



west virginia department of environmental protection

Division of Air Quality
601 57th Street SE
Charleston, WV 25304
Phone (304) 926-0475
Fax (304) 926-0479
www.dep.wv.gov

G35-D GENERAL PERMIT REGISTRATION APPLICATION

PREVENTION AND CONTROL OF AIR POLLUTION IN REGARD TO THE CONSTRUCTION, MODIFICATION, RELOCATION, ADMINISTRATIVE UPDATE AND OPERATION OF NATURAL GAS COMPRESSOR AND/OR DEHYDRATION FACILITIES

- CONSTRUCTION
- MODIFICATION
- RELOCATION
- CLASS I ADMINISTRATIVE UPDATE
- CLASS II ADMINISTRATIVE UPDATE

SECTION 1. GENERAL INFORMATION

Name of Applicant (as registered with the WV Secretary of State's Office): Goff Connector LLC

Federal Employer ID No. (FEIN): 82-3535826

Applicant's Mailing Address: 4630 N. Loop 1604, Suite 206

City: San Antonio

State: TX

ZIP Code: 78249

Facility Name: Connector Compressor Station

Operating Site Physical Address:

If none available, list road, city or town and zip of facility.

City: Bridgeport

Zip Code: 26330

County: Harrison

Latitude & Longitude Coordinates (NAD83, Decimal Degrees to 5 digits):

Latitude: 39.23405N

Longitude: 80.17733W

SIC Code: 1311

DAQ Facility ID No. (For existing facilities)
033-00272

NAICS Code: 211130

CERTIFICATION OF INFORMATION

This G35-D General Permit Registration Application shall be signed below by a Responsible Official. A Responsible Official is a President, Vice President, Secretary, Treasurer, General Partner, General Manager, a member of the Board of Directors, or Owner, depending on business structure. A business may certify an Authorized Representative who shall have authority to bind the Corporation, Partnership, Limited Liability Company, Association, Joint Venture or Sole Proprietorship. Required records of daily throughput, hours of operation and maintenance, general correspondence, compliance certifications and all required notifications must be signed by a Responsible Official or an Authorized Representative. If a business wishes to certify an Authorized Representative, the official agreement below shall be checked off and the appropriate names and signatures entered. **Any administratively incomplete or improperly signed or unsigned G35-D Registration Application will be returned to the applicant. Furthermore, if the G35-D forms are not utilized, the application will be returned to the applicant. No substitution of forms is allowed.**

I hereby certify that Mike Hopkins is an Authorized Representative and in that capacity shall represent the interest of the business (e.g., Corporation, Partnership, Limited Liability Company, Association Joint Venture or Sole Proprietorship) and may obligate and legally bind the business. If the business changes its Authorized Representative, a Responsible Official shall notify the Director of the Division of Air Quality immediately.

I hereby certify that all information contained in this G35-D General Permit Registration Application and any supporting documents appended hereto is, to the best of my knowledge, true, accurate and complete, and that all reasonable efforts have been made to provide the most comprehensive information possible.

Responsible Official Signature: 

Name and Title: Mike Hopkins

Phone: 918-284-1382

Fax: N/A

Email: mhopkins@fullstreameh.com

Date: 4/27/2018

If applicable:

Authorized Representative Signature: _____

Name and Title:

Phone:

Fax:

Email:

Date:

If applicable:

Environmental Contact

Name and Title: Chris Rumer

Phone: 412-221-1100 ext. 216

Fax: N/A

Email: crumer@se-env.com

Date: 4/27/2018

OPERATING SITE INFORMATION

Briefly describe the proposed new operation and/or any change(s) to the facility: Goff Connector LLC recently received approval to install emissions units at the Connector Compressor Station under Registration# G35-D135. Three (3) dehydration units rated at 175 MMscfd were included in the original application. The permitted throughput listed in Registration #G35-D135 is 125 MMscfd per unit. Goff Connector is requesting this Class I Administrative Update to for consistency from the original application to what is listed in Registration #G35-D135.

Directions to the facility: From Bridgeport, WV, head east on Route 50 for 1.2 miles. Turn right onto WV-76E (0.7 mi). Continue straight onto Oral Lake Drive (3.4 mi). Turn right onto Pigtail Run-Green Valley (0.7 mi). Turn left to stay on Pigtail-Green Valley (0.4 mi). Slight left onto Co Rte 77/7 (0.7 mi). Site is on the left at the fork.

ATTACHMENTS AND SUPPORTING DOCUMENTS

I have enclosed the following required documents:

Check payable to WVDEP – Division of Air Quality with the appropriate application fee (per 45CSR13 and 45CSR22).

- Check attached to front of application.
- I wish to pay by electronic transfer. Contact for payment (incl. name and email address):
- I wish to pay by credit card. Contact for payment (incl. name and email address):

- \$500 (Construction, Modification, and Relocation) \$300 (Class II Administrative Update)
- \$1,000 NSPS fee for 40 CFR60, Subpart IIII, JJJJ and/or OOOO and/or OOOOa ¹
- \$2,500 NESHAP fee for 40 CFR63, Subpart ZZZZ and/or HH ²

¹ Only one NSPS fee will apply.
² Only one NESHAP fee will apply. The Subpart ZZZZ NESHAP fee will be waived for new engines that satisfy requirements by complying with NSPS, Subparts IIII and/or JJJJ.
NSPS and NESHAP fees apply to new construction or if the source is being modified.

- Responsible Official or Authorized Representative Signature (if applicable)
- Single Source Determination Form (**must be completed in its entirety**) – Attachment A
- Siting Criteria Waiver (if applicable) – Attachment B Current Business Certificate – Attachment C
- Process Flow Diagram – Attachment D Process Description – Attachment E
- Plot Plan – Attachment F Area Map – Attachment G
- G35-D Section Applicability Form – Attachment H Emission Units/ERD Table – Attachment I
- Fugitive Emissions Summary Sheet – Attachment J
- Storage Vessel(s) Data Sheet (include gas sample data, USEPA Tanks, simulation software (e.g. ProMax, E&P Tanks, HYSYS, etc.), etc. where applicable) – Attachment K
- Natural Gas Fired Fuel Burning Unit(s) Data Sheet (GPUs, Heater Treaters, In-Line Heaters if applicable) – Attachment L
- Internal Combustion Engine Data Sheet(s) (include manufacturer performance data sheet(s) if applicable) – Attachment M
- Tanker Truck Loading Data Sheet (if applicable) – Attachment N
- Glycol Dehydration Unit Data Sheet(s) (include wet gas analysis, GRI- GLYCalc™ input and output reports and information on reboiler if applicable) – Attachment O
- Pneumatic Controllers Data Sheet – Attachment P
- Centrifugal Compressor Data Sheet – Attachment Q
- Reciprocating Compressor Data Sheet – Attachment R
- Blowdown and Pigging Operations Data Sheet – Attachment S
- Air Pollution Control Device/Emission Reduction Device(s) Sheet(s) (include manufacturer performance data sheet(s) if applicable) – Attachment T
- Emission Calculations (please be specific and include all calculation methodologies used) – Attachment U
- Facility-wide Emission Summary Sheet(s) – Attachment V
- Class I Legal Advertisement – Attachment W
- One (1) paper copy and two (2) copies of CD or DVD with pdf copy of application and attachments

All attachments must be identified by name, divided into sections, and submitted in order.

ATTACHMENT C

Current Business Certificate

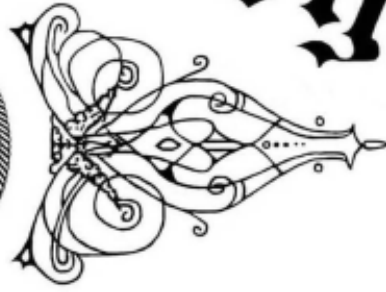
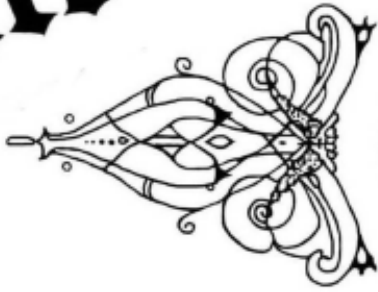
ATTACHMENT C – CURRENT BUSINESS CERTIFICATE

If the applicant is a resident of West Virginia, the applicant should provide a copy of the current Business Registration Certificate issued to them from the West Virginia Secretary of State's Office. If the applicant is not a resident of the State of West Virginia, the registrant should provide a copy of the Certificate of Authority/Authority of LLC/Registration. This information is required for all sources to operate a business in West Virginia regardless of whether it is a construction, modification, or administrative update.

If you are a new business to West Virginia and have applied to the West Virginia Secretary of State's Office for a business license, please include a copy of your application.

Please note: Under the West Virginia Bureau of Employment Programs, 96CSR1, the DAQ may not grant, issue, or renew approval of any permit, general permit registration, or Certificate to Operate to any employing unit whose account is in default with the Bureau of Employment Programs Unemployment Compensation Division.

State of West Virginia



Certificate

*I, Mac Warner, Secretary of State,
of the State of West Virginia, hereby certify that*

GOFF CONNECTOR LLC

has filed the appropriate registration documents in my office according to the provisions of the West Virginia Code and hereby declare the organization listed above as duly registered with the Secretary of State's Office.

*Given under my hand and
the Great Seal of West Virginia
on this day of
December 08, 2017*

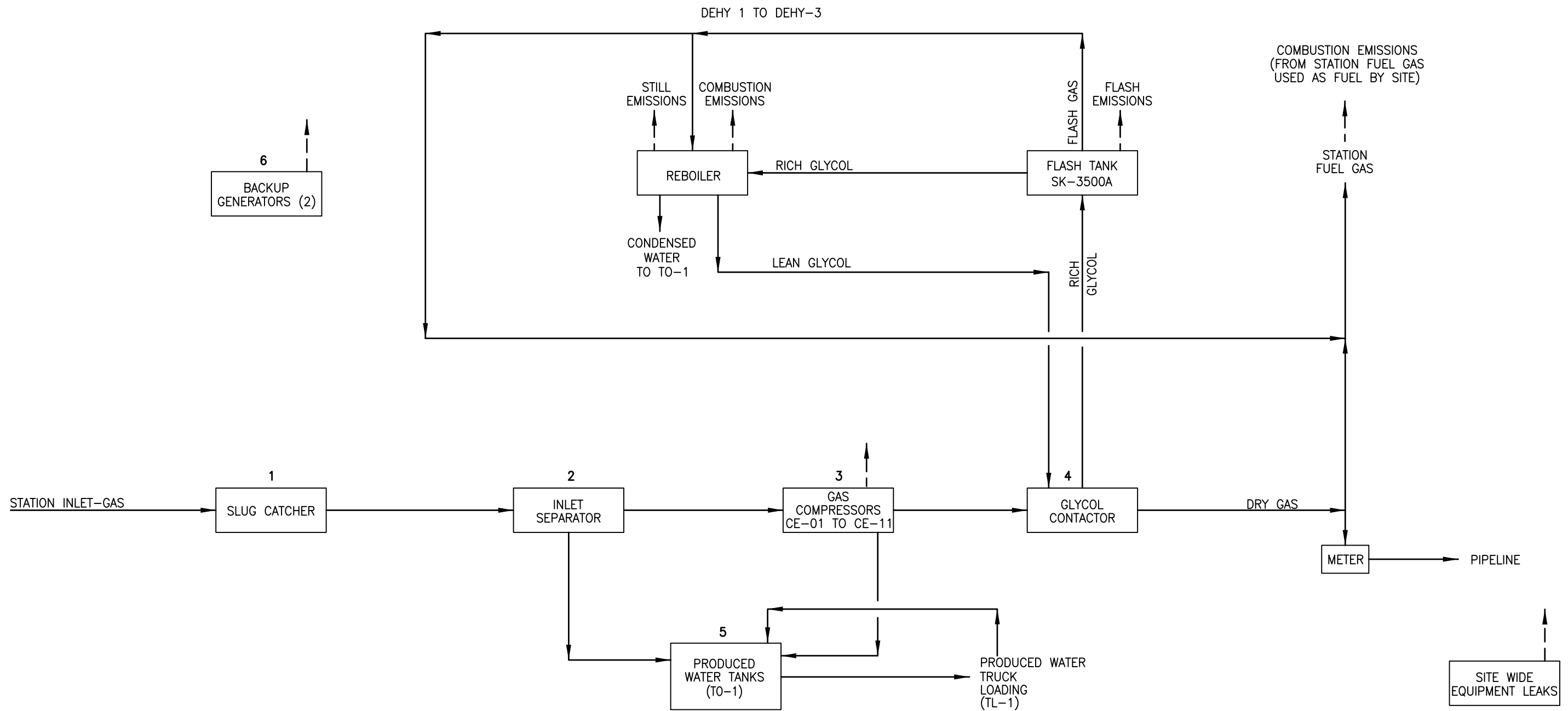


Mac Warner

Secretary of State

ATTACHMENT D

Process Flow Diagram



LEGEND:
 - - -> AIR EMISSIONS

DRAWN BY	DJF
DATE	2/7/18
CHECKED BY	CMR
SET JOB NO.	218011-01
SET DWG FILE	CONNECTOR CS FDb01.dwg
DRAWING SCALE	N.T.S.



GOFF CONNECTOR, LLC
 CONNECTOR COMPRESSOR STATION
 HARRISON COUNTY, WEST VIRGINIA
 BLOCK FLOW DIAGRAM

DRAWING NAME	FIGURE D1	REV.	0
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ATTACHMENT G

Area Map

ATTACHMENT G – AREA MAP

Provide an Area Map showing the current or proposed location of the operation. On this map, identify plant or operation property lines, access roads and any adjacent dwelling, business, public building, school, church, cemetery, community or institutional building or public park within a 300' boundary circle of the collective emission units.

Please provide a 300' boundary circle on the map surrounding the proposed emission units collectively.

This information is required for all sources regardless of whether it is a construction, modification, or administrative update.



DRAWN BY	DJF
DATE	1/31/18
CHECKED BY	CMR
SET JOB NO.	218011
SET DWG FILE	CONNECTOR_CS_300_FT_RADm01.dwg
DRAWING SCALE	1"=200'



98 Vanadium Road Bridgeville, PA 15017 (412) 221-1100

GOFF CONNECTOR, LLC	
CONNECTOR COMPRESSOR STATION HARRISON COUNTY, WEST VIRGINIA 300' RADIUS	
DRAWING NAME	FIGURE G1
REV.	0

ATTACHMENT I

Emission Units / Emission Reduction Devices (ERD)

ATTACHMENT I – EMISSION UNITS / EMISSION REDUCTION DEVICES (ERD) TABLE

Include ALL emission units and air pollution control devices/ERDs that will be part of this permit application review. Do not include fugitive emission sources in this table. Deminimis storage tanks shall be listed in the Attachment K table. This information is required for all sources regardless of whether it is a construction, modification, or administrative update.

Emission Unit ID ¹	Emission Point ID ²	Emission Unit Description	Year Installed	Manufac. Date ³	Design Capacity	Type ⁴ and Date of Change	Control Device(s) ⁵	ERD(s) ⁶
CE-01	S01	Caterpillar G3606 Compressor Engine	NEW	2006	1,775 hp	NEW	1C	N/A
CE-02	S02	Caterpillar G3606 Compressor Engine	NEW	2002	1,775 hp	NEW	2C	N/A
CE-03	S03	Caterpillar G3606 Compressor Engine	NEW	1998	1,775 hp	NEW	3C	N/A
CE-04	S04	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	4C	N/A
CE-05	S05	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	5C	N/A
CE-06	S06	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	6C	N/A
CE-07	S07	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	7C	N/A
CE-08	S08	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	8C	N/A
CE-09	S09	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	9C	N/A
CE-10	S10	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	10C	N/A
CE-11	S11	Caterpillar G3608 Compressor Engine	NEW	After 2011	2,500 hp	NEW	11C	N/A
GE-01	S12	Generac MG300 Generator (EPA Certified)	NEW	TBD	460 hp	NEW	N/A	N/A
GE-02	S13	Generac MG300 Generator (EPA Certified)	NEW	TBD	460 hp	NEW	N/A	N/A
DEHY-1	S14	175 MMscfd Glycol Dehydration Unit	NEW	TBD	175 MMscfd	NEW	N/A	N/A
DEHY-2	S15	175 MMscfd Glycol Dehydration Unit	NEW	TBD	175 MMscfd	NEW	N/A	N/A
DEHY-3	S16	175 MMscfd Glycol Dehydration Unit	NEW	TBD	175 MMscfd	NEW	N/A	N/A
REB1	S17	Reboiler	NEW	TBD	2 MMBtu/hr	NEW	N/A	N/A
REB2	S18	Reboiler	NEW	TBD	2 MMBtu/hr	NEW	N/A	N/A
REB3	S19	Reboiler	NEW	TBD	2 MMBtu/hr	NEW	N/A	N/A
TO-1	S20	Five (5) 400-bbl Produced Water Tanks	NEW	TBD	400 bbls	NEW	N/A	N/A

¹ For Emission Units (or Sources) use the following numbering system: 1S, 2S, 3S,... or other appropriate designation.

² For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

³ When required by rule

⁴ New, modification, removal, existing

⁵ For Control Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

⁶ For ERDs use the following numbering system: 1D, 2D, 3D,... or other appropriate designation.

ATTACHMENT O

Glycol Dehydration Unit(s) Data Sheet

ATTACHMENT O – GLYCOL DEHYDRATION UNIT DATA SHEET

Complete this data sheet for each Glycol Dehydration Unit, Reboiler, Flash Tank and/or Regenerator at the facility. Include gas sample analysis and GRI- GLYCalc™ input and aggregate report. Use extra pages if necessary.

Manufacturer: TBD		Model: TBD			
Max. Dry Gas Flow Rate: 175 mmscf/day		Reboiler Design Heat Input: 2.0 MMBTU/hr			
Design Type: <input checked="" type="checkbox"/> TEG <input type="checkbox"/> DEG <input type="checkbox"/> EG		Source Status ¹ : NS			
Date Installed/Modified/Removed ² : TBD		Regenerator Still Vent APCD/ERD ³ : NA			
Control Device/ERD ID# ³ : NA		Fuel HV (BTU/scf): 1034			
H ₂ S Content (gr/100 scf): 0		Operation (hours/year): 8,760			
Pump Rate (scfm): 0 (Electric-Driven Pneumatic)					
Water Content (wt %) in: Wet Gas: Saturated Dry Gas: 5.5 lb H ₂ O/MMscf					
Is the glycol dehydration unit exempt from 40CFR63 Section 764(d)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No: If Yes, answer the following:					
The actual annual average flowrate of natural gas to the glycol dehydration unit is less than 85 thousand standard cubic meters per day, as determined by the procedures specified in §63.772(b)(1) of this subpart. <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
The actual average emissions of benzene from the glycol dehydration unit process vent to the atmosphere are less than 0.90 megagram per year (1 ton per year), as determined by the procedures specified in §63.772(b)(2) of this subpart. <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
Is the glycol dehydration unit located within an Urbanized Area (UA) or Urban Cluster (UC)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
Is a lean glycol pump optimization plan being utilized? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
Recycling the glycol dehydration unit back to the flame zone of the reboiler. <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
If yes:					
Is the reboiler configured to accept flash drum vapors (straight from the glycol dehydrator)? <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
Is the reboiler configured to accept still vent vapors (after a condenser)? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
Is the reboiler configured to accept both in the same operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No					
Recycling the glycol dehydration unit back to the flame zone of the reboiler and mixed with fuel. <input checked="" type="checkbox"/> Yes <input type="checkbox"/> No					
What happens when temperature controller shuts off fuel to the reboiler? <input checked="" type="checkbox"/> Still vent emissions to the atmosphere. <input type="checkbox"/> Still vent emissions stopped with valve. <input type="checkbox"/> Still vent emissions to glow plug.					
Please indicate if the following equipment is present. <input checked="" type="checkbox"/> Flash Tank <input type="checkbox"/> Burner management system that continuously burns condenser or flash tank vapors					
Control Device Technical Data					
Pollutants Controlled		Manufacturer's Guaranteed Control Efficiency (%)			
VOC (Flash)					
BTEX (Flash)					
Total HAPs (Flash)					
Emissions Data					
Emission Unit ID / Emission Point ID ⁴	Description	Calculation Methodology ⁵	PTE ⁶	Controlled Maximum Hourly Emissions (lb/hr)	Controlled Maximum Annual Emissions (tpy)
REB1/S17 REB2/S18 REB3/S19	Reboiler Vent	AP-42	NO _x	0.20	0.86
		AP-42	CO	0.17	0.73
		AP-42	VOC	0.01	0.05
		AP-42	SO ₂	<0.01	<0.01

		AP-42	PM ₁₀	0.02	0.07
		Subpart W	GHG (CO ₂ e)	236.69	1,037
DEHY-1/S14 DEHY-2/S15 DEHY-3/S16	Glycol Regenerator Still Vent	GRI-GlyCalc™	VOC	0.92	4.01
		GRI-GlyCalc™	Benzene	0.08	0.34
		GRI-GlyCalc™	Toluene	0.13	0.57
		GRI-GlyCalc™	Ethylbenzene	0.18	0.76
		GRI-GlyCalc™	Xylenes	0.25	1.07
		GRI-GlyCalc™	n-Hexane	0.02	0.50
DEHY-1/S14 DEHY-2/S15 DEHY-3/S16	Glycol Flash Tank	GRI-GlyCalc™	VOC	0.71	3.08
		GRI-GlyCalc™	Benzene	0.03	0.011
		GRI-GlyCalc™	Toluene	0.004	0.015
		GRI-GlyCalc™	Ethylbenzene	0.003	0.014
		GRI-GlyCalc™	Xylenes	0.004	0.014
		GRI-GlyCalc™	n-Hexane	0.008	0.032

- 1 Enter the Source Status using the following codes:
NS Construction of New Source ES Existing Source
MS Modification of Existing Source
- 2 Enter the date (or anticipated date) of the glycol dehydration unit's installation (construction of source), modification or removal.
- 3 Enter the Air Pollution Control Device (APCD)/Emission Reduction Device (ERD) type designation using the following codes and the device ID number:
NA None CD Condenser FL Flare
CC Condenser/Combustion Combination TO Thermal Oxidizer O Other (please list)
- 4 Enter the appropriate Emission Unit ID Numbers and Emission Point ID Numbers for the glycol dehydration unit reboiler vent and glycol regenerator still vent. The glycol dehydration unit reboiler vent and glycol regenerator still vent should be designated RBV-1 and RSV-1, respectively. If the compressor station incorporates multiple glycol dehydration units, a Glycol Dehydration Emission Unit Data Sheet shall be completed for each, using Source Identification RBV-2 and RSV-2, RBV-3 and RSV-3, etc.
- 5 Enter the Potential Emissions Data Reference designation using the following codes:
MD Manufacturer's Data AP AP-42
GR GRI-GLYCalc™ OT Other (please list)
- 6 Enter the Reboiler Vent and Glycol Regenerator Still Vent Potential to Emit (PTE) for the listed regulated pollutants in lbs per hour and tons per year. The Glycol Regenerator Still Vent potential emissions may be determined using the most recent version of the thermodynamic software model GRI-GLYCalc™ (Radian International LLC & Gas Research Institute). **Attach all referenced Potential Emissions Data (or calculations) and the GRI-GLYCalc™ Aggregate Calculations Report (shall include emissions reports, equipment reports, and stream reports) to this Glycol Dehydration Emission Unit Data Sheet(s). Backup pumps do not have to be considered as operating for purposes of PTE.** This PTE data shall be incorporated in the Emissions Summary Sheet.

Gas Analytical Services

CHARLESTON, WV

304-677-9926

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LELAP Certification #

04048

Customer	: 0034 - MK MIDSTREAM	Date Sampled	: 12/13/2016
Station ID	: 2601	Date Analyzed	: 12/19/2016
Cylinder ID	: 0280	Effective Date	: 01/01/2017
Producer	:	Cyl Pressure	: 625
Lease	: GOFF WEST	Temp	: 60
Area	: 100 - UNKNOWN	Cylinder Type	: Spot
State	: WV	Sample By	: HT

COMPONENT	MOL%	GPM@14.73(P5IA)
Methane	95.6791	0.000
Ethane	3.4142	0.915
Propane	0.2210	0.061
Iso-Butane	0.0133	0.004
Normal-Butane	0.0198	0.006
Neo-Pentane	0.0006	0.000
Iso-Pentane	0.0038	0.001
Normal-Pentane	0.0022	0.001
Nitrogen	0.2624	0.000
Carbon-Dioxide	0.1770	0.000
Oxygen	0.0020	0.000
BENZENE	0.0000	0.000
ETHYLBENZENE	0.0000	0.000
TOLUENE	0.0000	0.000
M-XYLENE/P-XYLENE	0.0000	0.000
C6's	0.0026	0.001
C8's	0.0004	0.000
C9's	0.0000	0.000
C7's	0.0016	0.001
C10's	0.0000	0.000
C11's	0.0000	0.000
C12's	0.0000	0.000
TOTAL	100.0000	0.990

Compressibility Factor (Z) @ 14.73 @ 60 Deg. F = 0.9979

C5+ GPM : 0.00200

Ideal Gravity: 0.5781

Real Gravity: 0.5771

C5+ Mole % : 0.0106

BTU @ (P5IA)	@14.65	@14.696	@14.73	@15.025
Ideal GPM	0.963	0.966	0.969	1.008
Ideal BTU Dry	1,032.09	1,035.94	1,038.33	1,059.13
Ideal BTU Sat	1,014.62	1,017.86	1,020.26	1,041.05
Real GPM	0.965	0.969	0.991	1.011
Real BTU Dry	1,034.91	1,038.16	1,040.57	1,061.46
Real BTU Sat	1,017.14	1,020.40	1,022.81	1,043.70

Comments:

Gas Analysis performed in accordance with GPA 2286

Sample Count : 220000003

Analytical Calculations performed in accordance with GPA 2172

COC :

Measurement Analyst:

Ashley Free

GRI-GLYCalc VERSION 4.0 - SUMMARY OF INPUT VALUES

Case Name: Goff Compressor Station
 File Name: C:\Rogers_Files\Fullstream\175MMCFD RAD 1-22-18.ddf
 Date: February 02, 2018

DESCRIPTION:

 Description: Preliminary Run
 175 MMSCFD
 Inlet Gas at 1220 psi
 60% Flash Gas Control Via Fuel for
 Re-Boiler
 Glycol Recirc. Rate of 2.85

Annual Hours of Operation: 8760.0 hours/yr

WET GAS:

 Temperature: 100.00 deg. F
 Pressure: 1220.00 psig
 Wet Gas Water Content: Saturated

Component	Conc. (vol %)
Carbon Dioxide	0.1770
Nitrogen	0.2624
Methane	95.8791
Ethane	3.4142
Propane	0.2210
Isobutane	0.0133
n-Butane	0.0198
Isopentane	0.0044
n-Pentane	0.0022
n-Hexane	0.0013
Other Hexanes	0.0013
Heptanes	0.0016
Benzene	0.0001
Toluene	0.0001
Ethylbenzene	0.0001
Xylenes	0.0001
C8+ Heavies	0.0040

DRY GAS:

 Flow Rate: 175.0 MMSCF/day
 Water Content: 5.5 lbs. H2O/MMSCF

LEAN GLYCOL:

 Glycol Type: TEG
 Water Content: 1.5 wt% H2O
 Recirculation Ratio: 2.9 gal/lb H2O

PUMP:

Glycol Pump Type: Electric/Pneumatic

FLASH TANK:

Flash Control: Combustion device
Flash Control Efficiency: 60.00 %
Temperature: 210.0 deg. F
Pressure: 35.0 psig

GRI-GLYCalc VERSION 4.0 - AGGREGATE CALCULATIONS REPORT

Case Name: Goff Compressor Station

File Name: C:\Rogers_Files\Fullstream\175MMCFD RAD 1-22-18.ddf

Date: January 22, 2018

DESCRIPTION:

Description: Preliminary Run
 175 MMSCFD
 Inlet Gas at 1220 psi
 60% Flash Gas Control Via Fuel for
 Re-Boiler
 Glycol Recirc. Rate of 2.85

Annual Hours of Operation: 8760.0 hours/yr

EMISSIONS REPORTS:

UNCONTROLLED REGENERATOR EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	1.2696	30.471	5.5610
Ethane	0.6190	14.857	2.7114
Propane	0.1593	3.822	0.6975
Isobutane	0.0196	0.472	0.0861
n-Butane	0.0435	1.044	0.1906
Isopentane	0.0109	0.262	0.0479
n-Pentane	0.0080	0.192	0.0350
n-Hexane	0.0112	0.269	0.0491
Other Hexanes	0.0075	0.181	0.0330
Heptanes	0.0353	0.847	0.1546
Benzene	0.0770	1.848	0.3372
Toluene	0.1287	3.088	0.5635
Ethylbenzene	0.1717	4.121	0.7520
Xylenes	0.2430	5.831	1.0642
Total Emissions	2.8044	67.305	12.2832
Total Hydrocarbon Emissions	2.8044	67.305	12.2832
Total VOC Emissions	0.9157	21.977	4.0108
Total HAP Emissions	0.6315	15.157	2.7661
Total BTEX Emissions	0.6203	14.888	2.7170

FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	12.2344	293.625	53.5866
Ethane	2.2134	53.121	9.6946
Propane	0.2745	6.589	1.2025
Isobutane	0.0268	0.643	0.1173
n-Butane	0.0490	1.177	0.2148
Isopentane	0.0124	0.297	0.0542
n-Pentane	0.0077	0.184	0.0335
n-Hexane	0.0072	0.172	0.0314
Other Hexanes	0.0060	0.145	0.0265
Heptanes	0.0135	0.324	0.0591
Benzene	0.0025	0.061	0.0111

Toluene	0.0033	0.079	0.0144
Ethylbenzene	0.0030	0.073	0.0132
Xylenes	0.0031	0.074	0.0136
C8+ Heavies	0.2938	7.052	1.2870

Total Emissions	15.1507	363.616	66.3599
Total Hydrocarbon Emissions	15.1507	363.616	66.3599
Total VOC Emissions	0.7029	16.870	3.0787
Total HAP Emissions	0.0191	0.459	0.0838
Total BTEX Emissions	0.0120	0.287	0.0524

FLASH TANK OFF GAS

Component	lbs/hr	lbs/day	tons/yr
Methane	30.5860	734.063	133.9665
Ethane	5.5335	132.803	24.2366
Propane	0.6864	16.472	3.0062
Isobutane	0.0669	1.606	0.2932
n-Butane	0.1226	2.943	0.5371
Isopentane	0.0309	0.742	0.1355
n-Pentane	0.0191	0.460	0.0839
n-Hexane	0.0179	0.430	0.0785
Other Hexanes	0.0151	0.363	0.0662
Heptanes	0.0338	0.810	0.1478
Benzene	0.0063	0.152	0.0278
Toluene	0.0082	0.198	0.0361
Ethylbenzene	0.0076	0.181	0.0331
Xylenes	0.0078	0.186	0.0340
C8+ Heavies	0.7346	17.630	3.2175
Total Emissions	37.8767	909.040	165.8998
Total Hydrocarbon Emissions	37.8767	909.040	165.8998
Total VOC Emissions	1.7573	42.174	7.6968
Total HAP Emissions	0.0478	1.148	0.2095
Total BTEX Emissions	0.0299	0.718	0.1310

COMBINED REGENERATOR VENT/FLASH GAS EMISSIONS

Component	lbs/hr	lbs/day	tons/yr
Methane	13.5040	324.096	59.1476
Ethane	2.8324	67.978	12.4060
Propane	0.4338	10.411	1.9000
Isobutane	0.0464	1.114	0.2033
n-Butane	0.0926	2.221	0.4054
Isopentane	0.0233	0.559	0.1021
n-Pentane	0.0157	0.376	0.0685
n-Hexane	0.0184	0.441	0.0805
Other Hexanes	0.0136	0.326	0.0595
Heptanes	0.0488	1.171	0.2137
Benzene	0.0795	1.909	0.3484
Toluene	0.1320	3.167	0.5780
Ethylbenzene	0.1747	4.193	0.7653
Xylenes	0.2461	5.906	1.0778
C8+ Heavies	0.2938	7.052	1.2870
Total Emissions	17.9550	430.921	78.6431
Total Hydrocarbon Emissions	17.9550	430.921	78.6431
Total VOC Emissions	1.6186	38.847	7.0895

			Page: 3
Total HAP Emissions	0.6507	15.616	2.8499
Total BTEX Emissions	0.6323	15.175	2.7694

COMBINED REGENERATOR VENT/FLASH GAS EMISSION CONTROL REPORT:

Component	Uncontrolled tons/yr	Controlled tons/yr	% Reduction
Methane	139.5275	59.1476	57.61
Ethane	26.9479	12.4060	53.96
Propane	3.7038	1.9000	48.70
Isobutane	0.3792	0.2033	46.38
n-Butane	0.7276	0.4054	44.29
Isopentane	0.1834	0.1021	44.33
n-Pentane	0.1189	0.0685	42.33
n-Hexane	0.1276	0.0805	36.90
Other Hexanes	0.0992	0.0595	40.02
Heptanes	0.3024	0.2137	29.33
Benzene	0.3650	0.3484	4.56
Toluene	0.5996	0.5780	3.61
Ethylbenzene	0.7851	0.7653	2.53
Xylenes	1.0982	1.0778	1.86
C8+ Heavies	3.2175	1.2870	60.00
Total Emissions	178.1830	78.6431	55.86
Total Hydrocarbon Emissions	178.1830	78.6431	55.86
Total VOC Emissions	11.7076	7.0895	39.45
Total HAP Emissions	2.9756	2.8499	4.22
Total BTEX Emissions	2.8480	2.7694	2.76

EQUIPMENT REPORTS:

ABSORBER

NOTE: Because the Calculated Absorber Stages was below the minimum allowed, GRI-GLYCalc has set the number of Absorber Stages to 1.25 and has calculated a revised Dry Gas Dew Point.

Calculated Absorber Stages:	1.25
Calculated Dry Gas Dew Point:	3.94 lbs. H2O/MMSCF
Temperature:	100.0 deg. F
Pressure:	1220.0 psig
Dry Gas Flow Rate:	175.0000 MMSCF/day
Glycol Losses with Dry Gas:	3.7018 lb/hr
Wet Gas Water Content:	Saturated
Calculated Wet Gas Water Content:	50.54 lbs. H2O/MMSCF
Specified Lean Glycol Recirc. Ratio:	2.85 gal/lb H2O

Component	Remaining in Dry Gas	Absorbed in Glycol
Water	7.79%	92.21%
Carbon Dioxide	99.86%	0.14%
Nitrogen	99.99%	0.01%
Methane	99.99%	0.01%

Ethane	99.97%	0.03%
Propane	99.95%	0.05%
Isobutane	99.94%	0.06%
n-Butane	99.92%	0.08%
Isopentane	99.93%	0.07%
n-Pentane	99.91%	0.09%
n-Hexane	99.86%	0.14%
Other Hexanes	99.89%	0.11%
Heptanes	99.78%	0.22%
Benzene	94.45%	5.55%
Toluene	92.27%	7.73%
Ethylbenzene	91.21%	8.79%
Xylenes	87.71%	12.29%
C8+ Heavies	99.44%	0.56%

FLASH TANK

Flash Control: Combustion device
Flash Control Efficiency: 60.00 %
Flash Temperature: 210.0 deg. F
Flash Pressure: 35.0 psig

Component	Left in Glycol	Removed in Flash Gas
Water	99.66%	0.34%
Carbon Dioxide	23.01%	76.99%
Nitrogen	3.83%	96.17%
Methane	3.99%	96.01%
Ethane	10.06%	89.94%
Propane	18.83%	81.17%
Isobutane	22.69%	77.31%
n-Butane	26.19%	73.81%
Isopentane	26.49%	73.51%
n-Pentane	29.80%	70.20%
n-Hexane	38.80%	61.20%
Other Hexanes	33.97%	66.03%
Heptanes	51.36%	48.64%
Benzene	92.77%	7.23%
Toluene	94.45%	5.55%
Ethylbenzene	96.22%	3.78%
Xylenes	97.31%	2.69%
C8+ Heavies	11.62%	88.38%

REGENERATOR

No Stripping Gas used in regenerator.

Component	Remaining in Glycol	Distilled Overhead
Water	28.01%	71.99%
Carbon Dioxide	0.00%	100.00%
Nitrogen	0.00%	100.00%
Methane	0.00%	100.00%
Ethane	0.00%	100.00%
Propane	0.00%	100.00%
Isobutane	0.00%	100.00%

n-Butane	0.00%	100.00%
Isopentane	1.89%	98.11%
n-Pentane	1.68%	98.32%
n-Hexane	1.29%	98.71%
Other Hexanes	2.94%	97.06%
Heptanes	0.97%	99.03%
Benzene	5.39%	94.61%
Toluene	8.37%	91.63%
Ethylbenzene	10.82%	89.18%
Xylenes	13.29%	86.71%
C8+ Heavies	103.51%	-3.51%

STREAM REPORTS:

WET GAS STREAM

Temperature: 100.00 deg. F
 Pressure: 1234.70 psia
 Flow Rate: 7.30e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	1.06e-001	3.69e+002
Carbon Dioxide	1.77e-001	1.50e+003
Nitrogen	2.62e-001	1.41e+003
Methane	9.58e+001	2.96e+005
Ethane	3.41e+000	1.97e+004
Propane	2.21e-001	1.87e+003
Isobutane	1.33e-002	1.49e+002
n-Butane	1.98e-002	2.21e+002
Isopentane	4.40e-003	6.10e+001
n-Pentane	2.20e-003	3.05e+001
n-Hexane	1.30e-003	2.15e+001
Other Hexanes	1.30e-003	2.15e+001
Heptanes	1.60e-003	3.08e+001
Benzene	9.99e-005	1.50e+000
Toluene	9.99e-005	1.77e+000
Ethylbenzene	9.99e-005	2.04e+000
Xylenes	9.99e-005	2.04e+000
C8+ Heavies	4.00e-003	1.31e+002
Total Components	100.00	3.21e+005

DRY GAS STREAM

Temperature: 100.00 deg. F
 Pressure: 1234.70 psia
 Flow Rate: 7.29e+006 scfh

Component	Conc. (vol%)	Loading (lb/hr)
Water	8.31e-003	2.87e+001
Carbon Dioxide	1.77e-001	1.49e+003
Nitrogen	2.62e-001	1.41e+003
Methane	9.59e+001	2.96e+005
Ethane	3.41e+000	1.97e+004

Propane	2.21e-001	1.87e+003
Isobutane	1.33e-002	1.48e+002
n-Butane	1.98e-002	2.21e+002
Isopentane	4.40e-003	6.10e+001
n-Pentane	2.20e-003	3.05e+001
n-Hexane	1.30e-003	2.15e+001
Other Hexanes	1.30e-003	2.15e+001
Heptanes	1.60e-003	3.07e+001
Benzene	9.45e-005	1.42e+000
Toluene	9.23e-005	1.63e+000
Ethylbenzene	9.12e-005	1.86e+000
Xylenes	8.77e-005	1.79e+000
C8+ Heavies	3.98e-003	1.30e+002

Total Components	100.00	3.21e+005

LEAN GLYCOL STREAM

Temperature: 100.00 deg. F
Flow Rate: 1.56e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.85e+001	8.65e+003
Water	1.50e+000	1.32e+002
Carbon Dioxide	2.43e-012	2.14e-010
Nitrogen	2.01e-013	1.76e-011
Methane	1.22e-017	1.07e-015
Ethane	3.31e-008	2.90e-006
Propane	3.92e-010	3.44e-008
Isobutane	2.96e-011	2.60e-009
n-Butane	4.69e-011	4.12e-009
Isopentane	2.39e-006	2.10e-004
n-Pentane	1.55e-006	1.36e-004
n-Hexane	1.67e-006	1.46e-004
Other Hexanes	2.61e-006	2.29e-004
Heptanes	3.95e-006	3.47e-004
Benzene	4.99e-005	4.39e-003
Toluene	1.34e-004	1.18e-002
Ethylbenzene	2.37e-004	2.08e-002
Xylenes	4.24e-004	3.73e-002
C8+ Heavies	1.14e-003	9.99e-002

Total Components	100.00	8.78e+003

RICH GLYCOL STREAM

Temperature: 100.00 deg. F
Pressure: 1234.70 psia
Flow Rate: 1.64e+001 gpm
NOTE: Stream has more than one phase.

Component	Conc. (wt%)	Loading (lb/hr)
TEG	9.44e+001	8.65e+003
Water	5.15e+000	4.72e+002
Carbon Dioxide	2.33e-002	2.14e+000
Nitrogen	1.92e-003	1.76e-001
Methane	3.48e-001	3.19e+001

Ethane	6.71e-002	6.15e+000
Propane	9.23e-003	8.46e-001
Isobutane	9.45e-004	8.66e-002
n-Butane	1.81e-003	1.66e-001
Isopentane	4.59e-004	4.21e-002
n-Pentane	2.98e-004	2.73e-002
n-Hexane	3.20e-004	2.93e-002
Other Hexanes	2.50e-004	2.29e-002
Heptanes	7.57e-004	6.94e-002
Benzene	9.57e-004	8.77e-002
Toluene	1.62e-003	1.49e-001
Ethylbenzene	2.18e-003	2.00e-001
Xylenes	3.14e-003	2.88e-001
C8+ Heavies	9.07e-003	8.31e-001

Total Components	100.00	9.16e+003

FLASH TANK OFF GAS STREAM

Temperature: 210.00 deg. F
Pressure: 49.70 psia
Flow Rate: 8.53e+002 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Water	3.91e+000	1.58e+000
Carbon Dioxide	1.66e+000	1.64e+000
Nitrogen	2.69e-001	1.69e-001
Methane	8.49e+001	3.06e+001
Ethane	8.19e+000	5.53e+000
Propane	6.93e-001	6.86e-001
Isobutane	5.12e-002	6.69e-002
n-Butane	9.39e-002	1.23e-001
Isopentane	1.91e-002	3.09e-002
n-Pentane	1.18e-002	1.91e-002
n-Hexane	9.25e-003	1.79e-002
Other Hexanes	7.81e-003	1.51e-002
Heptanes	1.50e-002	3.38e-002
Benzene	3.61e-003	6.34e-003
Toluene	3.98e-003	8.25e-003
Ethylbenzene	3.17e-003	7.56e-003
Xylenes	3.25e-003	7.76e-003
C8+ Heavies	1.92e-001	7.35e-001

Total Components	100.00	4.13e+001

FLASH TANK GLYCOL STREAM

Temperature: 210.00 deg. F
Flow Rate: 1.63e+001 gpm

Component	Conc. (wt%)	Loading (lb/hr)

TEG	9.48e+001	8.65e+003
Water	5.16e+000	4.70e+002
Carbon Dioxide	5.39e-003	4.91e-001
Nitrogen	7.40e-005	6.75e-003
Methane	1.39e-002	1.27e+000

Ethane	6.79e-003	6.19e-001
Propane	1.75e-003	1.59e-001
Isobutane	2.15e-004	1.96e-002
n-Butane	4.77e-004	4.35e-002
Isopentane	1.22e-004	1.11e-002
n-Pentane	8.91e-005	8.13e-003
n-Hexane	1.25e-004	1.14e-002
Other Hexanes	8.52e-005	7.77e-003
Heptanes	3.91e-004	3.56e-002
Benzene	8.92e-004	8.14e-002
Toluene	1.54e-003	1.40e-001
Ethylbenzene	2.11e-003	1.93e-001
Xylenes	3.07e-003	2.80e-001
C8+ Heavies	1.06e-003	9.65e-002

Total Components	100.00	9.12e+003

FLASH GAS EMISSIONS

Flow Rate: 1.94e+003 scfh
Control Method: Combustion Device
Control Efficiency: 60.00

Component	Conc. (vol%)	Loading (lb/hr)

Water	5.46e+001	5.03e+001
Carbon Dioxide	2.88e+001	6.49e+001
Nitrogen	1.18e-001	1.69e-001
Methane	1.49e+001	1.22e+001
Ethane	1.44e+000	2.21e+000
Propane	1.22e-001	2.75e-001
Isobutane	8.99e-003	2.68e-002
n-Butane	1.65e-002	4.90e-002
Isopentane	3.35e-003	1.24e-002
n-Pentane	2.07e-003	7.66e-003
n-Hexane	1.62e-003	7.17e-003
Other Hexanes	1.37e-003	6.05e-003
Heptanes	2.63e-003	1.35e-002
Benzene	6.34e-004	2.54e-003
Toluene	6.99e-004	3.30e-003
Ethylbenzene	5.56e-004	3.02e-003
Xylenes	5.71e-004	3.10e-003
C8+ Heavies	3.37e-002	2.94e-001

Total Components	100.00	1.31e+002

REGENERATOR OVERHEADS STREAM

Temperature: 212.00 deg. F
Pressure: 14.70 psia
Flow Rate: 7.18e+003 scfh

Component	Conc. (vol%)	Loading (lb/hr)

Water	9.94e+001	3.39e+002
Carbon Dioxide	5.90e-002	4.91e-001
Nitrogen	1.27e-003	6.75e-003
Methane	4.18e-001	1.27e+000
Ethane	1.09e-001	6.19e-001

Propane	1.91e-002	1.59e-001
Isobutane	1.79e-003	1.96e-002
n-Butane	3.96e-003	4.35e-002
Isopentane	8.01e-004	1.09e-002
n-Pentane	5.85e-004	7.99e-003

n-Hexane	6.88e-004	1.12e-002
Other Hexanes	4.63e-004	7.54e-003
Heptanes	1.86e-003	3.53e-002
Benzene	5.21e-003	7.70e-002
Toluene	7.38e-003	1.29e-001

Ethylbenzene	8.54e-003	1.72e-001
Xylenes	1.21e-002	2.43e-001

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Total Components	100.00	3.42e+002

ANNUAL AIR-COOLED CONDENSER PERFORMANCE:

ANNUAL AIR-COOLED CONDENSER PERFORMANCE

Nearest Site for Air Temperature Data: Charleston, WV

Ambient Air Dry Bulb Temperature (deg. F)	Frequency (%)	Condenser Outlet Temperature (deg. F)
<=50	39.66	<=70
51-55	8.12	71-75
56-60	8.65	76-80
61-65	9.55	81-85
66-70	11.00	86-90
71-75	9.30	91-95
76-80	6.39	96-100
81-85	4.50	101-105
86-90	2.27	106-110
91-95	0.49	111-115
96-100	0.06	116-120
>100	0.01	>120

Condenser outlet temperature approach to ambient: 20.00 deg. F

Annual air-cooled condenser emissions and control efficiency:

	Uncontrolled emissions tons/year	Controlled emissions tons/year	% Control
Benzene	0.342	0.342	0.00
BTEX	2.739	2.739	0.00
Total HAP	2.794	2.794	0.00
VOC	4.288	4.288	0.00

ATTACHMENT U

Emissions Calculations

ATTACHMENT U – EMISSIONS CALCULATIONS

Provide detailed potential to emit (PTE) emission calculations for criteria and hazardous air pollutants (HAPs) for each emission point identified in the application. For hazardous air pollutants and volatile organic compounds (VOCs), the speciated emission calculations must be included.

Use the following guidelines to ensure complete emission calculations:

- All emission sources and fugitive emissions are included in the emission calculations, as well as all methods used to calculate the emissions.
- Proper emission point identification numbers and APCD and ERD identification numbers are used consistently in the emission calculations that are used throughout the application.
- A printout of the emission summary sheets is attached to the registration application.
- Printouts of any modeling must be included with the emission calculations. The modeling printout must show all inputs/outputs or assumptions that the modeled emissions are based upon.
- If emissions are provided from the manufacturer, the manufacturer's documentation and/or certified emissions must also be included.
- The emission calculations results must match the emissions provided on the emissions summary sheet.
- If calculations are based on a compositional analysis of the gas, attach the laboratory analysis. Include the following information: the location that the sample was taken as representative; the date the sample was taken; and, if the sample is considered representative, the reasons that it is considered representative (same gas field, same formation and depth, distance from actual site, etc.).
- Potential to emit (PTE) from the main or backup control device may be calculated based on the highest emission from a control device that could handle the stream, plus any intrinsic emission such as those from pilot flames.
- Provide any additional clarification as necessary. Additional clarification or information is especially helpful when reviewing modeling calculations to assist the engineer in understanding the basis of assumptions and/or inputs.

Please follow specific guidance provided on the emissions summary sheet when providing the calculations.

POTENTIAL AIR EMISSIONS

Emissions are for EACH Emissions Unit unless noted otherwise

Company ID	Permit # or Status	Emission Unit	Process Unit	Process Unit SCC	Maximum Hourly Throughput t	Maximum Annual Throughput t	Throughput t	Units	Annual Hours of Operation	No of Units	Pollutant	Capture Efficiency	Point Control Efficiency	Point Control	Fugitive Control Efficiency	Fugitive Control	EF	EF Units	EF Conversion Factor	EF Conversion Units	Uncontrolled Emissions		Point Emissions Controlled		Fugitive Emissions Controlled		Total Controlled (Point + Fugitive)		Emission Factor Source / Notes																			
																					lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy																				
																					Uncontrolled		Point Controlled		Fugitive Controlled		Total Controlled (Point + Fugitive)																					
TOTALS (Does not include Emissions labeled as FUGITIVE for major source determination)																																																
																					19.75	86.49	19.75	86.49	0.00	0.00	19.75	86.49																				
																					142.80	625.45	10.52	46.10	0.00	0.00	10.52	46.10																				
																					8271.58	185.49	8246.36	75.03	0.00	0.00	8246.36	75.03																				
																					25330.79	110948.82	25330.79	110948.82	0.00	0.00	25330.79	110948.82																				
																					10.45	45.76	1.05	4.59	0.00	0.00	1.05	4.59																				
																					386681.99	2664.70	386613.81	2366.07	0.00	0.00	386613.81	2366.07																				
																					355491.59	2282.96	355436.53	2041.82	0.00	0.00	355436.53	2041.82																				
																					0.12	0.53	0.12	0.53	0.00	0.00	0.12	0.53																				
																					0.06	0.26	0.06	0.26	0.00	0.00	0.06	0.26																				
																					0.06	0.26	0.06	0.26	0.00	0.00	0.06	0.26																				
																					2.02	8.83	2.02	8.83	0.00	0.00	2.02	8.83																				
																					0.06	0.25	0.06	0.25	0.00	0.00	0.06	0.25																				
																					1.05	4.61	0.29	1.26	0.00	0.00	0.29	1.26																				
																					1.66	7.28	0.46	2.00	0.00	0.00	0.46	2.00																				
																					0.04	0.19	0.01	0.05	0.00	0.00	0.01	0.05																				
																					0.34	1.49	0.26	1.15	0.00	0.00	0.26	1.15																				
																					0.49	2.16	0.42	1.83	0.00	0.00	0.42	1.83																				
																					0.55	2.39	0.53	2.31	0.00	0.00	0.53	2.31																				
																					0.79	3.46	0.75	3.28	0.00	0.00	0.75	3.28																				
																					0.51	2.24	0.14	0.62	0.00	0.00	0.14	0.62																				
																					278.43	1.99	278.23	1.13	0.00	0.00	278.23	1.13																				
																					294.31	71.58	282.13	18.21	0.00	0.00	282.13	18.21																				

PIGGING EMISSIONS (One Pig Launcher)

PIG RECEIVER

Given:

Length =	30	feet				
Diameter =	2	feet				
Q_a =	94.25	Cubic feet	yields	2.66879553	Cubic Meters	Volume of Compressor
P_i =	83.36	Atm	yields	8446.45	kPa	Pressure of Pipeline
T_i =	25.00	Deg C	yields	298.15	Deg K	Temperature in Pipeline
P_f =	1.00	Atm	yields	101.33	kPa	Ambient Pressure (Usually 1 ATM)
T_f =	25.00	Deg C	yields	298.15	Deg K	Ambient Temperature (Usually 10-25 Deg. C or Standard Temp -15Deg. C)
z_i =	0.84311					
z_f =	1.00111					
Q_t =	252.460	Cubic Meters	or	8915.56	Cubic Feet	

Based on EPA's Addendum 1 to the Oil and Gas Production Protocol, Version 1.1, Equation 22-23

$$Q_t = Q_a \times (T_s / P_s) \times (P_i / (z_i \cdot T_i)) - (P_f / (z_f \cdot T_f))$$

$$Q_a = \pi \times r^2 \times h$$

Where :

Q_t = Total volume of gas released in cubic meters at STP (15 Deg C and 1 Atm)

Q_a = Actual volume of gas at process conditions in cubic meters

P_s = Standard Pressure in kPa (101.3)

T_s = Standard Temperature in K (288.1)

z = Compressibility factor for the gas

i = initial pressure and temperature

f = final temperature and pressure (generally STP)

TRUCK LOADING EMISSIONS (Produced Water)

Truck Loading

Per AP-42, Chapter 5.2.2.1.1, the uncontrolled loading loss emission factor LL can be estimated as follows:

$$L_L = 12.46 \cdot (SPM/T)$$

Where,

Loading Loss	$L_L =$	0.07453 lbs/1000 gallons
Saturation Factor	$S =$	0.6
True Vapor Pressure	$P =$	0.3 psia
Molecular Weight of Vapors	$M =$	17.28 lb/lb-mol
Temperature	$T =$	520 deg R

Goff Connector LLC - Connector CS

Flash Emission Calculations

Using Gas-Oil Ratio Method

Site specific data

Estimated Gas-water-ratio = 3.88 scf/bbl
 Throughput = 18,000 bbl/yr
 Stock tank gas molecular weight = 17.28 g/mole

Conversions

1 lb = 453.6 g
 1 mole = 22.4 L
 1 scf = 28.32 L
 1 ton = 2000 lb

Equations

$$E_{TOT} = Q \frac{(bbl)}{(yr)} \times R \frac{(scf)}{(bbl)} \times \frac{28.32(L)}{1(scf)} \times \frac{1(mole)}{22.4(L)} \times MW \frac{(g)}{(mole)} \times \frac{1(lb)}{453.6(g)} \times \frac{1(ton)}{2000(lb)}$$

E_{TOT} = Total stock tank flash emissions (TPY)
 R = Measured gas-water ratio (scf/bbl)
 Q = Throughput (bbl/yr)
 MW = Stock tank gas molecular weight (g/mole)

$$E_{spec} = E_{TOT} \times X_{spec}$$

E_{spec} = Flash emission from constituent
 X_{spec} = Weight fraction of constituent in stock tank gas

Flash Emissions

Constituent	TPY
Total	1.6819
VOC	0.0155
Nitrogen	0.00E+00
Carbon Dioxide	6.46E-02
Methane	1.45E+00
Ethane	1.48E-01
Propane	1.28E-02
Isobutane	5.05E-04
n-Butane	1.30E-03
2,2 Dimethylpropane	0.00E+00
Isopentane	0.00E+00
n-Pentane	0.00E+00
2,2 Dimethylbutane	0.00E+00
Cyclopentane	0.00E+00
2,3 Dimethylbutane	0.00E+00
2 Methylpentane	0.00E+00
3 Methylpentane	0.00E+00
n-Hexane	0.00E+00
Methylcyclopentane	0.00E+00
Benzene	2.35E-04
Cyclohexane	1.68E-04
2-Methylhexane	0.00E+00
3-Methylhexane	0.00E+00
2,2,4 Trimethylpentane	0.00E+00
Other C7's	0.00E+00
n-Heptane	0.00E+00
Methylcyclohexane	1.01E-04
Toluene	2.69E-04
Other C8's	0.00E+00
n-Octane	0.00E+00
Ethylbenzene	0.00E+00
M & P Xylenes	1.01E-04
O-Xylene	0.00E+00
Other C9's	0.00E+00
n-Nonane	0.00E+00
Other C10's	0.00E+00
n-Decane	0.00E+00
Undecanes (11)	0.00E+00

E_{TOT}
 Sum of C3+

Equipment Leaks (Fugitive) Emissions

Emission Source	Quantity	% Leaking at any time	Emission Factor(1)	VOC %	VOC lb/hr	CO2 %	CO2 lb/hr	CH4 %	CH4 lb/hr	TOC %	TOC lb/hr	n-Hexane %	n-Hexane lb/hr
Light Oil Fugitive Sources													
Gas Fugitive Sources													
Flanges (FL)	3,000	100%	8.58E-04	0.75%	1.9E-02	0.47%	1.2E-02	92.18%	2.4E+00	99.1%	2.6E+00	0.01%	3.5E-04
Valves (V)	400	100%	9.90E-03	0.75%	3.0E-02	0.47%	1.8E-02	92.18%	3.7E+00	99.1%	3.9E+00	0.01%	5.3E-04
Pump Seals (P)	6	100%	5.28E-03	0.75%	2.4E-04	0.47%	1.5E-04	92.18%	2.9E-02	99.1%	3.1E-02	0.01%	4.3E-06
Open Ended Lines (OEL)	8	100%	4.40E-03	0.75%	2.7E-04	0.47%	1.6E-04	92.18%	3.2E-02	99.1%	3.5E-02	0.01%	4.7E-06
Connectors (C)	1400	100%	4.40E-04	0.75%	4.6E-03	0.47%	2.9E-03	92.18%	5.7E-01	99.1%	6.1E-01	0.01%	8.3E-05
Pressure Relief Valves (PRV)	180	100%	1.94E-02	0.75%	2.6E-02	0.47%	1.6E-02	92.18%	3.2E+00	99.1%	3.5E+00	0.01%	4.7E-04
Others	11	100%	1.94E-02	0.75%	1.6E-03	0.47%	9.9E-04	92.18%	2.0E-01	99.1%	2.1E-01	0.01%	2.9E-05
TOTALS					0.0822		0.0510		10.061		10.815		0.0015

Notes

- 1 Emission Factor Units are in lb/hr/source
- 2 Gas Fugitive Sources % pollutant is from Fuel Gas Analysis
- 3 Emission Factors Data Source
- 4 Component count based on 40 CFR 98 Table W-1B

Component:	Oil & Gas Production Emission Factors (1)					
	Light Oil	Heavy Oil	Gas	Light Oil	Heavy Oil	Gas
	kg / hr / source	kg / hr / source	kg / hr / source	lb / hr / source	lb / hr / source	lb / hr / source
Flanges (FL)	1.10E-04	3.90E-07	3.90E-04	2.42E-04	8.58E-07	8.58E-04
Valves (V)	2.50E-03	8.40E-06	4.50E-03	5.50E-03	1.85E-05	9.90E-03
Pump Seals (P)	1.30E-02	3.20E-05	2.40E-03	2.86E-02	7.04E-05	5.28E-03
Open Ended Lines (OEL)	1.40E-03	1.40E-04	2.00E-03	3.08E-03	3.08E-04	4.40E-03
Connectors (C)	2.10E-04	7.50E-06	2.00E-04	4.62E-04	1.65E-05	4.40E-04
Pressure Relief Valves (PRV)	7.50E-03	3.20E-05	8.80E-03	1.65E-02	7.04E-05	1.94E-02
Others	7.50E-03	3.20E-05	8.80E-03	1.65E-02	7.04E-05	1.94E-02

(1) Factors from: Table 2-4 of "Protocol for Equipment Leak Emission Estimates", (EPA-453/R-95-017), USEPA, 11/95

Unpaved Roads Fugitive Emissions

Source: AP-42, 5th edition, Section 13.2.2 Unpaved Roads

Silt content of road surface material, %	s	3.1 %	From http://www.epa.gov/ttnchie1/ap42/ch13/related/c13s02-2.html	
Mean Vehicle Weight	W	53 tons		
Number of days per year with precipitation > 0.01 in.	p	140 days		

Equation Constants and Emission Factor

Description	variable	PM-2.5	PM-10	PM
Particle size multiplier, lb/VMT	k	0.15	1.5	4.9
Constant	a	0.9	0.9	0.7
Constant	b	0.45	0.45	0.45
Emission Factor, lb/VMT	EF	0.10	1.00	4.26

$EF = (k * (s/12)^a * (W/3)^b) * ((365-p)/365)$ US EPA AP-42, Section 13.2.2 (11/06), Equation 1a and 2

Total Trucks per hour	1
Total Trucks per year	173

Vehicle travel data and control efficiency

Length of facility road	4000 feet one way	Tanker trucks typically have a width of 8.2 ft
Vehicle miles traveled per trip	1.52 VMT	
Maximum trips per hour	1.00	
Vehicle miles traveled per hour	1.52 VMT	
Maximum trips per year	173	
Vehicle miles traveled per year	262 VMT	
Control		
Control Efficiency	95% Gravel + Watering	

Note: If using Gravel + Watering, the control efficiency is 95%

GOR Specification

COMPONENT	MOL %	GPM	WT%
Hydrogen Sulfide	<0.001		<0.001
Nitrogen	0.000		0.000
Carbon Dioxide	1.508		3.841
Methane	93.092		86.433
Ethane	5.060	1.346	8.806
Propane	0.298	0.082	0.761
Isobutane	0.009	0.003	0.030
n-Butane	0.023	0.007	0.077
2,2 Dimethylpropane	0.000	0.000	0.000
Isopentane	0.000	0.000	0.000
n-Pentane	0.000	0.000	0.000
2,2 Dimethylbutane	0.000	0.000	0.000
Cyclopentane	0.000	0.000	0.000
2,3 Dimethylbutane	0.000	0.000	0.000
2 Methylpentane	0.000	0.000	0.000
3 Methylpentane	0.000	0.000	0.000
n-Hexane	0.000	0.000	0.000
Methylcyclopentane	0.000	0.000	0.000
Benzene	0.003	0.001	0.014
Cyclohexane	0.002	0.001	0.010
2-Methylhexane	0.000	0.000	0.000
3-Methylhexane	0.000	0.000	0.000
2,2,4 Trimethylpentane	0.000	0.000	0.000
Other C7's	0.000	0.000	0.000
n-Heptane	0.000	0.000	0.000
Methylcyclohexane	0.001	0.000	0.006
Toluene	0.003	0.001	0.016
Other C8's	0.000	0.000	0.000
n-Octane	0.000	0.000	0.000
Ethylbenzene	0.000	0.000	0.000
M & P Xylenes	0.001	0.000	0.006
O-Xylene	0.000	0.000	0.000
Other C9's	0.000	0.000	0.000
n-Nonane	0.000	0.000	0.000
Other C10's	0.000	0.000	0.000
n-Decane	0.000	0.000	0.000
Undecanes (11)	0.000	0.000	0.000
Totals	100.00	1.441	100.00

Goff Connector LLC
Fuel Gas Analysis Information

Connector Compressor Station
Harrison County, WV

Inlet Gas Composition Information

	Fuel Gas mole %	Fuel M.W. lb/lb-mole	Fuel S.G.	Fuel Wt. %	LHV, dry Btu/scf	HHV, dry Btu/scf	AFR vol/vol	VOC NM / NE	Z Factor	TOC	% of VOC
Nitrogen, N2	0.2624	0.074	0.003	0.441			-		0.0026		
Carbon Dioxide, CO2	0.1770	0.078	0.003	0.467			-		0.0018		
Hydrogen Sulfide, H2S		-	-	-			-		-		
Helium, He		-	-	-			-		-		
Oxygen, O2	0.0020	0.001	0.000	0.004			-		0.0000		
Methane, CH4	95.8791	15.382	0.531	92.183	871.9	968.4	9.137		0.9569	92.183	
Ethane, C2H6	3.4142	1.027	0.035	6.153	55.3	60.4	0.569		0.0339	6.153	
Propane	0.2210	0.097	0.003	0.584	5.1	5.6	0.053	0.584	0.0022	0.584	
Iso-Butane	0.0133	0.008	0.000	0.046	0.4	0.4	0.004	0.046	0.0001	0.046	
Normal Butane	0.0198	0.012	0.000	0.069	0.6	0.6	0.006	0.069	0.0002	0.069	
Iso Pentane	0.0038	0.003	0.000	0.016	0.1	0.2	0.001	0.016	0.0000	0.016	
Normal Pentane	0.0028	0.002	0.000	0.012	0.1	0.1	0.001	0.012	0.0000	0.012	
Hexanes	0.0026	0.002	0.000	0.013	0.1	0.1	0.001	0.013	0.0000	0.013	1.7825%
Heptane +	0.0020	0.002	0.000	0.012	0.1	0.1	0.001	0.012	0.0000	0.012	
	100.0	16.686	0.576	100.000	933.8	1,035.9	9.774	0.753	0.9977	99.089	

Ideal Gross (HHV) 1,035.9
 Ideal Gross (sat'd) 1,018.7
 -
 Real Gross (HHV) 1,038.3
 Real Net (LHV) 935.9

Goff Connector LLC
Flash Gas Analysis Information

Connector Compressor Station
Harrison County, WV

Dehy Flash Gas Composition Information

From GRI-GLYCALC Output

	Flash Gas mole %	Flash M.W. lb/lb-mole	Fuel S.G.	Fuel Wt. %	LHV, dry Btu/scf	HHV, dry Btu/scf	AFR vol/vol	VOC NM / NE	Z Factor	TOC
Nitrogen, N2		-	-	-			-		-	
Carbon Dioxide, CO2	1.2300	0.541	0.019	3.201			-		0.0123	
Hydrogen Sulfide, H2S		-	-	-			-		-	
Water	0.3810	0.015	0.001	0.090			-		0.0038	
Oxygen, O2		-	-	-			-		-	
Methane, CH4	81.8000	13.123	0.453	77.595	743.9	826.2	7.796		0.8164	77.595
Ethane, C2H6	8.6900	2.613	0.090	15.451	140.7	153.8	1.449		0.0862	15.451
Propane	1.0200	0.450	0.016	2.660	23.6	25.7	0.243	2.660	0.0100	2.660
Iso-Butane	0.1160	0.067	0.002	0.399	3.5	3.8	0.036	0.399	0.0011	0.399
Normal Butane	0.1340	0.078	0.003	0.461	4.0	4.4	0.041	0.461	0.0013	0.461
Iso Pentane	0.0221	0.016	0.001	0.094	0.8	0.9	0.008	0.094	0.0002	0.094
Normal Pentane	0.0099	0.007	0.000	0.042	0.4	0.4	0.004	0.042	0.0001	0.042
n-Hexane	0.0009	0.001	0.000	0.005	0.0	0.0	0.000	0.005	0.0000	0.005
Heptane +	0.0005	0.000	0.000	0.003	0.0	0.0	0.000	0.003	0.0000	0.003
	93.4	16.912	0.584		916.9	1,015.1	9.578	3.663	0.9314	96.709

Ideal Gross (HHV)	1,015.1
Ideal Gross (sat'd)	998.2
	-
Real Gross (HHV)	1,089.9
Real Net (LHV)	984.5

ATTACHMENT V

Facility-Wide Controlled Emissions Summary Sheet

ATTACHMENT V – FACILITY-WIDE CONTROLLED EMISSIONS SUMMARY SHEET

List all sources of emissions in this table. Use extra pages if necessary.

Emission Point ID#	NO _x		CO		VOC		SO ₂		PM ₁₀		PM _{2.5}		GHG (CO ₂ e)	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	1.96	8.57	0.74	3.24	0.87	3.82	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	2,251	9,860
CE-02	1.96	8.57	0.74	3.24	0.87	3.82	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	2,251	9,860
CE-03	1.96	8.57	0.74	3.24	0.87	3.82	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	2,251	9,860
CE-04	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-05	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-06	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-07	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-08	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-09	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-10	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
CE-11	1.66	7.25	0.94	4.09	0.60	2.60	0.01	0.05	<0.01	<0.01	<0.01	<0.01	2,895	12,679
GE-01	0.03	0.14	0.18	0.76	0.38	1.67	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	455	2,015
GE-02	0.03	0.14	0.18	0.76	0.38	1.67	<0.01	<0.01	<0.01	<0.01	<0.01	<0.01	455	2,015
DEHY-1	--	--	--	--	1.62	7.09	--	--	--	--	--	--	338	1,479
DEHY-2	--	--	--	--	1.62	7.09	--	--	--	--	--	--	338	1,479
DEHY-3	--	--	--	--	1.62	7.09	--	--	--	--	--	--	338	1,479
REB-1	0.20	0.86	0.17	0.73	0.01	0.05	<0.01	<0.01	0.02	0.07	0.02	0.07	237	1,037
REB-2	0.20	0.86	0.17	0.73	0.01	0.05	<0.01	<0.01	0.02	0.07	0.02	0.07	237	1,037

REB-3	0.20	0.86	0.17	0.73	0.01	0.05	<0.01	<0.01	0.02	0.07	0.02	0.07	237	1,037
TO-1	--	--	--	--	<0.01	0.02	--	--	--	--	--	--	9	38
BLOWDOWNS	--	--	--	--	4.13	18.07	--	--	--	--	--	--	4,452	19,500
PIGGING	--	--	--	--	0.002	<0.01	--	--	--	--	--	--	1.99	8.7
TRUCK LOADING	--	--	--	--	0.02	<0.01	--	--	--	--	--	--	7.6	0.55
TOTAL	19.75	86.49	10.52	46.10	17.99	75.03	0.12	0.53	0.06	0.26	0.06	0.26	37,019	162,137

Annual emissions shall be based on 8,760 hours per year of operation for all emission units except emergency generators. According to 45CSR14 Section 2.43.e, fugitive emissions are not included in the major source determination because it is not listed as one of the source categories in Table 1. Therefore, fugitive emissions shall not be included in the PTE above.

NOTE* Blowdowns, pigging, and truck loading are based on lbs/event and not lbs/hour. The emission calculation sheet part of Attachment U quantifies lbs/event under lb/hour, which is not representative being that blowdowns, pigging, and truck loading are not continuous point source emission rates. Please refer to Attachment U.

Truck Loading	--	--	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTAL	1.05	4.59	0.264	1.15	0.417	1.84	0.525	2.31	0.754	3.281	0.258	1.134	4.156	18.218

Annual emissions shall be based on 8,760 hours per year of operation for all emission units except emergency generators. According to 45CSR14 Section 2.43.e, fugitive emissions are not included in the major source determination because it is not listed as one of the source categories in Table 1. Therefore, fugitive emissions shall not be included in the PTE above.