



WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION
DIVISION OF AIR QUALITY

601 57th Street, SE
Charleston, WV 25304
(304) 926-0475
www.dep.wv.gov/daq

**APPLICATION FOR NSR PERMIT
AND
TITLE V PERMIT REVISION
(OPTIONAL)**

PLEASE CHECK ALL THAT APPLY TO **NSR (45CSR13)** (IF KNOWN):

- CONSTRUCTION MODIFICATION RELOCATION
 CLASS I ADMINISTRATIVE UPDATE TEMPORARY
 CLASS II ADMINISTRATIVE UPDATE AFTER-THE-FACT

PLEASE CHECK TYPE OF **45CSR30 (TITLE V)** REVISION (IF ANY):

- ADMINISTRATIVE AMENDMENT MINOR MODIFICATION
 SIGNIFICANT MODIFICATION

IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS **ATTACHMENT S** TO THIS APPLICATION

FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.

Section I. General

| | | | |
|---|--|--|--|
| 1. Name of applicant (as registered with the WV Secretary of State's Office): Superior Fibers LLC | | 2. Federal Employer ID No. (FEIN): 2 0 5 3 5 0 9 7 9 | |
| 3. Name of facility (if different from above): Superior Fibers LLC Reedsville Plan | | 4. The applicant is the: <input type="checkbox"/> OWNER <input type="checkbox"/> OPERATOR <input checked="" type="checkbox"/> BOTH | |
| 5A. Applicant's mailing address: P.O. Box 478 Reedsville, WV 26547 | | 5B. Facility's present physical address: Rt. 92 South Reedsville, WV 26547 | |
| 6. West Virginia Business Registration. Is the applicant a resident of the State of West Virginia? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A . – If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A . | | | |
| 7. If applicant is a subsidiary corporation, please provide the name of parent corporation: No | | | |
| 8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i> ? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If YES, please explain: Applicant owns the facility – If NO, you are not eligible for a permit for this source. | | | |
| 9. Type of plant or facility (stationary source) to be constructed, modified, relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.): Glass fiber manufacturing | | 10. North American Industry Classification System (NAICS) code for the facility: 32721 | |
| 11A. DAQ Plant ID No. (for existing facilities only): 0 7 7 – 0 0 0 1 5 | | 11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): R13-2501A | |

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

| | | |
|--|--|---|
| <p>12A.</p> <ul style="list-style-type: none"> For Modifications, Administrative Updates or Temporary permits at an existing facility, please provide directions to the <i>present location</i> of the facility from the nearest state road; For Construction or Relocation permits, please provide directions to the <i>proposed new site location</i> from the nearest state road. Include a MAP as Attachment B. <p>Interstate 79 to Interstate 68 East, to Exit 4, to State Route 7 East and proceed for approximately 12 miles, to State Route 92 South and proceed for approximately 0.5 miles; the facility will be located on right side of the road.</p> | | |
| <p>12.B. New site address (if applicable): NA</p> | <p>12C. Nearest city or town: Reedsville, WV</p> | <p>12D. County: Preston</p> |
| <p>12.E. UTM Northing (KM): 4,374.347</p> | <p>12F. UTM Easting (KM): 603.2988</p> | <p>12G. UTM Zone: 17</p> |
| <p>13. Briefly describe the proposed change(s) at the facility: Revise permit R13-2501A to expand the existing production capacity. Addition of a second thermal oxidizer to control emissions from the expansion.</p> | | |
| <p>14A. Provide the date of anticipated installation or change: 01/01/2016</p> <ul style="list-style-type: none"> If this is an After-The-Fact permit application, provide the date upon which the proposed change did happen: / / | | <p>14B. Date of anticipated Start-Up if a permit is granted: 08/01/2016</p> |
| <p>14C. Provide a Schedule of the planned Installation of/Change to and Start-Up of each of the units proposed in this permit application as Attachment C (if more than one unit is involved).</p> | | |
| <p>15. Provide maximum projected Operating Schedule of activity/activities outlined in this application: Hours Per Day 24 Days Per Week 7 Weeks Per Year 52</p> | | |
| <p>16. Is demolition or physical renovation at an existing facility involved? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO</p> | | |
| <p>17. Risk Management Plans. If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see www.epa.gov/ceppo), submit your Risk Management Plan (RMP) to U. S. EPA Region III.</p> | | |
| <p>18. Regulatory Discussion. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (<i>if known</i>). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance (<i>if known</i>). Provide this information as Attachment D.</p> | | |
| <p>Section II. Additional attachments and supporting documents.</p> | | |
| <p>19. Include a check payable to WVDEP – Division of Air Quality with the appropriate application fee (per 45CSR22 and 45CSR13).</p> | | |
| <p>20. Include a Table of Contents as the first page of your application package.</p> | | |
| <p>21. Provide a Plot Plan, e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as Attachment E (Refer to Plot Plan Guidance) .</p> <ul style="list-style-type: none"> Indicate the location of the nearest occupied structure (e.g. church, school, business, residence). | | |
| <p>22. Provide a Detailed Process Flow Diagram(s) showing each proposed or modified emissions unit, emission point and control device as Attachment F.</p> | | |
| <p>23. Provide a Process Description as Attachment G.</p> <ul style="list-style-type: none"> Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable). | | |
| <p>All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.</p> | | |

24. Provide **Material Safety Data Sheets (MSDS)** for all materials processed, used or produced as **Attachment H**.
 – For chemical processes, provide a MSDS for each compound emitted to the air.

25. Fill out the **Emission Units Table** and provide it as **Attachment I**.

26. Fill out the **Emission Points Data Summary Sheet (Table 1 and Table 2)** and provide it as **Attachment J**.

27. Fill out the **Fugitive Emissions Data Summary Sheet** and provide it as **Attachment K**.

28. Check all applicable **Emissions Unit Data Sheets** listed below:

| | | |
|--|--|--|
| <input type="checkbox"/> Bulk Liquid Transfer Operations | <input type="checkbox"/> Haul Road Emissions | <input type="checkbox"/> Quarry |
| <input type="checkbox"/> Chemical Processes | <input type="checkbox"/> Hot Mix Asphalt Plant | <input type="checkbox"/> Solid Materials Sizing, Handling and Storage Facilities |
| <input type="checkbox"/> Concrete Batch Plant | <input type="checkbox"/> Incinerator | <input checked="" type="checkbox"/> Storage Tanks |
| <input type="checkbox"/> Grey Iron and Steel Foundry | <input type="checkbox"/> Indirect Heat Exchanger | |

General Emission Unit, specify Glass Melting Furnaces, Fiber Forming Equipment, Curing Oven, Spraying Station

Fill out and provide the **Emissions Unit Data Sheet(s)** as **Attachment L**.

29. Check all applicable **Air Pollution Control Device Sheets** listed below:

| | | |
|---|---|--|
| <input type="checkbox"/> Absorption Systems | <input type="checkbox"/> Baghouse | <input type="checkbox"/> Flare |
| <input type="checkbox"/> Adsorption Systems | <input type="checkbox"/> Condenser | <input type="checkbox"/> Mechanical Collector |
| <input checked="" type="checkbox"/> Afterburner | <input type="checkbox"/> Electrostatic Precipitator | <input type="checkbox"/> Wet Collecting System |

Other Collectors, specify Filter

Fill out and provide the **Air Pollution Control Device Sheet(s)** as **Attachment M**.

30. Provide all **Supporting Emissions Calculations** as **Attachment N**, or attach the calculations directly to the forms listed in Items 28 through 31.

31. **Monitoring, Recordkeeping, Reporting and Testing Plans.** Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as **Attachment O**.

➤ Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.

32. **Public Notice.** At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and **Example Legal Advertisement** for details). Please submit the **Affidavit of Publication** as **Attachment P** immediately upon receipt.

33. **Business Confidentiality Claims.** Does this application include confidential information (per 45CSR31)?

YES NO

➤ If **YES**, identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "**Precautionary Notice – Claims of Confidentiality**" guidance found in the **General Instructions** as **Attachment Q**.

Section III. Certification of Information

34. **Authority/Delegation of Authority.** Only required when someone other than the responsible official signs the application. Check applicable **Authority Form** below:

| | |
|--|---|
| <input type="checkbox"/> Authority of Corporation or Other Business Entity | <input type="checkbox"/> Authority of Partnership |
| <input type="checkbox"/> Authority of Governmental Agency | <input type="checkbox"/> Authority of Limited Partnership |

Submit completed and signed **Authority Form** as **Attachment R**.

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

35A. **Certification of Information.** To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

Certification of Truth, Accuracy, and Completeness

I, the undersigned **Responsible Official** / **Authorized Representative**, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

Compliance Certification

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE  DATE: 10-1-15
(Please use blue ink) (Please use blue ink)

35B. Printed name of signee: Rod Wilkins 35C. Title: Chief Technology Officer

35D. E-mail: rwilkins@superiorfibers.com 36E. Phone: (740) 398-3809
36F. FAX: (304)-864-3779

36A. Printed name of contact person (if different from above): 36B. Title:

36C. E-mail: 36D. Phone:
36E. FAX:

PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:

- | | |
|--|--|
| <input checked="" type="checkbox"/> Attachment A: Business Certificate | <input checked="" type="checkbox"/> Attachment K: Fugitive Emissions Data Summary Sheet |
| <input checked="" type="checkbox"/> Attachment B: Map(s) | <input checked="" type="checkbox"/> Attachment L: Emissions Unit Data Sheet(s) |
| <input checked="" type="checkbox"/> Attachment C: Installation and Start Up Schedule | <input checked="" type="checkbox"/> Attachment M: Air Pollution Control Device Sheet(s) |
| <input checked="" type="checkbox"/> Attachment D: Regulatory Discussion | <input checked="" type="checkbox"/> Attachment N: Supporting Emissions Calculations |
| <input checked="" type="checkbox"/> Attachment E: Plot Plan | <input checked="" type="checkbox"/> Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plans |
| <input checked="" type="checkbox"/> Attachment F: Detailed Process Flow Diagram(s) | <input checked="" type="checkbox"/> Attachment P: Public Notice |
| <input checked="" type="checkbox"/> Attachment G: Process Description | <input checked="" type="checkbox"/> Attachment Q: Business Confidential Claims |
| <input checked="" type="checkbox"/> Attachment H: Material Safety Data Sheets (MSDS) | <input type="checkbox"/> Attachment R: Authority Forms |
| <input checked="" type="checkbox"/> Attachment I: Emission Units Table | <input type="checkbox"/> Attachment S: Title V Permit Revision Information |
| <input checked="" type="checkbox"/> Attachment J: Emission Points Data Summary Sheet | <input checked="" type="checkbox"/> Application Fee |

Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.

FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:

- Forward 1 copy of the application to the Title V Permitting Group and:
- For Title V Administrative Amendments:
 - NSR permit writer should notify Title V permit writer of draft permit,
- For Title V Minor Modifications:
 - Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,
 - NSR permit writer should notify Title V permit writer of draft permit.
- For Title V Significant Modifications processed in parallel with NSR Permit revision:
 - NSR permit writer should notify a Title V permit writer of draft permit,
 - Public notice should reference both 45CSR13 and Title V permits,
 - EPA has 45 day review period of a draft permit.

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

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October 2015

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| Attachment D | Regulatory Discussion |
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| Attachment H | Safety Data Sheets (SDS) |
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| Attachment Q | Business Confidential Claims |

ATTACHMENT A – BUSINESS CERTIFICATE



STATE OF WEST VIRGINIA
State Tax Department, Excise and Support Unit
P. O. Box 885
Charleston, WV 25323-0885



Earl Ray Tomblin, Governor

Mark W. Matkovich, Tax Commissioner

KAREN WILHELM
SUPERIOR FIBERS LLC
1333 CORPORATE DR STE 350
IRVING TX 75038-2554

Letter Id: L0599169344
Issued: 05/21/2015

West Virginia State Tax Department
Statement of Good Standing

EFFECTIVE DATE: May 21, 2015

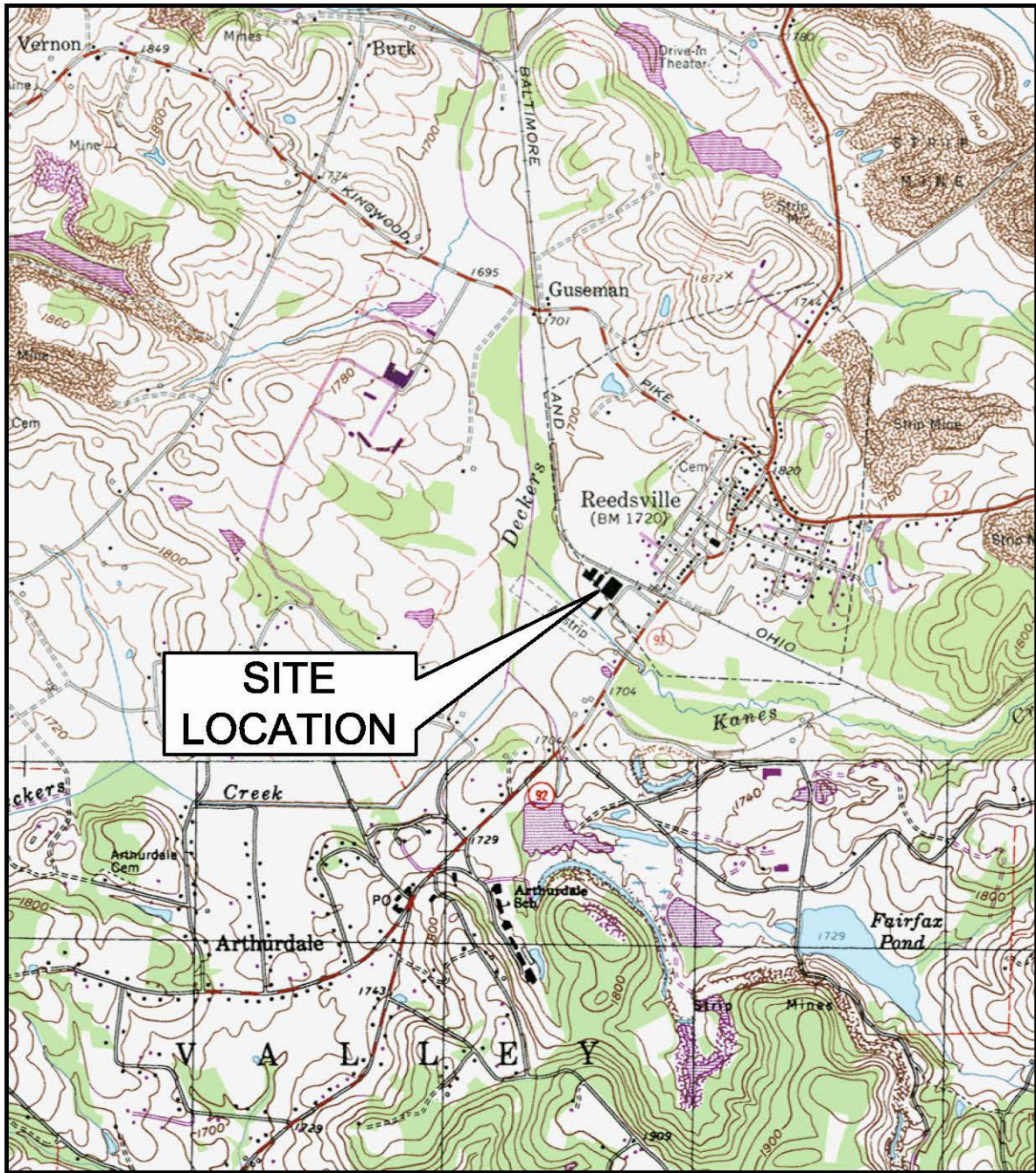
A review of tax accounts indicates that the above named taxpayer is in good standing as of the effective date of this document.

The issuance of this Statement of Good Standing shall not bar any audits, investigations, assessments, refund or credits with respect to the taxpayer named above and is based only on a review of the tax returns and not on a physical audit of records.

Sincerely,

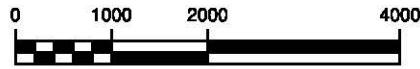
Crystal G. Peal, Tax Unit Supervisor
Excise and Support Unit
Tax Account Administration Division

ATTACHMENT B – SITE LOCATION MAP

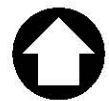


**SITE
LOCATION**

USGS QUADRANGLE
 Masontown, WV 1976 Edition
 Newburg, WV 1997 Edition



GRAPHIC SCALE (IN FEET)
 1" = 2000'



North

Superior Fibers, LLC

Superior Fibers, LLC Reedsville, WV Facility
 Figure 1
 Site Location Topographic Map
 Reedsville, West Virginia



| | | | |
|-------------|--------------|-----------|-----------|
| PROJECT NO: | REVIEWED BY: | DRAWN BY: | DATE: |
| | JG | DS | 7/15/2015 |

ATTACHMENT C - INSTALLATION AND START UP SCHEDULE

ATTACHMENT C – INSTALLATION AND START UP SCHEDULE

| New Equipment | Install Date | Startup Date |
|--|--------------|--------------|
| Twenty two Melting Furnaces with glass fiber extrusion apparatus and glass fiber forming drums with binder applicators | 4/01/2016 | 8/01/2016 |
| Mat Let-Off Table | 4/01/2016 | 8/01/2016 |
| Spray Station | 4/01/2016 | 8/01/2016 |
| Curing Oven | 4/01/2016 | 8/01/2016 |
| Thermal Oxidizer | 4/01/2016 | 8/01/2016 |

ATTACHMENT D - REGULATORY DISCUSSION

ATTACHMENT D – REGULATORY DISCUSSION

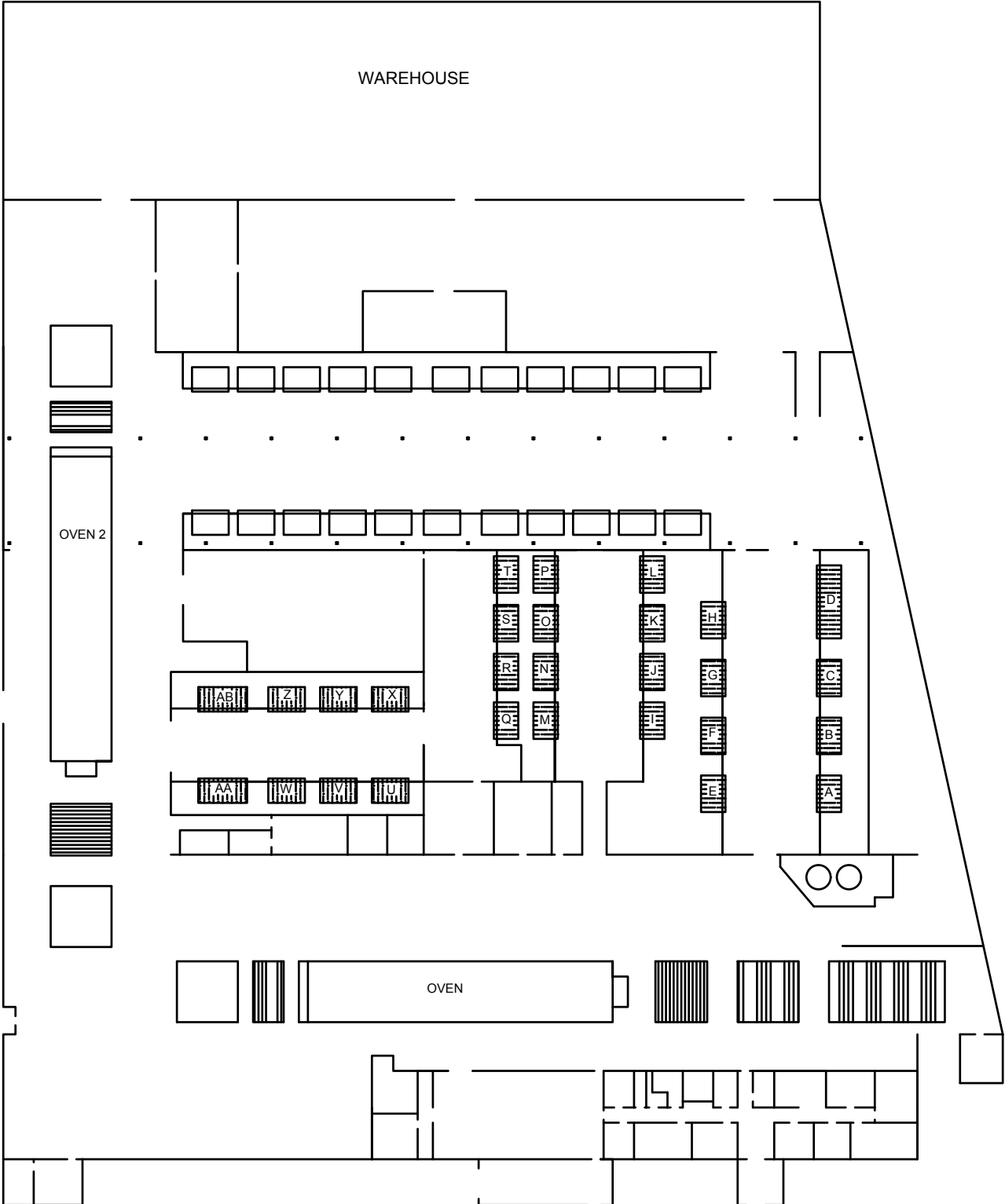
Presumed Applicable CAA Requirements

| Regulatory Citation | Emission Source Affected | Description of Applicability | Compliance Demonstration |
|----------------------------|---|---|--|
| 45CSR6-4.3 | Regenerative Thermal Oxidizer (CD-2) | 20% opacity from stack | Monthly visual observation and recordkeeping of visual observations. |
| 45CSR6-4.6 | Regenerative Thermal Oxidizer (CD-2) | Designed, operated and maintained to prevent objectionable odors. | Unit selected is of similar design to currently operating |
| 45CSR7-3.1 | Adhesive Oil Spraying Station (Spray-2) | 20 % opacity from stack | Monthly visual observation and recordkeeping of visual observations. |
| 45CSR7-4.1 | Curing Oven (Oven-2) | PM limit based on process weigh rate | Compliance is assured by using natural gas as the curing oven burner fuel. |
| 45CSR7-4.1 | Adhesive Oil Spraying Station (Spray-2) | Pm limit based on process weigh rate | |
| 45CSR10-4.1 | Curing Oven (Oven-2) | 2.000 ppmv stack emission concentration limit. | Compliance is assured by using natural gas as curing oven fuel. |
| 45CSR27 | Entire facility | Plantwide formaldehyde emissions exceed Reg. 27 threshold of 1,000 lb/yr potential; | Installation and operation of BAT controls (CD-1 and CD-3) |

Non-Applicable CAA Requirements

| Regulatory Citation | Description | Reason for non-applicability |
|--------------------------|--|--|
| 45CSR14 | Permits for construction and modification of major stationary sources for the Prevention of Significant Deterioration of Air Quality | Emission increases will be the PSD permitting levels. |
| 45CSR30 | Title V operating permits | Sitewide PTE of criteria pollutants and hazardous air pollutants are below permitting levels. |
| 40 CFR 63 subpart SSSSSS | Glass Manufacturing (area sources) | Applies to glass manufacturing plants with continuous furnaces that process urban HAP metals (As, Cd, Cr, Mn, Ni) as raw materials (not including trace materials in non-HAP raw materials such as sand). The facility does not utilize any HAP metals as raw materials. |
| 40 CFR 63 subpart JJJJJJ | Industrial, Commercial, and Institutional Boilers Area Sources | Natural gas fired boilers are exempt from this area source MACT |
| 40 CFR 98 | Mandatory Greenhouse Gas Reporting | CO ₂ equivalent emissions from combustion sources is less than 25,000 metric tons |

ATTACHMENT E – PLOT PLANS



| | |
|---------------------|---------------|
| SUPERIOR FIBERS LLC | |
| DATE: 10/22/2015 | DRAWN BY: DS |
| EXPANSION LAYOUT | REEDSVILLE WV |

ATTACHMENT F – PROCESS FLOW DIAGRAM

PROCESS FLOW DIAGRAM

Figure 1 – Glass Melt Furnaces and Associated Glass Fiber Forming Equipment

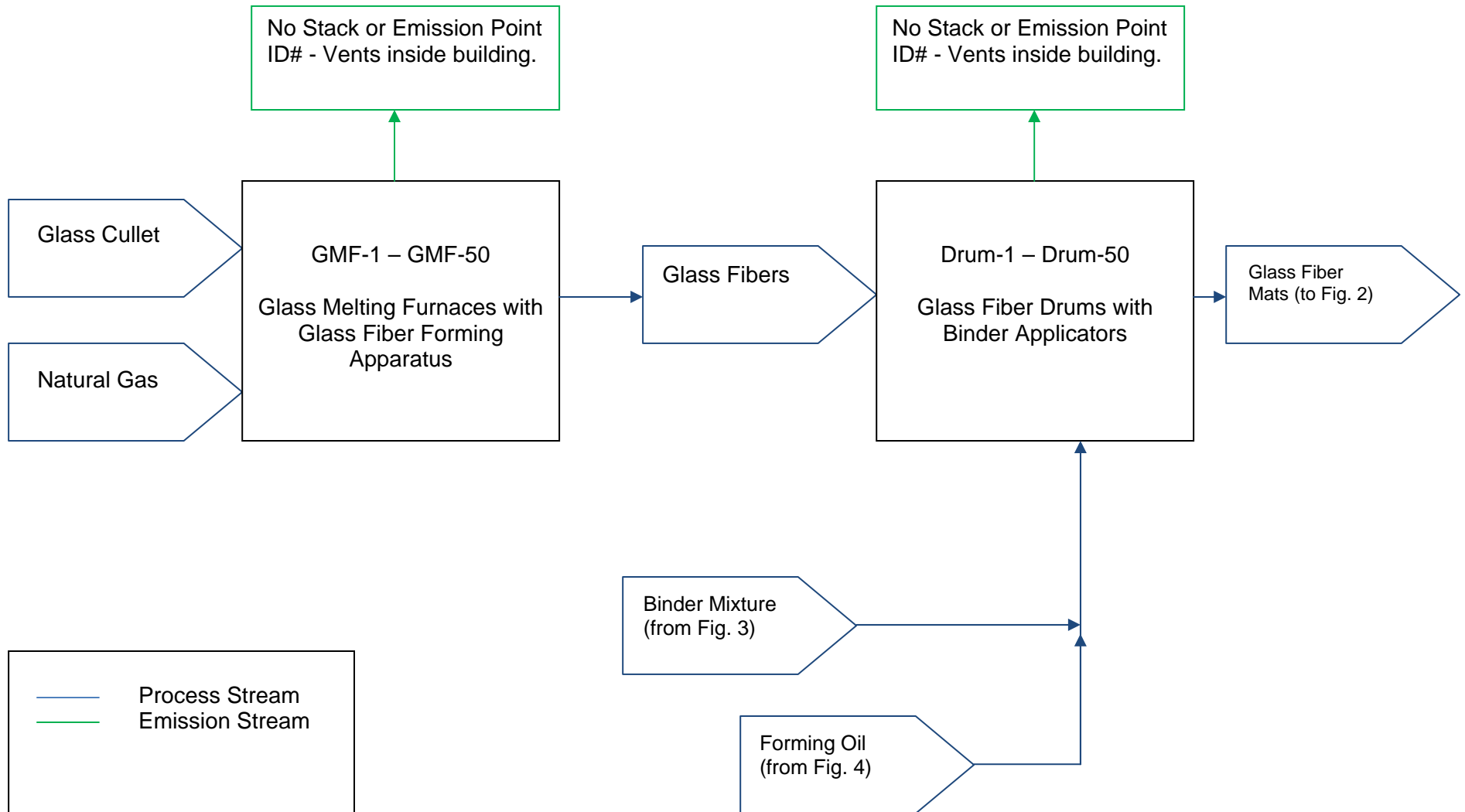


Figure 2a – Curing Oven and Finishing Line Equipment – Line 1

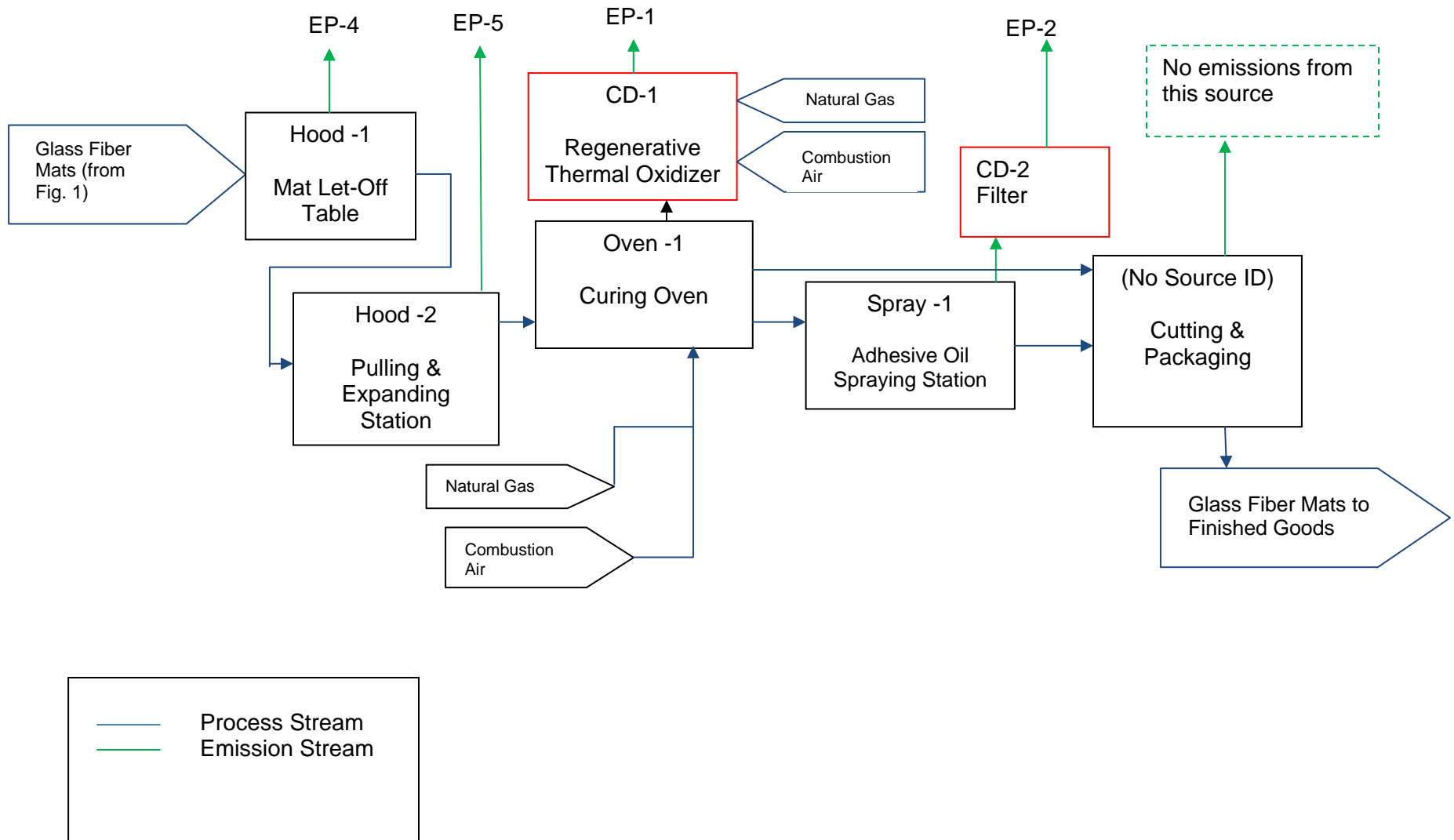


Figure 2b – Curing Oven and Finishing Line Equipment – Line 2

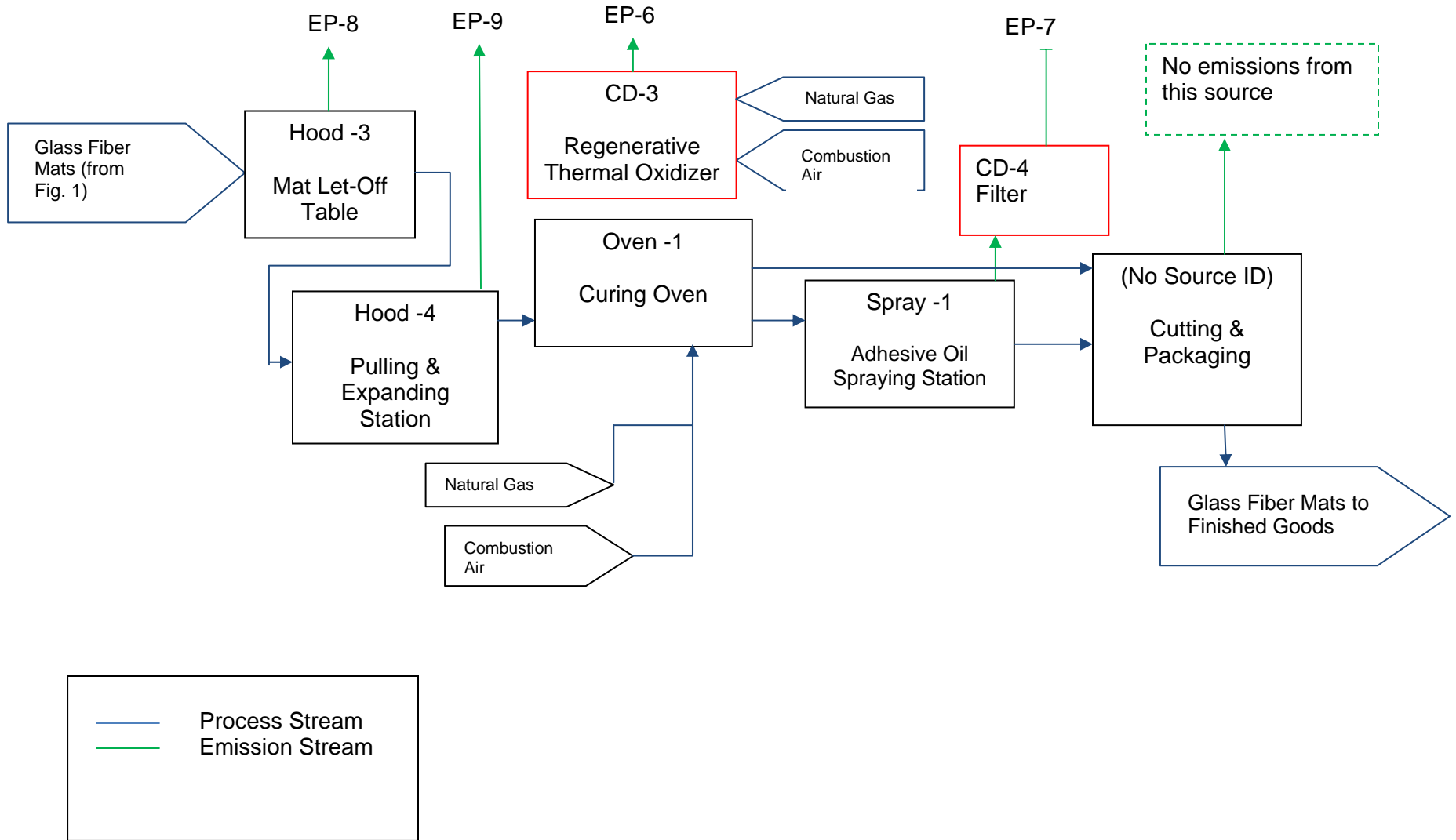


Figure 3 – Binder Mix Tanks and Associated Binder Component Storage Tanks

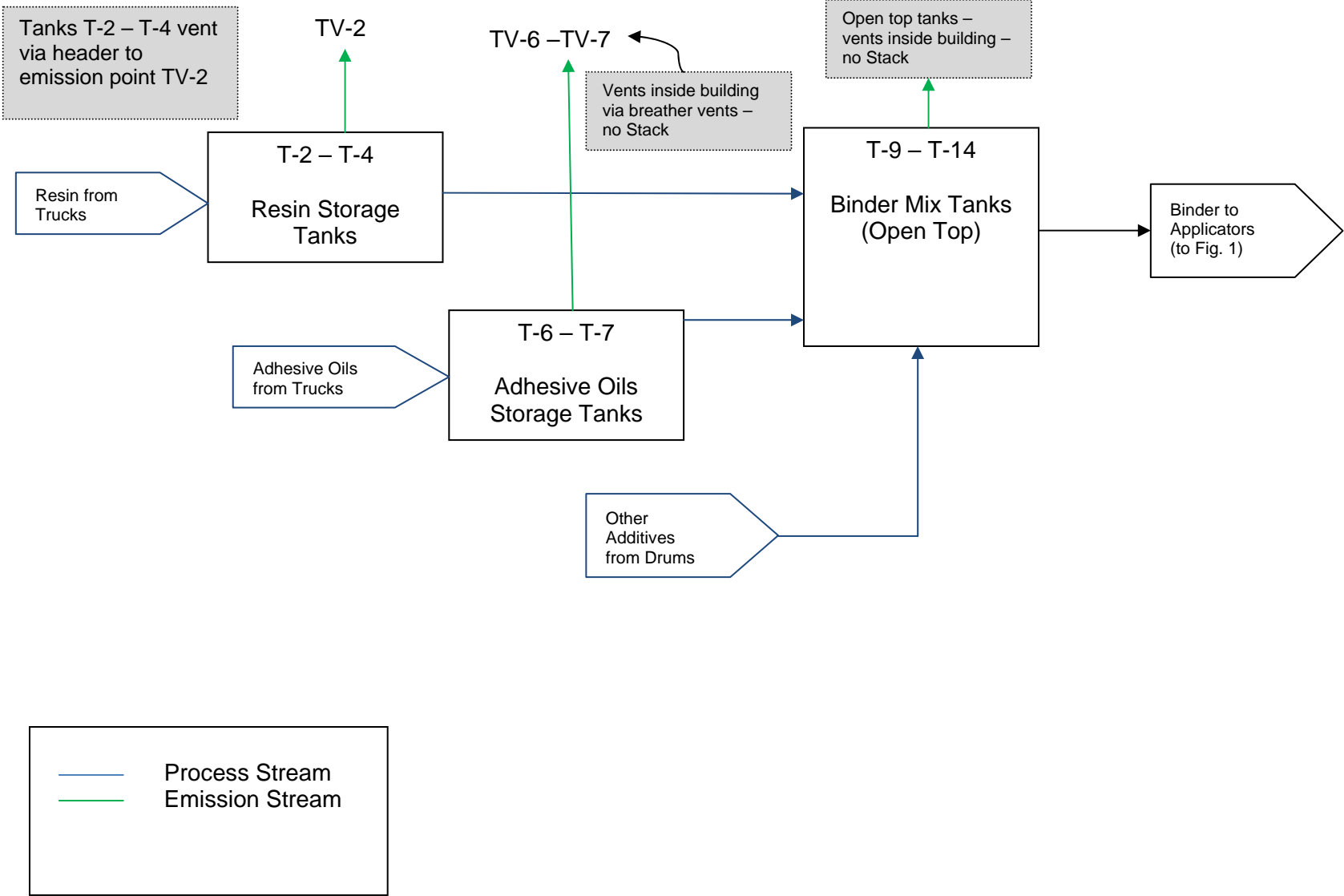
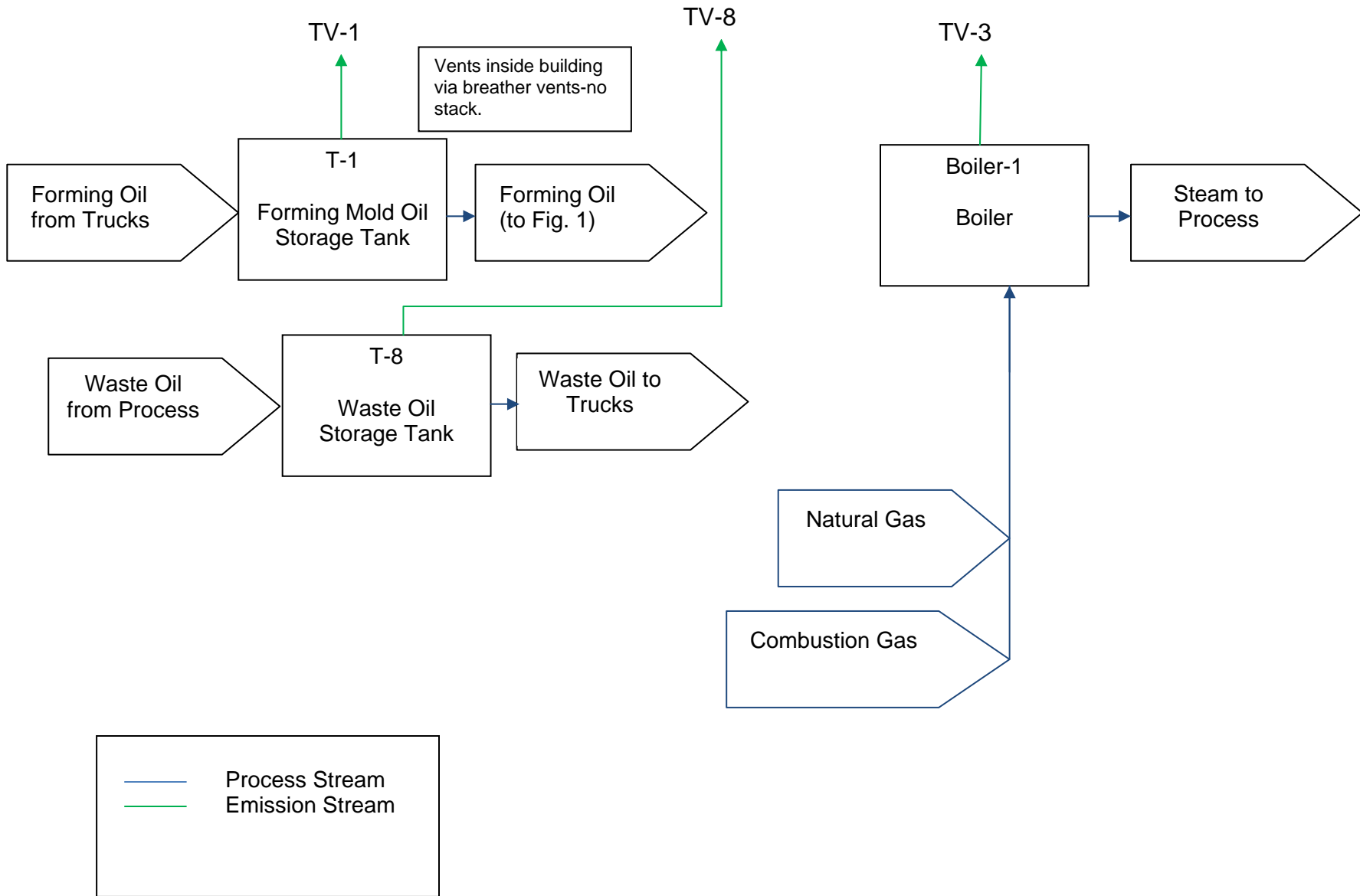


Figure 4 – Boiler and Miscellaneous Storage Tanks



ATTACHMENT G – PROCESS DESCRIPTION

ATTACHMENT G – PROCESS DESCRIPTION

The Superior Fibers – Reedsville Manufacturing Facility melts glass cullet raw material, extrudes glass fibers, applies binder to the glass fibers, and then rolls the glass fibers with binder onto large drum rolls. These rolls are placed in in-process storage at the facility, to wait further processing at a later date, which consists of expanding, curing, trimming, packaging, and shipping to customers.

This facility currently has twenty-eight (28) Glass Melt Furnaces – Glass Fiber Extruding Apparatus (Emission Unit ID# GMF-1 – GMF-28) and Binder Applicator-Glass Fiber Forming Drums (Emission Unit ID# Drum-1 – Drum-28) equipment trains. These equipment items vent inside the production building, and thus do not have any vent/emission point ID# designations. Twenty two more Glass Melt Furnaces-Glass Fiber Extruding Apparatus (Emission Unit ID# GMF-29 – GMF-50) and Binder Applicator-Glass Fiber Forming Drums (Emission Unit ID# Drum-29 – Drum-50) equipment trains are requested in this R13-2501A modification application for planned installation and operation in early first quarter 2016.

The binder applied to the glass fiber consists of varying combinations of water, resin, latex, dye, and/or other additives. The following existing storage tanks and mixing tanks/vessels are used in the process:

- ID# T-1 (vents via breathing vent ID# TV-1 inside building), used to store forming oil which assists in releases of plastic from the rolled glass fiber mats.
- ID# T-2 (vents via header to stack ID# TV-2 to atmosphere), used to store resin.
- ID# T-3 (vents via header to stack ID# TV-2 to atmosphere), used to store resin.
- ID# T-4 (vents via header to stack ID# TV-2 to atmosphere), used to store resin.
- ID# T-6 (vents via breathing vent ID# TV-6 inside building), used to store adhesive oil, such as Hydrocal 900.
- ID# T-7 (vents via breathing vent ID# TV-7 inside building), used to store adhesive oil, such as Reofos 1886.
- ID# T-8 (vents via breathing vent ID# TV-8 inside building), used to store
- ID# T-9 through ID# T-14 are open top mix vessels that vent inside the production building (no vent ID#), used as mixing vessels to mix resin, water, and additives such as dyes and latexes, to blend the desired binder material.

The prepared binder is applied to the glass fiber just after it is extruded from the Glass Melt Furnaces, and just before rolling onto the Glass Fiber Forming Drums, which forms the intermediate glass fiber mat. This unexpanded mat is placed into in-process storage to wait further processing.

The unexpanded glass fiber mats are unrolled on the Mat Let-Off Table (ID# Hood-1, vents via ID# EP-4 to atmosphere), and travels via conveyor to the Pulling & Expanding Station (ID# Hood-2, vents via ID# EP-5 to atmosphere) where the mats are manually pulled/expanded prior to curing. The expanded glass fiber mats are then conveyed

through the Curing Oven (ID# Oven-1, vents to regenerative thermal oxidizer ID# CD-1 to ID# EP-1 vent to atmosphere). The mat is cured at approximately 300° F in the Curing Oven in order to set the binder, which contains thermosetting resin.

After the cured glass fiber mats exit the Curing Oven, the mats are trimmed to the proper width, cut to the desired length, rolled, weighed, and packaged. Some of the cured glass fiber mats are sprayed, prior to trimming and cutting, at the Adhesive Oil Spraying Station (ID# Spray-1, vent ID# EP-2 vent to atmosphere) to add desired filtration properties to certain products.

With the expansion project, an additional Mat Let-Off Table (ID# Hood-3, vents via ID# EP-8 to atmosphere), Pulling & Expanding Station (ID# Hood-4, vents via ID# EP-9 to atmosphere) Curing Oven (ID# Oven-2, vents to new regenerative thermal oxidizer ID# CD-3 to ID# EP-6 vent to atmosphere) and Adhesive Oil Spraying Station (ID# Spray-2, vents via filter (CD-4) to ID# EP-7 vent to atmosphere) will be added to the facility.

ATTACHMENT H – SAFETY DATA SHEETS

ATTACHMENT H – MATERIAL SAFETY DATA SHEETS

The following Material Safety Data Sheets are contained in this application:

| Material Type | Manufacturer/Vendor | Product Name | Model# |
|----------------------|---------------------------------|---|--------------------|
| Glass Cullet | Osram Sylvania Inc. | Soda-Lime Glass | SG80, SG81, & SG91 |
| Additive | Jacaab LLC | Reofos 1886 | NA |
| Resin | Southern Resin Inc. | ResinBond 1174 | NA |
| Resin | Southern Resin Inc. | Amino Resin | NA |
| Resin | Rohm and Haas / Dow Chemical | Aquaset 110 | NA |
| Additive | BP Amoco Chemical Company | Indopol H-1500, H- 1900, H-2100, H- 6000, H-18000 | NA |
| Finished Product | Superior Fibers LLC | Glass Fiber Air Filtration Media | NA |

MATERIAL SAFETY DATA SHEET

MSDS 3.1
SODA LIME GLASSES

505-4

Date: 03/09/95
Page: 1 of 3

This is an un-maintained copy, destroy after use

I. PRODUCT IDENTIFICATION

Trade Name (as labeled): Soda-Lime Glasses: SG80, SG81 & SG91

Manufactured at one or more of the following locations by OSRAM SYLVANIA INC., Glass Technologies:

1193 Broad Street
Central Falls, RI 02863
(401) 723-4100

1000 Tyrone Pike
Versailles, KY 40383
(606) 873-7351

1 Jackson Street
Wellsboro, PA 16901
(717) 724-8200

II. HAZARDOUS INGREDIENTS

| Chemical Name | (CAS #) | % by wt. | Exposure Limits in Air (mg/cubic M) | |
|-------------------|---------|----------|-------------------------------------|--------------|
| | | | ACGIH (TLV) | OSHA (PEL) |
| Silica, Amorphous | none | 70-80 | 10 Total Dust | 6 Total Dust |

Several other ingredients, not identified above, are constituents which are modified into a stabilized glass matrix. Particular elements can be identified by chemical analysis, but they no longer possess the properties of those elements. None of these ingredients is present in quantities that are reportable under 29 CFR 1910.1200, or Section 313 Title III of SARA, or 40 CFR 372. Glass should not be confused with straight blends or mixtures of purchased chemicals.

III. PHYSICAL PROPERTIES

| PROPERTY | SODA-LIME GLASSES |
|--------------------------------------|-------------------|
| Vapor density (air=1) | N/A |
| Specific gravity (water=1) | 2.35 |
| Boiling point or range (degrees C) | N/A |
| Melting point or range (degrees C) | N/A |
| Vapor Pressure, mm Hg @ 20 degrees C | N/A |
| Solubility in water | N/A |
| Evaporation rate (butyl acetate=1) | N/A |
| Appearance | Clear Glass |
| Percent Volatile | N/A |
| Odor | None |
| How best monitored | Air Sample |

OSRAM SYLVANIA INC.
GLASS TECHNOLOGIES
129 Portsmouth Avenue
Exeter, NH 03833-2105
(603) 778-4527

OSRAM
SYLVANIA

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MATERIAL SAFETY DATA SHEET

MSDS 3.1
SODA LIME GLASSES

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IV. FIRE & EXPLOSION HAZARDS

Flammability: Non-combustible

Fire extinguishing Materials: Use extinguishing agents suitable for surrounding fire.

Special Firefighting Procedure: Use a self-contained breathing apparatus to prevent inhalation of dust and/or fumes that may be generated during firefighting activities.

Unusual Fire and Explosion Hazards: When exposed to high temperature, toxic fumes may be released.

V. HEALTH HAZARDS

EFFECTS OF OVEREXPOSURES TO DUST, FUME OR VAPOR BY INHALATION, INGESTION, OR CONTACT (SKIN OR EYE):

No fumes or vapor are expected under normal conditions of use.

Amorphous Silica/Glass - Glass cuts are the primary potential hazard of this product. The process by which this product is manufactured changes the physical structure of the silica ingredient from a crystalline to an amorphous form. The dusts produced in cutting or grinding the glass, when in excess of TLV's or PEL's, may result in respiratory irritation and possible lung disease (silicosis); symptoms include coughing, wheezing, and respiratory distress.

EMERGENCY AND FIRST AID PROCEDURES:

Glass Cuts: Perform normal first aid procedures. Seek medical attention as required.

Inhalation: If discomfort, irritation or symptoms of pulmonary involvement develop, remove from exposure and seek medical attention.

Ingestion: In the unlikely event of ingestion of a large quantity of material, seek medical attention.

Contact, Skin: Thoroughly wash affected area with mild soap or detergent and water and prevent further contact. Seek medical attention if irritation occurs.

Contact, Eye: Wash eyes, including under eyelids, immediately with copious amounts of water for 15 minutes. Seek medical attention.

CARCINOGENIC ASSESSMENT (NTP ANNUAL REPORT, IARC MONOGRAPHS, OTHER):

This product has NOT been listed as a suspected or known carcinogen by NTP, IARC, and/or OSHA.

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VI. REACTIVITY DATA

Stability: Stable

Conditions to Avoid: None

Incompatibility (material to avoid): Hydrofluoric acid and other fluoride compounds and strong alkalis.

Hazardous decomposition products (including combustion products): None

Hazardous polymerization products: Will not occur.

VII. PROCEDURES FOR DISPOSAL OF BROKEN GLASS

Take usual precautions for collection of broken glass. Where necessary, clean up by HEPA vacuum or other method (wet) that avoids dust generation. Place materials in closed containers. It is the responsibility of the waste generator to ensure proper classifications of waste products. To that end, TCLP tests should be conducted on all waste products, including this one to determine the ultimate disposition in accordance with applicable federal, state and local regulations.

VIII. SPECIAL HANDLING INFORMATION - FOR BROKEN GLASS

Ventilation: Use adequate local exhaust ventilation to maintain exposure levels below the PEL or TLV limits when grinding, cutting or heating glass.

Respiratory protection: Use appropriate NIOSH approved respirator if airborne dust concentrations exceed the pertinent PEL or TLV limits. All appropriate requirements set forth in 29 CFR 1910.134 should be met.

Eye protection: Face shield, goggles, or safety glasses, are recommended if glass is being broken.

Protective clothing: Gloves are recommended for dealing with broken glass.

Although OSI attempts to provide current and accurate information herein, OSI makes no representations regarding the accuracy or completeness of the information and assumes no liability for any loss, damage or injury of any kind which may result from, or arise out of, the use of/or reliance on the information by any person.

Issue Date: March 9, 1995

Supersedes: March 29, 1993

March 29, 1993 Changed corporate name.

March 9, 1995 Changed to OSI format & loaded on Word

In case of questions, please call the Safety/Environmental Engineer at the following number:

(401) 723-4100

(606) 873-7351

(717) 724-8200

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Material Safety Data Sheet

1. PRODUCT/COMPANY IDENTIFICATION

Product Name: Reofos 1886
Product Use: Flame retardant additive
Distributed By: JACAAB LLC
 4155 Manchester Ave.
 St. Louis, MO 63110

Information Telephone: (314) 652-5400
Emergency Telephone: (800) 424-9300 CHEMTREC

2. COMPOSITION/INFORMATION ON INGREDIENTS

| <u>Component</u> | <u>CAS#</u> | <u>Weight %</u> | <u>ACGIH TLV</u> |
|-------------------------------------|-------------|-----------------|------------------|
| Triaryl phosphate, Isopropylated | Trd Sec | Trd Sec | N/E |
| Triphenyl phosphate | 115866 | Trd Sec | N/E |

3. HAZARDS IDENTIFICATION

Clear, colorless liquid. No odor. Testing indicates that this product is practically non-toxic although it contains triphenyl phosphate. Mist generated by heat, violent agitation or spraying will irritate skin, eyes, nose, throat and respiratory system.

Potential Health Effects

Eye Contact:

May cause eye irritation.

Deleted: Direct contact may

Skin Contact:

May cause skin irritation.

Deleted: Direct contact may

Inhalation:

May cause respiratory track irritation, mucous membrane irritation and nervous system effects.

Ingestion:

May cause nervous system effects.

Deleted: Not expected to be harmful. ¶

Chronic Effects /Carcinogenicity:

Deleted: Not expected to be harmful. ¶

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Prolonged or repeated exposure may cause neurological disturbances which may progress to delayed neurotoxicity.

4. FIRST AID MEASURES

Eye Contact:

Flush with large volumes of water for at least 15 minutes. Get medical attention.

Skin Contact:

Wash with large volumes of soap and water for at least 15 minutes. Consult a physician if irritation persists.

Inhalation:

Remove person to fresh air. Get medical attention.

Ingestion:

If swallowed, give two (2) glasses of water. Get medical attention promptly.

Deleted: ¶

Notes:

Product has low acute oral and dermal toxicity and may be irritating to the eyes and skin. Treatment is controlled removal or exposure followed by symptomatic and supportive care. Human systemic toxicity information is unavailable, but expected to be low. Neurological evaluation of workers, where no differences were demonstrated between triaryl phosphate esters exposed and control populations, support this conclusion.

Deleted: Treat the same as ingestion of any oil type material. DO NOT INDUCE VOMITING. If swallowed call a doctor.¶

5. FIRE FIGHTING MEASURES

Flash Point: Approx. 200C/392 F,

Thermal Decomposition Products: Oxides of phosphorus, carbon, acidic chlorides,

Extinguishing media: Dry chemical, foam, carbon dioxide or water fog.

Special Fire Fighting Procedures: Wear full protective equipment and self-contained breathing apparatus to prevent skin and eye contact in fire situations.

Unusual Fire and Explosion Hazards: Under fire conditions, toxic and irritating fumes may be generated.

Flammability Classification: Slightly combustible.

Deleted: Temperature: N/A.

Deleted: Heating of unvented containers

Deleted: cause explosion

6. ACCIDENTAL RELEASE MEASURES

Contain spill; prevent material from flowing into waterway. Use inert type absorbent and place into approved labeled disposal container. Wear appropriate personal protective equipment.

Deleted: Dryrite

Deleted: shovel

Deleted: labeled

7. HANDLING AND STORAGE

Use appropriate personal protection equipment. Avoid eye, skin and clothing contact.

Do not breathe mist or vapors. Avoid repeated and prolonged contact. Use only in a well ventilated area. Store and handle away from any product involved in food processing.

Avoid the generation of aerosols from spraying, pouring or vigorous agitation whenever possible, particularly if product is heated. Store in a cool, dry, well-ventilated area away from incompatible materials. Protect containers against damage. Keep containers tightly closed.

Deleted: Don not store near open flame or heat source.¶

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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Engineering Controls: Local exhaust ventilation if heating and/or misting is expected; otherwise, general ventilation is adequate.

Deleted: No specific controls or local

Personal Protective Equipment: Clothing adequate to prevent contact and chemical resistant Chemical goggles, butyl or polyethylene gloves is recommended.

Deleted: are required.

Respirator: When misting and heating can occur, an organic cartridge respirator should be worn.

Deleted: None required.

Eye/Face: Chemical safety goggles or full face shield are recommended.

Deleted: Respirator: For decomposition product-wear self-contained breathing apparatus.¶

Protective Clothing: Recommend butyl (heavy duty) or polyethylene (light duty) gloves. Clothing designed to minimize skin contact. Wear an apron or impervious clothing and rubber boots if splashing is expected. Wash hands after use to prevent accidental swallowing.

Exposure Limit Guidelines:

None Established. Wash thoroughly after handling. Wash contaminated clothing before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State, Color and Odor: Clear, colorless liquid, No odor.

Deleted: , light amber gel.

Specific Gravity: 1.15 – 1.165 at 20 C.

Melting Point: Not Available.

Deleted: /A.

Boiling Point: 220-265 C/428-509 F at 4mmHg

Flash Point: 200C / 392 F COC

Vapor Pressure (150 C.): 0.01 mmHg

Vapor Density (20 C.): >1

Water Solubility (20 C.): Insoluble.

Freezing Point: <40 degrees C

Viscosity (25 C): 3500 – 4500 cps

10. STABILITY AND REACTIVITY

Stability: Stable Material.

Hazardous Polymerization: Will not occur.

Incompatibles: Strong oxidizers.

Conditions to Avoid: None.

Deleted: None known.

Hazardous Decomposition Products: Oxides of phosphorus, Phosphorous, Carbon Dioxide, Carbon Monoxide, Oxides of Silicon.

Deleted: ¶

11. TOXICOLOGICAL INFORMATION

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| | | |
|-------------------|--------------|-----|
| Acute Inhalation: | >200 mg/L | Rat |
| Acute Dermal | >2,000 mg/kg | Rat |
| Acute Oral | >5,000 mg/kg | Rat |

Based on similar products, this material exhibits low oral and dermal toxicity. This product should not be used in conjunction with Trimethylolpropane or

Trimethylolpropane derived products unless tested to determine their decomposition toxicity.

12. ECOLOGICAL INFORMATION

Do not release to waterways or the environment.
LC50 in rainbow trout (96H) = 1.6 (1.2-2.2) mg/L
LC50 in fathead minnow (96H) = 10.8(8.0-14.6) mg/L
EC50 in Daphnia magna (48H) = 2.44(1.93-3.08) mg/L

Deleted: Eye irritation (Animal): No Information.¶
Skin irritation (Rabbit): No Information. ¶
Skin Irritation (Human): No Information.¶

13. DISPOSAL INFORMATION

Dispose of wastes in accordance with applicable Federal, State, and local regulations. Under the Resource Conservation and Recovery Act (RCRA) regulations, it is the responsibility of the user to determine whether the material should be classified as a hazardous waste.

Deleted: No information available.¶

14. TRANSPORTATION INFORMATION

DOT Proper Shipping Name: Not regulated for transportation. Environmentally hazardous substance, liquid, n.o.s. (Contains Triaryl phosphate, isopropylated and triphenyl phosphate)
Hazard Class: 9 ID Number: UN3082 Packing Group: III
Label: Misc and Marine Pollutant mark.
Air-ICAO or IATA: Same as DOT, Packing Instruction 914.

Deleted: Not regulated as a hazardous material or hazardous substance by DOT, IMO, or ICAO.¶

15. REGULATORY INFORMATION

TSCA Inventory: All components are listed.
OSHA Hazardous: Yes
SARA 311/312 Hazards: Acute: Yes, Chronic: Yes, Fire: No, Reactive: No, Pressure: No
WHMIS Classification: Not controlled.

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16. OTHER INFORMATION

Labeling :
HMIS Codes: H=1, F=1, R=0 Scale: 0=Least →4 =Extremely Severe.

Deleted: ¶

Abbreviations:

- ACGIH-American Conference of Governmental Industrial Hygienists
- CERCLA-Comprehensive Environmental Protection Act
- CFR-Code of Federal Regulations
- CHEMTREC-Chemical Transportation Emergency Center
- DOT-U.S. Department of Transportation
- HMIS-Hazardous Materials Identification System
- IARC-International Agency for Research on Cancer
- IATA-International Air Transport Association
- ICAO-International Civil Aviation Organization
- IMDG-International Maritime Dangerous Goods
- MSHA-Mine Safety and Health Administration

Deleted: NFPA/

Deleted: Not rated:

Deleted: to .

Deleted:

Deleted: ¶

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N.E. - Not Established

NFPA-National Fire Protection Association

NIOSH-National Institute for Occupational Safety and Health

NTP-National Toxicology Program

OSHA-Occupational Safety and Health Administration, PEL-Permissible Exposure Limit

RCRA-Resource Conservation and Recovery Act

SARA-Superfund Amendment Reauthorization Act, TLV-Threshold Limit Value

TLV-Threshold Limit Value (based on 8 hr. exposure)

TSCA-Toxic Substance Control Act

Disclaimer: This information is furnished without warranty, expressed or implied, except that it is accurate to the best knowledge of JACAAB LLC. The data on this sheet relate only to the specific material designated herein. JACAAB LLC. assumes no legal responsibility for use or reliance upon these data.

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Southern Resin, Inc.

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT IDENTIFIER: ResinBond 1174
PRODUCT CODE: 1174
CHEMICAL FAMILY: Aqueous dispersion of amino resin

RECOMMENDED USES: Industrial Uses
RESTRICTIONS ON USE: None

MANUFACTURER: SOUTHERN RESIN, INC.
ADDRESS: 3440 Denton Road
 Thomasville, N.C. 27360
 (336) 475-1348

EMERGENCY PHONE: CHEMTEL
 (800) 255-3294
 (336) 475-1348

SECTION 2: HAZARD(S) IDENTIFICATION

Please see Section 3 and 15 for country specific classification information, and Section 11 for additional details.

Hazard Classification according to 29 CFR 1910.1200

Not hazardous according to 29 CFR 1910.1200

Labeling

Pictograms

None

Signal Word

None

Hazard Statements

None

Precautionary Statements

None

Hazards Not Otherwise Classified

None

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

There are no hazardous ingredients according to 29 CFR 1910.1200

| INGREDIENT NAME: | CAS NO. | Conc. (% w/w) | GHS Classification |
|--------------------------|-------------|---------------|--------------------|
| Amino formaldehyde resin | Proprietary | 50 - 75 | Not Hazardous |
| Formaldehyde | 50-00-0 | <0.1 | |

Note: See section 8 for occupational exposure limits and section 11 for LC50/LD50 information

SECTION 4: FIRST AID MEASURES

SYMPTOMS/EFFECTS

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| | |
|-------------------------------|---|
| EYES: | Rinse immediately with plenty of water for at least 15 minutes or until the chemical has been removed. If irritation persists, obtain medical attention immediately. |
| SKIN: | Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Consult a physician if necessary. |
| INGESTION: | DO NOT induce vomiting. If affected person is fully conscious, give one glass of water to drink. Never give anything by mouth to an unconscious person. Consult a physician if necessary. |
| INHALATION: | Remove to fresh air. If breathing is difficult, give oxygen. Consult a physician if necessary. |
| Most Important Effects | |
| Acute | Possible irritation to skin and eyes. |
| Delayed | No known long term symptoms of exposure. |

SPECIAL TREATMENT

None

SECTION 5: FIRE FIGHTING MEASURES

| | |
|--|--|
| SUITABLE EXTINGUISHING MEDIA: | Material does not burn. Use CO ₂ , dry chemical or foam or whatever is suitable for the source of the fire. |
| UNSUITABLE EXTINGUISHING MEDIA: | N/A |
| SUITABLE FIRE FIGHTING EQUIPMENT: | Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear. |
| FIRE AND EXPLOSION HAZARDS: | Heating or fire can release toxic gas |
| HAZARDOUS DECOMPOSITION PRODUCTS: | Decomposition products may include the following materials: Carbon dioxide Carbon monoxide Acetic acid |

SECTION 6: ACCIDENTAL RELEASE MEASURES

| | |
|---|--|
| EMERGENCY PROCEDURES | Immediately contact emergency personnel. Eliminate all ignition sources. Keep unnecessary personnel away. |
| PERSONAL PRECAUTIONS: | Use suitable protective equipment (section 8). Follow all fire-fighting procedures (section 5). Do not touch or walk through spilled material. |
| PROTECTIVE EQUIPMENT | Wear suitable personal protective equipment including hand and eye/face protection and suitable clothing for the task being performed. |
| ENVIRONMENTAL PRECAUTIONS AND CLEAN-UP METHODS | Prevent entry into waterways, sewers, or confined areas. Do not allow material to contaminate ground water system. For small spills, add absorbent and a non-sparking or explosion-proof means to transfer material to a sealable appropriate container for disposal. For large spills, dike spilled material, or otherwise contain material to ensure runoff does not reach a waterway. |

SECTION 6 NOTES: See section 1 for emergency contact information and section 13 for waste disposal

SECTION 7: HANDLING AND STORAGE

| | |
|---------------------|---|
| HANDLING: | Avoid contact with eyes, skin and clothing. Keep container closed. Use only with adequate ventilation. Avoid breathing vapor or mist. Keep away from heat, sparks and flame. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Use explosion proof electrical (ventilating, lighting and material handling) equipment. Wash thoroughly after handling. |
| STORAGE: | Keep container in a well ventilated area. Keep container lightly closed and sealed until ready for use. Avoid all possible sources of ignition (spark or flame). |
| INCOMPATIBLE | None |

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MATERIALS

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTIONOCCUPATIONAL EXPOSURE LIMITS

| Ingredient name | CAS Number | OEL United States |
|--------------------------|-------------|---|
| Formaldehyde | 50-00-0 | ACGIH TLV – 0.3 ppm ceiling OSHA – 0.75 ppm OSHA STEL – 2 ppm |
| Amino formaldehyde resin | Proprietary | None established |

ENGINEERING CONTROLS: Provide exhaust ventilation or other engineering controls to minimize exposure to airborne particles or vapors.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATORY SYSTEM Use appropriate respiratory protection to minimize risk of exposure to airborne particles/vapor or mist. A respirator may be necessary for sensitive populations or for process that generate high levels of airborne particles.

EYES Safety Goggles are considered minimum protection. Goggles with a face shield may be necessary depending on quantity of material and conditions of use. Contact lenses should not be worn when working with this chemical.

SKIN & BODY Where contact is likely, wear chemical resistant gloves, a chemical resistant suit and boots. Additional body garments should be used based upon the task being performed.

HANDS Hand Protection: Wear chemical resistant gloves. Nitrile gloves of minimum thickness >0.5 mm is recommended. Replace gloves immediately when torn or any change in appearance (dimension, color, flexibility, etc.) is noticed.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|----------------------------|
| APPEARANCE | Clear milky colored liquid |
| ODOR | Slight formaldehyde odor |
| ODOR THRESHOLD | N/A |
| PH | 7 – 7.8 |
| MELTING POINT/FREEZING POINT; | Not Determined |
| INITIAL BOILING POINT AND BOILING RANGE | Not Determined |
| FLASH POINT | >212 °F, (>100 °C) |
| EVAPORATION RATE; | Slower than ether |
| FLAMMABILITY (SOLID, GAS) | Not Determined |
| UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS | Not Determined |

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| | |
|--|----------------|
| VAPOR PRESSURE | N/A |
| VAPOR DENSITY | Not Determined |
| RELATIVE DENSITY | ~ 1 g/mL |
| SOLUBILITY (IES) | Moderate |
| PARTITION COEFFICIENT: N-OCTANOL/WATER | Not Measured |
| AUTO-IGNITION TEMPERATURE | N/A |
| DECOMPOSITION TEMPERATURE | N/A |
| VISCOSITY | Not Determined |

SECTION 10: STABILITY AND REACTIVITY

| | |
|---|--|
| STABILITY: | Stable under recommended storage conditions |
| CONDITIONS TO AVOID (STABILITY): | Heat, flames and sparks. Take precautionary measures against static charges and avoid exposure to light. |
| INCOMPATIBILITY (MATERIAL TO AVOID): | Radical forming initiators, peroxides, strong alkalis or reactive metals to prevent exothermic polymerization. |
| HAZARDOUS DECOMPOSITION OR BY-PRODUCTS: | Incomplete combustion and thermolysis produces potentially toxic gases such as carbon monoxide and carbon dioxide. |
| HAZARDOUS POLYMERIZATION: | None known |

SECTION 11: TOXICOLOGICAL INFORMATION

| | |
|--|--|
| Routes of entry: | Skin, Eyes, Ingestion, and Inhalation |
| Acute Toxicity (Oral) | No data available |
| Acute Toxicity (Inhalation) | No data available |
| Acute Toxicity (Dermal) | No data available |
| Inhalation/Corrosion of the skin | May be slightly irritating |
| Serious eye damage/eye irritation | No data available |
| Respiratory/skin sensitization | No data available |
| Repeated dose toxicity | No data available |
| <u>CMR assessment</u> | |
| Carcinogenicity | No data available |
| Mutagenicity | No data available |
| Teratogenicity | No data available |
| Toxicity to reproduction | No data available |
| Genotoxicity in vitro | No data available |
| Genotoxicity in vivo | No data available |
| Carcinogenicity | This product contains component(s) that are listed on one or more of the following lists: NTP, IARC, ACGIH, or OSHA as a carcinogen (formaldehyde) |
| Reprotoxicity/Development/ Teratogenicity | No data available |
| Specific Target Organ Toxicity - Single exposure | No data available |
| Specific Target Organ | No data available |

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| | |
|------------------------------|---------------------------------------|
| Toxicity - Repeated exposure | |
| Aspiration hazard | No Aspiration toxicity classification |
| Other information | None |

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicology Assessment

| | |
|--------------------------|-------------------|
| Acute aquatic toxicity | No data available |
| Chronic aquatic toxicity | No data available |

12.1. Toxicity

| | |
|--|-------------------|
| Aquatic toxicity, fish | No data available |
| Aquatic toxicity, invertebrates | No data available |
| Aquatic toxicity, algae / aquatic plants | No data available |
| Toxicity in : microorganisms | No data available |
| chronic toxicity in fish | No data available |
| Chronic toxicity in aquatic invertebrates | No data available |
| Toxicity in organisms which live in the soil | No data available |
| Toxicity in terrestrial plants | No data available |
| Toxicity to Above-Ground Organisms | No data available |

12.2. Persistence and degradability

| | |
|---|-------------------|
| Photodegradation | No data available |
| Biological degradability | No data available |
| Physico-chemical movability | No data available |
| Biochemical Oxygen Demand (BOD) | No data available |
| Chemical Oxygen Demand (COD) | No data available |
| Relation of BOD/COD | No data available |
| Dissolved organic carbon (DOC) | No data available |
| Adsorbed organic bound halogens (AOX) | No data available |
| Distribution among environmental compartments | No data available |

12.3. Bioaccumulative potential

| | |
|-----------------|-------------------|
| Bioaccumulation | No data available |
|-----------------|-------------------|

12.4. Mobility in soil

| | |
|----------------------------|-------------------|
| Environmental distribution | No data available |
|----------------------------|-------------------|

12.5. Results of PBT and vPvB assessment

| | |
|-------------------------|-------------------|
| PBT and vPvB assessment | No data available |
|-------------------------|-------------------|

12.6. Other adverse effects

| | |
|---------------------|--|
| General Information | Do not allow to enter water ways or soil |
|---------------------|--|

SECTION 13: DISPOSAL CONSIDERATIONS

| | |
|------------------------|--|
| WASTE DISPOSAL METHOD: | Dispose of contents/container in accordance with local and national regulations. Contents should not be released into the environment. |
|------------------------|--|

| | |
|-------------------------|--|
| CONTAMINATED PACKAGING: | Empty containers should be taken to an approved waste handling site for recycling or disposal. |
|-------------------------|--|

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SECTION 14: TRANSPORT INFORMATION

U.S. DEPARTMENT OF TRANSPORTATION
UN NUMBER: NOT REGULATED
PROPER SHIPPING NAME:
HAZARD CLASS:
PACKING GROUP:
LABEL STATEMENT:

SECTION 15: REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS

TSCA (TOXIC SUBSTANCE CONTROL ACT): All components are listed on or exempt from TSCA

CERCLA: HAZARDOUS SUBSTANCES: Formaldehyde (RQ 100 lbs)
313 TOXIC CHEMICAL AND RELEASE REPORTING: Formaldehyde
311/312 HAZARD CATEGORIES: Immediate (acute) health hazard, delayed (chronic) health hazard
313 REPORTABLE INGREDIENTS: Formaldehyde (RQ 500 lbs)

STATE REGULATIONS

CA Prop 65: WARNING: This product may contain a chemical known to the State of California to cause cancer and birth defects. Formaldehyde

STATE RIGHT-TO KNOW

| Component | CAS | MA | NJ | PA |
|-----------|-----|----|----|----|
| N/A | | | | |

SECTION 16: OTHER INFORMATION

HAZARDOUS MATERIAL INFORMATION SYSTEM:(USA)

| | |
|---------------------|---|
| Health | 2 |
| Env. Hazard | 3 |
| Reactivity | 1 |
| Personal Protection | D |

Refer to Section 8 for additional information on appropriate personal protection equipment

Date of Issue: February 4, 2014

Revision Number: 1

Date of Revision: February 4, 2014

Reasons for Revision: New Product SDS

Notice to reader: Reasonable care has been taken in the preparation of this information, but the manufacturer makes no warranty of merchantability or any other warranty, expressed or implied, with respect to this information. The manufacturer makes no representations and assumes no liability for any direct, incidental or consequential damages resulting from its use.

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MATERIAL SAFETY DATA SHEET

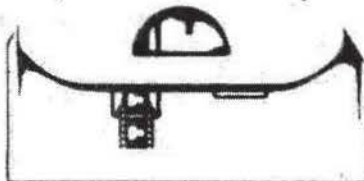
FOR COATINGS, RESINS AND RELATED MATERIALS

(Approved by U.S. Department of Labor "Occupational Safety and Health" to Form OSHA-20)

DATE OF PREP: JUNE 2005

| SECTION I | | | | |
|--|---|--|-----------------------|------------------|
| MANUFACTURER'S NAME: | SOUTHERN RESIN, INC. | | | |
| STREET ADDRESS: | 2448 DENTON ROAD THOSASVILLE, NC 27380 | | | |
| TELEPHONE #: | 336-475-1548 | | | |
| EMERGENCY TELEPHONE #: | 1-800-255-3924 | MANUFACTURER'S CODE IDENTIFICATION | | |
| PRODUCT CLASS: | AQUEOUS DISPERSION OF AMINO RESIN | RESINORD 0178 | | |
| TRADE NAME: | RESINORD | | | |
| SECTION II - HAZARDOUS INGREDIENTS | | | | |
| INGREDIENT | PERCENT | EXPOSURE LIMITS | LEL | VAPOR PRESSURE |
| Formaldehyde (HCHO) CAS 50-00-0 | <0.1 | 0.75 ppm TWA 2.0 ppm STEL | Nil | Nil Available |
| (No formaldehyde is detectable at 0.1% using sodium sulfite detection method) | | | | |
| SECTION III - PHYSICAL DATA | | | | |
| BOILING RANGE: 99° - 102°C (209° - 219°F) | | VAPOR DENSITY: X HEAVIER, LIGHTER THAN AIR | | |
| EVAPORATION RATE: FASTER X SLOWER THAN ETHER | | PERCENT VOLATILE BY VOLUME: 30% | WEIGHT PER GALLON: | 11 LBS. |
| SECTION IV - FIRE AND EXPLOSION HAZARD DATA | | | | |
| DOT CATEGORY: ADHESIVE, RESIN | | FLASH POINT: N/A | LEL: N/A | |
| EXTINGUISHING MEDIA: N/A | | | | |
| UNUSUAL FIRE AND EXPLOSION HAZARDS: Exposure of closed containers to flames or heat may result in rupture of containers with release of Formaldehyde (HCHO) fumes. Exposure above established limits could occur and may necessitate emergency respiratory protection. | | | | |
| SPECIAL FIRE FIGHTING PROCEDURES: Use water to keep fire-exposed containers cool. Wear full protective clothing for protection in case of container rupture. | | | | |

This information is provided as a service without warranty of any kind, except that it is accurate to the best knowledge of the manufacturer or obtained from sources considered to be accurate and the manufacturer does not assume any legal responsibility for its use or reliance upon same. Employees should use this information along with their own observations to protect their own and the safety of others at all times.



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SECTION V - HEALTH HAZARD DATA

EXPOSURE LIMITS: Formaldehyde gas - OSHA PEL - 0.75 ppm TWA, 2 ppm STEL

EFFECTS OF OVEREXPOSURE:

ACUTE EFFECTS: Formaldehyde and solutions containing Formaldehyde are highly irritating to the eyes, skin and respiratory tract. Repeated or prolonged skin exposures may cause future allergic reactions. Inhalation of formaldehyde in concentrations above 25 to 30 ppm may cause respiratory tract injury or death.

CHRONIC EFFECTS: Exposures to high concentrations of formaldehyde has caused cancer in laboratory animals. Formaldehyde may be a potential cancer hazard in human beings.

EMERGENCY AND FIRST AID PROCEDURES: Flush contaminated skin and eyes with water; warm water will be most effective. In case eye irritation persists after several minutes of flushing, or in case of extreme inhalation of vapors, obtain medical attention.

SECTION VI - REACTIVITY DATA

STABILITY: UNSTABLE STABLE

CONDITIONS TO AVOID: Heat and flames.

INCOMPATIBILITY (Materials to avoid): Acids and ammonium salts of strong acids

HAZARDOUS DECOMPOSITION PRODUCTS: Formaldehyde (HCHO) vapor upon exposure to heat

HAZARDOUS POLYMERIZATION: MAY OCCUR WILL NOT OCCUR

CONDITIONS TO AVOID: Contact with strong acids.

SECTION VII - SPILL OR LEAK PROCEDURES

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Trap and collect spills with sand or other inert solids.

WASTE DISPOSAL METHOD: Disposal may be in landfill according to local, state and federal regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION: Use an approved gas mask in un-ventilated areas if necessary because of fumes. Make certain mask is labeled specific for formaldehyde (HCHO) vapors.

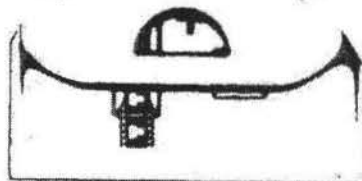
VENTILATION: If natural ventilation is inadequate, mechanical ventilation should be provided by fans in open areas, or by exhaust-type ventilation in closed areas.

PROTECTIVE EQUIPMENT OF CLOTHING REQUIRED: Goggles, rubber gloves and clothing that is impervious to liquid may be required to prevent contact with eyes or skin.

SECTION IX - SPECIAL PRECAUTIONS

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Store in cool location, out of sunlight. If in drums, store with bungs up and protected from mechanical damage.

OTHER PRECAUTIONS:





Material Safety Data Sheet

1. PRODUCT AND COMPANY IDENTIFICATION

AQUASET™ 110

Revision Date: 12/16/2011

Supplier ROHM AND HAAS CHEMICALS LLC
 A Subsidiary of The Dow Chemical Company
 100 INDEPENDENCE MALL WEST
 PHILADELPHIA, PA 19106-2399 United States

For non-emergency information contact: 215-592-3000

Emergency telephone number
 1 800 424 9300

Local emergency telephone number
 989-636-4400

®™*Trademark of The Dow Chemical Company ("Dow") or an affiliated company of Dow

2. COMPOSITION/INFORMATION ON INGREDIENTS

| Component | CAS-No. | Concentration |
|--------------------|---------------|------------------|
| Polycarboxylate | Not Hazardous | 35.0 - <= 37.0 % |
| Residual monomers | Not Required | < 0.01 % |
| Polyhydric alcohol | Not Hazardous | 9.0 - <= 11.0 % |
| Water | 7732-18-5 | 54.0 - <= 56.0 % |

3. HAZARDS IDENTIFICATION

Emergency Overview

Appearance

Form liquid Clear to hazy
Colour Colorless to amber
Odour Acrylic odour

Special protective equipment for firefighters: Wear self-contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

Use personal protective equipment.
Keep people away from and upwind of spill/leak.
Material can create slippery conditions.

Environmental precautions

CAUTION: Keep spills and cleaning runoff out of municipal sewers and open bodies of water.

Methods for cleaning up

Contain spills immediately with inert materials (e.g., sand, earth).
Transfer liquids and solid diking material to separate suitable containers for recovery or disposal.

7. HANDLING AND STORAGE

Handling

Monomer vapors can be evolved when material is heated during processing operations. See SECTION 8, for types of ventilation required.

Storage

Further information on storage conditions: Keep from freezing - product stability may be affected.
STIR WELL BEFORE USE.
Storage temperature: 1 - 49 °C (34 - 120 °F)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure limit(s)

Exposure limits are listed below, if they exist.

| | Regulation | Type of listing | Value |
|---------|---------------|--------------------------|-----------|
| Product | Rohm and Haas | TWA Respirable fraction. | 0.5 mg/m3 |

Exposure controls

Engineering measures: Use local exhaust ventilation with a minimum capture velocity of 150 ft/min. (0.75 m/sec.) at the point of dust or mist evolution. Refer to the current edition of "Industrial Ventilation: A Manual of Recommended Practice" published by the American Conference of Governmental Industrial Hygienists for information on the design, installation, use, and maintenance of exhaust systems.

Protective measures: Facilities storing or utilizing this material should be equipped with an eyewash facility.

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| | |
|---|---|
| Hazardous reactions | None known. Stable However, avoid temperatures above 230C/446F, the onset of polymer decomposition. Thermal decomposition is dependent on time and temperature. |
| Materials to avoid | There are no known materials which are incompatible with this product. |
| Hazardous decomposition products | Thermal decomposition may yield acrylic monomers. |
| polymerisation | Product will not undergo polymerization. |

11. TOXICOLOGICAL INFORMATION

Toxicological information on this product or its components appear in this section when such data is available.

No data are available for this material. The information shown is based on profiles of compositionally similar materials.

| | |
|----------------------------|---|
| Acute oral toxicity | LD50 rat > 5,000 mg/kg |
| Skin irritation | rabbit slight irritation |
| Eye irritation | rabbit slight irritation |
| Subchronic toxicity | A 13 week inhalation study in rats of a compositionally similar polycarboxylate material showed inflammatory effects in the lung at concentrations of 5 mg/m ³ for 6 hours per day, 5 days per week. The no-observed-effect-level for this response was judged to be 1 mg/m ³ . Maintaining airborne concentrations within the recommended exposure limit is not expected to produce adverse effects within the lung. |

12. ECOLOGICAL INFORMATION

Ecotoxicological information on this product or its components appear in this section when such data is available.

There is no data available for this product.

The Environmental Toxicity data are for a compositionally similar material.

Ecotoxicity effects

| | |
|-------------------------|--|
| Toxicity to fish | LC50 Oncorhynchus mykiss (rainbow trout) 96 Hour OECD Test Guideline 203 >1,000 mg/l |
|-------------------------|--|

United States TSCA Inventory (US.TSCA): All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

Pennsylvania

Any material listed as "Not Hazardous" in the CAS REG NO. column of SECTION 2, Composition/Information On Ingredients, of this MSDS is a trade secret under the provisions of the Pennsylvania Worker and Community Right-to-Know Act.

16. OTHER INFORMATION

HMIS Hazard Rating

| Health | Fire | Reactivity | Physical Hazard | PPE |
|--------|------|------------|-----------------|-----|
| 1 | 0 | 0 | | |

Legend

| | |
|-------|---|
| ACGIH | American Conference of Governmental Industrial Hygienists |
| BAC | Butyl acetate |
| OSHA | Occupational Safety and Health Administration |
| PEL | Permissible Exposure Limit |
| STEL | Short Term Exposure Limit (STEL): |
| TLV | Threshold Limit Value |
| TWA | Time Weighted Average (TWA): |
| | Bar denotes a revision from prior MSDS. |

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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Print Date: 06/26/2013

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Material Safety Data Sheets (MSDS) for the product(s) you ordered from Rohm and Haas Company are enclosed.

By means of the Rohm and Haas automated MSDS distribution system, you will receive new MSDS for these products if there are any revisions within the next year. You will also receive new copies of these MSDS annually if you are a regular purchaser of these products.

It is important that these MSDS are made available to all those who handle or use these products. We wish to assist you in this effort. If there are specific individuals in your organization who are in a better position to provide effective hazard communication as required under the OSHA Standard, please send us their address information. Subsequent mailings will include these individuals.

SUPERIOR FIBERS LLC
ROUTE 92
REEDSVILLE, West Virginia 26547-0000
UNITED STATES
0001741746 / PB

26 June 2013

As part of our Product Stewardship Program, we provide MSDS in conformance with the OSHA Hazard Communication Standard and/or state regulations. However, you may note that not all our products are considered hazardous under the Standard. Nevertheless, these MSDS provide you and your employees with important information concerning the safe handling, use, and disposal of these products.

You may be required to submit this MSDS and others that you receive to state and local emergency response organizations (SERC and LEPC) and to your local fire department. This requirement stems from the Emergency Planning and Community Right-to-Know Act of 1986 (EPCRA). In addition, the product may contain a chemical which is subject to the requirements of Section 313 of EPCRA. If a product contains one or more of these materials, they will be identified in Section 15 of the MSDS. These laws requires certain manufacturers to report their annual releases (as defined by the regulations) of specified chemicals listed in Section 313. You may be covered by other parts of the law, depending on which chemicals and the amount of the chemicals that you have at your facility. EPCRA includes the following basic requirements for facility operators:

Facilities that manufacture, process and use hazardous substances listed by the Environmental Protection Agency (EPA) in excess of designated quantities must:

- Provide emergency notification of releases;
- Submit inventory forms to the SERC, LEPC, and local fire departments;
- Submit emissions information to EPA and SERC; and
- May face penalties for noncompliance.

To assist you in complying with the U.S. Toxic Substances Control Act (TSCA), the inventory status is identified in Section 15 of the product's MSDS. If Section 15 of our MSDS cites a TSCA R&D Exemption, then:

- One or more of the constituents in our products are not listed on the TSCA inventory.
- This product may not be put into materials or devices that are placed into commerce.
- This product is provided solely for research and development (R &D) activities in accordance with regulations issued by the U.S. EPA (40 CFR 720.36 and 720.78).

These regulations require, in part, that the substance be used:

1. Solely for research and development purposes.
2. Under direction of technically qualified individuals.
3. Following documented prudent laboratory handling practices (29 CFR 1910.1450).

You may learn more about these requirements by calling the EPA Hotline 800-424-9346.

We appreciate your business and continue to strive to provide you with high quality products and effective information for their safe use.

Hazard Communication Department
Rohm and Haas Company

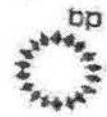
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Poly-B Additive

703-6

Material Safety Data Sheet

10



1. Chemical Product and Company Identification

Product name: **ADOPOL[®] H-1500, H-1900, H-2100, H-6000, H-18000**

MSDS#: 0000000012

Historic MSDS#: 01224, 01225 (Amoco), PB001 (BP)

Product Use: Fuel additive, Sealants, Coatings, Lubricants, Cling film, Adhesives

Supplier: BP Amoco Chemical Company
150 West Warrenville Road
Naperville, Illinois 60563-8460
USA
Tel: 1 (877) 701-2726

EMERGENCY HEALTH INFORMATION: 1 (800) 447-8735

EMERGENCY SPILL INFORMATION: 1 (800) 424-9300
CHEMTREC (USA)

OTHER PRODUCT INFORMATION: 1 (888) 4 BP - MSDS
(866-427-6737 Toll Free - North America)
email: bpcars@bp.com

2. Composition / information on ingredients

| Ingredient Name | CAS # | % by Weight | Exposure Limits |
|---|-----------|-------------|-----------------|
| Polybutene (Isobutylene/butene copolymer) | 9003-29-6 | 100 | None assigned. |

3. Hazards identification

Physical state: Liquid.

Color: Clear, Colorless.

Emergency Overview: **CAUTION!**
Slightly irritating to the eyes.
Use only with adequate ventilation. Wash thoroughly after handling. Avoid contact with eyes.

Routes of Entry: Skin contact, Eye contact, Inhalation, Ingestion.

POTENTIAL HEALTH EFFECTS

Eyes: Slightly irritating to the eyes. Heated material can cause thermal burns.

Skin: Repeated exposure may cause skin dryness or cracking. Heated material can cause thermal burns.

Inhalation: Exposure to aerosols or particulates from heated material may cause adverse lung effects if high concentrations are inhaled.

Ingestion: Ingestion may cause gastrointestinal irritation and diarrhea.

Medical Conditions Aggravated by Overexposure: Repeated or prolonged exposure is not known to aggravate medical condition.

See Toxicological Information (section 11)

| | | | |
|--|---------------------------|-----------------|-----------------------|
| Product Name: ADOPOL[®] H-1500, H-1900, H-2100, H-6000, H-18000 (US) | | Page: 1/8 | |
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4. First-aid measures

| | |
|--------------------|--|
| Eye Contact | Hot material: Flush eyes with plenty of water for at least 15 minutes. Seek medical assistance for mechanical removal of this material from the eye. The use of flush fluid, other than water, is not recommended. Cold material: flush eyes with plenty of water. |
| Skin Contact | Hot material: Immediately flush with cool water for at least 15 minutes. Get immediate medical attention. Cold material: Clean exposed skin with waterless hand cleaner. |
| Inhalation | If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if symptoms appear. |
| Ingestion | Do NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If large quantities of this material are swallowed, call a physician immediately. |
| Notes to Physician | Medical personnel may leave the material in place to minimize physical damage to the skin. Medical personnel may cover the material with a burn gel to prevent the adhesion of the dressing to the material. |

5. Fire-fighting measures

| | |
|--------------------------------------|---|
| Flammability of the Product | May be combustible at high temperature. |
| Flash point | >250 °C (OPEN CUP) Cleveland. 170 to 180 °C (CLOSED CUP) Pensky-Martens. |
| Products of Combustion | These products are carbon oxides (CO, CO2). |
| Unusual fire/explosion hazards | Rapid depolymerization can occur in a fire to produce flammable vapors. Non-explosive in presence of open flames, sparks and static discharge, of shocks, of heat, of oxidizing materials. |
| Fire Fighting Media and Instructions | SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. Do not use water jet. Cool closed containers exposed to fire with water. |
| Protective Clothing (Fire) | Fire fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear. |

6. Accidental release measures

| | |
|--|---|
| Personal Precautions | Immediately contact emergency personnel. Keep unnecessary personnel away. Do not touch or walk through spilled material. Use suitable protective equipment (Section 8). Follow all fire fighting procedures (Section 5). |
| Environmental Precautions and Clean-up Methods | If emergency personnel are unavailable, contain spilled material. For small spills add absorbent (soil may be used in the absence of other suitable materials) scoop up material and place in a sealed, liquid-proof container for disposal. For large spills dike spilled material or otherwise contain material to ensure runoff does not reach a waterway. Avoid contact of spilled material and runoff with soil and surface waterways. Keep out of waterways. Treat as an oil spill. Insoluble in water. Place spilled material in an appropriate container for disposal. See Section 13 for Waste Disposal information. |
| Personal Protection in Case of a Large Spill | Splash goggles. Full suit. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product. |

7. Handling and storage

| | |
|----------|---|
| Handling | Avoid breathing vapors or spray mists. Adequate ventilation should be provided if there is risk of aerosol formation. Keep away from sources of ignition. Ground all equipment containing material. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose containers to heat or sources of ignition. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Wash thoroughly after handling. Avoid prolonged or repeated contact with skin. Avoid contact with eyes. Empty containers may contain harmful, flammable/combustible or explosive residue or vapors. Do not cut, grind, drill, weld, reuse or dispose of containers unless adequate precautions are taken against these hazards. |
|----------|---|

| | | |
|--------------|--|-----------------------|
| Product Name | MDOPOL® H-1500, H-1900, H-2100, H-6000, H-18000 (US) | Page: 2/6 |
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| | | Language: (ENGLISH) |

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Storage

Store in a segregated and approved area. A potentially flammable atmosphere may be generated if material is held hot for prolonged periods. For prolonged storage at temperatures of 60°C and above, keep in rust-free tanks and exclude oxygen by use of a nitrogen blanket. Heating systems which generate localized hot spots should never be used. Suitable storage materials are: mild steel / carbon steel. Store and use away from heat, sparks, open flame, or any other ignition source. Keep container tightly closed in a cool, well-ventilated place.

8. Exposure controls/personal protection

Occupational Exposure Limits

| Ingredient Name | Occupational Exposure Limits |
|---|------------------------------|
| Polybutene (Isobutylene/butene copolymer) | None assigned. |

Control Measures

Use only with adequate ventilation. Avoid breathing vapor or mist. Wear appropriate respirator when ventilation is inadequate. Ensure that eyewash stations and safety showers are proximal to the work-station location.

Hygiene measures

Wash hands after handling compounds and before eating, smoking, using lavatory, and at the end of day.

Personal Protection

Eyes

Safety glasses with side shields. Goggles, face shield, or other full-face protection if potential exists for direct exposure to aerosols or splashes, or when material is handled hot.

Skin and Body

Wear apron or coverall if potential for exposure to splashes. When handling hot material, wear heat resistant protective gloves, clothing and face shield that are able to withstand the temperature of the heated product.

Respiratory

Respiratory protection is not normally required. If heated and ventilation is inadequate, use respirator which will protect against organic vapor and dust/mist.

Hands

Gloves: Protective gloves should be worn under normal conditions of use. (Nitrile gloves.) When handling hot material, wear heat resistant protective gloves, clothing and face shield that are able to withstand the temperature of the heated product.

The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Consult local authorities for acceptable exposure limits.

9. Physical and chemical properties

| | |
|------------------|--|
| Physical state | Liquid. |
| Odor | Characteristic. |
| Color | Clear. Colorless. |
| Pour Point | 18 to 50 °C |
| Specific Gravity | 0.908 to 0.921 |
| Solubility | Insoluble in cold water, hot water. |
| Viscosity | kinematic: 2900 to 45000 cSt at 100°C SUS: 14230 to 188500 SUS at 100°C |

10. Stability and reactivity

| | |
|---|---|
| Stability and Reactivity | Stable under recommended storage and handling conditions (see section 7). Depolymerizes at temperatures above 250°C. |
| Conditions to avoid | Keep away from sources of ignition. Keep away from heat, sparks and flame. Depolymerizes at temperatures above 250°C. |
| Incompatibility with Various Substances | Strong oxidizing agents; acidic clays at > 100°C. |
| Hazardous Decomposition Products | Products of Combustion: carbon oxides (CO, CO ₂). |
| Hazardous Polymerization | Will not occur. |

Product Name **POPOL**® H-1500, H-1900, H-2100, H-6000, H-18000 (US)

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Version 1

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Language

(ENGLISH)

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11. Toxicological information

Acute toxicity Similar materials were practically non-toxic when tested in acute oral (rat LD50 > 34,600 mg/kg), dermal (rabbit LD50 > 10,250 mg/kg). A range of similar materials have been tested for eye and skin irritation. For eye irritation, none of these materials have produced scores exceeding 8.0 out of a possible total of 11.0 with complete disappearance of effects in 72 hours (rabbits). Consequently these materials are expected to be mildly irritating to the eyes. When applied to the skin of rabbits similar materials scored 1.5 out of a possible total of 8.0, indicating that this product may be a slight skin irritant.

Acute toxicity

| Ingredient Name | Test | Result | Route | Species |
|------------------|------|--------------|--------|--------------------------|
| Polyisobutylene. | LD50 | >34600 mg/kg | Oral | Rat (similar material) |
| | LD50 | >10250 mg/kg | Dermal | Rat (similar material) |

Chronic toxicity

| | |
|-----------------------------|--|
| Carcinogenic Effects | No component of this product at levels greater than 0.1% is identified as a carcinogen by ACGIH or the International Agency for Research on Cancer (IARC). No component of this product present at levels greater than 0.1% is identified as a carcinogen by the U.S. National Toxicology Program (NTP) or the U.S. Occupational Safety and Health Act (OSHA). |
| Mutagenic Effects | No component of this product at levels greater than 0.1% is classified by established regulatory criteria as a mutagen. |
| Reproductive Effects | No component of this product at levels greater than 0.1% is classified by established regulatory criteria as a reproductive toxin. |
| Teratogenic effects | No component of this product at levels greater than 0.1% is classified by established regulatory criteria as teratogenic or embryotoxic. |

12. Ecological information

| | |
|-------------------------------------|---|
| Ecotoxicity | >1000 mg/l [LC50, (WSF) Nominal Concentration, similar material], 96 hours [Fish (Trout)]. >1000 mg/l [LC50, (WSF) Nominal Concentration, similar material], 96 hours [Minnows]. >1000 mg/l [EC50, (WSF) Nominal Concentration, similar material], 48 hours [Daphnia]. |
| Persistence/degradability | This product is unlikely to biodegrade at a significant rate. |
| Mobility | This product is not likely to move rapidly with surface or groundwater flows because of its low water solubility of: <1000 ppm |
| Bioaccumulative potential | This product is not expected to bioaccumulate through food chains in the environment. |
| Other Ecological Information | Aquatic studies of materials with very low water solubility often refer to the amount of chemical added to the test system, not the amount dissolved in water. Most acute aquatic toxicity studies of these have used the water-accommodated fraction (WAF) obtained by mixing the test chemical in water for 20 to 24 hours, then siphoning the water for use in the test. The water-soluble fraction (WSF) is a similar approach. These materials are not expected to adversely affect microbial activity. Following a modified OECD Method 209, bacterial inhibition using activated sludge microbes was tested with several grades of this material. The tests showed no bacterial inhibition at loadings of up to 25 mg/L, measured through oxygen consumption (respiration). In separate tests, the biological oxygen demand (BOD) of the microorganisms was measured. In these tests, there was no evidence of bacterial toxicity, even at loadings of about 200,000 mg/L. In addition, an epoxidized form of this material was found to be non-mutagenic and non-toxic to the microorganism used in the Ames mutagenicity assay, Salmonella typhimurium. |

13. Disposal considerations

| | |
|--|--|
| Waste information | Waste must be disposed of in accordance with federal, state and local environmental control regulations. Empty containers may contain harmful, flammable/combustible or explosive residue or vapors. Do not cut, grind, drill, weld, reuse or dispose of containers unless adequate precautions are taken against these hazards. Labels should not be removed from containers until they have been cleaned. |
| Consult your local or regional authorities. | |

| | | |
|--------------|---|-----------------------|
| Product Name | DOPOL [®] H-1500, H-1900, H-2100, H-6000, H-18000 (US) | Page: 48 |
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| | | Language: (ENGLISH) |

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14. Transport information

International transport regulations

| Regulatory Information | UN number | Proper shipping name | Class | Packing Group | Label | Additional information |
|------------------------|-----------|---|-------|---------------|-----------------|------------------------|
| DOT Classification | UN3257 | Elevated temperature liquid, n.o.s. | 9 | III | Not determined. | - |
| TDG Classification | UN3257 | Elevated temperature liquid, n.o.s. | 9 | III | Not determined. | ✓ |
| IMDG Classification | UN3257 | Elevated temperature liquid, n.o.s. (Polybutene (isobutylene/butane copolymer)) | 9 | III | Not determined. | - |
| IATA Classification | UN3257 | Forbidden | | ✓ | Not determined. | - |

Nonbulk Shipping Information

| | |
|-----------------------------------|--|
| DOT Nonbulk Shipping Information | When this material is shipped at temperatures < 100C this material is not regulated for transport. |
| TDG Nonbulk Shipping Information | When this material is shipped at temperatures < 100C this material is not regulated for transport. |
| IMDG Nonbulk Shipping Information | When this material is shipped at temperatures < 100C this material is not regulated for transport. |
| IATA Nonbulk Shipping Information | When this material is shipped at temperatures < 100C this material is not regulated for transport. |

15. Regulatory information

U.S. Federal Regulations

US INVENTORY (TSCA): In compliance.

SARA Title III Section 302 Extremely Hazardous Substances (40 CFR Part 355): This product is not regulated under Section 302 of SARA and 40 CFR Part 355.

SARA Title III Sections 311/312 Hazardous Categorization (40 CFR Part 370): Defined as non-hazardous by OSHA under 29 CFR 1910.1200(d).

SARA 313 toxic chemical notification and release reporting: No products were found.

CERCLA Sections 102a/103 Hazardous Substances (40 CFR Part 302.4): This material is not regulated under CERCLA Sections 103 and 107.

State Regulations

No products were found.

California prop. 65: No products were found.

Inventories

AUSTRALIAN INVENTORY (AICS): In compliance.

CANADA INVENTORY (DSL): In compliance.

CHINA INVENTORY (IECS): In compliance.

EC INVENTORY (EINECS): In compliance.

JAPAN INVENTORY (ENCS): In compliance.

KOREA INVENTORY (ECL): In compliance.

PHILIPPINE INVENTORY (PICCS): In compliance.

| | | | |
|--------------|---|---------------|-------------|
| Product Name | MDPOL* H-1500, H-1900, H-2100, H-5000, H-18000 (US) | Page: | 55 |
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| Format | US-FULL | Language | (ENGLISH) |

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16. Other information

Label Requirements

CAUTION

Slightly irritating to the eyes.

Hazardous Material
Information System
(U.S.A.)

| | |
|---------------------|---|
| Fire Hazard | 1 |
| Physical Hazard | 0 |
| Personal Protection | 2 |

National Fire
Protection
Association (U.S.A.)



HISTORY

Date of issue 11/08/2002.
Date of Previous Issue No Previous Validation.
Prepared by Product Stewardship
Notice to Reader

NOTICE: This Material Safety Data Sheet is based upon data considered to be accurate at the time of its preparation. Despite our efforts, it may not be up to date or applicable to the circumstances of any particular case. We are not responsible for any damage or injury resulting from abnormal use, from any failure to follow appropriate practices or from hazards inherent in the nature of the product.

| | | | |
|--------------|---|----------------|-------------|
| Product Name | DUO PCL [®] H-1500, H-1900, H-2100, H-8000, H-18000 (US) | Page: | 6/6 |
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| Format: | US-FULL | Language: | (ENGLISH) |

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**US Department of Labor
Occupational Safety and Health Administration**
This **SDS** Complies with 29 CFR 1910.1200
(THE HAZARDOUS COMMUNICATION STANDARD)

IDENTIFY (AS USED ON LABELS AND LISTS):

Glass Fiber Air Filtration Media

SECTION I Identification

| | |
|--|---|
| MANUFACTURER'S NAME: Superior Fibers, LLC | REVISED: 4/22/2015 |
| ADDRESS: 456 Robert Stone Way Reedsville WV 26547 | SUPERSEDES: All Others HVAC applications |
| TELEPHONE NUMBER FOR INFORMATION: (304) 864-3321 | |
| EMERGENCY TELEPHONE NUMBER: (304) 864-3321 | |

SECTION II --- HAZARDOUS IDENTIFICATION

"Warning"
Fiberglass may cause irritation to the skin of those individuals that exhibit acute sensitivity. Eye and upper respiratory tract irritation can also occur without proper protection.

Precautions: Avoid contact with eyes. Avoid contact with skin. Avoid breathing dust. Do not take internally. Do not eat, drink, or smoke in work areas. Wash thoroughly after handling.

Other Limits

SECTION III --- COMPOSITION / INFORMATION ON INGREDIENTS

| | OSHA PEL | ACGIH TLV | Recommended |
|--|-----------|-----------|-------------|
| Glass Fibers (Nuisance particles, Non-Respirable) | 10 mg/m | 10 mg/m | N/A |
| Cured Urea Formaldehyde Resin | None Est. | None Est. | N/A |
| Polybutene Emulsion | None Est. | None Est. | N/A |
| May contain quantities of Oil AG (Dust Adhesive) | | | |
| 94.80% Propylated Triphenyl Phosphate – Phosflex 41-L | 3.000 | 3.000 | N/A |
| N.L.= Not Listed N.A.= Not Available N/A= Not Applicable | | | |

SECTION IV --- FIRST AID MEASURES

INHALATION: Remove from area to fresh air. If symptomatic, contact a poison control center, emergency room or physician for treatment information.

EYE/SKIN CONTACT: **EYE:** Remove contact lens and pour a stream of warm water through the effected eye for at least 15 minutes. If irritation persists, contact a poison control center, emergency room, or physician as further treatment may be necessary. **SKIN:** run a gentle stream of water over the effected area for 15 minutes. A mild soap may be used if available. If symptoms persist, contact a poison control center, emergency room, or physician as further treatment may be necessary. If glass fiber becomes imbedded, seek medical attention.

INGESTION: Gently wipe or rinse the inside of the mouth with water. Sips of water can be given. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. Contact a poison control center, emergency room or physician for treatment information.

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SECTION V --- FIRE - FIGHTING MEASURES

INCOMPATABILITY (MATERIALS TO AVOID): None**HAZARDOUS DECOMPOSITION:** Will not occurIn the event of a sustained fire, proper protection against products of combustion from fuel and sizing/binder must be worn. Byproducts of combustion would be CO, CO₂, Carbon Particulate, and Glass Fibers**EXTINGUISHING MEDIA:** Use extinguishers appropriate for the surrounding area, paying close attention to any electrical equipment or dissimilar combustibles stored in adjacent areas.

SECTION VI --- ACCIDENTAL RELEASE MEASURES

ACTION TO BE TAKEN: Sweep or gather material and place in a proper container for disposal or recovery. To inhibit the spread of dust, use a vacuuming device or wet sweeping method instead of dry sweeping.

SECTION VII --- HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: For optimum performance store in areas at or below 25 degrees C (77 F) with relative humidity less than 65%. Material may build static charge if stored in loose polyethylene packaging.**OTHER PRECAUTIONS:** Wear protective clothing, gloves and eye protection.

SECTION VIII --- EXPOSURE CONTROLS / PERSONAL PROTECTION MEASURES

N/A = Not Applicable

EXP. LIMITS: 8 HOUR Time Weighted Average [TWA] 15 Minute Short Term Exposure [STEL]OSHA: 15 mg/m³ TWA. (Total Dust) - 5 mg/m³ TWA. (Respirable Dust)ACGIH: 5 mg/m³ TWA. Inhalable Fraction) - 1 fiber/cm³ TWA (Respirable Fraction)

RESPIRATORY PROTECTION (SPECIFY TYPE): Wear a dust mask to filter inhalation if cutting, sanding, or grinding products that contain glass fibers.**VENTILATION LOCAL EXHAUST:** Yes**MECHANICAL (GENERAL):** Yes**SPECIAL:** N/A**OTHER:** N/A

PROTECTIVE CLOTHING OR EQUIPMENT:**GLOVES:** Mandatory impervious gloves**EYE PROTECTION:** Yes, avoid any eye contact - Side shields on all eyeglasses, recommended.**OTHER PROTECTIVE CLOTHING OR EQUIPMENT:** None required. Barrier creams can be of help to ultra sensitive individuals. Recommend long sleeve, loose fitting, shirts be worn by sensitive individuals. It is recommended to wash work clothing separate from other laundry. Rinse washer at the end of a cycle.

WORK / HYGIENIC PRACTICES:Follow normal work / hygienic practices. Avoid using compressed air for work area clean-up. Recommend using wet sweep or filtered vacuum.

SECTION IX --- PHYSICAL AND CHEMICAL PROPERTIES N/A = Not Applicable

BOILING POINT: N/A **SPECIFIC GRAVITY (H₂O=1):** N/A**VAPOR PRESSURE:** N/A **MELTING POINT:** N/A**VAPOR DENSITY:** N/A **EVAPORATION RATE (BUTYL ACETATE=1):** N/A**SOLUBILITY IN WATER:** Insoluble**APPEARANCE AND ODOR:** Free-form, lofted glass fibers, many colors, no odor.

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SECTION X -- STABILITY AND REACTIVITY

STABILITY: Stable
HAZARDOUS POLYMERIZATION: Will Not Occur
INCOMPATIBILITY (conditions to avoid): None Known

HAZARDOUS THERMAL DECOMPOSITION/COMBUSTION PRODUCTS:

Fiberglass alone will not burn. But smoking of the binder/sizing content of the product may occur in temperature environments exceeding +400 Degrees F (205 Degrees C). These same ingredients will release carbon monoxide and carbon dioxide in a sustained fire situation. Additional trace ingredient releases can occur under similar circumstances but cannot be predicted as they may vary in each situation

SECTION XI -- TOXICOLOGICAL INFORMATION

CARCINOGENICITY STATUS: This product is NOT listed as a carcinogen or suspected carcinogen by NTP, IARC, or OSHA

MEDICAL CONDITIONS AGGRAVATED: None known.

EFFECTS OF OVEREXPOSURE:

ACUTE: EYE: Dusts from this product can cause temporary mechanical irritation to the eyes.

SKIN: Dusts from this product may cause temporary mechanical irritation to the skin.

INHALATION: Dusts from this product may cause mechanical irritation of the nose, throat and respiratory tract.

CHRONIC: There are no known health effects from the long term use or contact with **nonrespirable** continuous filament glass fibers. As manufactured, SUPERIOR FIBERS, LLC glass fibers are **nonrespirable**. **Nonrespirable** fibers cannot reach the deep lung because they have a fiber diameter greater than 3.5 micrometers. Fibers of this diameter are unable to penetrate the narrow and bending passages of the human respiratory tract, and therefore cannot possibly cause serious pulmonary damage. Loose fibers will deposit on the surfaces of the upper respiratory tract, nose, or pharynx. These fibers are then expelled through normal physiological mechanisms.

Chopped, crushed or severely mechanically processed fiber glass may contain a very small amount of **respirable** glass fibers that could possibly reach deep lung areas. The measured airborne concentration of these **respirable** fibers in areas where noted processing has occurred, has been shown to be extremely low and well below the TLV. Repeated or prolonged exposure to **respirable** glass fibers may cause fibrosis, lung cancer and mesothelioma. Superior Fibers, LLC fiber glass products in the form supplied does not contain respirable fibers.

Epidemiology Studies: Two major studies, in the US (performed by the University of Pittsburgh) and in Europe (performed by the International Agency for Research on Cancer) showed no increase in lung cancer or respiratory disease among people working in fiber glass production facilities. An additional smaller study performed in Canada also did not show an association between exposure of workers to fiber glass and respiratory cancer.

SECTION XII -- ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION: Fiberglass itself is considered to be an inert solid waste. No special precautions are needed in case of a release or spill.

ENVIRONMENTAL FATE: No data at this time.

SECTION XIII -- DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Waste material must be disposed of in accordance with all governmental rules and regulations. Empty containers and packaging materials should be recycled or disposed of through an approved waste management facility.

SECTION XIV -- TRANSPORT INFORMATION

The information contained herein is believed to be true and accurate, but is not warranted to be, whether originating with the company or not. Customers are advised to confirm that the information is current, applicable and suitable to their circumstances.

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ATTACHMENT I – Equipment List Form

Attachment I

Emission Units Table (includes all emission units and air pollution control devices that will be part of this permit application review, regardless of permit status)

| Emission Unit ID ¹ | Emission Point ID ² | Emission Unit Description | Year Installed/ Modified | Design Capacity | Type ³ and Date of Change | Control Device ⁴ |
|-------------------------------|--------------------------------|---|-----------------------------|---------------------|--------------------------------------|-----------------------------|
| GMF-29- GMF-50 | NA | Glass Melting Furnaces with Glass Fiber Extrusion Apparatus | 2015 | 0.15 MM Btu/hr each | New | NA |
| Drum-29- Drum-50 | NA | Glass Fiber Forming Drums with Binder Applicators | 2015 | 85 pounds/hr | New | NA |
| Hood-3 | EP-7 | Mat Let-Off Table | 2015 | 4,900 pounds/hr | New | NA |
| Hood-4 | EP-8 | Pulling & Expanding Station | 2015 | 4,900 pounds/hr | New | NA |
| Oven-2 | EP-6 | Fiberglass Mat Curing Oven | 2015 | 5 MM Btu/hr | New | CD-3 |
| Spray-2 | EP-9 | Adhesive Oil Spraying Station | 2015 | 1,700 pounds/hr | New | CD-4 |
| CD-3 | EP-6 | Regenerative Thermal Oxidizer | 2015 | 3.0MM Btu/hr | New | NA |
| GMF-1 – GMF-28 | NA | Glass Melting Furnaces with Glass Fiber Extrusion Apparatus | 2015 | 0.15 MM Btu/hr each | Modification | NA |
| T-1 | TV-1 | Forming Mold Oil Storage Tank | 2015 | 6,767 gal | Modification | NA |
| T-2 | TV-2 | Bulk Resin Storage Tank | 2015 | 5,263 gal | Modification | NA |
| T-3 | TV-2 | Bulk Resin Storage Tank | 2015 | 5,263 gal | Modification | NA |
| T-4 | TV-2 | Bulk Resin Storage Tank | 2015 | 5,263 gal | Modification | NA |
| T-6 | TV-6 | Adhesive Oil Storage Tank | 2015 | 4,130 gal | Modification | NA |
| T-7 | TV-7 | Adhesive Oil Storage Tank | 2015 | 6,140 gal | Modification | NA |
| T-8 | TV-8 | Waste Oil Storage Tank | 2015 | 1,000 gal | Modification | NA |
| T-9 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| T-10 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| T-11 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| T-12 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| T-13 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| T-14 | NA | Binder Mix Tank | 2015 | 750 gal | Modification | NA |
| | | | | | | |
| | | | | | | |

¹ For Emission Units (or Sources) use the following system: 1S, 2S, 3S,... or other appropriate designation.

² For Emission Points use the following numbering system: 1E, 2E, 3E, ...or other appropriate designation.

³ New, modification, removal

⁴ For Control Devices use the following system: 1C, 2C, 3C,...or other appropriate designation.

ATTACHMENT J – EMISSION POINTS DATA SUMMARY SHEETS

**Attachment J
EMISSION POINTS DATA SUMMARY SHEET**

Table 1: Emissions Data

| Emission Point ID No. (Must match Emission Units Table & Plot Plan) | Emission Point Type ¹ | Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan) | | Air Pollution Control Device (Must match Emission Units Table & Plot Plan) | | Vent Time for Emission Unit (chemical processes only) | | All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS) | Maximum Potential Uncontrolled Emissions ⁴ | | Maximum Potential Controlled Emissions ⁵ | | Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor) | Est. Method Used ⁶ | Emission Concentration ⁷ (ppmv or mg/m ⁴) |
|--|----------------------------------|--|-------------------------------|---|-------------------------|--|-------------|---|---|---------|---|---------|--|-------------------------------|---|
| | | ID No. | Source | ID No. | Device Type | Short Term ² | Max (hr/yr) | | lb/hr | ton/yr | lb/hr | ton/yr | | | |
| EP-6 | Upward Vertical Stack | Oven-2 | Curing Oven 2 | CD-3 | Regen. Thermal Oxidizer | NA | NA | Carbon Dioxide | 912.43 | 3996.45 | 912.43 | 3996.45 | Gas/Vapor | EE | NA |
| | | | | | | | | Carbon Monoxide | 0.33 | 1.45 | 0.33 | 1.45 | Gas/Vapor | EE | NA |
| | | | | | | | | Formaldehyde (CAS# 50-00-0) | 23 | 100.5 | 0.46 | 2.01 | Gas/Vapor | ST | NA |
| | | | | | | | | Methane | 0.017 | 0.08 | 0.017 | 0.08 | Gas/Vapor | EE | NA |
| | | | | | | | | Methanol (CAS# 67-56—1) | 22 | 96.5 | 0.44 | 1.93 | Gas/Vapor | ST | NA |
| | | | | | | | | N2O | 0.27 | 1.18 | 0.27 | 1.18 | Gas/Vapor | EE | NA |
| | | | | | | | | Nitrous Oxides | 3.00 | 13.14 | 3.00 | 13.14 | Gas/Vapor | EE | NA |
| | | | | | | | | PM, PM-10, PM2.5 | 0.06 | 0.27 | 0.06 | 0.27 | Solid | EE | NA |
| | | | | | | | | Sulfur Dioxide | 0.003 | 0.01 | 0.003 | 0.01 | Gas/Vapor | EE | NA |
| | | | | | | | | VOC | 348.5 | 1010 | 6.97 | 20.20 | Gas/Vapor | ST | NA |
| EP-7 | Upward Vertical Stack | Spray-2 | Adhesive Oil Spraying Station | CD-4 | Filter | NA | NA | PM, PM-10, PM2.5 | 25 | 45.6 | 2.5 | 4.56 | Solid | EE | NA |
| | | | | | | | | VOC | 5 | 9.13 | 5 | 9.13 | Gas/Vapor | EE | NA |
| EP-8 | Upward Vertical Stack | Hood-3 | Mat Let-Off Table | NA | None | NA | NA | Formaldehyde (CAS # 50-00-0) | 0.01 | 0.044 | 0.01 | 0.044 | Gas/Vapor | ST | NA |
| | | | | | | | | VOC | 0.05 | 0.22 | 0.05 | 0.22 | Gas/Vapor | EE | NA |

Table 1: Emissions Data

| Emission Point ID No. (Must match Emission Units Table & Plot Plan) | Emission Point Type ¹ | Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan) | | Air Pollution Control Device (Must match Emission Units Table & Plot Plan) | | Vent Time for Emission Unit (chemical processes only) | | All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS) | Maximum Potential Uncontrolled Emissions ⁴ | | Maximum Potential Controlled Emissions ⁵ | | Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor) | Est. Method Used ⁶ | Emission Concentration ⁷ (ppmv or mg/m ⁴) |
|--|----------------------------------|--|--|---|-------------|--|-------------|---|---|---------|---|---------|--|-------------------------------|---|
| | | ID No. | Source | ID No. | Device Type | Short Term ² | Max (hr/yr) | | lb/hr | ton/yr | lb/hr | ton/yr | | | |
| EP-9 | Upward Vertical Stack | Hood-4 | Pulling & Expanding Station | NA | None | NA | NA | Formaldehyde (CAS # 50-00-0) | 0.01 | 0.044 | 0.01 | 0.044 | Gas/Vapor | ST | NA |
| | | | | | | | | VOC | 0.05 | 0.22 | 0.05 | 0.22 | Gas/Vapor | EE | NA |
| NONE | NA | GMF-1 – GMF-28 | Glass Furnace Melting with Glass Fiber Extrusion Apparatus | NA | None | NA | NA | Carbon Dioxide | 491.3 | 2151.89 | 491.3 | 2151.89 | Gas/Vapor | EE | NA |
| | | | | | | | | Carbon Monoxide | 0.35 | 1.53 | 0.35 | 1.53 | Gas/Vapor | EE | |
| | | | | | | | | Methane | 0.009 | 0.04 | 0.009 | 0.04 | Gas/Vapor | EE | |
| | | | | | | | | N2O | <0.001 | 0.004 | <0.001 | 0.004 | Gas/Vapor | EE | |
| | | | | | | | | Nitrogen Oxides | 0.41 | 1.8 | 0.41 | 1.8 | Gas/Vapor | EE | |
| | | | | | | | | PM, PM10, PM2.5 | 0.03 | 0.13 | 0.03 | 0.13 | Solid | EE | |
| | | | | | | | | Sulfur Dioxide | 0.002 | 0.01 | 0.002 | 0.01 | Gas/Vapor | EE | |
| | | | | | | | | VOC | 0.02 | 0.09 | 0.02 | 0.09 | Gas/Vapor | EE | |
| NONE | NA | GMF-29 – GMF-50 | Glass Furnace Melting with Glass Fiber Extrusion Apparatus | NA | None | NA | NA | Carbon Dioxide | 386.02 | 1690.77 | 386.02 | 1690.77 | Gas/Vapor | EE | NA |
| | | | | | | | | Carbon Monoxide | 0.27 | 1.18 | 0.27 | 1.18 | Gas/Vapor | EE | |
| | | | | | | | | Methane | 0.007 | 0.03 | 0.007 | 0.03 | Gas/Vapor | EE | |
| | | | | | | | | N2O | <0.001 | 0.003 | <0.001 | 0.003 | Gas/Vapor | EE | |
| | | | | | | | | Nitrogen Oxides | 0.32 | 1.4 | 0.32 | 1.4 | Gas/Vapor | EE | |
| | | | | | | | | PM, PM10, PM2.5 | 0.02 | 0.09 | 0.02 | 0.09 | Solid | EE | |
| | | | | | | | | Sulfur Dioxide | 0.002 | 0.01 | 0.002 | 0.01 | Gas/Vapor | EE | |
| | | | | | | | | VOC | 0.02 | 0.09 | 0.02 | 0.09 | Gas/Vapor | EE | |

Table 1: Emissions Data

| Emission Point ID No. (Must match Emission Units Table & Plot Plan) | Emission Point Type ¹ | Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan) | | Air Pollution Control Device (Must match Emission Units Table & Plot Plan) | | Vent Time for Emission Unit (chemical processes only) | | All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS) | Maximum Potential Uncontrolled Emissions ⁴ | | Maximum Potential Controlled Emissions ⁵ | | Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor) | Est. Method Used ⁶ | Emission Concentration ⁷ (ppmv or mg/m ⁴) |
|--|----------------------------------|--|--|---|-------------|--|-------------|---|---|--------------|---|--------------|--|-------------------------------|---|
| | | ID No. | Source | ID No. | Device Type | Short Term ² | Max (hr/yr) | | lb/hr | ton/yr | lb/hr | ton/yr | | | |
| NONE | NA | Drum-29– Drum-50 | Glass Fiber Forming Drums with Binder Applicato rs | NA | None | NA | NA | Formaldehyde (CAS # 50-00-0) PM, PM-10, PM2.5 | Neg. | Neg. | Neg. | Neg. | Gas/Vapor | ST | NA |
| | | | | | | | | | 1.446 | 5.56 | 1.446 | 5.56 | Solid | EE | NA |
| TV-1 | NA | T-1 | Forming Mold Oil Storage Tank | NA | None | NA | NA | VOC | 2 | 0.2 | 2 | 0.2 | Gas/Vapor | EE | NA |
| TV-2 | NA | T-2 | Bulk Resin Storage Tank | NA | None | NA | NA | VOC Formaldehyde (CAS # 50-00-0) | 0.02 0.004 | 0.09 0.02 | 0.02 0.004 | 0.09 0.02 | Gas/Vapor Gas/Vapor | EE EE | NA NA |
| TV-3 | NA | T-3 | Bulk Resin Storage Tank | NA | None | NA | NA | VOC Formaldehyde (CAS # 50-00-0) | 0.02 0.004 | 0.09 0.02 | 0.02 0.004 | 0.09 0.02 | Gas/Vapor Gas/Vapor | EE EE | NA NA |
| TV-4 | NA | T-4 | Bulk Resin Storage Tank | NA | None | NA | NA | VOC Formaldehyde (CAS # 50-00-0) | 0.02 0.004 | 0.09 0.02 | 0.02 0.004 | 0.09 0.02 | Gas/Vapor Gas/Vapor | EE EE | NA NA |

Table 1: Emissions Data

| Emission Point ID No. (Must match Emission Units Table & Plot Plan) | Emission Point Type ¹ | Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan) | | Air Pollution Control Device (Must match Emission Units Table & Plot Plan) | | Vent Time for Emission Unit (chemical processes only) | | All Regulated Pollutants - Chemical Name/CAS ³ (Speciate VOCs & HAPS) | Maximum Potential Uncontrolled Emissions ⁴ | | Maximum Potential Controlled Emissions ⁵ | | Emission Form or Phase (At exit conditions, Solid, Liquid or Gas/Vapor) | Est. Method Used ⁶ | Emission Concentration ⁷ (ppmv or mg/m ⁴) |
|--|----------------------------------|--|---------------------------|---|-------------|--|-------------|---|---|--------------|---|--------------|--|-------------------------------|---|
| | | ID No. | Source | ID No. | Device Type | Short Term ² | Max (hr/yr) | | lb/hr | ton/yr | lb/hr | ton/yr | | | |
| TV-6 | NA | T-6 | Adhesive Oil Storage Tank | NA | None | NA | NA | VOC | 1 | 0.1 | 1 | 0.1 | Gas/Vapor | EE | NA |
| TV-7 | NA | T-7 | Adhesive Oil Storage Tank | NA | None | NA | NA | VOC | 1 | 0.1 | 1 | 0.1 | Gas/Vapor | EE | NA |
| TV-8 | NA | T-8 | Waste Oil Storage Tank | NA | None | NA | NA | VOC | 1 | 0.1 | 1 | 0.1 | Gas/Vapor | EE | NA |
| None | None | T-9 – T-14 | Binder Mix Tanks | NA | None | NA | NA | VOC Formaldehyde (CAS # 50-00-0) | 0.1 0.02 | 0.45 0.10 | 0.1 0.02 | 0.45 0.10 | Gas/Vapor Gas/Vapor | EE ST | NA NA |

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

¹ Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.

² Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).

³ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. **LIST** Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases (including CO₂ and methane), etc. **DO NOT LIST** H₂, H₂O, N₂, O₂, and Noble Gases.

⁴ Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

⁵

Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

⁶ Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

⁷ Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m^3) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO_2 , use units of ppmv (See 45CSR10).

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**Attachment J
EMISSION POINTS DATA SUMMARY SHEET**

| Table 2: Release Parameter Data | | | | | | | | |
|---|----------------------|------------|---|----------------|--|--|----------------------|---------|
| Emission Point ID No. <i>(Must match Emission Units Table)</i> | Inner Diameter (ft.) | Exit Gas | | | Emission Point Elevation (ft) | | UTM Coordinates (km) | |
| | | Temp. (°F) | Volumetric Flow ¹ (acfm) <i>at operating conditions</i> | Velocity (fps) | Ground Level <i>(Height above mean sea level)</i> | Stack Height ² <i>(Release height of emissions above ground level)</i> | Northing | Easting |
| EP-6 | 2.83 | 450 | 9,000 | 113 | 1,713 | 52 | 4373.55 | 602.75 |
| EP-7 | 1.0 | 77 | 1,365 | 29 | 1,700 | 32 | 4373.55 | 602.75 |
| EP-8 | 2.0 | 77 | 4,710 | 25 | 1,700 | 30 | 4373.55 | 602.75 |
| EP-9 | 2.0 | 77 | 4,710 | 25 | 1,700 | 30 | 4373.55 | 602.75 |
| TV-1 | 0.17 | 77 | Varies | Varies | 1,700 | 17 | 4373.55 | 602.75 |
| TV-2 | 0.5 | 77 | Varies | Varies | 1,700 | 30 | 4373.55 | 602.75 |
| TV-6 | 0.17 | 77 | Varies | Varies | 1,700 | 10 | 4373.55 | 602.75 |
| TV-7 | 0.17 | 77 | Varies | Varies | 1,700 | 6 | 4373.55 | 602.75 |
| TV-8 | 0.17 | 77 | Varies | Varies | 1,700 | 5 | 4373.55 | 602.75 |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

¹ Give at operating conditions. Include inerts.
² Release height of emissions above ground level.

ATTACHMENT K – FUGITIVE EMISSIONS DATA SUMMARY SHEET

Attachment K

FUGITIVE EMISSIONS DATA SUMMARY SHEET

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not typically considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

| APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS |
|---|
| 1.) Will there be haul road activities? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, then complete the HAUL ROAD EMISSIONS UNIT DATA SHEET. |
| 2.) Will there be Storage Piles? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET. |
| 3.) Will there be Liquid Loading/Unloading Operations? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET. |
| 4.) Will there be emissions of air pollutants from Wastewater Treatment Evaporation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET. |
| 5.) Will there be Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, sampling connections, flanges, agitators, cooling towers, etc.)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT DATA SHEET. |
| 6.) Will there be General Clean-up VOC Operations? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET. |
| 7.) Will there be any other activities that generate fugitive emissions? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/> If YES, complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form. |
| If you answered "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions Summary." |

| FUGITIVE EMISSIONS SUMMARY | All Regulated Pollutants Chemical Name/CAS ¹ | Maximum Potential Uncontrolled Emissions ² | | Maximum Potential Controlled Emissions ³ | | Est. Method Used ⁴ |
|---|--|--|--------|--|--------|-------------------------------------|
| | | lb/hr | ton/yr | lb/hr | ton/yr | |
| Haul Road/Road Dust Emissions Paved Haul Roads | NA | NA | NA | NA | NA | NA |
| Unpaved Haul Roads | NA | NA | NA | NA | NA | NA |
| Storage Pile Emissions | NA | NA | NA | NA | NA | NA |
| Loading/Unloading Operations | NA | NA | NA | NA | NA | NA |
| Wastewater Treatment Evaporation & Operations | NA | NA | NA | NA | NA | NA |
| Equipment Leaks | NA | Does not apply | NA | Does not apply | NA | NA |
| General Clean-up VOC Emissions | NA | NA | NA | NA | NA | NA |
| Other | NA | NA | NA | NA | NA | NA |

¹ List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS₂, VOCs, H₂S, Inorganics, Lead, Organics, O₃, NO, NO₂, SO₂, SO₃, all applicable Greenhouse Gases (including CO₂ and methane), etc. DO NOT LIST H₂, H₂O, N₂, O₂, and Noble Gases.

² Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

³ Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).

⁴ Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

ATTACHMENT L – EMISSION UNIT DATA SHEETS

ATTACHMENT L – EMISSION UNIT DATA SHEETS

The following Emission Unit Data Sheets are contained in this application:

- Source ID# GMF-1 – GMF-28 Glass Melting Furnaces with Glass Fiber Extrusion Apparatus
- Source ID# GMF-29 – GMF-50 Glass Melting Furnaces with Glass Fiber Extrusion Apparatus
- Source ID# Drum-29 – Drum-50 Glass Fiber Forming Drums with Binder Applicators
- Source ID# Hood-3 – Mat Let-Off Table
- Source ID# Hood-4 – Pulling & Expanding Station
- Source ID# Oven-2 – Fiberglass Mat Curing Oven
- Source ID# Spray-2 – Adhesive Oil Spraying Station
- Source ID# T-1 – Forming Mold Oil Storage Tank
- Source ID# T-2 – Bulk Resin Storage Tank
- Source ID# T-3 – Bulk Resin Storage Tank
- Source ID# T-4 – Bulk Resin Storage Tank
- Source ID# T-6 – Adhesive Oil Storage Tank
- Source ID# T-7 – Adhesive Oil Storage Tank
- Source ID# T-8 – Waste Oil Storage Tank
- Source ID# T-9 thru T-14 Binder Mix Tanks

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

REDACTED COPY – CLAIM
CONFIDENTIALITY

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): GMF-1 - GMF-28

1. Name or type and model of proposed affected source:

Twenty eight (28) Glass Melting Furnaces with Glass Fiber Extrusion Apparatus
Manufacturer: Superior Fiber
Model Number: Not Applicable

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Glass Cullet [REDACTED] charged/hr for each of the 28 Glass Melting Furnaces.

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Approximately [REDACTED] produced/hr for each of the 28 Glass Melting Furnaces.

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

| | | |
|---|----|--------------|
| 6. Combustion Data (if applicable): | | |
| (a) Type and amount in appropriate units of fuel(s) to be burned: | | |
| Natural Gas | | |
| (b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash: | | |
| NA - Pipeline Quality Natural Gas | | |
| (c) Theoretical combustion air requirement (ACF/unit of fuel): | | |
| NA | @ | °F and psia. |
| (d) Percent excess air: NA | | |
| (e) Type and BTU/hr of burners and all other firing equipment planned to be used: | | |
| Natural gas burners rated at 150,000 Btu/hr each. One burner for each of the 28 Glass Melting Furnaces. | | |
| (f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired: | | |
| NA | | |
| (g) Proposed maximum design heat input: 0.15 × 10 ⁶ BTU/hr. | | |
| 7. Projected operating schedule: | | |
| Hours/Day | 24 | Days/Week |
| | | 7 |
| | | Weeks/Year |
| | | 52 |

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | °F and | 14.7 | psia |
|---------------------|--------|-------|------------|
| a. NO _x | 0.41 | lb/hr | grains/ACF |
| b. SO ₂ | 0.002 | lb/hr | grains/ACF |
| c. CO | 0.35 | lb/hr | grains/ACF |
| d. PM ₁₀ | 0.03 | lb/hr | grains/ACF |
| e. Hydrocarbons | | lb/hr | grains/ACF |
| f. VOCs | 0.02 | lb/hr | grains/ACF |
| g. Pb | | lb/hr | grains/ACF |
| h. Specify other(s) | | lb/hr | grains/ACF |
| | | lb/hr | grains/ACF |
| | | lb/hr | grains/ACF |
| | | lb/hr | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing
 Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING
 Record quantity of annual natural gas consumption in order to calculate annual air emission.

RECORDKEEPING
 Record quantity of annual natural gas consumption.

REPORTING
 None.

TESTING
 None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty
 NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

REDACTED COPY – CLAIM
CONFIDENTIALITY

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): GMF-29 - GMF-50

1. Name or type and model of proposed affected source:

Twenty two (22) Glass Melting Furnaces with Glass Fiber Extrusion Apparatus
Manufacturer: Superior Fiber
Model Number: Not Applicable

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Glass Cullet [REDACTED] charged/hr for each of the 22 Glass Melting Furnaces.

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Approximately [REDACTED] produced/hr for each of the 22 Glass Melting Furnaces.

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

Natural Gas

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

NA - Pipeline Quality Natural Gas

(c) Theoretical combustion air requirement (ACF/unit of fuel):

NA @ °F and psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

Natural gas burners rated at 150,000 Btu/hr each.
One burner for each of the 22 Glass Melting Furnaces.

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

NA

(g) Proposed maximum design heat input: 0.15 × 10⁶ BTU/hr.

7. Projected operating schedule:

| | | | | | |
|-----------|----|-----------|---|------------|----|
| Hours/Day | 24 | Days/Week | 7 | Weeks/Year | 52 |
|-----------|----|-----------|---|------------|----|

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | °F and | 14.7 | psia |
|---------------------|-------------|------|------------|
| a. NO _x | 0.32 lb/hr | 1.40 | grains/ACF |
| b. SO ₂ | 0.002 lb/hr | 0.01 | grains/ACF |
| c. CO | 0.27 lb/hr | 1.18 | grains/ACF |
| d. PM ₁₀ | 0.02 lb/hr | 0.09 | grains/ACF |
| e. Hydrocarbons | lb/hr | | grains/ACF |
| f. VOCs | 0.02 lb/hr | 0.09 | grains/ACF |
| g. Pb | lb/hr | | grains/ACF |
| h. Specify other(s) | lb/hr | | grains/ACF |
| | lb/hr | | grains/ACF |
| | lb/hr | | grains/ACF |
| | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing
Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

Record quantity of natural gas consumption in order to calculate annual air emissions.

RECORDKEEPING

Record quantity of annual natural gas consumption.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty
NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

REDACTED COPY – CLAIM
CONFIDENTIALITY

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): Drum-29 - Drum-50

1. Name or type and model of proposed affected source:

Twenty two (22) Glass Fiber Forming Drums with Binder Applicators

Manufacturer: Superior Fibers

Model: Not Applicable

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Extruded Glass Fibers - Approximately [REDACTED] charged/hr for each of the 22 Glass Fiber Forming Drums.
Binder - Approximately [REDACTED] applied/hr for each of the 22 Binder Applicators.

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Approximately [REDACTED] produced/hr for each of the 22 Glass Fiber Forming Drums.

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

NA

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

(c) Theoretical combustion air requirement (ACF/unit of fuel):

@

°F and

psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

(g) Proposed maximum design heat input:

$\times 10^6$ BTU/hr.

7. Projected operating schedule:

Hours/Day

24

Days/Week

7

Weeks/Year

52

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 77 | °F and | 14.7 | psia |
|---------------------|------------|--------|------|------------|
| a. NO _x | NA | lb/hr | | grains/ACF |
| b. SO ₂ | NA | lb/hr | | grains/ACF |
| c. CO | NA | lb/hr | | grains/ACF |
| d. PM ₁₀ | 1.45 | lb/hr | | grains/ACF |
| e. Hydrocarbons | | lb/hr | | grains/ACF |
| f. VOCs | Negligible | lb/hr | | grains/ACF |
| g. Pb | | lb/hr | | grains/ACF |
| h. Specify other(s) | | | | |
| Formaldehyde | Negligible | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

None.

RECORDKEEPING

None.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty

NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): Hood-3

1. Name or type and model of proposed affected source:

Pulling & Expanding Station
Manufacturer: NA
Model: NA

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Unexpanded Glass Fiber Mats
Approximately 3,375 lb charged/hr.

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Expanded Glass Fiber Mats
Approximately 3,375 lb produced/hr.

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

NA

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

(c) Theoretical combustion air requirement (ACF/unit of fuel):

@

°F and

psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

(g) Proposed maximum design heat input: $\times 10^6$ BTU/hr.

7. Projected operating schedule:

| | | | | | |
|-----------|----|-----------|---|------------|----|
| Hours/Day | 24 | Days/Week | 7 | Weeks/Year | 52 |
|-----------|----|-----------|---|------------|----|

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 77 | °F and | 14.7 | psia |
|---------------------|----|--------|-------|------------|
| a. NO _x | | NA | lb/hr | grains/ACF |
| b. SO ₂ | | NA | lb/hr | grains/ACF |
| c. CO | | NA | lb/hr | grains/ACF |
| d. PM ₁₀ | | NA | lb/hr | grains/ACF |
| e. Hydrocarbons | | | lb/hr | grains/ACF |
| f. VOCs | | 0.05 | lb/hr | grains/ACF |
| g. Pb | | | lb/hr | grains/ACF |
| h. Specify other(s) | | | | |
| Formaldehyde | | 0.01 | lb/hr | grains/ACF |
| | | | lb/hr | grains/ACF |
| | | | lb/hr | grains/ACF |
| | | | lb/hr | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

None.

RECORDKEEPING

None.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty

NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): Hood-4

1. Name or type and model of proposed affected source:

Pulling & Expanding Station
Manufacturer: NA
Model: NA

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Unexpanded Glass Fiber Mats
Approximately 3,375 lb charged/hr.

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Expanded Glass Fiber Mats
Approximately 3,375 lb produced/hr.

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

NA

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

(c) Theoretical combustion air requirement (ACF/unit of fuel):

@

°F and

psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

(g) Proposed maximum design heat input:

× 10⁶ BTU/hr.

7. Projected operating schedule:

| | | | | | |
|-----------|----|-----------|---|------------|----|
| Hours/Day | 24 | Days/Week | 7 | Weeks/Year | 52 |
|-----------|----|-----------|---|------------|----|

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 77 | °F and | 14.7 | psia |
|---------------------|------|--------|------|------------|
| a. NO _x | NA | lb/hr | | grains/ACF |
| b. SO ₂ | NA | lb/hr | | grains/ACF |
| c. CO | NA | lb/hr | | grains/ACF |
| d. PM ₁₀ | NA | lb/hr | | grains/ACF |
| e. Hydrocarbons | | lb/hr | | grains/ACF |
| f. VOCs | 0.05 | lb/hr | | grains/ACF |
| g. Pb | | lb/hr | | grains/ACF |
| h. Specify other(s) | | | | |
| Formaldehyde | 0.01 | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

None.

RECORDKEEPING

None.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty

NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): Oven-2

| |
|--|
| <p>1. Name or type and model of proposed affected source:</p> <p>Fiberglass Mat Curing Oven Manufacturer: Infracore LLC Model: OV6132</p> |
| <p>2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.</p> |
| <p>3. Name(s) and maximum amount of proposed process material(s) charged per hour:</p> <p>Expanded Glass Fiber Mats Approximately 3,375 lb charged/hr.</p> |
| <p>4. Name(s) and maximum amount of proposed material(s) produced per hour:</p> <p>Approximately 2,950 lb produced/hr.</p> |
| <p>5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:</p> <p>NA</p> |

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

Natural Gas

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

NA - Pipeline Quality Natural Gas

(c) Theoretical combustion air requirement (ACF/unit of fuel):

NA @ °F and psia.

(d) Percent excess air: 7.5

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

Two burners for the Curing Oven.

Natural gas burners rated at 3,200,000 Btu/hr each, but are operated at less than rated maximum design heat input of 5,000,000 Btu/hr total for Curing Oven

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

NA

(g) Proposed maximum design heat input: 5 × 10⁶ BTU/hr.

7. Projected operating schedule:

| | | | | | |
|-----------|----|-----------|---|------------|----|
| Hours/Day | 24 | Days/Week | 7 | Weeks/Year | 52 |
|-----------|----|-----------|---|------------|----|

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 350-400 | °F and | 14.7 | psia |
|---------------------|---------|--------|------|------------|
| a. NO _x | 2.5 | lb/hr | | grains/ACF |
| b. SO ₂ | 0.003 | lb/hr | | grains/ACF |
| c. CO | 0.10 | lb/hr | | grains/ACF |
| d. PM ₁₀ | 0.04 | lb/hr | | grains/ACF |
| e. Hydrocarbons | | lb/hr | | grains/ACF |
| f. VOCs | 348.5 | lb/hr | | grains/ACF |
| g. Pb | | lb/hr | | grains/ACF |
| h. Specify other(s) | | | | |
| Formaldehyde | 23 | lb/hr | | grains/ACF |
| Methanol | 22 | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing
 Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

| | |
|--|---|
| <p>MONITORING Record quantity of natural gas consumption in order to calculate annual air emissions.</p> <p>Curing oven will only cure products with binder maximum 0.51% free formaldehyde content by weight.</p> <p>Monthly product quantity processed through the Curing Oven shall not exceed 900 tons/month and annual product quantity processed through the Curing Oven shall not exceed 9,750 tons/yr.</p> | <p>RECORDKEEPING Record quantity of annual natural gas consumption.</p> <p>Maintain records on-site of resin maximum 0.51% free formaldehyde content by weight for products processed through the Curing Oven.</p> <p>Maintain records on-site of monthly and annual pounds of product processed through the Curing Oven and corresponding hours of operation of the Curing Oven.</p> |
|--|---|

| | |
|--|--|
| <p>REPORTING None.</p> | <p>TESTING None.</p> |
|--|--|

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty
 NA

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): Spray-2

| |
|--|
| <p>1. Name or type and model of proposed affected source:</p> <p>Adhesive Oil Spray Station Manufacturer: Superior Fibers Model: NA</p> |
| <p>2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.</p> |
| <p>3. Name(s) and maximum amount of proposed process material(s) charged per hour:</p> <p>Cured Glass Fiber Mats - Approximately 2,950 lb charged/hr. Adhesive Oil Coating - Approximately 600 lb sprayed/hr.</p> |
| <p>4. Name(s) and maximum amount of proposed material(s) produced per hour:</p> <p>Coated Glass Fiber Mats Approximately 3,460 lb produced/hr.</p> |
| <p>5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:</p> <p>NA</p> |

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

NA

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

(c) Theoretical combustion air requirement (ACF/unit of fuel):

@

°F and

psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

(g) Proposed maximum design heat input:

× 10⁶ BTU/hr.

7. Projected operating schedule:

| | | | | | |
|-----------|----|-----------|---|------------|----|
| Hours/Day | 24 | Days/Week | 7 | Weeks/Year | 52 |
|-----------|----|-----------|---|------------|----|

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 77 | °F and | 14.7 | psia |
|---------------------|------|--------|------|------------|
| a. NO _x | NA | lb/hr | | grains/ACF |
| b. SO ₂ | NA | lb/hr | | grains/ACF |
| c. CO | NA | lb/hr | | grains/ACF |
| d. PM ₁₀ | 25 | lb/hr | | grains/ACF |
| e. Hydrocarbons | | lb/hr | | grains/ACF |
| f. VOCs | 5.00 | lb/hr | | grains/ACF |
| g. Pb | | lb/hr | | grains/ACF |
| h. Specify other(s) | | | | |
| | NA | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

None.

RECORDKEEPING

None.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty

NA

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Mold Oil Storage | 2. Tank Name T-1 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-1 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-1 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|--|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">6,787 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">8.0</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">18</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">8.0</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">4.0</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">8.0</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">4.0</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">6,767 gallons</p> | |

| | |
|---|--|
| 13A. Maximum annual throughput (gal/yr) 24,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 570 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 4 | |
| 15. Maximum tank fill rate (gal/min) 1,250 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: (check one) <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

| ACCESS HATCH | | |
|-----------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| AUTOMATIC GAUGE FLOAT WELL | | |
|----------------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| COLUMN WELL | | |
|--|--|--|
| BUILT-UP COLUMN - SLIDING COVER, GASKETED: | BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: | PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL: |

| LADDER WELL | |
|---------------------------------------|--|
| PIP COLUMN - SLIDING COVER, GASKETED: | PIPE COLUMN - SLIDING COVER, UNGASKETED: |

| GAUGE-HATCH/SAMPLE PORT | |
|--------------------------|----------------------------|
| SLIDING COVER, GASKETED: | SLIDING COVER, UNGASKETED: |

| ROOF LEG OR HANGER WELL | | |
|--|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA) |

| VACUUM BREAKER | |
|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| RIM VENT | |
|---|--|
| WEIGHTED MECHANICAL ACTUATION GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| DECK DRAIN (3-INCH DIAMETER) | |
|------------------------------|-------------|
| OPEN: | 90% CLOSED: |

| STUB DRAIN | |
|------------------|--|
| 1-INCH DIAMETER: | |

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

| | |
|---|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|--|--|--|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) 60 | 34B. Maximum (°F) 85 | | |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) Ambient | 35B. Maximum (psig) Ambient | | |
| 36A. Minimum Liquid Surface Temperature (°F) 60 | 36B. Corresponding Vapor Pressure (psia) | | |
| 37A. Average Liquid Surface Temperature (°F) 70 | 37B. Corresponding Vapor Pressure (psia) | | |
| 38A. Maximum Liquid Surface Temperature (°F) 85 | 38B. Corresponding Vapor Pressure (psia) | | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | Flexon 845 | | |
| 39B. CAS Number | 64742-54-7 | | |
| 39C. Liquid Density (lb/gal) | 7.3 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|-------------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | <0.7 @ 150C | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

Carbon Adsorption¹

Condenser¹

Conservation Vent (psig)

Vacuum Setting Pressure Setting

Emergency Relief Valve (psig)

Inert Gas Blanket of

Insulation of Tank with

Liquid Absorption (scrubber)¹

Refrigeration of Tank

Rupture Disc (psig)

Vent to Incinerator¹

Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|--------------------------|------------------------|--------------|-------|---------------------|--------------------------------|
| | | Amount | Units | | |
| Flexon 845 64742-54-7 | <1.0 | <1.0 | lb/hr | <200 | TANKS 4.0 |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chiefl/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Resin Storage | 2. Tank Name T-2 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-2 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-2 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|--|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">5,517 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">8.5</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">13</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">13</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">6.5</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">3</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">6.5</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">4,500 gallons</p> | |

| | |
|---|---|
| 13A. Maximum annual throughput (gal/yr) 884,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 50,000 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 208 | |
| 15. Maximum tank fill rate (gal/min) 1,800 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): _____ to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

| ACCESS HATCH | | |
|-----------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| AUTOMATIC GAUGE FLOAT WELL | | |
|----------------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| COLUMN WELL | | |
|--|--|--|
| BUILT-UP COLUMN - SLIDING COVER, GASKETED: | BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: | PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL: |

| LADDER WELL | |
|---------------------------------------|--|
| PIP COLUMN - SLIDING COVER, GASKETED: | PIPE COLUMN - SLIDING COVER, UNGASKETED: |

| GAUGE-HATCH/SAMPLE PORT | |
|--------------------------|----------------------------|
| SLIDING COVER, GASKETED: | SLIDING COVER, UNGASKETED: |

| ROOF LEG OR HANGER WELL | | |
|--|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA) |

| VACUUM BREAKER | |
|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| RIM VENT | |
|---|--|
| WEIGHTED MECHANICAL ACTUATION GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| DECK DRAIN (3-INCH DIAMETER) | |
|------------------------------|-------------|
| OPEN: | 90% CLOSED: |

| STUB DRAIN | |
|------------------|--|
| 1-INCH DIAMETER: | |

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

| | |
|---|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|----------|--|---------|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) | 60 | 34B. Maximum (°F) | 85 |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) | Ambient | 35B. Maximum (psig) | Ambient |
| 36A. Minimum Liquid Surface Temperature (°F) | 60 | 36B. Corresponding Vapor Pressure (psia) | |
| 37A. Average Liquid Surface Temperature (°F) | 70 | 37B. Corresponding Vapor Pressure (psia) | |
| 38A. Maximum Liquid Surface Temperature (°F) | 85 | 38B. Corresponding Vapor Pressure (psia) | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | UF resin | | |
| 39B. CAS Number | None | | |
| 39C. Liquid Density (lb/gal) | 10.52 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|----------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

Carbon Adsorption¹

Condenser¹

Conservation Vent (psig)

Vacuum Setting Pressure Setting

Emergency Relief Valve (psig)

Inert Gas Blanket of

Insulation of Tank with

Liquid Absorption (scrubber)¹

Refrigeration of Tank

Rupture Disc (psig)

Vent to Incinerator¹

Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|-------------------------|------------------------|-----------------|-------|---------------------|--------------------------------|
| | | Amount | Units | | |
| Formaldehyde 50-00-0 | 0.004 | Vapor return | | 36 | ST |
| VOC | 0.02 | Vapor return | | 180 | ST |
| | | | | | |
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| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chiefl>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Resin Storage | 2. Tank Name T-3 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-3 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-2 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|--|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">5,517 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">8.5</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">13</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">13</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">6.5</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">3</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">6.5</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">4,500 gallons</p> | |

| | |
|---|---|
| 13A. Maximum annual throughput (gal/yr) 884,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 50,000 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 208 | |
| 15. Maximum tank fill rate (gal/min) 1,800 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: (check one) <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

| ACCESS HATCH | | |
|-----------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| AUTOMATIC GAUGE FLOAT WELL | | |
|----------------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| COLUMN WELL | | |
|--|--|--|
| BUILT-UP COLUMN - SLIDING COVER, GASKETED: | BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: | PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL: |

| LADDER WELL | |
|---------------------------------------|--|
| PIP COLUMN - SLIDING COVER, GASKETED: | PIPE COLUMN - SLIDING COVER, UNGASKETED: |

| GAUGE-HATCH/SAMPLE PORT | |
|--------------------------|----------------------------|
| SLIDING COVER, GASKETED: | SLIDING COVER, UNGASKETED: |

| ROOF LEG OR HANGER WELL | | |
|--|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA) |

| VACUUM BREAKER | |
|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| RIM VENT | |
|---|--|
| WEIGHTED MECHANICAL ACTUATION GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| DECK DRAIN (3-INCH DIAMETER) | |
|------------------------------|-------------|
| OPEN: | 90% CLOSED: |

| STUB DRAIN | |
|------------------|--|
| 1-INCH DIAMETER: | |

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

| | |
|---|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|----------|--|---------|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) | 60 | 34B. Maximum (°F) | 85 |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) | Ambient | 35B. Maximum (psig) | Ambient |
| 36A. Minimum Liquid Surface Temperature (°F) | 60 | 36B. Corresponding Vapor Pressure (psia) | |
| 37A. Average Liquid Surface Temperature (°F) | 70 | 37B. Corresponding Vapor Pressure (psia) | |
| 38A. Maximum Liquid Surface Temperature (°F) | 85 | 38B. Corresponding Vapor Pressure (psia) | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | UF resin | | |
| 39B. CAS Number | None | | |
| 39C. Liquid Density (lb/gal) | 10.52 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|----------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

Carbon Adsorption¹

Condenser¹

Conservation Vent (psig)

Vacuum Setting Pressure Setting

Emergency Relief Valve (psig)

Inert Gas Blanket of

Insulation of Tank with

Liquid Absorption (scrubber)¹

Refrigeration of Tank

Rupture Disc (psig)

Vent to Incinerator¹

Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|-------------------------|------------------------|-----------------|-------|---------------------|--------------------------------|
| | | Amount | Units | | |
| Formaldehyde 50-00-0 | 0.004 | Vapor return | | 36 | ST |
| VOC | 0.02 | Vapor return | | 180 | ST |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Resin Storage | 2. Tank Name T-4 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-4 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-2 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|--|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">5,517 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">8.5</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">13</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">13</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">6.5</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">3</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">6.5</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">4,500 gallons</p> | |

| | |
|--|---|
| 13A. Maximum annual throughput (gal/yr) 884,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 50,000 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 208 | |
| 15. Maximum tank fill rate (gal/min) 1,800 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof ___ vertical ___ horizontal X flat roof ___ cone roof ___ dome roof ___ other (describe) <input type="checkbox"/> External Floating Roof ___ pontoon roof ___ double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof ___ vertical column support ___ self-supporting <input type="checkbox"/> Variable Vapor Space ___ lifter roof ___ diaphragm <input type="checkbox"/> Pressurized ___ spherical ___ cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

| | | |
|---|--|--|
| 25F. Describe deck fittings; indicate the number of each type of fitting: | | |
| ACCESS HATCH | | |
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |
| AUTOMATIC GAUGE FLOAT WELL | | |
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |
| COLUMN WELL | | |
| BUILT-UP COLUMN - SLIDING COVER, GASKETED: | BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: | PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL: |
| LADDER WELL | | |
| PIP COLUMN - SLIDING COVER, GASKETED: | PIPE COLUMN - SLIDING COVER, UNGASKETED: | |
| GAUGE-HATCH/SAMPLE PORT | | |
| SLIDING COVER, GASKETED: | SLIDING COVER, UNGASKETED: | |
| ROOF LEG OR HANGER WELL | | |
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA) |
| VACUUM BREAKER | | |
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | |
| RIM VENT | | |
| WEIGHTED MECHANICAL ACTUATION GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | |
| DECK DRAIN (3-INCH DIAMETER) | | |
| OPEN: | 90% CLOSED: | |
| STUB DRAIN | | |
| 1-INCH DIAMETER: | | |
| OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY) | | |

| | |
|--|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: | |
| <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|----------|--|---------|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) | 60 | 34B. Maximum (°F) | 85 |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) | Ambient | 35B. Maximum (psig) | Ambient |
| 36A. Minimum Liquid Surface Temperature (°F) | 60 | 36B. Corresponding Vapor Pressure (psia) | |
| 37A. Average Liquid Surface Temperature (°F) | 70 | 37B. Corresponding Vapor Pressure (psia) | |
| 38A. Maximum Liquid Surface Temperature (°F) | 85 | 38B. Corresponding Vapor Pressure (psia) | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | UF resin | | |
| 39B. CAS Number | None | | |
| 39C. Liquid Density (lb/gal) | 10.52 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|----------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

- Carbon Adsorption¹
- Condenser¹
- Conservation Vent (psig)
 - Vacuum Setting
 - Pressure Setting
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)¹
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator¹
- Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|-------------------------|------------------------|-----------------|-------|---------------------|--------------------------------|
| | | Amount | Units | | |
| Formaldehyde 50-00-0 | 0.004 | Vapor return | | 36 | ST |
| VOC | 0.02 | Vapor return | | 180 | ST |
| | | | | | |
| | | | | | |
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| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Adhesive Oil Storage | 2. Tank Name T-6 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-6 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-6 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|---|---|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. 4,130 gallons | |
| 9A. Tank Internal Diameter (ft) 5.5 | 9B. Tank Internal Height (or Length) (ft) 23.3 |
| 10A. Maximum Liquid Height (ft) 5.5 | 10B. Average Liquid Height (ft) 2.75 |
| 11A. Maximum Vapor Space Height (ft) 5.5 | 11B. Average Vapor Space Height (ft) 2.75 |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 3,500 gallons | |

| | |
|---|--|
| 13A. Maximum annual throughput (gal/yr) 154,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 530 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 38 | |
| 15. Maximum tank fill rate (gal/min) 850 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: (check one) <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

| ACCESS HATCH | | |
|-----------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| AUTOMATIC GAUGE FLOAT WELL | | |
|----------------------------|---------------------------|-----------------------------|
| BOLT COVER, GASKETED: | UNBOLTED COVER, GASKETED: | UNBOLTED COVER, UNGASKETED: |

| COLUMN WELL | | |
|--|--|--|
| BUILT-UP COLUMN - SLIDING COVER, GASKETED: | BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: | PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL: |

| LADDER WELL | |
|---------------------------------------|--|
| PIP COLUMN - SLIDING COVER, GASKETED: | PIPE COLUMN - SLIDING COVER, UNGASKETED: |

| GAUGE-HATCH/SAMPLE PORT | |
|--------------------------|----------------------------|
| SLIDING COVER, GASKETED: | SLIDING COVER, UNGASKETED: |

| ROOF LEG OR HANGER WELL | | |
|--|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: | SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA) |

| VACUUM BREAKER | |
|--|--|
| WEIGHTED MECHANICAL ACTUATION, GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| RIM VENT | |
|---|--|
| WEIGHTED MECHANICAL ACTUATION GASKETED: | WEIGHTED MECHANICAL ACTUATION, UNGASKETED: |

| DECK DRAIN (3-INCH DIAMETER) | |
|------------------------------|-------------|
| OPEN: | 90% CLOSED: |

| STUB DRAIN | |
|------------------|--|
| 1-INCH DIAMETER: | |

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

| | |
|--|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: | |
| <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|--------------|--|---------|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) | 60 | 34B. Maximum (°F) | 85 |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) | Ambient | 35B. Maximum (psig) | Ambient |
| 36A. Minimum Liquid Surface Temperature (°F) | 60 | 36B. Corresponding Vapor Pressure (psia) | |
| 37A. Average Liquid Surface Temperature (°F) | 70 | 37B. Corresponding Vapor Pressure (psia) | |
| 38A. Maximum Liquid Surface Temperature (°F) | 85 | 38B. Corresponding Vapor Pressure (psia) | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | Hydrocal 900 | | |
| 39B. CAS Number | N/A | | |
| 39C. Liquid Density (lb/gal) | 7.6 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | 460 | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|-----------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | <0.7@20 C | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

- Carbon Adsorption¹
- Condenser¹
- Conservation Vent (psig)
 - Vacuum Setting
 - Pressure Setting
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)¹
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator¹
- Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|-------------------------|------------------------|--------------|-------|---------------------|---|
| | | Amount | Units | | |
| Hydrocal 900 | <1.0 | <1.0 | lb/hr | <200 | Worst case engineering estimate of storage tank emissions based upon adhesive oil |
| | | | | | MSDS statement of negligible volatility |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Adhesive Oil Storage | 2. Tank Name T-7 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-7 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-7 |
| 5. Date of Commencement of Construction (for existing tanks) 1978 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|--|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">6,140 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">7.0</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">21.3</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">7.0</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">3.5</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">7.0</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">3.5</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">6,140 gallons</p> | |

| | |
|---|--|
| 13A. Maximum annual throughput (gal/yr) 468,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 400 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 78 | |
| 15. Maximum tank fill rate (gal/min) 650 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): _____ to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

ACCESS HATCH

BOLT COVER, GASKETED: UNBOLTED COVER, GASKETED: UNBOLTED COVER, UNGASKETED:

AUTOMATIC GAUGE FLOAT WELL

BOLT COVER, GASKETED: UNBOLTED COVER, GASKETED: UNBOLTED COVER, UNGASKETED:

COLUMN WELL

BUILT-UP COLUMN - SLIDING COVER, GASKETED: BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL:

LADDER WELL

PIP COLUMN - SLIDING COVER, GASKETED: PIPE COLUMN - SLIDING COVER, UNGASKETED:

GAUGE-HATCH/SAMPLE PORT

SLIDING COVER, GASKETED: SLIDING COVER, UNGASKETED:

ROOF LEG OR HANGER WELL

WEIGHTED MECHANICAL ACTUATION, GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED: SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)

VACUUM BREAKER

WEIGHTED MECHANICAL ACTUATION, GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:

RIM VENT

WEIGHTED MECHANICAL ACTUATION GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:

DECK DRAIN (3-INCH DIAMETER)

OPEN: 90% CLOSED:

STUB DRAIN

1-INCH DIAMETER:

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

| | |
|---|--------------------------------------|
| 26. Complete the following section for Internal Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | |
| 26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded | |
| 26B. For Bolted decks, provide deck construction: | |
| 26C. Deck seam: <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe) | |
| 26D. Deck seam length (ft) | 26E. Area of deck (ft ²) |
| For column supported tanks: | 26G. Diameter of each column: |
| 26F. Number of columns: | |

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

| | |
|---|-------|
| 27. Provide the city and state on which the data in this section are based. Reedsville, WV | |
| 28. Daily Average Ambient Temperature (°F) | 50.25 |
| 29. Annual Average Maximum Temperature (°F) | 61.33 |
| 30. Annual Average Minimum Temperature (°F) | 38.25 |
| 31. Average Wind Speed (miles/hr) | |
| 32. Annual Average Solar Insulation Factor (BTU/(ft ² ·day)) | |
| 33. Atmospheric Pressure (psia) | |

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

| | | | |
|--|-------------|--|---------|
| 34. Average daily temperature range of bulk liquid: 60 to 80 (F) | | | |
| 34A. Minimum (°F) | 60 | 34B. Maximum (°F) | 85 |
| 35. Average operating pressure range of tank: Ambient | | | |
| 35A. Minimum (psig) | Ambient | 35B. Maximum (psig) | Ambient |
| 36A. Minimum Liquid Surface Temperature (°F) | 60 | 36B. Corresponding Vapor Pressure (psia) | |
| 37A. Average Liquid Surface Temperature (°F) | 70 | 37B. Corresponding Vapor Pressure (psia) | |
| 38A. Maximum Liquid Surface Temperature (°F) | 85 | 38B. Corresponding Vapor Pressure (psia) | |
| 39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary. | | | |
| 39A. Material Name or Composition | Reofos 1886 | | |
| 39B. CAS Number | N/A | | |
| 39C. Liquid Density (lb/gal) | 9.6 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|------------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | <0.7@150 C | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

- Carbon Adsorption¹
- Condenser¹
- Conservation Vent (psig)

| | |
|----------------|------------------|
| Vacuum Setting | Pressure Setting |
|----------------|------------------|
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)¹
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator¹
- Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|----------------------------|---------------------------|--------------|-------|------------------------|---|
| | | Amount | Units | | |
| Reofos 1886 N/A | <1.0 | <1.0 | lb/hr | <200 | Worst case engineering estimate of storage |
| | | | | | tank emissions based upon adhesive oil |
| | | | | | MSDS statement of negligible volatility |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT www.epa.gov/tnn/tanks.html), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

I. GENERAL INFORMATION (required)

| | |
|---|---|
| 1. Bulk Storage Area Name Waste Oil Storage | 2. Tank Name T-8 |
| 3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i>) T-8 | 4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i>) TV-8 |
| 5. Date of Commencement of Construction (for existing tanks) 1981 | |
| 6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input checked="" type="checkbox"/> Other Tank Modification | |
| 7. Description of Tank Modification (if applicable) Increased throughput | |
| 7A. Does the tank have more than one mode of operation? (e.g. Is there more than one product stored in the tank?) <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| 7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A | |
| 7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): N/A | |

II. TANK INFORMATION (required)

| | |
|--|---|
| 8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height. <p style="text-align: center;">1,000 gallons</p> | |
| 9A. Tank Internal Diameter (ft) <p style="text-align: center;">4.0</p> | 9B. Tank Internal Height (or Length) (ft) <p style="text-align: center;">10.67</p> |
| 10A. Maximum Liquid Height (ft) <p style="text-align: center;">4.0</p> | 10B. Average Liquid Height (ft) <p style="text-align: center;">2.0</p> |
| 11A. Maximum Vapor Space Height (ft) <p style="text-align: center;">4.0</p> | 11B. Average Vapor Space Height (ft) <p style="text-align: center;">2.0</p> |
| 12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">1,000 gallons</p> | |

| | |
|---|---|
| 13A. Maximum annual throughput (gal/yr) 4,000 gallons/yr | 13B. Maximum daily throughput (gal/day) 40 gallons/day |
| 14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 4 | |
| 15. Maximum tank fill rate (gal/min) 120 gallons per hour | |
| 16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading | |
| 17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply | |
| 17A. Volume Expansion Capacity of System (gal) | 17B. Number of transfers into system per year |
| 18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> horizontal <input checked="" type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe) | |

III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

| | | |
|---|----------------------|-----------------------------|
| 19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) | | |
| 20A. Shell Color Blue | 20B. Roof Color Blue | 20C. Year Last Painted 1999 |
| 21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable | | |
| 22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO | | |
| 22B. If YES, provide the operating temperature (°F) | | |
| 22C. If YES, please describe how heat is provided to tank. | | |
| 23. Operating Pressure Range (psig): _____ to Ambient | | |
| 24. Complete the following section for Vertical Fixed Roof Tanks <input type="checkbox"/> Does Not Apply | | |
| 24A. For dome roof, provide roof radius (ft) >12 | | |
| 24B. For cone roof, provide slope (ft/ft) | | |
| 25. Complete the following section for Floating Roof Tanks <input checked="" type="checkbox"/> Does Not Apply | | |
| 25A. Year Internal Floaters Installed: | | |
| 25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe): | | |
| 25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |
| 25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe): | | |
| 25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO | | |

25F. Describe deck fittings; indicate the number of each type of fitting:

ACCESS HATCH

BOLT COVER, GASKETED: UNBOLTED COVER, GASKETED: UNBOLTED COVER, UNGASKETED:

AUTOMATIC GAUGE FLOAT WELL

BOLT COVER, GASKETED: UNBOLTED COVER, GASKETED: UNBOLTED COVER, UNGASKETED:

COLUMN WELL

BUILT-UP COLUMN - SLIDING COVER, GASKETED: BUILT-UP COLUMN - SLIDING COVER, UNGASKETED: PIPE COLUMN - FLEXIBLE FABRIC SLEEVE SEAL:

LADDER WELL

PIPE COLUMN - SLIDING COVER, GASKETED: PIPE COLUMN - SLIDING COVER, UNGASKETED:

GAUGE-HATCH/SAMPLE PORT

SLIDING COVER, GASKETED: SLIDING COVER, UNGASKETED:

ROOF LEG OR HANGER WELL

WEIGHTED MECHANICAL ACTUATION, GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED: SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)

VACUUM BREAKER

WEIGHTED MECHANICAL ACTUATION, GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:

RIM VENT

WEIGHTED MECHANICAL ACTUATION GASKETED: WEIGHTED MECHANICAL ACTUATION, UNGASKETED:

DECK DRAIN (3-INCH DIAMETER)

OPEN: 90% CLOSED:

STUB DRAIN

1-INCH DIAMETER:

OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)

26. Complete the following section for Internal Floating Roof Tanks Does Not Apply

26A. Deck Type: Bolted Welded

26B. For Bolted decks, provide deck construction:

26C. Deck seam:

- Continuous sheet construction 5 feet wide
- Continuous sheet construction 6 feet wide
- Continuous sheet construction 7 feet wide
- Continuous sheet construction 5 x 7.5 feet wide
- Continuous sheet construction 5 x 12 feet wide
- Other (describe)

26D. Deck seam length (ft) 26E. Area of deck (ft²)

For column supported tanks: 26G. Diameter of each column:

26F. Number of columns:

IV. SITE INFORMATION (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based.

Reedsville, WV

28. Daily Average Ambient Temperature (°F) 50.25

29. Annual Average Maximum Temperature (°F) 61.33

30. Annual Average Minimum Temperature (°F) 38.25

31. Average Wind Speed (miles/hr)

32. Annual Average Solar Insulation Factor (BTU/(ft²·day))

33. Atmospheric Pressure (psia)

V. LIQUID INFORMATION (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid: 60 to 80 (F)

34A. Minimum (°F) 60 34B. Maximum (°F) 85

35. Average operating pressure range of tank: Ambient

35A. Minimum (psig) Ambient 35B. Maximum (psig) Ambient

36A. Minimum Liquid Surface Temperature (°F) 36B. Corresponding Vapor Pressure (psia)
60

37A. Average Liquid Surface Temperature (°F) 37B. Corresponding Vapor Pressure (psia)
70

38A. Maximum Liquid Surface Temperature (°F) 38B. Corresponding Vapor Pressure (psia)
85

39. Provide the following for each liquid or gas to be stored in tank. Add additional pages if necessary.

| | | | |
|---|-----------|--|--|
| 39A. Material Name or Composition | Waste Oil | | |
| 39B. CAS Number | N/A | | |
| 39C. Liquid Density (lb/gal) | 7.6 | | |
| 39D. Liquid Molecular Weight (lb/lb-mole) | 460 | | |
| 39E. Vapor Molecular Weight (lb/lb-mole) | | | |

| | | | |
|--|----------|--|--|
| Maximum Vapor Pressure 39F. True (psia) | | | |
| 39G. Reid (psia) | | | |
| Months Storage per Year 39H. From | January | | |
| 39I. To | December | | |

VI. EMISSIONS AND CONTROL DEVICE DATA (required)

40. Emission Control Devices (check as many as apply): Does Not Apply

Carbon Adsorption¹

Condenser¹

Conservation Vent (psig)

Vacuum Setting Pressure Setting

Emergency Relief Valve (psig)

Inert Gas Blanket of

Insulation of Tank with

Liquid Absorption (scrubber)¹

Refrigeration of Tank

Rupture Disc (psig)

Vent to Incinerator¹

Other¹ (describe):

¹ Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

| Material Name & CAS No. | Breathing Loss (lb/hr) | Working Loss | | Annual Loss (lb/yr) | Estimation Method ¹ |
|-------------------------|------------------------|--------------|-------|---------------------|--|
| | | Amount | Units | | |
| Waste Oil N/A | <1.0 | <1.0 | lb/hr | <200 | Worst case engineering estimate of storage |
| | | | | | tank emissions based upon adhesive oil |
| | | | | | MSDS statement of negligible volatility |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

¹ EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

**Attachment L EMISSIONS UNIT
DATA SHEET GENERAL**

To be used for affected sources other than asphalt plants, foundries, incinerators, indirect heat exchangers, and quarries.

Identification Number (as assigned on *Equipment List Form*): T-9 -- T-14

1. Name or type and model of proposed affected source:

Six (6) Binder Mix Tanks

Manufacturer: Various

Model: NA

2. On a separate sheet(s), furnish a sketch(es) of this affected source. If a modification is to be made to this source, clearly indicated the change(s). Provide a narrative description of all features of the affected source which may affect the production of air pollutants.

3. Name(s) and maximum amount of proposed process material(s) charged per hour:

Resin, Binder additives

Approximately 12,000 lb charged/hr per Binder Mix Tank

4. Name(s) and maximum amount of proposed material(s) produced per hour:

Binder Mixture

Approximately 12,000 lb produced/hr per Binder Mix Tank

5. Give chemical reactions, if applicable, that will be involved in the generation of air pollutants:

NA

* The identification number which appears here must correspond to the air pollution control device identification number appearing on the *List Form*.

6. Combustion Data (if applicable):

(a) Type and amount in appropriate units of fuel(s) to be burned:

NA

(b) Chemical analysis of proposed fuel(s), excluding coal, including maximum percent sulfur and ash:

(c) Theoretical combustion air requirement (ACF/unit of fuel):

@

°F and

psia.

(d) Percent excess air: NA

(e) Type and BTU/hr of burners and all other firing equipment planned to be used:

(f) If coal is proposed as a source of fuel, identify supplier and seams and give sizing of the coal as it will be fired:

(g) Proposed maximum design heat input:

× 10⁶ BTU/hr.

7. Projected operating schedule:

Hours/Day

24

Days/Week

7

Weeks/Year

52

8. Projected amount of pollutants that would be emitted from this affected source if no control devices were used:

| @ | 77 | °F and | 14.7 | psia |
|---------------------|-------|--------|------|------------|
| a. NO _x | NA | lb/hr | | grains/ACF |
| b. SO ₂ | NA | lb/hr | | grains/ACF |
| c. CO | NA | lb/hr | | grains/ACF |
| d. PM ₁₀ | NA | lb/hr | | grains/ACF |
| e. Hydrocarbons | NA | lb/hr | | grains/ACF |
| f. VOCs | 0.12 | lb/hr | | grains/ACF |
| g. Pb | | lb/hr | | grains/ACF |
| h. Specify other(s) | | | | |
| Formaldehyde | 0.024 | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |
| | | lb/hr | | grains/ACF |

NOTE: (1) An Air Pollution Control Device Sheet must be completed for any air pollution device(s) used to control emissions from this affected source.

(2) Complete the Emission Points Data Sheet.

9. Proposed Monitoring, Recordkeeping, Reporting, and Testing
Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING

None.

RECORDKEEPING

None.

REPORTING

None.

TESTING

None.

MONITORING. PLEASE LIST AND DESCRIBE THE PROCESS PARAMETERS AND RANGES THAT ARE PROPOSED TO BE MONITORED IN ORDER TO DEMONSTRATE COMPLIANCE WITH THE OPERATION OF THIS PROCESS EQUIPMENT OPERATION/AIR POLLUTION CONTROL DEVICE.

RECORDKEEPING. PLEASE DESCRIBE THE PROPOSED RECORDKEEPING THAT WILL ACCOMPANY THE MONITORING.

REPORTING. PLEASE DESCRIBE THE PROPOSED FREQUENCY OF REPORTING OF THE RECORDKEEPING.

TESTING. PLEASE DESCRIBE ANY PROPOSED EMISSIONS TESTING FOR THIS PROCESS EQUIPMENT/AIR POLLUTION CONTROL DEVICE.

10. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty

NA

ATTACHMENT L – EMISSION UNIT DATA SHEETS

ATTACHMENT M – AIR POLLUTION CONTROL DEVICE SHEETS

ATTACHMENT M – AIR POLLUTION CONTROL DEVICE SHEETS

The following Air Pollution Control Device Sheets are contained in this application:

- Control Device ID# CD-3 – Regenerative Thermal Oxidizer
- Control Device ID# CD-4 – Filter

Attachment M
Air Pollution Control Device Sheet
(AFTERBURNER SYSTEM)

Control Device ID No. (must match Emission Units Table): CD-3

Equipment Information

| | | | |
|---|--|--|--|
| 1. Manufacturer: Adwest Technologies, Inc. Model No. RETOX 13.3 RTO95 | | 2. <input checked="" type="checkbox"/> Thermal Energy Recovery <input type="checkbox"/> Recuperative (Conventional) <input type="checkbox"/> Catalytic | |
| 3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency. | | | |
| 4. Combustion chamber dimensions: Length: _____ ft Diameter: _____ ft Cross-sectional area: _____ ft ² | | 5. Stack Dimensions: Height: 52 ft Diameter: 2.8 ft | |
| 6. Combustion (destruction) efficiency: Estimated: 99 % Minimum guaranteed: 98 % | | 7. Retention or residence time of materials in combustion chamber: Maximum: 0.95 sec Minimum: 0.95 sec | |
| 8. Throat diameter: NA ft | | 9. Combustion Chamber Volume: NA ft ³ | |
| 10. Fuel used in burners: <input checked="" type="checkbox"/> Natural Gas <input type="checkbox"/> Fuel Oil, Number: <input type="checkbox"/> Other, specify: | | 11. Burners per afterburner: Number of burners: 1 BTU/hr for burner: 2.8 BTU/hr | |
| 12. Fuel heating value of natural gas: 20,000 BTU/lb | | 13. Flow rate of natural gas: 2800 ft ³ /min | |
| 14. Is a catalyst material used?: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If yes, catalyst material used: | | 15. Expected frequency of catalyst replacement: NA yr(s) | |
| | | 16. Date catalyst was last replaced: Month/Year: NA | |
| 17. Space Velocity of the catalyst material used: NA 1/hour | | 18. Catalyst area: NA ft ² | |
| | | 19. Volume of catalyst bed: NA ft ³ | |
| 20. Minimum loading: Maximum loading: | | 21. Temperature catalyst bed inlet: NA °F Temperature catalyst bed outlet: NA °F | |
| 22. Explain degradation or performance indicator criteria determining catalyst replacement: NA | | | |
| 23. Heat exchanger used? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No Describe heat exchanger: Regenerative | | 24. Heat exchanger surface area? ft ² | |
| | | 25. Average thermal efficiency: 95 % | |
| 26. Temperature of gases: After preheat: 1525 °F Before preheat: 350 °F | | | |
| 27. Dilution air flow rate: NA ft ³ /minute | | | |
| 28. Describe method of gas mixing used: Gases are immediately mixed in the packed bed of ceramic heat exchange media. This assumes an even uniform temperature gradient. | | | |

Waste Gas (Emission Stream) to be Burned

| 29. | Name | Quantity Grains of H ₂ S/100 ft ² | Quantity-Density (LB/hr, ft ³ /hr, etc) | Source of Material |
|-----|------|--|---|--------------------|
| | NA | | | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |

30. Estimate total combustibles to afterburner 46.3 lb/hr lb/hr or ACF/hr

31. Estimated total flow rate to afterburner or catalyst including materials to be burned, carrier gases, auxiliary fuel, etc.: 13,000 scfm lb/hr, ACF/hr, or scfm
 Total flow rate = Flue gas flow rate

| 32. Afterburner operating parameters: | During maximum operation of feeding unit(s) | During typical operation of feeding unit(s) | During minimum operation of feeding unit(s) |
|--|---|---|---|
| Combustion chamber temperature in °F | 1500 | 1500 | 1500 |
| Emission stream gas temperature in | 350 | 350 | 350 |
| Combined gas stream entering catalyst bed in | | | |
| Flue stream leaving the catalyst bed | | | |
| Emission stream flow rate (scfm) | 13,000 | 9,500 | 6,200 |
| Efficiency (VOC Reduction) | 98 % | 98 % | 98 % |
| Efficiency (Other; specify contaminant) | % | % | % |

| 33. Inlet Emission stream parameters: | Maximum | Typical |
|---------------------------------------|---|---------------|
| Pressure (mmHg): | Atmospheric | Atmospheric |
| Heat Content (BTU/scf): | 0.23 Btu/scfm | 0.20 Btu/scfm |
| Oxygen Content (%): | 21% | 21% |
| Moisture Content (%): | NA | NA |
| Are halogenated organics present? | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| Are particulates present? | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |
| Are metals present? | <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No | |

34. For thermal afterburners, is the combustion chamber temperature continuously monitored and recorded?
 Yes No

35. For catalytic afterburners, is the temperature rise across the catalyst bed continuously monitored and recorded? Yes No

36. Is the VOC concentration of exhaust monitored and recorded? Yes No

37. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification):
 NA

38. Describe the collection material disposal system:
 NA

39. Have you included **Afterburner Control Device** in the Emissions Points Data Summary Sheet? Yes

40. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING:

A two point paperless recorder monitors chamber temperature and process exhaust temperature.

Annual product quantity processed through the curing oven.

RECORDKEEPING:

The monitored temperatures are written to a disk which can be printed out in spreadsheet form.

Maintain records of annual product quantity processed through the curing oven.

REPORTING:

None.

TESTING:

Stack test to determine VOC, Formaldehyde and Methanol emissions.

MONITORING: Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.

RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring.

REPORTING: Please describe any proposed emissions testing for this process equipment on air pollution control device.

TESTING: Please describe any proposed emissions testing for this process equipment on air pollution control device.

41. Manufacturer's Guaranteed Capture Efficiency for each air pollutant.

NA

42. Manufacturer's Guaranteed Control Efficiency for each air pollutant.

98% destruction of total hydrocarbons

43. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.

The oxidizer has its own set of operating ranges that are maintained by the oxidizer controls. Maintenance consists of lubrication of fans and motors, yearly replacement of thermocouples and yearly replacement of PLC battery.



March 4, 2013

Superior Fibers
499 North Broad St.
Bremen, OH 43107

Attention: Rod Wilkins

e-mail: rwilkins@superiorfibers.com
Tel: # (740) 398-3809

Reference: RETOX Dual Chamber RTO System
Application: Process VOC Emissions
Our Reference: Proposal No. 13-9981 Addendum 1

Dear Mr. Wilkins:

We are pleased to submit our revised proposal covering the supply of one (1) RETOX 13.3 RTO95 dual chamber system manufactured by Adwest Technologies, Inc. for your process emission control project in Saltillo, Mexico. Adwest is part of the CECO Environmental Companies (www.cecoenviro.com), a global leader of air pollution control technology.

To offer a lower purchase price to Superior Fibers, Adwest is proposing to use a slightly smaller RTO box than was previously supplied, which will require a 150 hp fan to overcome the higher static pressure. The previously proposed fan was rated for 125 hp. The maximum exhaust flow that this new design can accommodate will be 13,300 scfm at 450° F and 4,500 ft. elevation asl.

Each weather tight RETOX system is shop-assembled on a compact skid which minimizes field assembly and installation costs and time. The system uses an energy saving forced draft fan design and utilizes a natural gas burner for rapid 80 minute cold start-up. An integral Allen Bradley PLC control system with telemetry features provides automatic system operation and remote diagnostics. Also there are no expensive catalyst, carbon bed additives or structured block media to replace and maintain.

March 4, 2013
Superior Fibers
Page 2

Our RETOX systems have been successfully installed on over 800 VOC control applications since 1988 with such clients as Eastman Chemicals, Dupont, MASCO, Goodyear, Alcoa, ConAgra Foods, Kimberly Clark, Honda, Hexcel Composites, Sealed Air, Fender Musical Instruments, BP Oil, Kraft Foods, Kinder Morgan Pipeline, Devon Gas, and Saint-Gobain.

In summary, our RETOX systems provide a reliable, market proven, and low maintenance solution to VOC control including:

- **Fuel Savings more than 30% - With Natural Gas Injection (NGI)**
- **Flameless RETOX No Nitrogen Oxide (NOx) NGI Operation**
- **One (1) Fan (Process Fan) Operation - Lower Operational Costs**
- **Simple, Zero Leakage Poppet Valve Flow Control with/Five (5) Year Warranty**
- **Low Pressure Drop/Low Cost - Turbulent Flow - random Ceramic HX Media**
- **Rapid 80 Minute Cold Startup Capability (15 Minute Warm Start)**
- **Skid Mounted, Low Profile Design - For Ground, Roof or Indoor Installation**
- **Operate Up To 25% LEL Inlet Solvent Loadings with Hot Gas Bypass**
- **Proven Allen Bradley, Maxon, Siemens, and Honeywell Components**
- **24/7 RTO Technical Service Support - With Lifetime Telemetry Diagnostics**

We would be pleased to meet with you at your convenience, to further discuss this proposal and the RETOX system benefits and advantages. If you have any questions or would like additional information, please feel free to call me at the number below. We also invite you to visit our Anaheim, California engineering and fabrication facility to see RETOX systems firsthand and meet with our management and technical team.

Very truly yours,

ADWEST TECHNOLOGIES, INC.

Richard G. Whitford

Vice President

rwhitford@cecoenviro.com

714-904-4263 Cell

CC: Brian Cannon Vice President Marketing and Sales (New York) 585-593-1405 bcannon@cecoenviro.com
Pete Krenitsky Sales Manager - West 714-632-9801 pkrenitsky@cecoenviro.com
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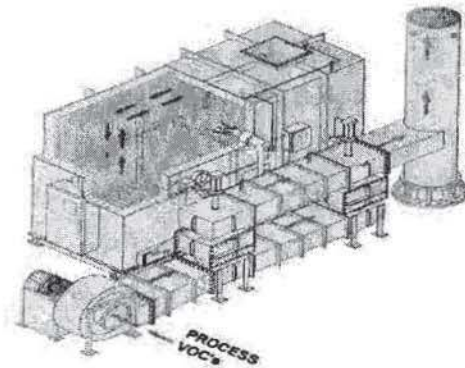
1175 N. VAN HORNE WAY, ANAHEIM CA 92806-2506
TEL: (714) 632-9801- FAX: (714) 632-9268
www.adwestusa.com

Page 16 of 31

ADWEST TECHNOLOGIES, INC.

ANAHEIM, CALIFORNIA

**RETOX
REGENERATIVE THERMAL OXIDIZER SYSTEM (RTO)**



**PROPOSAL FOR
SUPERIOR FIBERS
FOR
SALTILLO, MEXICO
(13,300 SCFM)**

OUR REFERENCE: PROPOSAL NO. 13-9981 Addendum 1

March 4, 2013

**CALIFORNIA STATE CONTRACTORS
LICENSE NO. A605780**

Page m7 of m31

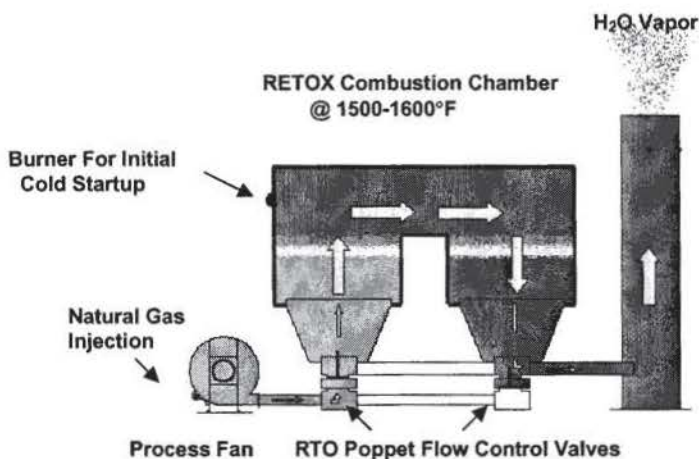
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RETOX SYSTEM GENERAL DESCRIPTION

INTRODUCTION

The RETOX System provides a proven and cost effective way for volatile organic compounds (VOC's) and solvent-laden gas to be converted into carbon dioxide and water vapor.



EQUIPMENT

The RETOX system consists of a reinforced, insulated dual chamber filled with low pressure drop ceramic heat exchanger media. The process gas flow is automatically controlled by a zero leakage poppet valve mechanism which changes the direction of the gas flow at regular intervals via an integral programmable logic control (PLC) system. An external burner is used only for a rapid initial cold startup, typically 80 minutes. Only one RETOX fan is needed for normal RTO operation (i.e. No purge or Combustion air blowers).

PROCESS COMBUSTION

Due to the abundant oxygen content of the process gas, complete combustion readily occurs when the ignition point is reached in the oxidizer (typically 1500-1600°F). Process hydrocarbons are converted to carbon dioxide and water vapor. With a sufficient concentration of solvents in the incoming process gas, the exotherm of the solvents will be enough so that the destruction of VOC's will be self-sustaining and no auxiliary heat energy is required from the fuel source.

HEAT RECOVERY

The high level of up to 97% heat recovery at full flow achieved is the result of regenerative heat transfer. The VOC laden process air enters a porous bed filled with high temperature ceramic heat transfer media. The air is preheated by bed #1 to a maximum temperature, passes through a central combustion chamber where the hydrocarbons are oxidized to carbon dioxide and water vapor, and then exits a second bed where heat is transferred from the hot air back into the bed. To avoid an uneven temperature distribution in the RTO, the gas flow direction is changed automatically at regular intervals by the poppet valve flow control mechanism to maintain even temperature profiles between the dual ceramic media chambers.

EQUIPMENT PRICING

A. RETOX SYSTEM

Total price for the supply of one (1) skid-mounted RETOX 13.3 RTO95 regenerative thermal oxidizer manufactured by Adwest as delineated in the attached engineering specification, F.O.B. Anaheim, California.

| | | |
|------------|---|--|
| | | <u>13.3 RTO95</u> |
| A-1 | RETOX 13.3 RTO95 (As described on Page 12) | \$ 334,880 USD |
| A-2 | Startup and Training | \$ 15,000 USD (to be purchased separately) |

TERMS OF PAYMENT (Equipment Purchase Only)

| <u>Week No.</u> | <u>Date Due</u> | <u>Amount Due</u> |
|-----------------|-----------------|-------------------|
| 1 | 3/08/13 | \$ 31,813.60 |
| 2 | 3/15/13 | \$ 31,813.60 |
| 3 | 3/22/13 | \$ 31,813.60 |
| 4 | 3/29/13 | \$ 31,813.60 |
| 5 | 4/05/13 | \$ 31,813.60 |
| 6 | 4/12/13 | \$ 31,813.60 |
| 7 | 4/19/13 | \$ 31,813.60 |
| 8 | 4/26/13 | \$ 31,813.60 |
| 9 | 5/03/13 | \$ 31,813.60 |
| 10 | 5/10/13 | \$ 31,813.60 |

5% With Start-up net 30 days \$ 16,744.00
(not to exceed 60 days from shipment)

Total \$ 334,880 USD

Start-up and training services by Adwest personnel are not included if you purchase equipment only. These services are available at \$1,250.00 per day including travel time, plus travel expenses at cost.

Because of the volatility of Alloy and Stainless Steel prices the equipment price is good for 30 days after the date of this proposal.

SCHEDULE

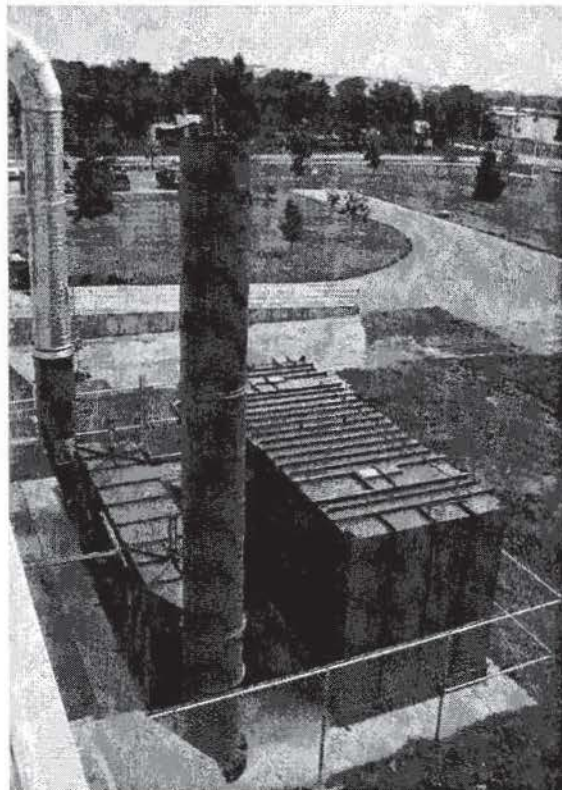
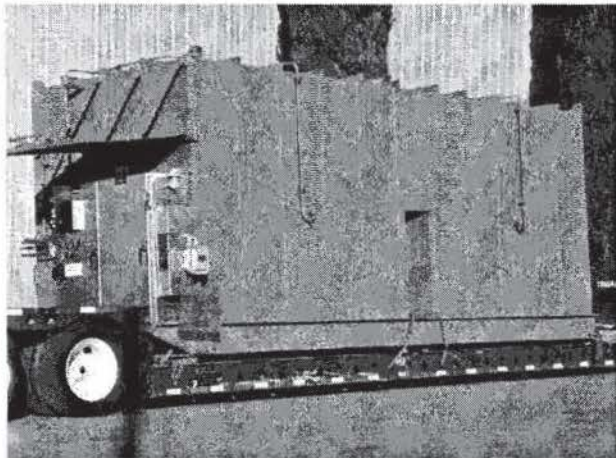
Shipment is estimated to be May 13, 2013. Our shipment, however, is subject to confirmation at time of award of purchase order. Adwest Technologies, Inc. will work with you to coordinate the RETOX shipment schedule to meet your VOC control compliance schedule. Freight is based on current costs. Actual freight costs will be invoiced at time of delivery.

CONDITIONS OF SALE

Notwithstanding any other paragraph contained in this entire proposal, our Conditions of Sale, for the equipment shall be incorporated herein and shall be applicable. All quoted prices based on current costs are firm only if shipment is made within six-months from date of quotation.

POLICY OF CONTINUING QUALITY INNOVATION

In the interest of maintaining state of the art quality in our equipment, Adwest Technologies, Inc. reserves the right to revise these specifications and incorporate suggested changes to include the latest improvements in the equipment design vendor components and system hardware.



PROCEDURE AND INSURANCE REQUIREMENTS

Provisions must be made by Purchaser to ensure that condensation of the fumes and vapors does not occur on the ducting or heat transfer surfaces during the operation of this equipment. Should deposits of this nature take place, such that a potential of fire exists during running, upset or shutdown conditions, it will be necessary to install a fire extinguishing system to protect this equipment from damage. This system must be designed so that the extinguishing materials will not be allowed to enter the oxidizer, as damage to the equipment could result. These provisions are not included in this proposal.

The equipment selected will incorporate automatic features for protection and safety. However, while these features and their characteristics of operation afford a degree of safety, operation of the equipment is not to be considered free from all dangers and hazards inherent in the handling and firing of fuel. Proper operating techniques and maintenance procedures as specified in our manuals must be adhered to at all times.

NFPA 86 2011 Edition, Chapter 11 requires that the process exhaust be monitored for LEL (Lower Explosive Limit) if the LEL has the possibility to exceed 25%. Adwest strongly recommends LEL monitoring and in fact, it is required for streams over 25% LEL. We have not included the cost for LEL monitoring in this proposal but would be happy to quote this as an option if desired.

Should the obtaining of FM approval require special equipment not covered in this specification (i.e. fire protection equipment, electrical interlocking of the oxidizer to the system), the cost of this equipment and obtaining of all permits or approvals required for installation and/or operation of this equipment is the responsibility of others.

ERECTION ASSISTANCE AND START-UP

Any contract resulting from this proposal will require start-up by an Adwest Service Technician to validate our warranty and guarantees. This will require a technical service representative to be present at the time of initial start-up and must give release of operation of the equipment in accordance with the Seller's operating and maintenance manual.

SAFETY INSPECTIONS AND TESTING

RTO's are dependable and will provide reliable service for many years. In fact, users often forget it's part of their process as they operate with little attention for long periods. However this is only possible with routine maintenance and the National Fire Protection Association states that "documented safety inspections and testing shall be performed at least annually". (NFPA 86 Standard for Thermal Oxidizers 2011 Edition Chapter 10). Adwest will be able to give you this service by supplemental agreement. Please contact our office for further details.

DESIGN CRITERIA

The design criteria is for your emissions as supplied by Superior Fibers.

| | <u>RETOX 13.3 RTO95</u> |
|---|--------------------------------|
| Process Volume, (SCFM) | 13,300 |
| Process Gas Inlet Temp., °F | 350-450 |
| Solvent Loading #/Hr. | 22-75 |
| Solvent Composition | Formaldehyde, Methanol |
| Negative Pressure Upstream of oxidizer, ("w.c.) | -4.0 |

The solvent composition tabulated above has been assumed to have a solvent heat of combustion of 8,030 BTU/# net.

Because of their corrosive nature, compounds containing sulfur, halogens or organic acids may not be suitable for application in the oxidizer. Also, if low boiling hydrocarbons, **particulates** or **silicones** are present in the process stream such that the potential for condensation or plugging in the duct or media exists, these conditions should be reviewed by Adwest Technologies engineering.

NOTE: *Adwest highly recommends the upfront purchase of a specific Spare Parts package for your RETOX system which can decrease potential oxidizer down times from three days to three hours, or less. Contact Adwest for Spare Parts list and current price.*

PERFORMANCE GUARANTEE

- 1.A We make the following Performance Guarantee: If all of the Performance Conditions are satisfied (See Page 6 "Design Criteria"), then the Equipment will reduce the concentration of hydrocarbons measured at the discharge stack of the Equipment as compared to the concentration of hydrocarbons measured at the inlet of Equipment by an average of 98% or down to 25 ppm as C₁ in the stack. The Performance Conditions are defined in this specification under the heading of "Design Criteria". The Equipment must be operated within design limits of 1500°F to 1600°F oxidation temperature. 1500°F should be specified for air quality permitting purposes.
- 1.B Nitrogen Oxides-We make the following NO_x Performance Guarantee: If all of the Performance Conditions are satisfied and the equipment is operated within design parameters as specified in the "Design Criteria" section, the equipment will perform such that the total concentration of NO_x as measured (i.e. uncorrected to 3% of oxygen) at the discharge stack will not exceed 2 PPMv. This guarantee is predicated upon an inlet NO_x concentration of 0 PPMv and no nitrogenated hydrocarbons or compounds including ammonia in the process exhaust.
2. The only Performance Guarantee made is that which is expressly stated in Paragraph 1A and 1B above. All other performance data contained in this Proposal or this Agreement or elsewhere are estimates or are for purposes of illustration only, and are not guaranteed.
3. The Performance Tests for determining whether the Performance Guarantee is satisfied shall be ineffective unless first reviewed and approved by us. We shall have the right and opportunity to witness the Performance Tests. In any event, the Performance Tests shall consist of simultaneous measurements of hydrocarbon solvent loadings at the inlet and discharge stack, and methane, ethane or other natural gas injection hydrocarbon contribution shall be deducted from the measurements at the discharge stack. Performance Tests shall be at your expense, except as provided in Paragraph 4 below, and if the Performance Tests for any unit of Equipment are not completed before the expiration of the Test Limitation Period for that unit, which shall expire 12 months from date of shipment, then that unit of Equipment shall be deemed to have satisfied the Performance Guarantee, and we shall have no further obligation under this Performance Guarantee as to that unit.

4. If any unit of Equipment does not satisfy the Performance Guarantee as determined by the Performance Tests, then we shall, at our option, either: (a) repair, replace, or modify such unit of Equipment until it satisfies the Performance Guarantee; or (b) pay you as liquidated damages in full satisfaction of all your claims arising out of failure to meet the Performance Guarantee, an amount equal to all payments made to us on this contract. If we elect to repair, replace, or modify such unit of Equipment, then the subsequent Performance Tests shall be administered at our expense (unless the failure was not caused by such unit of Equipment) until the Performance Guarantee is satisfied, at which time we shall have no further obligations under this Performance Guarantee as to that unit, and if after such repair, replacement, or modification the unit of Equipment fails to satisfy the Performance Guarantee, then we shall pay you liquidated damages per Clause (b) above. The remedies and obligations set forth in this Performance Guarantee are your exclusive remedies and our exclusive obligations in the event of failure of the Equipment to satisfy the Performance Guarantee.

5. ADWEST MAKES NO GUARANTEES ON ODOR REMOVAL WITHOUT SITE SPECIFIC PROCESS STREAM HYDROCARBON ANALYSIS AND COMPUTER MODELING.

SYSTEM ENERGY CALCULATION

These calculations are based on design process flow and solvent composition rates as provided by Superior Fibers.

RETOX 13.3 RTO95

| | | | | | |
|-----|-----------------------------------|---------|---------|---------|---------|
| 1. | Process Flow Rate, SCFM | 6,650 | 13,300 | 13,300 | 13,300 |
| 2. | Oxidizer Inlet Temp, °F | 90 | 350 | 350 | 450 |
| 3. | Oxidizer Outlet Temp., °F | 165 | 425 | 425 | 525 |
| 4. | Oxidation Temperature, °F | 1,550 | 1,550 | 1,550 | 1,550 |
| 5. | Solvent Composition Rate, #/Hr. | Ø | 25 | 50 | 75 |
| 6. | Heating Value of Solvent, Btu/# | – | 8,030 | 8,030 | 8,030 |
| 7. | Net Energy from Solvent, MMBTU/Hr | 0 | 0.20 | 0.40 | 0.60 |
| 8. | Energy Required, MMBTU/Hr | 0.54 | 0.89 | 0.69 | 0.49 |
| 9. | Energy Cost/Hr @ \$ 5.00/MMBTU | \$ 2.70 | \$ 4.45 | \$ 3.45 | \$ 2.45 |
| 10. | Fan Horsepower | 20 | 80.0 | 80 | 80 |
| 11. | Fan Energy Usage, KW | 15 | 60 | 60 | 60 |
| 12. | Fan Energy Cost/Hr. @ \$.09/KWH | \$ 1.35 | \$ 5.40 | \$ 5.40 | \$ 5.40 |
| 13. | Total Operating Costs, \$/Hr | \$ 4.05 | \$ 9.85 | \$ 8.85 | \$ 7.85 |

NOTE:

1. *The above tabulation is for comparison purposes only and does not include casing heat losses.*
2. *For Air Quality permitting purposes, use a combustion chamber temperature of greater than 1500°F.*
3. *Maximum process flow turndown is 4:1.*

UTILITY REQUIREMENTS

Customer is to provide the following utilities for the oxidizer system.

1. Natural gas 3,844 SCFH @ 5 PSI minimum at natural gas piping connection on oxidizer (cold start-up/high fire condition)
2. Electricity at 480 volt 3 phase 60 HZ, 165 Full Load Amps to RTO control panel disconnect
3. Clean/dry compressed air 720 CFH @ 90 PSIG at air piping connection on oxidizer
4. Dedicated telephone line to RTO control panel for modem

MAXIMUM PROCESS FAN CONDITIONS

RETOX 13.3 RTO95

- 13,300 SCFM @ 70° F
- 21" w.c. total (-4.0" w.c. at fan inlet)
- 128 BHP @ 450°F and 4,500 ft. elevation

SCOPE OF SUPPLY

Type: One (1) Model RETOX 13.3 RTO95 regenerative oxidizer system with a nominal 95 percent thermal efficiency.

Weight: 60,000 pounds

Dimensions: 25'-6" long plus process fan
16'-2" wide
10'-8" high

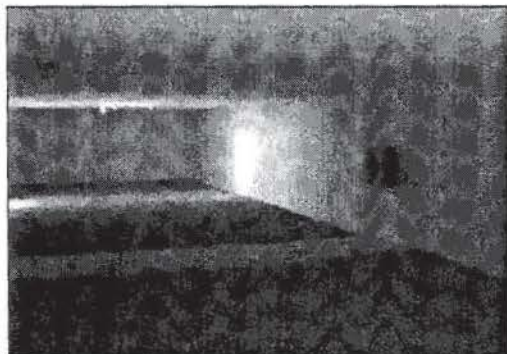
EQUIPMENT INCLUDED

- Heat transfer media
- Bed casing
- Two 30" x 30" bed access doors
- Inlet and outlet plenums
- Casing insulation
- Nozzle mix natural gas burner with FM natural gas pipe train and combustion air blower (7.5 H.P.)
- Natural gas injection system
- Two (2) process flow control valves with pneumatic operators
- System controls including Allen Bradley programmable Compact Logix processor and Panelview PV-400 Monochrome Screen
- UL stamped control panel
- Telemetry system with remote diagnostics capability
- High temperature paint
- One installation, operation, and maintenance instruction manual and one (1) CD Copy
- Process fan, motor and 150 HP Variable Frequency Drive
- Process fan inlet box
- Fan to oxidizer transition
- Compressed air surge tank with controls
- Integral support skid
- Exhaust stack (ø34" x 35') with EPA Test Ports
- Make up air and blocking damper tee with controls
- Hot side heat exchanger bypass with controls
- Insulation of fan, fan to unit transition duct, makeup/blocking damper flow tee, poppet valve boxes, inlet ducting, and valve to oxidizer transition duct

DESCRIPTION OF EQUIPMENT

Heat Transfer Media-95% Heat Transfer Recovery

The high temperature heat transfer media supplied will consist of a silica/alumina media, sized and selected to provide the most efficient heat recovery and pressure drops for this application. When shipping limits permit, (units below 10,000 SCFM) the heat transfer media will be factory installed to reduce hours for field installation of the unit.



Bed Casing Insulation

The bed casings are internally insulated with 6 inches at 10.6 Lbs. density of compressed ceramic fiber insulation (Carborundum or equal) rated at 2300°F which is factory installed.

Bed Casing 3/16" Plate

The bed casing design consists of all-welded construction, externally stiffened to withstand the pressure requirements of the forced draft fan and the lateral loads from the heat transfer surface making up the beds.

Inlet and Outlet Plenums 3/16" Plate

The inlet and out plenums are designed to provide the most efficient flow distribution into and out of the porous bed and are constructed from externally stiffened carbon steel plates. The plenum walls do not require insulation for the LEL levels specified for this application.

Casing Access Openings 3/16" Plate

The ceiling structure of the upper plenum is constructed such that access to the heat transfer media and burner is available to perform routine inspections.

Burner Assembly

The burner is a nozzle mix style by Maxon and is utilized only for unit start-up. An FM designed natural gas piping train is also provided.

Natural Gas Injection System

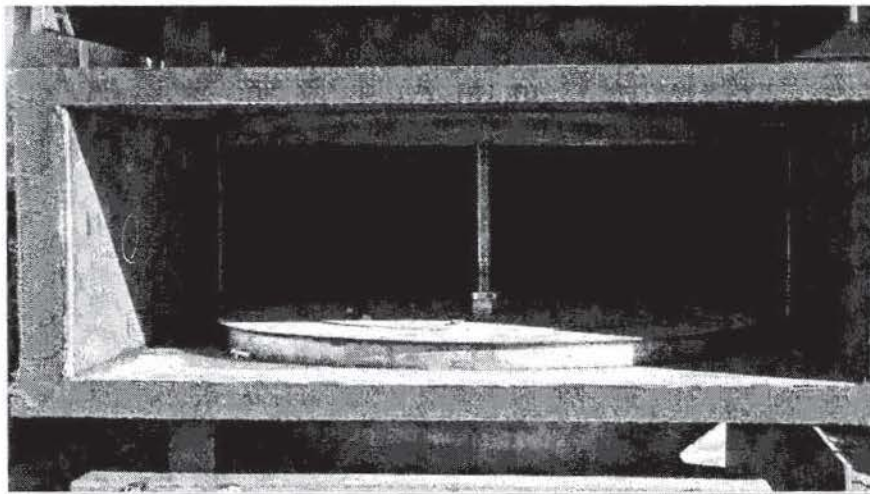
A natural gas injection system is utilized to allow the RETOX to be operated without the use of the main burner. This eliminates the need for combustion air and reduces the fuel consumption by more than 30%.

Bake-Out (As required)

The oxidizer control logic does include an off-line bake-out mode feature. This feature will allow the cold ends of the heat exchanger bed media to be elevated to a temperature of 600°F-700°F for the purpose of volatilizing (i.e. baking-out) any residual condensed organic hydrocarbons.

Two (2) Process Flow Control Poppet Valves

The oxidizer module contains two (2) control valves used to switch (regenerate) the direction of the process stream through the oxidizer and the two (2) chambers of ceramic heat transfer media. The valves are operated by two pneumatic actuators requiring clean, dry compressed air at 720 CFH, -40°F and 90 psig. If the air is not dry, freeze protection may be required and is not included. These valves are guaranteed for five years, and do not require a purge air fan. They can be worked on and adjusted without cooling down the RTO.



System Controls and Instrumentation

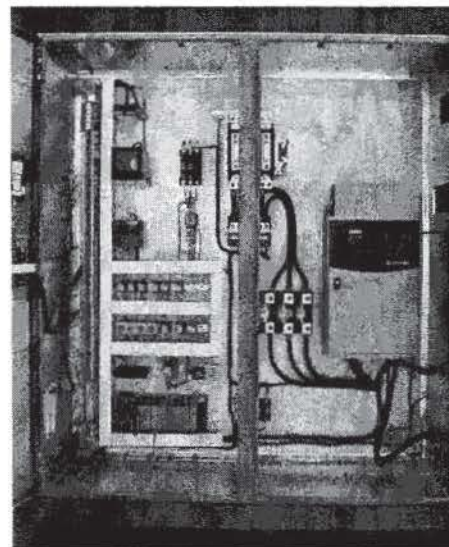
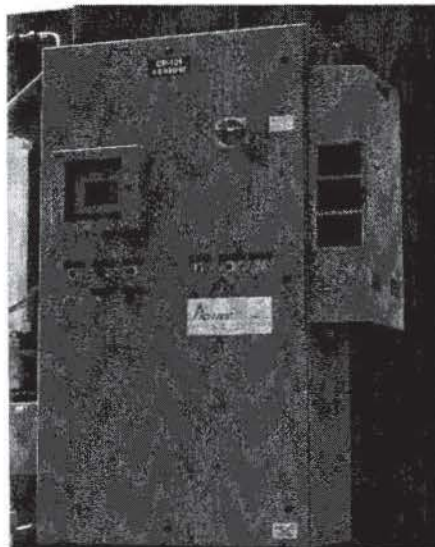
The control panel (located on the oxidizer) is prewired, labeled, shop simulation tested, complete and ready for connections to plant power source. Control panel not to be mounted in direct sunlight. Based on RTO orientation customer shading maybe required. The panel will be designed to NEMA 3R standards and suitable for outdoor installation. The panel will contain the following:

Door mounted items

- Selection switches for mode of operation
- Allen Bradley Panelview 400 Monochrome man-machine interface
- Selection push buttons for process blower, burner/start/stop and maintenance reset.
- Fault push-button

Internal mounted

- Main incoming 460v fused disconnect, 3-phase
- Honeywell flame safeguard
- Honeywell Burner management system
- Combustion air motor starter/disconnect
- Allen-Bradley Compact Logix (Ethernet) processor having telemetry capabilities
- Panel heater
- Paperless temperature recorder with three channels
- Control power transformer (120v)
- Modem
- Variable frequency drive



Other items include flow diversion valves with solenoids, hand valve, filter, and regulator, for the compressed air piping train. Also included is a low compressed air pressure switch, proof of air flow differential pressure switch, high temperature limit switch mounted in the exhaust, and miscellaneous thermocouples. Controls of the thermal oxidizer shall be based on Adwest's standard design, programming and P & ID philosophy.

The Allen Bradley computer is supplied with a telemetry system which allows the Adwest service department to remotely monitor the system operation. A telephone line to the control panel is required to enable Adwest personnel to communicate and remotely make program changes if required during start-up or future trouble shooting.

Fan, Motor and Drive

The oxidizer is equipped with a heavy duty, forced draft Industrial Blower (Twin Cities or equal). The fan includes a drive motor and guards. The drive motor is equipped with a 460 volt, three-phase, 60 Hertz power supply.

Process Fan to Unit Duct

The process fan to unit duct is fabricated from 3/16" carbon steel. The duct is supplied with a predrilled flange for ease of connection. External insulation of process fan and fan to unit duct is by others if required.

Paint

All exposed surfaces of the oxidizer will be coated with two (2) coats of our standard high temperature paint (black, brown, and gray). The stack will be manufactured from carbon steel.

Installation, Operation and Maintenance Instruction Manuals

The Adwest Technologies Technical Services Department will furnish one (1) hard copy and one (1) CD Copy of the operation and maintenance instruction manual.

INSTALLATION SPECIFICATION

Applies Only If Installation Option Has Been Purchased (p. 4)

To Be Furnished By Adwest Technologies, Inc.

1. Mechanical and electrical erection of one (1) RETOX system, ground-mounted at your plant including filling of heat exchanger media, forced draft oxidizer fan with motor, controls, stack, start-up, training, rigging, and engineering.
2. Electrical installation of main control panel at the oxidizer unit, thermocouples and actuators and NEMA 3R AC drive for process air blower.
3. Services of an Adwest Technologies field serviceman to perform initial equipment startup.
4. Erection management services to integrate activities of Adwest for the successful and timely completion of the project.
5. Non-union labor, tools and material necessary to unload, position and install equipment supplied by Adwest Technologies, Inc.
6. All work is based on standard weekday labor and does not include premium time utilized to expedite the installation.
7. Inspection of all equipment as it arrives on the jobsite with respect to shipping damage and completeness of shipments in accordance with the bill-of-lading.
8. Non-union labor, equipment and material necessary to touch-up marked areas on equipment.
9. Adwest start-up personnel to conduct classroom and equipment training sessions with customer operating personnel not to exceed one day.

SCOPE OF SUPPLY BY OTHERS

The Following Work is Not Included Whether Installation Is Purchased Or Not

1. Lighting and convenience outlets.
2. Free and unobstructed access to the work site, including maintained storage areas and roadways. Ground conditions shall be suitable for heavy equipment operation.
3. Power supply of 460 volt, 60 cycle, three-phase and 120v, 60 cycle, single phase.
4. Provisions for obtaining FM, CSA, TSSA, IRI, OSHA or other required approvals.
5. Facilities for erection supervision, equipment staging and storage.
6. Natural gas at 5 Psig and clean dry compressed air at 90 Psig.
7. All city, county and EPA, operator permits and associated costs.
8. UL approval of oxidizer if required.
9. Sales Tax, duties, personal, and corporate income taxes, etc. on project.
10. Air Board Compliance testing.
11. Utilities brought to and terminated at the RTO connection points.
12. Process duct brought to RTO inlet flange and duct insulation if required.
13. All electrical power disconnects.
14. Concrete foundations and/or steel support platforms. Stack mounting bolts.
15. Gas fired ovens, dryers, etc. must have separate purge fans and atmospheric dampers to comply with NFPA codes.
16. Our steel supply is designed for our equipment loadings only. No external loads are to be applied.
17. Personnel protection, security fencing and lighting.
18. Freight.
19. All other items and services not specifically included by Adwest scope of supply.

STANDARD TERMS AND CONDITIONS OF SALE

ARTICLE 1-DEFINITIONS

- 1.1 The words "we", "our", and "us", mean the Seller.
- 1.2 The words "you", "your", and "yours" mean the Purchaser to whom this Proposal is made.
- 1.3 The word "agreement" means the agreement under which we provide you with Goods and/or Services, and includes these Standard Terms and Conditions of Sale and all documents expressly incorporated by reference and all attachments.
- 1.4 The word "Goods" means the goods or equipment which we will provide to you under the Agreement.
- 1.5 The word "Services" means installation, start-up, training, supervision, engineering, and/or services which we will provide to you under the Agreement.
- 1.6 The word "Affiliate" means any entity which controls or is controlled by or is under the common control with us.

ARTICLE 2-DURATION OF PROPOSAL EFFECT

- 2.1 We may withdraw this Proposal at any time until we receive your written acceptance.
- 2.2 If you do not receive your written acceptance within 30 days of the date of this Proposal, the Proposal will expire and be void.
- 2.3 Any changes which you wish to make to any Proposal must be expressly accepted by us in writing; otherwise those changes will be void.

ARTICLE 3-SHIPMENT AND DELIVERY

- 3.1 Our proposed shipping schedule depends on the date on which you accept our Proposal.
- 3.2 If you do not provide us promptly with all drawings, information, and approvals, then you will be responsible if we fail to meet our proposed shipping schedule.
- 3.3 We will deliver the Goods F.O.B. points of shipment. This will be the only delivery which we are required to make to you. Title and risk of loss will pass to you when we make this delivery.
- 3.4 Once an equipment ship date has been established and materials have been released for manufacture, we are not able to defer shipment or store equipment on-site. Customer will be responsible for equipment storage and handling if not prepared to accept equipment based upon the agreed ship date. Shipping to storage will constitute equipment shipped for all purposes including payment, ownership, and risk of loss.

ARTICLE 4-TERMINATION

- 4.1 You may not terminate or cancel the Agreement except by giving us written notice.
- 4.2 If you terminate or cancel without cause, you must pay us for our cost of labor, materials, engineering, administration, and overhead incurred up to the date we receive your written notice, together with a reasonable profit on these costs. These costs include any termination or cancellation charges from our vendors. If you request, we will provide you with documentation in support of these costs.

ARTICLE 5-DELAYS

- 5.1 We will not be in default and we will not be liable to you for loss or damage which results from delay or failure to perform any of our obligations, if this delay or failure is caused by one or more circumstances beyond our reasonable control ("Force Majeure").
- 5.2 Force Majeure includes, without limitations, acts of God, war acts of the public enemy, civil disorder, riot, sabotage, governmental action or law or regulation, strikes or labor shortage or other labor problems, fire, flood, earthquake, severe weather, health and safety considerations, embargoes, transportation shortage or delay, fuel or material shortage, failure of performance by a vendor or subcontractor, and your failure to give timely approval and comment to documents.
- 5.3 Our time of performance will be extended by the length of any delay caused by Force Majeure plus a reasonable time to resume our normal operations.
- 5.4 If we are ready to ship, but shipment is delayed through no fault of ours, the date which we are ready to ship will be regarded as the date of shipment and delivery for all purposes, including payment. You will be responsible for the cost and risks of storage and handling and risk of loss commencing with that date.

ARTICLE 6-LIMITED WARRANTY

- 6.1 We warrant to you that the Goods will be delivered free from defects in material and workmanship.
- 6.2 If you discover a defect in material or workmanship during the Warranty period (set forth below) you must give us written notice within 10 days. We will, at our option either deliver to you a replacement part, F.O.B. point of shipment, and installation thereof shall be your responsibility, or repair the defect in place or elsewhere. You will provide work area, utilities, and access and egress to enable us to perform our obligation under this Section 6.2.
- 6.3 The warranty period will expire:
 - (i) for the purchase of original Goods, the earlier of 12 months from initial operation or 18 months from the date of delivery.
 - (ii) for the purchase of repair or replacement Goods, 12 months from date of delivery.
- 6.4 We will have no obligations to you under Section 6.1 and 6.2 if:
 - (i) you fail to operate or maintain the Goods in accordance with generally approved industry practice, as included in Owners Manual; or
 - (ii) you fail to operate or maintain the Goods in accordance with instruction from us; or
 - (iii) The initial start-up and commissioning of the equipment is not performed by an employee of Adwest Technologies, Inc.
 - (iv) you fail to give us notice within 10 days of your discovery of a defect; or
 - (v) the Goods or any component of the Goods have been altered, repaired, or fabricated by someone other than us; or
 - (vi) the Goods have been installed by someone other than us, and installation is not done in accordance with our instructions; or
 - (vii) the defect relates to corrosion, erosion, fouling, and/or plugging of the Goods or to a fire or explosion relating to such corrosion, erosion, fouling, or plugging

- 6.5 We warrant to you that at delivery, the Goods will be free of any liens or encumbrances. If there are any such liens or encumbrances, we will cause them to be discharged promptly after you have notified us of their existence.
- 6.6 We warrant to you that the Warranty Services, if any, will be performed in a good and workmanlike manner. If within the Warranty Period you discover that any portion of the Services was not performed in a good workmanlike manner, you must give us notice within 10 days of your discovery and we will perform again that portion of the Services.
- 6.7 We make no guarantee or warranty of the performance of the Goods except as may be expressly set forth as a Performance Guarantee elsewhere in the Agreement. Any other data and information pertaining to performance of the Goods, whether stated in the Agreement or elsewhere, are for purposes of illustration or estimate only, and are not guaranteed.
- 6.8 THE EXPRESS WARRANTIES WE MAKE TO YOU IN THIS ARTICLE 6 AND THE PERFORMANCE GUARANTEE, IF ANY, REFERRED TO IN SECTION 6.7, ARE THE ONLY WARRANTIES OR GUARANTEES WE WILL MAKE. THERE ARE NO OTHER WARRANTIES OR GUARANTEES, WHETHER STATUTORY, ORAL, WRITTEN, EXPRESS, OR IMPLIED. IN PARTICULAR, THERE ARE NO IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO STATUTORY, ORAL OR IMPLIED CONDITIONS. THERE ARE NO IMPLIED WARRANTIES AGAINST REDHIBITORY DEFECTS, VICES, OR DEFECTS, HIDDEN OR OTHERWISE.
- 6.9 The remedies we provide to you in Section 6.2, 6.5, and 6.6 and the remedies we expressly provide in connection with the Performance Guarantee, if any, as referred to in Section 6.7, are the only remedies you will have in the event of a breach of warranty or Performance Guarantee.

ARTICLE 7-LIMITATION OF LIABILITY

- 7.1 For purpose of the Article 7, the words "we", "our", "ours", and "us" mean the Seller and its Affiliates, and their employees, agents, subcontractors, and suppliers.
- 7.2 Our liability to you under the Agreement or under any cause of action relating to the Agreement, whether based on contract, warranty, tort (including negligence) strict liability, indemnity, or otherwise, will not exceed the price of the Goods and Services.
- 7.3 We will not be liable to you under the Agreement or under any cause of action relating to the subject matter of the Agreement, whether based on contract, warranty (including warranty against prohibitory defects or vices), tort (including negligence) strict liability, indemnity, or otherwise for loss of profits or revenue or business opportunity, loss by reason of shutdown of your facilities or inability to operate your facilities at full capacity, cost of obtaining other means for performing the function of the Goods, claims of your customers, or incidental or consequential damages of any nature.
- 7.4 We will not be liable to you for any loss or damage relating to any portion or component of the Goods or Services which you sustain after the expiration of the Warranty Period pertaining to such portion or component of the Goods or Services.
- 7.5 You will have waived your right to sue us at law or in equity under the Agreement or under any cause of action relating to the subject matter of the Agreement unless you commence your suit within one year from the date on which you sustain the loss or damage which is the subject of your suit.
- 7.6 The provisions of this Article 7 shall prevail over any inconsistent provisions elsewhere in the Agreement.

ARTICLE 8-PERMITS: ENVIRONMENTAL AND SAFETY RESPONSIBILITIES

- 8.1 You will (at your expense) obtain and maintain in force all permits and approvals necessary for the installation and operation of the Goods, and the performance of the Services, and disposal of waste products.
- 8.2 If you fail to perform your obligations under Section 8.1, or if you fail to do the following:
- (i) operate Goods in compliance with all applicable laws, rules, regulations, permits and approvals, and with operating instructions (including safety-related instructions) which we issue from time to time.
 - (ii) dispose of any waste products in compliance with all applicable laws, rules, regulations, permits and approvals
 - (iii) in operating the Goods and disposing of the waste products, avoid contributing to air or water pollution any conditions which is hazardous to health; then you will indemnify us and hold us harmless and defend us at your expense from any claim, suit, or liability or penalty which may result from such failure.

ARTICLE 9-TAXES

- 9.1 You will pay all sales, use, value added, excise, and other taxes, which may be levied or assessed on the transfer of Goods to you, or on the performance of the Services or on the Agreement, or on our performance under the Agreement. Our price to you does not include any such taxes, unless specifically stated otherwise in the Agreement.

ARTICLE 10-PATENTS

- 10.1 We will defend you against any suit which claims that the Goods infringe any United States patent. We will satisfy any judgment for damages entered against you in such suit. If such judgment enjoins you from using the Goods, then we shall at our option:
- (i) obtain for you the right to continue using the Goods; or
 - (ii) eliminate the infringement by replacing or modifying all or part of the Goods; or
 - (iii) take back the Goods and refund to you all payments on the price which we have received. In this event, neither you nor we will have any claim against the other under the agreement or arising out of the subject matter of the Agreement.
- 10.2 We will have no obligation under this Article 10 if you fail to notify us promptly of any claim or suit for infringement of if you fail to cooperate with us in conducting the defense, or if infringement results from:
- (i) use of the Goods except in accordance with our instructions to you; or
 - (ii) any change made to the Goods after we make delivery; or
 - (iii) any portion of the Goods made pursuant to your design
- 10.3 The remedies which we provide to you in this Article 10 are the only remedies you will have in the event of any infringement claim.

ARTICLE 11-CHANGES

- 11.1 We will not make changes in the Goods or Services unless you and we have executed a written Change Order for such change.
- 11.2 The Change Order will include a price adjustment for any added costs of the change plus a reasonable profit.
- 11.3 If the change impairs our ability to satisfy our obligations to you, including meeting, delivery schedules and any Performance Guarantees, the Change Order will include appropriate modifications to the Agreement.
- 11.4 If after the earlier of either (i) the date of the Proposal on which the Agreement is based or (ii) the date of the Agreement, new or revised governmental or code requirements shall require a change in the Goods, the change will be the subject of a Change Order pursuant to this Article 11.

ARTICLE 12-CONFIDENTIALITY: USE OF DRAWINGS

- 12.1 You acknowledge that the information which we submit to you in connection with the Proposal for this Agreement includes our confidential and proprietary information, both of a technical and commercial nature.
- 12.2 You will not disclose our confidential and proprietary information to third parties without prior written consent.
- 12.3 You will not permit any third party to fabricate components of the Goods from our drawings. You will indemnify us and hold us harmless and defend us from any claim, suit, liability based on personal injury (including death) or property damage related to any component of the Goods which is fabricated by a third party without prior written consent.
- 12.4 The Goods may contain software and related instructions and other material which we and our suppliers have provided. Your use thereof shall be subject to license conditions and other restrictions which we and our suppliers may impose as required to maintain confidentiality.

ARTICLE 13-EQUAL EMPLOYMENT OPPORTUNITY COMPLIANCE

- 13.1 We shall at all times comply with the requirements of Executive Order 11246.

ARTICLE 14-END USER

- 14.1 If you are not the End User of the Goods and Services, then you will use your best efforts to obtain the End User's consent to be bound to us by the provisions of Article 6, Article 7, and Article 8 ("End User Consent").
- 14.2 If you do not obtain such End User Consent, then you shall indemnify us and our Affiliates and our agents, employees, subcontractors, and suppliers from any liability, cost, loss, or expense for which we would not have been liable or from which we would have been indemnified if you had obtained the End User Consent.

ARTICLE 15-ENTIRE AGREEMENT

- 15.1 The Agreement contains the entire understanding between you and us, and supersedes any prior oral or written understandings between you and us concerning the Goods and Services including any document which is not expressly incorporated by reference into this Agreement.
- 15.2 No modifications to the Agreement will be effective unless in writing duly executed by you and us.
- 15.3 The Agreement is binding on the parties and their respective successors assigns.

ARTICLE 16-INVALIDITY

- 16.1 If a final decision of a court of competent jurisdiction holds valid a portion of any sentence of this Agreement, or a sentence of any section of the Agreement, or a section of any Article, or any Article of this agreement, the remainder of such sentence or section or Article of this Agreement, as the case may be, shall be valid.

ARTICLE 17-GOVERNING LAW

- 17.1 The Agreement will be governed by and construed according to the laws of the State of California.

ARTICLE 18 - PAYMENT

- 18.1 Unless otherwise stated in the Agreement, payment shall be due seven (7) days from date of invoice. We reserve the right to add a late charge of 1 ½ % of the principal amount due at the end of each month, or the maximum allowable legal interest rate, if a lesser amount, to any account outstanding beyond the due date. If we must resort to legal action to collect amounts due, all reasonable costs and expenses, including attorneys' fees and interest, shall be added to the Purchase Price.

Attachment M
Air Pollution Control Device Sheet
 (OTHER COLLECTORS)

Control Device ID No. (must match Emission Units Table):CD-4

Equipment Information

| | |
|---|---|
| 1. Manufacturer: Superior Fibers Model No. NA | 2. Control Device Name: Filter Type: Filter Media Oil Mist Separator |
| 3. Provide diagram(s) of unit describing capture system with duct arrangement and size of duct, air volume, capacity, horsepower of movers. If applicable, state hood face velocity and hood collection efficiency. | |
| 4. On a separate sheet(s) supply all data and calculations used in selecting or designing this collection device. | |
| 5. Provide a scale diagram of the control device showing internal construction. | |
| 6. Submit a schematic and diagram with dimensions and flow rates. | |
| 7. Guaranteed minimum collection efficiency for each pollutant collected: 90% | |
| 8. Attached efficiency curve and/or other efficiency information. NA | |
| 9. Design inlet volume: 1365 SCFM | 10. Capacity: 1365 SCFM |
| 11. Indicate the liquid flow rate and describe equipment provided to measure pressure drop and flow rate, if any. NA | |
| 12. Attach any additional data including auxiliary equipment and operation details to thoroughly evaluate the control equipment. NA | |
| 13. Description of method of handling the collected material(s) for reuse or disposal. All material collected from equipment is placed in designated containment device and taken to approval landfill. | |

Gas Stream Characteristics

| | | | |
|---------------------------------------|---|--|--|
| 14. Are halogenated organics present? | <input type="checkbox"/> Yes | <input checked="" type="checkbox"/> No | |
| Are particulates present? | <input checked="" type="checkbox"/> Yes | <input type="checkbox"/> No | |
| Are metals present? | <input type="checkbox"/> Yes | <input checked="" type="checkbox"/> No | |
| 15. Inlet Emission stream parameters: | Maximum | Typical | |
| Pressure (mmHg): | Unknown | Unknown | |
| Heat Content (BTU/scf): | NA | NA | |
| Oxygen Content (%): | NA | NA | |
| Moisture Content (%): | Unknown | Unknown | |
| Relative Humidity (%): | Unknown | Unknown | |

| | | | | |
|--|--|--------------------------------------|-----------------------|-----------------------------|
| 16. Type of pollutant(s) controlled: <input type="checkbox"/> SO _x <input type="checkbox"/> Odor <input checked="" type="checkbox"/> Particulate (type): Oil Mist <input type="checkbox"/> Other | | | | |
| 17. Inlet gas velocity: 1365 ft/sec | 18. Pollutant specific gravity: 0.91 to 1.15 | | | |
| 19. Gas flow into the collector: 1365 ACF @ ambient °F and <15 PSIA | 20. Gas stream temperature: Inlet: Ambient + 20°F Outlet: Ambient + 20°F | | | |
| 21. Gas flow rate: Design Maximum: 1365 ACFM Average Expected: 1365 ACFM | 22. Particulate Grain Loading in grains/scf: Inlet: Unknown Outlet: | | | |
| 23. Emission rate of each pollutant (specify) into and out of collector: | | | | |
| Pollutant | IN Pollutant | Emission Capture Efficiency % | OUT Pollutant | Control Efficiency % |
| | lb/hr grains/acf | | lb/hr grains/acf | |
| A Total PM | 30 2.564 | Approx 100% of overspray | 3.0 0.256 | 90 |
| B VOC | 5 NA | Approx 100% of overspray | 5.0 NA | 0 |
| C | | | | |
| D | | | | |
| 24. Dimensions of stack: Height 32 ft. Diameter 1 ft. | | | | |
| 25. Supply a curve showing proposed collection efficiency versus gas volume from 25 to 130 percent of design rating of collector. | | | | |

Particulate Distribution

| | | |
|---|---|---|
| 26. Complete the table: | Particle Size Distribution at Inlet to Collector | Fraction Efficiency of Collector |
| Particulate Size Range (microns) | Weight % for Size Range | Weight % for Size Range |
| 0 – 2 | Unknown | Unknown |
| 2 – 4 | | |
| 4 – 6 | | |
| 6 – 8 | | |
| 8 – 10 | | |
| 10 – 12 | | |
| 12 – 16 | | |
| 16 – 20 | | |
| 20 – 30 | | |
| 30 – 40 | | |
| 40 – 50 | | |
| 50 – 60 | | |
| 60 – 70 | | |
| 70 – 80 | | |
| 80 – 90 | | |
| 90 – 100 | | |
| >100 | | |

27. Describe any air pollution control device inlet and outlet gas conditioning processes (e.g., gas cooling, gas reheating, gas humidification):
None

28. Describe the collection material disposal system: All material collected from equipment is placed in designated containment device and taken to approved landfill.

29. Have you included **Other Collectores Control Device** in the Emissions Points Data Summary Sheet? Yes

30. Proposed Monitoring, Recordkeeping, Reporting, and Testing

Please propose monitoring, recordkeeping, and reporting in order to demonstrate compliance with the proposed operating parameters. Please propose testing in order to demonstrate compliance with the proposed emissions limits.

MONITORING:
None

RECORDKEEPING:
None

REPORTING:
None

TESTING:
None

MONITORING: Please list and describe the process parameters and ranges that are proposed to be monitored in order to demonstrate compliance with the operation of this process equipment or air control device.
RECORDKEEPING: Please describe the proposed recordkeeping that will accompany the monitoring.
REPORTING: Please describe any proposed emissions testing for this process equipment on air pollution control device.
TESTING: Please describe any proposed emissions testing for this process equipment on air pollution control device.

31. Manufacturer's Guaranteed Control Efficiency for each air pollutant.
90% for Total PM (estimated)

32. Manufacturer's Guaranteed Control Efficiency for each air pollutant.
90% for Total PM (estimated)

33. Describe all operating ranges and maintenance procedures required by Manufacturer to maintain warranty.
None.

ATTACHMENT N – SUPPORTING EMISSION CALCULATIONS

ATTACHMENT N – SUPPORTING EMISSION CALCULATIONS

Change in GMF-1 – GMF-28 Calculation methods

In the original application for R13-2501, emission unit GMF-1 – GMF-28 – Glass Melt Units used varies AP-42 Glass Manufacturing emission factors for emission estimates.

Superior Fibers believes these emission factors were incorrectly applied to the Glass Melt Units. The facility proposes to utilize AP-42 Natural Gas combustion factors for the glass melt units. Below is the justification.

Glass Fiber Manufacturing Chapter 11.13

Emission Factors for CO, NO_x, SO₂ and PM was based Table 11.13.4 [CO and NO_x – textile, gas unit melter] and Table 11.13.2 [PM – textile, gas unit melter]. SO₂ are based on Table 11.13.4 [textile – Gas-recuperative] because there was no data for a unit melter type. These factors are based on virgin raw materials being used in the glass manufacturing process.

In the glass melting furnace, raw materials are heated to temperatures ranging from 1500 to 1700°C (2700 to 3100°F) and are transformed through a sequence of chemical reactions to molten glass. Although there are many furnace designs, furnaces are generally large, shallow, and well-insulated vessels that are heated from above. In operations, raw materials are introduced continuously on top of a bed of molten glass, where they slowly mix and dissolve. Mixing is effected by natural convection, gases rising from chemical reactions, and, in some operations, by air injection into the bottom of the bed.

Glass Manufacturing Chapter 11.15

The emission factor for VOCs was based on AP-42 Chapter 11.15 Table 11.15-2 [Pressed and blown – Uncontrolled] because no data was available for Glass Fiber Manufacturing furnace.

The furnace most commonly used is a continuous regenerative furnace capable of producing between 45 and 272 megagrams (Mg) (50 and 300 tons) of glass per day. A furnace may have either side or end ports that connect brick checkers to the inside of the melter. The purpose of brick checkers (Figure 11.15-3 and Figure 11.15-4) is to conserve fuel by collecting furnace exhaust gas heat that, when the air flow is reversed, is used to preheat the furnace combustion air. As material enters the melting furnace through the feeder, it floats on the top of the molten glass already in the furnace. As it melts, it passes to the front of the melter and eventually flows through a throat leading to the refiner. In the refiner, the molten glass is heat conditioned for delivery to the forming process. Figures 11.15-3 and 11.15-4 show side port and end port regenerative furnaces.

The Glass Melt Units at the Reedsville facility processes cullet glass. The US EPA recognizes the use of cullet glass as an energy saving option for glass manufacturing.

Each glass melt unit utilizes 0.15 MM Btu/hr natural gas burners and operates in a temperature range of 2200° to 2300° F. In addition the units at Reedsville are much smaller than the units in a plate glass facility, producing an order of magnitude less glass than the plate glass facility

Superior Fibers proposed to use AP-42 Natural Gas combustion factors to estimate Glass Melt Unit emissions for all pollutants.

| Emission Point ID# (Source ID #) | Source Name | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source | Change in Calculations | Reason |
|-------------------------------------|---|-----------------------|-----------------------------|--------------------------------|------------------------------|------------------------|--|
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Carbon Dioxide | 731.11 | 3202.2474 | 40 CFR 98 Subpart C - Eq.C-1 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Carbon Monoxide | 0.51 | 2.25 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Formaldehyde | 0.46 | 2.01 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Methane | 0.01 | 0.0603515 | R13-2501A Permit | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Methanol | 0.436 | 1.91 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | N2O | 0.00 | 0.00603 | 40 CFR 98 Subpart C - Eq.C-1 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Nitrogen Oxides | 3 | 13.1 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Particulate Matter-10 | 0.06 | 0.27 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | Sulfur Dioxide | 0.01 | 0.03 | R13-2501A Permit | Yes. | Separated Curing Oven and RTO |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | VOC | 6.97 | 20.2 | R13-2501A Permit | No | |
| EP-2(Spray-1) | Adhesive Oil Spraying Station | Particulate Matter-10 | 2.5 | 4.563 | R13-2501A Permit | No | |
| EP-2(Spray-1) | Adhesive Oil Spraying Station | VOC | 5 | 9.125 | R13-2501A Permit | No | |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Carbon Dioxide | 350.93 | 1537.081 | 40 CFR 98 Subpart C - Eq.C-1 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Carbon Monoxide | 0.25 | 1.082 | R13-2501A Permit | No | |

| Emission Point ID# (Source ID #) | Source Name | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source | Change in Calculations | Reason |
|-------------------------------------|---------------------------------------|-----------------------|-----------------------------|--------------------------------|------------------------------|------------------------|--|
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Methane | 0.007 | 0.029 | 40 CFR 98 Subpart C - Eq.C-8 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | N2O | 0.0007 | 0.0029 | 40 CFR 98 Subpart C - Eq.C-8 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Nitrogen Oxides | 0.29 | 1.288 | R13-2501A Permit | No | |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Particulate Matter-10 | 0.02 | 0.098 | R13-2501A Permit | No | |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | Sulfur Dioxide | 0.002 | 0.008 | R13-2501A Permit | No | |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | VOC | 0.02 | 0.071 | R13-2501A Permit | No | |
| EP-4 (Hood-1) | Mat Let-Off Table | Formaldehyde | 0.01 | 0.044 | R13-2501A Permit | No | |
| EP-4 (Hood-1) | Mat Let-Off Table | VOC | 0.05 | 0.22 | R13-2501A Permit | No | |
| EP-5 (Hood -2) | Pulling & Expanding Station | Formaldehyde | 0.01 | 0.044 | R13-2501A Permit | No | |
| EP-5 (Hood -2) | Pulling & Expanding Station | VOC | 0.05 | 0.22 | R13-2501A Permit | No | |
| None (Drum-1 - Drum-28) | Total Glass Fiber Forming Emissions | Formaldehyde | 0.001 | 0.001 | R13-2501A Permit | No | |
| None (Drum-1 - Drum-28) | Total Glass Fiber Forming Emissions | Particulate Matter-10 | 1.27 | 5.56 | R13-2501A Permit | No | |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Carbon Dioxide | 491.3 | 2151.89 | 40 CFR 98 Subpart C - Eq.C-1 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Carbon Monoxide | 0.84 | 3.68 | R13-2501A Permit | Yes. | Changed to Natural Gas Combustion AP-42 Emission Factors |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Methane | 0.009 | 0.04 | 40 CFR 98 Subpart C - Eq.C-8 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | N2O | 0.0009 | 0.0004 | 40 CFR 98 Subpart C - Eq.C-8 | Yes. | Added document PTE below 40 CFR 98 report and GHG PSD requirements |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Nitrogen Oxides | 18.2 | 79.72 | R13-2501A Permit | Yes. | Changed to Natural Gas Combustion AP-42 Emission Factors |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Particulate Matter-10 | 5.6 | 24.53 | R13-2501A Permit | Yes. | Changed to Natural Gas Combustion AP-42 Emission Factors |

| Emission Point ID# (Source ID #) | Source Name | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source | Change in Calculations | Reason |
|-------------------------------------|---------------------------------------|----------------|-----------------------------|--------------------------------|------------------|------------------------|--|
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | Sulfur Dioxide | 2.8 | 12.26 | R13-2501A Permit | Yes. | Changed to Natural Gas Combustion AP-42 Emission Factors |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | VOC | 0.28 | 1.23 | R13-2501A Permit | Yes. | Changed to Natural Gas Combustion AP-42 Emission Factors |
| TV-1 | Forming Mold Oil Storage Tank | VOC | 1 | 0.1 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-2 | Bulk Resin Storage Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-2 | Bulk Resin Storage Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-3 | Bulk Resin Storage Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-3 | Bulk Resin Storage Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-4 | Bulk Resin Storage Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-4 | Bulk Resin Storage Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-5 | Ethylene Glycol Storage Tank | VOC | 1 | 0.1 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-6 | Adhesive Oil Storage Tank | VOC | 1 | 0.1 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-7 | Adhesive Oil Storage Tank | VOC | 1 | 0.1 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-8 | Waste Oil Storage Tank | VOC | 1 | 0.1 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-9 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-9 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-10 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-10 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-11 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-11 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-12 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-12 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-13 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-13 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-14 | Binder Mix Tank | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit | Yes. | Reflect increased throughput |
| TV-14 | Binder Mix Tank | VOC | 0.01 | 0.045 | R13-2501A Permit | Yes. | Reflect increased throughput |

| Emission Point ID# (Source ID #) | Source Name | Design Capacity | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|-------------------------------------|---|---------------------------------------|-----------------------|-----------------------------|--------------------------------|------------------------------|
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Carbon Dioxide | 731.11 | 3202.2474 | 40 CFR 98 Subpart C - Eq.C-1 |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Carbon Monoxide | 0.51 | 2.25 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Formaldehyde | 0.46 | 2.01 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Methane | 0.01 | 0.0603515 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Methanol | 0.436 | 1.91 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | N2O | 0.00 | 0.00603 | 40 CFR 98 Subpart C - Eq.C-1 |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Nitrogen Oxides | 3 | 13.1 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Particulate Matter-10 | 0.06 | 0.27 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | Sulfur Dioxide | 0.01 | 0.03 | R13-2501A Permit |
| EP-1 (Oven-1 and CD-1) | Curing Oven (Oven-1) and Regenerative Thermal Oxidizer (CD-1) | 5 MM Btu/hr oven + 1.25 MM Btu/hr RTO | VOC | 6.97 | 20.2 | R13-2501A Permit |
| EP-2(Spray-1) | Adhesive Oil Spraying Station | | Particulate Matter-10 | 2.5 | 4.563 | R13-2501A Permit |
| EP-2(Spray-1) | Adhesive Oil Spraying Station | | VOC | 5 | 9.125 | R13-2501A Permit |

| Emission Point ID# (Source ID #) | Source Name | Design Capacity | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|-------------------------------------|---------------------------------------|-----------------|-----------------------|-----------------------------|--------------------------------|------------------------------|
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Carbon Dioxide | 350.93 | 1537.081 | 40 CFR 98 Subpart C - Eq.C-1 |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Carbon Monoxide | 0.25 | 1.082 | R13-2501A Permit |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Methane | 0.007 | 0.029 | 40 CFR 98 Subpart C - Eq.C-8 |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | N2O | 0.0007 | 0.0029 | 40 CFR 98 Subpart C - Eq.C-8 |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Nitrogen Oxides | 0.29 | 1.288 | R13-2501A Permit |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Particulate Matter-10 | 0.02 | 0.098 | R13-2501A Permit |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | Sulfur Dioxide | 0.002 | 0.008 | R13-2501A Permit |
| EP-3 (Boiler-1) | Natural Gas Fired Boiler | 3 MM Btu/hr | VOC | 0.02 | 0.071 | R13-2501A Permit |
| EP-4 (Hood-1) | Mat Let-Off Table | | Formaldehyde | 0.01 | 0.044 | R13-2501A Permit |
| EP-4 (Hood-1) | Mat Let-Off Table | | VOC | 0.05 | 0.22 | R13-2501A Permit |
| EP-5 (Hood -2) | Pulling & Expanding Station | | Formaldehyde | 0.01 | 0.044 | R13-2501A Permit |
| EP-5 (Hood -2) | Pulling & Expanding Station | | VOC | 0.05 | 0.22 | R13-2501A Permit |
| None (Drum-1 - Drum-28) | Total Glass Fiber Forming Emissions | | Formaldehyde | 0.001 | 0.001 | R13-2501A Permit |
| None (Drum-1 - Drum-28) | Total Glass Fiber Forming Emissions | | Particulate Matter-10 | 1.27 | 5.56 | R13-2501A Permit |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Carbon Dioxide | 491.3 | 2151.89 | 40 CFR 98 Subpart C - Eq.C-1 |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Carbon Monoxide | 0.35 | 1.53 | R13-2501A Permit |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Methane | 0.009 | 0.04 | 40 CFR 98 Subpart C - Eq.C-8 |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | N2O | 0.0009 | 0.0004 | 40 CFR 98 Subpart C - Eq.C-8 |

| Emission Point ID# (Source ID #) | Source Name | Design Capacity | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|-------------------------------------|---------------------------------------|-----------------|-----------------------|-----------------------------|--------------------------------|------------------|
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Nitrogen Oxides | 0.41 | 1.8 | R13-2501A Permit |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Particulate Matter-10 | 0.03 | 0.13 | R13-2501A Permit |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | Sulfur Dioxide | 0.002 | 0.01 | R13-2501A Permit |
| None (GMF-1 - GMF-28) | Total Glass Furnace Melting Emissions | 4.2 MM Btu/hr | VOC | 0.02 | 0.09 | R13-2501A Permit |
| TV-1 | Forming Mold Oil Storage Tank | | VOC | 1 | 0.1 | R13-2501A Permit |
| TV-2 | Bulk Resin Storage Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-2 | Bulk Resin Storage Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-3 | Bulk Resin Storage Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-3 | Bulk Resin Storage Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-4 | Bulk Resin Storage Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-4 | Bulk Resin Storage Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-5 | Ethylene Glycol Storage Tank | | VOC | 1 | 0.1 | R13-2501A Permit |
| TV-6 | Adhesive Oil Storage Tank | | VOC | 1 | 0.1 | R13-2501A Permit |
| TV-7 | Adhesive Oil Storage Tank | | VOC | 1 | 0.1 | R13-2501A Permit |
| TV-8 | Waste Oil Storage Tank | | VOC | 1 | 0.1 | R13-2501A Permit |
| TV-9 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-9 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-10 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-10 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-11 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-11 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-12 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-12 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-13 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |
| TV-13 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |
| TV-14 | Binder Mix Tank | | Formaldehyde | 0.002 | 0.009 | R13-2501A Permit |

| Emission Point ID# (Source ID #) | Source Name | Design Capacity | Pollutant | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|-------------------------------------|-----------------|-----------------|-----------|-----------------------------|--------------------------------|------------------|
| TV-14 | Binder Mix Tank | | VOC | 0.01 | 0.045 | R13-2501A Permit |

| Emission Point | Source ID # | Source Name | Design Capacity | Design Capacity Units | Pollutant | Emission Factor ¹ | Hourly Emissions (lb/hr) ² | Annual Emissions (ton/year) ³ | or Modified Calculation | Source |
|----------------|-----------------|---|-----------------|-----------------------|-----------------------|------------------------------|---------------------------------------|--|-------------------------|--|
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Carbon Dioxide | 53.06 | 491.3 | 2151.89 | Yes | 40 CFR 98 Subpart C - Eq.C-1 [CO ₂ = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Carbon Monoxide | 84 | 0.35 | 1.53 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Methane | 0.001 | 0.0093 | 0.04 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | N2O | 0.0001 | 0.0009 | 0.004 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Nitrogen Oxides | 100 | 0.41 | 1.8 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Particulate Matter-10 | 7.6 | 0.03 | 0.13 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | Sulfur Dioxide | 0.6 | 0.002 | 0.01 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-1 - GMF-28 | Total Glass Furnace Melting Emissions | 4.2 | MM Btu/hr | VOC | 5.5 | 0.02 | 0.09 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions (new units) | 3.3 | MM Btu/hr | Carbon Dioxide | 53.06 | 386.02 | 1690.77 | Yes | 40 CFR 98 Subpart C - Eq.C-1 [CO ₂ = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | Carbon Monoxide | 84 | 0.27 | 1.18 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | Methane | 0.001 | 0.0073 | 0.03 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | N2O | 0.0001 | 0.0007 | 0.003 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | Nitrogen Oxides | 100 | 0.32 | 1.4 | Yes | AP42 Emission factors for Natural Gas Combustion |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | Particulate Matter-10 | 7.6 | 0.02 | 0.09 | Yes | Ratio of old Glass furnace Melting emissions |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | Sulfur Dioxide | 0.6 | 0.002 | 0.01 | Yes | Ratio of old Glass furnace Melting emissions |
| None | GMF-29 - GMF-50 | Total Glass Furnace Melting Emissions | 3.3 | MM Btu/hr | VOC | 5.5 | 0.02 | 0.09 | Yes | AP42 Emission factors for Natural Gas Combustion |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Carbon Dioxide | 53.06 | 584.89 | 2561.82 | Yes | 40 CFR 98 Subpart C - Eq.C-1 [CO ₂ = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Carbon Monoxide | 0.1 | 0.1 | 0.44 | Yes | AP-42 Emission Factors |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Methane | 0.001 | 0.011 | 0.05 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |

| Emission Point | Source ID # | Source Name | Design Capacity | Design Capacity Units | Pollutant | Emission Factor ¹ | Hourly Emissions (lb/hr) ² | Annual Emissions (ton/year) ³ | or Modified Calculation | Source |
|----------------|-------------|-------------------------------|-----------------|-----------------------|-----------------------|------------------------------|---------------------------------------|--|-------------------------|--|
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | N2O | 0.0001 | 0.0011 | 0.005 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Nitrogen Oxides | 100 | 3 | 13.14 | Yes | Based on current RTO emissions |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Particulate Matter-10 | 7.6 | 0.04 | 0.18 | Yes | AP42 Emission factors for Natural Gas Combustion |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | Sulfur Dioxide | 0.6 | 0.003 | 0.01 | Yes | AP42 Emission factors for Natural Gas Combustion |
| EP-6 | Oven-2 | Curing Oven | 5 | MM Btu/hr | VOC | 5.5 | 0 | 0 | Yes | Included in Process source emissions |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Carbon Dioxide | 53.06 | 327.54 | 1434.63 | Yes | 40 CFR 98 Subpart C - Eq.C-1 [CO ₂ = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Carbon Monoxide | 84 | 0.23 | 1.01 | Yes | AP-42 Emission Factors |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Methane | 0.001 | 0.0062 | 0.03 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | N2O | 0.0001 | 0.0006 | 0.003 | Yes | 40 CFR 98 Subpart C - Eq.C-8 [CH ₄ or N ₂ O = 1 x 10 ⁻³ x Fuel x HHV x EF] |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Nitrogen Oxides | 100 | 0 | 0 | Yes | Included in Oven-2 emissions |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Particulate Matter-10 | 7.6 | 0.02 | 0.09 | Yes | AP42 Emission factors for Natural Gas Combustion |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | Sulfur Dioxide | 0.6 | 0.002 | 0.01 | Yes | AP42 Emission factors for Natural Gas Combustion |
| EP-6 | CD-3 | Regenerative Thermal Oxidizer | 2.8 | MM Btu/hr | VOC | 5.5 | 0 | 0 | Yes | Included in Process source emissions |

| Emission Point | Source ID # | Source Name | Pollutant | Emission Factor ¹ | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|----------------|----------------------|-------------------------------------|-----------------------|------------------------------|--------------------------|-----------------------------|---|
| EP-6 | Oven-2 | Curing Oven | Formaldehyde | NA | 0.46 | 2.01 | Based on Curing Oven 1 Stack Test Results |
| EP-6 | Oven-2 | Curing Oven | Methanol | NA | 0.44 | 1.93 | Based on Curing Oven 1 Stack Test Results |
| EP-6 | Oven-2 | Curing Oven | VOC | NA | 6.97 | 20.2 | Based on existing R13-2501A permit |
| EP-7 | Spray-2 | Adhesive Oil Spraying Station | Particulate Matter-10 | NA | 2.5 | 4.56 | Engineering Estimate based on Spray-1 |
| EP-7 | Spray-2 | Adhesive Oil Spraying Station | VOC | NA | 5 | 9.13 | Engineering Estimate based on Spray-1 |
| EP-8 | Hood-3 | Mat Let-Off Table | Formaldehyde | NA | 0.01 | 0.044 | Based on Hood-1: Hourly emission estimates of formaldehyde are based upon 1993 ambient and emission point air sampling conducted by ERM using NIOSH Method #2532, and then increased by an order of magnitude. Annual emission estimated are based upon hourly emissions at 8,760 hr/yr. To account for a 50% increase in production. The hourly value was doubled. |
| EP-8 | Hood-3 | Mat Let-Off Table | VOC | NA | 0.05 | 0.22 | Based on Hood-1: Hourly emission estimates are based upon an engineering estimate of five times the estimated formaldehyde emission rate. |
| EP-9 | Hood -4 | Pulling & Expanding Station | Formaldehyde | NA | 0.01 | 0.04 | Based on Mat-Let Off Table |
| EP-9 | Hood -4 | Pulling & Expanding Station | VOC | NA | 0.05 | 0.22 | Based on Mat-Let Off Table |
| None | Drum-29 - Drum-50 | Total Glass Fiber Forming Emissions | Formaldehyde | NA | 0.001 | 0.004 | Based on 10% of Mat-Let Off Table |
| None | Drum-29 - Drum-50 | Total Glass Fiber Forming Emissions | Particulate Matter-10 | 1 | 1.446 | 5.56 | Based on AP-42 Chapter 11.13 Glass Fiber Manufacturing Table 11.13-2 [Forming -textile] |
| None | Drum-29 - Drum-50 | Total Glass Fiber Forming Emissions | VOC | NA | 0.005 | 0.022 | Based on 10% of Mat-Let Off Table |
| TV-1 | T-1 | Forming Mold Oil Storage Tank | VOC | NA | 2 | 0.2 | Emissions doubled to account for increased through put. |
| TV-2 | T-2 | Bulk Resin Storage Tank | Formaldehyde | NA | 0.004 | 0.02 | Emissions doubled to account for increased through put. Original hourly emission - assume same estimates as Binder Mix Tank T-9, even though the 1993 ambient and emission point air sampling conducted by ERM using NIOSH Method #2532 did not detect any formaldehyde at this vent point. |
| TV-2 | T-2 | Bulk Resin Storage Tank | VOC | NA | 0.02 | 0.09 | Previous emission doubled to account for increased production. |
| TV-3 | T-3 | Bulk Resin Storage Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-2 |

| Emission Point | Source ID # | Source Name | Pollutant | Emission Factor ¹ | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|----------------|-------------|------------------------------|--------------|------------------------------|--------------------------|-----------------------------|--|
| TV-3 | T-3 | Bulk Resin Storage Tank | VOC | NA | 0.02 | 0.09 | Same as T-2 |
| TV-4 | T-4 | Bulk Resin Storage Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-2 |
| TV-4 | T-4 | Bulk Resin Storage Tank | VOC | NA | 0.02 | 0.09 | Same as T-2 |
| TV-5 | T-5 | Ethylene Glycol Storage Tank | VOC | NA | 1 | 0.1 | Worst-case engineering estimate of storage tank emissions based upon glycol MSDS statement of negligible volatility |
| TV-6 | T-6 | Adhesive Oil Storage Tank | VOC | NA | 1 | 0.1 | Worst-case engineering estimate of storage tank emissions based upon adhesive oil MSDS statement of negligible volatility |
| TV-7 | T-7 | Adhesive Oil Storage Tank | VOC | NA | 1 | 0.1 | Worst-case engineering estimate of storage tank emissions based upon adhesive oil MSDS statement of negligible volatility |
| TV-8 | T-8 | Waste Oil Storage Tank | VOC | NA | 1 | 0.1 | Worst-case engineering estimate of storage tank emissions based upon waste oil MSDS statement of negligible volatility |
| TV-9 | T-9 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Hourly emission estimates of formaldehyde are based upon 1993 ambient and emission point air sampling conducted by ERM using NIOSH Method #2532, and then increased by an order of magnitude. Annual emission estimated are based upon hourly emissions at 8,760 hr/yr. To account for a 50% increase in production. The hourly value was doubled. |
| TV-9 | T-9 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Hourly emissions of total VOC are based upon an engineering estimate of five times the estimated formaldehyde emission rate. Annual emission estimated are based upon hourly emissions at 8,760 hr/hr. |
| TV-10 | T-10 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-9 Binder Mix Tank |
| TV-10 | T-10 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Same as T-9 Binder Mix Tank |
| TV-11 | T-11 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-9 Binder Mix Tank |
| TV-11 | T-11 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Same as T-9 Binder Mix Tank |
| TV-12 | T-12 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-9 Binder Mix Tank |
| TV-12 | T-12 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Same as T-9 Binder Mix Tank |
| TV-13 | T-13 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-9 Binder Mix Tank |

| Emission Point | Source ID # | Source Name | Pollutant | Emission Factor ¹ | Hourly Emissions (lb/hr) | Annual Emissions (ton/year) | Source |
|--------------------------------|-------------|-----------------|--------------|------------------------------|--------------------------|-----------------------------|-----------------------------|
| TV-13 | T-13 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Same as T-9 Binder Mix Tank |
| TV-14 | T-14 | Binder Mix Tank | Formaldehyde | NA | 0.004 | 0.02 | Same as T-9 Binder Mix Tank |
| TV-14 | T-14 | Binder Mix Tank | VOC | NA | 0.02 | 0.09 | Same as T-9 Binder Mix Tank |
| 1-lb/ton of material processed | | | | | | | |

| Pollutant | Current Permit | | Revised Current PTE ¹ | | After Expansion | | Change between permitted emission and expansion | | Change between Current PTE (with EF changes) and expansion project | |
|-----------------------|----------------|----------|----------------------------------|----------|-----------------|----------|---|---------|--|---------|
| | lb/hr | TPY | lb/hr | TPY | lb/hr | TPY | lb/hr | TPY | lb/hr | TPY |
| Carbon Dioxide | 1573.33855 | 6891.219 | 1573.339 | 6891.219 | 3061.65 | 13410.03 | 1488.31 | 6518.81 | 1488.31 | 6518.81 |
| Carbon Monoxide | 1.6 | 7.012 | 1.11 | 4.862 | 1.71 | 7.5 | 0.11 | 0.49 | 0.60 | 2.64 |
| Formaldehyde | 0.499 | 2.18 | 0.499 | 2.18 | 0.994 | 4.356 | 0.50 | 2.18 | 0.50 | 2.18 |
| Methane | 0.02939276 | 0.12932 | 0.029393 | 0.12932 | 0.0567 | 0.25 | 0.03 | 0.12 | 0.03 | 0.12 |
| Methanol | 0.436 | 1.91 | 0.436 | 1.91 | 0.88 | 3.86 | 0.44 | 1.95 | 0.44 | 1.95 |
| N2O | 0.00293881 | 0.01293 | 0.002939 | 0.00933 | 0.0057 | 0.0260 | 0.003 | 0.013 | 0.00 | 0.02 |
| Nitrogen Oxides | 21.49 | 94.108 | 3.7 | 16.188 | 7.01 | 30.71 | -14.48 | -63.40 | 3.31 | 14.52 |
| Particulate Matter-10 | 9.45 | 35.021 | 3.88 | 10.621 | 5.582 | 16.53 | -3.87 | -18.49 | 1.70 | 5.91 |
| Sulfur Dioxide | 2.812 | 12.298 | 0.014 | 0.048 | 0.016 | 0.07 | -2.80 | -12.23 | 0.00 | 0.02 |
| VOC | 17.46 | 31.971 | 17.2 | 30.831 | 30.39 | 61.264 | 12.93 | 29.29 | 13.19 | 30.43 |

1 - Emissions from the Glass Melt Furnaces were revised to reflect the true operation of the units

TANKS 4.0.9d
Emissions Report - Detail Format
Tank Identification and Physical Characteristics

Identification

| | |
|----------------------|-----------------|
| User Identification: | T-1 |
| City: | Reedsville |
| State: | West Virginia |
| Company: | Superior Fibers |
| Type of Tank: | Horizontal Tank |
| Description: | Tank 1 |

Tank Dimensions

| | |
|----------------------------|-----------|
| Shell Length (ft): | 18.00 |
| Diameter (ft): | 8.00 |
| Volume (gallons): | 6,767.00 |
| Turnovers: | 4.00 |
| Net Throughput(gal/yr): | 27,068.00 |
| Is Tank Heated (y/n): | N |
| Is Tank Underground (y/n): | N |

Paint Characteristics

| | |
|--------------------|------------|
| Shell Color/Shade: | Red/Primer |
| Shell Condition | Good |

Breather Vent Settings

| | |
|--------------------------|-------|
| Vacuum Settings (psig): | -0.03 |
| Pressure Settings (psig) | 0.03 |

Meteorological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

TANKS 4.0.9d
Emissions Report - Detail Format
Liquid Contents of Storage Tank

T-1 - Horizontal Tank
Reedsville, West Virginia

| Mixture/Component | Month | Daily Liquid Surf. Temperature (deg F) | | | Liquid Bulk Temp (deg F) | Vapor Pressure (psia) | | | Vapor Mol. Weight. | Liquid Mass Fract. | Vapor Mass Fract. | Mol. Weight | Basis for Vapor Pressure Calculations |
|--------------------|-------|--|-------|-------|--------------------------|-----------------------|--------|--------|--------------------|--------------------|-------------------|-------------|---------------------------------------|
| | | Avg. | Min. | Max. | | Avg. | Min. | Max. | | | | | |
| Residual oil no. 6 | All | 61.20 | 50.26 | 72.14 | 54.65 | 0.0000 | 0.0000 | 0.0001 | 190.0000 | | | 387.00 | Option 1: VP60 = .00004 VP70 = .00006 |

TANKS 4.0.9d
Emissions Report - Detail Format
Detail Calculations (AP-42)

T-1 - Horizontal Tank
Reedsville, West Virginia

Annual Emission Calculations

| | |
|---|------------|
| Standing Losses (lb): | 0.0242 |
| Vapor Space Volume (cu ft): | 576.2922 |
| Vapor Density (lb/cu ft): | 0.0000 |
| Vapor Space Expansion Factor: | 0.0798 |
| Vented Vapor Saturation Factor: | 1.0000 |
| | |
| Tank Vapor Space Volume: | |
| Vapor Space Volume (cu ft): | 576.2922 |
| Tank Diameter (ft): | 8.0000 |
| Effective Diameter (ft): | 13.5440 |
| Vapor Space Outage (ft): | 4.0000 |
| Tank Shell Length (ft): | 18.0000 |
| | |
| Vapor Density | |
| Vapor Density (lb/cu ft): | 0.0000 |
| Vapor Molecular Weight (lb/lb-mole): | 190.0000 |
| Vapor Pressure at Daily Average Liquid | |
| Surface Temperature (psia): | 0.0000 |
| Daily Avg. Liquid Surface Temp. (deg. R): | 520.8667 |
| Daily Average Ambient Temp. (deg. F): | 50.3083 |
| Ideal Gas Constant R | |
| (psia cuft / (lb-mol-deg R)): | 10.731 |
| Liquid Bulk Temperature (deg. R): | 514.3183 |
| Tank Paint Solar Absorptance (Shell): | 0.8900 |
| Daily Total Solar Insulation | |
| Factor (Btu/sqft day): | 1,202.9556 |
| | |
| Vapor Space Expansion Factor | |
| Vapor Space Expansion Factor: | 0.0798 |
| Daily Vapor Temperature Range (deg. R): | 43.7657 |
| Daily Vapor Pressure Range (psia): | 0.0000 |
| Breather Vent Press. Setting Range(psia): | 0.0600 |
| Vapor Pressure at Daily Average Liquid | |
| Surface Temperature (psia): | 0.0000 |
| Vapor Pressure at Daily Minimum Liquid | |
| Surface Temperature (psia): | 0.0000 |
| Vapor Pressure at Daily Maximum Liquid | |
| Surface Temperature (psia): | 0.0001 |
| Daily Avg. Liquid Surface Temp. (deg R): | 520.8667 |
| Daily Min. Liquid Surface Temp. (deg R): | 509.9253 |
| Daily Max. Liquid Surface Temp. (deg R): | 531.8081 |
| Daily Ambient Temp. Range (deg. R): | 19.1500 |
| | |
| Vented Vapor Saturation Factor | |
| Vented Vapor Saturation Factor: | 1.0000 |
| Vapor Pressure at Daily Average Liquid: | |
| Surface Temperature (psia): | 0.0000 |
| Vapor Space Outage (ft): | 4.0000 |

| | |
|--|-------------|
| Working Losses (lb): | 0.0052 |
| Vapor Molecular Weight (lb/lb-mole): | 190.0000 |
| Vapor Pressure at Daily Average Liquid | |
| Surface Temperature (psia): | 0.0000 |
| Annual Net Throughput (gal/yr.): | 27,068.0000 |
| Annual Turnovers: | 4.0000 |
| Turnover Factor: | 1.0000 |
| Tank Diameter (ft): | 8.0000 |
| Working Loss Product Factor: | 1.0000 |
| | |
| Total Losses (lb): | 0.0294 |

TANKS 4.0.9d
Emissions Report - Detail Format
Individual Tank Emission Totals

Emissions Report for: Annual

T-1 - Horizontal Tank
Reedsville, West Virginia

| Components | Losses(lbs) | | |
|--------------------|--------------|----------------|-----------------|
| | Working Loss | Breathing Loss | Total Emissions |
| Residual oil no. 6 | 0.01 | 0.02 | 0.03 |

**ATTACHMENT O – MONITORING / RECORDKEEPING / REPORTING / TESTING
PLANS**

ATTACHMENT O – MONITORING / RECORDKEEPING / REPORTING / TESTING PLANS

MONITORING:

1. Curing Ovens (Oven-1 and Oven-2) will only cure products with binder maximum 0.51% free formaldehyde content by weight and maximum 1.0% methanol content by weight.
2. Monthly product quantity processed through the Curing Ovens (Oven-1 and Oven-2) shall not exceed 1800 tons/mo, and annual product quantity processed through the Curing Ovens shall not exceed 19,500 tons/yr.
3. The temperature of the Regenerative Thermal Oxidizer (CD-2) will be monitored.
4. Monthly visual emission observations in accordance with 40 CFR 60 Appendix A, Method 9 of the Regenerative Thermal Oxidizer (CD-2).

RECORDKEEPING:

1. Monthly visual emission observations of Regenerative Thermal Oxidizer (CD-2).
2. Monthly resin use.

REPORTING:

None recommended.

TESTING:

1. Conduct stack test of Regenerative Thermal Oxidizer (CD-3) after start-up to determine the unit meets the emission limits for VOCs, formaldehyde, and methanol (EPA Method 318 (Extractive FTIR Method for the Measurement of Emissions from the Mineral Wool and Wool Fiberglass Industries)).

ATTACHMENT P – PUBLIC NOTICE

ATTACHMENT P – PUBLIC NOTICE

AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that Superior Fibers LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Modification Permit for a Fiber glass manufacturing line located on Rt. 92 South, in Reedsville, in Preston County, West Virginia. The latitude and longitude coordinates are: 39.5106416 and -79.7983916

The applicant will be adding a second curing oven controlled by a second thermal oxidizer along with other process equipment to increase production at the facility. The applicant estimates the increased potential to discharge the following Regulated Air Pollutants will be: Carbon Monoxide :0.49 Tons/Year, Volatile Organic Compounds: 29.51 Tons/year Formaldehyde: 2.18 Tons/Year, Methanol: 1.95 Tons/Year. Due to emission calculation changes the facility the following decreases Nitrogen Oxides:-63.40 Tons/Year, Sulfur Dioxide:-12.23 Tons/Year and Particulate Matter (PM Total, PM10 and PM 2.5): -18.49.

Startup of operation is planned to begin on or about the 1 day of August, 2016. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.
Dated this the 30 day of October, 2015.

By: Superior Fiber LLC
Rod Wilkins
Chief Technology Officer
Rt 92 South)
Reedsville, WV 26547

ATTACHMENT Q – BUSINESS CONFIDENTIAL CLAIMS

Cover Document for Confidential Information

| | | | | |
|---|---|---|----------------|--------------------------|
| Company Name | Superior Fibers LLC | Responsible Official | | |
| Company Address | Rt. 92 South Reedsville, WV 26547 | Confidential Information Designee in State of WV | Name | Rod Wilkins |
| | | | Title | Chief Technology Officer |
| | | | Address | |
| Person/Title Submitting Confidential Information | Rod Wilkins Chief Technology Officer | | Phone | |
| | | | Fax | |

Reason for Submittal of Confidential Information: Permit Application for facility expansion.

| Identification of Confidential Information | Rationale for Confidential Claim 45CSR31-4.1.a-e | Confidential Treatment Time Period |
|---|--|---|
| Attachment H – Selected Raw Materials and their Material Safety Data Sheets Attachment L: Emission Unit Data Sheets – selected production rates. Attachment N: - Emission Calculations selected equipment design throughput | Business Confidential / Trade Secret Data for all Claimed Confidential / Maintain Advantage in Business Competitive Marketplace. | Permanently for all Claimed Confidential. |


The Claim of Confidentiality has not expired, been waived or withdrawn (45-31-4.1.a)

Superior Fibers LLC takes reasonable measures to protect the confidentiality of this information, which is not nor has been readily available or attainable to anyone without Superior's knowledge, approval or authorization. (45-31-4.1.b, 4.1.c)

No statute specifically requires disclosure of this information. (45-31-4.1.d)

Additionally, disclosure of this information will cause substantial harm to Superior's competitive business position for this process (45-31-4.1.e)

The non-confidential white paper submittal depicts redaction of CBI and the words "Redacted Copy – Claim Confidentiality" marked on each page containing CBI.
No emissions data is claimed confidential.

| | |
|--|--|
| Responsible Official Signature: |  |
| Responsible Official Title: | Chief Technology Officer |
| Date Signed: | 10-1-15 |

NOTE: Must be signed and dated in BLUE INK.