094	7.4997
Total HAP Emissions	0.2778	6.668	1.2169
Total BTEX Emissions	0.1911	4.586	0.8369

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	1.5331	36.794	6.7149
Ethane	5.7924	139.017	25.3706
Propane	8.0698	193.675	35.3458
Isobutane	1.7248	41.394	7.5545
n-Butane	7.7830	186.791	34.0894
Isopentane	1.6384	39.322	7.1763
n-Pentane	3.5287	84.688	15.4555
n-Hexane	2.0453	49.087	8.9583
Cyclohexane	2.6898	64.555	11.7812
Other Hexanes	1.5185	36.444	6.6511
Heptanes	2.5724	61.738	11.2672
Methylcyclohexane	1.9844	47.626	8.6918
Benzene	1.5887	38.129	6.9586
Toluene	3.0143	72.343	13.2027
Ethylbenzene	0.2723	6.535	1.1926
Xylenes	3.0393	72.942	13.3120
C8+ Heavies	3.1401	75.363	13.7537
Total Emissions	51.9352	1246.444	227.4761

Total Hydrocarbon Emissions	51.9352	1246.444	227.4761
Total VOC Emissions	44.6097	1070.633	195.3906
Total HAP Emissions	9.9599	239.037	43.6242
Total BTEX Emissions	7.9146	189.950	34.6659

FLASH GAS EMISSIONS

Note: Flash Gas Emissions are zero with the Recycle/recompression control option.

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	34.1560	819.745	149.6035
Ethane	34.8643	836.743	152.7055
Propane	23.1123	554.694	101.2317
Isobutane	3.1819	76.365	13.9366
n-Butane	10.8617	260.681	47.5743
Isopentane	1.9575	46.980	8.5739
n-Pentane	3.3374	80.098	14.6179
n-Hexane	1.0407	24.976	4.5582
Cyclohexane	0.3304	7.930	1.4471
Other Hexanes	1.0278	24.667	4.5016
Heptanes	0.6150	14.761	2.6939
Methylcyclohexane	0.1866	4.478	0.8172
Benzene	0.0273	0.655	0.1196
Toluene	0.0323	0.776	0.1415
Ethylbenzene	0.0016	0.039	0.0072
Xylenes	0.0127	0.304	0.0555
C8+ Heavies	0.0636	1.526	0.2785
Total Emissions	114.8091	2755.418	502.8637
Total Hydrocarbon Emissions	114.8091	2755.418	502.8637
Total VOC Emissions	45.7888	1098.930	200.5547
Total HAP Emissions	1.1146	26.751	4.8820
Total BTEX Emissions	0.0739	1.774	0.3238

COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0766	1.839	0.3356
Ethane	0.2891	6.937	1.2661
Propane	0.4000	9.599	1.7519
Isobutane	0.0848	2.034	0.3713
n-Butane	0.3800	9.121	1.6645
Isopentane	0.0774	1.858	0.3390
n-Pentane	0.1641	3.938	0.7186
n-Hexane	0.0868	2.082	0.3800
Cyclohexane	0.1076	2.584	0.4715
Other Hexanes	0.0672	1.612	0.2942
Heptanes	0.0861	2.068	0.3773
Methylcyclohexane	0.0662	1.589	0.2900
Benzene	0.0623	1.496	0.2730
Toluene	0.0825	1.979	0.3612

Page: 3

Ethylbenzene	0.0042	0.101	0.0185
Xylenes	0.0421	1.009	0.1842
C8+ Heavies	0.0010	0.025	0.0045

Total Emissions	2.0779	49.870	9.1014
Total Hydrocarbon Emissions	2.0779	49.870	9.1014
Total VOC Emissions	1.7123	41.094	7.4997
Total HAP Emissions	0.2778	6.668	1.2169
Total BTEX Emissions	0.1911	4.586	0.8369

GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES

Case Name: BCS-55.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6c-55.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

DESCRIPTION:

Description: 55MMscfd, 1.0 MMbtu/hr reboiler
 22 gpm Electric Pump
 Flash Tank w/ 100% Recycle
 BTEX Buster at 120 oF w/ 95% Control

Annual Hours of Operation: 8760.0 hours/yr

WET GAS:

Temperature: 95.00 deg. F
 Pressure: 1100.00 psig
 Wet Gas Water Content: Saturated

Component	Conc. (vol %)
-----	-----
Carbon Dioxide	0.0872
Nitrogen	0.4808
Methane	71.6575
Ethane	16.8064
Propane	6.8768
Isobutane	0.6815
n-Butane	2.0220
Isopentane	0.3597
n-Pentane	0.5424
n-Hexane	0.1498
Cyclohexane	0.0313
Other Hexanes	0.1559
Heptanes	0.0847
Methylcyclohexane	0.0206
Benzene	0.0021
Toluene	0.0028
Ethylbenzene	0.0002
Xylenes	0.0017
C8+ Heavies	0.0348

DRY GAS:

Flow Rate: 55.0 MMSCF/day
 Water Content: 7.0 lbs. H2O/MMSCF

LEAN GLYCOL:

Glycol Type: TEG
 Water Content: 1.5 wt% H2O
 Flow Rate: 22.0 gpm

PUMP:

Glycol Pump Type: Electric/Pneumatic

FLASH TANK:
-----Flash Control: Recycle/recompression
Temperature: 120.0 deg. F
Pressure: 50.0 psigREGENERATOR OVERHEADS CONTROL DEVICE:
-----Control Device: Condenser
Temperature: 120.0 deg. F
Pressure: 14.1 psia

Control Device: Combustion Device
Destruction Efficiency: 95.0 %
Excess Oxygen: 0.0 %
Ambient Air Temperature: 52.0 deg. F

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: BCS-55.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6c-55.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

DESCRIPTION:

Description: 55MMscfd, 1.0 MMbtu/hr reboiler
 22 gpm Electric Pump
 Flash Tank w/ 100% Recycle
 BTEX Buster at 120 oF w/ 95% Control

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0766	1.839	0.3356
Ethane	0.2891	6.937	1.2661
Propane	0.4000	9.599	1.7519
Isobutane	0.0848	2.034	0.3713
n-Butane	0.3800	9.121	1.6645
Isopentane	0.0774	1.858	0.3390
n-Pentane	0.1641	3.938	0.7186
n-Hexane	0.0868	2.082	0.3800
Cyclohexane	0.1076	2.584	0.4715
Other Hexanes	0.0672	1.612	0.2942
Heptanes	0.0861	2.068	0.3773
Methylcyclohexane	0.0662	1.589	0.2900
Benzene	0.0623	1.496	0.2730
Toluene	0.0825	1.979	0.3612
Ethylbenzene	0.0042	0.101	0.0185
Xylenes	0.0421	1.009	0.1842
C8+ Heavies	0.0010	0.025	0.0045
Total Emissions	2.0779	49.870	9.1014
Total Hydrocarbon Emissions	2.0779	49.870	9.1014
Total VOC Emissions	1.7123	41.094	7.4997
Total HAP Emissions	0.2778	6.668	1.2169
Total BTEX Emissions	0.1911	4.586	0.8369

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	1.5331	36.794	6.7149
Ethane	5.7924	139.017	25.3706
Propane	8.0698	193.675	35.3458
Isobutane	1.7248	41.394	7.5545
n-Butane	7.7830	186.791	34.0894
Isopentane	1.6384	39.322	7.1763
n-Pentane	3.5287	84.688	15.4555

Page: 2

n-Hexane	2.0453	49.087	8.9583
Cyclohexane	2.6898	64.555	11.7812
Other Hexanes	1.5185	36.444	6.6511
Heptanes	2.5724	61.738	11.2672
Methylcyclohexane	1.9844	47.626	8.6918
Benzene	1.5887	38.129	6.9586
Toluene	3.0143	72.343	13.2027
Ethylbenzene	0.2723	6.535	1.1926
Xylenes	3.0393	72.942	13.3120
C8+ Heavies	3.1401	75.363	13.7537

Total Emissions	51.9352	1246.444	227.4761
Total Hydrocarbon Emissions	51.9352	1246.444	227.4761
Total VOC Emissions	44.6097	1070.633	195.3906
Total HAP Emissions	9.9599	239.037	43.6242
Total BTEX Emissions	7.9146	189.950	34.6659

FLASH GAS EMISSIONS

Note: Flash Gas Emissions are zero with the Recycle/recompression control option.

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	34.1560	819.745	149.6035
Ethane	34.8643	836.743	152.7055
Propane	23.1123	554.694	101.2317
Isobutane	3.1819	76.365	13.9366
n-Butane	10.8617	260.681	47.5743
Isopentane	1.9575	46.980	8.5739
n-Pentane	3.3374	80.098	14.6179
n-Hexane	1.0407	24.976	4.5582
Cyclohexane	0.3304	7.930	1.4471
Other Hexanes	1.0278	24.667	4.5016
Heptanes	0.6150	14.761	2.6939
Methylcyclohexane	0.1866	4.478	0.8172
Benzene	0.0273	0.655	0.1196
Toluene	0.0323	0.776	0.1415
Ethylbenzene	0.0016	0.039	0.0072
Xylenes	0.0127	0.304	0.0555
C8+ Heavies	0.0636	1.526	0.2785

Total Emissions	114.8091	2755.418	502.8637
Total Hydrocarbon Emissions	114.8091	2755.418	502.8637
Total VOC Emissions	45.7888	1098.930	200.5547
Total HAP Emissions	1.1146	26.751	4.8820
Total BTEX Emissions	0.0739	1.774	0.3238

COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0766	1.839	0.3356
Ethane	0.2891	6.937	1.2661

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Propane	0.4000	9.599	1.7519
Isobutane	0.0848	2.034	0.3713
n-Butane	0.3800	9.121	1.6645
Isopentane	0.0774	1.858	0.3390
n-Pentane	0.1641	3.938	0.7186
n-Hexane	0.0868	2.082	0.3800
Cyclohexane	0.1076	2.584	0.4715
Other Hexanes	0.0672	1.612	0.2942
Heptanes	0.0861	2.068	0.3773
Methylcyclohexane	0.0662	1.589	0.2900
Benzene	0.0623	1.496	0.2730
Toluene	0.0825	1.979	0.3612
Ethylbenzene	0.0042	0.101	0.0185
Xylenes	0.0421	1.009	0.1842
C8+ Heavies	0.0010	0.025	0.0045

Total Emissions	2.0779	49.870	9.1014
Total Hydrocarbon Emissions	2.0779	49.870	9.1014
Total VOC Emissions	1.7123	41.094	7.4997
Total HAP Emissions	0.2778	6.668	1.2169
Total BTEX Emissions	0.1911	4.586	0.8369

COMBINED REGENERATOR VENT/FLASH GAS EMISSION CONTROL REPORT:

Component	Uncontrolled tons/yr	Controlled tons/yr	% Reduction

Methane	156.3184	0.3356	99.79
Ethane	178.0761	1.2661	99.29
Propane	136.5774	1.7519	98.72
Isobutane	21.4911	0.3713	98.27
n-Butane	81.6637	1.6645	97.96
Isopentane	15.7502	0.3390	97.85
n-Pentane	30.0734	0.7186	97.61
n-Hexane	13.5166	0.3800	97.19
Cyclohexane	13.2284	0.4715	96.44
Other Hexanes	11.1527	0.2942	97.36
Heptanes	13.9610	0.3773	97.30
Methylcyclohexane	9.5090	0.2900	96.95
Benzene	7.0782	0.2730	96.14
Toluene	13.3442	0.3612	97.29
Ethylbenzene	1.1997	0.0185	98.46
Xylenes	13.3675	0.1842	98.62
C8+ Heavies	14.0322	0.0045	99.97

Total Emissions	730.3398	9.1014	98.75
Total Hydrocarbon Emissions	730.3398	9.1014	98.75
Total VOC Emissions	395.9453	7.4997	98.11
Total HAP Emissions	48.5062	1.2169	97.49
Total BTEX Emissions	34.9896	0.8369	97.61

EQUIPMENT REPORTS:

CONDENSER AND COMBUSTION DEVICE

Condenser Outlet Temperature: 120.00 deg. F
 Condenser Pressure: 14.08 psia
 Condenser Duty: 1.68e-001 MM BTU/hr
 Hydrocarbon Recovery: 0.83 bbls/day
 Produced Water: 7.06 bbls/day
 Ambient Temperature: 52.00 deg. F
 Excess Oxygen: 0.00 %
 Combustion Efficiency: 95.00 %
 Supplemental Fuel Requirement: 1.68e-001 MM BTU/hr

Component	Emitted	Destroyed
Methane	5.00%	95.00%
Ethane	4.99%	95.01%
Propane	4.96%	95.04%
Isobutane	4.91%	95.09%
n-Butane	4.88%	95.12%
Isopentane	4.72%	95.28%
n-Pentane	4.65%	95.35%
n-Hexane	4.24%	95.76%
Cyclohexane	4.00%	96.00%
Other Hexanes	4.42%	95.58%
Heptanes	3.35%	96.65%
Methylcyclohexane	3.34%	96.66%
Benzene	3.92%	96.08%
Toluene	2.74%	97.26%
Ethylbenzene	1.55%	98.45%
Xylenes	1.38%	98.62%
C8+ Heavies	0.03%	99.97%

ABSORBER

NOTE: Because the Calculated Absorber Stages was below the minimum allowed, GRI-GLYCalc has set the number of Absorber Stages to 1.25 and has calculated a revised Dry Gas Dew Point.

Calculated Absorber Stages: 1.25
 Calculated Dry Gas Dew Point: 1.87 lbs. H2O/MMSCF

Temperature: 95.0 deg. F
 Pressure: 1100.0 psig
 Dry Gas Flow Rate: 55.0000 MMSCF/day
 Glycol Losses with Dry Gas: 2.3971 lb/hr
 Wet Gas Water Content: Saturated
 Calculated Wet Gas Water Content: 47.67 lbs. H2O/MMSCF
 Calculated Lean Glycol Recirc. Ratio: 12.57 gal/lb H2O

Component	Remaining in Dry Gas	Absorbed in Glycol
Water	3.91%	96.09%
Carbon Dioxide	99.37%	0.63%
Nitrogen	99.94%	0.06%
Methane	99.95%	0.05%
Ethane	99.87%	0.13%
Propane	99.83%	0.17%
Isobutane	99.80%	0.20%
n-Butane	99.74%	0.26%

Isopentane	99.77%	0.23%
n-Pentane	99.71%	0.29%
n-Hexane	99.60%	0.40%
Cyclohexane	98.10%	1.90%
Other Hexanes	99.69%	0.31%
Heptanes	99.38%	0.62%
Methylcyclohexane	98.22%	1.78%
Benzene	83.70%	16.30%
Toluene	80.46%	19.54%
Ethylbenzene	78.66%	21.34%
Xylenes	72.02%	27.98%
C8+ Heavies	99.11%	0.89%

FLASH TANK

Flash Control: Recycle/recompression
 Flash Temperature: 120.0 deg. F
 Flash Pressure: 50.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.96%	0.04%
Carbon Dioxide	35.79%	64.21%
Nitrogen	4.20%	95.80%
Methane	4.30%	95.70%
Ethane	14.25%	85.75%
Propane	25.88%	74.12%
Isobutane	35.15%	64.85%
n-Butane	41.74%	58.26%
Isopentane	45.83%	54.17%
n-Pentane	51.63%	48.37%
n-Hexane	66.44%	33.56%
Cyclohexane	89.41%	10.59%
Other Hexanes	60.04%	39.96%
Heptanes	80.80%	19.20%
Methylcyclohexane	91.75%	8.25%
Benzene	98.40%	1.60%
Toluene	99.02%	0.98%
Ethylbenzene	99.46%	0.54%
Xylenes	99.64%	0.36%
C8+ Heavies	98.25%	1.75%

REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	63.88%	36.12%
Carbon Dioxide	0.00%	100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%

Isopentane	1.09%	98.91%
n-Pentane	0.97%	99.03%
n-Hexane	0.75%	99.25%
Cyclohexane	3.58%	96.42%
Other Hexanes	1.67%	98.33%
Heptanes	0.62%	99.38%
Methylcyclohexane	4.36%	95.64%
Benzene	5.08%	94.92%
Toluene	7.98%	92.02%
Ethylbenzene	10.46%	89.54%
Xylenes	12.96%	87.04%
C8+ Heavies	12.22%	87.78%

STREAM REPORTS:

WET GAS STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 2.30e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.00e-001	1.09e+002
Carbon Dioxide	8.71e-002	2.32e+002
Nitrogen	4.80e-001	8.14e+002
Methane	7.16e+001	6.95e+004
Ethane	1.68e+001	3.05e+004
Propane	6.87e+000	1.83e+004
Isobutane	6.81e-001	2.39e+003
n-Butane	2.02e+000	7.10e+003
Isopentane	3.59e-001	1.57e+003
n-Pentane	5.42e-001	2.37e+003
n-Hexane	1.50e-001	7.80e+002
Cyclohexane	3.13e-002	1.59e+002
Other Hexanes	1.56e-001	8.12e+002
Heptanes	8.46e-002	5.13e+002
Methylcyclohexane	2.06e-002	1.22e+002
Benzene	2.10e-003	9.92e+000
Toluene	2.80e-003	1.56e+001
Ethylbenzene	2.00e-004	1.28e+000
Xylenes	1.70e-003	1.09e+001
C8+ Heavies	3.48e-002	3.58e+002
Total Components	100.00	1.36e+005

DRY GAS STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 2.29e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	3.94e-003	4.28e+000

Carbon Dioxide	8.67e-002	2.31e+002
Nitrogen	4.81e-001	8.14e+002
Methane	7.17e+001	6.94e+004
Ethane	1.68e+001	3.05e+004
Propane	6.87e+000	1.83e+004
Isobutane	6.81e-001	2.39e+003
n-Butane	2.02e+000	7.09e+003
Isopentane	3.59e-001	1.57e+003
n-Pentane	5.41e-001	2.36e+003
n-Hexane	1.49e-001	7.77e+002
Cyclohexane	3.07e-002	1.56e+002
Other Hexanes	1.56e-001	8.10e+002
Heptanes	8.42e-002	5.10e+002
Methylcyclohexane	2.03e-002	1.20e+002
Benzene	1.76e-003	8.30e+000
Toluene	2.25e-003	1.25e+001
Ethylbenzene	1.57e-004	1.01e+000
Xylenes	1.23e-003	7.86e+000
C8+ Heavies	3.45e-002	3.55e+002

Total Components	100.00	1.35e+005

LEAN GLYCOL STREAM

Temperature: 95.00 deg. F
 Flow Rate: 2.20e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.85e+001	1.22e+004
Water	1.50e+000	1.86e+002
Carbon Dioxide	1.18e-012	1.46e-010
Nitrogen	4.21e-013	5.22e-011
Methane	9.68e-018	1.20e-015
Ethane	1.55e-007	1.92e-005
Propane	1.02e-008	1.27e-006
Isobutane	1.19e-009	1.47e-007
n-Butane	3.73e-009	4.62e-007
Isopentane	1.46e-004	1.81e-002
n-Pentane	2.79e-004	3.45e-002
n-Hexane	1.25e-004	1.55e-002
Cyclohexane	8.06e-004	9.98e-002
Other Hexanes	2.08e-004	2.57e-002
Heptanes	1.29e-004	1.60e-002
Methylcyclohexane	7.30e-004	9.04e-002
Benzene	6.87e-004	8.50e-002
Toluene	2.11e-003	2.61e-001
Ethylbenzene	2.57e-004	3.18e-002
Xylenes	3.66e-003	4.53e-001
C8+ Heavies	3.53e-003	4.37e-001

Total Components	100.00	1.24e+004

RICH GLYCOL STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 2.26e+001 gpm

NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.64e+001	1.22e+004
Water	2.30e+000	2.91e+002
Carbon Dioxide	1.15e-002	1.46e+000
Nitrogen	4.14e-003	5.24e-001
Methane	2.82e-001	3.57e+001
Ethane	3.21e-001	4.07e+001
Propane	2.46e-001	3.12e+001
Isobutane	3.88e-002	4.91e+000
n-Butane	1.47e-001	1.86e+001
Isopentane	2.86e-002	3.61e+000
n-Pentane	5.45e-002	6.90e+000
n-Hexane	2.45e-002	3.10e+000
Cyclohexane	2.46e-002	3.12e+000
Other Hexanes	2.03e-002	2.57e+000
Heptanes	2.53e-002	3.20e+000
Methylcyclohexane	1.79e-002	2.26e+000
Benzene	1.34e-002	1.70e+000
Toluene	2.61e-002	3.31e+000
Ethylbenzene	2.42e-003	3.06e-001
Xylenes	2.77e-002	3.50e+000
C8+ Heavies	2.88e-002	3.64e+000

Total Components	100.00	1.27e+004

FLASH TANK OFF GAS STREAM

Temperature: 120.00 deg. F
 Pressure: 64.70 psia
 Flow Rate: 1.60e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.42e-001	1.08e-001
Carbon Dioxide	5.05e-001	9.36e-001
Nitrogen	4.25e-001	5.02e-001
Methane	5.06e+001	3.42e+001
Ethane	2.75e+001	3.49e+001
Propane	1.24e+001	2.31e+001
Isobutane	1.30e+000	3.18e+000
n-Butane	4.44e+000	1.09e+001
Isopentane	6.44e-001	1.96e+000
n-Pentane	1.10e+000	3.34e+000
n-Hexane	2.87e-001	1.04e+000
Cyclohexane	9.32e-002	3.30e-001
Other Hexanes	2.83e-001	1.03e+000
Heptanes	1.46e-001	6.15e-001
Methylcyclohexane	4.51e-002	1.87e-001
Benzene	8.30e-003	2.73e-002
Toluene	8.33e-003	3.23e-002
Ethylbenzene	3.66e-004	1.64e-003
Xylenes	2.83e-003	1.27e-002
C8+ Heavies	8.87e-003	6.36e-002

Total Components	100.00	1.16e+002

FLASH TANK GLYCOL STREAM

Temperature: 120.00 deg. F
Flow Rate: 2.23e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.73e+001	1.22e+004
Water	2.32e+000	2.91e+002
Carbon Dioxide	4.16e-003	5.22e-001
Nitrogen	1.75e-004	2.20e-002
Methane	1.22e-002	1.53e+000
Ethane	4.62e-002	5.79e+000
Propane	6.43e-002	8.07e+000
Isobutane	1.38e-002	1.72e+000
n-Butane	6.21e-002	7.78e+000
Isopentane	1.32e-002	1.66e+000
n-Pentane	2.84e-002	3.56e+000
n-Hexane	1.64e-002	2.06e+000
Cyclohexane	2.22e-002	2.79e+000
Other Hexanes	1.23e-002	1.54e+000
Heptanes	2.06e-002	2.59e+000
Methylcyclohexane	1.65e-002	2.07e+000
Benzene	1.33e-002	1.67e+000
Toluene	2.61e-002	3.28e+000
Ethylbenzene	2.42e-003	3.04e-001
Xylenes	2.78e-002	3.49e+000
C8+ Heavies	2.85e-002	3.58e+000
Total Components	100.00	1.25e+004

FLASH GAS EMISSIONS

Control Method: Recycle/recompression
Control Efficiency: 100.00

Note: Flash Gas Emissions are zero with the
Recycle/recompression control option.

REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F
Pressure: 14.70 psia
Flow Rate: 2.57e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	8.61e+001	1.05e+002
Carbon Dioxide	1.75e-001	5.22e-001
Nitrogen	1.16e-002	2.20e-002
Methane	1.41e+000	1.53e+000
Ethane	2.84e+000	5.79e+000
Propane	2.70e+000	8.07e+000
Isobutane	4.38e-001	1.72e+000
n-Butane	1.98e+000	7.78e+000
Isopentane	3.35e-001	1.64e+000
n-Pentane	7.22e-001	3.53e+000

n-Hexane	3.50e-001	2.05e+000
Cyclohexane	4.72e-001	2.69e+000
Other Hexanes	2.60e-001	1.52e+000
Heptanes	3.79e-001	2.57e+000
Methylcyclohexane	2.98e-001	1.98e+000

Benzene	3.00e-001	1.59e+000
Toluene	4.83e-001	3.01e+000
Ethylbenzene	3.79e-002	2.72e-001
Xylenes	4.23e-001	3.04e+000
C8+ Heavies	2.72e-001	3.14e+000

Total Components	100.00	1.58e+002

CONDENSER PRODUCED WATER STREAM

Temperature: 120.00 deg. F
 Flow Rate: 2.06e-001 gpm

Component	Conc. (wt%)	Loading (lb/hr)	(ppm)

Water	1.00e+002	1.03e+002	999668.
Carbon Dioxide	1.04e-003	1.07e-003	10.
Nitrogen	1.14e-006	1.18e-006	0.
Methane	1.53e-004	1.58e-004	2.
Ethane	6.57e-004	6.77e-004	7.
Propane	9.34e-004	9.62e-004	9.
Isobutane	1.08e-004	1.11e-004	1.
n-Butane	6.40e-004	6.59e-004	6.
Isopentane	9.18e-005	9.45e-005	1.
n-Pentane	2.09e-004	2.15e-004	2.
n-Hexane	9.14e-005	9.41e-005	1.
Cyclohexane	6.41e-004	6.61e-004	6.
Other Hexanes	5.70e-005	5.87e-005	1.
Heptanes	5.02e-005	5.17e-005	1.
Methylcyclohexane	1.88e-004	1.93e-004	2.
Benzene	1.05e-002	1.08e-002	105.
Toluene	1.14e-002	1.17e-002	114.
Ethylbenzene	4.39e-004	4.53e-004	4.
Xylenes	6.06e-003	6.25e-003	61.
C8+ Heavies	3.77e-007	3.89e-007	0.

Total Components	100.00	1.03e+002	1000000.

CONDENSER RECOVERED OIL STREAM

Temperature: 120.00 deg. F
 Flow Rate: 2.43e-002 gpm

Component	Conc. (wt%)	Loading (lb/hr)

Water	3.39e-002	3.51e-003
Carbon Dioxide	4.28e-003	4.43e-004
Nitrogen	4.68e-005	4.84e-006
Methane	5.07e-003	5.24e-004
Ethane	1.03e-001	1.06e-002
Propane	6.71e-001	6.94e-002
Isobutane	2.84e-001	2.94e-002
n-Butane	1.76e+000	1.82e-001

Isopentane	8.72e-001	9.03e-002
n-Pentane	2.39e+000	2.47e-001
n-Hexane	3.00e+000	3.10e-001
Cyclohexane	5.18e+000	5.36e-001
Other Hexanes	1.69e+000	1.75e-001
Heptanes	8.21e+000	8.49e-001
Methylcyclohexane	6.38e+000	6.60e-001
Benzene	3.20e+000	3.31e-001
Toluene	1.31e+001	1.35e+000
Ethylbenzene	1.81e+000	1.87e-001
Xylenes	2.12e+001	2.19e+000
C8+ Heavies	3.01e+001	3.12e+000

Total Components	100.00	1.03e+001

CONDENSER VENT STREAM

Temperature: 120.00 deg. F
 Pressure: 14.08 psia
 Flow Rate: 3.64e+002 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Water	1.21e+001	2.09e+000
Carbon Dioxide	1.23e+000	5.21e-001
Nitrogen	8.18e-002	2.20e-002
Methane	9.96e+000	1.53e+000
Ethane	2.00e+001	5.78e+000
Propane	1.89e+001	8.00e+000
Isobutane	3.04e+000	1.70e+000
n-Butane	1.36e+001	7.60e+000
Isopentane	2.24e+000	1.55e+000
n-Pentane	4.74e+000	3.28e+000
n-Hexane	2.10e+000	1.74e+000
Cyclohexane	2.67e+000	2.15e+000
Other Hexanes	1.62e+000	1.34e+000
Heptanes	1.79e+000	1.72e+000
Methylcyclohexane	1.41e+000	1.32e+000
Benzene	1.66e+000	1.25e+000
Toluene	1.87e+000	1.65e+000
Ethylbenzene	8.30e-002	8.45e-002
Xylenes	8.26e-001	8.41e-001
C8+ Heavies	1.27e-002	2.07e-002

Total Components	100.00	4.42e+001

COMBUSTION DEVICE OFF GAS STREAM

Temperature: 1000.00 deg. F
 Pressure: 14.70 psia
 Flow Rate: 1.58e+001 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Methane	1.15e+001	7.66e-002
Ethane	2.31e+001	2.89e-001
Propane	2.18e+001	4.00e-001
Isobutane	3.51e+000	8.48e-002
n-Butane	1.57e+001	3.80e-001

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Isopentane	2.58e+000	7.74e-002
n-Pentane	5.47e+000	1.64e-001
n-Hexane	2.42e+000	8.68e-002
Cyclohexane	3.08e+000	1.08e-001
Other Hexanes	1.88e+000	6.72e-002
Heptanes	2.07e+000	8.61e-002
Methylcyclohexane	1.62e+000	6.62e-002
Benzene	1.92e+000	6.23e-002
Toluene	2.15e+000	8.25e-002
Ethylbenzene	9.59e-002	4.23e-003
Xylenes	9.54e-001	4.21e-002
C8+ Heavies	1.46e-002	1.03e-003
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Total Components	100.00	2.08e+000

GRI-GLYCalc VERSION 4.0 - EMISSIONS SUMMARY

Case Name: BCS-110.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6d-110.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0750	1.800	0.3286
Ethane	0.2767	6.641	1.2119
Propane	0.3989	9.574	1.7472
Isobutane	0.0838	2.011	0.3671
n-Butane	0.3758	9.019	1.6459
Isopentane	0.0759	1.822	0.3325
n-Pentane	0.1607	3.857	0.7040
n-Hexane	0.0841	2.018	0.3682
Cyclohexane	0.1033	2.478	0.4523
Other Hexanes	0.0652	1.564	0.2855
Heptanes	0.0820	1.967	0.3591
Methylcyclohexane	0.0628	1.508	0.2753
Benzene	0.0638	1.530	0.2793
Toluene	0.0841	2.019	0.3684
Ethylbenzene	0.0042	0.102	0.0186
Xylenes	0.0439	1.053	0.1922
C8+ Heavies	0.0009	0.022	0.0041
Total Emissions	2.0411	48.986	8.9399
Total Hydrocarbon Emissions	2.0411	48.986	8.9399
Total VOC Emissions	1.6894	40.545	7.3994
Total HAP Emissions	0.2801	6.721	1.2266
Total BTEX Emissions	0.1960	4.704	0.8584

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	1.5011	36.027	6.5749
Ethane	5.5461	133.105	24.2917
Propane	8.0537	193.289	35.2752
Isobutane	1.7072	40.973	7.4775
n-Butane	7.7077	184.985	33.7598
Isopentane	1.6128	38.707	7.0639
n-Pentane	3.4736	83.366	15.2143
n-Hexane	2.0018	48.044	8.7680
Cyclohexane	2.6142	62.741	11.4502
Other Hexanes	1.4847	35.632	6.5028
Heptanes	2.5036	60.087	10.9659
Methylcyclohexane	1.9279	46.270	8.4443
Benzene	1.6659	39.981	7.2965
Toluene	3.1979	76.749	14.0067
Ethylbenzene	0.2907	6.977	1.2732
Xylenes	3.3722	80.933	14.7702
C8+ Heavies	3.0386	72.927	13.3093
Total Emissions	51.6997	1240.792	226.4445

Total Hydrocarbon Emissions	51.6997	1240.792	226.4445
Total VOC Emissions	44.6525	1071.659	195.5778
Total HAP Emissions	10.5285	252.683	46.1147
Total BTEX Emissions	8.5266	204.639	37.3467

FLASH GAS EMISSIONS

Note: Flash Gas Emissions are zero with the Recycle/recompression control option.

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	33.5447	805.073	146.9257
Ethane	34.1799	820.318	149.7081
Propane	22.8687	548.848	100.1647
Isobutane	3.1436	75.447	13.7691
n-Butane	10.7362	257.669	47.0245
Isopentane	1.9335	46.404	8.4688
n-Pentane	3.2988	79.171	14.4487
n-Hexane	1.0312	24.748	4.5165
Cyclohexane	0.3334	8.001	1.4601
Other Hexanes	1.0173	24.414	4.4556
Heptanes	0.6131	14.715	2.6855
Methylcyclohexane	0.1885	4.523	0.8254
Benzene	0.0287	0.689	0.1258
Toluene	0.0347	0.832	0.1519
Ethylbenzene	0.0018	0.043	0.0078
Xylenes	0.0142	0.340	0.0621
C8+ Heavies	0.0648	1.555	0.2838
Total Emissions	113.0329	2712.791	495.0843
Total Hydrocarbon Emissions	113.0329	2712.791	495.0843
Total VOC Emissions	45.3083	1087.400	198.4504
Total HAP Emissions	1.1105	26.653	4.8641
Total BTEX Emissions	0.0794	1.905	0.3476

COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0750	1.800	0.3286
Ethane	0.2767	6.641	1.2119
Propane	0.3989	9.574	1.7472
Isobutane	0.0838	2.011	0.3671
n-Butane	0.3758	9.019	1.6459
Isopentane	0.0759	1.822	0.3325
n-Pentane	0.1607	3.857	0.7040
n-Hexane	0.0841	2.018	0.3682
Cyclohexane	0.1033	2.478	0.4523
Other Hexanes	0.0652	1.564	0.2855
Heptanes	0.0820	1.967	0.3591
Methylcyclohexane	0.0628	1.508	0.2753
Benzene	0.0638	1.530	0.2793
Toluene	0.0841	2.019	0.3684

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Ethylbenzene	0.0042	0.102	0.0186
Xylenes	0.0439	1.053	0.1922
C8+ Heavies	0.0009	0.022	0.0041

Total Emissions	2.0411	48.986	8.9399
Total Hydrocarbon Emissions	2.0411	48.986	8.9399
Total VOC Emissions	1.6894	40.545	7.3994
Total HAP Emissions	0.2801	6.721	1.2266
Total BTEX Emissions	0.1960	4.704	0.8584

GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES

Case Name: BCS-110.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6d-110.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

DESCRIPTION:

Description: 110MMscfd, 1.0 MMbtu/hr reboiler
 22 gpm Electric Pump
 Flash Tank w/ 100% Recycle
 BTEX Buster at 120 oF w/ 95% Control

Annual Hours of Operation: 8760.0 hours/yr

WET GAS:

Temperature: 95.00 deg. F
 Pressure: 1100.00 psig
 Wet Gas Water Content: Saturated

Component	Conc. (vol %)
Carbon Dioxide	0.0872
Nitrogen	0.4808
Methane	71.6575
Ethane	16.8064
Propane	6.8768
Isobutane	0.6815
n-Butane	2.0220
Isopentane	0.3597
n-Pentane	0.5424
n-Hexane	0.1498
Cyclohexane	0.0313
Other Hexanes	0.1559
Heptanes	0.0847
Methylcyclohexane	0.0206
Benzene	0.0021
Toluene	0.0028
Ethylbenzene	0.0002
Xylenes	0.0017
C8+ Heavies	0.0348

DRY GAS:

Flow Rate: 110.0 MMSCF/day
 Water Content: 7.0 lbs. H2O/MMSCF

LEAN GLYCOL:

Glycol Type: TEG
 Water Content: 1.5 wt% H2O
 Flow Rate: 22.0 gpm

PUMP:

Glycol Pump Type: Electric/Pneumatic

FLASH TANK:

Flash Control: Recycle/recompression
Temperature: 120.0 deg. F
Pressure: 50.0 psig

REGENERATOR OVERHEADS CONTROL DEVICE:

Control Device: Condenser
Temperature: 120.0 deg. F
Pressure: 14.1 psia

Control Device: Combustion Device
Destruction Efficiency: 95.0 %
Excess Oxygen: 0.0 %
Ambient Air Temperature: 52.0 deg. F

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: BCS-110.0 Dehy-Electric Pump-010818

File Name: C:\Users\Clyde\Documents\Documents\04.16 - Ecologic\07 - AMS - 000-BRCS-BCS-SHCS-TVOP-122617\BCS-TVOP-DRAFT\BCS-TVOP-s6d-110.0 MMscfd-Electric Pump-010818.ddf

Date: January 07, 2018

DESCRIPTION:

Description: 110MMscfd, 1.0 MMbtu/hr reboiler
 22 gpm Electric Pump
 Flash Tank w/ 100% Recycle
 BTEX Buster at 120 oF w/ 95% Control

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

CONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0750	1.800	0.3286
Ethane	0.2767	6.641	1.2119
Propane	0.3989	9.574	1.7472
Isobutane	0.0838	2.011	0.3671
n-Butane	0.3758	9.019	1.6459
Isopentane	0.0759	1.822	0.3325
n-Pentane	0.1607	3.857	0.7040
n-Hexane	0.0841	2.018	0.3682
Cyclohexane	0.1033	2.478	0.4523
Other Hexanes	0.0652	1.564	0.2855
Heptanes	0.0820	1.967	0.3591
Methylcyclohexane	0.0628	1.508	0.2753
Benzene	0.0638	1.530	0.2793
Toluene	0.0841	2.019	0.3684
Ethylbenzene	0.0042	0.102	0.0186
Xylenes	0.0439	1.053	0.1922
C8+ Heavies	0.0009	0.022	0.0041
Total Emissions	2.0411	48.986	8.9399
Total Hydrocarbon Emissions	2.0411	48.986	8.9399
Total VOC Emissions	1.6894	40.545	7.3994
Total HAP Emissions	0.2801	6.721	1.2266
Total BTEX Emissions	0.1960	4.704	0.8584

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	1.5011	36.027	6.5749
Ethane	5.5461	133.105	24.2917
Propane	8.0537	193.289	35.2752
Isobutane	1.7072	40.973	7.4775
n-Butane	7.7077	184.985	33.7598
Isopentane	1.6128	38.707	7.0639
n-Pentane	3.4736	83.366	15.2143

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n-Hexane	2.0018	48.044	8.7680
Cyclohexane	2.6142	62.741	11.4502
Other Hexanes	1.4847	35.632	6.5028
Heptanes	2.5036	60.087	10.9659
Methylcyclohexane	1.9279	46.270	8.4443
Benzene	1.6659	39.981	7.2965
Toluene	3.1979	76.749	14.0067
Ethylbenzene	0.2907	6.977	1.2732
Xylenes	3.3722	80.933	14.7702
C8+ Heavies	3.0386	72.927	13.3093

Total Emissions	51.6997	1240.792	226.4445
Total Hydrocarbon Emissions	51.6997	1240.792	226.4445
Total VOC Emissions	44.6525	1071.659	195.5778
Total HAP Emissions	10.5285	252.683	46.1147
Total BTEX Emissions	8.5266	204.639	37.3467

FLASH GAS EMISSIONS

Note: Flash Gas Emissions are zero with the Recycle/recompression control option.

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	33.5447	805.073	146.9257
Ethane	34.1799	820.318	149.7081
Propane	22.8687	548.848	100.1647
Isobutane	3.1436	75.447	13.7691
n-Butane	10.7362	257.669	47.0245
Isopentane	1.9335	46.404	8.4688
n-Pentane	3.2988	79.171	14.4487
n-Hexane	1.0312	24.748	4.5165
Cyclohexane	0.3334	8.001	1.4601
Other Hexanes	1.0173	24.414	4.4556
Heptanes	0.6131	14.715	2.6855
Methylcyclohexane	0.1885	4.523	0.8254
Benzene	0.0287	0.689	0.1258
Toluene	0.0347	0.832	0.1519
Ethylbenzene	0.0018	0.043	0.0078
Xylenes	0.0142	0.340	0.0621
C8+ Heavies	0.0648	1.555	0.2838

Total Emissions	113.0329	2712.791	495.0843
Total Hydrocarbon Emissions	113.0329	2712.791	495.0843
Total VOC Emissions	45.3083	1087.400	198.4504
Total HAP Emissions	1.1105	26.653	4.8641
Total BTEX Emissions	0.0794	1.905	0.3476

COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	0.0750	1.800	0.3286
Ethane	0.2767	6.641	1.2119

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Propane	0.3989	9.574	1.7472
Isobutane	0.0838	2.011	0.3671
n-Butane	0.3758	9.019	1.6459
Isopentane	0.0759	1.822	0.3325
n-Pentane	0.1607	3.857	0.7040
n-Hexane	0.0841	2.018	0.3682
Cyclohexane	0.1033	2.478	0.4523
Other Hexanes	0.0652	1.564	0.2855
Heptanes	0.0820	1.967	0.3591
Methylcyclohexane	0.0628	1.508	0.2753
Benzene	0.0638	1.530	0.2793
Toluene	0.0841	2.019	0.3684
Ethylbenzene	0.0042	0.102	0.0186
Xylenes	0.0439	1.053	0.1922
C8+ Heavies	0.0009	0.022	0.0041

Total Emissions	2.0411	48.986	8.9399
Total Hydrocarbon Emissions	2.0411	48.986	8.9399
Total VOC Emissions	1.6894	40.545	7.3994
Total HAP Emissions	0.2801	6.721	1.2266
Total BTEX Emissions	0.1960	4.704	0.8584

COMBINED REGENERATOR VENT/FLASH GAS EMISSION CONTROL REPORT:

Component	Uncontrolled tons/yr	Controlled tons/yr	% Reduction

Methane	153.5006	0.3286	99.79
Ethane	173.9999	1.2119	99.30
Propane	135.4399	1.7472	98.71
Isobutane	21.2466	0.3671	98.27
n-Butane	80.7843	1.6459	97.96
Isopentane	15.5327	0.3325	97.86
n-Pentane	29.6630	0.7040	97.63
n-Hexane	13.2845	0.3682	97.23
Cyclohexane	12.9103	0.4523	96.50
Other Hexanes	10.9584	0.2855	97.39
Heptanes	13.6514	0.3591	97.37
Methylcyclohexane	9.2697	0.2753	97.03
Benzene	7.4223	0.2793	96.24
Toluene	14.1586	0.3684	97.40
Ethylbenzene	1.2810	0.0186	98.55
Xylenes	14.8324	0.1922	98.70
C8+ Heavies	13.5931	0.0041	99.97

Total Emissions	721.5288	8.9399	98.76
Total Hydrocarbon Emissions	721.5288	8.9399	98.76
Total VOC Emissions	394.0283	7.3994	98.12
Total HAP Emissions	50.9788	1.2266	97.59
Total BTEX Emissions	37.6943	0.8584	97.72

EQUIPMENT REPORTS:

CONDENSER AND COMBUSTION DEVICE

Condenser Outlet Temperature: 120.00 deg. F
 Condenser Pressure: 14.08 psia
 Condenser Duty: 1.65e-001 MM BTU/hr
 Hydrocarbon Recovery: 0.87 bbls/day
 Produced Water: 14.12 bbls/day
 Ambient Temperature: 52.00 deg. F
 Excess Oxygen: 0.00 %
 Combustion Efficiency: 95.00 %
 Supplemental Fuel Requirement: 1.65e-001 MM BTU/hr

Component	Emitted	Destroyed
Methane	5.00%	95.00%
Ethane	4.99%	95.01%
Propane	4.95%	95.05%
Isobutane	4.91%	95.09%
n-Butane	4.88%	95.12%
Isopentane	4.71%	95.29%
n-Pentane	4.63%	95.37%
n-Hexane	4.20%	95.80%
Cyclohexane	3.95%	96.05%
Other Hexanes	4.39%	95.61%
Heptanes	3.27%	96.73%
Methylcyclohexane	3.26%	96.74%
Benzene	3.83%	96.17%
Toluene	2.63%	97.37%
Ethylbenzene	1.46%	98.54%
Xylenes	1.30%	98.70%
C8+ Heavies	0.03%	99.97%

ABSORBER

NOTE: Because the Calculated Absorber Stages was below the minimum allowed, GRI-GLYCalc has set the number of Absorber Stages to 1.25 and has calculated a revised Dry Gas Dew Point.

Calculated Absorber Stages: 1.25
 Calculated Dry Gas Dew Point: 2.30 lbs. H2O/MMSCF

Temperature: 95.0 deg. F
 Pressure: 1100.0 psig
 Dry Gas Flow Rate: 110.0000 MMSCF/day
 Glycol Losses with Dry Gas: 4.8002 lb/hr
 Wet Gas Water Content: Saturated
 Calculated Wet Gas Water Content: 47.67 lbs. H2O/MMSCF
 Calculated Lean Glycol Recirc. Ratio: 6.35 gal/lb H2O

Component	Remaining in Dry Gas	Absorbed in Glycol
Water	4.83%	95.17%
Carbon Dioxide	99.69%	0.31%
Nitrogen	99.97%	0.03%
Methane	99.97%	0.03%
Ethane	99.93%	0.07%
Propane	99.92%	0.08%
Isobutane	99.90%	0.10%
n-Butane	99.87%	0.13%

Isopentane	99.89%	0.11%
n-Pentane	99.86%	0.14%
n-Hexane	99.81%	0.19%
Cyclohexane	99.07%	0.93%
Other Hexanes	99.85%	0.15%
Heptanes	99.70%	0.30%
Methylcyclohexane	99.13%	0.87%
Benzene	91.45%	8.55%
Toluene	89.63%	10.37%
Ethylbenzene	88.60%	11.40%
Xylenes	84.47%	15.53%
C8+ Heavies	99.57%	0.43%

FLASH TANK

Flash Control: Recycle/recompression
 Flash Temperature: 120.0 deg. F
 Flash Pressure: 50.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.96%	0.04%
Carbon Dioxide	35.89%	64.11%
Nitrogen	4.15%	95.85%
Methane	4.28%	95.72%
Ethane	13.96%	86.04%
Propane	26.04%	73.96%
Isobutane	35.19%	64.81%
n-Butane	41.79%	58.21%
Isopentane	45.75%	54.25%
n-Pentane	51.53%	48.47%
n-Hexane	66.17%	33.83%
Cyclohexane	89.05%	10.95%
Other Hexanes	59.75%	40.25%
Heptanes	80.43%	19.57%
Methylcyclohexane	91.45%	8.55%
Benzene	98.39%	1.61%
Toluene	99.01%	0.99%
Ethylbenzene	99.45%	0.55%
Xylenes	99.64%	0.36%
C8+ Heavies	98.16%	1.84%

REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	47.17%	52.83%
Carbon Dioxide	0.00%	100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%
n-Butane	0.00%	100.00%

Isopentane	1.09%	98.91%
n-Pentane	0.97%	99.03%
n-Hexane	0.76%	99.24%
Cyclohexane	3.59%	96.41%
Other Hexanes	1.67%	98.33%
Heptanes	0.62%	99.38%
Methylcyclohexane	4.37%	95.63%
Benzene	5.08%	94.92%
Toluene	7.98%	92.02%
Ethylbenzene	10.47%	89.53%
Xylenes	12.98%	87.02%
C8+ Heavies	12.24%	87.76%

STREAM REPORTS:

WET GAS STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 4.59e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.00e-001	2.19e+002
Carbon Dioxide	8.71e-002	4.64e+002
Nitrogen	4.80e-001	1.63e+003
Methane	7.16e+001	1.39e+005
Ethane	1.68e+001	6.11e+004
Propane	6.87e+000	3.66e+004
Isobutane	6.81e-001	4.79e+003
n-Butane	2.02e+000	1.42e+004
Isopentane	3.59e-001	3.14e+003
n-Pentane	5.42e-001	4.73e+003
n-Hexane	1.50e-001	1.56e+003
Cyclohexane	3.13e-002	3.18e+002
Other Hexanes	1.56e-001	1.62e+003
Heptanes	8.46e-002	1.03e+003
Methylcyclohexane	2.06e-002	2.44e+002
Benzene	2.10e-003	1.98e+001
Toluene	2.80e-003	3.12e+001
Ethylbenzene	2.00e-004	2.57e+000
Xylenes	1.70e-003	2.18e+001
C8+ Heavies	3.48e-002	7.16e+002
Total Components	100.00	2.71e+005

DRY GAS STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 4.58e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	4.86e-003	1.06e+001

Carbon Dioxide	8.70e-002	4.62e+002
Nitrogen	4.81e-001	1.63e+003
Methane	7.17e+001	1.39e+005
Ethane	1.68e+001	6.10e+004
Propane	6.87e+000	3.66e+004
Isobutane	6.81e-001	4.78e+003
n-Butane	2.02e+000	1.42e+004
Isopentane	3.59e-001	3.13e+003
n-Pentane	5.42e-001	4.72e+003
n-Hexane	1.50e-001	1.56e+003
Cyclohexane	3.10e-002	3.15e+002
Other Hexanes	1.56e-001	1.62e+003
Heptanes	8.45e-002	1.02e+003
Methylcyclohexane	2.04e-002	2.42e+002
Benzene	1.92e-003	1.81e+001
Toluene	2.51e-003	2.79e+001
Ethylbenzene	1.77e-004	2.27e+000
Xylenes	1.44e-003	1.84e+001
C8+ Heavies	3.47e-002	7.13e+002

Total Components	100.00	2.71e+005

LEAN GLYCOL STREAM

Temperature: 95.00 deg. F
 Flow Rate: 2.20e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.85e+001	1.22e+004
Water	1.50e+000	1.86e+002
Carbon Dioxide	1.17e-012	1.45e-010
Nitrogen	4.13e-013	5.12e-011
Methane	9.51e-018	1.18e-015
Ethane	1.51e-007	1.88e-005
Propane	1.02e-008	1.26e-006
Isobutane	1.17e-009	1.46e-007
n-Butane	3.69e-009	4.57e-007
Isopentane	1.44e-004	1.78e-002
n-Pentane	2.75e-004	3.40e-002
n-Hexane	1.23e-004	1.52e-002
Cyclohexane	7.87e-004	9.74e-002
Other Hexanes	2.04e-004	2.53e-002
Heptanes	1.26e-004	1.57e-002
Methylcyclohexane	7.12e-004	8.82e-002
Benzene	7.20e-004	8.92e-002
Toluene	2.24e-003	2.77e-001
Ethylbenzene	2.74e-004	3.40e-002
Xylenes	4.06e-003	5.03e-001
C8+ Heavies	3.42e-003	4.24e-001

Total Components	100.00	1.24e+004

RICH GLYCOL STREAM

Temperature: 95.00 deg. F
 Pressure: 1114.70 psia
 Flow Rate: 2.28e+001 gpm

NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.56e+001	1.22e+004
Water	3.09e+000	3.94e+002
Carbon Dioxide	1.14e-002	1.45e+000
Nitrogen	4.02e-003	5.12e-001
Methane	2.75e-001	3.50e+001
Ethane	3.11e-001	3.97e+001
Propane	2.42e-001	3.09e+001
Isobutane	3.80e-002	4.85e+000
n-Butane	1.45e-001	1.84e+001
Isopentane	2.79e-002	3.56e+000
n-Pentane	5.34e-002	6.81e+000
n-Hexane	2.39e-002	3.05e+000
Cyclohexane	2.39e-002	3.04e+000
Other Hexanes	1.98e-002	2.53e+000
Heptanes	2.46e-002	3.13e+000
Methylcyclohexane	1.73e-002	2.20e+000
Benzene	1.40e-002	1.78e+000
Toluene	2.75e-002	3.51e+000
Ethylbenzene	2.56e-003	3.26e-001
Xylenes	3.05e-002	3.89e+000
C8+ Heavies	2.76e-002	3.53e+000

Total Components	100.00	1.28e+004

FLASH TANK OFF GAS STREAM

Temperature: 120.00 deg. F
 Pressure: 64.70 psia
 Flow Rate: 1.57e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.93e-001	1.44e-001
Carbon Dioxide	5.10e-001	9.30e-001
Nitrogen	4.23e-001	4.91e-001
Methane	5.05e+001	3.35e+001
Ethane	2.74e+001	3.42e+001
Propane	1.25e+001	2.29e+001
Isobutane	1.31e+000	3.14e+000
n-Butane	4.46e+000	1.07e+001
Isopentane	6.47e-001	1.93e+000
n-Pentane	1.10e+000	3.30e+000
n-Hexane	2.89e-001	1.03e+000
Cyclohexane	9.56e-002	3.33e-001
Other Hexanes	2.85e-001	1.02e+000
Heptanes	1.48e-001	6.13e-001
Methylcyclohexane	4.63e-002	1.88e-001
Benzene	8.88e-003	2.87e-002
Toluene	9.09e-003	3.47e-002
Ethylbenzene	4.05e-004	1.78e-003
Xylenes	3.23e-003	1.42e-002
C8+ Heavies	9.18e-003	6.48e-002

Total Components	100.00	1.15e+002

FLASH TANK GLYCOL STREAM

Temperature: 120.00 deg. F
Flow Rate: 2.25e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.65e+001	1.22e+004
Water	3.12e+000	3.94e+002
Carbon Dioxide	4.12e-003	5.20e-001
Nitrogen	1.68e-004	2.13e-002
Methane	1.19e-002	1.50e+000
Ethane	4.39e-002	5.55e+000
Propane	6.37e-002	8.05e+000
Isobutane	1.35e-002	1.71e+000
n-Butane	6.10e-002	7.71e+000
Isopentane	1.29e-002	1.63e+000
n-Pentane	2.77e-002	3.51e+000
n-Hexane	1.60e-002	2.02e+000
Cyclohexane	2.14e-002	2.71e+000
Other Hexanes	1.19e-002	1.51e+000
Heptanes	1.99e-002	2.52e+000
Methylcyclohexane	1.59e-002	2.02e+000
Benzene	1.39e-002	1.76e+000
Toluene	2.75e-002	3.48e+000
Ethylbenzene	2.57e-003	3.25e-001
Xylenes	3.07e-002	3.88e+000
C8+ Heavies	2.74e-002	3.46e+000
Total Components	100.00	1.26e+004

FLASH GAS EMISSIONS

Control Method: Recycle/recompression
Control Efficiency: 100.00

Note: Flash Gas Emissions are zero with the
Recycle/recompression control option.

REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F
Pressure: 14.70 psia
Flow Rate: 4.74e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	9.25e+001	2.08e+002
Carbon Dioxide	9.47e-002	5.20e-001
Nitrogen	6.08e-003	2.13e-002
Methane	7.50e-001	1.50e+000
Ethane	1.48e+000	5.55e+000
Propane	1.46e+000	8.05e+000
Isobutane	2.35e-001	1.71e+000
n-Butane	1.06e+000	7.71e+000
Isopentane	1.79e-001	1.61e+000
n-Pentane	3.86e-001	3.47e+000

n-Hexane	1.86e-001	2.00e+000
Cyclohexane	2.49e-001	2.61e+000
Other Hexanes	1.38e-001	1.48e+000
Heptanes	2.00e-001	2.50e+000
Methylcyclohexane	1.57e-001	1.93e+000
Benzene	1.71e-001	1.67e+000
Toluene	2.78e-001	3.20e+000
Ethylbenzene	2.19e-002	2.91e-001
Xylenes	2.54e-001	3.37e+000
C8+ Heavies	1.43e-001	3.04e+000

Total Components	100.00	2.60e+002

CONDENSER PRODUCED WATER STREAM

Temperature: 120.00 deg. F
 Flow Rate: 4.12e-001 gpm

Component	Conc. (wt%)	Loading (lb/hr)	(ppm)
Water	1.00e+002	2.06e+002	999654.
Carbon Dioxide	1.05e-003	2.17e-003	11.
Nitrogen	1.13e-006	2.32e-006	0.
Methane	1.53e-004	3.16e-004	2.
Ethane	6.42e-004	1.32e-003	6.
Propane	9.50e-004	1.96e-003	9.
Isobutane	1.09e-004	2.24e-004	1.
n-Butane	6.46e-004	1.33e-003	6.
Isopentane	9.18e-005	1.89e-004	1.
n-Pentane	2.09e-004	4.30e-004	2.
n-Hexane	9.04e-005	1.86e-004	1.
Cyclohexane	6.28e-004	1.29e-003	6.
Other Hexanes	5.65e-005	1.16e-004	1.
Heptanes	4.87e-005	1.00e-004	0.
Methylcyclohexane	1.82e-004	3.75e-004	2.
Benzene	1.09e-002	2.26e-002	109.
Toluene	1.18e-002	2.44e-002	118.
Ethylbenzene	4.50e-004	9.28e-004	5.
Xylenes	6.45e-003	1.33e-002	65.
C8+ Heavies	3.46e-007	7.13e-007	0.

Total Components	100.00	2.06e+002	1000000.

CONDENSER RECOVERED OIL STREAM

Temperature: 120.00 deg. F
 Flow Rate: 2.54e-002 gpm

Component	Conc. (wt%)	Loading (lb/hr)
Water	3.48e-002	3.77e-003
Carbon Dioxide	4.37e-003	4.73e-004
Nitrogen	4.96e-005	5.36e-006
Methane	5.02e-003	5.43e-004
Ethane	9.92e-002	1.07e-002
Propane	6.80e-001	7.35e-002
Isobutane	2.86e-001	3.09e-002
n-Butane	1.77e+000	1.91e-001

Isopentane	8.74e-001	9.45e-002
n-Pentane	2.39e+000	2.59e-001
n-Hexane	2.96e+000	3.20e-001
Cyclohexane	5.06e+000	5.48e-001
Other Hexanes	1.67e+000	1.81e-001
Heptanes	7.99e+000	8.64e-001
Methylcyclohexane	6.20e+000	6.71e-001
Benzene	3.41e+000	3.68e-001
Toluene	1.38e+001	1.49e+000
Ethylbenzene	1.89e+000	2.05e-001
Xylenes	2.29e+001	2.48e+000
C8+ Heavies	2.79e+001	3.02e+000

Total Components	100.00	1.08e+001

CONDENSER VENT STREAM

 Temperature: 120.00 deg. F
 Pressure: 14.08 psia
 Flow Rate: 3.57e+002 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Water	1.21e+001	2.05e+000
Carbon Dioxide	1.25e+000	5.18e-001
Nitrogen	8.07e-002	2.13e-002
Methane	9.94e+000	1.50e+000
Ethane	1.96e+001	5.53e+000
Propane	1.92e+001	7.98e+000
Isobutane	3.07e+000	1.68e+000
n-Butane	1.37e+001	7.52e+000
Isopentane	2.24e+000	1.52e+000
n-Pentane	4.74e+000	3.21e+000
n-Hexane	2.07e+000	1.68e+000
Cyclohexane	2.61e+000	2.07e+000
Other Hexanes	1.61e+000	1.30e+000
Heptanes	1.74e+000	1.64e+000
Methylcyclohexane	1.36e+000	1.26e+000
Benzene	1.74e+000	1.28e+000
Toluene	1.94e+000	1.68e+000
Ethylbenzene	8.50e-002	8.49e-002
Xylenes	8.79e-001	8.77e-001
C8+ Heavies	1.16e-002	1.86e-002

Total Components	100.00	4.34e+001

COMBUSTION DEVICE OFF GAS STREAM

 Temperature: 1000.00 deg. F
 Pressure: 14.70 psia
 Flow Rate: 1.54e+001 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Methane	1.15e+001	7.50e-002
Ethane	2.26e+001	2.77e-001
Propane	2.22e+001	3.99e-001
Isobutane	3.54e+000	8.38e-002
n-Butane	1.59e+001	3.76e-001

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Isopentane	2.58e+000	7.59e-002
n-Pentane	5.47e+000	1.61e-001
n-Hexane	2.40e+000	8.41e-002
Cyclohexane	3.01e+000	1.03e-001
Other Hexanes	1.86e+000	6.52e-002
Heptanes	2.01e+000	8.20e-002
Methylcyclohexane	1.57e+000	6.28e-002
Benzene	2.00e+000	6.38e-002
Toluene	2.24e+000	8.41e-002
Ethylbenzene	9.82e-002	4.25e-003
Xylenes	1.01e+000	4.39e-002
C8+ Heavies	1.34e-002	9.28e-004
-----	-----	-----
Total Components	100.00	2.04e+000

Supplement S4
AP-42 / EPA Emission Factors

- **AP-42 – Combustion Emission Factor Summary**
 - **EPA Protocol for Equipment Leak Emission Estimates**
-

Potentially Applicable
AP-42 and GHG EMISSION FACTORS
(Preferentially use test data or vendor data where available)

Pollutant		GAS-FIRED ENGINES			GAS-FIRED TURBINES		
		AP-42 Table 3.2-1; 3.2-2; 3.2-3 07/00			AP-42 Table 3.1-1; 3.1-2a; 3.1-3 04/00		
		2SLB lb/MMBtu	4SLB lb/MMBtu	4SRB lb/MMBtu	Uncontrolled lb/MMBtu	Water Injection lb/MMBtu	Lean Pre-Mix# lb/MMBtu
CRITERIA	NOX (≥ 90% Load)	3.17E+00	4.08E+00	2.21E+00	3.23E-01	1.28E-01	9.91E-02
	CO (≥ 90% Load)	3.86E-01	3.17E-01	3.72E+00	8.23E-02	2.95E-02	1.51E-02
	VOC (NMNEHC w/o HCHO)	4.68E-02	4.92E-02	6.20E-04	2.06E-03	2.06E-03	2.06E-03
	VOC (NMNEHC w/ HCHO)	1.20E-01	1.18E-01	2.96E-02	2.82E-03	2.82E-03	2.13E-03
	PM10/2.5 (Total)	4.83E-02	9.99E-03	1.94E-02	6.63E-03	6.63E-03	6.63E-03
	SO2 (2,000 gr-S/MMscf ≈ 0.0007 W%)	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04	5.88E-04
HAPs	Acetaldehyde	7.76E-03	8.36E-03	2.79E-03	4.00E-05	4.00E-05	4.00E-05
	Acrolein	7.78E-03	5.14E-03	2.63E-03	6.40E-06	6.40E-06	6.40E-06
	Benzene	1.94E-03	4.40E-04	1.58E-03	1.20E-05	1.20E-05	9.10E-07
	Butadiene, 1,3-	8.20E-04	2.67E-04	6.63E-04	4.30E-07	4.30E-07	4.30E-07
	Ethylbenzene	1.08E-04	3.97E-05	2.48E-05	3.20E-05	3.20E-05	3.20E-05
	Formaldehyde (HCHO)	5.52E-02	5.28E-02	2.05E-02	7.10E-04	7.10E-04	2.00E-05
	n-Hexane	4.45E-04	1.11E-03	---	---	---	---
	Methanol (MeOH)	2.48E-03	2.50E-03	3.06E-03	---	---	---
	Polycyclic Organic Matter (POM/PAH)	1.34E-04	3.47E-04	9.71E-05	3.25E-05	3.25E-05	3.25E-05
	Toluene	9.63E-04	4.08E-04	5.58E-04	1.30E-04	1.30E-04	1.30E-04
	Trimethylpentane, 2,2,4- (i-Octane)	8.46E-04	2.50E-04	---	---	---	---
	Xylenes	2.68E-04	1.84E-04	1.95E-04	6.40E-05	6.40E-05	6.40E-05
	Other/Trace HAP	6.57E-04	3.21E-04	1.79E-04	2.90E-05	2.90E-05	2.90E-05
TOTAL HAP	7.94E-02	7.22E-02	3.23E-02	1.06E-03	1.06E-03	3.55E-04	
GHG	CO2 (GWP=1)	1.10E+02	1.10E+02	1.10E+02	1.10E+02	1.10E+02	1.10E+02
	CH4 (GWP=25)	1.45E+00	1.25E+00	2.30E-01	8.64E-03	8.64E-03	8.64E-03
	N2O (GWP=298)	2.20E-04	2.20E-04	2.20E-04	3.00E-03	3.00E-03	3.00E-03
	CO2e	1.46E+02	1.41E+02	1.16E+02	1.11E+02	1.11E+02	1.11E+02

(#Lean Pre-Mix - aka: Dry Low Emissions (DLE or DLN) or SoLoNOx)

Pollutant		GAS-FIRED EXTERNAL COMBUSTION			FLARE	DIESEL ENGINES	DIESEL EMGEN
		AP-42 Table 1.4-1; 1.4-2; 1.4-3 (<100 MMBtu/hr) 07/98			13.5-1 06/17	3.3-1; 3.3-2 10/96	Tier 4 ≥ 751 bhp
		Uncontrolled lb/MMBtu	LoNOx Burners lb/MMBtu	Flue Gas Recirc lb/MMBtu	Combustion lb/MMBtu	Uncontrolled lb/MMBtu	Controlled lb/MMBtu
CRITERIA	NOX (≥ 90% Load)	9.80E-02	4.90E-02	3.14E-02	External Comb.	4.41E+00	4.18E+00
	CO (≥ 90% Load)	8.24E-02	8.24E-02	8.24E-02	3.10E-01	9.50E-01	2.35E+00
	VOC (NMNEHC w/o HCHO)	5.32E-03	5.32E-03	5.32E-03	98% Control	3.52E-01	1.27E-01
	VOC (NMNEHC w/ HCHO)	5.39E-03	5.39E-03	5.39E-03	98% Control	3.53E-01	1.28E-01
	PM10/2.5 (Total)	7.45E-03	7.45E-03	7.45E-03	External Comb.	3.10E-01	1.35E-01
	SO2 (2,000 gr-S/MMscf ≈ 0.0007 W%)	5.88E-04	5.88E-04	5.88E-04	External Comb.	2.90E-01	2.90E-01
HAPs	Acetaldehyde	---	---	---	Use External Combustion or 98% Control, As Appropriate	7.67E-04	2.77E-04
	Acrolein	---	---	---		9.25E-05	3.35E-05
	Benzene	2.06E-06	2.06E-06	2.06E-06		9.33E-04	3.38E-04
	Butadiene, 1,3-	---	---	---		3.91E-05	1.41E-05
	Ethylbenzene	---	---	---		---	---
	Formaldehyde (HCHO)	7.35E-05	7.35E-05	7.35E-05		1.18E-03	4.27E-04
	n-Hexane	1.76E-03	1.76E-03	1.76E-03		---	---
	Methanol (MeOH)	---	---	---		---	---
	Polycyclic Organic Matter (POM/PAH)	6.85E-07	6.85E-07	6.85E-07		1.68E-04	6.08E-05
	Toluene	3.33E-06	3.33E-06	3.33E-06		4.09E-04	1.48E-04
Trimethylpentane, 2,2,4- (i-Octane)	---	---	---	---	---		
Xylenes	---	---	---	2.85E-04	1.03E-04		
Other/Trace HAP	1.18E-06	1.18E-06	1.18E-06	---	---		
TOTAL HAP	1.85E-03	1.85E-03	1.85E-03	---	---		
GHG	CO2 (GWP=1)	1.18E+02	1.18E+02	1.18E+02	---	1.64E+02	1.64E+02
	CH4 (GWP=25)	2.25E-03	2.25E-03	2.25E-03	---	6.61E-03	6.61E-03
	N2O (GWP=298)	2.16E-03	6.27E-04	6.27E-04	---	1.32E-03	1.32E-03
	CO2e	1.18E+02	1.18E+02	1.18E+02	---	1.65E+02	1.65E+02

40 CFR 98 - DEFAULT EMISSION FACTORS

Fuel Type	Table C-1 to Subpart C of Part 98	Table C-2 to Subpart C of Part 98		Weighted Sum
	Default HHV	Carbon Dioxide lb CO2/MMBtu	Methane lb CH4/MMBtu	Nitrous Oxide lb N2O/MMBtu
Fuel Oil No. 2 (Diesel)	138,000 Btu/gal	1.63E+02	6.61E-03	1.32E-03
Propane	91,000 Btu/gal	1.39E+02	6.61E-03	1.32E-03
Natural Gas	1,026 Btu/scf	1.17E+02	2.20E-03	2.20E-04

NOTE: Other/Trace HAPs includes: CarbonTetrachloride, Chlorobenzene, Chloroform, Dichloropropene, 1,3-Dichloropropene, Ethylene Dibromide, Methylene Chloride, Phenol, Propylene Oxide, Styrene,

Global Warming Potential (100 Yr) (GWP)		
Table A-1 to Subpart A of Part 98		
CO2	CH4	N2O
1	25	298



Protocol for Equipment Leak Emission Estimates

TABLE 2-4. OIL AND GAS PRODUCTION OPERATIONS AVERAGE EMISSION FACTORS (kg/hr/source)

Equipment Type	Service ^a	Emission Factor (kg/hr/source) ^b
Valves	Gas	4.5E-03
	Heavy Oil	8.4E-06
	Light Oil	2.5E-03
	Water/Oil	9.8E-05
Pump seals	Gas	2.4E-03
	Heavy Oil	NA
	Light Oil	1.3E-02
	Water/Oil	2.4E-05
Others ^c	Gas	8.8E-03
	Heavy Oil	3.2E-05
	Light Oil	7.5E-03
	Water/Oil	1.4E-02
Connectors	Gas	2.0E-04
	Heavy Oil	7.5E-06
	Light Oil	2.1E-04
	Water/Oil	1.1E-04
Flanges	Gas	3.9E-04
	Heavy Oil	3.9E-07
	Light Oil	1.1E-04
	Water/Oil	2.9E-06
Open-ended lines	Gas	2.0E-03
	Heavy Oil	1.4E-04
	Light Oil	1.4E-03
	Water/Oil	2.5E-04

^aWater/Oil emission factors apply to water streams in oil service with a water content greater than 50%, from the point of origin to the point where the water content reaches 99%. For water streams with a water content greater than 99%, the emission rate is considered negligible.

^bThese factors are for total organic compound emission rates (including non-VOC's such as methane and ethane) and apply to light crude, heavy crude, gas plant, gas production, and off shore facilities. "NA" indicates that not enough data were available to develop the indicated emission factor.

^cThe "other" equipment type was derived from compressors, diaphragms, drains, dump arms, hatches, instruments, meters, pressure relief valves, polished rods, relief valves, and vents. This "other" equipment type should be applied for any equipment type other than connectors, flanges, open-ended lines, pumps, or valves.

Application Fee

Include a check payable to WVDEP – Division of Air Quality.

- As per WV Rule 22 (45CSR22) filed on May 6, 1991, a **Minimum fee of \$1,000** must be submitted for each 45CSR13 permit application filed with the WVDEP-DAQ.
 - **Additional Charges** may apply, depending on the nature of the application as outlined in Section 3.4.b. of Regulation 22, and shown below:
 - **NSPS Requirements:** **\$1,000** **JJJJ-Compressor Engines**
 - NESHAP Requirements: \$2,500 Not Applicable
 - New Major Source: \$10,000 Not Applicable
 - Major Modifications: \$5,000 Not Applicable
 - Total application fee is **\$2,000**
 [= \$1,000 Minimum Fee + \$1,000 Additional Charges]
-

**** End of Application for 45CSR13 New Source Review Permit Modification (NSR) ****

Appalachia Midstream Services, LLC (AMS)

Buffalo Compressor Station (BCS)

Application for 45CSR13 New Source Review Permit Modification (NSR)