

January 13, 2017

Attn: Ms. Beverly McKeone West Virginia DEP Division of Air Quality, Permitting Section 601 57th Street SE Charleston, WV 25304

Re: Permit to Construct, Class II Administrative Update, After-the-Fact Pilgrim's Pride Corporation Poultry Feed Mill and Hatchery Moorefield, Hardy County, West Virginia Permit No. R13-1506C

Ms. McKeone:

On behalf of our client Pilgrim's Pride Corporation, transmitted herewith is one (1) hard copy, as well as two CD's with an electronic copy, of a completed air permit application (applicable NSR air permit forms, attachments and permitting fee) for the Pilgrim's Pride Corporation – Moorefield Feed Mill and Hatchery Complex located in Moorefield, West Virginia. The Complex consists of the Feed Mill and co-located Hatchery and Truck Shop. As part of this permitting action, applicable previously undocumented emission sources at the Hatchery and Truck Shop shall be incorporated into the existing Feed Mill Permit. We prefer a single air permit issued to the Complex, given the proximity of the Feed Mill, Hatchery and Truck Shop. These operations are located on a contiguous tract as shown in **Attachment E**.

This application is being made to construct/install a proposed 1,000 KW Emergency Generator at the Hatchery as well as to address items which were identified during an internal review of Facility operations. These items include:

- Information on the following Feed Mill undocumented source:
 - o Main Ingredient Receiving Distribution System (2CS) and associated baghouse
- To show that there are multiple (two total) pneumatic receiving baghouses associated with the Pneumatic Receiving Systems (4S) with exterior emissions (current Permit only lists one baghouse);
- To address discrepancies in the permitted Feed Loadout (11S) rate (currently permitted at 60 tph), with the actual capacity loadout rate of approximately 150 tph;
- Information, applicable forms and emissions calculations are included for other existing emission sources in order for DEP to make a permit determination:
 - o Hatchery 500 KW Emergency Generator;
 - Hatchery Water Heater (natural gas fired water heater for Hatchery use/sanitation)
 believed to be an insignificant source that does not require permitting;
 - Hatchery Comfort Heating Units (natural gas fired heating units that provide space/comfort heating for the Hatchery) – believed to be insignificant sources that do not require permitting;

Ms. Beverly McKeone January 13, 2017 Page 2

- Two (2) Truck Shop Used Oil Heaters (heaters that combust used oil generated from fleet vehicle maintenance activities to provide space heating of the Truck Shop during cold weather) believed to be insignificant sources that do not require permitting.
- To show the Facility's correct NAICS codes.

With the exception of the proposed 1,000 KW Hatchery Emergency Generator, emissions increases resulting from the changes described herein, meet the definition of "Class II administrative update" of 45CSR13.

Information, application forms and attachments focus only on changes with previously permitted information (i.e., not resubmitting forms/information for sources which have not changed since current Permit/previous applications).

We request that Current Permit Condition 4.4.5 be modified as follows: "For determining compliance with the PM emission limitations established under permit condition 4.1.4, the permittee shall maintain monthly records of ingredients received and finished feed shipped. These records shall be maintained on site for a period of no less than five (5) years, and made available to the Director of the Division of Air Quality or his/her duly authorized representative upon request." The current wording of this Condition requires undue burden (i.e., keeping records of the date, time and location of deliveries). We believe that keeping monthly records of the total ingredients received and total finished feed shipped is sufficient to show compliance with Permit Condition 4.1.4.

Although not indicated in the current Air Permit, please note the Feed Mill is subject to the Feed Manufacturing NESHAP (40 CFR 63, Subpart 7D) as the Mill is an "existing source" as defined in the NESHAP. The regulatory applicability is shown in **Attachment D**.

Please contact myself at (770) 844-0037 (tsamples@wheeinc.com), or Mitch Burns at (304) 538-5315 (mitch.burns@pilgrims.com) if you should have any questions concerning the attached information.

Sincerely,

Woodruff & Howe Environmental Engineering, Inc.

Frent Samples Trent Samples, P.E.

Senior Engineer

Attachments

Cc: Mitch Burns (Pilgrim's – via email)

Pilgrim's Pride Corporation Moorefield Feedmill, Hatchery and Truck Shop Moorefield, West Virginia

Permit Application Table of Contents January 5, 2017

Permit Fee of \$1,000.00 made payable to "West Virginia Air Pollution Control Commission Fund"

Application for NSR Permit

Attachments

Attachment 1 – Facility Emission Unit ID List and Emissions Information

Attachment 2 – EPA Engine Certification Data

Attachment A – Business Registration

Attachment B – Area Map (USGS Map)

Attachment C – Schedule of Installation, Change and Start-Up

Attachment D – Applicable Regulations

<u>Attachment E</u> – Plot Plan

Attachment F – Process Flow Diagram

<u>Attachment G</u> – Facility Process Descriptions

Attachment H – Not Included - Applicable MSDS previously submitted

Attachment I – Emission Units Table

Attachment J – Emission Points Data Summary Sheet (Table 1 and Table 2)

Attachment K – Not Included – Fugitive Emissions Data Sheet previously submitted and Current

Attachment L – Emission Unit Data Sheets – General, Indirect Heat Exchanger, Generators

<u>Attachment M</u> – Air Pollution Control Device Sheets

<u>Attachment N</u> – Emission Inventory Calculations

<u>Attachment O</u> – Monitoring, Recordkeeping, Reporting and Testing Plans

Attachment P – Public Notice Class I Legal Advertisement

Attachment S – Manufacturer Information

WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY 601 57 th Street, SE Charleston, WV 25304 (304) 926-0475 WWW.dep.wv.gov/dag	APPLICATION FOR NSR PERMIT AND TITLE V PERMIT REVISION (OPTIONAL)					
PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF KN CONSTRUCTION D MODIFICATION RELOCATION CLASS I ADMINISTRATIVE UPDATE TEMPORARY CLASS II ADMINISTRATIVE UPDATE AFTER-THE-F	PLEASE CHECK	PLEASE CHECK TYPE OF 45CSR30 (TITLE V) REVISION (IF ANY): ADMINISTRATIVE AMENDMENT IMINOR MODIFICATION SIGNIFICANT MODIFICATION IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS ATTACHMENT S TO THIS APPLICATION				
(Appendix A, "Title V Permit Revision Flowchart") and a	ability to	o operate with the c	hanges reque	ested in thi	s Permit A	pplication.
 Name of applicant (as registered with the WV Secretar Pilgrim's Pride Corporation Name of facility (if different from above): Moorefield Feed Mill and Hatchery 	ry of Sta	ate's Office):	 Federal E The applic OWNER 	Employer I 75-1 ant is the:	ID No. (FE 285071 : RATOR	<i>ЕIN):</i> ⊠ вотн
5A. Applicant's mailing address: 5B. Facility's present physical address: P.O. Box 539 Rt. 220 South, Industrial Park Road Moorefield, WV 26836 Moorefield, West Virginia 26836						
 6. West Virginia Business Registration. Is the applicant If YES, provide a copy of the Certificate of Incorpora change amendments or other Business Registration (If NO, provide a copy of the Certificate of Authority/ amendments or other Business Certificate as Attachr 	t a resid ation/O Certifica Author ment A	dent of the State of Drganization/Limite ate as Attachment rity of L.L.C./Regis	West Virginia ed Partnersł : A. stration (one	a? [2 nip (one p e page) inc	X YES age) inclu cluding an	NO Iding any name y name change
 If applicant is a subsidiary corporation, please provide t 	the nam	ne of parent corpor	ation:			
 8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i>? XES NO If YES, please explain: Applicant owns the Site. If NO, you are not eligible for a permit for this source. 						
 9. Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.): Poultry Feed Mill, Poultry Hatchery, Poultry Fleet Vehicle Maintenance Shop 10. North American Industry Classification System (NAICS) code for the facility: Feed Mill – 311119 Hatchery - 112340 Truck Shop - 484220 						
11A. DAQ Plant ID No. (for existing facilities only): 031 – 00005 11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): R13-1506C					nit numbers ly):	
All of the required forms and additional information can be f	found u	nder the Permitting	Section of DA	Q's websi	ite, or requ	ested by phone.

12A.

 For Modifications, Administrative Updates or Temporary permits at an existing facility, please provide directions to the present location of the facility from the percent state read; 							
 For Construction or Relocation permits, please provide directions to the proposed new site location from the nearest state road. Include a MAP as Attachment B. 							
From downtown Moorefield, head south on Wes Industrial Park Road on the right.	st Virginia Route 220 for approximate	ly 1.5 miles to Moorefield					
12.B. New site address (if applicable):	12C. Nearest city or town: Moorefield	12D. County: Hardy					
12.E. UTM Northing (KM): 4,323.615	12F. UTM Easting (KM): 674.450	12G. UTM Zone: 17					
 13. Briefly describe the proposed change(s) at the facilit Incorporate co-located emission sources at the Hatc Hatchery proposes installation of new emergency ge 115. 14A. Provide the date of anticipated installation or change 	I y: hery and Truck Shop into the existing merator. Minor update to currently pe me: 02/01/2017	g Feed Mill Permit, as applicable. Trmitted emission units 4S and					
 If this is an After-The-Fact permit application, provi change did happen: / / 	 If this is an After-The-Fact permit application, provide the date upon which the proposed change did happen: / / 						
14C. Provide a Schedule of the planned Installation of/ application as Attachment C (if more than one uni	Change to and Start-Up of each of the t is involved). See Attachment C.	units proposed in this permit					
15. Provide maximum projected Operating Schedule o Hours Per Day 24 Days Per Week 7	f activity/activities outlined in this applica Weeks Per Year 52	ation:					
16. Is demolition or physical renovation at an existing factor	cility involved? YES NO						
17. Risk Management Plans. If this facility is subject to	112(r) of the 1990 CAAA, or will becom	e subject due to proposed					
changes (for applicability help see www.epa.gov/cepp	oo), submit your Risk Management Pla	n (RMP) to U. S. EPA Region III.					
18. Regulatory Discussion. List all Federal and State a	air pollution control regulations that you	believe are applicable to the					
proposed process (if known). A list of possible application	able requirements is also included in Att	achment S of this application					
(Title V Permit Revision Information). Discuss applica	bility and proposed demonstration(s) of	compliance (if known). Provide this					
information as Attachment D. See Attachment D.							
Section II. Additional atta	achments and supporting d	ocuments.					
19. Include a check payable to WVDEP – Division of Air 45CSR13).	Quality with the appropriate application	fee (per 45CSR22 and					
20. Include a Table of Contents as the first page of you	ur application package.						
 Provide a Plot Plan, e.g. scaled map(s) and/or sketter source(s) is or is to be located as Attachment E (Reference) 	ch(es) showing the location of the prope efer to Plot Plan Guidance) .	rty on which the stationary					
 Indicate the location of the nearest occupied structure 	e (e.g. church, school, business, residen	ce).					
 Provide a Detailed Process Flow Diagram(s) show device as Attachment F. 	ving each proposed or modified emissio	ns unit, emission point and control					
23. Provide a Process Description as Attachment G.							
 Also describe and quantify to the extent possible and present possible and possib	all changes made to the facility since the	e last permit review (if applicable).					
All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.							

24. Provide Material Safety Data Sheets (MSDS) for all materials processed, used or produced as Attachment H.				
- For chemical processes, provide a MSE	OS for each compound emittee	to the air. Applicable MSDS previously submitted.		
25. Fill out the Emission Units Table and	provide it as Attachment I.			
26. Fill out the Emission Points Data Su	mmary Sheet (Table 1 and T	able 2) and provide it as Attachment J.		
27. Fill out the Fugitive Emissions Data	Summary Sheet and provide	it as Attachment K. Current info previously submitted.		
28. Check all applicable Emissions Unit	Data Sheets listed below:			
Bulk Liquid Transfer Operations	Haul Road Emissions	Quarry		
Chemical Processes	Hot Mix Asphalt Plant	Solid Materials Sizing, Handling and Storage		
Concrete Batch Plant	Incinerator			
Grey Iron and Steel Foundry	Indirect Heat Exchanger			
General Emission Unit, specify: Pneum Water Boiler, Hatchery Comfort Heating Un	atic Receiving Systems, Feed hits, Truck Shop Waste Oil He	Shipping, Hatchery Emergency Generators, Hatchery Hot aters		
Fill out and provide the Emissions Unit Da	ata Sheet(s) as Attachment			
29. Check all applicable Air Pollution Co	ntrol Device Sheets listed be	low:		
Absorption Systems	Baghouse	Flare		
Adsorption Systems		Mechanical Collector		
Afterburner	Electrostatic Precipi	tator Wet Collecting System		
Other Collectors, specify		have at M		
20 Dravida all Supporting Emissions Con	alouistions as Attachment N	an attach the coloulations directly to the forme listed in		
Items 28 through 31.				
31. Monitoring, Recordkeeping, Report testing plans in order to demonstrate of application. Provide this information a	ing and Testing Plans. Atta compliance with the proposed is Attachment O.	ch proposed monitoring, recordkeeping, reporting and emissions limits and operating parameters in this permit		
Please be aware that all permits must measures. Additionally, the DAQ may are proposed by the applicant, DAQ w	be practically enforceable when not be able to accept all mean ill develop such plans and income	ether or not the applicant chooses to propose such sures proposed by the applicant. If none of these plans lude them in the permit.		
32. Public Notice. At the time that the ap	pplication is submitted, place	a Class I Legal Advertisement in a newspaper of general		
circulation in the area where the source	e is or will be located (See 45	CSR§13-8.3 through 45CSR§13-8.5 and <i>Example Legal</i>		
Advertisement for details). Please su	ubmit the Affidavit of Publica	tion as Attachment P immediately upon receipt.		
33. Business Confidentiality Claims. D	oes this application include co	nfidential information (per 45CSR31)?		
	🖾 NO			
If YES, identify each segment of inform segment claimed confidential, includin Notice – Claims of Confidentiality"	nation on each page that is su g the criteria under 45CSR§3 guidance found in the Genera	Ibmitted as confidential and provide justification for each 1-4.1, and in accordance with the DAQ's <i>"Precautionary</i> Il Instructions as Attachment Q.		
Sec	ction III. Certification	of Information		
34. Authority/Delegation of Authority. Check applicable Authority Form bel	Only required when someone ow:	other than the responsible official signs the application.		
Authority of Corporation or Other Busin	ess Entity [Authority of Partnership		
Authority of Governmental Agency	[Authority of Limited Partnership		
Submit completed and signed Authority F	orm as Attachment R.			
All of the required forms and additional info	rmation can be found under the	Permitting Section of DAQ's website, or requested by phone.		

35A. Certification of Information. To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

Certification of Truth, Accuracy, and Completeness

I, the undersigned Responsible Official / Authorized Representative, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

Compliance Certification

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE Peyton Unstat	use blue ink)	DATE: <u>1-6-(7</u> (Please use blue ink)
35B. Printed name of signee: Peyton Umstot		35C. Title: Complex Manager
35D. E-mail: Peyton.Umstot@pilgrims.com	36E. Phone: (304) 538-7811	36F. FAX:
36A. Printed name of contact person (if differe	36B. Title: Complex Environmental Manager	
36C. E-mail: Mitch.Burns@pilgrims.com	36D. Phone: (304) 538-5315	36E. FAX:

PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDE Attachment A: Business Certificate Attachment B: Map(s) Attachment C: Installation and Start Up Schedule Attachment D: Regulatory Discussion	D WITH THIS PERMIT APPLICATION:						
 Attachment E: Plot Plan Attachment F: Detailed Process Flow Diagram(s) Attachment G: Process Description Attachment H: Material Safety Data Sheets (MSDS) Attachment I: Emission Units Table Attachment J: Emission Points Data Summary Sheet 	 Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plans Attachment P: Public Notice Attachment Q: Business Confidential Claims Attachment R: Authority Forms Attachment S: Title V Permit Revision Information Application Fee 						
Please mail an original and three (3) copies of the complete p address listed on the first page of this	Attachment J: Emission Points Data Summary Sneet Application Fee Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.						

FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:
Forward 1 copy of the application to the Title V Permitting Group and:
For Title V Administrative Amendments:
NSR permit writer should notify Title V permit writer of draft permit,
For Title V Minor Modifications:
Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,
NSR permit writer should notify Title V permit writer of draft permit.
For Title V Significant Modifications processed in parallel with NSR Permit revision:
NSR permit writer should notify a Title V permit writer of draft permit,
Public notice should reference both 45CSR13 and Title V permits,
EPA has 45 day review period of a draft permit.
All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

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Attachment 1 - Facility Emission Unit ID List and Emissions Information

Pilgrim's Pride Corporation - Feedmill, Hatchery and Truck Shop

Moorefield, West Virginia

					Description of Emissions Changes
		Emission	Control		over Currently Permitted Rates (if
Emission Unit	Emission Unit ID	Point ID	Device ID	Emission Control	applicable)
Feed Mill	·		<u> </u>		
Boiler 1	1 S	1E	-	None	-
Grain Receiving (North Rail Station,				Enclosure/ Fugitive	
South Rail Station and Truck Station)	2AS	2AE	-	Emissions	_
Headhouse and Grain Handling	2BS	2BE	-	Fugitive Emissions	-
Main Ingredient Receiving Distribution					Increase as a result of being a
System	2CS	2CE	2C	Baghouse	previously unpermitted source.
All Grain Storage (includes Silos 1-4,					
6,7, New Silo)	3S	3E	-	None	-
					Slight increase in emissions (PM
					increase of < 0.5 tpy) due to slightly
					different emission calculation
Pneumatic Receiving Systems (Truck					methodology over currently permitted
Unloading)	4S	4E1, 4E2	4C1, 4C2	(2) Baghouses	rate.
Crusher (Hammermill)	5S	5E	5C	Baghouse	-
Crusher (Hammermill)	6S	6E	6C	Baghouse	-
Crusher (Hammermill)	10S	10E	10C	Baghouse	-
Pellet System	7S	7E	7C	Cyclones	-
Pellet System	9S	9E	9C	Cyclones	-
Boiler 2	8S	8E	-	None	
					Slight increase in hourly emissions
				Enclosure/ Fugitive	rate due to increase in feed loadout
Feed Shipping	11 S	11E	-	Emissions	rate.
Vehicle Activity ^A	12S	12E	-	Fugitive Emissions	
Hatchery	1 1			Ť	
Hatchery Emergency Backup Generator					Increase as a result of being a
(500 KW)	1H	1HE	-	None	previously unpermitted source.
Hatchery Emergency Backup Generator					
(1000 KW)	2H	2HE	-	None	New/Proposed Source
					Increase as a result of being a
Hatchery Hot Water Boiler	3H	2HE	-	None	previously unpermitted source.
Hatchery Comfort Heating Units					
(currently 31 heating units ranging from					Increase as a result of being a
0.10 - 0.54 mmBtu/hr)	4H	3HE	-	None	previously unpermitted source.
Truck Shop	1				
Truck Shop Used Oil Heater					
Clean Burn CB-5000					Increase as a result of being a
(500,000 Btu/hr)	1TS	1TSE	-	None	previously unpermitted source.
Truck Shop Used Oil Heater					
Clean Burn CB-2500					Increase as a result of being a
(250,000 Btu/hr)	2TS	2TSE	-	None	previously unpermitted source.

Notes:

A = The vast majority of vehicle activity is associated with Feed Mill operations. However, this also includes vehicle activity associated with Hatchery and Truck Shop operations. Fugitive emissions information on file is adequate.

Attachment 1 - Facility Emission Unit ID List and Emissions Information

Pilgrim's Pride Corporation - Feedmill, Hatchery and Truck Shop

Moorefield, West Virginia

	Facility Wide Summary Table						
	Currently I Contro	Permitted Maximum olled Emissions	Proposed Maxin	num Controlled Emissions			
Pollutant	Emission Rate (lbs/hr) Emission Rate (Tons/yr)		Emission Rate (lbs/hr)	Emission Rate (Tons/yr)			
PM	46.52	71.33	51.92	74.64			
PM_{10}	17.38	23.70	22.73	27.03			
$PM_{2.5}$	8.01	22.08	13.35	25.41			
NO _X	4.20	18.40	74.73	41.72			
СО	3.52	15.46	19.52	24.00			
SO_2	0.02	0.12	4.71	1.88			
VOC	0.24	1.02	5.96	2.77			

Notes:

1) PM emissions shown above include fugitive emissions resulting from vehicle activity on unpaved and paved roadways.

2) Combustion emissions (NO_x , CO, SO_2 , VOC) shown above are for burning natural gas. Currently permitted Boilers (1S, 8S) are also permitted to burn No. 2 Fuel Oil as backup fuel, and there are no changes proposed to the currently permitted fuel oil combustion quantities or emissions.

Attachment 2 - EPA Engine Certification Data Pilgrim's Pride Corporation - Feed Mill, Hatchery and Truck Shop Moorefield, West Virginia

				COMMERCE_INTRODUCTION	CARRYOVER_ENGINE_	
ENGINE_FAMILY	MANUFACTURER	CERTIFICATE_NUMBER	ISSUE_DATE	_DATE	FAMILY_NAME	POWER_CATEGORY
GCEXL030.AAD	CMI (CEX)	GCEXL030.AAD-006	31-JUL-2015	01-NOV-2015	CCEXL030.AAD	14 = 560 <kw<=2237< td=""></kw<=2237<>

		APPLICABLE_COMPLIANCE			USEFUL_LIFE_OF_	
APPLICABLE_REGULATION	APPLICABLE_TIER	_STANDARD	FUEL	FUEL_METER_SYSTEM	ENGINE_FAMILY	ENGINE_COMBUSTION_CYCLE
4 = Part 60 only certified to the			L = 300-500 ppm Low			A = 4 Stroke Compression
requirements of part 89	2 = Tier 2	N = Not Applicable	Sulfur Diesel	D = Direct Diesel Injection	C = 10 years / 8,000 hrs	Ignition

h	-					
Steady State NMHC	Steady State NOX	Steady State NMHC+NOX	Steady State CO	Steady State PM	Steady State CO2	NON_ATD_TYPE
0.24 g/kw∙hr	5.67 g/kw∙hr	5.9 g/kw∙hr	0.7 g/kw∙hr	0.13 g/kw∙hr	648.4 g/kw∙hr	Y = Electronic Control
ENGINE_MODEL	ENGINE_CODE	DISPLACEMENT	CERTIFICATION_FUEL	ENGINE_OPERATION	TEST_PROCEDURE	TEST_TYPE
			L = 300-500 ppm Low		2 = Steady-State 5-Mode	
QST30-G	2717:FR5269	30.4	3 Sulfur Diesel	C = Constant Speed	Cycle	RMT = Ramped-Modal Testing

Emission Factors

PM: 0.13 g/kw·hr Converted to lb/mmBtu/hr as follows: 0.13 g/kw·hr * (1 lb/453.6 grams) * (1 kw/3412 Btu/hr) * 10^6 = 0.084 lb/mmBtu

NOx: 5.67 g/kw·hr Converted to lb/mmBtu/hr as follows: 5.67 g/kw·hr * (1 lb/453.6 grams) * (1 kw/3412 Btu/hr) * 10^6 = 3.66 lb/mmBtu

C0: 0.7 g/kw·hr Converted to lb/mmBtu/hr as follows: 0.7 g/kw·hr * (1 lb/453.6 grams) * (1 kw/3412 Btu/hr) * 10^6 = 0.45 lb/mmBtu

Source: Data from EPA Large Engines Certification Data for Model Year 2016. Engine information shown above is for proposed Hatchery Generator Engine.

WEST VIRGINIA STATE TAX DEPARTMENT BUSINESS REGISTRATION CERTIFICATE

ISSUED TO: PILGRIM'S PRIDE CORPORATION 1770 PROMONTORY CIR GREELEY, CO 80634-9039

BUSINESS REGISTRATION ACCOUNT NUMBER:

2306-9994

This certificate is issued on: 02/10/2015

This certificate is issued by the West Virginia State Tax Commissioner in accordance with Chapter 11, Article 12, of the West Virginia Code

The person or organization identified on this certificate is registered to conduct business in the State of West Virginia at the location above.

This certificate is not transferrable and must be displayed at the location for which issued

This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them. CONTRACTORS, DRILLING OPERATORS, TIMBER/LOGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

atL006 v.4 L2043904320



Pilgrim's Pride Corporation Moorefield Feedmill, Hatchery and Truck Shop Moorefield, West Virginia

Attachment C Schedule of Installation, Change and Start-Up

With the exception of the Hatchery Emergency Generator – 1,000 KW (2H), Pilgrim's is not constructing or installing new emission sources. The new Hatchery Emergency Generator – 1,000 KW (2H) can be fully operational within a few weeks of delivery onsite. Anticipated startup is winter 2017.

Pilgrim's Pride Corporation Moorefield Feedmill, Hatchery and Truck Shop Moorefield, West Virginia

Attachment D

Applicable Regulations

State Regulations

45CSR2 – "To Prevent and Control Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers."

45CSR4 – "To Prevent and Control the Discharge of Air Pollutants into the Open Air Which Causes or Contributes to an Objectionable Odor or Odors"

45CSR6 – "To Prevent and Control Air Pollution from Combustion of Refuse"

45CSR7 – "To Prevent and Control Particulate Matter Air Pollution from Manufacturing Processes and Associated Operations"

45CSR10 – "To Prevent and Control Air Pollution from the Emission of Sulfur Oxides"

45CSR13 – "Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Temporary Permits, General Permits, and Procedures for Evaluation"

45CSR16 – "Standards of Performance for New Stationary Sources"

45CSR34 – "Emission Standards for Hazardous Air Pollutants"

Federal Regulations

40 CFR 60, Subpart Dc – "Standards Of Performance For Small Industrial-Commercial-Institutional Steam Generating Units"

Currently permitted Boilers (1S, 8S) are subject to this regulation.

40 CFR 63, Subpart DDDDDDD – "National Emission Standards For Hazardous Air Pollutants For Area Sources: Prepared Feeds Manufacturing"

Impacts various sources at the Mill and requires various housekeeping actions at the Mill in areas where manganese is stored, used and handled. Specifically impacts sources 7S, 9S and 11S.

40 CFR 60, Subpart IIII – "Standards of Performance for Stationary Compression Ignition Internal Combustion Engines"

Proposed Generator 2H is subject to this regulation due to engine manufacture date.

40 CFR 63, Subpart ZZZZ – "National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines"

Existing Generator 1H is subject to this regulation due to engine manufacture date.

40 CFR 63, Subpart JJJJJJ – "National Emissions Standards for Hazardous Air Pollutants for Industrial, Commercial, and Institutional Boilers Area Sources"

Boilers 1S and 8S are defined as "gas-fired boilers" and are therefore <u>not subject</u> to this regulation.







Attachment G – Facility Process Descriptions

Pilgrim's Pride Corporation Moorefield Feed Mill, Hatchery and Truck Shop Moorefield, West Virginia

General Facility Description

The Pilgrim's Pride Corporation Moorefield Poultry Feed Mill (Mill), Hatchery and Truck Shop are located in Moorefield, West Virginia. The Mill receives grain, soybean meal and other ingredients via truck and rail for the purpose of making poultry feed. Ingredients are ground, mixed, batched and pelleted into finished poultry feed. Finished poultry feed is loaded onto trucks to transport offsite to contract poultry growers. Operations at the Mill fall under NAICS 311119 – chicken feeds, prepared, manufacturing. The Hatchery receives eggs from contract growers, incubates and hatches the eggs and ships the hatched chicks to contract chicken growers. Hatchery operations are under NAICS 112340 – poultry hatcheries. The Truck Shop maintains fleet vehicles used in the transportation of poultry feeds and other poultry products. Activities include major/minor vehicle repairs, lubrication, maintenance and tire replacement. Truck Shop operations are under NAICS 484220 - specialized freight trucking, local.

Description of Facility Processes (Emission Unit ID No.)

Feed Mill

Receiving Operations (2AS, 4S)

Grains (corn, soybean meal, dried distillers grains, etc.), softstock ingredients (meat & bone meal, etc.) and other dry ingredients are received via truck and railcar at the North Rail Station (2AS) and South Rail and Truck Station (2AS). Emissions from truck and rail receiving consist of fugitive emissions caused by the emptying of ingredients from a truck or railcar. Fugitive emissions are minimized from the Truck and Railcar Receiving Pits by using choke feeding as applicable. Truck receiving operations occur in a metal-sided building that is enclosed except for the entrance/exit to the receiving pit, which also minimizes fugitive emissions. Ingredients are conveyed from the pits through a series of screw conveyors, elevators, etc.

Various ingredients, such as salt, phosphate and limestone, are received pneumatically (4S). A delivery truck will connect to the receiving pipe, and ingredients are blown (using a truck mounted blower) through the piping into the top of storage bins located atop the Mill. Displaced air that results from filling the bins is aspirated through one of three baghouses that sit atop the pneumatically received storage bins. There are two baghouses (4C1, 4C2) that are vented and exhaust outdoors. There is a third baghouse (technically a cartridge filter which is similar to a baghouse) that exhausts indoors and is not considered an emission source.

Materials Handling and Storage (2BS, 2CS, 3S)

Grain, ingredients and other products are conveyed via conveyors, elevators, etc. to storage bins/silos or for processing inside the Mill. Conveyors, elevators, etc. are generally enclosed or are located indoors. However, fugitive emissions may result from headhouse and grain handling activities (2BS). Primary grain storage includes concrete silos and steel bins. These silos and bins have multiple small vents (3S) to allow displaced air to exit while the silos/bins are being filled with grain.

Many ingredients received are conveyed using the Main Ingredient Receiving Distribution System (2CS) which includes a turn-head that distributes ingredients to additional conveying systems or storage bins. This System is aspirated by a Baghouse (2C) which aids in air movement and associated material transfer and allows air generated from product movement to be filtered before exhausting to the atmosphere. Collected materials in the baghouses are returned to the respective conveying system. Ingredients are transferred to storage bins inside the Mill.

Attachment G – Facility Process Descriptions

Pilgrim's Pride Corporation Moorefield Feed Mill, Hatchery and Truck Shop Moorefield, West Virginia

Grain Grinding (5S, 6S, 10S)

Grain (corn) is conveyed from the storage silos/bins to one of three Hammermills (5S, 6S, 10S) for grinding. The Hammermills grind the corn for use in the finished feed. Each Hammermill is aspirated by a baghouse (5C, 6C, 10C) to increase product throughput through the Hammermill and to recover ground grain. Each baghouse serves a primary product processing function and a secondary air pollution control function. Ground grain is conveyed to storage bins to await batching and mixing.

Batching and Mixing

Ground grain is combined with softstock ingredients, minerals and other micro ingredients in the mixer(s) to produce mixed feed prior to pelleting. This process occurs completely inside the Mill with no direct atmospheric emissions.

Pelleting (7S, 9S)

Mixed feed (also referred to as mash feed) is conveyed to one of two pelleting systems. Each pelleting system consists of a pellet mill, which pelletizes the feed, and a pellet cooler(s) which cools the feed pellets. The Pellet Coolers are each aspirated by a set of cyclones operating in parallel (7C, 9C), and each cyclone system is a negative air system controlled by a fan which discharges to the atmosphere. The cyclones operate primarily as a product collector and serve a secondary air pollution control function. Steam from the Boilers are used in the pelleting process.

Boilers (1S, 8S)

The Boilers (1S, 8S) are each 500 HP Boilers which fire natural gas. Each boiler has the ability to fire No. 2 fuel oil on a limited basis during natural gas curtailments and for maintenance/testing. The Boilers provide steam for milling operations.

Finished Feed Truck Loadout (11S)

Finished feed is loaded out onto trucks for delivery to contract growers. Finished feed loadout occurs in a loadout bay (11S) in a two-sided building that is only open at the truck entrance/exit, which provides additional emissions control (emissions control provided by the two-sided structure). Fugitive particulate emissions occur during the truck loading process. Loading spouts are installed on the feed loadout assembly to minimize fugitive emissions from this operation by reducing the distance between the loadout spouts and trucks being loaded with poultry feeds.

Hatchery

A pro-longed power outage would be devastating to poultry operations. The Hatchery is planning to install a new 1,000 KW diesel-fired generator (2H), along with an existing 500 KW diesel-fired generator (1H), to provide power to critical Hatchery operations in the event of a power outage or other emergency. The generator engines will fire No. 2 fuel oil.

In addition to the generators, there are also other smaller combustion emission sources at the Hatchery. A natural gas-fired Hot Water Boiler (3H) is used to provide hot water for Hatchery operations and sanitation. There are also numerous small natural gas-fired heating units (4H), located on the roof, used for comfort and space heating of the Hatchery building. There are currently 31 units, ranging in size from 0.10 mmBtu/hr – 0.54 mmBtu/hr.

Attachment G – Facility Process Descriptions

Pilgrim's Pride Corporation Moorefield Feed Mill, Hatchery and Truck Shop Moorefield, West Virginia

Truck Shop

The Truck Shop generates used motor oil and other oil fluids from vehicle maintenance activities that occur onsite. The used oil is collected and stored in small above ground storage tanks. During cold weather periods, the used oil is combusted in one of two Used Oil Heaters (1TS, 2TS) to provide space/comfort heating of the Truck Shop building.

Attachment I

Emission Units Table

(includes all emission units and air pollution control devices

that will be part of this permit application review, regardless of permitting status)

Emission	Emission	Emission Unit Description	Year Installed/	Design	Type ³ and Date	Control
Feed Mill			Modified	Capacity	or Change	Device
4S	4E1, 4E2	Pneumatic Receiving Systems (Truck Unloading)	1992	25 tph	Minor Modification to include 2nd baghouse	4C1, 4C2
2CS	2CE	Main Ingredient Receiving Distribution System	1992	200 tph/ 450,000 tpy	Previously unpermitted	2C
11S	11E	Feed Shipping	1992	150 tph/ 478,000 tpy	Slight increase in feed loadout rate	Fugitive Emissions
Hatchery	1	<u></u>				
1H	1HE	Hatchery Emergency Backup Generator	1992	500 KW	N/A	None
2Н	2HE	Hatchery Emergency Backup Generator	2017	1,000 KW	N/A	None
3Н	3HE	Hatchery Hot Water Boiler	2004	1.68 mmBtu/hr	Previously unpermitted	None
4H	4HE	Hatchery Comfort Heating Units (currently 31 heating units ranging from 0.10 - 0.54 mmBtu/hr)	1991	0.10 - 0.54 mmBtu/hr	Previously unpermitted	None
Truck Shop	>		I	I	1	1
1TS	1TSE	Truck Shop Used Oil Heater Clean Burn CB-5000		500,000 Btu/hr	Previously unpermitted	None
2TS	2TSE	Truck Shop Used Oil Heater Clean Burn CB-2500		250,000 Btu/hr	Previously unpermitted	None
This Attack	mont only i	naturday sources that are imported by the	is application Dafe	ar to Attachmon	t 1 Escility Emission	Unit ID List
and Emissi	ons Informat	tion for complete Facility-wide emissio	n unit list.	r to Attachment		
¹ For Emissic ² For <u>E</u> missic ³ New, modif ⁴ For <u>C</u> ontrol	In Units (or <u>So</u> In Points use to ication, remove Devices use to	urces) use the following numbering system: the following numbering system:1E, 2E, 3E, a al the following numbering system: 1C, 2C, 3C,	1S, 2S, 3S, or other or other appropriate or other appropriate	appropriate design designation.	nation.	

Attachment J EMISSION POINTS DATA SUMMARY SHEET

						Tab	le 1: Er	nissions Dat	ta						
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emissio Throug (Must m Units Tal	n Unit Vented gh This Point batch Emission ble & Plot Plan)	Air Po Contro (Must Emissi Table &	ollution I Device match on Units Plot Plan)	Vent Emiss (ch proces	Time for sion Unit emical sses only)	All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Max Pote Uncor Emiss	imum ential htrolled sions ⁴	Ma Po Co Emi	ximum itential ntrolled ssions ⁵	Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentrati on ⁷ (ppmv or mg/m ⁴)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
4E1	Vertical Stack	4S	Pneumatic Receiving Systems	4C1	Bag- house	N/A	N/A	PM PM ₁₀	38.60 5.02	169.07 21.98	0.13 0.13	0.56 0.56	Solid	Outlet Grain Loading	.01 gr/ dscf
4E2	Vertical Stack	4S	Pneumatic Receiving Systems	4C2	Bag- house			PM2.5	5.02 2	21.90	0.13	0.56	Solid	Outlet Grain Loading	.01 gr/ dscf
2CE	Vertical Stack	2CS	Main Ing. Rec'v Dist. System	2C	Bag- house	N/A	N/A	PM PM ₁₀ PM _{2.5}	12.20 6.80 1.16	13.73 7.65 1.31	0.13 0.13 0.13	0.56 0.56 0.56	Solid	Outlet Grain Loading	.01 gr/ dscf
11E	Fugitive	11S	Feed Shipping		En- closure	N/A	N/A	PM PM ₁₀ PM _{2.5}	0.50 0.12 0.02	0.79 0.19 0.03	0.10 0.02 0.004	0.16 0.04 0.01	Solid	AP-42	

Emission Unit ID List and Emissions Information for more detailed information.

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

¹ Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

² Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

³ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases (including CO₂ and methane), etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.

⁴ Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

⁵ Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

⁶ Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

⁷ Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m³) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO₂, use units of ppmv (See 45CSR10).

						Tabl	e 1: Er	nissions Da	ta						
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emissior Throug (Must m Units Tat	า Unit Vented h This Point atch Emission ble & Plot Plan)	Air Po Control (Must Emissic Table &	Air Pollution ontrol Device (Must match Emission Units ble & Plot Plan)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions ⁴		Maximum Potential Controlled Emissions ⁵		Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentrati on ⁷ (ppmv or mg/m ⁴)	
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
1HE	Vertical Stack	1H	Hatchery Emergency Backup Generator		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC Total HAPs	1.63 1.63 1.63 23.15 4.99 1.52 1.89 0.02	0.41 0.41 5.79 1.25 0.38 0.47 0.01	1.63 1.63 23.15 4.99 1.52 1.89 0.02	0.41 0.41 0.41 5.79 1.25 0.38 0.47 0.01	Solid Solid Solid Gas Gas Gas Gas Gas	AP-42	
2HE	Vertical Stack	2Н	Hatchery Emergency Backup Generator		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC Total HAPs	3.23 3.23 3.23 46.00 9.91 3.03 3.76 0.04	0.81 0.81 0.81 11.50 2.48 0.76 0.94 0.01	3.23 3.23 3.23 46.00 9.91 3.03 3.76 0.04	0.81 0.81 0.81 11.50 2.48 0.76 0.94 0.01	Solid Solid Solid Gas Gas Gas Gas Gas	AP-42	
ЗНЕ	Vertical Stack	ЗН	Hatchery Hot Water Boiler		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC	0.01 0.01 0.01 0.17 0.14 0.01 0.01	0.06 0.06 0.74 0.62 0.01 0.04	0.01 0.01 0.17 0.14 0.01 0.01	0.06 0.06 0.74 0.62 0.01 0.04	Solid Solid Solid Gas Gas Gas Gas	AP-42	
This Attachr Emission U	nent only ir nit ID List	ncludes so	urces that are in ssions Informat	mpacted b	y this applore detaile	lication. d inform	Refer to nation.	Attachment N	- Emissi	on Inven	itory Ca	alculations	and Attachm	ent 1- Fac	cility

						Tabl	e 1: Er	nissions Dat	ta						
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type ¹	Emissio Throug (Must m Units Tal	n Unit Vented gh This Point aatch Emission ble & Plot Plan)	Air Pc Control (Must Emissi Table &	ollution Device match on Units Plot Plan)	n Vent Time for ice Emission Unit h (chemical its processes only)		All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS)	Max Pote Uncoi Emis	imum ential htrolled sions ⁴	Ma Pc Coi Emi	ximum itential ntrolled ssions ⁵	Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used ⁶	Emission Concentrati on ⁷ (ppmv or mg/m ⁴)
		ID No.	Source	ID No.	Device Type	Short Term ²	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
4HE	Vertical Stacks	4H	Hatchery Comfort Heating Units (currently 31 heating units)		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC	0.09 0.09 1.13 0.95 0.01 0.06	0.38 0.38 0.38 4.95 4.16 0.03 0.27	0.09 0.09 1.13 0.95 0.01 0.06	0.38 0.38 0.38 4.95 4.16 0.03 0.27	Solid Solid Solid Gas Gas Gas Gas	AP-42	
1TSE	Vertical Stack	1TS	Truck Shop Used Oil Heater Clean Burn CB-5000		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC Total HAPs	0.10 0.09 0.09 0.05 0.01 0.09 0.01 0.002	0.44 0.38 0.38 0.23 0.03 0.39 0.01 0.009	0.10 0.09 0.05 0.01 0.09 0.01 0.09 0.01 0.002	0.44 0.38 0.23 0.03 0.39 0.01 0.009	Solid Solid Solid Gas Gas Gas Gas Gas	AP-42	
2TSE	Vertical Stack	2TS	Truck Shop Used Oil Heater Clean Burn CB-2500		None	N/A	N/A	PM PM ₁₀ PM _{2.5} NO _x CO SO2 VOC Total HAPs	0.05 0.05 0.05 0.03 0.01 0.05 0.01 0.001	0.23 0.20 0.20 0.12 0.02 0.20 0.01 0.004	0.05 0.05 0.05 0.03 0.01 0.05 0.01 0.001	0.23 0.20 0.20 0.12 0.02 0.20 0.20 0.01 0.004	Solid Solid Solid Gas Gas Gas Gas Gas	AP-42	
This Attacht Emission U	nent only in nit ID List	ncludes so and Emis	urces that are in signal	mpacted b	y this app ore detaile	lication. d inform	Refer to ation.	Attachment N	- Emiss	ion Inver	ntory Ca	alculations	and Attachm	ent 1- Fa	cility

Attachment J **EMISSION POINTS DATA SUMMARY SHEET**

	Table 2: Release Parameter Data								
Emission	Inner		Exit Gas		Emission Point El	evation (ft)	UTM Coordina	ites (km)	
Point ID No. (Must match Emission Units Table)	(ft.)	Temp. (°F)	Volumetric Flow ¹ (acfm) <i>at operating conditions</i>	Velocity (fps)	Ground Level (Height above mean sea level)	Stack Height ² (Release height of emissions above ground level)	Northing	Easting	
4E1	≈10"	Ambient	≈1,500	≈45	835	110	4,323.602	674.264	
4E2	≈10"	Ambient	≈1,500	≈45	835	110	4,323.602	674.264	
2CE	≈10"	Ambient	≈1,500	≈45	835	120	4,323.607	674.282	
11CE	N/A	Ambient	Fugitive Emissions	N/A	835	10	4,323.595	674.278	
1HE	0.40	≈ 700	≈ 3,000	≈ 400	835	15	4,323.627	674.465	
2HE	0.50	≈ 890	≈ 7,540	≈ 600	835	15	4,323.720	674.415	
3HE	0.40	≈ 300	≈ 700	≈ 9 0	835	25	4,323.683	674.438	
4HE	Varies	Varies	Varies (Typically < 100)	Varies	835	25	Varies	Varies	
1TSE	0.83	≈ 400	< 1,000	≈ 50	835	20	4,323.624	674.563	
2TSE	0.67	≈ 400	< 1,000	≈ 50	835	20	4,323.666	674.575	
This Attachmer Facility Emissi	nt only includes on Unit ID Li	s sources that are st and Emission	impacted by this applicati Information for more det	on. Refer to Atta	chment N - Emissio	n Inventory Calcula	ations and Atta	chment 1-	

¹ Give at operating conditions. Include inerts. ² Release height of emissions above ground level.

Attachment L EMISSIONS UNIT DATA SHEET GENERAL

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on Equipment List Form): 2CS

1. Name or type and model of proposed affected source:
Main Ingredient Receiving Distribution System
 On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.
3. Name(s) and maximum amount of proposed process material(s) charged per hour:
200 tons/hour
4. Name(s) and maximum amount of proposed material(s) produced per hour:
N/A
5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:
N/A

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Co	ombustion Da	ta (if applic	able):				
(a) Type and a	mount in ap	propriate units of f	uel(s) to be	burned:		
N/A							
(h			repead fuel(a) ave		including movim		
(U)	and ash:	alysis of p	ioposed idei(s), exc	siduling coal		ium percent sullur	
NI/A							
11/2							
(c)) Theoretical	combustion	n air requirement (A	CF/unit of f	uel):		
	N/A	@		°F and		psia.	
(d) Percent exc	ess air:	N/A				
(e	(e) Type and BTU/hr of burners and all other firing equipment planned to be used:						
	, , , , , , , , , , , , , , , , , , ,			0 1 1			
N/A							
(f)	If coal is pro	posed as a	a source of fuel, ide	ntify supplie	r and seams and	give sizing of the	
	coal as it wi	II De TIred:					
N/A							
(0)			sign host input:		N/A	× 106 PTU/br	
(9			-sign neat input.		IV/A	× 10 ⁻ B10/III.	
7. Pr	ojected opera	ating sched	ule: I		I		
Hours	/Day	4	Days/Week	6	Weeks/Year	52	

8.	 Projected amount of pollutants that would be emitted from this affected source if no control devices were used: 								
@		°F and	psia						
a.	NO _X	lb/hr	grains/ACF						
b.	SO ₂	lb/hr	grains/ACF						
c.	со	lb/hr	grains/ACF						
d.	PM ₁₀	6.80 lb/hr	- grains/ACF						
e.	Hydrocarbons	lb/hr	grains/ACF						
f.	VOCs	lb/hr	grains/ACF						
g.	Pb	lb/hr	grains/ACF						
h.	Specify other(s)	I	I						
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						

- NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.
 - (2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing							
with the proposed operating parameters.	Please propose testing in order to demonstrate						
MONITORING	nits. RECORDKEEPING						
None	Current records kept for current Permit Condition						
	4.4.5 are adequate for this source.						
REPORTING	TESTING						
None	None						
PROPOSED TO BE MONITORED IN ORDER TO DEMON	ISTRATE COMPLIANCE WITH THE OPERATION OF THIS						
	CONTROL DEVICE.						
MONITORING.	OSED RECORDREEPING THAT WILL ACCOMPANY THE						
REPORTING. PLEASE DESCRIBE THE PRO	OPOSED FREQUENCY OF REPORTING OF THE						
TESTING. PLEASE DESCRIBE ANY PROPOSED EMI	ISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR						
POLLUTION CONTROL DEVICE.							
10. Describe all operating ranges and mainten maintain warranty	nance procedures required by Manufacturer to						
None							

Attachment L EMISSIONS UNIT DATA SHEET GENERAL

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on Equipment List Form): 4S

1. Name or type and model of proposed affected source:
Pneumatic Receiving Systems (Truck Unloading)
 On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.
3. Name(s) and maximum amount of proposed process material(s) charged per hour:
Max rate of 25 tons/hour.
4. Name(s) and maximum amount of proposed material(s) produced per hour:
N/A
5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:
N/A

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Co	mbustion Dat	a (if applic	able):				
(a)	Type and an	nount in ap	propriate units of f	uel(s) to be b	urned:		
N/A							
(b)	(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:						
N/A							
1.012							
(c)	Theoretical	combustior	n air requirement (A	ACF/unit of fu	el):		
(-)	N/A	@		°E and		nsia	
	IN/A			i anu		psia.	
(d)	Percent exce	ess air: 1	N/A				
(e)	(e) Type and BTU/hr of burners and all other firing equipment planned to be used:						
N/A							
(f)	If coal is pro coal as it wil	posed as a l be fired:	a source of fuel, ide	ntify supplier	and seams and	give sizing of the	
N/A							
(0)	Proposed m	avimum de	sign heat input:		N/A	× 10 ⁶ BTU/br	
(9)				1	VA		
7. Pr	bjected opera	ting sched	uie:				
Hours	/Day	4	Days/Week	6	Weeks/Year	52	

8.	 Projected amount of pollutants that would be emitted from this affected source if no control devices were used: 								
@		°F and	psia						
a.	NOx	lb/hr	grains/ACF						
b.	SO ₂	lb/hr	grains/ACF						
c.	со	lb/hr	grains/ACF						
d.	PM ₁₀	5.02 lb/hr	- grains/ACF						
e.	Hydrocarbons	lb/hr	grains/ACF						
f.	VOCs	lb/hr	grains/ACF						
g.	Pb	lb/hr	grains/ACF						
h.	Specify other(s)								
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						
		lb/hr	grains/ACF						

- NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.
 - (2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Repo	orting, and Testing and reporting in order to demonstrate compliance
with the proposed operating parameters.	Please propose testing in order to demonstrate
compliance with the proposed emissions lin	
None	Total quantities of materials received.
REPORTING	TESTING
None	None
MONITORING. PLEASE LIST AND DESCRIBE TH PROPOSED TO BE MONITORED IN ORDER TO DEMON PROCESS EQUIPMENT OPERATION/AIR POLLUTION	IE PROCESS PARAMETERS AND RANGES THAT ARE ISTRATE COMPLIANCE WITH THE OPERATION OF THIS CONTROL DEVICE.
RECORDKEEPING. PLEASE DESCRIBE THE PROP MONITORING.	POSED RECORDKEEPING THAT WILL ACCOMPANY THE
REPORTING. PLEASE DESCRIBE THE PRORECORD KEEPING.	OPOSED FREQUENCY OF REPORTING OF THE
TESTING. PLEASE DESCRIBE ANY PROPOSED EM POLLUTION CONTROL DEVICE.	ISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR
10. Describe all operating ranges and mainte maintain warranty	nance procedures required by Manufacturer to
None	

Attachment L EMISSIONS UNIT DATA SHEET GENERAL

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on Equipment List Form): 11S

1. Name or type and model of proposed affected source:				
Feed Shipping				
 On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants. 				
3. Name(s) and maximum amount of proposed process material(s) charged per hour:				
Max feed loadout rate of 150 tons/hour.				
4. Name(s) and maximum amount of proposed material(s) produced per hour:				
N/A				
5. Oive chamical reactions, if any liceble, that will be invelved in the proceeding of single lutegates				
5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:				
N/A				

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. C	5. Combustion Data (if applicable):						
(a) Type and amount in appropriate units of fuel(s) to be burned:						
N/A							
(h							
(L	and asl) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:					
NI/A							
IN/A							
(C	c) Theoretical combustion air requirement (ACF/unit of fuel):						
	N/A	@		°F and		psia.	
(c	(d) Percent excess air: N/A						
(e	(e) Type and BTU/hr of burners and all other firing equipment planned to be used:						
, ,	, ,,			0 1 1	·		
N/A							
(f)	(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the						
	coal as it will be fired:						
N/A	N/A						
(g	(g) Proposed maximum design heat input: N/A × 10 ⁶ BTU/hr.						
7. Projected operating schedule:							
Hours	s/Day	4	Days/Week	6	Weeks/Year	52	

8.	Projected amount of pollutants that would be emitted from this affected source if no control devices were used:						
@		°F and	psia				
a.	NO _X	lb/hr	grains/ACF				
b.	SO ₂	lb/hr	grains/ACF				
C.	со	lb/hr	grains/ACF				
d.	PM ₁₀	0.12 lb/hr	- grains/ACF				
e.	Hydrocarbons	lb/hr	grains/ACF				
f.	VOCs	lb/hr	grains/ACF				
g.	Pb	lb/hr	grains/ACF				
h.	n. Specify other(s)						
		lb/hr	grains/ACF				
		lb/hr	grains/ACF				
		lb/hr	grains/ACF				
		lb/hr	grains/ACF				

- NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.
 - (2) Complete the Emission Points Data Sheet.
| Proposed Monitoring, Recordkeeping, Report
Please propose monitoring, recordkeeping, a
with the proposed operating parameters. I
compliance with the proposed emissions lime
MONITORING | orting, and Testing
and reporting in order to demonstrate compliance
Please propose testing in order to demonstrate
hits.
RECORDKEEPING |
|---|---|
| | |
| Total quantities of feed shipped. | Total quantities of feed shipped. |
| | |
| | TESTING |
| | |
| None | None |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| | |
| MONITORING. PLEASE LIST AND DESCRIBE TH
PROPOSED TO BE MONITORED IN ORDER TO DEMON
PROCESS EQUIPMENT OPERATION/AIR POLLUTION | E PROCESS PARAMETERS AND RANGES THAT ARE
ISTRATE COMPLIANCE WITH THE OPERATION OF THIS
CONTROL DEVICE. |
| RECORDKEEPING. PLEASE DESCRIBE THE PROP
MONITORING. | POSED RECORDKEEPING THAT WILL ACCOMPANY THE |
| REPORTING. PLEASE DESCRIBE THE PRORECORDKEEPING. | DPOSED FREQUENCY OF REPORTING OF THE |
| TESTING. PLEASE DESCRIBE ANY PROPOSED EMI
POLLUTION CONTROL DEVICE. | SSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR |
| 10. Describe all operating ranges and mainten maintain warranty | nance procedures required by Manufacturer to |
| None | |
| | |

Attachment L Emission Unit Data Sheet (INDIRECT HEAT EXCHANGER)

Control Device ID No. (must match List Form): 3H

Equipment	Information
1. Manufacturer: Raypac, Inc.	2. Model No.
	Serial No.
3. Number of units: 1	4. Use Hot Water Heater
5. Rated Boiler Horsepower: N/A hp	6. Boiler Serial No.:
7. Date constructed: 2004	8. Date of last modification and explain: N/A
9. Maximum design heat input per unit:	10. Peak heat input per unit:
1.68 ×10 ⁶ BTU/hr	1.68 ×10 ⁶ BTU/hr
 11. Steam produced at maximum design output: LB/hr psig 13. Type of firing equipment to be used: Pulverized coal Spreader stoker Oil burners Natural Gas Burner Others, specify 15. Type of draft: Forced Induced 	 12. Projected Operating Schedule: Hours/Day 24 Days/Week 7 Weeks/Year 52 14. Proposed type of burners and orientation: Vertical Front Wall Opposed Tangential Others, specify 16. Percent of ash retained in furnace: N/A %
17. Will flyash be reinjected? Yes No	18. Percent of carbon in flyash: N/A %
Stack or	Vent Data
19. Inside diameter or dimensions: ≈ 0.4 ft.	20. Gas exit temperature: ≈ 300°F
21. Height: 25 ft.	22. Stack serves: ☑ This equipment only
23. Gas flow rate: ≈700 ft ³ /min	Other equipment also (submit type and rating of all other equipment exhausted through this stack or
24. Estimated percent of moisture: N/A %	vent)

			Fuel Requ	uire	ements		
25.	Туре	Fuel Oil No.	Natural Gas		Gas (other, specify)	Coal, Type:	Other:
	Quantity (at Design Output)	gph@60°F	1,680 ft ³ /hr		ft³/hr	ТРН	
	Annually	×10 ³ gal	14.72 ×10 ⁶ ft ³ /hr		×10 ⁶ ft ³ /hr	tons	
	Sulfur	Maximum: wt. % Average: wt. %	N/A gr/100 ft ³		gr/100 ft ³	Maximum: wt. %	
	Ash (%)		N/A			Maximum	
	BTU Content	BTU/Gal. Lbs/Gal.@60°F	1,000 BTU/ft ³		BTU/ft ³	BTU/lb	
	Source		Pipeline				
	Supplier		Local Utility	7			
	Halogens (Yes/No)		No				
	List and Identify Metals		N/A				
26.	Gas burner mode	of control:	tomotic hi low	27	7. Gas burner man	ufacture:	
		nodulation Aut	tomatic on-off	28	3. Oil burner manu	facture:	
29.	If fuel oil is used, h	iow is it atomized?	 Oil Pressure Compress Other, specifier 	sec eci	☐ Steam Pressu d Air ☐ Rotary Cu ify	re p	
30.	Fuel oil preheated:	: 🗌 Yes	□ No	31	1. If yes, indicate to	emperature:	°F
32.	Specify the calcula actual cubic feet (/	Ited theoretical air r	equirements for a	cor	mbustion of the fue	el or mixture of fuels	s described above
	@	°F,	PSIA	٩,	% mc	oisture	
33.	Emission rate at ra	ated capacity:	lb/hr				
34.	Percent excess air	actually required f	or combustion of	f th	e fuel described:	%	
L_			Coal Chara	act	teristics		
35.	Seams:						
36.	Proximate analysis	(dry basis): % of % of % of	Fixed Carbon: Moisture: f Ash:		9 9	6 of Sulfur: 6 of Volatile Matter:	

Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N –	- Emission Invent	ory Calculations a	nd Attachmen
Hydrocarbons				
NOx				
Pb				
PM ₁₀				
SO ₂				
VOCs				
Other (specify)				
What quantities of pol	lutants will be emitted from th	he boiler after contro	ols?	
Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N -	- Emission Invent	ory Calculations a	nd Attachmen
Hydrocarbons				
NOx				
Pb				
Pb PM ₁₀				
Pb PM ₁₀ SO ₂				
Pb PM ₁₀ SO ₂ VOCs				
Pb PM ₁₀ SO ₂ VOCs Other (specify)				
Pb PM ₁₀ SO ₂ VOCs Other (specify)				
Pb PM ₁₀ SO ₂ VOCs Other (specify)				
Pb PM ₁₀ SO ₂ VOCs Other (specify)				
Pb PM ₁₀ SO ₂ VOCs Other (specify) How will waste materia	al from the process and cont	rol equipment be dis	sposed of? N/A	
Pb PM ₁₀ SO ₂ VOCs Other (specify) How will waste materia Have you completed a	al from the process and cont	rol equipment be dis	sposed of? N/A	Emission Unit.

.2. Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the propose operating parameters. Please propose testing in order to demonstrate compliance with the proposed emission limits.	sed ons
MONITORING PLAN: Please list (1) describe the process parameters and how they were chosen (2) the range and how they were established for monitoring to demonstrate compliance with the operation of this proceed equipment operation or air pollution control device.	ges ess
None	
TESTING PLAN: Please describe any proposed emissions testing for this process equipment or air pollut control device.	tion
None	
RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring. Hatchery Natural Gas Use kept through Utility billing records	
REPORTING: Please describe the proposed frequency of reporting of the recordkeeping.	
3. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.	

Attachment L EMISSIONS UNIT DATA SHEET GENERAL

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on Equipment List Form): 4H

1. Name or type and model of proposed affected source:
Hatchery Comfort Heating Units (currently 31 heating units ranging from 0.10 - 0.54 mmBtu/hr)
 On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.
3. Name(s) and maximum amount of proposed process material(s) charged per hour:
Heating units total heat input of 11.29 mmBtu/hr.
4. Name(s) and maximum amount of proposed material(s) produced per hour:
N/A
5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:
Natural Cas combustion related reactions
Natural Gas compusition related reactions.
 The identification number which appears here must correspond to the air pollution control device

^{*} The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Co	mbustion Data (if applic	able):			
(a)	Type and amount in ap	propriate units of f	uel(s) to be bu	rned:	
Max	of 98.9 x 10 ⁶ scf/year o	f natural gas			
(b)	Chemical analysis of pr and ash:	oposed fuel(s), ex	cluding coal, in	cluding maxim	um percent sulfur
NT/A					
N/A					
(c)	Theoretical combustion	n air requirement (A	ACF/unit of fue):	
	0		°F and		nsia
	e				poid.
(d)	Percent excess air:				
(e)	Type and BTU/hr of bu	rners and all other	firing equipme	nt planned to b	e used:
		• 6 0.10		54 D/ /	
Curr	ently 31 units total ran	iging from 0.10 m	mBtu/hr to 0.	54 mmBtu/hr.	
(f)	If coal is proposed as a	source of fuel, ide	entify supplier a	ind seams and	give sizing of the
()	coal as it will be fired:	,	, , , , , , , , , , , , , , , , , , ,		3 -
N/A					
(g)	Proposed maximum de	sign heat input:	Va	ries	× 10 ⁶ BTU/hr.
7 Pr/	niected operating sched	ule:			
			_		
Hours/	Day 24	Days/Week	7	Weeks/Year	52

8.	Projected amount of polluta devices were used:	ants that would be o	emitted from	m this affected source if no control
@		°F and	1	psia
a.	NOx	1.13	lb/hr	grains/ACF
b.	SO ₂	0.01	lb/hr	grains/ACF
C.	со	0.95	lb/hr	grains/ACF
d.	PM ₁₀	0.90	lb/hr	- grains/ACF
e.	Hydrocarbons		lb/hr	grains/ACF
f.	VOCs	0.06	lb/hr	grains/ACF
g.	Pb		lb/hr	grains/ACF
h.	Specify other(s)			
			lb/hr	grains/ACF

- NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.
 - (2) Complete the Emission Points Data Sheet.

 Proposed Monitoring, Recordkeeping, Report Please propose monitoring, recordkeeping, a with the proposed operating parameters. I compliance with the proposed emissions lime MONITORING 	orting, and Testing and reporting in order to demonstrate compliance Please propose testing in order to demonstrate hits. RECORDKEEPING
None	None. Total Hatchery natural gas usage information
	available from monthly utility bill.
REPORTING	TESTING
None	None
MONITORING. PLEASE LIST AND DESCRIBE TH PROPOSED TO BE MONITORED IN ORDER TO DEMON PROCESS EQUIPMENT OPERATION/AIR POLLUTION	E PROCESS PARAMETERS AND RANGES THAT ARE ISTRATE COMPLIANCE WITH THE OPERATION OF THIS CONTROL DEVICE.
RECORDKEEPING. PLEASE DESCRIBE THE PROP MONITORING.	POSED RECORDKEEPING THAT WILL ACCOMPANY THE
REPORTING. PLEASE DESCRIBE THE PRO	OPOSED FREQUENCY OF REPORTING OF THE
TESTING. PLEASE DESCRIBE ANY PROPOSED EMI POLLUTION CONTROL DEVICE.	ISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR
10. Describe all operating ranges and mainter	nance procedures required by Manufacturer to
Nego	

Attachment L Emission Unit Data Sheet (INDIRECT HEAT EXCHANGER)

Control Device ID No. (must match List Form): 1TS

Equipment Information

1. Manufacturer: Clean Burn	2. Model No. CB-5000
	Serial No.
3. Number of units: 1	4. Use Space Heating during cold periods
5. Rated Boiler Horsepower: N/A hp	6. Boiler Serial No.:
7. Date constructed:	8. Date of last modification and explain: N/A
9. Maximum design heat input per unit:	10. Peak heat input per unit:
0.50 ×10 ⁶ BTU/hr	0.50 ×10 ⁶ BTU/hr
11. Steam produced at maximum design output: LB/hr psig	12. Projected Operating Schedule: Hours/Day 8-12 Days/Week 5 Weeks/Year 25
 13. Type of firing equipment to be used: Pulverized coal Spreader stoker Oil burners Natural Gas Burner Others, specify 	 14. Proposed type of burners and orientation: Vertical Front Wall Opposed Tangential Others, specify
15. Type of draft: 🛛 Forced 🗌 Induced	16. Percent of ash retained in furnace: N/A %
17. Will flyash be reinjected? Yes No	18. Percent of carbon in flyash: N/A %
Stack or	Vent Data
19. Inside diameter or dimensions: ≈ 0.83 ft.	20. Gas exit temperature: ≈ 400°F
21. Height: 20 ft.	22. Stack serves: ⊠ This equipment only
23. Gas flow rate: < 1,000 ft ³ /min	Other equipment also (submit type and rating of all other equipment exhausted through this stack or
24. Estimated percent of moisture: N/A %	vent)

25.	Туре	Fuel Oil No.	Natural Gas	Gas (other, specify)	Coal, Type:	Other: Used Motor/ Hydraulic Oil
	Quantity(atDesignOutput)	gph@60°F	ft³/hr	ft ³ /hr	TPH	3.3 gals/hour
	Annually	×10 ³ gal	×10 ⁶ ft ³ /hr	×10 ⁶ ft ³ /hr	tons	< 5,000 gals
	Sulfur	Maximum: wt. % Average: wt. %	gr/100 ft ³	gr/100 ft ³	Maximum: wt. %	0.25%
	Ash (%)				Maximum	0.46%
	BTU Content	BTU/Gal.	BTU/ft ³	BTU/ft ³	BTU/lb	≈140,000 Btu/Gal (Est.)
	Source					Onsite Fleet Vehicle Maintenance activities
	Supplier					
	Halogens (Yes/No)					No
	List and Identify Metals					.0057% Lead
26.	Gas burner mode	of control:	utomotio hi lovu	27. Gas burner mar	nufacture:	
	Automatic full m	nodulation	utomatic on-off	28. Oil burner manu	ufacture: Cle	ean Burn
29.	If fuel oil is used, h	ow is it atomized	Oil Pressure Compres Other, sp	Steam Pressu sed Air 🗌 Rotary Cu pecify	ire ip	
30.	Fuel oil preheated:	Yes	🖾 No	31. If yes, indicate t	emperature:	°F
32.	Specify the calcula actual cubic feet (A	ted theoretical air	requirements for	combustion of the fu	el or mixture of fuel	s described above
	@	°F,	PSI	A, % m	oisture	
33.	Emission rate at ra	ited capacity:	lb/hı	r		
34.	Percent excess air	actually required	for combustion o	f the fuel described:	%	
07			Coal Char	racteristics		
35.	Seams:					
36.	Proximate analysis	s (dry basis): % (% (% (of Fixed Carbon: of Moisture: of Ash:	c, c,	% of Sulfur: % of Volatile Matter	:

Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N -	- Emission Invent	ory Calculations a	nd Attachmen
Hydrocarbons				
NOx				
Pb				
PM ₁₀				
SO ₂				
VOCs				
Other (specify)				
What quantities of pol	lutants will be emitted from th	he boiler after contro	ols?	
Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N –	- Emission Invent	ory Calculations a	nd Attachmen
Hydrocarbons				
NOx				
Pb				
PM ₁₀				
PM ₁₀ SO ₂				
PM ₁₀ SO ₂ VOCs				
PM ₁₀ SO ₂ VOCs Other (specify)				
PM ₁₀ SO ₂ VOCs Other (specify)				
PM ₁₀ SO ₂ VOCs Other (specify)				
PM ₁₀ SO ₂ VOCs Other (specify)				
PM ₁₀ SO ₂ VOCs Other (specify) How will waste materia	al from the process and cont	rol equipment be dis	sposed of? N/A	
PM ₁₀ SO ₂ VOCs Other (specify) How will waste materia	al from the process and cont	rol equipment be dis	sposed of? N/A	Emission Unit.

42. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING PLAN: Please list (1) describe the process parameters and how they were chosen (2) the ranges and how they were established for monitoring to demonstrate compliance with the operation of this process equipment operation or air pollution control device.

None

TESTING PLAN: Please describe any proposed emissions testing for this process equipment or air pollution control device.

None

RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring.

None

REPORTING: Please describe the proposed frequency of reporting of the recordkeeping.

None

43. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.

Attachment L Emission Unit Data Sheet (INDIRECT HEAT EXCHANGER)

Control Device ID No. (must match List Form): 2TS

Equipment Information

1. Manufacturer: Clean Burn	2. Model No. CB-2500
	Serial No.
3. Number of units: 1	4. Use Space Heating during cold periods
5. Rated Boiler Horsepower: N/A hp	6. Boiler Serial No.:
7. Date constructed:	8. Date of last modification and explain: N/A
9. Maximum design heat input per unit:	10. Peak heat input per unit:
0.25 ×10 ⁶ BTU/hr	0.25 ×10 ⁶ BTU/hr
11. Steam produced at maximum design output: LB/hr psig	12. Projected Operating Schedule: Hours/Day 8-12 Days/Week 5 Weeks/Year 25
 13. Type of firing equipment to be used: Pulverized coal Spreader stoker Oil burners Natural Gas Burner Others, specify 	 14. Proposed type of burners and orientation: Vertical Front Wall Opposed Tangential Others, specify
15. Type of draft: 🛛 Forced 🗌 Induced	16. Percent of ash retained in furnace: N/A %
17. Will flyash be reinjected? 🗌 Yes 🛛 No	18. Percent of carbon in flyash: N/A %
Stack or	Vent Data
19. Inside diameter or dimensions: ≈ 0.67 ft.	20. Gas exit temperature: ≈ 400°F
21. Height: 20 ft.	22. Stack serves: ⊠ This equipment only
23. Gas flow rate: < 1,000 ft ³ /min	Other equipment also (submit type and rating of all other equipment exhausted through this stack or
24. Estimated percent of moisture: N/A %	vent)

25.	Туре	Fuel Oil No.	Natural Gas	itural Gas Gas (other, specify)		Other: Used Motor/ Hydraulic Oil		
	Quantity(atDesignOutput)	gph@60°F	ft ³ /hr	ft ³ /hr	TPH	1.7 gals/hour		
	Annually	×10³ gal	×10 ⁶ ft ³ /hr	×10 ⁶ ft ³ /hr	tons	< 3,000 gals		
	Sulfur Average:		gr/100 ft ³	gr/100 ft ³	Maximum: wt. %	0.25%		
	Ash (%)				Maximum	0.46%		
	BTU Content	BTU/Gal.	BTU/ft ³	BTU/ft ³	BTU/lb	≈140,000 Btu/Gal (Est.)		
	Source					Onsite Fleet Vehicle Maintenance activities		
	Supplier					activities		
	Halogens (Yes/No)					No		
	List and Identify Metals					.0057% Lead		
26.	Gas burner mode	of control:	omatic hi-low	27. Gas burner mar	nufacture:			
	Automatic full n	nodulation Aut	omatic on-off	28. Oil burner manu	facture: Cle	ean Burn		
29.	If fuel oil is used, h	ow is it atomized?[Oil Pressure Compresse Other, spece	☐ Steam Pressu ed Air ☐ Rotary Cu cify	re p			
30.	Fuel oil preheated:	🗌 Yes 🛛	⊠ No :	31. If yes, indicate te	emperature:	°F		
32.	Specify the calcula actual cubic feet (A	ted theoretical air r ACF) per unit of fue	equirements for c I:	ombustion of the fue	el or mixture of fuel	s described above		
	@	°F,	PSIA,	% mc	pisture			
33.	33. Emission rate at rated capacity: Ib/hr							
34.	34. Percent excess air actually required for combustion of the fuel described: %							
25	Coomo		Coal Chara	cteristics				
35.	Seams.							
36.	Proximate analysis	(dry basis): % of % of % of	Fixed Carbon: Moisture:	% of Sulfur: % of Volatile Matter:				

Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N –	- Emission Invent	ory Calculations a	and Attachmen
Hydrocarbons				
NOx				
Pb				
PM ₁₀				
SO ₂				
VOCs				
Other (specify)				
What quantities of pol	lutants will be emitted from t	he boiler after contro	ols?	
Pollutant	Pounds per Hour Ib/hr	grain/ACF	@ °F	PSIA
СО	See Attachment N –	- Emission Invent	ory Calculations a	and Attachmen
Hydrocarbons				
NO _x				
Pb				
PM ₁₀				
SO ₂				
VOCs				
VOCs Other (specify)				
VOCs Other (specify) How will waste materia	al from the process and cont	rol equipment be dis	sposed of? N/A	
VOCs Other (specify) How will waste materia Have you completed a	al from the process and cont	trol equipment be dis	sposed of? N/A	s Emission Unit.

Emissions Stream

г С li	pperating parameters. Please propose testing in order to demonstrate compliance with the proposed emission imits.
	MONITORING PLAN: Please list (1) describe the process parameters and how they were chosen (2) the range and how they were established for monitoring to demonstrate compliance with the operation of this proces equipment operation or air pollution control device.
	None
	TESTING PLAN: Please describe any proposed emissions testing for this process equipment or air pollutic control device.
	None
	RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring.
	None
	REPORTING: Please describe the proposed frequency of reporting of the recordkeeping.
	None
0	Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.

Attachment L **Emission Unit Data Sheet**

EMERGENCY GENERATOR ENGINE DATA SHEET

Source Iden	1	Н	2	Н			
Engine Manu	afacturer and Model	Cummins I	KTTA19G2	Cummins QST30-G5			
Manufacturer's Rated bhp/rpm		750/1800		1490	/1800		
Source Status ²		E	S	N	IS		
Date Installed	/Modified/Removed ³	19	92	20	17		
Engine Manufactu	red/Reconstruction Date ⁴	19	92	2016	/2017		
Is this a Certified Sta Ignition Engine acco IIII? (Yes or No) ⁵	ationary Compression ording to 40CFR60 Subpart	No		Yes			
Is this a Certified Stationary Spark Ignition Engine according to 40CFR60 Subpart JJJJ? (Yes or No) ⁶		Ν	lo	No			
	Engine Type ⁷	Compression Ignition		Compressi	on Ignition		
	APCD Type ⁸						
D ·	Fuel Type ⁹	2FO		2FO			
Engine, Fuel and	H ₂ S (gr/100 scf)	N/A		N/A			
Combustion	Operating bhp/rpm	750/	1800	1350/1800			
Data	BSFC (Btu/bhp-hr)	N/A		N/A			
	Fuel throughput (ft ³ /hr)	35 g	al/hr	72.2 gal/hr			
	Fuel throughput (MMft ³ /yr)	N	N/A		N/A		
	Operation (hrs/yr)	500		500			
Reference ¹⁰	Potential Emissions ¹¹	lbs/hr	tons/yr	lbs/hr	tons/yr	lbs/hr	tons/yr
	NO _X	23.15	5.79	46.0	11.50		
	СО	4.99	1.25	9.91	2.48		
۸D	VOC	1.89	0.47	3.76	0.94		
Ar	SO ₂	1.52	0.38	3.03	0.76		
	PM ₁₀	1.63	0.41	3.23	0.81		
	Formaldehyde	0.006	0.002	0.012	0.003		

1. Enter the appropriate Source Identification Number for each emergency generator. Generator engines should be designated EG-1, EG-2, EG-3 etc. If more than three (3) engines exist, please use additional sheets.

- 2. Enter the Source Status using the following codes:
 - NS Construction of New Source (installation)
- **Existing Source**
- MS Modification of Existing Source
- ES Removal of Source RS
- 3. Enter the date (or anticipated date) of the engine's installation (construction of source), modification or removal.
- 4. Enter the date that the engine was manufactured, modified or reconstructed.
- 5. Is the engine a certified stationary spark ignition internal combustion engine according to 40CFR60 Subpart IIII. If so, the engine and control device must be operated and maintained in accordance with the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is

required. If the certified engine is not operated and maintained in accordance with the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine and you must demonstrate compliance according to 40CFR§60.4210 as appropriate.

- 6. Is the engine a certified stationary spark ignition internal combustion engine according to 40CFR60 Subpart JJJJ. If so, the engine and control device must be operated and maintained in accordance with the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required. If the certified engine is not operated and maintained in accordance with the manufacturer's emission-related written instructions, the engine will be considered a non-certified engine and you must demonstrate compliance according to 40CFR§60.4243a(2)(i) through (iii), as appropriate.
- 7. Enter the Engine Type designation(s) using the following codes:
 - LB2S Lean Burn Two Stroke **RB4S** Rich Burn Four Stroke LB4S Lean Burn Four Stroke
- 8. Enter the Air Pollution Control Device (APCD) type designation(s) using the following codes: A/F Air/Fuel Ratio IR Ignition Retard SIPC HEIS High Energy Ignition System Screw-in Precombustion Chambers PSC Prestratified Charge LEC Low Emission Combustion NSCR Rich Burn & Non-Selective Catalytic Reduction SCR Lean Burn & Selective Catalytic Reduction 9. Enter the Fuel Type using the following codes: PO Pipeline Quality Natural Gas RG Raw Natural Gas 2FO #2 Fuel Oil LPG Liquid Propane Gas
- 10. Enter the Potential Emissions Data Reference designation using the following codes. Attach all referenced data to this

Compressor	r/Generator Data Sheet(s).			
MD	Manufacturer's Data	AP	AP-42	
GR	GRI-HAPCalc TM	OT	Other	(please list)

11. Enter each engine's Potential to Emit (PTE) for the listed regulated pollutants in pounds per hour and tons per year. PTE shall be calculated at manufacturer's rated brake horsepower and may reflect reduction efficiencies of listed Air Pollution Control Devices. Emergency generator engines may use 500 hours of operation when calculating PTE. PTE data from this data sheet shall be incorporated in the Emissions Summary Sheet.

Attachment M Air Pollution Control Device Sheet (BAGHOUSE)

Control Device ID No. (must match Emission Units Table): 2C (Main Ingredient Receiving Dist. System - 2CS) Equipment Information and Filter Characteristics

1.	Manufacturer: MAC Equipment	2. Total number of compartments: 1				
	Model No. 54AVS16	 Number of compartment online for normal operation: 1 				
4.	Provide diagram(s) of unit describing capture syste capacity, horsepower of movers. If applicable, state	m with duct arrangement and size of duct, air volume, hood face velocity and hood collection efficiency.				
5.	Baghouse Configuration: Open Pressure	Closed Pressure Closed Suction				
	(check one)	anced Fabric				
	Other, Specify					
6.	Filter Fabric Bag Material:	7. Bag Dimension:				
	Polyester Dolypropylene	Diameter 6 in.				
	Acrylics Ceramics	Length 4.5 ft.				
	Cotton Weight oz./sg.vd	8. Total cloth area: 107 ft ²				
	Teflon Thickness in	9. Number of bags: 16				
	Others, specify	10. Operating air to cloth ratio: 14:1 ft/min				
11.	Baghouse Operation: Continuous	Automatic Intermittent				
12.	Mechanical Shaker Mechanical Shaker Sonic Cleaning Pneumatic Shaker Reverse Air Flow Bag Collapse Pulse Jet Manual Cleaning Reverse Jet	⊠ Reverse Air Jet ☐ Other:				
13.	Cleaning initiated by: Timer Expected pressure drop range in. of water	 Frequency if timer actuated Other 				
14.	Operation Hours: Max. per day: 24	15. Collection efficiency: Rating: %				
	Max. per yr: 7,500	Guaranteed minimum: .01 gr/dsci %				
40						
16.	Gas now rate into the collector: 1,500 ACFM	PSIA Average Expected: DSIA				
17	ACFM: Design. PSIA Maximum.	b Water/b Dry Air				
17.	Coo Streem Temperatures Ambient %	10. For Deguingmenter				
18.	Gas Stream remperature: Amblent *F	19. Fan Requirements: np 1500 $43/min$				
20.	Stabilized static pressure loss across baghouse. Pre	ssure Drop: High 7.0 in. H ₂ O				
		Low 0.5 in. H ₂ O				
21.	Particulate Loading: Inlet:	grain/scf Outlet: 0.01 grain/scf				

22. Type of Pollutant(s) to be collec other poultry feed ingredients.	ted (if partio	culate give spec	ific type):	Dusts	s associated w	ith grains and
23. Is there any SO ₃ in the emission s	stream?		es SO	3 cont	ent:	ν
24. Emission rate of pollutant (specify) into and o	ut of collector at	maximum	desigr	operating cond	itions:
	,		N	U	0	JT
Pollutant		lb/hr	grains/	acf	lb/hr	grains/acf
PM					0.129	0.01
PM_{10}					0.129	0.01
25. Complete the table:	Particle S	ize Distributior to Collector	at Inlet	Fra	ction Efficiency	of Collector
Particulate Size Range (microns)	Weig	ht % for Size Ra	inge		Weight % for S	ize Range
0 – 2	τ	Jnknown				
2 – 4						
4 – 6						
6 – 8						
8 – 10						
10 – 12						
12 – 16						
16 – 20						
20 – 30						
30 – 40						
40 – 50						
50 – 60						
60 – 70						
70 – 80						
80 – 90						
90 – 100						
>100						

26.	How is filter monitored for indications of deterioration (e.g., broken bags)?
	Continuous Opacity
	Alarms-Audible to Process Operator
	Other, specify: Monthly VE Check per current Permit Condition 4.2.1 and 4.4.4
27.	Describe any recording device and frequency of log entries:
00	
28.	Describe any filter seeding being performed:
	N/A
29.	Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas
	reheating, gas humidification):
	N/A
200	Describe the settle tion meterial diseased sustained
30.	Describe the collection material disposal system:
1	
	Collected material drops into conveying system located directly underneath baghouse and
1	returned to process
1	returned to process.
1	
1	
1	
1	
1	
31	Have you included Bachouse Control Device in the Emissions Points Data Summary Sheet? Yes
	in the year mentaled Eughened Control Echecon the Enholither Data Cummary Choot: ICD

32. Proposed Monitor Please propose m proposed operatin proposed emission MONITORING: None	ring, Recordkeeping, Reporting, nonitoring, recordkeeping, and re g parameters. Please propose s limits.	and Testing porting in order to demonstrate compliance with the testing in order to demonstrate compliance with the RECORDKEEPING: Monthly VE Check. Records of Equipment preventative maintenance procedures. TESTING: None
MONITORING:	Please list and describe the pro- monitored in order to demons	ocess parameters and ranges that are proposed to be strate compliance with the operation of this process
RECORDKEEPING: REPORTING:	equipment or air control device. Please describe the proposed re Please describe any proposed pollution control device.	cordkeeping that will accompany the monitoring. emissions testing for this process equipment on air
TESTING:	Please describe any proposed pollution control device.	emissions testing for this process equipment on air
33. Manufacturer's Gu	aranteed Capture Efficiency for ea	ch air pollutant.
34. Manufacturer's Gua	aranteed Control Efficiency for eac	h air pollutant.
35. Describe all operat	ing ranges and maintenance proce	dures required by Manufacturer to maintain warranty.

Attachment M Air Pollution Control Device Sheet (BAGHOUSE)

Control Device ID No. (must match Emission Units Table): 4C1 (Pneumatic Receiving System – 4S) Equipment Information and Filter Characteristics

1. Manufacturer: MAC Equipment		2. Total number of compartments: 1					
Model No. 96AVS16		 Number of compartment online f operation: 1 	or normal				
4. Provide diagram(s) of unit describing capacity, horsepower of movers. If app	capture syste	em with duct arrangement and size of duct, hood face velocity and hood collection efficien	air volume, cy.				
5. Baghouse Configuration: Open F	Pressure	Closed Pressure Closed Suctio	n				
(check one)	statically Enha	anced Fabric					
Other,	Specify						
6. Filter Fabric Bag Material:		7. Bag Dimension:					
Polyester Dolypropylene		Diameter 6	in.				
Acrylics Ceramics		Length 8	ft.				
Cotton Weight	oz./sq.yd	8. Total cloth area: 196	ft ²				
Teflon Thickness	in	9. Number of bags: 16					
Others, specify		10. Operating air to cloth ratio: 7.6:1	ft/min				
11. Baghouse Operation: 🗌 Continuous	5	Automatic Intermittent					
 Method used to clean bags. Mechanical Shaker Sonic Clean Pneumatic Shaker Reverse A Bag Collapse Pulse Jet Manual Cleaning Reverse Jet 	ining ir Flow et	⊠ Reverse Air Jet ☐ Other:					
 13. Cleaning initiated by: ☑ Timer ☑ Expected pressure drop range 	in. of water	Frequency if timer actuated Other					
14. Operation Hours: Max. per day: 8		15. Collection efficiency: Rating:	%				
Max. per yr: 3,	000	Guaranteed minimum: .01 gr/ds	scf %				
(Gas Stream C	Characteristics					
16. Gas flow rate into the collector: 1,500	ACFN	M at Ambient °F and	PSIA				
ACFM: Design: PSIA	Maximum:	PSIA Average Expected:	PSIA				
17. Water Vapor Content of Effluent Strear	n:	lb. Water/lb. Dry Air					
18. Gas Stream Temperature: An	nbient °F	19. Fan Requirements:	hp				
		OR 1,500	ft ³ /min				
20. Stabilized static pressure loss across b	aghouse. Pre	essure Drop: High 7.0	in. H ₂ O				
		Low 0.5	in. H ₂ O				
21. Particulate Loading: Inlet:		grain/scf Outlet: 0.01	rain/scf				

22. Type of Pollutant(s) to be collec received pneumatically; current	ted (if partic tly salt, lime	ulate give spec stone and pho	ific type): sphate.	Dusts	associated w	ith ingredients
23. Is there any SO_3 in the emission s	stream?		es SO	3 CONte	ent:	ppmv
24. Emission rate of pollutant (specily	/) into and ou	it of collector at	naximum (N	design	operating cond	UT
Pollutant		lb/hr	grains/a	acf	lb/hr	grains/acf
PM					0.129	0.01
PM_{10}					0.129	0.01
25. Complete the table:	Particle S	ize Distributior to Collector	at Inlet	Frac	tion Efficienc	y of Collector
Particulate Size Range (microns)	Weigh	t % for Size Ra	nge	V	Veight % for S	ize Range
0 – 2	U	nknown				
2 – 4						
4 – 6						
6 – 8						
8 – 10						
10 – 12						
12 – 16						
16 – 20						
20 – 30						
30 – 40						
40 – 50						
50 – 60						
60 – 70						
70 – 80						
80 – 90						
90 – 100						
>100						

20. How in filter mentated for indications of deterioration (o.g., broken hore)?
26. How is littler monitored for indications of deterioration (e.g., broken bags)?
Visual ensity readings. Frequency:
\square visual opacity readings, Frequency. \square Other are site: Monthly VE Check non-example Dormit Condition 4.2.1 and 4.4.4
Other, specify: Monthly VE Check per current Permit Condition 4.2.1 and 4.4.4
27. Describe any recording device and frequency of log entries:
28. Describe any filter seeding being performed:
N/A
29. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas
reheating, gas humidification):
N/A
30. Describe the collection material disposal system:
Collected material drops into storage bin underneath baghouse.
Concetta material arops into storage sin anaerneath sugnouse.
31. Have you included Baghouse Control Device in the Emissions Points Data Summary Sheet? Ves

32. Proposed Monitoring, Recordkeeping, Reporting, and Testing Please propose monitoring, recordkeeping, and reporting in order to demonstrate comp proposed operating parameters. Please propose testing in order to demonstrate comp proposed emissions limits.											
None		RECORDREEPING: Monthly VE Check. Records of Equipment preventative maintenance procedures.									
REPORTING: None		TESTING: None									
MONITORING:	Please list and describe the pro monitored in order to demons	bcess parameters and ranges that are proposed to be strate compliance with the operation of this process									
RECORDKEEPING: REPORTING:	Please describe the proposed recordkeeping that will accompany the monitoring. Please describe any proposed emissions testing for this process equipment										
TESTING:	Please describe any proposed pollution control device.	emissions testing for this process equipment on air									
33. Manufacturer's Gua	aranteed Capture Efficiency for ea	ch air pollutant.									
34. Manufacturer's Gua	aranteed Control Efficiency for eac	h air pollutant.									
35. Describe all operati	ing ranges and maintenance proce	dures required by Manufacturer to maintain warranty.									

Attachment M Air Pollution Control Device Sheet (BAGHOUSE)

Control Device ID No. (must match Emission Units Table): 4C2 (Pneumatic Receiving System – 4S) Equipment Information and Filter Characteristics

1.	Manufacturer: MAC Equipment	2. Total number of compartments: 1								
	Model No. 96AVS16	 Number of compartment online for normal operation: 1 								
4.	Provide diagram(s) of unit describing capture syste capacity, horsepower of movers. If applicable, state	m with duct arrangement and size of duct, air volume, hood face velocity and hood collection efficiency.								
5.	Baghouse Configuration: Open Pressure	□ Closed Pressure								
	(check one)	anced Fabric								
6.	Filter Fabric Bag Material:	7. Bag Dimension:								
	Polyester Delypropylene	Diameter o in.								
	Acrylics Gramics Fiber Glass	$\frac{106}{106}$								
	Cotton Weight oz./sq.yd	8. I otal clotri area: 190 It ²								
	Teflon Thickness in	9. Number of bags: 16								
	Others, specify	10. Operating air to cloth ratio: 7.6:1 ft/min								
11.	Baghouse Operation: Continuous	Automatic Intermittent								
12.	Mechanical Shaker Mechanical Shaker Sonic Cleaning Pneumatic Shaker Reverse Air Flow Bag Collapse Pulse Jet Manual Cleaning Reverse Jet	⊠ Reverse Air Jet ☐ Other:								
13.	Cleaning initiated by: ☑ Timer □ Expected pressure drop range in. of water	 Frequency if timer actuated Other 								
14.	Operation Hours: Max. per day: 8	15. Collection efficiency: Rating: %								
	Max. per yr: 3,000	Guaranteed minimum: .01 gr/dscf %								
	Gas Stream C	haracteristics								
16.	Gas flow rate into the collector: 1,500 ACFM	l at Ambient °F and PSIA								
	ACFM: Design: PSIA Maximum:	PSIA Average Expected: PSIA								
17.	Water Vapor Content of Effluent Stream:	lb. Water/lb. Dry Air								
18.	Gas Stream Temperature: Ambient °F	19. Fan Requirements: hp								
		OR 1,500 ft ³ /min								
20.	Stabilized static pressure loss across baghouse. Pre	ssure Drop: High 7.0 in. H ₂ O								
		Low 0.5 in. H ₂ O								
21.	Particulate Loading: Inlet:	grain/scf Outlet: 0.01 grain/scf								

22. Type of Pollutant(s) to be collec received pneumatically; current	ted (if particu tly salt, limes	ulate give spec stone and pho	ific type): sphate.	Dusts	associated w	ith ingredients
23. Is there any SO ₃ in the emission s	stream?		es SO	3 conte	ent:	ppmv
24. Emission rate of pollutant (specify	/) into and out	t of collector at	maximum (N	design	operating conc O	ditions: UT
Pollutant		lb/hr	grains/	acf	lb/hr	grains/acf
PM					0.129	0.01
PM_{10}					0.129	0.01
25. Complete the table:	Particle Si	ze Distributior to Collector	at Inlet	Frac	tion Efficienc	y of Collector
Particulate Size Range (microns)	Weigh	t % for Size Ra	nge	V	Veight % for S	ize Range
0 – 2	U	nknown				
2 – 4						
4 – 6						
6 – 8						
8 – 10						
10 – 12						
12 – 16						
16 – 20						
20 – 30						
30 – 40						
40 – 50						
50 – 60						
60 – 70						
70 – 80						
80 – 90						
90 – 100						
>100						

26. How is filter monitored for indications of deterioration (e.g., broken bags)?	
Continuous Opacity	
Alarms-Audible to Process Operator	
☐ Visual opacity readings, Frequency:	
Other, specify: Monthly VE Check per current Permit Condition 4.2.1 and 4.4.4	
27. Describe any recording device and frequency of log entries:	
28 Describe any filter seeding being performed:	
zo. Describe any filter seeding being performed.	
N/A	
29. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling,	aas
reheating, gas humidification):	5
N/A	
30. Describe the collection material disposal system:	
Collected material drops into storage bin underneath baghouse.	
31. Have you included <i>Baghouse Control Device</i> in the Emissions Points Data Summary Sheet? Yes	

32. Proposed Monitor Please propose m proposed operatin proposed emission	and Testing eporting in order to demonstrate compliance with the testing in order to demonstrate compliance with the								
None		Monthly VE Check. Records of Equipment preventative maintenance procedures.							
REPORTING:		TESTING:							
None		None							
MONITORING:	Please list and describe the pro- monitored in order to demons equipment or air control device.	ocess parameters and ranges that are proposed to be strate compliance with the operation of this process							
RECORDKEEPING: REPORTING:	Please describe the proposed recordkeeping that will accompany the monitoring. Please describe any proposed emissions testing for this process equipment pollution control device								
TESTING:	Please describe any proposed pollution control device.	emissions testing for this process equipment on air							
33. Manufacturer's Gua	aranteed Capture Efficiency for ea	ch air pollutant.							
34. Manufacturer's Gua	aranteed Control Efficiency for eac	h air pollutant.							
35. Describe all operati	ing ranges and maintenance proce	dures required by Manufacturer to maintain warranty.							

Attachment N - Emission Inventory Calculations

Pilgrim's Pride Corporation - Feed Mill, Hatchery and Truck Shop

							0	Moorefield, West Virginia		Ma	Maximum Potential Controlled Emissions		Ma	ximum Potential U	controlled Emissions							
							1	1	1		Stack	Stack	Fugitive	Fugitive	Stack	Stack	Fugitive	Fugitive				
Emission	Emission Source	Material Input	Maximum Throughput	Operating	Emission	Units	Pollutant Type	Emissions Control	Control D	evice Efficiency (%)	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate				
Unit I.D.		F		Hours	Factor				Bldg	Baghouse/ Cyclone	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)				
New/Propose	d Sources																					
					0.31		PM ^G				3.233	0.808			3.233	0.808						
						0.31		PM ₁₀				3.233	0.808			3.233	0.808					
					0.31	TI (D. E	PM _{2.5}				3.233	0.808			3.233	0.808						
					4.41	Lb/mmBtu	NO_X^{-}				45.996	2 477			45.996	2 477						
									0.29		SO ₂				3.025	0.756			3.025	0.756		
					500	0.36		VOC ^F				3.755	0.939			3.755	0.939					
				*500	9.33E-04		Benzene				0.010	0.002			0.010	0.002						
	Generator		1490 внр ^ј	*500 hours/year is	4.09E-04 2.85E-04		Xylenes				0.004	0.001			0.004	0.001						
2H	Cummins Generator Set	#2 Fuel Oil	10.43 mmBtu/hr ^H	based on	3.91E-05		1,3-Butadiene	None			0.000	0.000	-	-	0.000	0.000	-	-				
	(1250 kVA, 1000 KW)			guidance from DFP	1.18E-03	Lb/mmBtu ^E	Formaldehyde				0.012	0.003			0.012	0.003						
				Generators are	7.67E-04 9.25E-05		Acetaldehyde	4			0.008	0.002			0.008	0.002						
				limited to 100	8.48E-05		Naphthalene				0.001	0.000			0.001	0.000						
				non-	3.79E-03		Total HAPs				0.040	0.010		0.040	0.010							
				emergencies	163.05		CU ₂				1,701	425		1,701	425							
				Subpart IIII.	0.001	Lb/mmBtu ^I	N ₂ O				0.009	0.003			0.014	0.003						
				Ŷ	-		CO ₂ e				1,706	427			1,706	427						
Modified Sou	rces		T					1		-		T	1		1	1						
			25 ТРН		-		PM			0.01 gr/dscf ^K	0.129	0.563			38.60	169.07	Manimum Unac	tuallad Emissions				
	Pneumatic Receiving Systems (Truck Unloading) ^M	Softstock Ingredients		-													Information taken from prior pe					
4S			1,500 CFM	8,760	-	Lb/Ton	PM ₁₀	2 Baghouses ^M	N/A	0.01 gr/dscf K	0.129	0.563	N	/A	5.02	21.98	applications. Typi	cally, failure of the				
45				-				(4C1, 4C2)									emissions indoor	s since baghouses				
					-		PM _{2.5}			0.01 gr/dscf K	0.129	0.563			5.02	21.98	are locate	d indoors.				
			150 TPH		0.0033		PM			-			0.10	0.16			0.50	0.79				
11 S	Feed Shipping	Finished Feed	478,000 TPY ^L	-	0.0003	Lb/Ton A	PM ₁₀	Enclosure, Building N	80%	N/A	N/A	N/A	0.02	0.04	N/A	N/A	0.12	0.19				
					0.0001		PM _{2.5}						0.004	0.01			0.02	0.03				
Currently Ur	documented Sources									V												
205	Main Ingredient Receiving	Grains, Softstock	200 TPH	8 760	0.061	Lb/Ton A	PM PM	Baghouse	NI/A	$0.01 \text{ gr/dscf}^{\text{K}}$	0.129	0.563	N	/Α	12.20 6.80	13.73						
205	Distribution System	Ingredients	450,000 TPY ^L	0,700	0.0054	20/101	PM _{2.5}	(2C)	14/24	$0.01 \text{ gr/dscf}^{\text{K}}$	0.129	0.563			1.16	1.31						
					0.31		PM ^G			0102 80 0002	1.628	0.407			1.628	0.407						
					0.31		PM ₁₀				1.628	0.407			1.628	0.407						
					0.31		PM _{2.5}	-			1.628	0.407			1.628	0.407						
					0.95	L0/mmBtu	CO G				4.988	1.247			4.988	1.247						
					0.29		SO ₂				1.523	0.381			1.523	0.381						
				500	0.36		VOC ^F				1.890	0.473			1.890	0.473						
	Hatabary Emorgonay Paalain			*500	9.33E-04		Benzene				0.005	0.001			0.005	0.001						
111	Generator	#2 Eval Oil	750 BHP ^J	hours/year is	2.85E-04		Xylenes	None			0.002	0.001			0.002	0.001						
III	Cummins Generator Set	#2 Fuel OII	5.25 mmBtu/hr ^H	based on	3.91E-05	_	1,3-Butadiene	INOILE			0.000	0.000	-	-	0.000	0.000	-	-				
	(625 KVA, 500 KW)			guidance from DEP.	1.18E-03	Lb/mmBtu ^E	Formaldehyde				0.006	0.002			0.006	0.002						
				Generators are	9.25E-05		Acetaidehyde	1			0.004	0.001			0.004	0.001						
				limited to 100	8.48E-05		Naphthalene	1			0.000	0.000			0.000	0.000						
				non-	3.79E-03		Total HAPs	4			0.020	0.005			0.020	0.005						
				emergencies	0.01		CU ₂ CH	1			856	0.009	•		856	0.009						
				Subpart ZZZZ.	0.001	Lb/mmBtu ^I	N ₂ O	1			0.007	0.002	1		0.007	0.002						
				_	-		CO ₂ e	1			859	215	1		859	215						

Attachment N - Emission Inventory Calculations

Pilgrim's Pride Corporation - Feed Mill, Hatchery and Truck Shop

			Moorefield, West Virginia					1	Maximum Potential Controlled Emissions				Maximum Potential Uncontrolled Emissions							
											Stack	Stack	Fugitive	Fugitive	Stack	Stack	Fugitive	Fugitive		
Emission				Operating	Emission				Control E	Device Efficiency (%)	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate		
Unit I.D.	Emission Source	Material Input	Maximum Throughput	Hours	Factor	Units	Pollutant Type	Emissions Control	Bldg	Baghouse/ Cyclone	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)		
							D		Diug	Dagnouse/ Cyclone										
					7.60		PM ^D				0.013	0.056	-		0.013	0.056	-			
	Hatchery Hot Water Boiler				7.60		PM ₁₀ ^D				0.013	0.056			0.013	0.056				
					/.60	$I b/10^6 cf^B$	PM _{2.5} D				0.013	0.056	-		0.013	0.056				
					84.00	L0/10 CI					0.141	0.730			0.108	0.730	-			
			1.680 mmBtu/Hr		0.60		SO ₂				0.001	0.004	-		0.001	0.004	-			
3H		Natural Gas	1,680 Cf/Hr	8,760	5.50		VOC	None			0.009	0.040	- N/	A	0.009	0.040	- r	V/A		
					-	Lb/10 ⁶ cf	Total HAPs				Insignificant S	Source of HAPs			Insignificant S	Source of HAPs]			
					116.98		CO ₂				197	861			197	861]			
					0.002	lb/mmBtu ^I	CH ₄				0.00	0.01		0.00	0.01	_				
					0.0002	10/ IIIIIDtu	N ₂ O				0.00	0.00		0.00	0.00					
					-		CO ₂ e				197	862			197	862				
					7.60		PM ^D				0.086	0.376			0.086	0.376				
	Hatchery Comfort Heating Units (currently 31 heating units ranging from 0.10 - 0.54				7.60		PM ₁₀ ^D	-			0.086	0.376		0.086	0.376	-				
					7.60	$L h/10^6 \text{ of }^B$	PM _{2.5} D			0.086	0.376		0.086	0.376	-					
					100.0	L0/10 CI				0.049	4.947		0.949	4.947	-					
			11.294 mmBtu/Hr		0.60		SO ₂				0.007	0.030			0.007	0.030				
4H		Natural Gas	11,294 Cf/Hr	8,760	5.50		VOC	None			0.062	0.272	- N/	'A	0.062	0.272	- 1	J/A		
	mmBtu/hr)		,		-	Lb/10 ⁶ cf	Total HAPs				Insignificant S	Source of HAPs			Insignificant S	Source of HAPs	1			
					116.98		CO ₂				1,321	5,787			1,321	5,787				
					0.002	1h/mmPtu I	CH ₄				0.02	0.10	_	0.02	0.10					
					0.0002	10/11111Btu	N ₂ O				0.00	0.01	_		0.00	0.01	_			
					-		CO ₂ e				1,322	5,792			1,322	5,792		1		
					30.36		PM				0.100	0.439			0.100	0.439				
					26.22		PM ₁₀			0.087	0.379			0.087	0.379					
					26.22	$1b/10^3$ col ^C	PM _{2.5}				0.087	0.379			0.087	0.379				
					2.1	10/10 gai	NO _X				0.053	0.231			0.053	0.231				
					2.1		SO ₂				0.088	0.030			0.007	0.030				
				8,760	1		VOC				0.003	0.014			0.003	0.014				
					0.285		Pb				9.41E-04	0.004			9.41E-04	0.004	1			
					4.50E-03		Antimony				1.49E-05	6.50E-05			1.49E-05	6.50E-05				
					6.00E-02		Arsenic				1.98E-04	8.67E-04			1.98E-04	8.67E-04				
	Truck Shop Used Oil Heater	Used Oil generated	3.30 gal/hr ^J	*In reality,	1.80E-03		Beryllium				5.94E-06	2.60E-05			5.94E-06	2.60E-05				
1TS	Clean Burn CB-5000	vehicle maintenance	0.50 mmBtu/hr ⁻¹	Used Oil	1.20E-02		Cadmium	None			3.96E-05	1.73E-04	-	-	3.96E-05	1.73E-04		-		
	(500,000 Btu/hr)	activities		Heaters are	1.80E-02 5.20E-03	lb/10 ³ gal ^C	Chromium				5.94E-05	2.60E-04 7.52E-05			5.94E-05	2.60E-04 7.52E-05				
				heating during	5.00E-02	U	Manganese				1.65E-04	7.23E-04			1.65E-04	7.23E-04				
				cold weather	1.60E-01		Nickel				5.28E-04	2.31E-03			5.28E-04	2.31E-03				
				periods only.	2.80E-05		Phenol				9.24E-08	4.05E-07			9.24E-08	4.05E-07				
				Actual	9.20E-05		Naphthalene				3.04E-07	1.33E-06			3.04E-07	1.33E-06				
				less than 1,000	5.40E-05		Total HAPs	butylphthalate			1.12E-07 1.97E-03	4.91E-07 8.62E-03	·		1.12E-07	4.91E-07 8.62E-03				
				per year.	163.14				1		82	357			82	357	4			
					0.01						0.003	0.014				0.014	"			
					0.001	Lb/mmBtu ¹	N ₂ O				0.001	0.003	1		0.001	0.003				
					-		CO ₂ e	1			82	359			82	359	1			

Attachment N - Emission Inventory Calculations

Pilgrim's Pride Corporation - Feed Mill, Hatchery and Truck Shop

Moorefield, West Virginia									Maximum Potential Controlled Emissions Maximum Potential Uncontrolled Emissions					sions										
									-		Stack	Stack	Fugitive	Fugitive	Stack	Stack	Fugitive	Fugitive						
Emission	Emission Source	Material Input	Maximum Throughput	Operating	Emission	Units	Pollutant Type	Emissions Control	Control D	Control Device Efficiency (%)		Control Device Efficiency (%)		Control Device Efficiency (%)		Control Device Efficiency (%)		Emission Rate						
Unit I.D.		-		Hours	Factor		51		Bldg	Baghouse/ Cyclone	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)	(Lbs/Hr)	(Tons/yr)						
2TS	Truck Shop Used Oil Heater Clean Burn CB-2500 (250,000 Btu/hr)	Used Oil generated onsite from fleet vehicle maintenance activities	1.70 gal/hr ^J 0.25 mmBtu/hr ^J	8,760 *In reality, Used Oil Heaters are used for space heating during cold weather periods only. Actual operating hourss less than 1,000 per year.	30.36 26.22 16 2.1 26.75 1 0.285 4.50E-03 6.00E-02 1.80E-03 1.20E-02 1.80E-03 5.20E-03 5.20E-03 5.20E-03 5.00E-02 1.60E-01 2.80E-05 9.20E-05 3.40E-05 5.97E-01 163.14 0.01 0.001	lb/10 ³ gal ^C lb/10 ³ gal ^C Lb/mmBtu ¹	PM PM ₁₀ PM ₂₅ NO _X CO SO ₂ VOC Pb Antimony Arsenic Beryllium Cadmium Chromium Chromium Chromium Cobalt Manganese Nickel Phenol Naphthalene Dibutylphthalate Total HAPs CO ₂ CH ₄ N ₂ O	None			0.052 0.045 0.045 0.027 0.004 0.045 0.002 4.85E-04 7.65E-06 1.02E-04 3.06E-06 2.04E-05 3.06E-05 8.84E-06 8.50E-05 2.72E-04 4.76E-08 1.56E-07 5.78E-08 1.56E-07 5.78E-08 1.01E-03 41 0.002 0.000	0.226 0.195 0.195 0.119 0.016 0.199 0.007 0.002 3.35E-05 4.47E-04 1.34E-05 8.94E-05 1.34E-04 3.87E-05 3.72E-04 1.19E-03 2.08E-07 2.53E-07 4.44E-03 179 0.007 0.001	-	-	0.052 0.045 0.045 0.027 0.004 0.045 0.002 4.85E-04 7.65E-06 1.02E-04 3.06E-06 2.04E-05 3.06E-05 8.84E-06 8.50E-05 2.72E-04 4.76E-08 1.56E-07 5.78E-08 1.01E-03 41 0.002 0.000	0.226 0.195 0.195 0.119 0.016 0.199 0.007 0.002 3.35E-05 4.47E-04 1.34E-05 8.94E-05 1.34E-04 3.87E-05 3.72E-04 1.19E-03 2.08E-07 6.85E-07 2.53E-07 4.44E-03 179 0.007 0.001	-	-						

NOTES

A = Emission factors obtained from AP-42 Table 9.9.1-1 and 9.9.1-2. Often, PM₁₀ factors assumed to be 50% of PM factors and PM_{2.5} factors assumed to be 17% of PM₁₀ factors.

B = Emission factors obtained from AP-42 Table 1.4-1 and 1.4-2.

C = Emission factors obtained from AP-42 Table 1.11-1, 1.11-2, 1.11-3, 1.11-4, 1.11-5 for Waste Oil Combusters. Assumed used oil is 0.46% ash and 0.25% sulfur and 0.0057% lead. Assumed PM₁₀ = PM_{2.5}. BTU value of used oil assumed to be 140,000 Btu/gal. Vermont Agency of Natural Resources, March 1996. Vermont Used Oil Analysis and Waste Oil Furnace Emissions Study.

D = Assumed that Natural Gas Combustion releases PM_{10} or smaller particles.

E = Emission factors obtained from AP-42 Table 3.3-1 or Table 3.3-2. Assumed all PM less than 2.5 μ m.

F = Emission factor for VOC is assumed to be equivalent to the emission factor for TOC.

G = EPA Engine Certification Data available for the engine with PM, NOx, and CO emissions information. AP-42 factors are used in lieu of Engine Certification Data to be more conservative in the emissions approach (i.e., emissions from engine likely to slowly increase over time as compared to emissions testing of brand new engine). See Attachment 2 for EPA Engine Certification Data to be more conservative in the emissions approach (i.e., emissions from engine likely to slowly increase over time as compared to emissions testing of brand new engine). See Attachment 2 for EPA Engine Certification Data.

- H = Converted using the conversion factor of 7,000 Btu/hp-hr.
- I = Generally, GHG emission factors taken from 40 CFR 98, Subpart C (converted from kg to lb).
- J = Information from Manufacturer.
- K = Typical MAC Baghouse guaranteed performance.
- L = Currently permitted design capacity.

M = Due to physical location of receiving connection, only one ingredient can be received pneumatically at a time. Pneumatic receiving systems aspirate through baghouses/cartridge filters. Two baghouses exhaust outdoors and are considered emission points.

N = Control efficiency allowed under prior permit applications.

O = Small generator base fuel tanks not included above as these are considered insignificant emission sources. Also, liquid feed ingredient tanks previously determined to be insignificant source.

Pilgrim's Pride Corporation Moorefield Feedmill, Hatchery and Truck Shop Moorefield, West Virginia

Attachment O Monitoring, Recordkeeping, Reporting and Testing Plans

Pilgrim's requests that the current monitoring, recordkeeping, reporting and testing requirements remain the same as in the current Permit.

Attachment P AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that Pilgrim's Pride Corporation has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Construction Permit and Class II Administrative Update for the Pilgrim's Pride Corporation Feed Mill and Hatchery for the installation of a new Hatchery emergency generator and amending the control devices on various Mill ingredient conveying systems located on Industrial Park Road in Moorefield, Hardy County, West Virginia. The latitude and longitude coordinates are: 39.0444 and -78.9861.

The applicant estimates the increased potential to discharge the following Regulated Air Pollutants will be: PM of 3.31 tons per year (tpy), PM_{10} of 3.33 tpy, $PM_{2.5}$ of 3.33 tpy, NO_x of 23.32 tpy, CO of 8.54 tpy, SO₂ of 1.76 tpy, VOC of 1.75 tpy and total HAPs of less than 0.1 tpy.

Startup of operation of the new generator is planned to begin on or about the 1st day of February, 2017. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours. Dated this the (Insert Date) day of December, 2016.

By: Pilgrim's Pride Corporation Peyton Umstot Complex Manager P.O. Box 539 Moorefield, West Virginia 26836
Specification sheet

Diesel generator set QST30 series engine



680 kW - 1000 kW 60 Hz

Description

Cummins Power Generation commercial generator sets are fully integrated power generation systems providing optimum performance, reliability and versatility for stationary standby and prime power applications.

Features

Cummins® heavy-duty engine - Rugged 4-cycle, industrial diesel delivers reliable power, low emissions and fast response to load changes.

Alternator - Several alternator sizes offer selectable motor starting capability with low reactance 2/3 pitch windings, low waveform distortion with non-linear loads and fault clearing short-circuit capability. **Permanent magnet generator (PMG)** - Offers enhanced motor starting and fault clearing shortcircuit capability.

Control system - The PowerCommand[®] electronic control is standard equipment and provides total genset system integration including automatic remote starting/stopping, precise frequency and voltage regulation, alarm and status message display, AmpSentry[™] protection, output metering, auto-shutdown at fault detection and NFPA 110 Level 1 compliance.

Cooling system - Standard integral set-mounted radiator system, designed and tested for rated ambient temperatures, simplifies facility design requirements for rejected heat.

NFPA - The genset accepts full rated load in a single step in accordance with NFPA 110 for Level 1 systems.

Warranty and service - Backed by a comprehensive warranty and worldwide distributor network.

	Standby ra	ting	Prime rating		Continuou	s rating	Data sheets	
Model	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz	50 Hz
DQFAA	750 (938)		680 (850)				D-3329	
DQFAB	800 (1000)		725 (907)				D-3330	
DQFAC	900 (1125)		818 (1023)				D-3331	
DQFAD	1000 (1250)		900 (1125)				D-3332	

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Generator set specifications

Governor regulation class	ISO 8528 Part 1 Class G3
Voltage regulation, no load to full load	± 0.5%
Random voltage variation	± 0.5%
Frequency regulation	Isochronous
Random frequency variation	± 0.25%
Radio frequency emissions compliance	IEC 801.2 through IEC 801.5; MIL STD 461C, Part 9

Engine specifications

Bore	140 mm (5.51 in)
Stroke	165.0 mm (6.5 in)
Displacement	30.5 litres (1860 in ³)
Configuration	Cast iron, V, 12 cylinder
Battery capacity	1800 amps minimum at ambient temperature of -18 °C to 0 °C (0 °F to 32 °F)
Battery charging alternator	35 amps
Starting voltage	24 volt, negative ground
Fuel system	Direct injection: number 2 diesel fuel, fuel filter, automatic electric fuel shutoff
Fuel filter	Triple element, 10 micron filtration, spin-on fuel filters with water separator
Air cleaner type	Dry replaceable element
Lube oil filter type(s)	Four spin-on, combination full flow filter and bypass filters
Standard cooling system	High ambient radiator

Alternator specifications

Design	Brushless, 4 pole, drip proof, revolving field
Stator	2/3 pitch
Rotor	Single bearing flexible discs
Insulation system	Class H on low and medium voltage, Class F on high voltage
Standard temperature rise	150 °C standby at 40 °C ambient
Exciter type	PMG (permanent magnet generator)
Phase rotation	A (U), B (V), C (W)
Alternator cooling	Direct drive centrifugal blower fan
AC waveform total harmonic distortion	< 5% no load to full linear load, < 3% for any single harmonic
Telephone influence factor (TIF)	< 50 per NEMA MG1-22.43
Telephone harmonic factor (THF)	< 3

Available voltages

60 Hz line-r	eutral/line-line			50 Hz line-neutral/line-line
• 120/208	• 220/380	• 240/416	• 347/600	
• 139/240	• 230/400	• 277/480		

Note: Consult factory for other voltages.

Generator set options and accessories

Engine

- □ 208/240/480 V coolant heater for ambient above 4.5 °C (40 °F)
- □ 208/240/480 V coolant heater for ambient below 4.5 °C (40 °F)

Control panel

- □ 120/240 V 100 W control anti-condensation heater
- Paralleling configurationRemote fault signal
- package □ Run relay package

Alternator

- □ 80 °C rise
 - □ 105 °C rise
 - □ 125 °C rise
 - □ 120/240 V 300 W, anticondensation heater
- □ Temperature sensor RTDs, 2/phase
- Temperature sensor alternator bearing RTD
- Differential current transformers

Exhaust system

- □ Industrial grade exhaust
- silencer Residential grade exhaust
- □ Interaction and grade exhaust
 □ Critical grade exhaust
- silencer

Cooling system

□ Remote radiator

Generator set

- □ AC entrance box
- □ Battery

- Battery rack with hold-down
 floor standing
- Circuit breaker set mounted
- Disconnect switch set mounted
- □ PowerCommand Network
- □ Remote annunciator panel
- □ Spring isolators
- □ 2 year warranty
- □ 5 year warranty
- 10 year major components warranty

Note: Some options may not be available on all models - consult factory for availability.

Control system PCC3201



PowerCommand control is an integrated generator set control system providing governing, voltage regulation, engine protection and operator interface functions. Major features include:

- Integral AmpSentry[™] Protective Relay providing a full range of alternator protection functions that are matched to the alternator provided.
- Battery monitoring and testing features and smart starting control system.
- Three phase sensing, full wave rectified voltage regulation system, with a PWM output for stable operation with all load types.
- Control suitable for operation in ambient temperatures from -40 °C to +70 °C (-40 °F to +158 °F) and altitudes to 5000 meters (13,000 feet).
- Prototype tested; UL, CSA, and CE compliant.
- InPower[™] PC-based service tool available for detailed diagnostics.
- Optional Echelon® LONWORKS® network interface.

Operator/display panel

- Off/manual/auto mode switch
- Manual run/stop switch
- Panel lamp test switch
- Emergency stop switch
- Exercise switch
- Alpha-numeric display with pushbutton access for viewing engine and alternator data and providing setup, controls and adjustments
- LED lamps indicating not in auto, common warning, common shutdown, remote start
- Configurable for local language

Engine protection

- Overspeed shut down
- Low oil pressure warning and shut down
- High coolant temperature warning and shut down
- High oil temperature warning
- Low coolant level warning or shut down
- Low coolant temperature warning
- High and low battery voltage warning
- Weak battery warning
- Dead battery shut down
- Fail to start (overcrank) shut down
- Fail to crank shut down
- Redundant start disconnect
- Cranking lockout
- Sensor failure indication

Engine data

- DC voltage
- Lube oil pressure
- Coolant temperature
- Lube oil temperature
- Engine speed
- Engine ECM data

AmpSentry AC protection

- Over current and short-circuit shut down
- Over current warning
- Single and three phase fault regulation
- Over and under voltage shut down
- Over and under frequency shut down
- Overload warning with alarm contact
- Reverse power and reverse Var shut down

Alternator data

- Line-to-line and line-to-neutral AC volts
- Three phase AC current
- Frequency
- Total and individual phase power factor, kW and kVA
- Bus voltage and frequency (with paralleling options)

Other data

- Genset model data
- Start attempts, starts, running hours
- kW hours (total and since reset)
- · Fault history
- Load profile (accessible with InPower)

Governing

- Digital electronic isochronous governor
- Temperature dynamic governing
- Smart idle speed mode

Voltage regulation

- Digital PWM electronic voltage regulation
- Three phase line-to-neutral sensing
- Single and three phase fault regulation
- Configurable torque matching

Control functions

- Data logging on faults
- Fault simulation (requires InPower)
- Time delay start and cooldown
- Cycle cranking
- Configurable customer outputs (4)
- Configurable network inputs (8) and outputs (16) (with optional network)
- Remote emergency stop

Paralleling (Option)

- Active digital phase lock loop synchronizer
- Isochronous kW and kVar load sharing controls
- kW import/export and kVar/PF control for utility (mains) paralleling

Options

- □ Thermostatically controlled space heater
- □ Key-type mode switch
- □ Ground fault module
- □ Auxiliary relays (3)
- □ Echelon LONWORKS interface
- □ Modion Gateway to convert to Modbus (loose)
- PowerCommand iWatch web server for remote monitoring and alarm notification (loose)
- Digital input and output module(s) (loose)
- □ Remote annunciator (loose)
- □ Paralleling
- Power transfer control

For further detail see document S-1444.

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Emergency standby power (ESP):

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Limited-time running power (LTP):

Applicable for supplying power to a constant electrical load for limited hours. Limited Time Running Power (LTP) is in accordance with ISO 8528.

Prime power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

Base load (continuous) power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.



This outline drawing is for reference only. See respective model data sheet for specific model outline drawing number.

Do not use for installation design

	Dim "A"	Dim "B"	Dim "C"	Set Weight*	Set Weight*
Model	mm (in.)	mm (in.)	mm (in.)	dry kg (lbs)	wet kg (lbs)
DQFAA	4338 (170.7)	2000 (79)	2353 (93)	6673 (14707)	6971 (15363)
DQFAB	4338 (170.7)	2000 (79)	2353 (93)	6696 (15199)	7194 (15855)
DQFAC	4338 (170.7)	2000 (79)	2353 (93)	7375 (16254)	7672 (16910)
DQFAD	4338 (170.7)	2000 (79)	2353 (93)	7633 (16824)	7931 (17480)

* Weights represent a set with standard features. See outline drawings for weights of other configurations.

Codes and standards

Codes or standards compliance may not be available with all model configurations - consult factory for availability.

	This generator set is designed in facilities certified to ISO 9001 and manufactured in facilities certified to ISO 9001 or ISO 9002.		The generator set is available listed to UL 2200, Stationary Engine Generator Assemblies for all 60 Hz low voltage models. The PowerCommand control is Listed to UL 508 - Category NITW7 for U.S. and Canadian usage. Circuit breaker assemblies are UL 489 Listed for 100% continuous operation and also UL 869A Listed Service Equipment.
E.	The Prototype Test Support (PTS) program verifies the performance integrity of the generator set design. Cummins Power Generation products bearing the PTS symbol meet the prototype test requirements of NFPA 110 for Level 1 systems.	U.S. EPA	Engine certified to Stationary Emergency U.S. EPA New Source Performance Standards, 40 CFR 60 subpart IIII Tier 2 exhaust emission levels. U.S. applications must be applied per this EPA regulation.
	All low voltage models are CSA certified to product class 4215-01.	International Building Code	The generator set package is available certified for seismic application in accordance with the following International Building Code: IBC2000, IBC2003, IBC2006, IBC2009 and IBC2012.

Warning: Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

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Attachment S - Manufacturer Information for New Generator Model: DQFAD Frequency: 60 Fuel type: Diesel KW rating: 1000 standby 900 prime

Emissions level: EPA NSPS Stationary Emergency Tier 2

Power

Generation

† Generator set data sheet

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	Standb	у			Prime				Continuous
Fuel consumption	kW (kVA)			kW (kVA)				kW (kVA)	
Ratings	1000 (1	250)			900 (1125)				
Load	1/4	1/2	3/4	Full	1/4	1/2	3/4	Full	Full
US gph	19.1	35.8	54.1	72.2	17.3	32.1	47.5	63.9	
L/hr	72.3	135.5	204.8	273.3	65.5	121.5	179.8	241.9	

Engine	Standby rating	Prime rating	Continuous rating
Engine manufacturer	Cummins Inc.		
Engine model	QST30-G5 NR2		
Configuration	Cast iron, V 12 cylin	nder	
Aspiration	Turbocharged and I	ow temperature aftercool	ed
Gross engine power output, kWm (bhp)	1112 (1490)	1007 (1350)	
BMEP at set rated load, kPa (psi)	2417 (351)	2160 (313)	
Bore, mm (in)	140 (5.51)		
Stroke, mm (in)	165 (6.5)		
Rated speed, rpm	1800	1800	
Piston speed, m/s (ft/min)	9.91 (1950)	9.91 (1950)	
Compression ratio	14.7:1		
Lube oil capacity, L (qt)	154 (162.8)		
Overspeed limit, rpm	2100 ±50		
Regenerative power, kW	82		

Fuel flow

Maximum fuel flow, L/hr (US gph)	570 (150)	
Maximum fuel inlet restriction, kPa (in Hg)	27 (8.0)	
Maximum fuel inlet temperature, °C (°F)	66 (150)	

Air	Standby rating	Prime rating	Continuous rating
Combustion air, m³/min (scfm)	88 (3150)	81 (2880)	
Maximum air cleaner restriction, kPa (in H ₂ O)	6.2 (25)		
Alternator cooling air, m ³ /min (cfm)	204 (7300)		

Exhaust

Exhlugit			
Exhaust flow at set rated load, m ³ /min (cfm)	211 (7540)	195 (6950)	
Exhaust temperature, °C (°F)	477 (890)	467 (873)	
Maximum back pressure, kPa (in H₂O)	6.8 (27)		

I

Standard set-mounted radiator cooling

V			
Ambient design, °C (°F)	50 (122)		
Fan Ioad, kWm (HP)	43 (57)		
Coolant capacity (with radiator), L (US gal)	201 (53.2)		
Cooling system air flow, m³/min (scfm)	952 (34000)		
Total heat rejection, MJ/min (Btu/min)	48.9 (46455)		
Maximum cooling air flow static restriction, kPa (in H ₂ O)	0.12 (0.5)		
Maximum fuel return line restriction kPa (in Hg)	67.5 (20)		

Optional set-mounted radiator cooling

Ambient design, °C (°F)		
Fan load, kWm (HP)		
Coolant capacity (with radiator), L (US gal)		
Cooling system air flow, m ³ /min (scfm)		
Total heat rejection, MJ/min (Btu/min)		
Maximum cooling air flow static restriction, kPa (in H ₂ O)		
Maximum fuel return line restriction, kPa (in Hg)		

Optional heat exchanger cooling

Set coolant capacity, L (US gal)	
Heat rejected, jacket water circuit, MJ/min (Btu/min)	
Heat rejected, aftercooler circuit, MJ/min (Btu/min)	
Heat rejected, fuel circuit, MJ/min (Btu/min)	
Total heat radiated to room, MJ/min (Btu/min)	
Maximum raw water pressure, jacket water circuit, kPa (psi)	
Maximum raw water pressure, aftercooler circuit, kPa (psi)	
Maximum raw water pressure, fuel circuit, kPa (psi)	
Maximum raw water flow, jacket water circuit, L/min (US gal/min)	
Maximum raw water flow, aftercooler circuit, L/min (US gal/min)	
Maximum raw water flow, fuel circuit, L/min (US gal/min)	
Minimum raw water flow at 27 °C (80 °F) inlet temp, jacket water circuit, L/min (US gal/min)	
Minimum raw water flow at 27 °C (80 °F) inlet temp, aftercooler circuit, L/min (US gal/min)	
Minimum raw water flow at 27 °C (80 °F) inlet temp, fuel circuit, L/min (US gal/min)	
Raw water delta P at min flow, jacket water circuit, kPa (psi)	
Raw water delta P at min flow, aftercooler circuit, kPa (psi)	
Raw water delta P at min flow, fuel circuit, kPa (psi)	
Maximum jacket water outlet temp, °C (°F)	
Maximum aftercooler inlet temp, °C (°F)	
Maximum aftercooler inlet temp at 25 °C (77 °F) ambient, °C (°F)	
Maximum fuel return line restriction, kPa (in Hg)	

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Optional remote radiator cooling ¹	Standby rating	Prime rating	Continuous rating	
Set coolant capacity, L (US gal)				
Max flow rate at max friction head, jacket water circuit, L/min (US gal/min)	992 (262)	992 (262)		
Max flow rate at max friction head, aftercooler circuit, L/min (US gal/min)	303 (80)	303 (80)		
Heat rejected, jacket water circuit, MJ/min (Btu/min)	22.67 (21500)	21.01 (19925)		
Heat rejected, aftercooler circuit, MJ/min (Btu/min)	18.35 (17400)	15.69 (14885)		
Heat rejected, fuel circuit, MJ/min (Btu/min)				
Total heat radiated to room, MJ/min (Btu/min)	6.1 (5753)	5.6 (5301)		
Maximum friction head, jacket water circuit, kPa (psi)	69 (10)			
Maximum friction head, aftercooler circuit, kPa (psi)	48 (7)			
Maximum static head, jacket water circuit, m (ft)	14 (46)			
Maximum static head, aftercooler circuit, m (ft)	14 (46)			
Maximum jacket water outlet temp, °C (°F)	104 (220)	100 (212)		
Maximum aftercooler inlet temp at 25 °C (77 °F) ambient, °C (°F)	41 (105)			
Maximum aftercooler inlet temp, °C (°F)	62 (143)	56 (133)		
Maximum fuel flow, L/hr (US gph)				
Maximum fuel return line restriction, kPa (in Hg)	67.5 (20)			

Weights²

Unit dry weight kgs (lbs)	7633 (16824)
Unit wet weight kgs (lbs)	7931 (17480)

Notes:

¹ For non-standard remote installations contact your local Cummins Power Generation representative.

² Weights represent a set with standard features. See outline drawing for weights of other configurations.

Derating factors

Standby	Engine power available up to 701 m (2300 ft) at ambient temperatures up to 40 °C (104 °F). Above these elevations, derate at 3.5% per 305 m (1000 ft) and 7% per 10 °C (18 °F).
Prime	Engine power available up to 727 m (2385 ft) at ambient temperatures up to 40 °C (104 °F). Above these elevations, derate at 3.5% per 305 m (1000 ft) and 7% per 10 °C (18 °F).
Continuous	

Ratings definitions

Emergency standby power	Limited-time running power	Prime power (PRP):	Base load (continuous)
(ESP):	(LTP):		power (COP):
Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power to a constant electrical load for limited hours. Limited Time Running Power (LTP) is in accordance with ISO 8528.	Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.	Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) is in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.

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Attachment S - Manufacturer Information for New Generator Alternator data

Voltage	Connection ¹	Temp rise degrees C	Duty ²	Single phase factor ³	Max surge kVA⁴	Winding No.	Alternator data sheet	Feature Code
120/208-139/240	12-lead	125/105	S/P		4234	1019	ADS-312	B252
240/416-277/480	12-lead	125/105	S/P		4234	1019	ADS-312	B252
277/480	Wye, 3-phase	125/105	S/P		3866	1018	ADS-311	B276
220/380-277/480	Wye, 3-phase	125/105	S/P		4602	1018	ADS-330	B282
220/380-277/480	Wye, 3-phase	105/80	S/P		4602	1018	ADS-330	B283
210/380-277/480	Wye, 3-phase	80	S		5521	1024	ADS-331	B284
240/416-277/480	Wye	125/105	S/P		4234	1019	ADS-312	B288
347/600	3-phase	125/105	S/P		3866	1021	ADS-311	B300
347/600	3-phase	105/80	S/P		4234	1024	ADS-312	B301
347/600	3-phase	80	S		4602	1004	ADS-330	B604

Notes:

¹ Limited single phase capability is available from some three phase rated configurations. To obtain single phase rating, multipy the three phase kW rating by the Single Phase Factor³. All single phase ratings are at unity power factor.

² Standby (S), Prime (P) and Continuous ratings (C).

³ Factor for the *Single Phase Output from Three Phase Alternator* formula listed below.

⁴ Maximum rated starting kVA that results in a minimum of 90% of rated sustained voltage during starting.

Formulas for calculating full load currents:

Three phase output	Single phase output
kW x 1000	kW x SinglePhaseFactor x
Voltage x 1.73 x 0.8	Voltage

Cummins Power Generation 1400 73rd Avenue N.E. Minneapolis, MN 55432 USA Phone: 763 574 5000 Fax: 763 574 5298

Warning: Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

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Attachment S - Manufacturer Information for Baghouses (2C, 4C1, 4C2)

Air Vent Square (AVS) Filter



The Mac Process Air-Vent Square (**AVS**) is a pulse jet filter. Electronically timed compressed air is released into a row of filter bags during operation. These pulses dislodge the captured dust and allow the filter to clean itself without shutting down the operation. Mac Process offers this filter in two styles: with and without a hopper.

With a 60° hopper (Style III) the filter receives dust through a hopper entry inlet and discharges the collected dust through an airlock for dust disposal or recycling.

Without the hopper (Style II) the filter is ideally suited as a bin vent filter for storage tanks, work bins and surge hoppers.



Dimensions (IN.)										
MODEL	P	Q	R	S	T					
AVS/ST9	26	29	5 ¹ /2	3	5 ¹ /2					
AVS/ST16	35 ¹ /2	37 ¹ /2	6	4	6					
AVS/ST25	43	46	5 ⁹ /16	6	5 ⁹ /16					
AVS/ST36	51 ¹ /2	54 ¹ /2	5 ¹ /2	7	6					
AVS/ST49	60	63	6 ³ /4	8	6					
AVS/ST64	68 ¹ /2	71 ¹ /2	5	12	5					

Standard Specifications

- 12 gauge carbon or 304 stainless steel construction*
- Rated to 17" w.c. static pressure
- Full welded exterior
- Skip welded interior
- 36 bag units and larger have reinforced housing and tubesheet
- Broke lip flange on top plenum and housing
- Timing board enclosures: NEMA 4
- Venturi nozzle and bag cups: Mineral reinforced nylon
- Bag cages: Galvanized carbon steel
- Bags: 16 oz. singed dacron polyester
- Lifting lugs: Two on top plenum
- Service door:
 - Units with 18" long bags have an 18" x 15" tall bolted inspection panel
 - Units with bags longer than 18" have an 18" wide hinged (to left side) T-handle style inspection door
- 60° hopper flanged to housing (Style III only)
- Mac Process white paint

*stainless steel includes housing, hopper and tubesheet with all carbon steel flanges and reinforced ribs

Options

- Pressure differential gauge kit
- 316 stainless steel
- 10 gauge carbon steel construction
- Rated to 20" w.c. static pressure
- High entry inlet with bag protectors
- 70° hopper slope
- Aluminum Venturi
- NEMA 7 Or 9 timer enclosure
- Exhaust weather hood with birdscreen
- 4x4 mesh grate
- Carbon steel service platform with ladder and safety cage
- Pneumatic noise reducers in solenoids
- Flanged air inlet
- Mount pads
- Side mounted or top mounted fans (restrictions exist please contact your Mac Process Sales Representative)
- Support structures

HOPPER HEIGHT (Z-Z)										
	Dimensio	ns (IN.)								
			Π	SCHARGE	'H'					
MODEL	MD20 8	MD20 9	MD40 10 STD.	MD40 12	MD75 14	MD75 15	MD139 16			
AVS9	15 ¹⁵ /16	15½	14 ¹ /4	12 ¹ /2						
AVS16	23 ⁵ /16	22 ⁷ /16	21 ⁹ /16	19 ⁷ /8	18 ¹ /8	17 ¹ /4	16 ³ /8			
AVS25	303/4	297/8	29	275/16	25 ⁹ /16	2411/16	23 ¹³ /16			
AVS36	381/8	371/4	363/8	345/8	32 ¹⁵ /16	32 ¹ /16	31 ³ /16			
AVS49	45 ¹ /2	44 ⁵ /8	433/4	42	401/4	39 ⁷ /16	38 ⁹ /16			
AVS64	52 ¹³ /16	51 ¹⁵ /16	51 ¹ /8	493/8	475/8	463/4	457/8			

call toll free 888.821.2476

Attachment S - Manufacturer Information for Baghouses (2C, 4C1, 4C2) macprocess schenckprocess group





		CINTH	NO OF	Dime	nsions (IN.)							MAX.		WEIGH
	MODEL	AREA	BAGS	A	B	C	D	:	F	G	X	Y	A/L	SCFM	LBS.
	18AVS9	17	9	26	825/8	401/8	28	38	20	10 DIA.	14	22 ¹ /8	MD 40	3.6	370
	36AVS9	38	9	26	945/8	52 ¹ /8	40	38	22	10 DIA.	14	22 ¹ /8	MD 40	3.6	500
	54AVS9	60	9	26	1125/8	701/8	58	38	30	10 DIA.	14	22 ¹ /8	MD 40	3.6	590
	72AVS9	81	9	26	1305/8	881/8	76	38	38	10 DIA.	14	221/8	MD 40	3.6	680
	18AVS16	30	16	341/2	905/8	401/8	28	46	20	10 DIA.	14	221/8	MD 40	5.0	540
	36AVS16	69	16	341/2	1025/8	52 ¹ /8	40	46	22	10 DIA.	14	22 ¹ /8	MD 40	5.0	700
\rightarrow	54AV\$16	107	16	341/2	1205/8	70 ¹ /8	58	46	30	10 DIA.	14	22 ¹ /8	MD 40	5.0	820
	72AV\$16	145	16	341/2	1385/8	88 ¹ /8	76	46	38	10 DIA.	14	22 ¹ /8	MD 40	5.0	950
\rightarrow	96AVS16	196	16	341/2	1625/8	112 ¹ /8	100	46	48	10 DIA.	14	22 ¹ /8	MD 40	5.0	1110
	18AV\$25	48	25	43	985/8	401/8	28	54	20	10 X 20	18	24 ¹ /8	MD 40	5.8	730
	36AVS25	104	25	43	1105/8	52 ¹ /8	40	54	22	10 X 20	18	24 ¹ /8	MD 40	5.8	930
	54AVS25	167	25	43	1285/8	70 ¹ /8	58	54	30	10 X 20	18	24 ¹ /8	MD 40	5.8	1090
	72 AV S25	227	25	43	1465/8	88 ¹ /8	76	54	38	10 X 20	18	24 ¹ /8	MD 40	5.8	1190
	96AVS25	307	36	43	1705/8	112 ¹ /8	100	54	48	10 X 20	18	24 ¹ /8	MD 40	5.8	1390
	36AVS36	155	36	51 ¹ /2	1185//8	52 ¹ /8	40	62	22	10 X 20	18	24 ¹ /8	MD 40	7.3	1210
	54AVS36	241	36	51 ¹ /2	1365/8	701/8	58	62	30	10 X 20	18	24 ¹ /8	MD 40	7.3	1440
	72AVS36	327	36	51 ¹ /2	1545/8	88 ¹ /8	76	62	38	10 X 20	18	24 ¹ /8	MD 40	7.3	1660
	96AVS36	442	36	51 ¹ /2	178 ⁵ /8	112 ¹ /8	100	62	48	10 X 20	18	24 ¹ /8	MD 40	7.3	1810
	36AVS49	211	49	60	1265/8	52 ¹ /8	40	70	22	10 X 36	24	27 ¹ /8	MD 75	8.5	1450
	54AVS49	328	49	60	1445/8	701/8	58	70	30	10 X 36	24	27 ¹ /8	MD 75	8.5	1820
	72 AV \$49	445	49	60	1625/8	88 ¹ /8	76	70	38	10 X 36	24	27 ¹ /8	MD 75	8.5	1990
	96AVS49	602	49	60	1865/8	1121/8	100	70	48	10 X 36	24	27 ¹ /8	MD 75	8.5	2280
	36AVS64	276	64	68 ¹ /2	1345/8	52 ¹ /8	40	78	22	10 X 36	24	27 ¹ /8	MD 139	10.9	1820
	54AVS64	429	64	68 ¹ /2	1525/8	70 ¹ /8	58	78	30	10 X 36	24	27 ¹ /8	MD 139	10.9	2180
	72AVS64	582	64	68 ¹ /2	1705/8	88 ¹ /8	76	78	38	10 X 36	24	27 ¹ /8	MD 139	10.9	2510
	96AVS64	786	64	68 ¹ /2	1945/8	112 ¹ /8	100	78	48	10 X 36	24	27 ¹ /8	MD 139	10.9	2950





Each AVS filter comes with an informational model number to better identify it.