

Williams Ohio Valley Midstream LLC 100 Teletech Drive, Suite 2 Moundsville, WV 26041 (304) 843-4559 (304) 843-3196 fax

August 22, 2017 (Via Federal Express)

Beverly McKeone New Source Review Program Manager Division of Air Quality West Virginia Department of Environmental Protection 601 57th Street SE Charleston, WV 25304-2345

Subject: Application for Class II Administrative Update (R13-3289A)

Williams Ohio Valley Midstream LLC

Francis Compressor Station (Facility ID 051-00157)

Moundsville, Marshall County, West Virginia

Dear Ms. McKeone:

Williams Ohio Valley Midstream LLC (OVM) is submitting one (1) original paper copy and two (2) CD-ROMs of an Application for 45CSR13 New Source Review (NSR) Class II Administrative Update for the existing Francis Compressor Station, co-located at the Oak Grove Gas Plant at 5258 Fork Ridge Rd in Moundsville, Marshall County, West Virginia.

This application has been prepared and submitted to request the following updates to the facility's current air quality permit (R13-3289A, issued 01/25/17):

- Decrease the Estimated Volatile Organic Compound (VOC) and Hazardous Air Pollutant (HAP) Emissions Resulting from Application of Updated LDAR Control Credits Based on 500 ppm vs. 10,000 ppm Leak Definition (FUG-3/25E).
- These Decreases in VOC and HAP Emissions are Significantly Offset by:
  - Increases Resulting from Increasing the LDAR Component Count (Including a 15% Contingency)).
  - Increases Resulting from the Addition of "Mixed" (Gas and Light Liquid) Components and Emissions.
  - Increases Resulting from the Use of Light Liquid Emission Factors vs. Oil/Water Emission Factors.

The Facility-Wide Emissions Summary (including the Francis Compressor Station, Oak Grove Gas Plant, and Independence Compressor Station) is shown on the following page.

OVM requests that the updates to the Francis Compressor Station permit (R13-3289A) be incorporated into the Oak Grove Natural Gas Processing Plant Title V Operating Permit ((R30-05100157(MM02)), as requisite.

Beverly McKeone WVDEP – Division of Air Quality August 22, 2017 Page 02 of 02

#### Williams Ohio Valley Midstream LLC

#### FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

#### Facility-Wide Emissions Summary [Tons per Year]

Criteria Pollutants	Potential Emissions							
Criteria Pollutants	Francis - Old	Francis - A	Francis - New	Oak Grove	Independence	TOTAL		
Nitrogen Oxides (NOX)	6.66		6.66	121.26		127.93		
Carbon Monoxide (CO)	3.89		3.89	192.66		196.55		
Volatile Organic Compounds (VOC) - Point	27.42		27.42	69.50	1.00	97.92		
Volatile Organic Compounds (VOC) - Fugitive	2.77	(0.53)	2.25	30.69	0.06	33.00		
Volatile Organic Compounds (VOC) - TOTAL	30.19	(0.53)	29.66	100.19	1.06	130.92		
Sulfur Dioxide (SO2)	0.03		0.03	0.76		0.79		
Particulate Matter (PM10/2.5)	0.49		0.49	10.68		11.18		
Hamadana Aia Dallistanta (HAD)		Pot	ential Emissions (	Including Fugi	tives)			
Hazardous Air Pollutants (HAP)	Francis - Old	Francis - A	Francis - New	Oak Grove	Independence	TOTAL		
Acetaldehyde	0.12		0.12			0.12		
Acrolein	0.08		0.08			0.08		
Benzene	0.05	(2.0E-04)	0.05	1.78	0.06	1.88		
Ethylbenzene	0.04	(2.0E-04)	0.04	1.96	0.06	2.06		
Formaldehyde	1.65		1.65	0.12		1.77		
n-Hexane	0.36	(0.03)	0.33	3.97	0.06	4.35		
Methanol	0.04		0.04		(6	0.04		
Toluene	0.05	(2.0E-04)	0.05	1.87	0.06	1.97		
2,2,4-TMP	0.04	(2.0E-04)	0.04	2.01	0.06	2.11		
Xylenes	0.04	(2.0E-04)	0.04	1.96	0.06	2.06		
Other HAP	0.01		0.01	0.01		0.02		
Total HAP	2.48	(0.03)	2.45	13.67	0.35	16.47		
Other Regulated Pollutants	Potential Emissions (Including Fugitives)							
(Other than Criteria and HAP)	Francis - Old	Francis - A	Francis - New	Oak Grove	Independence	TOTAL		
Carbon Dioxide (CO <sub>2</sub> )	6,761		6,761	218,331	16	225,108		
Methane (CH₄)	81		81	175	292	549		
Nitrous Oxide (N <sub>2</sub> O)	0.01		0.01	1		1		
CO2 equivalent (CO2e)	8,792		8,792	222,983	7,327	239,103		

If you have any questions concerning this submittal or need additional information, please contact me by telephone at (304) 843-4559 or by e-mail at Erika.Baldauff@Williams.com.

Sincerely,

Erika Baldauff, P.E.

**Environmental Specialist** 

#### **Enclosures:**

Application for Class II Administrative Update Attachments A through S Check for Application Fee

## APPLICATION FOR CLASS II ADMINISTRATIVE UPDATE (R13-3289A)

For the:

Williams Ohio Valley Midstream LLC

#### FRANCIS COMPRESSOR STATION

(Located at the OVM Oak Grove Gas Plant)

Marshall County, West Virginia

Submitted to:



## WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

Submitted by:



#### Williams Ohio Valley Midstream LLC

100 Teletech Drive, Suite 2 Moundsville, WV 26041

Prepared by:



**EcoLogic Environmental Consultants, LLC** 

864 Windsor Court Santa Barbara, CA 93111

August 2017

## APPLICATION FOR CLASS II ADMINISTRATIVE UPDATE (R13-3289A)

Williams Ohio Valley Midstream LLC

#### FRANCIS COMPRESSOR STATION

(Located at the OVM Oak Grove Gas Plant)

Marshall County, West Virginia

#### **TABLE OF CONTENTS**

#### **COVER LETTER**

#### **APPLICATION FOR NSR CONSTRUCTION PERMIT**

SECTION I. General

SECTION II. Additional Attachments and Supporting Documents

SECTION III. Certification of Information

#### ATTACHMENTS TO APPLICATION

•	ATTACHMENT A	<b>Business Certificate</b>

- ATTACHMENT B Location/Topographic Map
- ATTACHMENT C Installation and Start-Up Schedule
- ATTACHMENT D Regulatory Discussion
- ATTACHMENT E Plot Plan
- ATTACHMENT F Detailed Process Flow Diagram(s) (PFD)
- ATTACHMENT G Process Description
- ATTACHMENT H Material Safety Data Sheets (MSDS)

(And Representative Gas Analysis)

- ATTACHMENT I Emission Units Table
- ATTACHMENT J Emission Points Data Summary Sheet(s)
- ATTACHMENT K Fugitive Emissions Data Summary Sheet(s)
- ATTACHMENT L Emissions Unit Data Sheet(s)
- ATTACHMENT M Air Pollution Control Device Sheet(s)
- ATTACHMENT N Supporting Emissions Calculations
- ATTACHMENT O Monitoring/Recordkeeping/Reporting/Testing Plans
- ATTACHMENT P Public Notice
- ATTACHMENT Q Business Confidential Claims (NOT APPLICABLE)
- ATTACHMENT R Authority Forms (NOT APPLICABLE)
- ATTACHMENT S Title V Permit Revision Information

#### **APPLICATION FEE**

## APPLICATION FOR CLASS II ADMINISTRATIVE UPDATE (R13-3289A)

SECTION I. General

• SECTION II. Additional Attachments and Supporting Documents

• SECTION III. Certification of Information

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#### WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

#### **DIVISION OF AIR QUALITY**

601 57<sup>th</sup> Street, SE Charleston, WV 25304 (304) 926-0475

☐ AFTER-THE-FACT

## APPLICATION FOR NSR PERMIT AND TITLE V PERMIT REVISION (OPTIONAL)

www.dep.wv.gov/daq

PLEASE CHECK ALL THAT APPLY TO NSR (45CSR13) (IF KNOWN):

CONSTRUCTION MODIFICATION RELOCATION

CLASS I ADMINISTRATIVE UPDATE TEMPORARY

☑ CLASS II ADMINISTRATIVE UPDATE

PLEASE CHECK TYPE OF **45CSR30 (TITLE V)** REVISION (IF ANY):

☐ **ADMINISTRATIVE AMENDMENT** ☑ **MINOR MODIFICATION**☐ **SIGNIFICANT MODIFICATION** 

IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS  ${\bf ATTACHMENT\ S}$  TO THIS APPLICATION

FOR TITLE V FACILITIES ONLY: Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.

	Section I. General							
1.	Name of applicant (as registered with the WV Secretary of WILLIAMS OHIO VALLEY MIDSTREAM LLC (OVM)	2. Federal Employer ID No. (FEIN): 27-0856707						
3.	Name of facility (if different from above): FRANCIS COMPRESSOR STATION (FCS) (AT THE OAK GROVE GAS PLANT (OGGP))		4. The applicant is the:  ☐ OWNER ☐ OPERATOR ☒ BOTH					
5A.	Applicant's mailing address: WILLIAMS OHIO VALLEY MIDSTREAM LLC (OVM) 100 TELETECH DR, STE 2 MOUNDSVILLE, WV 26041	MIDSTREAM LLC (OVM) ~0.4 MILES NORTH OF 5258 FORK RIDGE ROAD ~3.7 MILES SE OF MOUNDSVILLE						
	<ul> <li>West Virginia Business Registration. Is the applicant a resident of the State of West Virginia? YES NO</li> <li>If YES, provide a copy of the Certificate of Incorporation/Organization/Limited Partnership (one page) including any name change amendments or other Business Registration Certificate as Attachment A.</li> <li>If NO, provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A.</li> </ul>							
7.	If applicant is a subsidiary corporation, please provide the	name of parent co	rporation: THE WILLIAMS COMPANIES, INC.					
8.	Does the applicant own, lease, have an option to buy, or of	herwise have cont	trol of the proposed site? XES NO					
_	If YES, please explain: APPLICANT OWNS THE PROPE	ERTY						
_	If <b>NO</b> , you are not eligible for a permit for this source.							
9.	79. Type of plant or facility (stationary source) to be <b>constructed</b> , <b>modified</b> , relocated, administratively updated or temporarily permitted (e.g., coal preparation plant, primary crusher, etc.):  FRANCIS: SIC 1389 - OIL AND GAS FIELD SERVICES, NEC.  OGGP: SIC 1321 – NATURAL GAS LIQUIDS  OGGP: 211112 – NATURAL GAS LIQUID  EXTRACTION							
<b>11A</b> .	DAQ Plant ID No. (existing facilities):  FRANCIS COMPRESSOR STATION: 0 5 1 – 0 0 1 5 7	11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (existing facilities): R13-3070A (OAK GROVE) - 01/05/16 R30-05100157(MM02) (OAK GROVE) - 05/02/17 R13-3289A (FRANCIS CS) - 01/25/17 PD15-057 (INDEPENDENCE CS) - 08/12/15						
All o	f the required forms and additional information can be found u	nder the Permitting	Section of DAQ's website, or requested by phone.					

12A.	Directions to the facility:				
_	For <b>Modifications</b> , <b>Administrative Update</b> present location of the facility from the nearest			cility, ple	ease provide directions to the
-	For <b>Construction</b> or <b>Relocation permits</b> , proad. Include a <b>MAP</b> as <b>Attachment B</b> .	lease p	provide directions to the proposed r	ew site	location from the nearest state
	FROM LAFAYETTE AVE IN MOUNDSVILL A. HEAD EAST ONTO 12TH ST ~1.1 MI; B. CONTINUE ONTO FORK RIDGE RD		C. ENTRANCE TO SITE	IS ON	THE LEFT.
12.B.	New site address (if applicable): NA	12C.	Nearest city or town: MOUNDSVILLE	12D.	County: MARSHALL
12.E.	UTM Northing (KM): 4,413.806 KM NORTHING	12F.	UTM Easting (KM): 526.243 KM EASTING	12G.	UTM Zone: 17S
13.	Briefly describe the proposed change(s) at t THIS APPLICATION IS PREPARED AND S • DECREASE THE ESTIMATED VOLATIL RESULTING FROM APPLICATION OF U	SUBMI <sup>*</sup> E ORG	TTED TO: SANIC COMPOUND (VOC) AND H		
	PPM LEAK DEFINITION.  THESE DECREASES ARE SIGNIFICANT INCREASES RESULTING FROM AN II CONTINGENCY)).  INCREASES RESULTING FROM THE INCREASES RESULTING FROM USE FACTORS.	NCRE/	ASE IN LDAR COMPONENT COU	ID LIGH	IT LIQUID) COMPONENTS.
	NA - If this is an After-The-Fact permit application proposed change did happen: NA				Date of anticipated Start-Up if a permit is granted:  NA
14C.	Provide a <b>Schedule</b> of the planned <b>Installar</b> application as <b>Attachment C</b> (if more than compared to the planned of the pla			the uni	ts proposed in this permit
15.	Provide maximum projected <b>Operating Sch</b> Hours Per Day: <b>24</b> Days Per Wee		of activity/activities outlined in this a Weeks Per Year: 52	pplication	on:
16.	Is demolition or physical renovation at an ex	isting fa	acility involved? 🔲 YES 🔀 NC	)	
17.	Risk Management Plans. If this facility is changes (for applicability help see www.epa				
18.	<b>Regulatory Discussion.</b> List all Federal a proposed process (if known). A list of poss (Title V Permit Revision Information). Discuthis information as <b>Attachment D.</b>	ible ap	oplicable requirements is also inclu	ded in /	Attachment S of this application
	Section II. Additiona	al atta	achments and supporting	doci	uments.
19.	Include a check payable to WVDEP – Division 45CSR13).	on of A	ir Quality with the appropriate appli	cation 1	fee (per 45CSR22 and
20.	Include a Table of Contents as the first page	e of yo	our application package.		
21.	Provide a Plot Plan, e.g. scaled map(s) and	or ske	tch(es) showing the location of the	property	on which the stationary

19.	Include a check payable to WVDEP – Division of Air Quality with the appropriate <b>application fee</b> (per 45CSR22 and 45CSR13).
20.	Include a <b>Table of Contents</b> as the first page of your application package.
21.	Provide a <b>Plot Plan</b> , e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as <b>Attachment E</b> (Refer to <b>Plot Plan Guidance</b> ).
_	Indicate the location of the nearest occupied structure (e.g. church, school, business, residence).
22.	Provide a <b>Detailed Process Flow Diagram(s)</b> showing each proposed or modified emissions unit, emission point and control device as <b>Attachment F.</b>
23.	Provide a Process Description as Attachment G.
-	Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).
All of	f the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

24.	Provide <b>Material Safety Data Sheets (MSDS</b> - For chemical processes, provide a MSDS for		roduced as <b>Attachment H.</b>			
25.	Fill out the Emission Units Table and provide	·				
26.	Fill out the Emission Points Data Summary		ide it as <b>Attachment J</b> .			
27.	Fill out the Fugitive Emissions Data Summa	, , ,				
28.	Check all applicable Emissions Unit Data Sh	· ·				
	☐ Bulk Liquid Transfer	☐ Haul Road Emissions	☐ Quarry			
	☐ Chemical Processes	☐ Hot Mix Asphalt Plant	☐ Solid Materials Sizing, Handling			
	☐ Concrete Batch Plant	☐ Incinerator	and Storage Facilities			
	☐ Grey Iron and Steel Foundry	☐ Indirect Heat Exchanger	☐ Storage Tanks			
	<ul><li>☑ General Emission Unit, specify:</li><li>COMPRESSOR ENGINE EMISSIONS -</li></ul>	_ 1 380 RHP CAT G3516R (CF-01/22F	=\			
	PIPING AND EQUIPMENT FUGITIVES	•	-,			
	Fill out and provide the Emissions Unit Data S					
	•					
29.	Check all applicable Air Pollution Control I					
	<ul><li>☐ Absorption Systems</li><li>☐ Adsorption Systems</li></ul>	☐ Baghouse☐ Condenser	☐ Flare ☐ Mechanical Collector			
	Adsorption Systems Afterburner	☐ Electrostatic Precipitator	☐ Wet Collecting System			
	☑ Other Collectors, specify:					
	OXIDATION CATALYST (1-OXCAT) (F	OR COMPRESSOR ENGINE (CE-01/2	22E))			
	Fill out and provide the Air Pollution Control D					
30.	Provide all Supporting Emissions Calculat Items 28 through 31.	ions as Attachment N, or attach the c	alculations directly to the forms listed in			
31.	Monitoring, Recordkeeping, Reporting and testing plans in order to demonstrate complian application. Provide this information as Attac	nce with the proposed emissions limits				
>						
32.	Public Notice. At the time that the application is submitted, place a Class I Legal Advertisement in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the Affidavit of Publication as Attachment P immediately upon receipt.					
33.	Business Confidentiality Claims. Does this	application include confidential information NO	ation (per 45CSR31)?			
<b>&gt;</b>	If YES, identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "Precautionary Notice – Claims of Confidentiality" guidance found in the General Instructions as Attachment Q.					
	Section II	II. Certification of Informati	on			
34.	Authority/Delegation of Authority. Only red Check applicable Authority Form below:	quired when someone other than the re	sponsible official signs the application.			
	☐ Authority of Corporation or Other Business	s Entity ☐ Authority of Partn	ership			
	☐ Authority of Governmental Agency	☐ Authority of Limite	ed Partnership			
	Submit completed and signed Authority Fo	orm as Attachment R.				
All	of the required forms and additional information c	an he found under the Permitting Section	n of DAQ's website, or requested by phone.			

35A. Certification of Information. To certify this permit are or Authorized Representative shall check the appropriate Certification of Truth, Accuracy, and Completeness  I, the undersigned ☑ Responsible Official / ☐ Authorized application and any supporting documents appended heretoreasonable inquiry I further agree to assume responsibility of stationary source described herein in accordance with this attended and regulations of the West Virginia Division of Air Quality permit issuand regulations of the West Virginia Division of Air Quality abusiness or agency changes its Responsible Official or Authoritified in writing within 30 days of the official change.  Compliance Certification  Except for requirements identified in the Title V Application that, based on information and belief formed after reasonable compliance with all applicable requirements.	ed Representative, hereby certify the to, is true, accurate, and complete be for the construction, modification and application and any amendments the ued in accordance with this application and W.Va. Code § 22-5-1 et seq. (Stehorized Representative, the Director for which compliance is not achieve	nat all information contained in this ased on information and belief after d/or relocation and operation of the ereto, as well as the Department of on, along with all applicable rules tate Air Pollution Control Act). If the r of the Division of Air Quality will be d, I, the undersigned hereby certify
SIGNATURE: Jaul Buth (Please use blue ink)	DATE:	August 22,20 () (Please use blue ink)
35B. Printed name of signee: PAUL V. HUNTER	35C. Title: VICE PRESIDENT	
35D. E-mail: PAULV.HUNTER @WILLIAMS.COM	36E. Phone: (412) 787-5561	36F. FAX: (412) 787-6002
<b>36A</b> . Printed name of contact person: ERIKA BALDAUFF, P.E.	36B. Title: ENVIRONMENTAL SPECIA	ALIST
36C. E-mail: ERIKA.BALDAUFF@WILLIAMS.COM	36D. Phone: (304) 843-4559	36E. FAX: (304) 843-3196
PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED W	- 4751 130 150 151 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
<ul><li>☑ Attachment A: Business Certificate</li><li>☑ Attachment B: Map(s)</li></ul>	<ul><li>☑ Attachment K: Fugitive Emission</li><li>☑ Attachment L: Emissions Unit Da</li></ul>	-
<ul> <li>☒ Attachment B: Map(s)</li> <li>☒ Attachment C: Installation and Start Up Schedule</li> </ul>	✓ Attachment L: Emissions Unit Da	
✓ Attachment D: Regulatory Discussion	✓ Attachment N: Supporting Emiss	3.2
✓ Attachment E: Plot Plan		
☑ Attachment F: Detailed Process Flow Diagram(s)		uncepg., (apeg. , apeg ,
	☐ Attachment Q: Business Confide	ntial Claims (NA)
	☐ Attachment R: Authority Forms (	
Attachment I: Emission Units Table		ision information
Please mail an original and three (3) copies of the operation at the address listed on the first part of the control of the co		. <del> </del>
FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:		
☐ Forward 1 copy of the application to the Title V Permitting 0	Group and	
☐ For Title V Administrative Amendments:		
■ NSR permit writer should notify Title V permit writer of	draft permit	
<ul> <li>         ☐ For Title V Minor Modifications:         ☐ Title V permit writer should send appropriate notification</li> </ul>	on to EDA and affected states within b	E days of receipt
☐ NSR permit writer should notify Title V permit writer of		days of receipt,
☐ For Title V Significant Modifications processed in parallel wi	-	
☐ NSR permit writer should notify a Title V permit writer of		
☐ Public notice should reference both 45CSR13 and Title		
☐ EPA has 45-day review period of a draft permit.		

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

#### **ATTACHMENT A**

#### **Business Certificate**

"6. **West Virginia Business Registration**. Provide a copy of the Certificate of Authority/Authority of L.L.C./Registration (one page) including any name change amendments or other Business Certificate as Attachment A."

Certificate of Amendment to the Certificate of Authority

From: CAIMAN EASTERN MIDSTREAM, LLC

To: WILLIAMS OHIO VALLEY MIDSTREAM LLC

Date: May 15, 2012

Certificate of Authority of a Foreign Limited Liability Company

To: CAIMAN EASTERN MIDSTREAM, LLC

Date: September 11, 2009



#### I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

the attached true and exact copy of the Articles of Amendment to the Articles of Organization of

#### CAIMAN EASTERN MIDSTREAM, LLC

are filed in my office, signed and verified, as required by the provisions of West Virginia Code §31B-2-204 and conform to law. Therefore, I issue this

## CERTIFICATE OF AMENDMENT TO THE CERTIFICATE OF AUTHORITY

changing the name of the limited liability company to

WILLIAMS OHIO VALLEY MIDSTREAM LLC



Given under my hand and the Great Seal of the State of West Virginia on this day of May 15, 2012

Secretary of State



#### I, Natalie E. Tennant, Secretary of State of the State of West Virginia, hereby certify that

#### CAIMAN EASTERN MIDSTREAM, LLC

Control Number: 99GIS

a limited liability company, organized under the laws of the State of Texas has filed its "Application for Certificate of Authority" in my office according to the provisions of West Virginia Code §31B-10-1002. I hereby declare the organization to be registered as a foreign limited liability company from its effective date of September 11, 2009, until a certificate of cancellation is filed with our office.

Therefore, I hereby issue this

## CERTIFICATE OF AUTHORITY OF A FOREIGN LIMITED LIABILITY COMPANY

to the limited liability company authorizing it to transact business in West Virginia



Given under my hand and the Great Seal of the State of West Virginia on this day of September 11, 2009

Elemant

Secretary of State

#### **ATTACHMENT B**

#### **Location/Topographic Map**

"12A. For **Modifications, Administrative Updates** or **Temporary** permits at an existing facility, please provide directions to the present location of the facility from the nearest state road. Include a MAP as Attachment B."

#### Address:

Oak Grove Gas Plant 5258 Fork Ridge Rd ~3.7 Miles Southeast of Moundsville Moundsville, Marshall County, WV 26041

#### • Latitude and Longitude:

39°52'25.60" North x -80°41'35.40" West 39.8738° North x -80.6932° West

#### • UTM:

526.239 km East x 4,413.793 km North x 17S

#### • Directions:

From Lafayette Ave in Moundsville:

- a. Head East onto 12th St ~1.1 Mi;
- b. Continue onto Fork Ridge Rd ~5.4 Mi;
- c. Entrance to site is on the left.

#### USGS:

7.5" Topographic – Moundsville WV-OH – 1997 7.5" Topographic – Glen Easton WV – 1960

#### • Elevation:

~1,270'

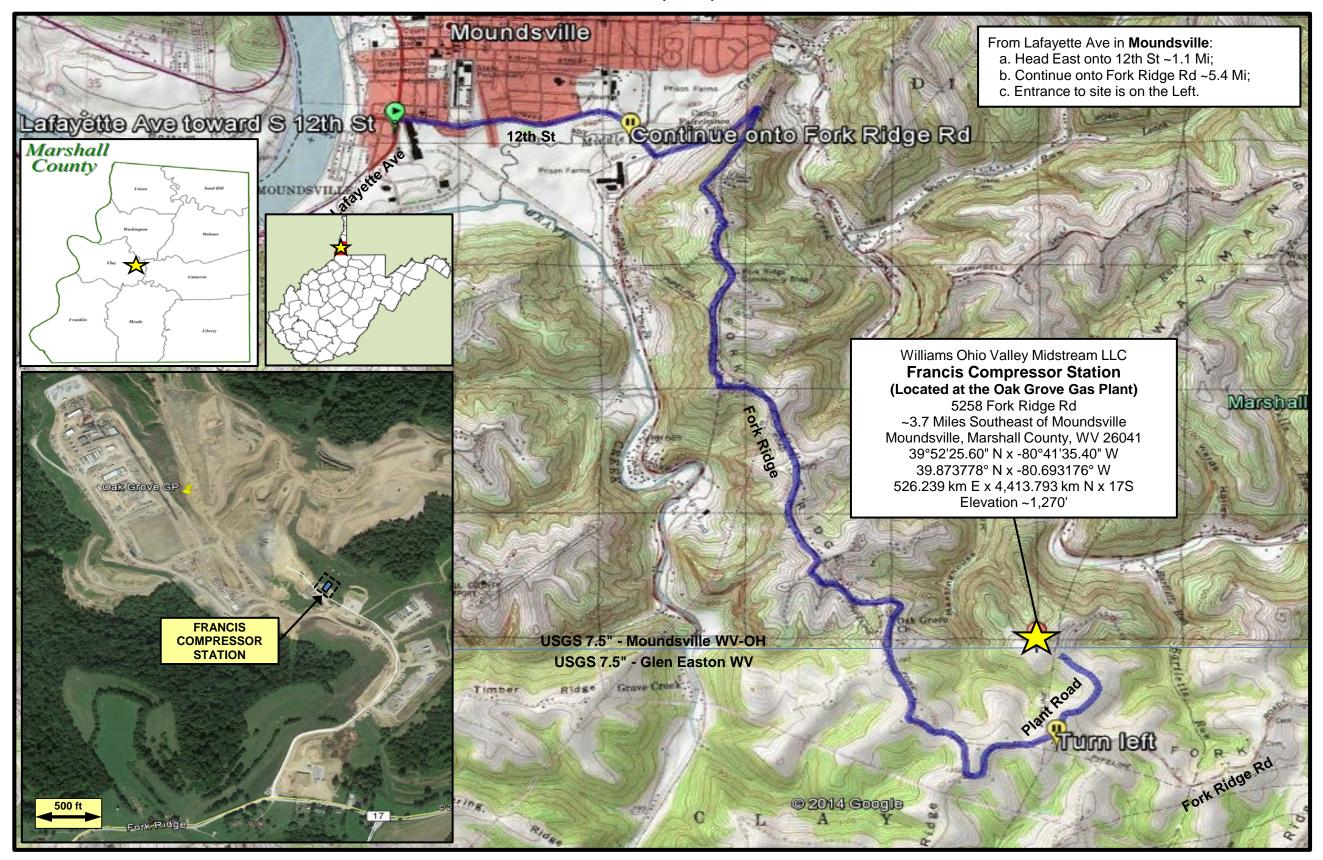
#### FRANCIS COMPRESSOR STATION

#### (Located at the Oak Grove Gas Plant)

Application for 45CSR13 NSR Construction Permit

#### **Attachment B**

#### **LOCATION (TOPO) MAP**



#### **ATTACHMENT C**

#### **Installation and Start-Up Schedule**

"14C. Provide a **Schedule** of the planned **Installation** of/**Change** to and **Start-Up** of each of the units proposed in this permit application as Attachment C."

The OVM Francis Compressor Station is an existing operation (w/ ongoing, permitted, construction and production). This application is prepared and submitted to:

- Decrease the Estimated Volatile Organic Compound (VOC) and Hazardous Air Pollutant (HAP) Emissions Resulting from Application of Updated LDAR Control Credits Based on 500 ppm vs. 10,000 ppm Leak Definition (FUG-3/25E).
- These Decreases in VOC and HAP Emissions are Significantly Offset by:
  - Increases Resulting from Increasing the LDAR Component Count (Including a 15% Contingency)).
  - Increases Resulting from the Addition of "Mixed" (Gas and Light Liquid) Components and Emissions.
  - Increases Resulting from the Use of Light Liquid Emission Factors vs. Oil/Water Emission Factors.

There are no proposed additional installations or changes to the subject facility.

#### **ATTACHMENT D**

#### **Regulatory Discussion**

"18. **Regulatory Discussion**. List all Federal and State air pollution control regulations that you believe are applicable to the proposed process (if known). Discuss applicability and proposed demonstration(s) of compliance (if known). Provide this information as Attachment D."

#### Regulatory Discussion

- A. Applicability of New Source Review (NSR) Regulations
- B. Applicability of Federal Regulations
- C. Applicability of Source Aggregation
- D. Applicability of State Regulations

#### FRANCIS COMPRESSOR STATION

Application Class II Administrative Update

## Attachment D REGULATORY DISCUSSION

#### A. Applicability of New Source Review (NSR) Regulations

The following New Source Review (NSR) regulations are potentially applicable to natural gas compressor stations. Applicability to the Francis Compressor Station (FCS), located at the Oak Grove Gas Plant (OGGP), has been determined as follows:

#### 1. Prevention of Significant Deterioration (PSD)

[NOT Applicable]

This rule <u>does NOT apply</u> to the FCS or to the OGGP because the total PTE for the entire facility qualifies as a "PSD Minor Source" for each regulated pollutant; as follows:

NOx: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 CO: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 VOC: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>
 SO2: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>

PM10/2.5: PSD Natural Minor Source with Pre-Controlled PTE < 250 tpy</li>

#### 2. Non-Attainment New Source Review (NNSR)

[NOT Applicable]

This rule <u>does NOT apply</u> to the FCS or to the OGGP. The operations are in Marshall County which is designated as Non-Attainment for Sulfur Dioxide (SO2) and as Attainment/Unclassified/Maintenance for all other criteria pollutants. (As of 10/01/15, see - http://www3.epa.gov/airquality/greenbook/ancl.html.) The entire facility qualifies as an "NNSR Minor Source" as follows:

SO2: NNSR Natural Minor Source with Pre-Controlled PTE < 100 tpy</li>

#### 3. Major Source of Hazardous Air Pollutants (HAPs)

[NOT Applicable]

This rule <u>does NOT apply</u> to the FCS or to the OGGP because the entire facility qualifies as a "HAP Area Source" as follows:

- Each HAP: HAP Area Source with Controlled Individual HAP PTE < 10 tpy</li>
- Total HAPs: HAP Area Source with Controlled Total of All HAPs PTE < 25 tpv</li>

#### 4. Title V Operating Permit (TVOP)

[Applicable]

This rule <u>does apply</u>. This application to update the FCS operations is also an application to update the Title V Operating Permit revision at the OGGP.

#### B. Applicability of Federal Regulations

The following federal regulations are potentially applicable to natural gas compressor stations. Applicability to the Francis Compressor Station (FCS), located at the Oak Grove Gas Plant (OGGP), has been determined as follows:

#### 1. NSPS A, General Provisions

40CFR§60.1-§60.19

[Applicable]

This rule <u>does apply</u> to all sources subject to an NSPS (unless a specific provision is excluded within the source NSPS). Requirements include notification (§60.7); monitoring (§60.7); recordkeeping (§60.11); and reporting (§60.18).

#### 2. NSPS A, Control Devices - Flares

40CFR§60.18(b)

[NOT Applicable]

This rule does NOT apply because there is no flare at the FCS.

#### 3. NSPS D (also Da, Db, and Dc), Steam Generating Units

40CFR§60.40-§60.48

[NOT Applicable]

These rules do NOT apply because there is no boiler (or heater) at the FCS.

#### 4. NSPS K (also Ka and Kb), Volatile Organic Liquid Storage Vessels

40CFR§60.40-§60.48

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no tank with capacity  $\geq$  75 m3 (471.7 bbl or 19,813 gal) that is used to store volatile organic liquids (VOL) at the FCS ( $\S$ 60.110(a)).

#### 5. NSPS GG, Stationary Gas Turbines

40CFR§60.330-§60.335

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no stationary gas turbine at the FCS (§60.330).

#### 6. NSPS KKK, Leaks from Natural Gas Processing Plants

40CFR§60.630-§60.636

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS, while located at the Oak Grove Gas Plant, commenced construction after 08/23/11 (§60.630(b)). (See NSPS OOOOa.)

#### 7. NSPS LLL, Onshore Natural Gas Processing: SO2 Emissions

40CFR§60.640-§60.648

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no gas sweetening operation at the FCS (§60.640(a)).

#### 8. NSPS IIII, Compression Ignition Reciprocating Internal Combustion Engines

40CFR§60.4200-§60.4219

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no stationary compression ignition engine at the FCS (§60.4200(a)).

#### 9. NSPS JJJJ, Stationary Spark Ignition (SI) Internal Combustion Engines (ICE)

40CFR§60.4230-§60.4248

[Applicable]

This rule <u>does apply</u> to the 1,380 bhp Caterpillar G3516B compressor engine (CE-01/22E) because the maximum engine power is greater than 500 HP and the engine was manufactured on or after 07/01/07 (§60.4230(a)(4)(i)).

Requirements include NOx, CO and VOC emission limits (§60.4233(e-f)); operating limits (§60.4243); performance testing (§60.4244); and notification and recordkeeping (§60.4245).

#### 10. NSPS KKKK, Stationary Combustion Turbines

40CFR§60.4300-§60.4420

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no stationary combustion turbine at the FCS (§60.4300).

#### 11. NSPS 0000, Crude Oil and Natural Gas Production

40CFR§60.5360-§60.5430

[NOT Applicable]

This rule does NOT apply because the FCS is subject to NSPS OOOOa instead.

#### 12. NSPS OOOOa, Crude Oil and Natural Gas Production

40CFR§60.5360a-§60.5430a

[Applicable]

This rule <u>does apply</u> to the reciprocating compressor driven by the CAT G3516B engine (CE-01/22E) and the electric motor driven reciprocating compressor because the FCS is located within the natural gas production segment and the compressors commenced construction after 09/18/15 (§60.5360a and §60.5365a(c)).

Requirements include replacing rod packing systems on a specified schedule (§60.5385a(a)) and notification, monitoring, recordkeeping and reporting (§60.5410a(c), §60.5415a(c), §60.5420a(b)(1) and §60.5420a(b)(4)).

This <u>rule does apply</u> to continuous bleed natural gas-driven pneumatic controllers because the FCS is aggregated with the OGGP.

Requirements include utilizing compressed air or having a natural gas bleed rate of zero (§60.5390a).

This <u>rule does apply</u> to sources of fugitive emissions because the FCS is aggregated with the OGGP.

Requirements include monitoring and repair of valves, flanges, connectors, pumps, pressure relief devices and open-ended valves or lines. The equipment leak standards are specified in §60.5400a. Also, subject to the notification, recordkeeping, and reporting as specified in §60.5420a.

#### 13. NESHAP Part 61 - Designated Source Standards

40CFR§61.01-§61.359

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS is NOT a NESHAP Designated Facility (or Source).

#### 14. NESHAP A (Part 63 (aka, MACT)) - General Provisions

40CFR§63.1§63.16

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS is NOT subject to any requirements of the National Emissions Standards for Hazardous Air Pollutants (NESHAP) or associated Maximum Achievable Control Technology (MACT) requirements (§63.1(a)).

(Note: The Compressor Engine (CE-01/22E) complies with NESHAP ZZZZ by compliance with NSPS JJJJ (§63.6590(a)(2)(iii)), no other requirements apply.)

#### 15. NESHAP HH, Oil and Natural Gas Production Facilities

40CFR§63.760-§63.779

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no triethylene glycol dehydrator at the FCS (§63.760(b)(2)).

This rule <u>does NOT apply</u> to storage vessels (tanks), compressors, or ancillary equipment because the FCS and the OGGP are an area source of HAP emissions (§63.760(b)(2)). In no case does this rule apply to engines or turbines.

#### 16. NESHAP HHH, Natural Gas Transmission and Storage Facilities

40CFR§63.1270-§63.1289

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS and the OGGP are NOT a natural gas transmission or storage facility transporting or storing natural gas prior to local distribution (§63.1270(a)).

#### 17. NESHAP YYYY, Stationary Combustion Turbines

40CFR§63.6080-§63.6175

[NOT Applicable]

This rule <u>does NOT apply</u> because there is no stationary gas turbine at the FCS (§63.6080).

#### 18. NESHAP ZZZZ, Stationary Reciprocating Internal Combustion Engines (RICE)

40CFR§63.6580-§63.6675

[Applicable]

This rule <u>does apply</u> to the 1,380 bhp CAT G3516B Compressor Engine (CE-01/22E). It is "new"; i.e., commenced construction or reconstruction on or after 06/12/06 (§63.6590(a)(2)(iii)) so the only requirement is compliance with §60.4230-§60.4248 (NSPS JJJJ) for Spark Ignition Internal Combustion Engines.

### 19. NESHAP DDDDD, Industrial, Commercial, and Institutional Boilers and Process Heaters – Major Sources

40CFR§63.7480 - §63.7575

[NOT Applicable]

This rule does NOT apply because there is no boiler or heater at the FCS (§63.7485).

### 20. NESHAP JJJJJJ, Industrial, Commercial, and Institutional Boilers and Process Heaters – Area Sources

40CFR§63.11193 - §63.11237

[NOT Applicable]

This rule does NOT apply because there is no boiler or heater at the FCS (§63.11193).

#### 21. Chemical Accident Prevention Provisions

40CFR§68.1-§68.220

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS does NOT store more than a threshold quantity of a regulated substance in a process (§68.115).

#### 22. Compliance Assurance Monitoring (CAM)

40CFR§64.1-§64.10

[NOT Applicable]

This rule <u>does NOT apply</u> because there are no pollutant-specific emission units subject to an emissions limitation or standard (e.g., NSPS, NESHAP, HAP, NSR, PSD, SIP) with pre-controlled emissions greater than Title V major source thresholds, that requires an add-on control device to achieve compliance (§64.2(a)(2)).

#### 23. Mandatory Greenhouse Gases (GHG) Reporting

40CFR§98.1-§98.9

[Potentially Applicable]

This rule <u>does apply</u> because the FCS has been aggregated with the OGGP and the combined operations is a listed source category and the combined heat input capacity of the stationary fuel combustion units is  $\geq$  30 MMBtu/hr ( $\S$ 98.2(a)).

#### C. Applicability of Source Aggregation

For New Source Review (NSR) and Title V permitting, the three-part regulatory criteria to determine whether emissions from two or more facilities should be aggregated and treated as a single source is whether the activities:

- i) Belong to the same industrial grouping; and
- ii) Are located on one or more contiguous or adjacent properties; and
- iii) Are under control of the same person (or persons under common control).

#### i) Same Industrial Grouping

The subject facility shares the same two-digit major SIC code of 13 as the upstream gas production wells and other Williams' facilities.

#### ii) Contiguous or Adjacent

The determination of whether two or more facilities are "contiguous" or "adjacent" is made on a case-by-case basis. This determination is proximity based, and it is important to focus

on this criterion and whether two contiguous or adjacent facilities, considered as a single source, meet the common-sense notion of a plant. The functional interrelationship of the two or more facilities is NOT a relevant inquiry in determining whether the facilities are "contiguous" or "adjacent."

Neither West Virginia nor federal regulations define the terms "contiguous" or "adjacent." It is clear, however, that the determination of whether two or more facilities are "contiguous" or "adjacent" is based on the plain meaning of the terms "adjacent" and "contiguous", which consider the physical distance between the facilities. The term contiguous is defined in the dictionary as being in actual contact; touching along a boundary or at a point. The term adjacent" is defined in the dictionary as NOT distant, nearby, having a common endpoint or border.

The closest Williams-owned facility to the subject facility is the Oak Grove Gas Plant (OGGP) located next to Francis Compressor Station. The Oak Grove Gas Plant meets the common-sense definition of being "contiguous" with or "adjacent" to the subject facility. There are no other Williams owned facilities (other than OGGP) located within ½ mile of Francis Compressor Station.

The subject facility compresses gas produced from upstream production wells located in northern West Virginia. The subject facility is located at the Oak Grove Gas Plant owned and operated by Williams Ohio Valley Midstream LLC.

The location of the subject facility was chosen because of suitable characteristics for construction and operation, such as the availability of a reasonably flat grade and accessibility for large trucks and equipment. Williams' business model is to construct scalable capacity that contemplates additional production from multiple operators and the initial configuration is merely a foundation for additional opportunities in the area. The subject facility does NOT need to be located in the immediate vicinity of the upstream wells in order to operate properly. Had suitable land been available elsewhere, the subject facility could have been located farther from the upstream wells and could theoretically be moved farther from the wells without affecting operations. Therefore, despite the fact that the subject facility is located in close proximity to one or many upstream production sources, aggregation of the subject facility with upstream wells does NOT meet the common-sense notion of a plant.

#### iii) Common Control

Williams OVM operates under its parent company The Williams Companies, Inc. (Williams) and is the sole operator of the subject facility. The closest Williams-operated facility to the subject facility is the Oak Grove Gas Plant, located next to Francis Compressor Station. The OGGP is "contiguous" with or "adjacent" to the subject facility.

The production wells that send natural gas to the subject facility are owned and operated by other companies, which are unaffiliated with Williams. Williams has no ownership stake in any production well or company in West Virginia that may send natural gas to the subject facility.

Furthermore, neither Williams OVM, nor Williams, exercise operational control over any equipment owned or operated by any natural gas producer upstream of the subject facility. All employees at the subject facility are under the exclusive direction of Williams and are NOT under the control of any other entity. Similarly, Williams has no authority over employees of the production wells. These companies operate wholly independent of one another. No employees are expected to shuttle back and forth between the subject facility and any production well.

At this time, contracts are in place for the subject facility to compress natural gas produced from multiple upstream production wells located throughout the region. As future commercial opportunities are identified, the subject facility will potentially receive gas from other producers. Williams will NOT have ownership or control of any future wellhead facilities. The producers are, and will be responsible for, any decisions to produce or shut-in wellhead facilities and have no control over the equipment installed, owned, and operated by Williams. Similarly, Williams cannot control the installation or operation of any equipment located at a well site that may be considered an air contamination source.

For the reason above, it is clear that Williams does NOT have common control of any upstream production wells.

#### Summary

The subject facility and the upstream production wells should NOT be aggregated and treated as a single source of emissions because the subject facility is NOT under common control with any of the upstream wells. Additionally, the subject facility and the upstream production wells, considered together, do NOT meet the common-sense notion of a plant because the subject facility is expected to service multiple production wells and because the location of the facility was selected for reasons unrelated to the location of the production wells. Accordingly, the subject facility should NOT be aggregated with the upstream wells in determining major source or PSD status

However, as the Francis Compressor Station is considered "contiguous" or "adjacent" to the Oak Grove Gas Plant, and both facilities are owned and operated by Williams, these two facilities should be aggregated together for determining major source status.

#### D. Applicability of State Regulations

The following state regulations are potentially applicable to natural gas compressor stations. Applicability to the Francis Compressor Station (FCS), located at the Oak Grove Gas Plant (OGGP), has been determined as follows:

Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers
 45CSR2 [NOT Applicable]

This rule does NOT apply because there is no indirect heat exchanger at the FCS.

2. Prevent and Control the Discharge of Air Pollutants into the Open Air which Causes or Contributes to an Objectionable Odor or Odors

45CSR4 [Applicable]

This rule <u>does apply</u> and states that an objectionable odor is an odor that is deemed objectionable when in the opinion of a duly authorized representative of the Air Pollution Control Commission (Division of Air Quality), based upon their investigations and complaints, such odor is objectionable.

3. Control of Air Pollution from Combustion of Refuse

45CSR6 [NOT Applicable]

This rule does NOT apply because there is no refuse combustion performed at the FCS.

**4.** Prevent and Control Air Pollution from the Emission of Sulfur Oxides 45CSR10 [NOT Applicable]

This rule does NOT apply because there is no "fuel burning unit" at the FCS.

5. Permits for Construction, Modification, Relocation and Operation of Stationary Sources of Air Pollutants, Notification Requirements, Administrative Updates, Temporary Permits, General Permits, and Procedures for Evaluation

[Applicable]

This rule <u>does apply</u>. Williams OVM is applying for a 45CSR13 New Source Review Construction Permit and has published the required Class I legal advertisement notifying the public of this application and paid the appropriate application fee.

6. Permits for Construction and Major Modification of Major Stationary Sources of
Air Pollutants for Prevention of Significant Deterioration

45CSR14 [NOT Applicable]

The rule <u>does NOT apply</u> because the FCS is neither a new PSD major source of pollutants nor is the proposed facility a modification to an existing PSD major source.

7. Standards of Performance for New Stationary Sources Pursuant to 40 CFR Part 60 45CSR16 [Applicable]

The rule <u>does apply</u> to this source by reference to §40CFR60 Subparts JJJJ and OOOO. The FCS is subject to the notification, testing, monitoring, recordkeeping and reporting requirements of these Subparts.

8. Permits for Construction and Major Modification of Major Stationary Sources of
Air Pollution which Cause or Contribute to Nonattainment
45CSR19 [NOT Applicable]

This rule <u>does NOT apply</u>. The FCS location is designated as either "Maintenance" or "Attainment/Unclassified" for all criteria pollutants, except for sulfur dioxide. The plantwide potential-to-emit (PTE) sulfur dioxide is less than applicable thresholds.

#### 9. Regulation of Volatile Organic Compounds (VOC)

45CSR21 [NOT Applicable]

This rule <u>does NOT apply</u> because the FCS is NOT located in Putnam County, Kanawha County, Cabell County, Wayne County, or Wood County

#### 10. Air Quality Management Fees Program

45CSR22 [Applicable]

This rule <u>does apply</u>. It establishes a program to collect fees for certificates to operate and for permits to construct, modify or relocate sources of air pollution.

#### 11. Prevent and Control Emissions of Toxic Air Pollutants

45CSR27

[NOT Applicable]

This rule <u>does NOT apply</u> because equipment used in the production and distribution of petroleum products is exempt, provided that the product contains no more than 5% benzene by weight (§45-22-2.4).

#### 12. Air Pollution Emissions Banking and Trading

45CSR28 [NOT Applicable]

This rule <u>does NOT apply</u>. Williams Ohio Valley Midstream LLC does NOT choose to participate in the voluntarily statewide air pollutant emissions trading program.

#### 13. Emission Statements for VOC and NOX

45CSR29

[NOT Applicable]

This rule <u>does NOT apply</u> because FCS is NOT located in Putnam, Kanawha, Cabell, Wayne, Wood, or Greenbrier Counties (§45-29-1).

#### 14. Requirements for Operating Permits

45CSR30

[Applicable]

This rule <u>does apply</u>. This application to update the FCS operations is also an application to update the Title V Operating Permit revision at the OGGP (§45-30-4.1.a.2).

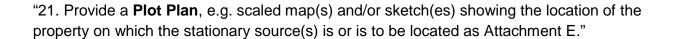
#### 15. Emission Standards for Hazardous Air Pollutants (HAP)

45CSR34

[NOT Applicable]

This rule <u>does NOT apply</u> because the FCS is NOT subject to any requirements of the National Emissions Standards for Hazardous Air Pollutants (NESHAP) or associated Maximum Achievable Control Technology (MACT) requirements (§63.1(a)).

## ATTACHMENT E Plot Plan



- Plot Plan Francis Compressor Station
- Plot Plan Oak Grove Gas Plant

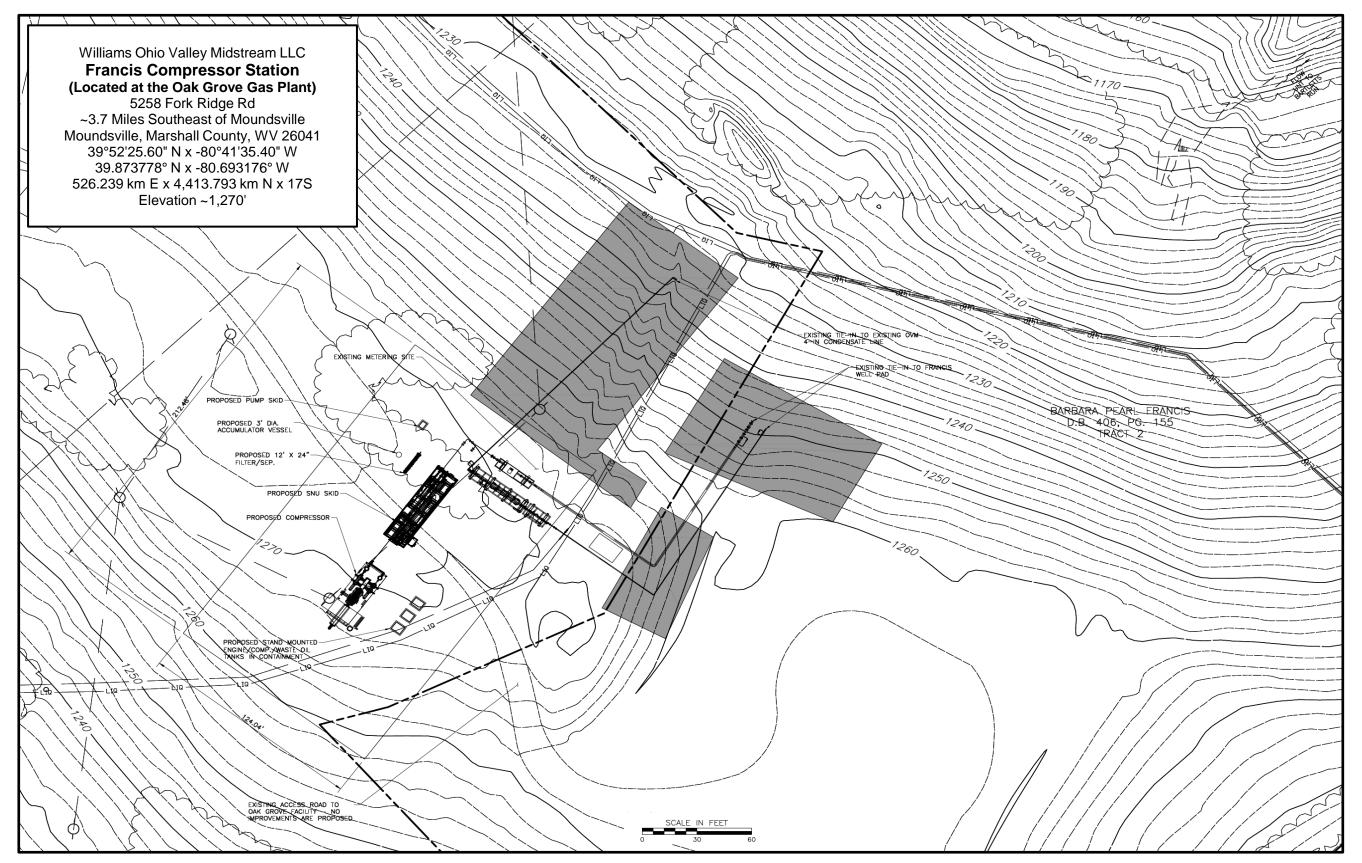
#### FRANCIS COMPRESSOR STATION

(Located at the Oak Grove Gas Plant)

Application for Class II Administrative Update

Attachment E

#### **PLOT PLAN**



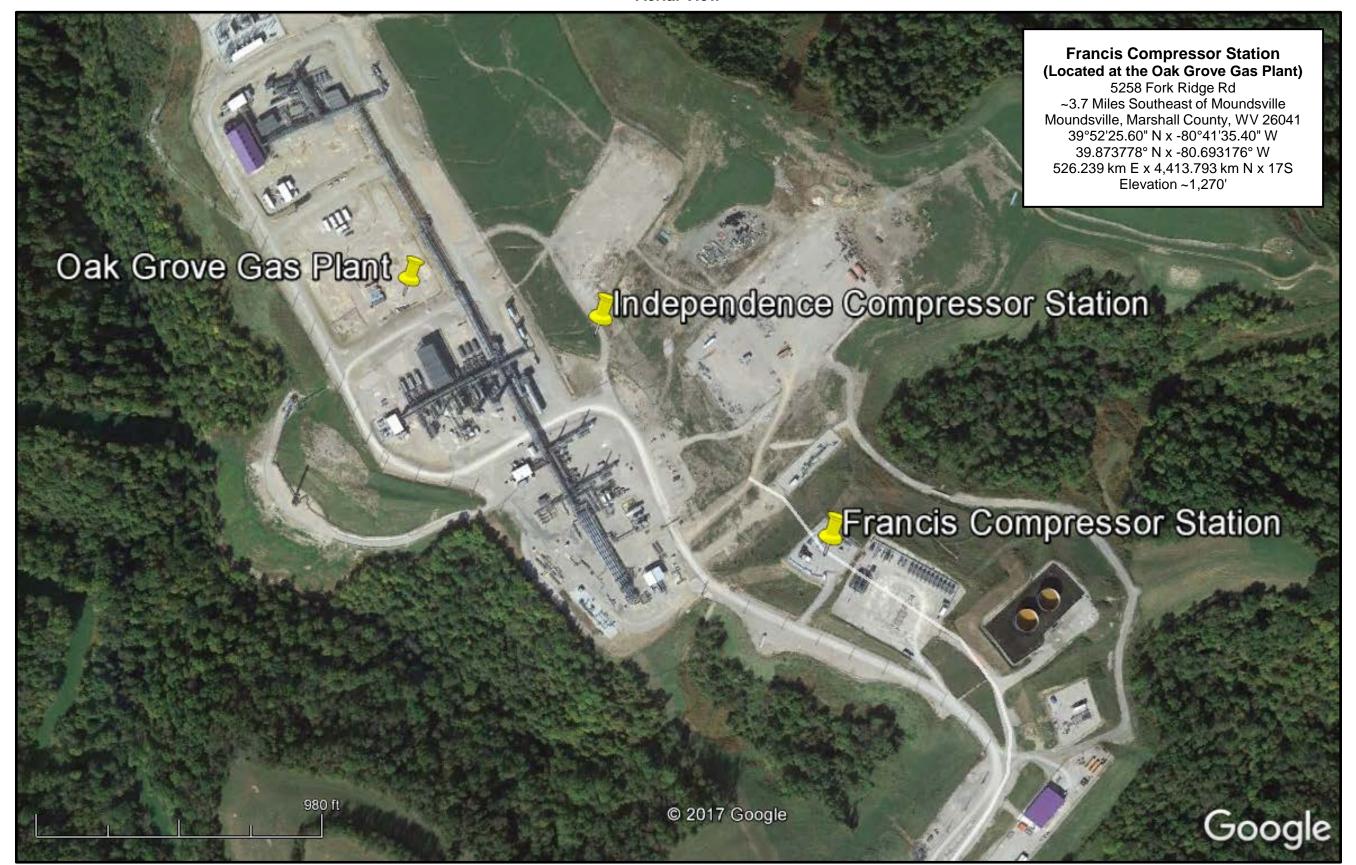
#### FRANCIS COMPRESSOR STATION

(Located at the Oak Grove Gas Plant)

Application for Class II Administrative Update

Attachment E

**Aerial View** 



## ATTACHMENT F Detailed Process Flow Diagram(s) (PFD)

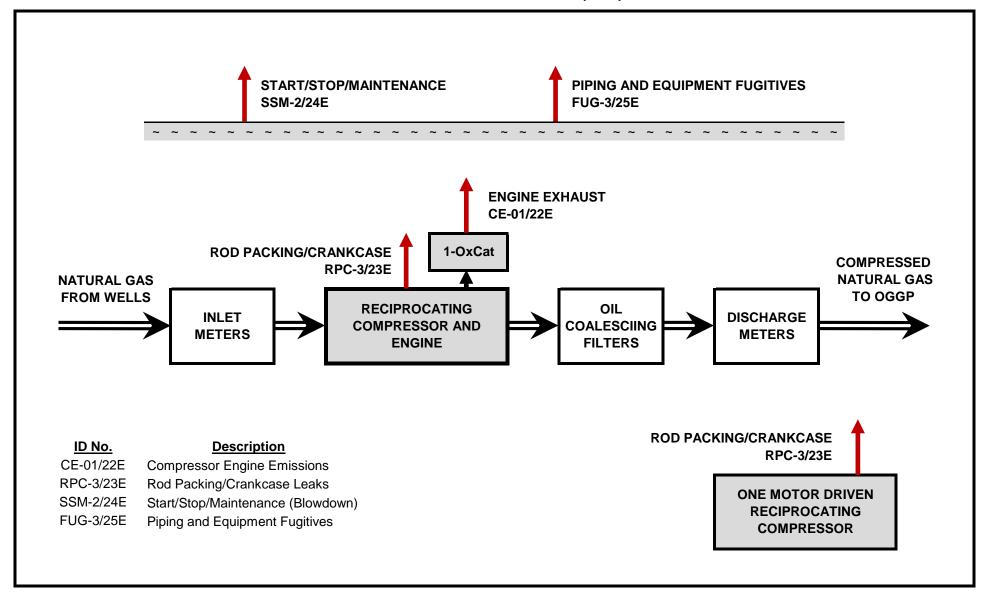
#### FRANCIS COMPRESSOR STATION

(Located at the Oak Grove Gas Plant)

Application for Class II Administrative Update

#### Attachment F

#### PROCESS FLOW DIAGRAM (PFD)



#### **ATTACHMENT G**

#### **Process Description**

"23. Provide a **Process Description** as Attachment G. Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable). "

#### Process Description

- A. Project Overview
- B. Compressor Engine Emissions 1,380 bhp CAT G3516B (CE-01/22E)
- C. Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)
- D. Start/Stop/Maintenance (Including Blowdown) (SSM-2/24E)
- E. Piping and Equipment Fugitives (FUG-3/25E)

### Williams Ohio Valley Midstream LLC FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## Attachment G PROCESS DESCRIPTION

#### A. Project Overview

Williams Ohio Valley Midstream LLC operates the Francis Compressor Station at the inlet of the existing Oak Grove Gas Plant at 5258 Fork Ridge Rd in Moundsville, Marshall County, WV (See Appendix B – Site Location Map).

#### B. Compressor Engine Emissions – 1,380 bhp CAT G3516B (CE-01/22E)

One (1) natural gas-fueled CAT G3516B compressor engine is used at the facility. This is a new, four-stroke, lean burn (4SLB) engine w/ an oxidation catalyst (OxCat).

#### C. Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)

The compressors (engine and electric motor driven) and engine operations result in emissions from the wear of mechanical joints, seals, and rotating surfaces over time.

#### D. <u>Start/Stop/Maintenance (Including Blowdown) (SSM-2/24E)</u>

During routine operation of the compressor engine will undergo periods of startup and shutdown. Often when the engine is shutdown, the natural gas contained within the compressor and associated piping is vented to the atmosphere. Similarly, the electric motor driven compressor will be blown down to atmosphere during periods of maintenance. Additionally, there will be other infrequent and (often) de-minimis emissions from various maintenance activities at the facility that are not necessarily associated with compressor blowdowns.

#### E. Piping and Equipment Fugitives (FUG-3/25E)

Piping and process equipment generate leaks from different component types (connectors, valves, pumps, etc.)

#### ATTACHMENT H

## Safety Data Sheets (SDS) (And Representative Gas Analysis)

"24. Provide **Safety Data Sheets (SDS)** for all materials processed, used or produced as Attachment H. For chemical processes, provide a SDS for each compound emitted to the air."

#### NATURAL GAS

- Gas Analysis Summary Design Basis
- Representative Inlet Gas Analysis Design Basis

#### FLASH GAS

Gas Analysis Summary – Design Basis

#### • SAFETY DATA SHEETS (SDS):

(SDS's are available upon request)

Wellhead Natural Gas

#### FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

#### Attachment H - SDS (etc.)

#### Inlet Gas Analysis Summary - Design Basis

Component	CAS	Formula	Molecular Weight	Mole % (Vol %)	Mole Fraction	Weighted Sum	Weight %	lb/MMscf
Water		H2O	18					
Nitrogen	7727-37-9	N2	32.00	0.452	0.00452	0.145	0.654	381.14
Hydrogen Sulfide	2148-87-8	H2S	34.08					
Carbon Dioxide	124-38-9	CO2	44.01	0.160	0.00160	0.070	0.318	185.56
Methane*	75-82-8	CH4	16.04	71.877	0.71877	11.531	52.109	30,385.73
Ethane*	74-84-0	C2H6	30.07	17.518	0.17518	5.267	23.804	13,880.75
Propane**	74-98-6	C3H8	44.10	6.744	0.06744	2.974	13.439	7,836.49
i-Butane**	75-28-5	C4H10	58.12	0.688	0.00688	0.400	1.807	1,053.75
n-Butane**	106-97-8	C4H10	58.12	1.674	0.01674	0.973	4.398	2,564.54
Cyclopentane**	287-92-3	C5H10	70.13	0.002	0.00002	0.001	0.006	3.70
i-Pentane**	78-78-4	C5H12	72.15	0.263	0.00263	0.190	0.857	500.03
n-Pentane**	109-66-0	C5H12	72.15	0.323	0.00323	0.233	1.053	614.10
Cyclohexane**	110-82-7	C6H12	84.16	0.007	0.00007	0.006	0.027	15.52
Other Hexanes**	varies	C6H14	86.18					
Methylcyclohexane**	varies	C7H14	98.19	0.009	0.00009	0.009	0.040	23.29
Heptanes**	varies	C7H16	100.20	0.025	0.00025	0.025	0.113	66.01
C8+ Heavies**	varies	C8H18+	130.3 est	0.184	0.00184	0.239	1.081	630.27
Benzene***	71-43-2	C6H6	78.11	0.001	0.00001	0.001	0.004	2.06
Ethylbenzene***	100-41-4	C8H10	106.17	0.001	0.00001	0.001	0.005	2.80
n-Hexane***	110-54-3	C6H14	86.18	0.065	0.00065	0.056	0.253	147.61
Toluene***	108-88-3	C7H8	92.14	0.002	0.00002	0.002	0.008	4.86
2,2,4-TMP (i-Octane)***	540-84-1	C8H18	114.23	0.001	0.00001	0.001	0.005	3.01
Xylenes***	1330-20-7	C8H10	106.17	0.004	0.00004	0.004	0.019	11.19

Totals:	100.00	1.00	22.13	100.00	58,312
Total THC:	99.39	0.99	21.91	99.03	57,746
Total VOC:	9.99	0.10	5.12	23.12	13,479
Total HAP:	0.07	0.001	0.07	0.29	172

To be conservative, and to account for potential future changes in the gas quality, the following "worst-case" values were assumed:

Component	CAS Formula		Representative Gas Analysis			Worst-Case (120% Min)		
Component	CAS	Formula	Mole %	Wgt %	lb/MMscf	Mole %	Wgt %	lb/MMscf
Carbon Dioxide	124-38-9	CO2	0.160	0.318	186	0.259	0.514	300
Methane	75-82-8	CH4	71.877	52.109	30,386	86.340	62.594	36,500
Ethane	74-84-0	C2H6	17.518	23.804	13,881	1.169	8.596	4,446
VOC	Various	C3+	9.993	23.116	13,479	12.232	28.296	16,500
Benzene	71-43-2	C6H6	0.001	0.004	2	0.010	0.034	20
Ethylbenzene	110-54-3	C8H10	0.001	0.005	3	0.007	0.034	20
n-Hexane	100-41-4	C6H14	0.065	0.253	148	0.079	0.309	180
Toluene	108-88-3	C7H8	0.002	0.008	5	0.008	0.034	20
2,2,4-TMP (i-Octane)	540-84-1	C8H18	0.001	0.005	3	0.007	0.034	20
Xylenes	1330-20-7	C8H10	0.004	0.019	11	0.007	0.034	20
Total HAP	Various	C6+	0.074	0.294	172	0.121	0.480	280

Inlet Gas Analysis Summary - Design Basis

<sup>\* =</sup> Hydrocarbon (HC)

#### FRANCIS COMPRESSOR STATION

Application for 45CSR13 NSR Construction Permit

Attachment H - MSDS (etc.)

#### Representative Inlet Gas Analysis - Design Basis

## COMPOSITIONAL ANALYSIS OF THE SEPARATOR GAS, OIL AND MATHEMATICALLY RECOMBINED WELLSTREAM THROUGH $C_{11+}$

SEPARATOR GOR...... 12809 Scf/Sep Bbl

AB Resources, LLC SEPARATOR PRESSURE.....: 183 psig Cavenney No. 1-H SEPARATOR TEMPERATURE....: 49 °F

	SEPARATOR GAS SEPARATOR OIL			WELLS'	TREAM	
		*		Liquid		*
Component	Mole%	GPM	Mole %	Volume %	Mole %	GPM
Hydrogen Sulfide	0.000	0.000	0.000	0.000	0.000	0.000
Nitrogen	0.452	0.000	0.021	0.006	0.420	0.000
Carbon Dioxide	0.160	0.000	0.017	0.007	0.149	0.000
Methane	71.877	0.000	5.379	2.282	66.896	0.000
Ethane	17.518	4.723	8.784	5.880	16.864	4.547
Propane	6.744	1.871	12.655	8.716	7.187	1.994
Iso-butane	0.688	0.227	3.269	2.676	0.881	0.291
N-butane	1.672	0.531	11.633	9.175	2.418	0.768
2-2 Dimethylpropane	0.010	0.004	0.067	0.065	0.014	0.006
Iso-pentane	0.263	0.097	4.857	4.448	0.607	0.224
N-pentane	0.323	0.118	7.835	7.104	0.886	0.323
2-2 Dimethylbutane	0.005	0.002	0.143	0.149	0.015	0.006
Cyclopentane	0.002	0.001	0.000	0.000	0.002	0.001
2-3 Dimethylbutane	0.007	0.003	0.368	0.378	0.034	0.014
2 Methylpentane	0.046	0.019	2.187	2.272	0.206	0.086
3 Methylpentane	0.026	0.011	1.429	1.460	0.131	0.054
Other Hexanes	0.000	0.000	0.000	0.000	0.000	0.000
n-Hexane	0.065	0.027	4.457	4.587	0.394	0.163
Methylcyclopentane	0.006	0.002	0.404	0.358	0.036	0.013
Benzene	0.001	0.000	0.064	0.045	0.006	0.002
Cyclohexane	0.007	0.002	0.680	0.579	0.057	0.020
2-Methylhexane	0.011	0.005	1.419	1.651	0.116	0.055
3-Methylhexane	0.010	0.005	1.527	1.754	0.124	0.057
2,2,4 Trimethylpentane	0.000	0.000	0.000	0.000	0.000	0.000
Other Heptanes	0.009	0.004	1.202	1.309	0.098	0.043
n-Heptane	0.016	0.007	3.178	3.669	0.253	0.118
Methylcyclohexane	0.009	0.004	1.666	1.676	0.133	0.054
Toluene	0.002	0.001	0.318	0.267	0.026	0.009
Other C-8's	0.018	0.009	4.694	5.507	0.368	0.174
n-Octane	0.008	0.004	2.037	2.611	0.160	0.083
Ethylbenzene	0.001	0.000	0.291	0.281	0.023	0.009
M&P-Xylene	0.003	0.001	0.279	0.271	0.024	0.009
O-Xylene	0.001	0.000	0.602	0.573	0.046	0.018
Other C-9's	0.017	0.009	2.861	3.749	0.230	0.121
n-Nonane	0.006	0.003	1.268	1.786	0.101	0.057
Other C10's	0.012	0.007	2.882	4.150	0.227	0.132
n-Decane	0.002	0.001	0.797	1.224	0.062	0.038
Undecanes Plus	0.003	0.002	10.728	19.334	0.806	0.585
TOTAL	100.000	7.701	100.000	100.000	100.000	10.072

#### FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

Attachment H - SDS (etc.)

#### Flash Gas Analysis Summary - Design Basis

Component	CAS	Formula	Molecular Weight	Mole % (Vol %)	Mole Fraction	Weighted Sum	Weight %	lb/MMscf
Water		H2O	18	0.327	0.0033	0.059	0.191	155.10
Nitrogen	7727-37-9	N2	32.00	0.092	0.00092	0.029	0.095	77.42
Hydrogen Sulfide	2148-87-8	H2S	34.08					
Carbon Dioxide	124-38-9	CO2	44.01	0.204	0.00204	0.090	0.292	236.98
Methane*	75-82-8	CH4	16.04	37.130	0.37130	5.957	19.311	15,696.55
Ethane*	74-84-0	C2H6	30.07	32.298	0.32298	9.712	31.484	25,591.91
Propane**	74-98-6	C3H8	44.10	20.122	0.20122	8.873	28.765	23,381.41
i-Butane**	75-28-5	C4H10	58.12	2.204	0.02204	1.281	4.152	3,375.22
n-Butane**	106-97-8	C4H10	58.12	5.326	0.05326	3.095	10.035	8,157.11
Cyclopentane**	287-92-3	C5H10	70.13					
i-Pentane**	78-78-4	C5H12	72.15	0.807	0.00807	0.582	1.888	1,534.90
n-Pentane**	109-66-0	C5H12	72.15	0.973	0.00973	0.702	2.276	1,850.12
Cyclohexane**	110-82-7	C6H12	84.16	0.033	0.00033	0.028	0.090	73.00
Other Hexanes**	varies	C6H14	86.18	0.205	0.00205	0.176	0.571	464.53
Methylcyclohexane**	varies	C7H14	98.19	0.019	0.00019	0.019	0.061	49.20
Heptanes**	varies	C7H16	100.20	0.079	0.00079	0.079	0.256	207.79
C8+ Heavies**	varies	C8H18+	130.3 est	0.015	0.00015	0.020	0.065	52.63
Benzene***	71-43-2	C6H6	78.11	0.002	0.00002	0.002	0.006	5.10
Ethylbenzene***	100-41-4	C8H10	106.17	0.001	0.00001	0.001	0.003	2.57
n-Hexane***	110-54-3	C6H14	86.18	0.157	0.00157	0.135	0.439	356.68
Toluene***	108-88-3	C7H8	92.14	0.003	0.00003	0.003	0.009	7.59
2,2,4-TMP (i-Octane)***	540-84-1	C8H18	114.23	0.001	0.00001	0.001	0.004	3.01
Xylenes***	1330-20-7	C8H10	106.17	0.002	0.00002	0.002	0.007	6.06

Totals: Total THC: Total VOC: Total HAP:

	100.000	1.00	30.85	100.00	81.285
•					- ,
	99.38	0.99	30.67	99.42	80,815
	29.95	0.30	15.00	48.63	39,527
	0.17	0.002	0.14	0.47	381

To be conservative, and to account for potential future changes in the gas quality, the following "worst-case" values were assumed:

Component	CAS	Formula	Representative Gas Analysis			Worst-Case (120% Min)		
Component			Mole %	Wgt %	lb/MMscf	Mole %	Wgt %	lb/MMscf
Carbon Dioxide	124-38-9	CO2	0.204	0.292	237	0.259	0.369	300
Methane	75-82-8	CH4	37.130	19.311	15,697	44.708	23.252	18,900
Ethane	74-84-0	C2H6	32.298	31.484	25,592	19.043	17.943	14,115
VOC	Various	C3+	29.949	48.628	39,527	35.990	58.436	47,500
Benzene	71-43-2	C6H6	0.002	0.006	5	0.010	0.025	20
Ethylbenzene	110-54-3	C8H10	0.001	0.003	3	0.007	0.025	20
n-Hexane	100-41-4	C6H14	0.157	0.439	357	0.264	0.738	600
Toluene	108-88-3	C7H8	0.003	0.009	8	0.008	0.025	20
2,2,4-TMP (i-Octane)	540-84-1	C8H18	0.001	0.004	3	0.007	0.025	20
Xylenes	1330-20-7	C8H10	0.002	0.007	6	0.007	0.025	20
Total HAP	Various	C6+	0.167	0.469	381	0.306	0.861	700

Flash Gas Analysis Summary - Design Basis

<sup>\* =</sup> Hydrocarbon (HC)

<sup>\*\* =</sup> also Volatile Organic Compound (VOC)

<sup>\*\*\* =</sup> also Hazardous Air Pollutant (HAP)

# **ATTACHMENT I**

# **Emission Units Table**

"25.	Fill out the <b>Emission Units Table</b> and provide it as Attachment I."
•	Emissions Unit Table

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## Attachment I

## **EMISSION UNITS TABLE**

(Include all emission units and air pollution control devices that will be part of this permit application review, regardless of permitting status.)

Emission Unit ID <sup>1</sup>	Emission Point ID <sup>2</sup>	Emission Unit Description	Year Installed/ Modified <sup>3</sup>	Design Capacity	Type and Date of Change <sup>3</sup>	Control Device <sup>4</sup>
CE-01	22E	CAT G3516B Compressor Engine (OxCat)	2016	1,380 bhp	Existing	1-OxCat
RPC-3	23E	Rod Packing/Crankcase Leaks	2016	2 Recip	Existing	
SSM-2	24E	Start/Stop/Maintenance (i.e., Blowdown)	2016	2 Recip	Existing	
FUG-3	25E	Piping and Equipment Fugitives - Gas	2016/2017		Modified	LDAR

<sup>&</sup>lt;sup>1</sup> For Emission Units (or <u>Sources</u>) use the following numbering system: 1S, 2S, 3S, ... or other appropriate designation.

<sup>&</sup>lt;sup>2</sup> For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.

<sup>&</sup>lt;sup>3</sup> New, modification, removal, etc.

<sup>&</sup>lt;sup>4</sup> For Control Devices use the following numbering system: 1C, 2C, 3C, ... or other appropriate designation.

## **ATTACHMENT J**

# **Emission Points Data Summary Sheet**

"26. Fill out the **Emission Points Data Summary Sheet** (Table 1 and Table 2) and provide it as Attachment J."

- Table 1 Emissions Data
  - o Compressor Engine Emissions 1,380 bhp CAT G3516B (CE-01/22E)
  - o Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)
  - o Startup/Shutdown/Maintenance (Including Blowdown) (SSM-2/24E)
  - o Piping and Equipment Fugitives (FUG-3/25E) (MODIFIED)
  - o FRANCIS COMPRESSOR STATION (FCS) FACILITY-WIDE SUMMARY
  - OAK GROVE GAS PLANT (OGGP) FACILITY-WIDE SUMMARY
- Table 2 Release Parameter Data

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

# Compressor Engine Emissions – 1,380 bhp CAT G3516B (CE-01/22E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type <sup>1</sup>	Vented This (Must Emissio	ion Unit Through Point match on Units Plot Plan)	Air Pol Control (Must r Emissiol Table & P	Device natch n Units	Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Pote Uncon	mum ential etrolled sions <sup>4</sup>	Pote Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		<b>3</b> ,
								NOx	1.52	6.66	1.52	6.66	Gas	Vendor	
		4 200 hhm (	DAT COEAC	D (40) D @4	400 ====\			CO	8.88	38.91	0.89	3.89	Gas	Vendor	
		· ·		B (4SLB@1, ingine 01/22				VOC	4.29	18.79	1.29	5.64	Gas	Vendor	
								SO2	0.01	0.03	0.01	0.03	Gas	AP-42	
								PM10/2.5	0.11	0.49	0.11	0.49	Liq/Solid	AP-42	
								Acetaldehyde	0.09	0.41	0.03	0.12	Gas	AP-42	
								Acrolein	0.06	0.25	0.02	0.08	Gas	AP-42	
								Benzene	0.01	0.02	1.5E-03	0.01	Gas	AP-42	
							,	Ethylbenzene	4.5E-04	2.0E-03	1.3E-04	5.9E-04	Gas	AP-42	
								Formaldehyde	1.22	5.33	0.37	1.60	Gas	Vendor	
								n-Hexane	0.01	0.05	0.00	0.02	Gas	AP-42	
CE-01/	Upward	CE-01/	CE-01/	04 0 0 4	0.0.	0	0.700	Methanol	0.03	0.12	0.01	0.04	Gas	AP-42	
22E	Vertical	22E	22E	01-OxCat	OxCat	С	8,760	Toluene	4.6E-03	0.02	1.4E-03	0.01	Gas	AP-42	
								2,2,4-TMP	2.8E-03	0.01	8.5E-04	3.7E-03	Gas	AP-42	
								Xylenes Other HAP	2.1E-03 0.01	0.01 0.05	6.2E-04 3.2E-03	2.7E-03 0.01	Gas	AP-42 AP-42	
								Total HAP	1.44	6.29	0.43	1.89	Gas Gas	Sum	
								CO2	1,530	6,703	1,530	6,703	Gas	Vendor	
								CH4	7	32	7	32	Gas	Vendor	
								N2O	2.5E-03	0.01	2.5E-03	0.01	Gas	AP-42	
								CO2e	1,713	7,502	1,713	7,502	Gas	Wgt Sum	

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

# Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type <sup>1</sup>	Vented This (Must Emissio	ion Unit Through Point <i>match</i> on Units Plot Plan)	(Must match			on Unit <i>mical</i>	All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Maxi Pote Uncon Emiss	ential trolled	Pote Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		<b>J</b>
								NOx					Gas	Vendor	
	C	D-d	Doolding on	d F		Laska		CO					Gas	Vendor	
	Compr	essor Roa	Packing an (RPC-3	d Engine C 3/23E)	rankcase	Leaks		VOC	1.32	5.76	1.32	5.76	Gas	Vendor	
								SO2					Gas	AP-42	
								PM10/2.5					Liq/Solid	AP-42	
								Acetaldehyde					Gas	AP-42	
								Acrolein					Gas	AP-42	
								Benzene	1.8E-03	0.01	1.8E-03	0.01	Gas	AP-42	
								Ethylbenzene	1.8E-03	0.01	1.8E-03	0.01	Gas	AP-42	
								Formaldehyde	0.01	0.05	0.01	0.05	Gas	Vendor	
								n-Hexane	0.01	0.06	0.01	0.06	Gas	AP-42	
RPC/	., .	RPC/	RPC/				0.700	Methanol					Gas	AP-42	
23E	Varies	23E	23E			С	8,760	Toluene	1.8E-03	0.01	1.8E-03	0.01	Gas	AP-42	
								2,2,4-TMP	1.8E-03	0.01	1.8E-03	0.01	Gas	AP-42	
								Xylenes Other HAP	1.8E-03	0.01	1.8E-03	0.01	Gas Gas	AP-42 AP-42	
								Total HAP	0.03	0.15	0.03	0.15	Gas	Sum	
								CO2	13	58	13	58	Gas	Vendor	
								CO2 CH4	3	12	3	12	Gas	Vendor	
								N2O					Gas	AP-42	
								CO2e	79	347	79	347	Gas	Wgt Sum	

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

# Start/Stop/Maintenance (Including Blowdown) (SSM-2/24E)

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type <sup>1</sup>	Vented This <i>(Must</i> <i>Emissi</i> d	ion Unit Through Point <i>match</i> on Units Plot Plan)	Air Pol Control (Must i Emissio Table & F	Device match n Units	Emissi	ime for on Unit <i>mical</i> es <i>only)</i>	All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Pote Uncon	mum ential etrolled sions <sup>4</sup>	Pote Cont	imum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		o ,
								NOx					Gas	Vendor	
	011	(Ol ( -l	/NA : (	(1 1 1	! DI			CO					Gas	Vendor	
	Startu	p/Snutdow	n/Maintena (SSM-2	•	ing Blowd	lown)		VOC		16.02		16.02	Gas	Vendor	
			<b>,</b>	,	_			SO2					Gas	AP-42	
								PM10/2.5					Liq/Solid	AP-42	
								Acetaldehyde					Gas	AP-42	
								Acrolein					Gas	AP-42	
								Benzene		0.02		0.02	Gas	AP-42	
								Ethylbenzene		0.02		0.02	Gas	AP-42	
								Formaldehyde					Gas	Vendor	
								n-Hexane		0.17		0.17	Gas	AP-42	
SSM-2/		SSM-2/	SSM-2/					Methanol					Gas	AP-42	
24E	Varies	24E	24E			Varies	na	Toluene		0.02		0.02	Gas	AP-42	
								2,2,4-TMP		0.02		0.02	Gas	AP-42	
								Xylenes		0.02		0.02	Gas	AP-42	
								Other HAP					Gas	AP-42	
								Total HAP		0.27		0.27	Gas	Sum	
								CO2					Gas	Vendor	
								CH4		35		35	Gas	Vendor	
								N2O					Gas	AP-42	
								CO2e		881		881	Gas	Wgt Sum	

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

# Piping and Equipment Fugitives - (FUG-3/25E) (MODIFIED)

							Table 1: E	Emissions Data							
Emission Point ID No. (Must match Emission Units Table &	Emission Point Type <sup>1</sup>	Vented This (Must Emissio	ion Unit Through Point match on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Pote Uncor	mum ential atrolled sions <sup>4</sup>	Pote Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
Plot Plan)		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		,
								NOx					Gas		
		Dining	. and Familia					СО					Gas		
				ment Fugit (MODIFIED)				VOC	3.28	14.38	0.51	2.25	Gas	EPA	
								SO2					Gas		
								PM10/2.5					Liq/Solid		
								Acetaldehyde					Gas		
								Acrolein					Gas		
								Benzene	0.02	0.07	3.1E-03	0.01	Gas	EE	
								Ethylbenzene	0.02	0.07	3.1E-03	0.01	Gas	EE	
								Formaldehyde					Gas		
								n-Hexane	0.09	0.41	0.02	0.07	Gas	EE	
FUG-3/		FUG-3/	FUG-3/			_		Methanol					Gas	EE	
25E	Fugitive	25E	25E	LDAR	LDAR	С	8,760	Toluene	0.02	0.07	3.1E-03	0.01	Gas	EE	
								2,2,4-TMP	0.02	0.07	3.1E-03	0.01	Gas	EE	
								Xylenes	0.02	0.07	3.1E-03	0.01	Gas	EE	
								Other HAP					Gas	EE	
								Total HAP	0.18	0.78	0.03	0.14	Gas	Sum	
								CO2	0.03	0.1	5E-03	0.02	Gas	EE	
								CH4	4	18	1	2	Gas	EE	
								N2O	404	455			Gas	Mat Cum	
								CO2e	104	455	14	62	Gas	Wgt Sum	

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

## **FACILITY-WIDE SUMMARY**

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Vented This (Must Emission	ion Unit Through Point match on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Pote	mum ential ntrolled sions <sup>4</sup>	Cont	mum ential rolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
1 lot 1 lally		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOx	1.52	6.66	1.52	6.66	Gas	Sum	
								CO	8.88	38.91	0.89	3.89	Gas	Sum	
		FRANCIS	COMPRES	SOR STAT	ION (FCS)			VOC - Point	5.61	40.57	2.60	27.42	Gas	Sum	
			CILITY-WIE					VOC - Fug	3.28	14.38	0.51	2.25	Gas	Sum	
		(Includ	ding Fugiti	ves (FUG-3	/25E))			VOC - Total	8.89	54.95	3.12	29.66	Gas	Sum	
								SO2	0.01	0.03	0.01	0.03	Gas	Sum	
								PM10/2.5	0.11	0.49	0.11	0.49	Solid/Gas	Sum	
								Acetaldehyde	0.09	0.41	0.03	0.12	Gas	Sum	
								Acrolein	0.06	0.25	0.02	0.08	Gas	Sum	
								Benzene	0.02	0.12	6.3E-03	0.05	Gas	Sum	
								Ethylbenzene	1.9E-02	0.10	5.0E-03	0.04	Gas	Sum	
								Formaldehyde	1.23	5.38	0.38	1.65	Gas	Sum	
								n-Hexane	0.12	0.70	0.03	0.33	Gas	Sum	
								Methanol	0.03	0.12	0.01	0.04	Gas	Sum	
na	na	na	na	na	na	na	na	Toluene	0.02	0.12	6.2E-03	0.05	Gas	Sum	
								2,2,4-TMP	0.02	0.11	5.7E-03	0.04	Gas	Sum	
								Xylenes	0.02	0.11	5.5E-03	0.04	Gas	Sum	
								Other HAP	0.01	0.05	3.2E-03	0.01	Gas	Sum	
								Total HAP	1.65	7.49	0.50	2.45	Gas	Sum	
								CO2	1,544	6,761	1,544	6,761	Gas	Sum	
								CH4	14	97	10	81	Gas	Sum	
								N2O	2E-03	0.01	2E-03	0.01	Gas	Sum	
								CO2e	1,896	9,186	1,806	8,792	Gas	Wgt Sum	

WVDEP-DAQ Revision 2/11

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

## **OAK GROVE GAS PLANT - FACILITY-WIDE SUMMARY**

							Table 1: E	missions Data							
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Vented This (Must Emission	on Unit Through Point <i>match</i> on Units Plot Plan)	Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (Chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup> (Speciate VOCs	Pote Uncor	imum ential ntrolled sions <sup>4</sup>	Pote Cont	imum ential trolled sions <sup>5</sup>	Emission Form or Phase (At exit conditions, Solid, Liquid	Est. Method Used <sup>6</sup>	Emission Concen- tration <sup>7</sup> (ppmv or mg/m <sup>3</sup> )
Tiot Hally		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)	& HAPS)	lb/hr	ton/yr	lb/hr	ton/yr	or Gas/Vapor)		
								NOx	651.53	132.01	651.53	127.93	Gas	Sum	
								СО	1,295	237.12	1,287	196.55	Gas	Sum	
				S PLANT (C	-			VOC - Point	17,743	2,128	214.96	97.92	Gas	Sum	
	(lı		-	DE SUMMA and Indepe		5)		VOC - Fug	10.29	45.08	7.52	32.94	Gas	Sum	
	(	_	(Including	-		,		VOC - Total	17,754	2,173	222.48	130.86	Gas	Sum	
								SO2	1.68	0.79	1.68	0.79	Gas	Sum	
								PM10/2.5	21.55	11.18	21.55	11.18	Solid/Gas	Sum	
								Acetaldehyde	0.03	0.12	0.03	0.12	Gas	Sum	
								Acrolein	0.02	0.08	0.02	0.08	Gas	Sum	
								Benzene	450.01	0.08	5.57	1.88	Gas	Sum	
								Ethylbenzene	0.02	0.08	7.16	2.06	Gas	Sum	
								Formaldehyde	0.02	0.08	0.78	1.77	Gas	Sum	
								n-Hexane	0.02	0.08	7.06	4.36	Gas	Sum	
								Methanol	0.02	0.08	0.01	0.04	Gas		
na	na	na	na	na	na	na	na	Toluene	0.02	0.08	6.38	1.97	Gas	Sum	
								2,2,4-TMP	0.02	0.08	7.63	2.11	Gas	Sum	
								Xylenes	0.02	0.08	7.18	2.06	Gas	Sum	
								Other HAP	0.02	0.08	0.03	0.02	Gas	Sum	
								Total HAP	0.02	0.08	41.84	16.47	Gas	Sum	
								CO2	32,717	143,299	51,395	225,108	Gas	Sum	
								CH4	736	3,222	124	544	Gas	Sum	
								N2O	0.05	0.24	0.21	0.91	Gas	Sum	
								CO2e	51,114	223,880	54,563	238,984	Gas	Wgt Sum	

WVDEP-DAQ Revision 2/11

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment J - Emission Points Data Summary Sheet**

## **Notes**

Criteria F	Pollutants
Pollutant	CAS
NO2	10024-97-2
СО	630-08-0
VOC	varies
Propane	74-98-6
i-Butane	75-28-5
n-Butane	106-97-8
SO2	7446-09-5
PM10/2.5	varies

Hazardous Air	r Pollutants (HAPs)
Pollutant	CAS
Acetaldehyde	75-07-0
Acrolein	107-02-8
Benzene	71-43-2
Ethylbenzene	100-41-4
Formaldehyde	50-00-0
n-Hexane	110-54-3
Methanol	67-56-1
Toluene	108-88-3
2,2,4-TMP	540-84-1
Xylenes	1330-20-7

Greenhouse Ga	s (GHG) Pollutants
Pollutant	CAS
CO2	124-38-9
CH4	74-82-8
N2O	10024-97-2
CO2e	na

Table 1: Notes

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

- 1 Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.
- 2 Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- 3 List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS2, VOCs, H2S, Inorganics, Lead, Organics, O3, NO, NO2, SO2, SO3, all applicable Greenhouse Gases (including CO2 and methane), etc. DO NOT LIST H2, H2O, N2, O2, and Noble Gases.
- 4 Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 5 Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- 6 Indicate method used to determine emission rate as follows:
  - MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).
- 7 Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m3) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO2, use units of ppmv (See 45CSR10).

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

# **Attachment J - Emission Points Data Summary Sheet**

## **Release Parameter Data**

	Table 2: Release Parameter Data											
				Exit Gas		<b>Emission Poir</b>	nt Elevation (ft)	UTM Coord	inates (km)			
Emiss Poin No (Must n Emiss Units 1	t ID o. natch sion	Inner Diameter (ft.)	Temp. (oF)	Volumetric Flow <sup>1</sup> (acfm) (At operating conditions)	Velocity (fps)	Ground Level (Height above mean sea level)	Stack Height <sup>2</sup> (Release height of emissions above ground level)	Northing	Easting			
CE-01	22E	1.0	1,007	9,216		1,200	20	4,413.81	526.24			
RPC-3	23E	NA	100			1,200	4	4,413.81	526.24			
SSM-2	24E	NA	100			1,200	4	4,413.81	526.24			
FUG-3	25E	NA	100			1,200	4	4,413.81	526.24			

<sup>&</sup>lt;sup>1</sup> Give at operating conditions. Include inerts. 2 Release height of emissions above ground level.

# **ATTACHMENT K**

# **Fugitive Emissions Data Summary Sheet**

"27. Fill out the **Fugitive Emissions Data Summary Sheet** and provide it as Attachment K."

- Application Forms Checklist
- Fugitive Emissions Summary
- Leak Source Data Sheet

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment K - Fugitive Emissions**

## **Fugitive Emissions Data Summary Sheet**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions).

		APPLICATION FORMS CHECKLIST - FUGITIVE EMISSIONS
1.)	Will there be	haul road activities?
	☐ Yes	☑ No
	☐ If Yes, then	n complete the HAUL ROAD EMISSIONS UNIT DATA SHEET.
2.)	Will there be	Storage Piles?
	☐ Yes	☑ No
	☐ If Yes, then	n complete Table 1 of the NONMETALLIC MINERALS PROCESSING EMISSIONS UNIT DATA SHEET.
3.)	Will there be	Liquid Loading/Unloading Operations?
	☐ Yes	☑ No
	☐ If Yes, then	complete the BULK LIQUID TRANSFER OPERATIONS EMISSIONS UNIT DATA SHEET.
4.)	Will there be	emissions of air pollutants from Wastewater Treatment Evaporation?
	☐ Yes	☑ No
	☐ If Yes, then	complete the GENERAL EMISSIONS UNIT DATA SHEET.
•		Equipment Leaks (e.g. leaks from pumps, compressors, in-line process valves, pressure relief devices, open-ended valves, tions, flanges, agitators, cooling towers, etc.)?
	☑ Yes	□ No
	☑ If Yes, the	n complete the LEAK SOURCE DATA SHEET section of the CHEMICAL PROCESSES EMISSIONS UNIT
	DATA SHE	ET.
6.)	Will there be	General Clean-up VOC Operations?
	☐ Yes	☑ No
	☐ If Yes, then	n complete the GENERAL EMISSIONS UNIT DATA SHEET.
7.)	Will there be	any other activities that generate fugitive emissions?
	☐ Yes	☑ No
	☐ If Yes, then	n complete the GENERAL EMISSIONS UNIT DATA SHEET or the most appropriate form.
	If you answer	ed "NO" to all of the items above, it is not necessary to complete the following table, "Fugitive Emissions Summary."

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment K - Fugitive Emissions**

## **Fugitive Emissions Data Summary Sheet - Continued**

The FUGITIVE EMISSIONS SUMMARY SHEET provides a summation of fugitive emissions. Fugitive emissions are those emissions which could not reasonably pass through a stack, chimney, vent or other functionally equivalent opening. Note that uncaptured process emissions are not considered to be fugitive, and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET.

Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions.

FUGITIVE EMISSIONS SUMMARY	All Regulated Pollutants Chemical Name/CAS <sup>1</sup>	Maximum Potential Pre-Controlled Emissions <sup>2</sup>		Maximum Potential Controlled Emissions <sup>3</sup>		Est. Method
	Name/CAS	lb/hr	ton/yr	lb/hr	ton/yr	Useu
Paved Haul Roads na						
Unpaved Haul Roads na						
Storage Pile Emissions	na					
Loading/Unloading Operations	na					
Wastewater Treatment	na					
	VOC	3.28	14.38	0.51	2.25	AP-42
	Acetaldehyde					AP-42/MB
	Acrolein				ton/yr Used*	
	Benzene	0.02	0.07	3.1E-03	0.01	AP-42/MB
	Ethylbenzene	0.02	0.07	3.1E-03	0.01	AP-42/MB
	Formaldehyde					AP-42/MB
	n-Hexane	0.09	0.41	0.02	0.07	AP-42/MB
Fusion and Lordon	Methanol					AP-42/MB
Equipment Leaks (FUG-3/25E) (MODIFIED)	Toluene	0.02	0.07	3.1E-03	0.01	AP-42/MB
(1 0G-3/23E) (MODII 1ED)	2,2,4-TMP	0.02	0.07	3.1E-03	0.01	AP-42/MB
	Xylenes	0.02	0.07	3.1E-03	0.01	AP-42/MB
	Other HAP					AP-42/MB
	Total HAP	0.18	0.78	0.03	0.14	SUM
	CO2	0.03	0.1	5E-03	0.02	AP-42
	CH4	4	18	1	2	AP-42
	N2O					
	CO2e	104	455	14	62	Wgt Sum
General Clean-up - VOC Emissions	na					
Other	na					

<sup>&</sup>lt;sup>1</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. LIST Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases, etc. DO NOT LIST H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.

<sup>&</sup>lt;sup>2</sup> Give rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

<sup>&</sup>lt;sup>3</sup> Give rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in min (e.g. 5 lb VOC/20 min batch).

<sup>&</sup>lt;sup>4</sup> Indicate method used to determine emission rate as follows:

MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

**Attachment K - Fugitive Emissions** 

# **Fugitive Emissions Data Summary Sheet - Continued**

Soure Category	Pollutant	Number of Source Components <sup>1</sup>	Number of Components Monitored by Frequency <sup>2</sup>	Average Time to Repair (Days) <sup>3</sup>	Estimated Annual Emission Rate (lb/yr) <sup>4</sup>			
Pumps <sup>5</sup>	Light Liquid VOC <sup>6,7</sup>							
	Heavy Liquid VOC8							
	Non-VOC <sup>9</sup> (Water/Oil)							
Valves <sup>10</sup>	Gas VOC							
	Light Liquid VOC							
	Heavy Liquid VOC							
	Non-VOC <sup>9</sup> (Water/Oil)							
Safety Relief Valves <sup>11</sup>	Gas VOC							
	Light Liquid VOC		FUG-3 (25E)					
	Non-VOC <sup>9</sup> (Water/Oil)							
Open Ended Lines <sup>12</sup>	Gas VOC	A44-	Please Refer					
	Light Liquid VOC		Attachment J - Process Piping Fugitive Emissions					
	Non-VOC <sup>9</sup> (Water/Oil)	Attaciiii	Attachment K - Fugitive Emissions Summary Data Sheet and					
Sampling Connections <sup>13</sup>	Gas VOC	Attac	Attachment N - Process Piping Fugitive Emissions					
	Light Liquid VOC	7	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					
	Non-VOC <sup>9</sup> (Water/Oil)							
Compressors	Gas VOC							
	Non-VOC <sup>9</sup> (Water/Oil)							
Flanges	Gas VOC							
	Light Liquid VOC							
	Non-VOC <sup>9</sup> (Water/Oil)							
Other (Connectors)	Gas VOC							
	Light Liquid VOC							
	Non-VOC9 (Water/Oil)							
				TOTAL (lb/yr)	4,490			
				TOTAL (tpy)	2.25			

#### FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

# Attachment K FUGITIVE EMISSIONS DATA SUMMARY SHEET - Continued

#### **Notes for Leak Source Data Sheet**

- 1. For VOC sources include components on streams and equipment that contain greater than 10% VOC, including feed streams, reaction/separation facilities, and product/by-product delivery lines. Do not include certain leakless equipment as defined below by category.
- 2. By monitoring frequency, give the number of sources routinely monitored for leaks, using a portable detection device that measures concentration in visual or soap-bubble leak detection ppm. Do not include monitoring by methods. "M/Q(M)/Q/SA/A/0" means the time period between inspections as follows:

  Monthly/Quarterly, with Monthly follow-up of repaired leakers/Quarterly/Semi-annual/Annually/other (specify time period)

If source category is not monitored, a single zero in the space will suffice. For example, if 50 gas-service valves are monitored quarterly, with monthly follow-up of those repaired, 75 are monitored semi-annually, and 50 are checked bimonthly (alternate months), with non checked at any other frequency, you would put in the category valves, gas service: 0/50/0/75/0/50 (bimonthly).

- 3. Give the average number of days, after a leak is discovered, that an attempt will be made to repair the leak.
- 4. Note the method used: MB material balance; EE engineering estimate; EPA emission factors established by EPA (cite document used); 0 other method, such as in-house emission factor (specify).
- 5. Do not include in the equipment count seal-less pumps (canned motor or diaphragm) or those with enclosed venting to a control device. (Emissions from vented equipment should be included in the estimates given in the Emission Points Data Sheet.)
- 6. Volatile organic compounds (VOC) means the term as defined in 40 CFR. 51.100 (s).
- 7. A light liquid is defined as a fluid with vapor pressure equal to or greater than 0.04 psi (0.3 Kpa) at 20°C. For mixtures, if 20% w/w or more of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C, then the fluid is defined as a light liquid.
- 8. A heavy liquid is defined as a fluid with a vapor pressure less than 0.04 psi (0.3 Kpa) at 20°c. For mixtures, if less than 20% w/w of the stream is composed of fluids with vapor pressures greater than 0.04 psi (0.3 Kpa) at 20°C. then the fluid is defined as a heavy liquid.
- 9. LIST CO, H2S, mineral acids, NO, NO, SO, etc. DO NOT LIST CO, H, H2O, N, O, and Noble Gases.
- 10. Include all process valves whether in-line or on an open-ended line such as sample, drain and purge valves. Do not include safety-relief valves, or leakless valves such as check, diaphragm, and bellows seal valves.
- 11. Do not include a safety-relief valve if there is a rupture disk in place upstream of the valve, or if the valve vents to a control device.
- 12. Open-ended lines include purge, drain and vent lines. Do not include sampling connections, or lines sealed by plugs, caps, blinds or second valves.
- 13. Do not include closed-purge sampling connections.

# ATTACHMENT L Emissions Unit Data Sheet(s)

"28. Fill out the Emissions Unit Data Sheet(s) as Attachment L."

- NATURAL GAS COMPRESSOR/GENERATOR ENGINE (CE-01/22E)
  - o 1,380 BHP CAT G3516B ENGINE VENDOR DATA
- ELECTRIC MOTOR DRIVEN COMPRESSOR (RPC-3/23E)
  - o LEROI LRG9-DP VENDOR DATA

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment L - Emission Unit Data Sheet**

## NATURAL GAS COMPRESSOR/GENERATOR ENGINE DATA SHEET

Fa	Fra	ncis					
Source Identifi	CE-01/22E						
Engine Manufa	cturer and Model	CAT G	3516B				
Manufacturer's	Rated bhp/rpm	1,380	/ 1,400				
Source	• Status <sup>2</sup>	N	IS				
Date Installed/M	odified/Removed <sup>3</sup>	TE	3D				
Manufactured/Re	construction Date <sup>4</sup>	After 0	6/12/06				
Certified Engine (40	CFR60 NSPS JJJJ)⁵	N	lo				
	Engine Type <sup>6</sup>	LB	34S				
	APCD Type <sup>7</sup>	OX	CAT				
	Fuel Type <sup>8</sup>	R	G				
	H <sub>2</sub> S (gr/100 scf)	0.2					
Engine, Fuel and Combustion Data	Operating bhp/rpm	1,380 / 1,400					
	BSFC (Btu/bhp-hr)	8,182					
	Fuel (ft <sup>3</sup> /hr)	11,070					
	Fuel (MMft <sup>3</sup> /yr)	96.97					
	Operation (hrs/yr)	8,7	760				
Reference <sup>9</sup>	PTE <sup>10</sup>	lbs/hr	tons/yr	lbs/hr	tons/yr	lbs/hr	tons/yr
MD	NOx	1.52	6.66				
MD	СО	0.89	3.89				
MD	VOC	1.29	5.64				
AP	SO2	0.01	0.03				
AP	PM10/2.5	0.11	0.49				
MD	НСНО	0.37	1.60				
MD/AP	Total HAP	0.43	1.89				
MD/40CFR98	CO2e	1,713	7,502				



## GAS ENGINE SITE SPECIFIC TECHNICAL DATA Francis 1

# **CATERPILLAR®**

GAS COMPRESSION APPLICATION

ENGINE SPEED (rpm): COMPRESSION RATIO: AFTERCOOLER TYPE: AFTERCOOLER TYPE:
AFTERCOOLER - STAGE 2 INLET (°F):
AFTERCOOLER - STAGE 1 INLET (°F):
JACKET WATER OUTLET (°F):
ASPIRATION:
COOLING SYSTEM:
CONTROL SYSTEM:
EXHAUST MANIFOLD: COMBUSTION: NOx EMISSION LEVEL (g/bhp-hr NOx): SET POINT TIMING:

1400 RATING STRATEGY: RATING LEVEL: SCAC FUEL SYSTEM: 130 201 SITE CONDITIONS:

TA

0.5

28

210 FUEL: FUEL PRESSURE RANGE(psig): FUEL METHANE NUMBER: FUEL LHV (Btu/scf): ALTITUDE(ft): JW+OC+1AC, 2AC ADEM3 DRY MAXIMUM INLET AIR TEMPERATURE(°F): LOW EMISSION STANDARD RATED POWER:

STANDARD CONTINUOUS CAT WIDE RANGE WITH AIR FUEL RATIO CONTROL Gas Analysis 7.0-40.0 57.3

> 100 1380 bhp@1400rpm

1181

1500

			BA A VIBALIBA	OITE DA	TINIO AT N	I A WIRAL IRA
			MAXIMUM RATING	_	TING AT M IR TEMPE	
RATING	NOTES	LOAD	100%	100%	75%	50%
ENGINE POWER (WITHOUT FAN)	(1)	bhp	1380	1380	1035	690
INLET AIR TEMPERATURE	( )	°F	100	100	100	100
		•	•			
ENGINE DATA						
FUEL CONSUMPTION (LHV)	(2)	Btu/bhp-hr	7425	7425	7953	8542
FUEL CONSUMPTION (HHV)	(2)	Btu/bhp-hr	8182	8182	8763	9412
AIR FLOW (@inlet air temp, 14.7 psia) (WET)	(3)(4)	ft3/min	3284	3284	2576	1801
AIR FLOW (WET)	(3)(4)	lb/hr	13962	13962	10953	7657
FUEL FLOW (60°F, 14.7 psia)		scfm	145	145	116	83
INLET MANIFOLD PRESSURE	(5)	in Hg(abs)	93.3	93.3	75.7	53.2
EXHAUST TEMPERATURE - ENGINE OUTLET	(6)	<mark>°F</mark>	1007	1007	1000	1020
EXHAUST GAS FLOW (@engine outlet temp, 14.5 psia) (WET)	(7)(4)	ft3/min	9216	9216	7207	5113
EXHAUST GAS MASS FLOW (WET)	(7)(4)	lb/hr	14454	14454	11348	7940
EMISSIONS DATA - ENGINE OUT						
NOx (as NO2)	(8)(9)	g/bhp-hr	0.50	0.50	0.50	0.50
CO	(8)(9)	g/bhp-hr	2.92	2.92	3.13	3.08
THC (mol. wt. of 15.84)	(8)(9)	g/bhp-hr	4.53	4.53	4.86	4.93
NMHC (mol. wt. of 15.84)	(8)(9)	g/bhp-hr	2.14	2.14	2.29	2.32
NMNEHC (VOCs) (mol. wt. of 15.84)	(8)(9)(10)	g/bhp-hr	1.01	1.01	1.08	1.10
HCHO (Formaldehyde)	(8)(9)	g/bhp-hr	0.40	0.40	0.39	0.39
CO2	(8)(9)	g/bhp-hr	503	503	537	584
EXHAUST OXYGEN	(8)(11)	% DRY	9.1	9.1	8.8	8.4
HEAT REJECTION		•			•	
HEAT REJECTION  HEAT REJ. TO JACKET WATER (JW)	(12)	Btu/min	22309	22309	20744	19351
HEAT REJ. TO JACKET WATER (JW)	. ,	Btu/min	6110	6110	5092	4074
	(12)	Btu/min Btu/min	4475	4475	3978	
HEAT REJ. TO LUBE OIL (OC) HEAT REJ. TO A/C - STAGE 1 (1AC)	(12)		12348	12348	10260	3363 3630
	(12)(13)	Btu/min				
HEAT REJ. TO A/C - STAGE 2 (2AC)	(12)(13)	Btu/min	5637	5637	5297	3438
COOLING SYSTEM SIZING CRITERIA						
TOTAL JACKET WATER CIRCUIT (JW+OC+1AC)	(13)(14)	Btu/min	42875			
TOTAL AFTERCOOLER CIRCUIT (2AC)	(13)(14)	Btu/min	5919			
A cooling system safety factor of 0% has been added to the cooling system sizing criteria.						

CONDITIONS AND DEFINITIONS

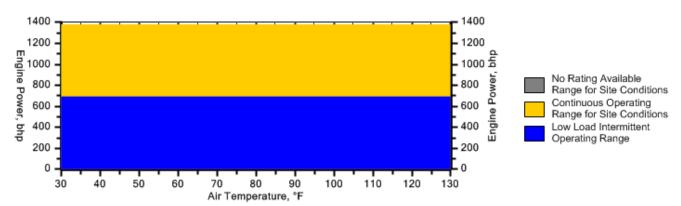
Engine rating obtained and presented in accordance with ISO 3046/1, adjusted for fuel, site altitude and site inlet air temperature. 100% rating at maximum inlet air temperature is the maximum engine capability for the specified fuel at site altitude and maximum site inlet air temperature. Maximum rating is the maximum capability at the specified aftercooler inlet temperature for the specified fuel at site altitude and reduced inlet air temperature. Lowest load point is the lowest continuous duty operating load allowed. No overload permitted at rating shown.

For notes information consult page three

# GAS ENGINE SITE SPECIFIC TECHNICAL DATA Francis 1

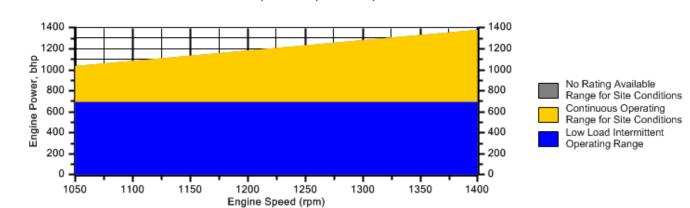
# Engine Power vs. Inlet Air Temperature

Data represents temperature sweep at 1500 ft and 1400 rpm



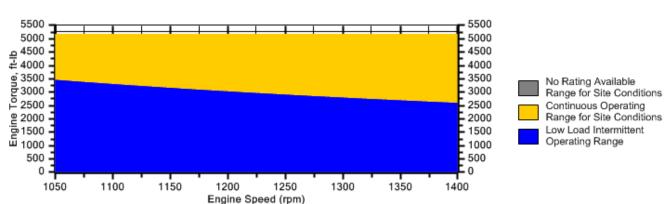
## Engine Power vs. Engine Speed

Data represents speed sweep at 1500 ft and 100 °F



# Engine Torque vs. Engine Speed

Data represents speed sweep at 1500 ft and 100 °F



Note: At site conditions of 1500 ft and 100°F inlet air temp., constant torque can be maintained down to 1050 rpm. The minimum speed for loading at these conditions is 1050 rpm.



# GAS ENGINE SITE SPECIFIC TECHNICAL DATA Francis 1



#### **NOTES**

- 1. Engine rating is with two engine driven water pumps. Tolerance is ± 3% of full load.
- 2. Fuel consumption tolerance is ± 3.0% of full load data.
- 3. Air flow value is on a 'wet' basis. Flow is a nominal value with a tolerance of ± 5 %.
- 4. Inlet and Exhaust Restrictions must not exceed A&I limits based on full load flow rates from the standard technical data sheet.
- 5. Inlet manifold pressure is a nominal value with a tolerance of  $\pm$  5 %.
- 6. Exhaust temperature is a nominal value with a tolerance of (+)63°F, (-)54°F.
- 7. Exhaust flow value is on a "wet" basis. Flow is a nominal value with a tolerance of  $\pm$  6 %.
- 8. Emissions data is at engine exhaust flange prior to any after treatment.
- 9. Emission values are based on engine operating at steady state conditions. Fuel methane number cannot vary more than ± 3. Values listed are higher than nominal levels to allow for instrumentation, measurement, and engine-to-engine variations. They indicate "Not to Exceed" values. THC, NMHC, and NMNEHC do not include aldehydes. An oxidation catalyst may be required to meet Federal, State or local CO or HC requirements.
- 10. VOCs Volatile organic compounds as defined in US EPA 40 CFR 60, subpart JJJJ
- 11. Exhaust Oxygen level is the result of adjusting the engine to operate at the specified NOx level. Tolerance is  $\pm$  0.5.
- 12. Heat rejection values are nominal. Tolerances, based on treated water, are ± 10% for jacket water circuit, ± 50% for radiation, ± 20% for lube oil circuit, and ± 5% for aftercooler circuit.
- 13. Aftercooler heat rejection includes an aftercooler heat rejection factor for the site elevation and inlet air temperature specified. Aftercooler heat rejection values at part load are for reference only. Do not use part load data for heat exchanger sizing.
- 14. Cooling system sizing criteria are maximum circuit heat rejection for the site, with applied tolerances.

Constituent	Abbrev	Mole %	Norm		
Water Vapor	H2O	0.1010	0.1011		
Methane	CH4	72.9370	73.0283	Fuel Makeup:	Gas Analysis
Ethane	C2H6	17.1740	17.1955	Unit of Measure:	English
Propane	C3H8	6.2900	6.2979		_
Isobutane	iso-C4H1O	0.6170	0.6178	Calculated Fuel Properties	
Norbutane	nor-C4H1O	1.4920	1.4939		57.3
Isopentane	iso-C5H12	0.2500	0.2503	Caterpillar Methane Number:	57.3
Norpentane	nor-C5H12	0.3110	0.3114		
Hexane	C6H14	0.0610	0.0611	Lower Heating Value (Btu/scf):	1181
Heptane	C7H16	0.0170	0.0170	Higher Heating Value (Btu/scf):	1301
Nitrogen	N2	0.4630	0.4636	WOBBE Index (Btu/scf):	1367
Carbon Dioxide	CO2	0.1570	0.1572	, ,	
Hydrogen Sulfide	H2S	0.0000	0.0000	THC: Free Inert Ratio:	159.92
Carbon Monoxide	CO	0.0000	0.0000	Total % Inerts (% N2, CO2, He):	0.62%
Hydrogen	H2	0.0000	0.0000	,	
Oxygen	O2	0.0000	0.0000	RPC (%) (To 905 Btu/scf Fuel):	100%
Helium	HE	0.0000	0.0000		
Neopentane	neo-C5H12	0.0000	0.0000	Compressibility Factor:	0.996
Octane	C8H18	0.0040	0.0040	Stoich A/F Ratio (Vol/Vol):	12.23
Nonane	C9H20	0.0010	0.0010	Stoich A/F Ratio (Mass/Mass):	16.41
Ethylene	C2H4	0.0000	0.0000	Specific Gravity (Relative to Air):	0.745
Propylene	C3H6	0.0000	0.0000	Specific Heat Constant (K):	1.275
TOTAL (Volume %)		99.8750	100.0000	opecine rieat constant (N).	1.275

#### CONDITIONS AND DEFINITIONS

Caterpillar Methane Number represents the knock resistance of a gaseous fuel. It should be used with the Caterpillar Fuel Usage Guide for the engine and rating to determine the rating for the fuel specified. A Fuel Usage Guide for each rating is included on page 2 of its standard technical data sheet.

RPC always applies to naturally aspirated (NA) engines, and turbocharged (TA or LE) engines only when they are derated for altitude and ambient site conditions.

Project specific technical data sheets generated by the Caterpillar Gas Engine Rating Pro program take the Caterpillar Methane Number and RPC into account when generating a site rating.

Fuel properties for Btu/scf calculations are at 60F and 14.696 psia.

Caterpillar shall have no liability in law or equity, for damages, consequently or otherwise, arising from use of program and related material or any part thereof.

FUEL LIQUIDS
Field gases, well head gases, and associated gases typically contain liquid water and heavy hydrocarbons entrained in the gas. To prevent detonation and severe damage to the engine, hydrocarbon liquids must not be allowed to enter the engine fuel system. To remove liquids, a liquid separator and coalescing filter are recommended, with an automatic drain and collection tank to prevent contamination of the ground in accordance with local codes and standards.

To avoid water condensation in the engine or fuel lines, limit the relative humidity of water in the fuel to 80% at the minimum fuel operating temperature.



211 East Russell Rd Sidney, OH 45365 ph: +1 (937) 498-2555

LRG9-DP Series Reciprocating Compressor



## PERFORMANCE

• Brake HP

• Flow (MSCFD) 1000 Max @ STD Inlet Conditions

• Inlet Pressure Vacuum to 1200 PSIG Max

• Discharge Pressures 1500 PSIG MAOP Speed Range 560-1200 RPM's Rod Loads 6000 lbs. Max Rotation CW or CCW

• Frame Lubrication Pump with Spin-on Filter

 Cylinders Non lubricated

• Suction Valve un-loaders available upon request.

# BENEFITS

The LeROI LRG9-DP non-lubricated reciprocating compressors are very cost-effective for handling gas in field gathering, vapor recovery, gas to pipeline sales to 1500 PSIG and other applications. The LRG9-DP compressor comes with a true distance piece and packing case with a 3-seal design standard. The compressor is available in a 35 and 55 horsepower frame with non-lubricated cylinders.

The LeROI LRG9 doesn't restrict you to fixed cylinder configurations. We offer 12 cylinder sizes from 1.50" to 8.50" for unmatched flexibility in a belt-driven compressor.

The LRG9-DP can be configured as a single stage compressor with 1, 2, or 3 cylinders, 2-stage compressor with 2 or 3 cylinders and a 3-stage with 3-cylinders. There are two standard packing case designs available Vac-100 PSIG cylinder flange suction pressure and a 50 to 800 PSIG cylinder flange suction pressure. The valves and piston rings are Hoerbiger designs. The piston rings are a two-piece design and the valves are non-metallic and tailored to optimize valve life and performance based on customer supplied conditions. The cylinder heads include two ½" FNPT ports for temperature and or pressure measurements. The cylinder heads include two discharge ports and are reversible for packaging flexibility. The compressor can be configured for future cylinder additions or fixed reduce cylinder number designs. The LRG9-DP



211 East Russell Road Sidney, Ohio 45365 USA

Telephone: +1 (937) 498-2555 Fax: +1 (937) 492-3424

www.leroigas.com Email sales@leroigas.com

LeROI Gas Compressors policy is one of continuous improvement and we therefore reserve the right to alter specifications and prices without prior notice. All products are sold subject to the Company's condi-



LeROI is an ISO 9001:2000 registered company

# ATTACHMENT M Air Pollution Control Device Sheet(s)

"29. Fill out the Air Pollution Control Device Sheet(s) as Attachment M."	

- OXIDATION CATALYST (1-OXCAT) FOR COMPRESSOR ENGINE CE-01/22E
  - o OXIDATION CATALYST VENDOR DATA

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment M - Air Pollution Control Device Sheet**

## **Control Device ID No. (must match Emission Units Table):**

1-OXCAT

# **Equipment Information**

1. Manufacturer:	2. Control Device Na	me:							
Catalytic Combustion Corporation	OXIDATION CAT	ALYST (1-OXCAT)							
<ol><li>Provide diagram(s) of unit describing capture systems</li><li>horsepower of movers. If applicable, state hood face</li></ol>									
4. On a separate sheet(s) supply all data and calcul	ations used in selecting or designir	ng this collection device.							
5. Provide a scale diagram of the control device sho	5. Provide a scale diagram of the control device showing internal construction.								
6. Submit a schematic and diagram with dimensions	s and flow rates.								
7. Guaranteed minimum collection efficiency for each	ch pollutant collected:								
CO 90%	NMNEHC 70%	HCHO 70%							
8. Attached efficiency curve and/or other efficiency i	nformation.								
9. Design inlet volume: 9,216 SCFM	10. Capacity:	NA							
11. Indicate the liquid flow rate and describe equipr	ment provided to measure pressure	e drop and flow rate, if any.							
NA									
12. Attach any additional data including auxiliany ag	inment and approximation details to the	oroughly avaluate the central equipment							
12. Attach any additional data including auxiliary equ	dipriferit and operation details to the	oroughly evaluate the control equipment.							
13. Description of method of handling the collected	material(s) for reuse of disposal.								
NA									
Gas	Stream Characteristics								
14. Are halogenated organics present?	☐ Yes   ☑ No								
Are particulates present?	☐ Yes   ☑ No								
Are metals present?	☐ Yes   ☑ No								
15. Inlet emission stream parameters:	Maximum	Typical							
Pressure (mmHg): NA NA									
Heat Content (BTU/scf):	NA	NA							
Oxygen Content (%):	NA	NA							
Moisture Content (%):	NA	NA							
Relative Humidity (%):	NA	NA							

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

# Attachment M - Air Pollution Control Device Sheet - Continued

☐ Odor

□ SO2

16. Type of pollutant(s) controlled:

	□РМ	☑ Other:	CO, NMN	EHC, HCHO			
17. Inlet gas velocity: NA				nt specific gra	vity:	VARIES	
19. Gas flow into the collector:				ream temperat	ture:		
9,216 ACFM				Inlet:	1,007	oF	
				Outlet:	NA	oF	
21. Gas flow rate:			22. Particu	late Grain Loa	ding:		
Design Maximum:	9,216 ACFM			Inlet:	NA	grains/scf	
Average Expected:	9,216 ACFM			Outlet:	NA	grains/scf	
23. Emission rate of each poll	utant (specify) into ar	nd out of colle	ector:				
Pollutant		IN Po	llutant	Capture	OUT F	Pollutant	Control
Pollularii		g/bhp-hr	lb/hr	Efficiency	g/bhp-hr	lb/hr	Efficiency
CO		2.92	8.88	100%	0.29	0.89	90%
NMNEHC (VOC v	v/o HCHO)	1.01	3.07	100%	0.30	0.92	70%
VOC (including He	CHO)	1.41	4.29	100%	0.42	1.29	70%
HCHO		0.40	1.22	100%	0.12	0.37	70%
24. Dimensions of stack:	Height	NA	ft	Diameter	NA	ft	
25. Supply a curve showing procollector.	pposed collection effi	ciency versus	s gas volum	e from 25 to 13	30 percent o	f design ratin	g of
26. Complete the table:		Partio	cle Size Dist	ribution	Fraction	Efficiency of	Collector
Particulate Size Rang	e (microns)	Weight % for Size Range			Weight % for Size Range		
0-2		NA			NA		
2 – 4			NA			NA	
4 – 6			NA			NA	
6 – 8			NA		NA		
8 – 10		NA			NA		
10 – 12			NA			NA	
12 – 16		NA				NA	
16 – 20		NA			NA		
20 – 30		NA				NA	
30 – 40		NA			NA		
40 – 50		NA				NA	
50 - 60	NA		NA				
60 – 70	NA		NA				
70 – 80		NA		NA			
80 – 90			NA		NA		
90 – 100			NA			NA	
>100			NA			NA	
	Attach	ment M - AP	CD - Page (	02 of 03			

# FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

# **Attachment M - Air Pollution Control Device Sheet - Continued**

27. Describe any air pollumidification):	llution control device ir	nlet and outlet gas co	onditioning proc	esses (e.g., gas cooling	g, gas reheating, gas	
NA						
28. Describe the collect	ion material disposal s	system:				
NA						
29. Describe the collecti	on material disposal s	ystem:	NA			
30. Proposed Monitoring	, Recordkeeping, Rep	oorting, and Testing				
				ate compliance with the he proposed emissions		
MONITORING:		F	RECORDKEEPI	NG:		
REPORTING:			ESTING:			
INCI OINTINO.		ľ	LOTINO.			
MONITORING:				nges that are proposed nis process equipment (		
RECORDKEEPING	Please describe the	proposed recordkee	eping that will ac	company the monitorin	g.	
REPORTING	Please describe any device.	proposed emission	s testing for this	process equipment on	air pollution control	
TESTING	Please describe any device.	proposed emission	s testing for this	process equipment on	air pollution control	
31. Manufacturer's Guar	ranteed <u>Collection</u> Effi	ciency for each air p	ollutant.			
Co	O ~100%	NMNEHC	~100%	нсно	~100%	
32. Manufacturer's Guar	ranteed <u>Control</u> Efficie	ncy for each air poll	utant.			
Co	O ≥90%	NMNEHC	≥70%	нсно	≥70%	
33. Describe all operatir	g ranges and mainter	ance procedures re	quired by Manuf	acturer to maintain war	ranty.	

Catalyst Group 709 21st Ave, Bloomer, WI 54724

Tel: (715) 568-2882 • Fax: (715) 568-2884 E-mail: bweninger@catalyticcombustion.com



 To Williams
 Our Ref. QT-115-2264-1

 Attn
 Date: 12/7/2015

 Via E-mail
 Page: 1 of 1

PERFORMANCE EXPECTATION

For:			Location: Francis	s 1,2,3
gine Operating Parameters	s and Catalyst	Descpription	1	
Engine Manufacturer	Caterpillar		Substrate Type	Folded Metal Foil
Engine Model	G3516B		Cell Pattern	320 cpsi Herringbone
Horsepower	1380	bhp	Banding	CCC C-Channel Design
Speed	1400	rpm	Catalyst Dimensions	23.875 x 14.875 x 3.50"
Exhaust Flowrate	9,216	acfm	Quantity Required	3 per Unit
Exhaust Temperature	1007	°F	Formulation	HFX4
Fuel	Field Gas			

## Engine Output, Fresh Catalyst Performance Expectation and Warranted Emissions

	Raw Exhuast	Performance	Performance
NOx	0.5 g/bhp-hr	<del>-</del>	
CO	2.92 g/bhp-hr	90 % Conversion	0.29 g/bhp-hr
THC	4.53 g/bhp-hr		
NMNEHC	1.01 g/bhp-hr	70 % Conversion	0.30 g/bhp-hr
HCHO	0.4 g/bhp-hr	70 % Conversion	0.12 g/bhp-hr
Oxygen	9.1 %		

<sup>\*</sup> Per user supplied information

## **Notes and Cautions**

Note: Catalyst performance is dependent upon the engine being run in accordance with the manufacturer's specifications for new engines.

Issued by		
Name : Brian Weninger	Date: 12/7/15	

## ATTACHMENT N

# **Supporting Emissions Calculations**

"30. Provide all **Supporting Emissions Calculations** as Attachment N."

## • Emission Summary Spreadsheets

- o Potential to Emit (PTE) CRITERIA CONTROLLED
- o Potential to Emit (PTE) CRITERIA PRE-CONTROLLED
- o Potential to Emit (PTE) HAZARDOUS AIR POLLUTANTS (HAP) CONTROLLED
- o Potential to Emit (PTE) HAZARDOUS AIR POLLUTANTS (HAP) PRE-CONTROLLED
- o Potential to Emit (PTE) GREENHOUSE GASES (GHG) CONTROLLED
- o Potential to Emit (PTE) GREENHOUSE GASES (GHG) PRE-CONTROLLED

## Unit-Specific Emission Spreadsheets

- o Compressor Engine Emissions 1,380 bhp CAT G3516B (CE-01/22E)
- o Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)
- Start/Stop/Maintenance (Including Blowdown) (SSM-2/24E)

## Fugitive Emissions

- o Process Piping Fugitive Emissions (FUG-3/25E) (MODIFIED VOC and HAP) 01/02
- Process Piping Fugitive Emissions (FUG-3/25E) (MODIFIED VOC and HAP) 02/02
- AP-42 and GHG Emission Factors

#### FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

#### **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) - CRITERIA - CONTROLLED

Unit	Point	Description	Site Rating	NO	ΟX	С	0	VC	OC	SC	)2	PM10	0/2.5
ID	ID	Description	Site Rating	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	22E	CAT G3516B Compressor Engine (OxCat)	1,380 bhp	1.52	6.66	0.89	3.89	1.29	5.64	0.01	0.03	0.11	0.49
RPC-3	23E	Rod Packing/Crankcase Leaks	2 Recip					1.32	5.76				
SSM-2	24E	Start/Stop/Maintenance (i.e., Blowdown)	2 Recip						16.02				
	POINT SOURCE SUBTOTAL - FRANCIS CS:				6.66	0.89	3.89	2 60	27 42	0.01	0.03	0 11	0.49

POINT SOURCE SUBTOTAL - OAK GROVE GP: POINT SOURCE SUBTOTAL - INDEPENDENCE CS:

TOTAL - POINT SOURCE EMISSIONS:

PSD THRESHOLD:

650.01	121.26	1,286.38	192.66	212.13	69.50	1.67	0.76	21.43	10.68
				0.23	1.00				
651.53	127.93	1,287.27	196.55	214.96	97.92	1.68	0.79	21.55	11.18
	250 tpy		250 tpy		250 tpy		250 tpy		250 tpy

FUG-3-G		Piping and Equipment Fugitives - Gas		 	 	0.24	1.03	 	 
FUG-3-L	25E	Piping and Equipment Fugitives - Liquid		 	 	0.21	0.92	 	 
FUG-3-M		Piping and Equipment Fugitives - Mixture		 	 	0.07	0.30	 	 
		FUGITIVE SOURCE SUBT	OTAL - FRANCIS CS:	 	 	0.51	2.25	 	 

FUGITIVE SOURCE SUBTOTAL - OAK GROVE GP: FUGITIVE SOURCE SUBTOTAL - INDEPENDENCE CS:

TOTAL - FUGITIVE EMISSIONS:

 	 	7.01	30.69	 	 
 	 	0.01	0.06	 	 
 	 	7.53	33.00	 	 

**GRAND TOTAL - FRANCIS CS:**GRAND TOTAL - OAK GROVE GP:

GRAND TOTAL - INDEPENDENCE CS:

GRAND TOTAL - PLANT-WIDE EMISSIONS:

WV NSR THRESHOLD:

TVOP THRESHOLD:

1.52	6.66	0.89	3.89	3.12	29.66	0.01	0.03	0.11	0.49
650.01	121.26	1286.38	192.66	219.14	100.19	1.67	0.76	21.43	10.68
				0.24	1.06				
651.53	127.93	1,287.27	196.55	222.50	130.92	1.68	0.79	21.55	11.18
6 lb/hr <u>Al</u>	<u>ND</u> 10 tpy	6 lb/hr <u>A</u>	<i>ID</i> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy	6 lb/hr <u>A</u>	<u>ND</u> 10 tpy	6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy
	100 tpy		100 tpy		100 tpy		100 tpy		100 tpy

Notes:

- 1 Emissions are based on operation at 100% of rated load for 8,760 hr/yr; except.
  - a Start/Stop/Maintenance (SSM-2/24E) is intermittent and infrequent.
- 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
- 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
- 4 Intermittent Flare Operations distorts the lb/hr emission calculations from the OGGP.

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) – HAZARDOUS AIR POLLUTANTS (HAP) – CONTROLLED

Unit	Acetalo	dehyde	Acro	lein	Benz	ene	Ethylbe	nzene	Formal	dehyde	n-He	cane	Meth	anol	Tolu	ene	2,2,4-	ТМР	Xyle	nes	Other	HAP	Total	HAP
ID	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	0.03	0.12	0.02	0.08	1.5E-03	0.01	1.3E-04	5.9E-04	0.37	1.60	3.8E-03	0.02	0.01	0.04	1.4E-03	0.01	8.5E-04	3.7E-03	6.2E-04	2.7E-03	3.2E-03	0.01	0.43	1.89
RPC-3					1.8E-03	0.01	1.8E-03	0.01	0.01	0.05	0.01	0.06			1.8E-03	0.01	1.8E-03	0.01	1.8E-03	0.01			0.03	0.15
SSM-2						1.9E-02		1.9E-02				0.17				0.02		0.02		0.02				0.27
FCS:	0.03	0.12	0.02	80.0	3.3E-03	0.03	1.9E-03	0.03	0.38	1.65	0.02	0.25	0.01	0.04	3.2E-03	0.03	2.6E-03	0.03	2.4E-03	0.03	3.2E-03	0.01	0.46	2.31
OGGP:					5.54	1.76	7.14	1.94	0.40	0.12	6.93	3.60			6.35	1.86	7.61	2.00	7.16	1.95	0.03	0.01	41.17	13.23
ICS:					0.01	0.06	0.01	0.06			0.01	0.06			0.01	0.06	0.01	0.06	0.01	0.06			0.08	0.33
PS-TOT:	0.03	0.12	0.02	0.08	5.56	1.85	7.16	2.03	0.78	1.77	6.96	3.91	0.01	0.04	6.37	1.94	7.62	2.08	7.18	2.03	0.03	0.02	41.71	15.87
PSD:		na		na		na		na		na		na		na	l (	na		na		na		na		na
FUG-3-G					2.9E-04	1.3E-03	2.9E-04	1.3E-03			2.6E-03	0.01			2.9E-04	1.3E-03	2.9E-04	1.3E-03	2.9E-04	1.3E-03			0.00	0.02
FUG-3-L					2.1E-03	0.01	2.1E-03	0.01			0.01	0.05			2.1E-03	0.01	2.1E-03	0.01	2.1E-03	0.01			0.02	0.09
FUG-3-M					6.8E-04	3.0E-03	6.8E-04	3.0E-03			0.00	0.01			6.8E-04	3.0E-03	6.8E-04	3.0E-03	6.8E-04	3.0E-03			0.01	0.03
FCS:					3.1E-03	0.01	3.1E-03	0.01			0.02	0.07			3.1E-03	0.01	3.1E-03	0.01	3.1E-03	0.01			0.03	0.14
OGGP:					3.1E-03	0.01	3.1E-03	0.01			0.08	0.37			3.1E-03	0.01	3.1E-03	0.01	3.1E-03	0.01			0.10	0.44
ICS:					8.1E-04	3.5E-03	8.1E-04	3.5E-03			8.1E-04	3.5E-03			8.1E-04	3.5E-03	8.1E-04	3.5E-03	8.1E-04	3.5E-03			4.9E-03	0.02
FUG-TOT:					0.01	0.03	0.01	0.03			0.10	0.45			0.01	0.03	0.01	0.03	0.01	0.03			0.14	0.60
FCS:	0.03	0.12	0.02	0.08	0.01	0.05	0.00	0.04	0.38	1.65	0.03	0.33	0.01	0.04	0.01	0.05	0.01	0.04	0.01	0.04	3.2E-03	0.01	0.50	2.45
OGGP:					5.55	1.78	7.15	1.96	0.40	0.12	7.01	3.97			6.36	1.87	7.61	2.01	7.17	1.96	0.03	0.01	41.27	13.67
ICS:					0.01	0.06	0.01	0.06			0.01	0.06			0.01	0.06	0.01	0.06	0.01	0.06			0.08	0.35
TOTAL:	0.03	0.12	0.02	0.08	5.57	1.88	7.16	2.06	0.78	1.77	7.06	4.36	0.01	0.04	6.38	1.97	7.63	2.11	7.18	2.06	0.03	0.02	41.84	16.47
NSR:	2 lb/hr <u>C</u>	<u>OR</u> 5 tpy	2 lb/hr <u>C</u>	0 <u>R</u> 5 tpy	2 lb/hr <u>OF</u>	₹ 0.5 tpy	2 lb/hr <u>O</u>	<u>R</u> 5 tpy	2 lb/hr <u>O</u>	<u>R</u> 0.5 tpy	2 lb/hr <u>C</u>	<u>R</u> 5 tpy	2 lb/hr <u>(</u>	<u>OR</u> 5 tpy	2 lb/hr <u>C</u>	0R 5 tpy	2 lb/hr <u>C</u>	<u>0R</u> 5 tpy	2 lb/hr <u>C</u>	<u>R</u> 5 tpy	2 lb/hr <u>O</u>	<u>R</u> 5 tpy	2 lb/hr <u>C</u>	<u>)R</u> 5 tpy
TVOP:		10		10		10		10		10		10		10		10		10		10		10		25

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) - GREENHOUSE GASES (GHG) - CONTROLLED

Unit ID	Point ID	Description	Heat Input MMBtu/hr (HHV)	Hours of Operation hr/yr	kg/MMBtu: GWP: CO2 tpy	53.06 1 CO2e tpy	kg/MMBtu: GWP: CH4 tpy	1.00E-03 25 CO2e tpy	kg/MMBtu: GWP: N2O tpy	1.00E-04 298 CO2e tpy	TOTAL CO2e tpy
CE-01	22E	CAT G3516B Compressor Engine (OxCat)	11.29	8,760	6,703	6,703	32	796	0.01	3	7,502
RPC-3	23E	Rod Packing/Crankcase Leaks		8,760	58	58	12	289			347
SSM-2	24E	Start/Stop/Maintenance (i.e., Blowdown)					35	881			881
		POINT SOURCE S	SUBTOTAL - F	RANCIS CS:	6,761	6,761	79	1,966	0.01	3	8,731
				•							8,731
		POINT SOURCE SUB	STOTAL - OAK	GROVE GP:	218,331	218,331	147	3,676	1	268	222,275
		POINT SOURCE SUBTO	TAL - INDEPEN	IDENCE CS:	16	16	262	6,561			6,577
		TOTAL - PO	INT SOURCE I	EMISSIONS:	225,108	225,108	488	12,204	1	272	237,583
											237,583
FUG-3-G		Piping and Equipment Fugitives - Gas		8,760	0.02	0.02	2	57			57
FUG-3-L	25E	Piping and Equipment Fugitives - Liquid		8,760							
FUG-3-M		Piping and Equipment Fugitives - Mixture		8,760	2E-03	2E-03	0.2	5			5
		FUGITIVE SOURCE S	SUBTOTAL - F	RANCIS CS:	0.02	0.02	2	62			62
											62
		FUGITIVE SOURCE SUB	STOTAL - OAK	GROVE GP:	0.2	0.2	24	589			589
		FUGITIVE SOURCE SUBTO	TAL - INDEPEN	IDENCE CS:	0.2	0.2	30	750			750
		TOTA	L - FUGITIVE I	EMISSIONS:	0.4	0.4	56	1,401			1,401
											1,401
		GRA	ND TOTAL - F	RANCIS CS:	6,761	6,761	81	2,028	0.01	3	8,792
		GRAND	GROVE GP:	218,331	218,331	171	4,265	1	268	222,864	
	GRAND TOTAL - INDEPENDENCE CS					16	292	7,311			7,327
		GRAND TOTAL -	PLANT-WIDE I	EMISSIONS:	225,108	225,108	544	13,604	1	272	238,984
			TVOP TI	HRESHOLD:	na		na		na		100,000
			PSD T	HRESHOLD: (	na	OR	na	OR	na )	AND	na

Notes: 1 - PSD Thresholds and Title V Major Source Thresholds are only applicable if other regulated air pollutants exceed the corresponding Thresholds.

#### FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) - CRITERIA - PRE-CONTROLLED

Unit	Point	Description	Site Rating	NO	X	C	:О	VC	C	S	<b>D2</b>	PM1	0/2.5
ID	ID	Description	Site Rating	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	22E	CAT G3516B Compressor Engine (OxCat)	1,380 bhp	1.52	6.66	8.88	38.91	4.29	18.79	0.01	0.03	0.11	0.49
RPC-3	23E	Rod Packing/Crankcase Leaks	2 Recip					1.32	5.76				
SSM-2	24E	Start/Stop/Maintenance (i.e., Blowdown)	2 Recip						16.02				
		POINT SOURCE SUBT	OTAL - FRANCIS CS:	1.52	6.66	8.88	38.91	5.61	40.57	0.01	0.03	0.11	0.49
POINT SOURCE SUBTOTAL - OAK GROVE GP			AL - OAK GROVE GP:	650	125	1,286	198	17,738	2,087	1.67	0.76	21.43	10.68
		POINT SOURCE SUBTOTAL -	INDEPENDENCE CS:					0.06	0.06				

POINT SOURCE SUBTOTAL - OAK GROVE GP:	650	125	1,286	198	17,738	2,087	1.67	0.76	21.43	10.68
POINT SOURCE SUBTOTAL - INDEPENDENCE CS:					0.06	0.06				
TOTAL - POINT SOURCE EMISSIONS:	651.53	132.01	1,295.26	237.12	17,743.34	2,127.79	1.68	0.79	21.55	11.18
PSD THRESHOLD:		250 tpy		250 tpy		250 tpy		250 tpy		250 tpy

FUG-3-G		Piping and Equipment Fugitives - Gas		 	 	1.82	7.95		 	
FUG-3-L	25E	Piping and Equipment Fugitives - Liquid		 	 	1.24	5.43		 	
FUG-3-M		Piping and Equipment Fugitives - Mixture		 	 	0.23	0.99		 	
		FUGITIVE SOURCE SUBTO	OTAL - FRANCIS CS:	 	 	3.28	14.38	-	 -	

FUGITIVE SUBTOTAL - OAK GROVE GP:
FUGITIVE SOURCE SUBTOTAL - INDEPENDENCE CS:

**TOTAL - FUGITIVE EMISSIONS:** 

 	 	6.99	30.63	 	 
 	 	0.01	0.06	 	 
 	 	10.29	45.08	 	 

**GRAND TOTAL - FRANCIS CS:**GRAND TOTAL - OAK GROVE GP:

GRAND TOTAL - INDEPENDENCE CS:

GRAND TOTAL - PLANT-WIDE EMISSIONS:

WV NSR THRESHOLD:

TVOP THRESHOLD:

1.52	6.66	8.88	38.91	8.89	54.95	0.01	0.03	0.11	0.49	
650	125	1,286	198	17,745	2,118	1.67	0.76	21.43	10.68	
				0.07	0.12					
652	132	1,295	237	17,754	2,173	1.68	0.79	21.55	11.18	
6 lb/hr <u>AND</u> 10 tpy		6 lb/hr <u>AND</u> 10 tpy		6 lb/hr <u>AND</u> 10 tpy		6 lb/hr <u>A/</u>	<u>VD</u> 10 tpy	6 lb/hr <u>AND</u> 10 tpy		
-	100 tpy		100 tpy		100 tpy		100 tpy		100 tpy	

Notes:

- 1 Emissions are based on operation at 100% of rated load for 8,760 hr/yr; except.
  - a Start/Stop/Maintenance (SSM-2/24E) is intermittent and infrequent.
- 2 VOC is volatile organic compounds, as defined by EPA, and includes HCHO (formaldehyde).
- 3 PM10/2.5 is filterable and condensable particulate matter; including PM10 and PM2.5.
- 4 Intermittent Flare Operations distorts the lb/hr emission calculations from the OGGP.

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) - HAZARDOUS AIR POLLUTANTS (HAP) - PRE-CONTROLLED

Unit	Acetal	dehyde	Acre	olein	Benz	zene	Ethylbe	enzene	Formal	dehyde	n-He	xane	Meth	nanol	Tolu	ene	2,2,4	TMP	Xyle	nes	Othe	HAP	Total	I HAP
ID	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
CE-01	0.03	0.12	0.02	80.0	1.5E-03	0.01	1.3E-04	5.9E-04	0.37	1.60	3.8E-03	0.02	0.01	0.04	1.4E-03	0.01	8.5E-04	3.7E-03	6.2E-04	2.7E-03	3.2E-03	0.01	0.43	1.89
RPC-3					1.8E-03	0.01	1.8E-03	0.01	0.01	0.05	0.01	0.06			1.8E-03	0.01	1.8E-03	0.01	1.8E-03	0.01			0.03	0.15
SSM-2						0.02		0.02				0.17				0.02		0.02		0.02				0.27
FCS:	0.03	0.12	0.02	0.08	3.3E-03	0.03	1.9E-03	0.03	0.38	1.65	0.02	0.25	0.01	0.04	3.2E-03	0.03	2.6E-03	0.03	2.4E-03	0.03	3.2E-03	0.01	0.46	2.31
							1				1		ı		1				1					
OGGP:					449.95	52.81	610.20	71.19	0.06	0.27	548.82	65.93			531.11	62.12	656.47	76.51	612.19	71.42	0.01	2.8E-03	3,405	400.2
ICS:					0.01	0.06	0.01	0.06			0.01	0.06			0.01	0.06	0.01	0.06	0.01	0.06			0.08	0.33
PS-TOT:	0.03	0.12	0.02	0.08	449.97	52.90	610.22	71.28	0.44	1.91	548.85	66.23	0.01	0.04	531.13	62.21	656.48	76.59	612.20	71.51	0.01	0.02	3,405	402.88
PSD:		na		na		na	l l	na		na		na		na	]	na		na		na		na		na
					l		1						1											2.12
FUG-3-G					2.2E-03	0.01	2.2E-03	0.01			2.0E-02	0.09			2.2E-03	0.01	2.2E-03	0.01	2.2E-03	0.01			0.03	0.13
FUG-3-L					0.01	0.05	0.01	0.05			0.06	0.27			0.01	0.05	0.01	0.05	0.01	0.05			0.12	0.54
FUG-3-M					2.3E-03	0.01	2.3E-03	0.01			0.01	0.05			2.3E-03	0.01	2.3E-03	0.01	2.3E-03	0.01			0.02	0.10
FCS:					0.02	0.07	0.02	0.07			0.09	0.41			0.02	0.07	0.02	0.07	0.02	0.07			0.18	0.78
OGGP:					0.02	0.10	0.02	0.10			0.64	2.82			0.02	0.10	0.02	0.10	0.02	0.10			0.76	3.32
ICS:							8.1E-04				8.1E-04								8.1E-04				4.9E-03	
FUG-TOT:					0.04	0.18	0.04	0.18			0.74	3.23			0.04	0.18	0.04	0.18	0.04	0.18			0.94	4.12
100 101.					0.04	0.10	0.04	0.10			0.74	0.20			0.04	0.10	0.04	0.10	0.04	0.10			0.54	7.12
FCS:	0.03	0.12	0.02	0.08	2.0E-02	0.11	1.9E-02	0.10	0.38	1.65	0.11	0.66	0.01	0.04	2.0E-02	0.11	2.0E-02	0.10	1.9E-02	0.10	3.2E-03	0.01	0.64	3.08
OGGP:					449.97	52.91	610.22	71.29	0.06	0.27	549.47	68.74			531.13	62.22	656.49	76.61	612.21	71.52	0.01	2.8E-03	3,405	403.57
ICS:					0.01	0.06	0.01	0.06			0.01	0.06			0.01	0.06	0.01	0.06	0.01	0.06			0.08	0.35
TOTAL:	0.03	0.12	0.02	0.08	450.01	53.07	610.26	71.45	0.44	1.91	549.59	69.46	0.01	0.04	531.17	62.39	656.52	76.77	612.24	71.69	0.01	0.02	3,406	407.00
NSR:	2 lb/hr (	<u>ОR</u> 5 tру	2 lb/hr	<u>OR</u> 5 tpy	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>C</u>	<u>R</u> 5 tpy	2 lb/hr <u>O</u>	R 0.5 tpy	2 lb/hr <u>C</u>	<u>DR</u> 5 tpy	2 lb/hr (	<u>OR</u> 5 tpy	2 lb/hr <u>C</u>	OR 5 tpy	2 lb/hr C	OR 5 tpy	2 lb/hr <u>C</u>	<u>DR</u> 5 tpy	2 lb/hr <u>C</u>	OR 5 tpy	2 lb/hr (	OR 5 tpy
TVOP:		10		10		10		10		10		10		10		10		10		10		10		10

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Potential to Emit (PTE) - GREENHOUSE GASES (GHG) - PRE-CONTROLLED

Unit ID	Point ID	Description	Heat Input MMBtu/hr (HHV)	Hours of Operation hr/yr	kg/MMBtu: GWP: CO2 tpy	53.06 1 CO2e tpy	kg/MMBtu: GWP: CH4 tpy	1.00E-03 25 CO2e tpy	kg/MMBtu: GWP: N2O tpy	1.00E-04 298 CO2e tpy	TOTAL CO2e tpy
CE-01	22E	CAT G3516B Compressor Engine (OxCat)	11.29	8,760	6,703	6,703	32	796	0.01	3	7,502
RPC-3	23E	Rod Packing/Crankcase Leaks		8,760	58	58	12	289			347
SSM-2	24E	Start/Stop/Maintenance (i.e., Blowdown)					35.3	881			881
		POINT SOURCE S	SUBTOTAL - F	RANCIS CS:	6,761	6,761	79	1,966	0.01	3	8,731
		POINT SOURCE SUB	136,520	136520	2,615	65366	0.2	68	201,955		
		POINT SOURCE SUBTO	16	16	262	6,561			6,577		
		TOTAL - PO	INT SOURCE I	EMISSIONS:	143,297	143,297	2,956	73,894	0	71	217,262
FUG-3-G		Piping and Equipment Fugitives - Gas		8,760	0.03	0.1	4	18			57
FUG-3-L	25E	Piping and Equipment Fugitives - Liquid		8,761							
FUG-3-M		Piping and Equipment Fugitives - Mixture		8,762	1E-03	0.01	0.1	0.6			16
		FUGITIVE SOURCE S	SUBTOTAL - F	RANCIS CS:	0.03	0.15	4	18			73
				·							
		FUGITIVE SOURCE SUB	STOTAL - OAK	GROVE GP:	2	2	232	5,793			5,795
		FUGITIVE SOURCE SUBTO	ΓAL - INDEPEN	IDENCE CS:	0.2	0.2	30	750			750
		TOTA	L - FUGITIVE I	EMISSIONS:	2.1	2.2	266	6,561			6,618
				·							
		GRA	6,761	6,761	83	1,985	0.01	3	8,803		
		GRAND	136,522	136,522	2,846	71,160	0.2	68	207,750		
		GRAND TO	16	16	292	7,311			7,327		
		GRAND TOTAL -	143,299	143,300	3,222	80,455	0	71	223,880		
			na		na		na		100,000		
	PSD THRESHOLD: (						na	OR	na )	AND	na

Notes: 1 - PSD Thresholds and Title V Major Source Thresholds are only applicable if other regulated air pollutants exceed the corresponding Thresholds.

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

## Compressor Engine Emissions – 1,380 bhp CAT G3516B (CE-01/22E)

Unit ID (Point ID)	Description	Reference	Pollutant		Pre-Con Emiss			Control Efficiency		Contr Emis		
(i oilit ib)				g/bhp-hr	lb/MMBtu	lb/hr	tpy	Linciency	g/bhp-hr	lb/MMBtu	lb/hr	tpy
	Engine 01	Vendor Data	NOx	0.50	0.13	1.52	6.66		0.50	0.13	1.52	6.66
	Liigilie 01	Vendor Data	CO	2.92	0.79	8.88	38.91	90.0%	0.29	0.08	0.89	3.89
	Caterpillar (CAT)	Vendor Data	THC	4.53	1.22	13.78	60.37	15.6%	3.82	1.03	11.63	50.94
	G3516B	Vendor Data	NMHC	2.14	0.58	6.51	28.52	33.0%	1.43	0.39	4.36	19.10
		Vendor Data	NMNEHC	1.01	0.27	3.07	13.46	70.0%	0.30	0.08	0.92	4.04
	1,380 bhp	NMNEHC+HCHO	VOC	1.41	0.38	4.29	18.79	70.0%	0.42	0.11	1.29	5.64
	1,400 rpm	AP-42 Table 3.2-2	SO2	2.2E-03	5.88E-04	0.01	0.03		2.2E-03	5.88E-04	0.01	0.03
	4SLB / AFRC	AP-42 Table 3.2-2	PM10/2.5	0.04	9.99E-03	0.11	0.49		0.04	9.99E-03	0.11	0.49
	Oxidation Catalyst	AP-42 Table 3.2-2	Acetaldehyde	0.03	8.36E-03	0.09	0.41	70.0%	0.01	2.51E-03	0.03	0.12
		AP-42 Table 3.2-2	Acrolein	0.02	5.14E-03	0.06	0.25	70.0%	0.01	1.54E-03	0.02	0.08
	Manufactured/Modified After	AP-42 Table 3.2-2	Benzene	1.6E-03	4.40E-04	5.0E-03	0.02	70.0%	4.9E-04	1.32E-04	1.5E-03	0.01
CE-01/22E	July 1, 2010	AP-42 Table 3.2-2	Ethylbenzene	1.5E-04	3.97E-05	4.5E-04	2.0E-03	70.0%	4.4E-05	1.19E-05	1.3E-04	5.9E-04
CL-01/22L	NSPS JJJJ Affected	Vendor Data	Formaldehyde	0.40	0.05	1.22	5.33	70.0%	0.12	0.02	0.37	1.60
		AP-42 Table 3.2-2	n-Hexane	4.1E-03	1.11E-03	0.01	0.05	70.0%	1.2E-03	3.33E-04	3.8E-03	0.02
	8,760 hr/yr	AP-42 Table 3.2-2	Methanol	0.01	2.50E-03	0.03	0.12	70.0%	2.8E-03	7.50E-04	0.01	0.04
		AP-42 Table 3.2-2	Toluene	1.5E-03	4.08E-04	4.6E-03	0.02	70.0%	4.5E-04	1.22E-04	1.4E-03	0.01
	1,020 Btu/scf (HHV)	AP-42 Table 3.2-2	2,2,4-TMP	9.3E-04	2.50E-04	2.8E-03	0.01	70.0%	2.8E-04	7.50E-05	8.5E-04	3.7E-03
	8,182 Btu/bhp-hr	AP-42 Table 3.2-2	Xylenes	6.8E-04	1.84E-04	2.1E-03	0.01	70.0%	2.0E-04	5.52E-05	6.2E-04	2.7E-03
	11.29 MMBtu/hr (HHV)	AP-42 Table 3.2-2	Other HAP	3.5E-03	9.34E-04	0.01	0.05	70.0%	1.0E-03	2.80E-04	3.2E-03	0.01
	98,911 MMBtu/yr (HHV)	Sum	Total HAP	0.47	0.07	1.44	6.29	70.0%	0.14	0.02	0.43	1.89
	11,070 scf/hr	Vendor Data	CO2	503	116.89	1,530	6,703		503	116.89	1,530	6,703
	0.27 MMscfd	THC-NMHC	CH4	2.39	0.64	7.27	31.85		2.39	0.64	7.27	31.85
	1.86 MMscf/wk	40CFR98 - Table C-2	N2O	8.2E-04	2.20E-04	2.5E-03	0.01		8.2E-04	2.20E-04	2.5E-03	0.01
	96.97 MMscf/yr	40CFR98 - Table A-1	CO2e	563	133.05	1,713	7,502		563	133.05	1,713	7,502

Notes:

<sup>1)</sup> Fuel Heating Value may vary; 1,020 MMBtu/scf is at the low end of the range and results in a conserservative fule consumption estimate.

<sup>2)</sup> VOC is the sum of NMNEHC (non-methane non-ethane hydrocarbons) and formaldehyde (HCHO).

#### FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

# Compressor Rod Packing and Engine Crankcase Leaks (RPC-3/23E)

#### Inlet Gas and Flash Gas

						Total	VC	C	HCI	НО	n-Hex	ane	BTEX,T	MP (Ea)	Total	HAP	C	02	CH	14	co	)2e
	1114	Number	Cylind-	aath mar	0	Rod	16,500	(Inlet)	n	a	180 (I	nlet)	20 (I	nlet)	280 (I	nlet)	300 (	Inlet)	36,500	(Inlet)	912,800	(Inlet)
Unit	D Unit Description	of Comp-	ers per Comp-	scfh per Cvlinder	Contin- gency	Packing	47,500	(Flash)	n	a	600 (F	lash)	20 (F	lash)	700 (F	lash)	300 (I	Flash)	18,900	(Flash)	472,800	(Flash)
	Description	ressors	ressor	Cyllilaei	gency	Leak Rate	lb/MI	/Iscf	lb/MI	<b>Viscf</b>	Ib/MN	/Iscf	Ib/M	<b>Viscf</b>	Ib/MN	/Iscf	lb/M	Mscf	lb/MI	Mscf	lb/MI	Mscf
						MMscf/yr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
RPC-3/	Rod Packing (I)	1	4	15	15%	0.60	1.14	4.99	na	na	0.01	0.05	1.4E-03	0.01	0.02	0.08	0.02	0.1	3	11	63	276
IXF C-3/	Rod Packing (F	) 1	3	15	15%	0.03	0.14	0.61	na	na	1.8E-03	0.01	5.9E-05	2.6E-04	2.1E-03	0.01	8.9E-04	3.9E-03	0.06	0.24	1	6

## Combustion Gas

			Crankcase Leak Rate	0.4.4	VC	O	нс	но	n-He	xane	втех,т	MP (Ea)	Total	HAP	CC	02	CH	14	CO	2e		
Unit ID	Unit Description	Total BHP	Total BHP	Total BHP	0.50 scf/bhp-hr	Safety Factor	21. lb/Ml		6.′ lb/Ml		0.0 Ib/M	06 Mscf	0.2 Ib/Mi		7.: lb/Mi	21 Mscf	7,6 lb/Ml		Ib/MI		8,60 lb/MN	
			MMscf/yr		lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy		
RPC-3/23E	Crankcase	1,380	6.04	250%	0.04	0.16	0.01	0.05	1.1E-04	4.8E-04	3.6E-04	1.6E-03	0.01	0.05	13	58	0.1	0.3	15	65		

	VC	C	нс	нсно		xane	BTEX,TN	/IP (Ea)	Total	НАР	CO2		CH4		CO2e	
	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
:	1.32	5.76	0.01	0.05	0.01	0.06	1.8E-03	0.01	0.03	0.15	13	58	3	12	79	347

TOTAL RPC-3/23E:

1 - RPC is a broad category covering leaks of natural gas from sealed surfaces, such as packing and gaskets, resulting from the wear of mechanical joints, seals, and rotating surfaces over time. It also includes the crankcase emissions from reciprocating engines.

- 2 Emission are based upon 40CFR98, Subpart W and manufacturer's data.
- 3 To be conservative, and to account for potential future changes, the following "worst-case" gas characteristics were assumed:

Pollutant	Worst-Case Inlet Gas Composition	Worst-Case Flash Gas Composition
CO2	300 lb/MMscf	300 lb/MMscf
CH4	36,500 lb/MMscf	18,900 lb/MMscf
VOC	16,500 lb/MMscf	47,500 lb/MMscf
n-Hexane	180 lb/MMscf	600 lb/MMscf
BTEX, TMP (ea)	20 lb/MMscf	20 lb/MMscf
Total HAP	280 lb/MMscf	700 lb/MMscf

- 4 Total Rod Packing Leak Rate (scf/yr) =
  No. of Compresors \* Cylinders/Compressor \*
  scfh/Cylinder \* hr/yr operation \* (1 + Contingency)
- 5 Engine crankcase emissions are based on vendor data: "As a general rule, blow-by (i.e., crankcase emissions) on a <u>new</u> engine is approx 0.5 scf/bhp-hr." A "safety factor" is used to account for increasing blow-by as the engines "wear".

6 - Crankcase emissions are estimated as follows:

(Data from CAT G3516B Data Sheet and Emissions Calculation Spreadsheet.)

Total Engine Exhaust (TEEx) (Volume)	9,216 ft3/min (acf/min)	1,743 MMscf/yr TEEx*
<u>Pollutant</u>	G3516B PTE	Crankcase Emission Factor**
Crankcase THC emissions (Mass)	60.37 tpy THC	69.25 lb THC / MMscf TEEx
Crankcase VOC emissions (Mass)	18.79 tpy VOC	21.55 lb VOC / MMscf TEEx
Crankcase HCHO emissions (Mass)	5.33 tpy HCHO	6.11 lb HCHO / MMscf TEEx
Crankcase n-Hexane emissions (Mass)	0.05 tpy BTEX (ea)	0.06 lb BTEX (ea) / MMscf TEEx
Crankcase BTEX, TMP (ea) emissions (Mass	0.18 tpy BTEX (ea)	0.21 lb BTEX (ea) / MMscf TEEx
Crankcase HAP emissions (Mass)	6.29 tpy HAP	7.21 lb HAP / MMscf TEEx
Crankcase CO2 emissions (Mass)	6,703 tpy CO2	7,689 lb CO2 / MMscf TEEx
Crankcase CH4 emissions (Mass)	32 tpy CH4	37 lb CH4 / MMscf TEEx
Crankcase CO2e emissions (Mass)	7,502 tpy CO2e	8,606 lb CO2e /MMscf TEEx

- \* Conversion from acf/min to scf/yr based on 8,760 hr/yr, 1,007 oF exhaust temp, and 68 oF std temp.
- \*\* Crankcase Emission Factor = PTE (tpy) from a G3516B Engine ÷ Total Engine Exhaust (TEEx) (MMsfy/yr).
- 7 The reciprocating compressor driven by the Caterpillar G3516B engine is expected to operate 8,760 hrs/yr.
- 8 The reciprocating compressor driven by the electric motor is expected to operate a maximum of 500 hrs/yr.

## FRANCIS COMPRESSOR STATION

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

# Start/Stop/Maintenance (Including Blowdown) (SSM-2/24E)

				a. Engine	. 5	0014	Tital Co	VOC	n-Hex	BTEX,TMP	Total HAP	CH4	CO2e
	Unit	No of Units	Total bhp	"Cold-Start" Gas Volume	b. Blowdown Gas Volume	SSM and Blowdown	Total Gas Vented	16,500 (Inlet) 47,500 (Flash)	180 (Inlet) 600 (Flash)	20 (Inlet) 20 (Flash)	280 (Inlet) 700 (Flash)	36,500 (Inlet) 18,900 (Flash)	GWP = 25
			-					lb/MMscf	lb/MMscf	lb/MMscf	lb/MMscf	lb/MMscf	
				scf/Start	scf/B-D	Events/yr	MMscf/yr	tpy	tpy	tpy	tpy	tpy	tpy
	a. Cold Start (Engine)	1	na	700		208	0.15	1.20	0.01	1.5E-03	0.02	2.66	66
SSM-2/24E	b. Blowdown (Recip - Inlet)	1	1,380		8,577	208	1.78	14.72	0.16	0.02	0.25	32.56	814
	b. Blowdown (Recip - Flash)	1	55		342	12	4.1E-03	0.10	1.2E-03	4.1E-05	1.4E-03	0.04	1

TOTAL SSM-2/24E:

16.02 0.17 0.02 0.27 35.25	881
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Notes:

- 1 SSM Emissions are the sum of:
  - a. Unburned fuel resulting from "cold-start" of idle gas-fired engines; and
  - b. Natural gas that is purged (aka blowdown) from the compressors and associated piping and equipment.
- 2 Starting Gas Quantity and Blowdown (B-D) Gas Quantity as per Engineering Department.

(e.g., 8,577 scf/B-D of a compressor with a 1,380 bhp engine equals 6.22 scf/bhp/B-D.)

Engines	Unburned "Cold-Start" Gas     is Constant at:	700 scf/start
Liigilies	b. Blowdown Gas is Related to bhp at:	6.22 scf/bhp/B-D

3 - To be conservative, the following "worst-case" gas characteristics were assumed:

Pollutant	Inlet Gas	Flash Gas
Carbon Dioxide	300.00 lb/MMscf	300.00 lb/MMscf
Methane	36,500.00 lb/MMscf	18,900.00 lb/MMscf
Ethane	4,445.72 lb/MMscf	14,115.38 lb/MMscf
VOC	16,500.00 lb/MMscf	47,500.00 lb/MMscf
Benzene	20.00 lb/MMscf	20.00 lb/MMscf
Ethylbenzene	20.00 lb/MMscf	20.00 lb/MMscf
n-Hexane	180.00 lb/MMscf	600.00 lb/MMscf
Toluene	20.00 lb/MMscf	20.00 lb/MMscf
2,2,4-TMP (i-Octane)	20.00 lb/MMscf	20.00 lb/MMscf
Xylenes	20.00 lb/MMscf	20.00 lb/MMscf
Total HAP	280.00 lb/MMscf	700.00 lb/MMscf

5 - Emission estimates are conservatively based on:

4.0	Starts per week
4.0	Blowdown(s) per week - CAT G3516B Compressor
1.0	Blowdown(s) per month - Motor Driven Compressor

## FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

## **Attachment N - Supporting Emissions Calculations**

# Process Piping Fugitive Emissions (FUG/25E) (MODIFIED) - Page 01 of 02

			Component	Unit	THC	LDAR	THC	VO	~	n-He		BTEX,T	. ,	Total		CC		CH		CO	
Unit	Descript	tion	(Unit) Type	Count	Factor		Emission	28.296	Wgt%	0.309	Wgt%	0.034	Wgt%	0.480	Wgt%	0.514	Wgt%	62.594	Wgt%	GWP	= 25
			(Gas/Vapor)		lb/hr/Unit	Credit	lb/hr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
			Valves	506	0.00992	92%	0.40	0.11	0.50	1.2E-03	0.01	1.4E-04	6.0E-04	1.9E-03	0.01	2E-03	0.01	0.3	1	6	28
		ſ	Pump Seals		na																
FUO/05	Process P	Piping	Pressure Relief	17	0.01940		0.33	0.09	0.41	1.0E-03	4.5E-03	1.1E-04	5.0E-04	1.6E-03	0.01	2E-03	0.01	0.2	1	5	23
FUG/25	Fugitive	es	Connectors	1,701	0.00044	93%	0.05	0.01	0.07	1.6E-04	7.1E-04	1.8E-05	7.9E-05	2.5E-04	1.1E-03	3E-04	1E-03	0.03	0.1	1	4
	(Gas/Var	por)	Flanges	335	0.00086	93%	0.02	0.01	0.02	6.2E-05	2.7E-04	6.9E-06	3.0E-05	9.7E-05	0.00	1E-04	0.00	0.0	0	0	1
		ſ	Open-ended lines	3	0.00441		0.01	3.7E-03	0.02	4.1E-05	1.8E-04	4.5E-06	2.0E-05	6.4E-05	2.8E-04	7E-05	3E-04	0.01	0.04	0.2	1
			Compressors	2	0.00750		0.02	4.2E-03	0.02	4.6E-05	2.0E-04	5.1E-06	2.3E-05	7.2E-05	3.2E-04	8E-05	3E-04	0.01	0.04	0.2	1
	Current	1 150	SubTotal	2 564	Sub	Total (Con	trolled):	0.24	1.03	2.6E-03	0.01	2.9E-04	1.3E-03	4.0E-03	0.02	4E-03	0.02	1	2	13	57
F	Permit:	1.158	1,158 SubTotal:	2,564	SubTotal (PRE-Controlled	trolled):	1.82	7.95	0.02	0.09	2.2E-03	0.01	0.03	0.13	0.03	0.14	4	18	100	440	

			Component	I I and it	THC	LDAR	THC	VC	OC	n-He	xane	BTEX,T	MP (Ea)	Total	HAP	CC	)2	CH	14	CO	2e
Unit	Descri	ption	(Unit) Type	Unit Count	Factor	Control	<b>Emission</b>	100.000	Wgt%	5.000	Wgt%	1.000	Wgt%	10.000	Wgt%		Wgt%		Wgt%	GWP	= 25
			(Light Liquid)	Count	lb/hr/Unit	Credit	lb/hr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
			Valves	144	0.00551	88%	0.10	0.10	0.42	4.8E-03	0.02	9.5E-04	4.2E-03	0.01	0.04						
			Pump Seals	9	0.02866	75%	0.06	0.06	0.28	3.2E-03	0.01	6.4E-04	2.8E-03	0.01	0.03						
EUO/05	Process	Piping	Pressure Relief	2	0.01653		0.03	0.03	0.14	1.7E-03	0.01	3.3E-04	1.4E-03	3.3E-03	0.01						
FUG/25 E	Process Piping Fugitives		Connectors	287	0.00046	93%	0.01	0.01	0.04	4.7E-04	2.0E-03	9.3E-05	4.1E-04	9.3E-04	4.1E-03						
_	(Light	Oil)	Flanges	67	0.00024	93%	0.00	0.00	0.00	5.7E-05	2.5E-04	1.1E-05	5.0E-05	1.1E-04	0.00						
			Open-ended lines	2	0.00309		0.01	0.01	0.03	3.1E-04	1.4E-03	6.2E-05	2.7E-04	6.2E-04	2.7E-03						
			Compressors		0.01653																
	Current 296	296 SubTota	SubTotal	511	Sub	Total (Con	trolled):	0.21	0.92	0.01	0.05	2.1E-03	0.01	0.02	0.09					-	
F	Permit:		SubTotal:	311	SubTotal	(PRE-Con	trolled):	1.24	5.43	0.06	0.27	0.01	0.05	0.12	0.54						

Notes: 1 - Assumed 8,760 hours per year of fugitive emissions.

2 - Updated component counts from recent LDAR monitoring w/: 15% Contingency

3 - Gas/Vapor emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, 1995, EPA-453/R-95-017

TABLE 2.4	Gas/\	/apor	Light Oil		
O&G PROD (AVE)	kg/hr lb/hr		kg/hr	lb/hr	
Valves	4.50E-03	0.00992	2.50E-03	0.00551	
Pump Seals	na	na	1.30E-02	0.02866	
Other <sup>(4)</sup>	8.80E-03	0.01940	7.50E-03	0.01653	
Connectors	2.00E-04	0.00044	2.10E-04	0.00046	
Flanges	3.90E-04	0.00086	1.10E-04	0.00024	
Open-ended lines	2.00E-03	0.00441	1.40E-03	0.00309	

- 4 "Other" components include compressor seals, relief valves, diaphragms, drains, meters, etc.
- 5 THC = total hydrocarbons, including methane (CH4) and ethane (C2H6).
- 6 VOC = non-methane/non-ethane THC (C3+).
- 7 HAP = hazardous air pollutants as designated by EPA, primarily n-hexane/BTEX.

8 - The following gas characteristics were assumed:

Dellutent	Gas/Vapor	Light Oil	Pollutant	Gas/Vapor	Light Oil
Pollutant	Estimated	Estimated	Pollutant	Estimated	Estimated
Carbon Dioxide	0.514 Wgt%	Wgt%	Toluene	0.034 Wgt%	1.000 Wgt%
Methane	62.594 Wgt%	Wgt%	Ethylbenzene	0.034 Wgt%	1.000 Wgt%
VOC (Propane)	28.296 Wgt%	100.000 Wgt%	Xylenes	0.034 Wgt%	1.000 Wgt%
n-Hexane	0.309 Wgt%	5.000 Wgt%	2,2,4-TMP	0.034 Wgt%	1.000 Wgt%
Benzene	0.034 Wgt%	1.000 Wgt%	Total HAP:	0.480 Wgt%	10.000 Wgt%

9 - LDAR Control Credit from "Leak Detection and Repair Compliance Assistance Guidance —A Best Practices Guide" Table 4-1, w/ Quarterly Monitoring and 500 ppm Leak Definition.

Table 4.1 – Control effectiveness for an LDAR program at a chemical process unit and a refinery.

		Control Effectiveness (% Reduction)	
Equipment Type and Service	Monthly Monitoring 10,000 ppmv Leak Definition	Quarterly Monitoring 10,000 ppmv Leak Definition	500 ppm Leak Definition <sup>a</sup>
Chemical Process Unit			
Valves – Gas Serviceb	87	67	92
Valves – Light Liquid Service <sup>c</sup>	84	61	88
Pumps – Light Liquid Service <sup>c</sup>	69	45	75
Connectors - All Services			93

#### FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS)

Application for Class II Administrative Update

#### **Attachment N - Supporting Emissions Calculations**

# Process Piping Fugitive Emissions (FUG/15E) (MODIFIED) - Page 02 of 02

Unit	Descriptio	on	Component (Unit) Type	Unit Count	THC Factor	LDAR Control	THC Emission		OC Wgt%		xane Wgt%	BTEX,T 1.000	MP (Ea) Wgt%	Total 10.000	HAP Wgt%	0.514	O2 Wgt%	CI 62.594			)2e P = 25
			(Mixture)		lb/hr/Unit	Credit	lb/hr	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy	lb/hr	tpy
			Valves	13	0.00992	88%	0.02	0.02	0.07	7.7E-04	3.4E-03	1.5E-04	6.8E-04	1.5E-03	6.8E-03	8E-05	3E-04	0.01	0.04	0.2	1
			Pump Seals	1	0.02866	75%	0.01	0.01	0.03	3.6E-04	1.6E-03	7.2E-05	3.1E-04	7.2E-04	3.1E-03	4E-05	2E-04	4E-03	0.02	0.1	0.5
	Process Pip	oing	Pressure Relief	1	0.01940		0.02	0.02	0.08	9.7E-04	4.2E-03	1.9E-04	8.5E-04	1.9E-03	0.01	1E-04	4E-04	0.01	0.05	0.3	1
FUG/25E			Connectors	40	0.00046	93%	1.3E-03	1.3E-03	0.01	6.5E-05	2.8E-04	1.3E-05	5.7E-05	1.3E-04	5.7E-04	7E-06	3E-05	8E-04	4E-03	0.02	0.1
	(Mixture)	)	Flanges	9	0.00086	93%	5.4E-04	5.4E-04	2.4E-03	2.7E-05	1.2E-04	5.4E-06	2.4E-05	5.4E-05	0.00	3E-06	1E-05	3E-04	1E-03	0.01	0.04
			Open-ended lines	1	0.00441		4.4E-03	4.4E-03	0.02	2.2E-04	9.7E-04	4.4E-05	1.9E-04	4.4E-04	1.9E-03	2E-05	1E-04	3E-03	0.01	0.1	0.3
			Compressors	1	0.01940		0.02	0.02	0.08	9.7E-04	4.2E-03	1.9E-04	8.5E-04	1.9E-03	0.01	1E-04	4E-04	0.01	0.1	0.3	1
	Current	0	SubTotal:	66	SubT	Total (Con	trolled):	0.07	0.30	3.4E-03	0.01	6.8E-04	3.0E-03	0.01	0.03	3E-04	2E-03	0.04	0.2	1	5
F	Permit:	ŭ	Sub i Otal.	0	SubTotal	(PRE-Con	trolled):	0.23	0.99	0.01	0.05	2.3E-03	0.01	0.02	0.10	1E-03	0.01	0.1	0.6	4	16
					-		•		•	•		•	•			•					
CUI	RRENT	454	UPDATED	3,141	TO	TAL (Con	trolled):	0.51	2.25	0.02	0.07	3.1E-03	0.01	0.03	0.14	5E-03	0.02	1	2	14	62
PE	ERMIT:	707	PERMIT:	3,141	TOTAL	(PRE-Con	trolled):	3.28	14.38	0.09	0.41	0.02	0.07	0.18	0.78	0.03	0.1	4	18	104	455

Notes: 1 - Assumed 8,760 hours per year of fugitive emissions.

2 - Component counts in "Mixed" service estmated at: 2.0% of Gas and Liquid Components

3 - Gas/Vapor emissions calculated using EPA Protocol for Equipment Leak Emission Estimates, 1995. EPA-453/R-95-017

TABLE 2.4	Mixture	(Max)
O&G PROD (AVE)	kg/hr	lb/hr
Valves	4.50E-03	0.00992
Pump Seals	1.30E-02	0.02866
Other <sup>(4)</sup>	8.80E-03	0.01940
Connectors	2.10E-04	0.00046
Flanges	3.90E-04	0.00086
Open-ended lines	2.00E-03	0.00441

- 4 "Other" components include compressor seals, relief valves, diaphragms, drains, meters, etc.
- 5 THC = total hydrocarbons, including methane (CH4) and ethane (C2H6).
- 6 VOC = non-methane/non-ethane THC (C3+).
- 7 HAP = hazardous air pollutants as designated by EPA, primarily n-hexane/BTEX.

8 - The following gas characteristics were assumed:

•	onowing gas characteristics were assumed.					
	Pollutant	Mixture (Max) Estimated	Pollutant	Mixture (Max) Estimated		
	Carbon Dioxide	0.514 Wgt%	Toluene	1.000 Wgt%		
	Methane	62.594 Wgt%	Ethylbenzene	1.000 Wgt%		
	VOC (Propane)	100.000 Wgt%	Xylenes	1.000 Wgt%		
	n-Hexane	5.000 Wgt%	2,2,4-TMP	1.000 Wgt%		
	Benzene	1.000 Wgt%	Total HAP:	10.000 Wgt%		

9 - LDAR Control Credit from "Leak Detection and Repair Compliance Assistance Guidance

—A Best Practices Guide" Table 4-1, w/ Quarterly Monitoring and 500 ppm Leak Definition.

Table 4.1 – Control effectiveness for an LDAR program at a chemical process unit and a refinery.

		Control Effectiveness (% Reduction)	
Equipment Type and Service	Monthly Monitoring 10,000 ppmv Leak Definition	Quarterly Monitoring 10,000 ppmv Leak Definition	500 ppm Leak Definition
Chemical Process Unit			
Valves – Gas Serviceb	87	67	92
Valves – Light Liquid Service <sup>c</sup>	84	61	88
Pumps – Light Liquid Service <sup>c</sup>	69	45	75
Connectors – All Services			93

Source: Protocol for Equipment Leak Emission Estimates, EPA-453/R-95-017, Nov 1995.

- a Control effectiveness attributable to the HON-negotiated equipment leak regulation (40 CFR 63, Subpart H) is estimated based on equipment-specific leak definitions and performance levels. However, pumps subject to the HON at existing process units have a 1,000 to 5,000 ppm leak definition, depending on the type of process.
- b Gas (vapor) service means the material in contact with the equipment component is in a gaseous state at the process operating conditions.
- c Light liquid service means the material in contact with the equipment component is in a liquid state in which the sum of the concentration of individual constituents with a vapor pressure above 0.3 kilopascals (kPa) at 20°C is greater than or equal to 20% by weight.

# Potentially Applicable

# AP-42 and GHG EMISSION FACTORS

(Preferentially use test data or vendor data where available)

			GAS-FIRED ENGINE			GAS-FIRED TURBINE		
	<b>5</b>	AP-42 1	Table 3.2-1; 3.2-2; 3.2-3	3 07/00	AP-42 Table 3.1-1; 3.1-2a; 3.1-3 04/00			
	Pollutant	2SLB	4SLB	4SRB	Uncontrolled	Water Injection	Lean Pre-Mix#	
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	
	NOX (≥ 90% Load)	3.17E+00	4.08E+00	2.21E+00	3.20E-01	1.30E-01	9.90E-02	
	CO (≥ 90% Load)	3.86E-01	3.17E-01	3.72E+00	8.20E-02	3.00E-02	1.50E-02	
⋖	THC (TOC)	1.64E+00	1.47E+00	3.58E-01	1.10E-02	1.10E-02	1.10E-02	
CRITERIA	NMHC (THC-CH4)	1.90E-01	2.20E-01	1.28E-01	2.40E-03	2.40E-03	2.40E-03	
RIT	NMNEHC (NMHC-C2H6)	1.19E-01	1.15E-01	5.76E-02	2.10E-03	2.10E-03	2.10E-03	
ਹ	VOC	1.20E-01	1.18E-01	2.96E-02	2.10E-03	2.10E-03	2.10E-03	
	SO2*** (2,000 gr-S/MMscf)	5.88E-04	5.88E-04	5.88E-04	3.40E-03	3.40E-03	3.40E-03	
	PM10/2.5 (Filter+Cond)	4.83E-02	9.99E-03	1.94E-02	6.60E-03	6.60E-03	6.60E-03	
	Acetaldehyde	7.76E-03	8.36E-03	2.79E-03	4.00E-05	4.00E-05	4.00E-05	
	Acrolein	7.78E-03	5.14E-03	2.63E-03	6.40E-06	6.40E-06	6.40E-06	
	Benzene	1.94E-03	4.40E-04	1.58E-03	1.20E-05	1.20E-05	9.10E-07	
	Ethylbenzene	1.08E-04	3.97E-05	2.48E-05	3.20E-05	3.20E-05	3.20E-05	
S	Formaldehyde (HCHO)	5.52E-02	5.28E-02	2.05E-02	7.10E-04	7.10E-04	2.00E-05	
HAPs	n-Hexane	4.45E-04	1.11E-03					
	Methanol (MeOH)	2.48E-03	2.50E-03	3.06E-03				
	Toluene	9.63E-04	4.08E-04	5.58E-04	1.30E-04	1.30E-04	1.30E-04	
	TMP, 2,2,4- (i-Octane)	8.46E-04	2.50E-04					
	Xylenes	2.68E-04	1.84E-04	1.95E-04	6.40E-05	6.40E-05	6.40E-05	
	Other HAPs	1.61E-03	9.34E-04	9.39E-04	5.97E-05	5.97E-05	5.97E-05	
	CO2 (GWP=1)	1.17E+02	1.17E+02	1.17E+02	1.17E+02	1.17E+02	1.17E+02	
GHG	CH4 (GWP=25)	1.45E+00	1.25E+00	2.30E-01	8.60E-03	8.60E-03	8.60E-03	
ġ	N2O (GWP=298)	2.20E-04	2.20E-04	2.20E-04	3.00E-03	3.00E-03	3.00E-03	
	CO2e	1.53E+02	1.48E+02	1.23E+02	1.18E+02	1.18E+02	1.18E+02	

(#Lean Pre-Mix - aka: Dry Low Emissions (DLE or DLN) and SoLoNOx)

					("Ecan re wix ana.	Dry Low Emissions (DLE 0
		GAS-FIF	RED EXTERNAL COME	BUSTION	FLARES	DIESEL ENGINE
	Pollutant	AP-42 Table 1.4	-1; 1.4-2; 1.4-3 (<100 N	<u> 1MBtu/hr) 07/98</u>	<u>13.5-1 12/16</u>	<u>3.3-1; 3.3-2 10/96</u>
	Fonutant	Uncontrolled	LoNOx Burners	Flue Gas Recirc	(Combustion)	Uncontrolled
		lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu	lb/MMBtu
	NOX	9.80E-02	4.90E-02	3.14E-02	9.80E-02	4.41E+00
	СО	8.24E-02	8.24E-02	8.24E-02	3.10E-01	9.50E-01
⋖	THC (TOC)	1.08E-02	1.08E-02	1.08E-02		3.60E-01
ERI	NMHC (THC-CH4)	8.53E-03	8.53E-03	8.53E-03		3.53E-01
CRITERIA	NMNEHC (NMHC-C2H6)	5.49E-03	5.49E-03	5.49E-03		3.50E-01
Ö	VOC (NMNEHC+HCHO)	5.56E-03	5.56E-03	5.56E-03		3.60E-01
	SO2 (2,000 gr-S/MMscf)	5.88E-04	5.88E-04	5.88E-04		2.90E-01
	PM10/2.5 (Filter+Condense)	7.45E-03	7.45E-03	7.45E-03		3.10E-01
	Acetaldehyde				<u>USE</u>	7.67E-04
	Acrolein					9.25E-05
	Benzene	2.06E-06	2.06E-06	2.06E-06	≥98% DRE	9.33E-04
	Ethylbenzene					
S	HCHO (Formaldehyde)	7.35E-05	7.35E-05	7.35E-05	<u>OR</u>	1.18E-03
HAPs	n-Hexane	1.76E-03	1.76E-03	1.76E-03		
	Methanol (MeOH)				<b>External Combustion</b>	
	Toluene	3.33E-06	3.33E-06	3.33E-06		4.09E-04
	2,2,4-TMP (i-Octane)				AS APPLICABLE	
	Xylenes					2.85E-04
	Other HAPs	1.86E-06	1.86E-06	1.86E-06		1.05E-03
	CO2 (GWP=1)	1.18E+02	1.18E+02	1.18E+02		1.64E+02
GHG	CH4 (GWP=25)	2.25E-03	2.25E-03	2.25E-03		6.61E-03
유	N2O (GWP=298)	2.16E-03	6.27E-04	6.27E-04		1.32E-03
	CO2e	1.18E+02	1.18E+02	1.18E+02		1.65E+02

40 CFR 98 - DEFAULT EMISSION FACTORS					
	Table C-1 to Sub	part C of Part 98	Table C-2 to Subpart C of Part 98		
Fuel Type	Default HHV	Carbon Dioxide	Methane	Nitrous Oxide	
	Delault HHV	Ib CO2/MMBtu	lb CH4/MMBtu	lb N2O/MMBtu	
Fuel Oil No. 2 (Diesel)	0.138 MMBtu/gal	1.63E+02	6.61E-03	1.32E-03	
Propane	0.091 MMBtu/gal	1.39E+02	6.61E-03	1.32E-03	
Natural Gas	1,026 Btu/scf	1.17E+02	2.20E-03	2.20E-04	

Global Warming Potential (100 Yr) (GWP)						
Table A-1 to Subpart A of Part 98						
CO2	CO2 CH4 N2O					
1 25 298						

# **Conversion Factors**

1.0 lb	=	453.5924 g
1.0 kg	=	2.2046 lb
1.0 hp	=	2,544.433 Btu/hr
1.0 hp	=	745.700 Watt
1.0 kW	=	3,412.142 Btu/hr
1.0 kW-hr	=	1.3400 hp-hr
1.0 cf	=	7.4805 gal
1.0 m	=	3.2808 ft
1.0 km	=	0.6214 mi
1.0 acre	=	43,560.174 ft2
1.0 °F	=	(°C*9/5)+32
1.0 °R	=	°F+459.67
1.0 %	=	10,000 ppm

# **ATTACHMENT O**

# Monitoring/Recordkeeping/Reporting/Testing Plans

"31. **Monitoring, Recordkeeping, Reporting and Testing Plans**. Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as Attachment O."

Williams OVM does NOT propose any changes to the monitoring, recordkeeping, reporting, and testing plans as provided in the current permit (R13-3289A).

# ATTACHMENT P

# **Public Notice**

"32. **Public Notice**. At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and Example Legal Advertisement for details). Please submit the **Affidavit of Publication** as Attachment P immediately upon receipt."

The applicant shall cause such legal advertisement to appear a minimum of one (1) day in the newspaper most commonly read in the area where the facility exists or will be constructed. The notice must be published no earlier than five (5) working days of receipt by this office of your application. The original affidavit of publication must be received by this office no later than the last day of the public comment period.

The advertisement shall contain, at a minimum, the name of the applicant, the type and location of the source, the type and amount of air pollutants that will be discharged, the nature of the permit being sought, the proposed start-up date for the source and a contact telephone number for more information.

The location of the source should be as specific as possible starting with:

- 1) the street address of the source;
- 2) the nearest street or road:
- 3) the nearest town or unincorporated area;
- 4) the county; and
- 5) latitude and longitude coordinates.

Types and amounts of pollutants discharged must include all regulated pollutants (PM, PM10, VOC, SO2, Xylene, etc.) and their potential to emit or the permit level being sought in units of tons per year (including fugitive emissions).

- Legal Advertisement (as shown) will be placed in a newspaper of general circulation in the area where the source is located (See 45CSR§13-8.3 thru 45CSR§13-8.5).
- An Affidavit of Publication shall be submitted immediately upon receipt.

# FRANCIS COMPRESSOR STATION (and OAK GROVE GP and INDEPENDENCE CS) Application for Class II Administrative Update

# Attachment P LEGAL ADVERTISEMENT

# AIR QUALITY PUBLIC NOTICE Notice of Application

Notice is given that Williams Ohio Valley Midstream LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a 45CSR13 New Source Review (NSR) Class II Administrative Update for the existing Francis Compressor Station; co-located at the Oak Grove Natural Gas Processing Plant (OGGP) at 5258 Fork Ridge Road in Marshall County, West Virginia.

Latitude and longitude coordinates are 39.8738 degrees North and -80.6932 degrees West, respectively.

The applicant estimates the increase/(decrease) in the potential to discharge the following regulated air pollutants will be:

- --- tons of nitrogen oxides per year
- --- tons of carbon monoxide per year
- (0.53) tons of volatile organic compounds per year
  - --- tons of sulfur dioxide per year
  - --- tons of particulate matter per year
  - --- tons of acetylaldehyd per year
  - --- tons of acrolein per year
- (2.0E-04) tons of benzene per year
- (2.0E-04) tons of ethylbenzene per year
  - --- tons of formaldehyde per year
  - (0.03) tons of n-hexane per year
    - --- tons of methanol per year
- (2.0E-04) tons of toluene per year
- (2.0E-04) tons of 2,2,4-trimethylpentane per year
- (2.0E-04) tons of xylenes per year
  - --- tons of other/trace HAP per year
  - (0.03) tons of total hazardous air pollutants per year
    - --- tons of carbon dioxide equivalent (CO2e) per year

Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this	the day of	_ 2017
•	Williams Ohio Valley Midstream LLC Paul V. Hunter	
	Vice President, Northeast Operating Area	
	Park Place Corporate Center 2	
	2000 Commerce Drive	

Pittsburgh, PA 15275

# ATTACHMENT Q Business Confidential Claims (NOT APPLICABLE)

also

ATTACHMENT R
Authority Forms
(NOT APPLICABLE)

# **ATTACHMENT S**

# **Title V Permit Revision Information**

The OVM Francis Compressor Station is co-located at the existing OVM Oak Grove Ga	as				
Plant. It is requested the Oak Grove Gas Plant Title V permit is updated to include the	ne				
Francis Compressor Station 45CSR13 permit requirements.					

# Williams Ohio Valley Midstream LLC FRANCIS COMPRESSOR STATION Application for Class II Administrative Update

# **Attachment S**

# **Title V Permit Revision Information**

1. New Applicable Requirements Summary			
Mark all applicable requirements associated with the changes involved with this permit revision:			
□ SIP	☐ FIP		
Minor source NSR (45CSR13)	☐ PSD (45CSR14)		
☐ NESHAP (45CSR15)	Nonattainment NSR (45CSR19)		
Section 111 NSPS (Subpart OOOO <u>a</u> )	Section 112(d) MACT standards		
Section 112(g) Case-by-case MACT	☐ 112(r) RMP		
Section 112(i) Early reduction of HAP	Consumer/commercial prod. reqts., section 183(e)		
Section 129 Standards/Reqts.	Stratospheric ozone (Title VI)		
Tank vessel reqt., section 183(f)	☐ Emissions cap 45CSR§30-2.6.1		
NAAQS, increments or visibility (temp. sources)	☐ 45CSR27 State enforceable only rule		
45CSR4 State enforceable only rule	Acid Rain (Title IV, 45CSR33)		
☐ Emissions Trading and Banking (45CSR28)	Compliance Assurance Monitoring (40CFR64) (1)		
□ NO <sub>x</sub> Budget Trading Program Non-EGUs (45CSR1)	□ NO <sub>x</sub> Budget Trading Program EGUs (45CSR26)		
(1) If this box is checked, please include <b>Compliance Assurance Monitoring (CAM) Form(s)</b> for each Pollutants Specific Emission Unit (PSEU) (See Attachment H to Title V Application). If this box is not checked, please explain why <b>Compliance Assurance Monitoring</b> is not applicable:			
NA			

List all requirements, which the source has determined not applicable to this permit revision and for which a permit shield is requested. The listing shall also include the rule citation and a rationale for the determination.

# **NEW SOURCE PERFORMANCE STANDARDS (NSPS)**

NSPS D - No boiler greater than 250 MMBtu/hr (40CFR60.40(a)(1))

NSPS Da - No boiler greater than 250 MMBtu/hr (40CFR60.40a(a)(1))

NSPS Db - No boiler greater than 100 MMBtu/hr (40CFR60.40b(a))

NSPS K - No tank greater than 40,000 gallons (40CFR 60.110(a))

NSPS Ka - No tank greater than 151.416 m3 (40,000 gal) (40CFR60.110a(a))

NSPS Kb - No tank greater than 75 m3 (19,815 gal) (40CFR60.110b(a))

NSPS GG - No stationary gas turbine (40CFR60.330(a))

NSPS KKK - Plant construction commenced after 08/23/11 (40CFR60.630(b))

NSPS LLL - No sweetening units on site (40CFR60.640(a))

NSPS IIII - No stationary compression ignition engine (§60.4200(a))

NSPS KKKK - No stationary combustion turbine (§60.4300(a))

# NATIONAL EMISSION STANDARDS FOR HAZAROUS AIR POLLUTANTS (NESHAP)

**NESHAP HH-**

Not a major source of HAP and no TEG dehydration unit (§63.760(b)(2))

NESHAP HHH - No natural gas transmission or storage prior to local distribution (§63.1270(a))

NESHAP YYYY - No stationary gas turbine (§63.6080(a))

NESHAP DDDDD - Not a major source of HAP (§63.7485(a))

NESHAP JJJJJJ - No boiler as defined (§63.11195(e))

# **COMPLIANCE ASSURANCE MONITORING (CAM)**

CAM - This rule does not apply because there no pollutant specific emission units subject to an emissions limitation or standard that require a control device be used to achieve compliance. (§64.2a))

# **WEST VIRGINIA AIR QUALITY REGULATIONS**

45CSR14 - Not a PSD major source or PSD major modification

45CSR19 - Not located in a non-attainment area for NOx, CO, or VOC

45CSR21 - Control of VOCs - Not located in Putnam, Kanawha, Cabell, Wayne, or Wood County

45CSR27 - Exempt because equipment is used in the production and distribution of petroleum products

45CSR28 - Voluntary Emission Trading Program - Applicant chooses not to participate

45CSR29 - Not in Putnam, Kanawha, Cabell, Wayne, or Wood County

45CSR34 - Not a major source of HAP or otherwise subject to NESHAP requirements

□ F	Permit Shield	Requested	(not ap	plicable to	o Minor	Modifications)
-----	---------------	-----------	---------	-------------	---------	----------------

 $All \ of the \ required forms \ and \ additional \ information \ can \ be \ found \ under \ the \ Permitting \ Section \ of \ DAQ's \ website, \ or \ requested \ by \ phone.$ 

3. Suggested Title V Draft Permit L	anguage			
revision? Yes No If Yes  Also, please provide <b>Suggested</b> (including all applicable requirer /recordkeeping/ reporting require include appropriate citations (Per 45CSR§7-4.1)) for those requirem	ritle V Draft Perments associated was ments), OR attach mit or Consent Oracents being added / SE IN TVOP SEC	mit languarith the per a marked der number revised.	age for the proposed Title V Permit revision rmit revision and any associated monitoring up pages of current Title V Permit. Please er, condition number and/or rule citation (e.g.	
4. Active NSR Permits/Permit Dete	rminations/Conse	nt Orders	Associated With This Permit Revision	
Permit or Consent Order Number	Date of Issu	iance	Permit/Consent Order Condition Number	
R13-3070A	01/05/16		NA	
R13-3289A	01/25/17		NA	
	I .			
5. Inactive NSR Permits/Obsolete F	Permit or Consent	Orders C	onditions Associated With This Revision	
Permit or Consent Order Number	Date of Issu	ance	Permit/Consent Order Condition Number	
NA	NA		NA	
6. Change in Potential Emissions		<u> </u>		
Pollutant		Change in Potential Emissions (+ or -), TPY		
Nitrogen Oxides (NOx)		0.00		
Carbon Monoxide (CO)		0.00		
Volatile Organic Compounds (VOC)		(0.53)		
Sulfur Dioxide (SO2)		0.00		
Particulate Matter (PM)		0.00		
Formaldehyde (HCHO)		0.00		
Total Hazardous Air Pollutants (HAPs)		(0.03)		

All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.

7. Certification For Use Of Minor Modification Procedures (Required Only for Minor Modification Requests)						
Note:	This certification must be signed by a responsible official. Applications without a signed certification will be returned as incomplete. The criteria for allowing the use of Minor Modification Procedures are as follows:					
v. vi  Notwith procedu permits procedu the Stat operatir	Modification Procedures are as follows:					
of Minor permit modification procedures as set forth in Section 45CSR§30-6.5.a.1.A. The use of Minor permit modification procedures are hereby requested for processing of this application.						
(Signed): Named (typ	Date:  (Please use blue ink)  Paul V. Hunter  Date:  (Please use blue ink)  Title:  Vice President					
Managari A Anni Anni Anni Anni Anni Anni Anni						
Note: Pleas	se check if the following included (if applicable):					
Co	ompliance Assurance Monitoring Form(s)					
Su	ggested Title V Draft Permit Language					
All of the req	uired forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.					

# **APPLICATION FEE**

Include a check payable to WVDEP - Division of Air Quality.

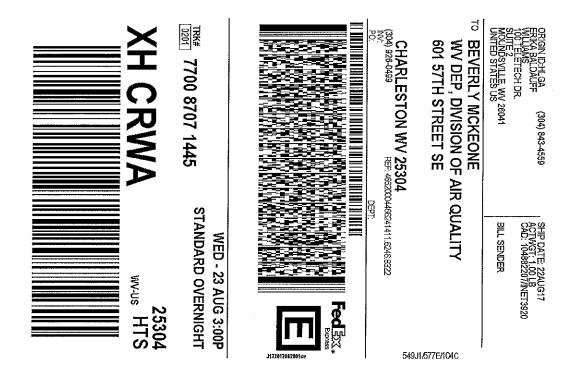
As per WV Rule 22 (45CSR22) filed on May 6, 1991, a minimum fee of ... \$300 for each Class II administrative update application filed with the WVDEP-DAQ.

• Additional charges may apply, depending on the nature of the application as outlined in Section 3.4.b. of Regulation 22, and shown below:

0	NSPS Requirements:	\$1,000	Applicable
0	NESHAP Requirements:	\$2,500	Not Applicable
0	New Major Source:	\$10,000	Not Applicable
0	Major Modifications:	\$5,000	Not Applicable

• Total application fee is **\$1,300** [= \$300 minimum fee + \$1,000 additional charges]

***** End of Application for Class II Administrative Update ****	



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