



Application for NSR Permit 2017

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## **SAL CHEMICAL COMPANY INC.**

*3036 Birch Drive*

*Weirton, WV 26062*

**SAL CHEMICAL COMPANY INC.  
APPLICATION FOR NSR PERMIT**



**RELEASED JUNE, 2017 FOR  
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION  
DIVISION OF AIR QUALITY  
601 57<sup>TH</sup> STREET, SE  
CHARLESTON, WV 25304**

# SAL CHEMICAL NSR PERMIT APPLICATION

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### 3.0 APPLICATION FEE

Application Fee.....	N/A
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WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION  
**DIVISION OF AIR QUALITY**

601 57<sup>th</sup> Street, SE  
Charleston, WV 25304  
(304) 926-0475  
[www.dep.wv.gov/daq](http://www.dep.wv.gov/daq)

**APPLICATION FOR NSR PERMIT  
AND  
TITLE V PERMIT REVISION  
(OPTIONAL)**

PLEASE CHECK ALL THAT APPLY TO **NSR (45CSR13)** (IF KNOWN):

- CONSTRUCTION     MODIFICATION     RELOCATION  
 CLASS I ADMINISTRATIVE UPDATE     TEMPORARY  
 CLASS II ADMINISTRATIVE UPDATE     AFTER-THE-FACT

PLEASE CHECK TYPE OF **45CSR30 (TITLE V)** REVISION (IF ANY):

- ADMINISTRATIVE AMENDMENT     MINOR MODIFICATION  
 SIGNIFICANT MODIFICATION

IF ANY BOX ABOVE IS CHECKED, INCLUDE TITLE V REVISION INFORMATION AS **ATTACHMENT S** TO THIS APPLICATION

**FOR TITLE V FACILITIES ONLY:** Please refer to "Title V Revision Guidance" in order to determine your Title V Revision options (Appendix A, "Title V Permit Revision Flowchart") and ability to operate with the changes requested in this Permit Application.

**Section I. General**

1. Name of applicant (as registered with the WV Secretary of State's Office): SAL Chemical Company Inc.		2. Federal Employer ID No. (FEIN): 3 4 0 9 6 2 5 4 8	
3. Name of facility (if different from above): SAL Chemical		4. The applicant is the: <input type="checkbox"/> OWNER <input type="checkbox"/> OPERATOR <input checked="" type="checkbox"/> BOTH	
5A. Applicant's mailing address: 3036 Birch Dr. Weirton, WV 26062		5B. Facility's present physical address: 3036 Birch Dr. Half Moon Industrial Park Weirton, WV 26062	
6. <b>West Virginia Business Registration.</b> Is the applicant a resident of the State of West Virginia? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If <b>YES</b> , provide a copy of the <b>Certificate of Incorporation/Organization/Limited Partnership</b> (one page) including any name change amendments or other Business Registration Certificate as <b>Attachment A</b> . – If <b>NO</b> , provide a copy of the <b>Certificate of Authority/Authority of L.L.C./Registration</b> (one page) including any name change amendments or other Business Certificate as <b>Attachment A</b> .			
7. If applicant is a subsidiary corporation, please provide the name of parent corporation: N/A			
8. Does the applicant own, lease, have an option to buy or otherwise have control of the <i>proposed site</i> ? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO – If <b>YES</b> , please explain: The applicant owns and has control of the site. – If <b>NO</b> , you are not eligible for a permit for this source.			
9. Type of plant or facility (stationary source) to be <b>constructed, modified, relocated, administratively updated</b> or <b>temporarily permitted</b> (e.g., coal preparation plant, primary crusher, etc.): Commodity and Chemical Distributor		10. North American Industry Classification System (NAICS) code for the facility: 424690	
11A. DAQ Plant ID No. (for existing facilities only): 0 0 9 – 0 0 0 4 5		11B. List all current 45CSR13 and 45CSR30 (Title V) permit numbers associated with this process (for existing facilities only): 45CSR13-5.4	

**All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.**

<p>12A.</p> <ul style="list-style-type: none"> <li>– For <b>Modifications, Administrative Updates or Temporary permits</b> at an existing facility, please provide directions to the <i>present location</i> of the facility from the nearest state road;</li> <li>– For <b>Construction or Relocation permits</b>, please provide directions to the <i>proposed new site location</i> from the nearest state road. Include a <b>MAP</b> as <b>Attachment B</b>. <ul style="list-style-type: none"> <li>• <b>From Charleston, Clarksburg, Fairmont, West Virginia:</b> Take Interstate 79 North to Interstate 70 West to Washington, PA. Take State Route 18 West to US Highway 22 West to Weirton, WV. Take the State Route 2 / Main Street / Weirton Exit. At the signal make a left, then go to signal light and make a right into Halfmoon Industrial Park, follow signs to SAL Chemical.</li> <li>• <b>From Huntington, Parkersburg, Wheeling, West Virginia:</b> Take Ohio State Route 7 North to US Highway 22 East to Weirton, WV. Take the State Route 2 / Main Street / Weirton Exit. At the signal make a left, then go to signal light and make a right into Halfmoon Industrial Park, follow the signs to SAL Chemical.</li> </ul> </li> </ul>		
12.B. New site address (if applicable): N/A	12C. Nearest city or town: Weirton	12D. County: Brooke
12.E. UTM Northing (KM): 4471.52	12F. UTM Easting (KM): 531.81	12G. UTM Zone: 17
<p>13. Briefly describe the proposed change(s) at the facility: This permit is being completed after-the-fact, thus there are no proposed change(s) at the facility.</p>		
14A. Provide the date of anticipated installation or change: 6/1/2017 – If this is an <b>After-The-Fact</b> permit application, provide the date upon which the proposed change did happen: 6/1/2017	14B. Date of anticipated Start-Up if a permit is granted: / /	
14C. Provide a <b>Schedule</b> of the planned <b>Installation of/Change</b> to and <b>Start-Up</b> of each of the units proposed in this permit application as <b>Attachment C</b> (if more than one unit is involved).		
15. Provide maximum projected <b>Operating Schedule</b> of activity/activities outlined in this application: Hours Per Day 24 Days Per Week 7 Weeks Per Year 52		
16. Is demolition or physical renovation at an existing facility involved? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
17. <b>Risk Management Plans.</b> If this facility is subject to 112(r) of the 1990 CAAA, or will become subject due to proposed changes (for applicability help see <a href="http://www.epa.gov/ceppo">www.epa.gov/ceppo</a> ), submit your <b>Risk Management Plan (RMP)</b> to U. S. EPA Region III.		
18. <b>Regulatory Discussion.</b> List all Federal and State air pollution control regulations that you believe are applicable to the proposed process ( <i>if known</i> ). A list of possible applicable requirements is also included in Attachment S of this application (Title V Permit Revision Information). Discuss applicability and proposed demonstration(s) of compliance ( <i>if known</i> ). Provide this information as <b>Attachment D</b> .		
<b>Section II. Additional attachments and supporting documents.</b>		
19. Include a check payable to WVDEP – Division of Air Quality with the appropriate <b>application fee</b> (per 45CSR22 and 45CSR13).		
20. Include a <b>Table of Contents</b> as the first page of your application package.		
21. Provide a <b>Plot Plan</b> , e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is or is to be located as <b>Attachment E</b> (Refer to <b>Plot Plan Guidance</b> ) . – Indicate the location of the nearest occupied structure (e.g. church, school, business, residence).		
22. Provide a <b>Detailed Process Flow Diagram(s)</b> showing each proposed or modified emissions unit, emission point and control device as <b>Attachment F</b> .		
23. Provide a <b>Process Description</b> as <b>Attachment G</b> . – Also describe and quantify to the extent possible all changes made to the facility since the last permit review (if applicable).		
<b>All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.</b>		

24. Provide **Material Safety Data Sheets (MSDS)** for all materials processed, used or produced as **Attachment H**.  
 – For chemical processes, provide a MSDS for each compound emitted to the air.

25. Fill out the **Emission Units Table** and provide it as **Attachment I**.

26. Fill out the **Emission Points Data Summary Sheet (Table 1 and Table 2)** and provide it as **Attachment J**.

27. Fill out the **Fugitive Emissions Data Summary Sheet** and provide it as **Attachment K**.

28. Check all applicable **Emissions Unit Data Sheets** listed below:

<input type="checkbox"/> Bulk Liquid Transfer Operations	<input type="checkbox"/> Haul Road Emissions	<input type="checkbox"/> Quarry
<input type="checkbox"/> Chemical Processes	<input type="checkbox"/> Hot Mix Asphalt Plant	<input type="checkbox"/> Solid Materials Sizing, Handling and Storage Facilities
<input type="checkbox"/> Concrete Batch Plant	<input type="checkbox"/> Incinerator	<input checked="" type="checkbox"/> Storage Tanks
<input type="checkbox"/> Grey Iron and Steel Foundry	<input type="checkbox"/> Indirect Heat Exchanger	
<input type="checkbox"/> General Emission Unit, specify		

Fill out and provide the **Emissions Unit Data Sheet(s)** as **Attachment L**.

29. Check all applicable **Air Pollution Control Device Sheets** listed below:

<input type="checkbox"/> Absorption Systems	<input type="checkbox"/> Baghouse	<input type="checkbox"/> Flare
<input type="checkbox"/> Adsorption Systems	<input type="checkbox"/> Condenser	<input type="checkbox"/> Mechanical Collector
<input type="checkbox"/> Afterburner	<input type="checkbox"/> Electrostatic Precipitator	<input type="checkbox"/> Wet Collecting System

Other Collectors, specify 4 Burp Tanks for liquid ASTs, a 55 gallon drum of carbon is utilized to pull exhaust fumes at discharge points of ASTs.

Fill out and provide the **Air Pollution Control Device Sheet(s)** as **Attachment M**.

30. Provide all **Supporting Emissions Calculations** as **Attachment N**, or attach the calculations directly to the forms listed in Items 28 through 31.

31. **Monitoring, Recordkeeping, Reporting and Testing Plans.** Attach proposed monitoring, recordkeeping, reporting and testing plans in order to demonstrate compliance with the proposed emissions limits and operating parameters in this permit application. Provide this information as **Attachment O**.

➤ Please be aware that all permits must be practically enforceable whether or not the applicant chooses to propose such measures. Additionally, the DAQ may not be able to accept all measures proposed by the applicant. If none of these plans are proposed by the applicant, DAQ will develop such plans and include them in the permit.

32. **Public Notice.** At the time that the application is submitted, place a **Class I Legal Advertisement** in a newspaper of general circulation in the area where the source is or will be located (See 45CSR§13-8.3 through 45CSR§13-8.5 and **Example Legal Advertisement** for details). Please submit the **Affidavit of Publication** as **Attachment P** immediately upon receipt.

33. **Business Confidentiality Claims.** Does this application include confidential information (per 45CSR31)?

YES     NO

➤ If **YES**, identify each segment of information on each page that is submitted as confidential and provide justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "**Precautionary Notice – Claims of Confidentiality**" guidance found in the **General Instructions** as **Attachment Q**.

### **Section III. Certification of Information**

34. **Authority/Delegation of Authority.** Only required when someone other than the responsible official signs the application. Check applicable **Authority Form** below:

<input type="checkbox"/> Authority of Corporation or Other Business Entity	<input type="checkbox"/> Authority of Partnership
<input type="checkbox"/> Authority of Governmental Agency	<input type="checkbox"/> Authority of Limited Partnership

Submit completed and signed **Authority Form** as **Attachment R**.

**All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.**



35A. **Certification of Information.** To certify this permit application, a Responsible Official (per 45CSR§13-2.22 and 45CSR§30-2.28) or Authorized Representative shall check the appropriate box and sign below.

**Certification of Truth, Accuracy, and Completeness**

I, the undersigned  **Responsible Official** /  **Authorized Representative**, hereby certify that all information contained in this application and any supporting documents appended hereto, is true, accurate, and complete based on information and belief after reasonable inquiry I further agree to assume responsibility for the construction, modification and/or relocation and operation of the stationary source described herein in accordance with this application and any amendments thereto, as well as the Department of Environmental Protection, Division of Air Quality permit issued in accordance with this application, along with all applicable rules and regulations of the West Virginia Division of Air Quality and W.Va. Code § 22-5-1 et seq. (State Air Pollution Control Act). If the business or agency changes its Responsible Official or Authorized Representative, the Director of the Division of Air Quality will be notified in writing within 30 days of the official change.

**Compliance Certification**

Except for requirements identified in the Title V Application for which compliance is not achieved, I, the undersigned hereby certify that, based on information and belief formed after reasonable inquiry, all air contaminant sources identified in this application are in compliance with all applicable requirements.

SIGNATURE  DATE: 6/22/17  
(Please use blue ink) (Please use blue ink)

35B. Printed name of signee: Jason Mattern 35C. Title: Quality & Regulatory Compliance Manager

35D. E-mail: jmattern@salchem.com 36E. Phone: (304) 748-8214  
36F. FAX: (304) 797-8751

36A. Printed name of contact person (if different from above): 36B. Title:

36C. E-mail: 36D. Phone:  
36E. FAX:

**PLEASE CHECK ALL APPLICABLE ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:**

- |  |   |
|--|---|
| <input checked="" type="checkbox"/> Attachment A: Business Certificate               | <input type="checkbox"/> Attachment K: Fugitive Emissions Data Summary Sheet            |
| <input checked="" type="checkbox"/> Attachment B: Map(s)                             | <input checked="" type="checkbox"/> Attachment L: Emissions Unit Data Sheet(s)          |
| <input type="checkbox"/> Attachment C: Installation and Start Up Schedule            | <input type="checkbox"/> Attachment M: Air Pollution Control Device Sheet(s)            |
| <input checked="" type="checkbox"/> Attachment D: Regulatory Discussion              | <input checked="" type="checkbox"/> Attachment N: Supporting Emissions Calculations     |
| <input checked="" type="checkbox"/> Attachment E: Plot Plan                          | <input type="checkbox"/> Attachment O: Monitoring/Recordkeeping/Reporting/Testing Plans |
| <input checked="" type="checkbox"/> Attachment F: Detailed Process Flow Diagram(s)   | <input checked="" type="checkbox"/> Attachment P: Public Notice                         |
| <input checked="" type="checkbox"/> Attachment G: Process Description                | <input type="checkbox"/> Attachment Q: Business Confidential Claims                     |
| <input checked="" type="checkbox"/> Attachment H: Material Safety Data Sheets (MSDS) | <input type="checkbox"/> Attachment R: Authority Forms                                  |
| <input checked="" type="checkbox"/> Attachment I: Emission Units Table               | <input type="checkbox"/> Attachment S: Title V Permit Revision Information              |
| <input checked="" type="checkbox"/> Attachment J: Emission Points Data Summary Sheet | <input checked="" type="checkbox"/> Application Fee                                     |

*Please mail an original and three (3) copies of the complete permit application with the signature(s) to the DAQ, Permitting Section, at the address listed on the first page of this application. Please DO NOT fax permit applications.*

**FOR AGENCY USE ONLY – IF THIS IS A TITLE V SOURCE:**

- Forward 1 copy of the application to the Title V Permitting Group and:
- For Title V Administrative Amendments:
  - NSR permit writer should notify Title V permit writer of draft permit,
- For Title V Minor Modifications:
  - Title V permit writer should send appropriate notification to EPA and affected states within 5 days of receipt,
  - NSR permit writer should notify Title V permit writer of draft permit.
- For Title V Significant Modifications processed in parallel with NSR Permit revision:
  - NSR permit writer should notify a Title V permit writer of draft permit,
  - Public notice should reference both 45CSR13 and Title V permits,
  - EPA has 45 day review period of a draft permit.

*All of the required forms and additional information can be found under the Permitting Section of DAQ's website, or requested by phone.*



**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT A  
WEST VIRGINIA BUSINESS CERTIFICATE**

This attachment contains a copy of the Certificate of Incorporation/Organization/Limited Partnership to include any name change amendments or other Business Registration Certificate.

Venerable # 184937

Annual Report for fiscal year 2017 (enter the CURRENT calendar year) for Corporations, Limited Partnerships, Limited Liability Partnerships, Voluntary Associations, and/or Business Trusts (per WV Code 59-1-2a)

**Important Note:** This form is a public document. Please **DO NOT** provide any personal identifiable information on this form such as social security numbers, bank account numbers, credit card numbers, or driver's license numbers.

1. Name of the Organization: SAL Chemical  
2. Incorporation or Qualification Date: 1/29/1965 In which state: Ohio  
3. Tax ID #: 

3	4	0	9	6	2	5	4	8
---	---	---	---	---	---	---	---	---

 County: Brooke County Code\*: \_\_\_\_\_ Business Class Code\*: \_\_\_\_\_  
\*If you do not know the codes, you may leave the above sections blank.

4. Principal Office Address:  
Address 1: 3036 Birch Drive  
Address 2: \_\_\_\_\_  
City: Weirton State: WV Zip Code: 26062

5. Principal Mailing Address:  
Address 1: 3036 Birch Drive  
Address 2: \_\_\_\_\_  
City: Weirton State: WV Zip Code: 26062

6. Name and Mailing Address of person (agent) to whom notice of legal process may be sent, if any:  
Name: Chris Ewusiak  
Address 1: 3036 Birch Drive  
Address 2: \_\_\_\_\_  
City: Weirton State: WV Zip Code: 26062

\*If new agent, furnish new agent's signature: \_\_\_\_\_

7. Business E-mail Address where business correspondence may be sent: orders@salchem.com

8. Website address of the business, if any (ex: yourdomainname.com): salchem.com

9. Total number of employees: 41

10. Total number of West Virginia residents: 19

11. Is this a minority owned business?  Yes  No  Decline to answer

12. Is this a woman owned business?  Yes  No  Decline to answer

13. Do you own or operate more than one business in West Virginia?  Yes \* Answer a. and b. below.  No  Decline to answer

If "Yes"... a. How many businesses? \_\_\_\_\_ b. Located in how many West Virginia counties? \_\_\_\_\_

14. Veteran Employees and Veteran Owner Information:  
a. Does your organization employ individuals who are United States Armed Forces veterans?  Yes\*  No  Decline to answer

\* If "Yes," enter the total number of veterans it employs. \_\_\_\_\_

b. Is(Are) the owner(s) of the organization a United States Armed Forces veteran(s)?  Yes  No  Decline to answer

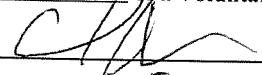
15. List names and addresses of the entity's parent company, if any. Also, list each entity's subsidiaries that are licensed to do business in WV. Please check whether each name is a Parent or a Subsidiary by checking the appropriate box next to the appropriate letter ("P" for Parent, "S" for Subsidiary) for each line. Attach additional sheet if necessary.

	Organization Name	Mailing Address
<input type="checkbox"/> P <input type="checkbox"/> S	_____	_____
<input type="checkbox"/> P <input type="checkbox"/> S	_____	_____

16. **Officer/Partner/Member Information:** List the name and address of each officer/partner/member having authority to sign filings (attach additional pages if necessary):

<u>Officer Title</u>	<u>Officer Name</u>	<u>No. &amp; Street Address</u>	<u>City</u>	<u>State</u>	<u>Zip Code</u>
President	Steve Fenell				
Vice President	Scott Compton				
Treasurer	Chris Ewusiak				
Secretary	Lisa Jack				

17. **REPORT MUST BE SIGNED** for the organization by a(an): (1) officer of a Corporation, (2) general partner of a Limited Partnership (3) member or officer of a Voluntary Association or Business Trust.

Signature: 

Date: 5/4/17

Title/Capacity of signer: Treasurer

Phone: (304) 604-9214

**FILING FEE:** If paid by **JULY 1** deadline . . . . . \$25  
 If paid **after JULY 1** deadline . . . \$75 for Profit entity (includes \$50 late fee)  
 \$50 for Non-Profit entity (includes \$25 late fee)

**MAKE CHECK, MONEY ORDER, OR CASHIER'S CHECK PAYABLE TO:** West Virginia Secretary of State

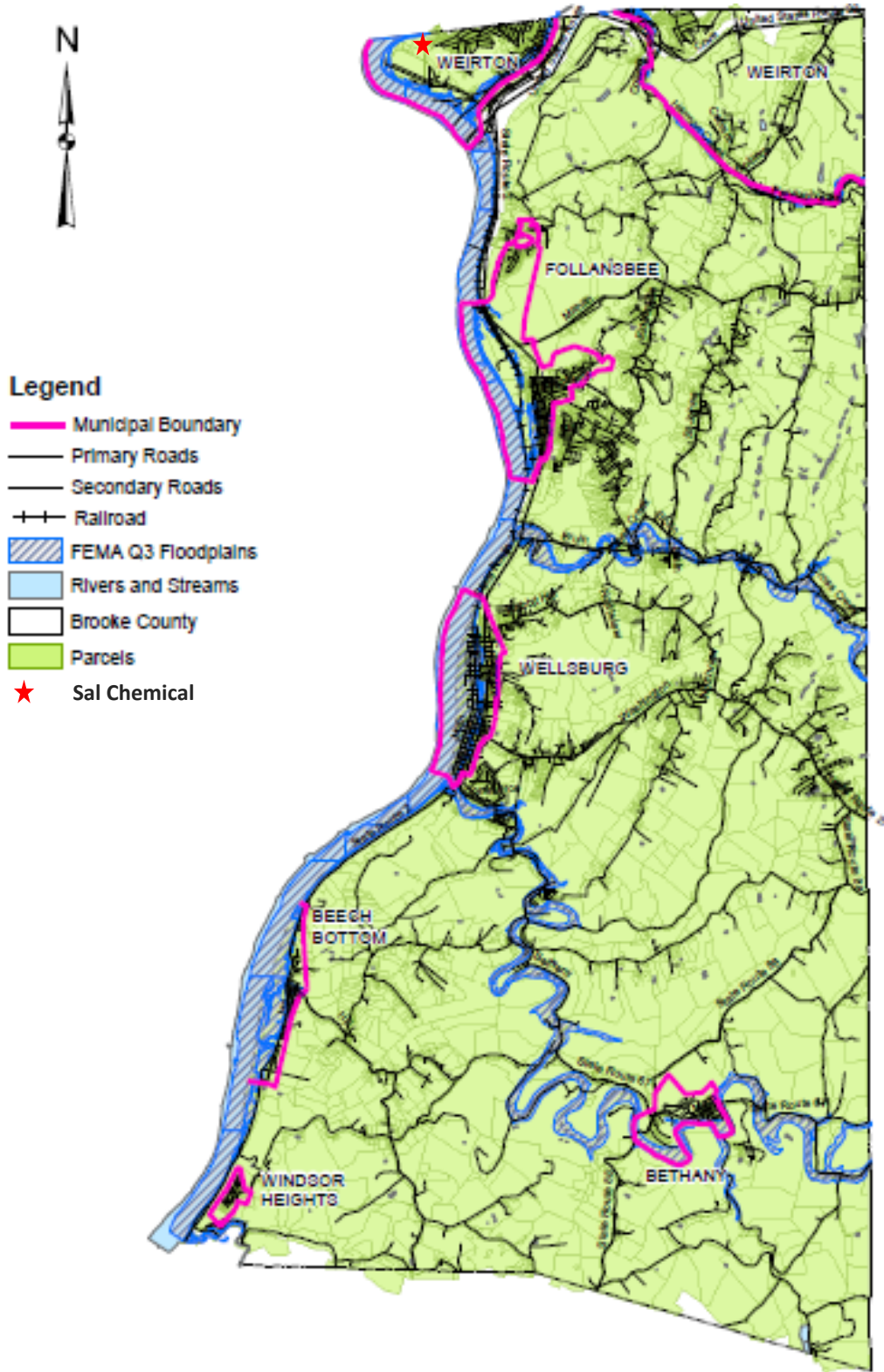
**MAIL COMPLETED REPORT AND PAYMENT TO:** West Virginia Secretary of State  
 Business & Licensing Division - Annual Reports  
 1900 Kanawha Blvd., East  
 Building 1, Suite 157-K  
 Charleston, WV 25305  
 Phone: (304) 558-8000  
 Fax: (304) 558-8381  
 www.wvsos.com

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT B  
BROOKE COUNTY HIGHWAY MAP**

This attachment contains a Brooke County General Highways. Driving directions have also been provided on the Application for NSR Permit form.

**SAL CHEMICAL APPLICATION FOR NSR PERMIT  
ATTACHMENT B – GENERAL HIGHWAY MAP (BROOKE COUNTY)**



<p>June 1, 2017</p> <p>0 500 1,000 2,000 3,000 Meters</p>	<p><b>Map #1</b> <b>Brooke County</b> <b>General County Map</b></p>	<p><b>SAL CHEMICAL</b> <i>The Quality Leader in Chemical Distribution</i></p>
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**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT D  
REGULATORY DISCUSSION**

This attachment lists all Federal and State air pollution control regulations believed to be applicable to the proposed process and provides a brief discussion of efforts that will be taken to ensure compliance.

## **Attachment D Regulatory Discussion**

The following Federal and State air pollution control regulations are believed to be applicable to the proposed process.

### **Federal Regulations**

- Clean Air Act (CAA) 42U.S.C. §7401 et.seq. (1970) – Section 112 Emissions of Hazardous Air Pollutants.

### **West Virginia State Regulations**

- Title 45 CSR Series 13



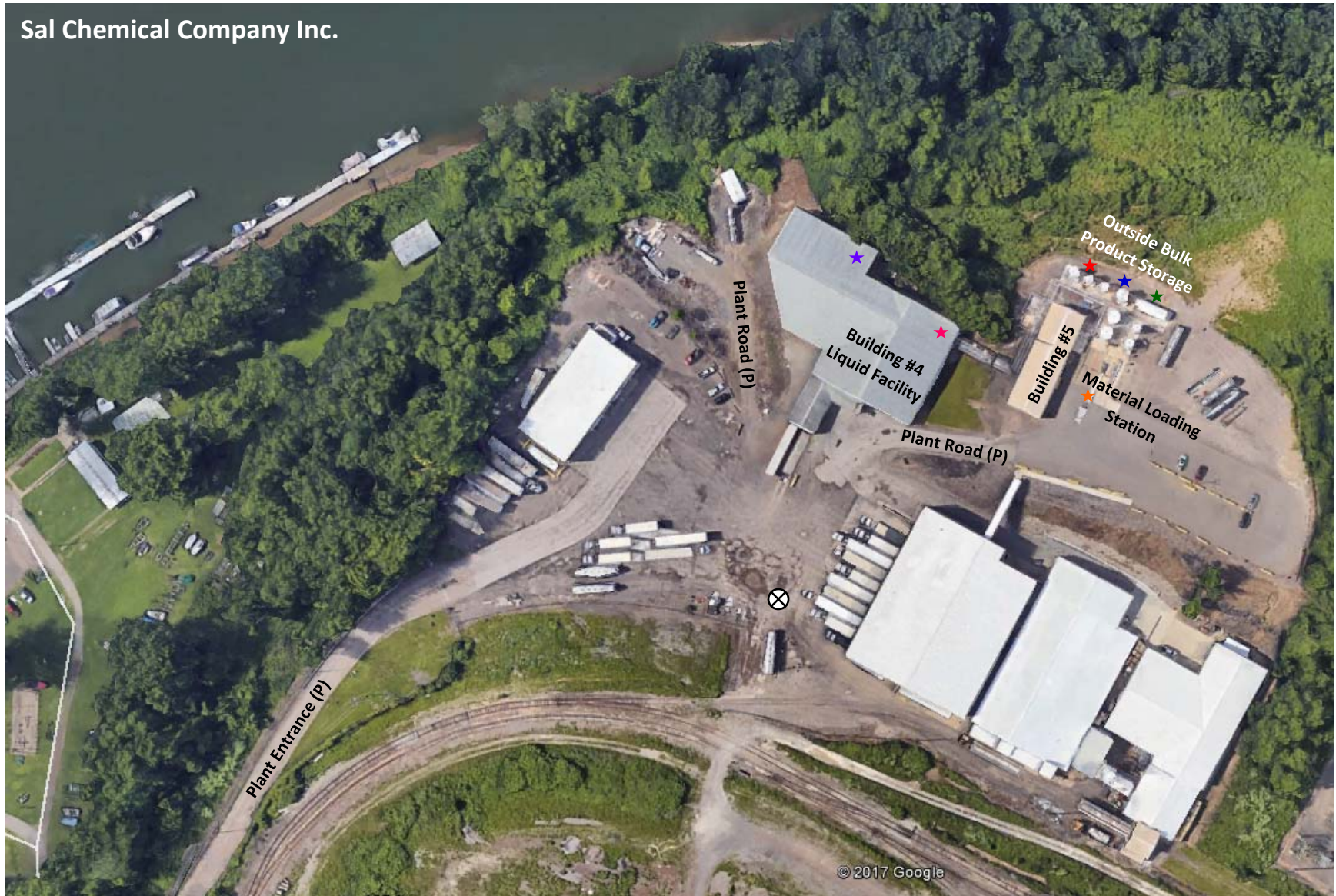
**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT E  
PLOT PLAN**

This attachment contains a plot plan (e.g., accurately scaled map) illustrating the location of the property on which the stationary source(s) is, or will be located as well as the location of the nearest occupied structure (e.g., church, school, business, residence).

**SAL CHEMICAL APPLICATION FOR NSR PERMIT  
ATTACHMENT E – OVERALL PLOT PLAN**

Sal Chemical Company Inc.



Scale 1" = 100'



Reference Coordinates

Lat 40.393625°  
Long -80.625197°

Elevation

726 feet

**LEGEND**

(P) Paved Surface      ⊗ Reference Coordinates

★ 1E    ★ 3E    ★ 5E  
★ 2E    ★ 4E    ★ 6E



**SAL CHEMICAL APPLICATION FOR NSR PERMIT  
ATTACHMENT E – ACTIVITY AREAS PLOT PLAN**

Sal Chemical Company Inc.



Scale 1" = 50'

Reference Coordinates  
Lat 40.393625°  
Long -80.625197°

Elevation  
762 feet

**LEGEND**

- |                     |      |      |
|---------------------|------|------|
| (P) Paved Surface   | ★ 2E | ★ 5E |
| (U) Unpaved Surface | ★ 3E | ★ 6E |
| ★ 1E                | ★ 4E |      |



**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT F  
DETAILED PROCESS FLOW DIAGRAM(S)**

This attachment provides a detailed process flow diagram illustrating each existing emissions unit, emission point and control device.



# SAL CHEMICAL APPLICATION FOR NSR PERMIT ATTACHMENT F - DETAILED PROCESS FLOW DIAGRAM LIQUIDS

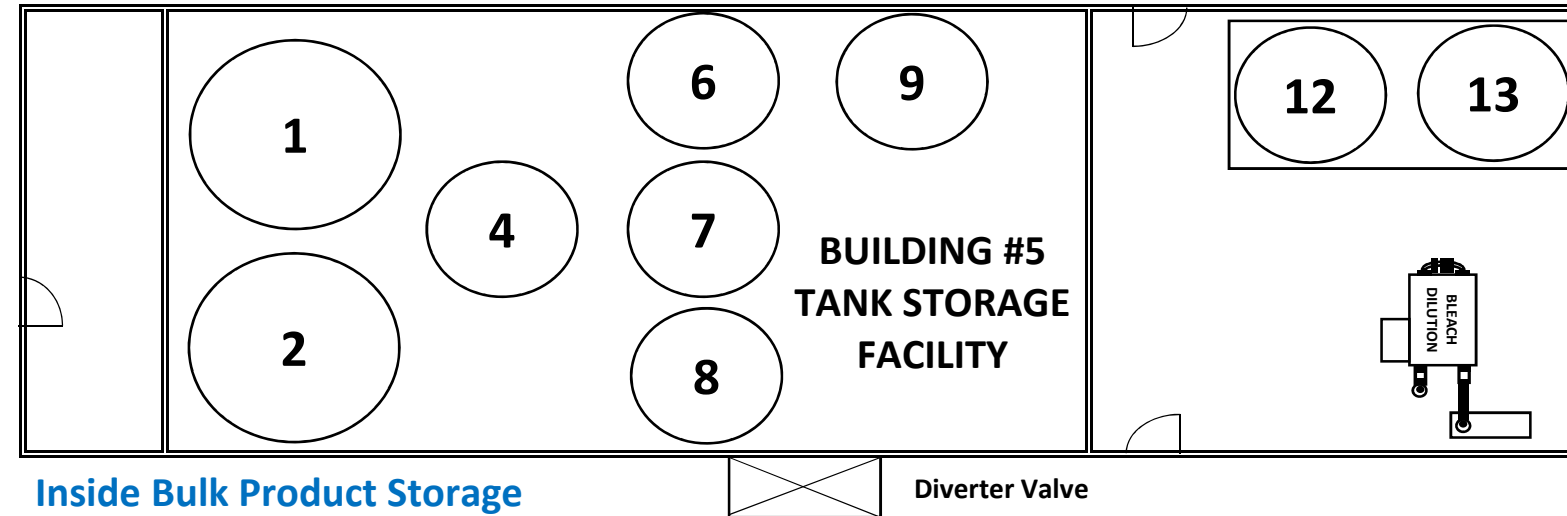


**LEGEND**

- Burp Tank
- Future Tank Area
- Drain
- ★ Light Pole
- Pipe Rack



- |  |   |  |
|--|---|--|
| <p><b>Emission Sources</b></p> <p><b>1S</b> = Tank #19</p> <p><b>2S</b> = Tank #21</p> <p><b>3S</b> = Tank #22</p> | <p><b>Control Devices</b></p> <p><b>1C</b> = Tank #19 is a Double Wall Tank</p> <p><b>2C</b> = Tank #21 is a Double Wall Tank</p> <p><b>3C</b> = Tank #22 is a Double Wall Tank</p> | <p><b>Emission Points</b></p> <p><b>1E</b> = Tank #19</p> <p><b>2E</b> = Tank #21</p> <p><b>3E</b> = Tank #22</p> <p><b>4E</b> = Truck offloading area</p> |
|--|---|--|



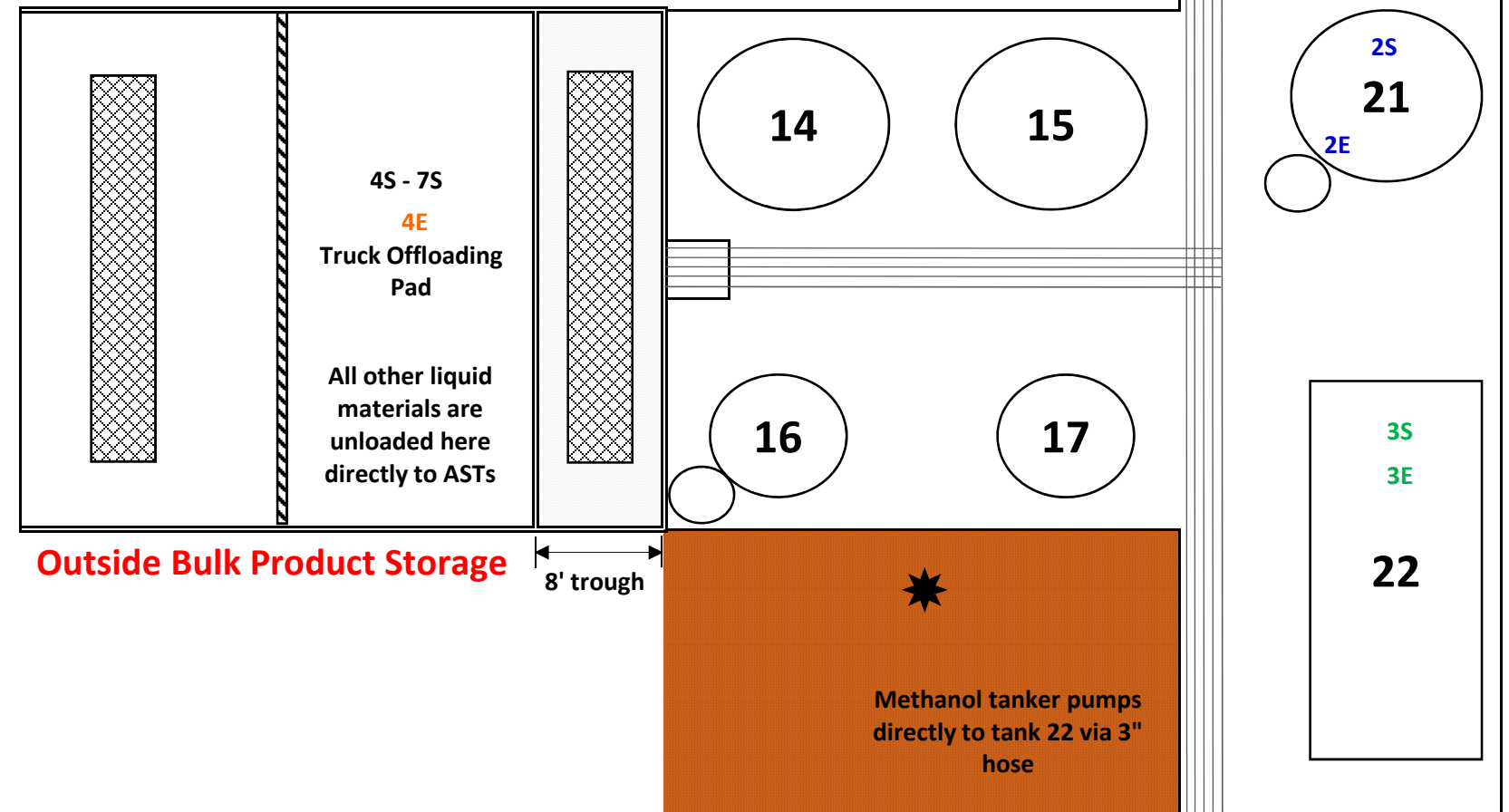
Sodium Hypochlorite goes through bleach dilution machine prior to going into Tanks 14 or 15.

TANK #	Product	Capacity (Gal)	Install Yr	Construction	Dimensions		WVDEP Reg #	2016 Lbs Purchased
					Dia	Hgt		
<b>Outside Bulk Product Storage</b>								
14	Sodium Hypochlorite	8,700	2014	HDLPE, Vertical	142"	197"	005-423	9,392,480
15	Sodium Hypochlorite	8,700	2014	HDLPE, Vertical	142"	197"	005-413	
16	Ferric Chloride	4,500	2014	HDLPE, Vertical	102"	197"	005-427	1,119,030
17	Hydrofluosilicic Acid	5,000	2014	HDLPE, Vertical	102"	216"	005-422	1,067,250
18	Phosphoric Acid	6,500	2013	HDLPE, Vertical	120"	199"	005-417	135,180
19	Hydrofluoric Acid	4,500	2013	HDLPE, Vertical	102"	197"	005-419	402,440
20	Sulfuric Acid	3,500	2013	HDLPE, Vertical	102"	158"	005-418	915,480
21	Hydrochloric Acid	10,000	2013	HDLPE, Vertical	142"	226"	005-425	2,604,900
22	Methanol	15,000	2014	Steel, Horizontal	126 1/2"	314 1/4"	005-424	676,530

\* Containment – All tanks are double wall  
 \* Discharge – All tanks discharge from the top  
 \* Tank Color – All tanks are white in color

TANK #	Product	Capacity (Gal)	Install Yr	Construction	Dimensions		WVDEP Reg #	Tank Color	2016 Lbs Purchased
					Dia	Hgt			
<b>Inside Bulk Product Storage</b>									
1	Caustic Soda	6,000	2006	HDLPE, Vertical	144"	124"	005-409	White	927,600
2	Caustic Soda	6,000	2006	HDLPE, Vertical	144"	124"	005-432	White	3,625,460
4	Ferrous Chloride	5,000	1999	HDLPE, Vertical	96"	138"	005-415	Blue	0
6	Hyper Ion 1090	5,000	1999	HDLPE, Vertical	96"	138"	005-414	Aqua Blue	87,680
7	Aluminum Sulfate	6,000	1996	HDLPE, Vertical	96"	165"	005-411	Aqua Blue	1,007,320
8	PAX XL8	5,000	1992	HDLPE, Vertical	96"	138"	005-412	Black	1,093,780
9	Sodium Bisulfite	6,000	1997	HDLPE, Vertical	96"	165"	005-416	Aqua Blue	2,390,780
12	Water-Hypo Blending	6,000	2003	HDLPE, Vertical	120"	148"	N/A	White	N/A
13	Water-Hypo Blending	6,000	2006	HDLPE, Vertical	120"	148"	N/A	White	N/A

\* Containment – All tanks are located in a dike  
 \* Discharge – All tanks discharge from the bottom



**Outside Bulk Product Storage**

8' trough

Methanol tanker pumps directly to tank 22 via 3" hose

# SAL CHEMICAL APPLICATION FOR NSR PERMIT

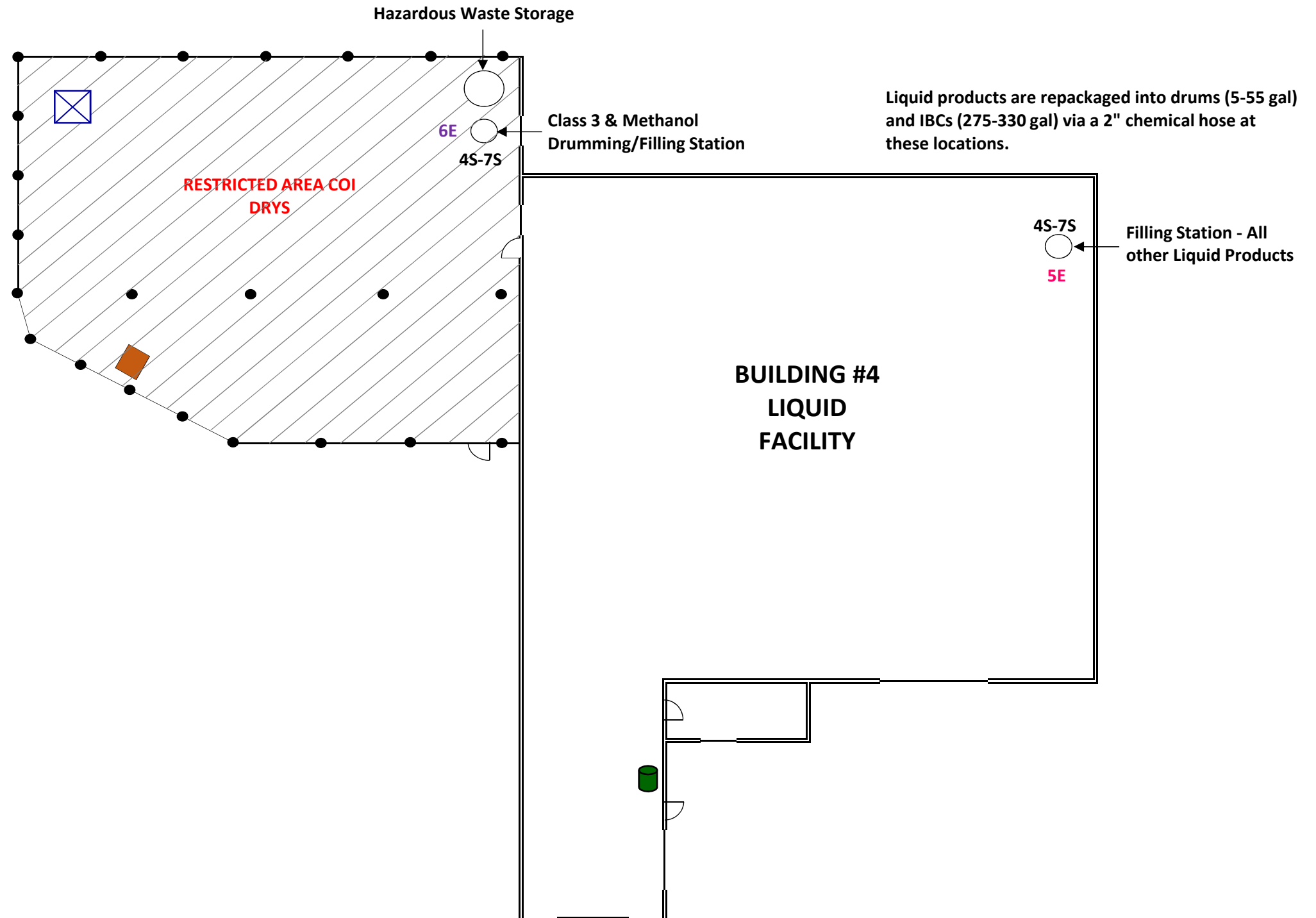
## ATTACHMENT F - DETAILED PROCESS FLOW DIAGRAM CLASS 3 LIQUIDS



**LEGEND**

- ASTs
- Floor Drain
- Restricted Area
- Spill Kit
- Sump

- |  |   |  |
|--|---|--|
| <p><b>Emission Sources</b></p> <p>4S = Supplier Dropped Tanker</p> <p>5S = Supplier Dropped Tanker</p> <p>6S = Supplier Dropped Tanker</p> <p>7S = Supplier Dropped Tanker</p> | <p><b>Control Devices</b></p> <p>4C = N/A</p> <p>5C = N/A</p> <p>6C = N/A</p> <p>7C = N/A</p> | <p><b>Emission Points</b></p> <p>4E = Truck offloading area</p> <p>5E = Class 3 liquids filling station</p> <p>6E = Class 3 liquids drumming station</p> |
|--|---|--|



Building #4 Liquid Facility	
Class 3 Liquids	2016 Pounds
Alcohol Isopropyl	48,360
Ethylene Glycol	292,780
Methyl Ethyl Ketone	38,540
Methyl Isobutyl Ketone	50,560
M/S Stoddard	47,440
PM Acetate	109,140
Solvent 100	25,020
Xylene	38,300

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT G  
DETAILED PROCESS DESCRIPTION**

This attachment describes and quantifies to the extent possible all changes made to the facility.



**SAL CHEMICAL APPLICATION FOR NSR PERMIT**  
**ATTACHMENT G – DETAILED PROCESS DESCRIPTION**

**Detailed Process Flow Description for Bulk Liquid Materials**

LIQUID MATERIALS
Aluminum Sulfate
Caustic Soda (Sodium Hydroxide)
Ferric Chloride 38%
Ferrous Chloride
Hyper-Ion 1090
Hydrochloric Acid 20° 31% <sup>(1)</sup>
Hydrofluoric Acid 49% <sup>(1)</sup>
Hydrofluosilicic Acid 23%
Methanol <sup>(1)(2)</sup>
PAX-XL 8
Phosphoric Acid 75%
Sodium Bisulfite
Sodium Hypochlorite 15%
Sulfuric Acid 66° 93%

<sup>(1)</sup> Hazardous Air Pollutants (HAPs)

<sup>(2)</sup> Volatile Organic Compounds (VOCs)

- Bulk tanker trucks back into the offloading pad adjacent to Building #5 and unload product pneumatically into dedicated two inch (2") lines which transfer the product into dedicated Aboveground Storage Tanks (ASTs). Offloading connections at this point are either 2" to 4 bolt flange or 2" to PVC quick connects.
- **Methanol** – Bulk tanker trucks back into the offloading pad adjacent to Building #5 and unload via pump into a dedicated Aboveground Storage Tank (AST) via a dedicated three inch (3") quick connect.
- **Sodium Hypochlorite** – Bulk tanker trucks back into the offloading pad adjacent to Building #5 and unload 16% strength product pneumatically through a two inch (2") quick connect fitting through a dedicated dilution machine. Once the product is diluted to 12.5 to 13.5%, the material flows into one (1) of two (2) dedicated Hypo Aboveground Storage Tanks (ASTs).
- **From ASTs** – All material is gravity fed to a filling station in Building #4 (Liquid Building). At the filling station, various containers (i.e., 5, 15, 30, & 55 gallon drums and 275/330 gallon IBCs) are filled via a two inch (2") chemical hose. Once filled, the containers are sealed and prepped for DOT shipment. There are two (2) filling stations, one (1) for Methanol and one (1) for all other products.

## Detailed Process Flow Description for Class 3 Liquid Materials

<b>CLASS 3 LIQUID MATERIALS</b>
Diesel Fuel
Ethylene Glycol Ether EB <sup>(1)(2)</sup>
Isopropyl Alcohol
Methyl Ethyl Ketone <sup>(1)(2)</sup>
Methyl Isobutyl Ketone <sup>(1)(2)</sup>
Mineral Spirits Stoddard
PM Acetate
Solvent 100
Xylene <sup>(1)(2)</sup>

<sup>(1)</sup> Hazardous Air Pollutants (HAPs)

<sup>(2)</sup> Volatile Organic Compounds (VOCs)

- All Class 3 liquid materials are drummed directly from a supplier dropped tanker. No Aboveground Storage Tanks (ASTs) are utilized for any of these products. Supplier dropped tanker is positioned on the offloading pad adjacent to Building #5 and hooked to a dedicated solvent line via a two inch (2") quick connect.
- From the supplier dropped tanker, the Class 3 liquids are gravity fed to the solvent drumming area located under Building #4's canopy area where the material is drummed into various containers (i.e., 5, & 55 gallon drums or 330 gallon IBCs) via a two inch (2") hose.
- **Diesel Fuel** – Diesel Fuel supplier (J.Allen Fuel or Riley Petroleum) will fill through a three inch (3") quick connect. SAL Chemical drivers will fuel up their power units through a standard fuel pump nozzle. This product is NOT repackaged at SAL Chemical.

## **Detailed Process Flow Description for Dry Materials**

<b>DRY MATERIALS</b>
Calcium Chloride Flake – Dowflake
Calcium Chloride Pellet – Peladow
Potassium Chloride
Salt
Soda Ash Dense
Soda Ash Light

- **Bagging Operations (all products except Salt)** – Railcars are positioned over the bagging pit in Building #3. The railcar bottom hopper, normally around 28"x32", is opened and material gravity feeds into a 5'x10' receiving hopper. From this hopper, product is packaged into 50 pound (50Lb) bags via a four inch (4") spout.
- **Bulk Bagging Operations (Soda Ash Light, Salt, Calcium Chloride Flake)** – Railcar or bulk-pneumatic truck will bottom drop material onto a trans-loader. The trans-loader belt transfers the material a short distance where the material is bulk-bagged into 48"x48"x52" supersacs.
- **Briquetting Operations (Soda Ash Dense)** – The railcar bottom hopper is sealed to a pull/push smoot pneumatic conveying system and blown into a 100,000 pound (100,000Lb) capacity silo. Once in the silo, this material will be fed into our briquetting manufacturing process via a closed helix transfer system.

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT H  
SAFETY DATA SHEETS (SDSs)**

This attachment contains Safety Data Sheets (SDSs) for all materials processed, used or produced, as well as each compound emitted to the air.

Product Name: EXXONMOBIL™ IPA

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## SAFETY DATA SHEET

### SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

#### PRODUCT

Product Name: EXXONMOBIL™ IPA  
Product Description: Oxygenated Hydrocarbon

Intended Use: Solvent

**Distributed by:**  
**SAL Chemical**  
3036 Birch Drive,  
Weirton, WV 26062  
304.748.8200 - Phone  
304.797.8751 - Fax

#### COMPANY IDENTIFICATION

Supplier: EXXONMOBIL CHEMICAL COMPANY  
Chemicals PS&RA – SDSs  
Mail Code: N1.1A.505  
P.O. BOX 3272  
HOUSTON, TX. 77253-3272 USA

24 Hour Health Emergency (800) 726-2015  
Transportation Emergency Phone (800) 424-9300 or (703) 527-3887 CHEMTREC  
Product Technical Information (832) 624-8500  
Supplier General Contact (832) 624-8500

### SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

#### CLASSIFICATION:

Flammable liquid: Category 2.

Eye irritation: Category 2A. Specific target organ toxicant (central nervous system): Category 3.

#### LABEL:

Pictogram:



Signal Word: Danger

#### Hazard Statements:

H225: Highly flammable liquid and vapor. H319: Causes serious eye irritation. H336: May cause drowsiness or

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dizziness.

**Precautionary Statements:**

P210: Keep away from heat/sparks/open flames/hot surfaces. -- No smoking. P233: Keep container tightly closed. P240: Ground / bond container and receiving equipment. P241: Use explosion-proof electrical, ventilating, and lighting equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing mist / vapours. P264: Wash skin thoroughly after handling. P271: Use only outdoors or in a well-ventilated area. P280: Wear protective gloves and eye / face protection. P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P337 + P313: If eye irritation persists: Get medical advice/attention. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish. P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up. P501: Dispose of contents and container in accordance with local regulations.

**Contains:** ISOPROPYL ALCOHOL

**Other hazard information:**

**HAZARD NOT OTHERWISE CLASSIFIED (HNOC):** None as defined under 29 CFR 1910.1200.

**PHYSICAL / CHEMICAL HAZARDS**

Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited.

**HEALTH HAZARDS**

May be irritating to the skin, nose, throat, and lungs. May cause central nervous system depression. If swallowed, may be aspirated and cause lung damage.

**ENVIRONMENTAL HAZARDS**

No significant hazards.

<b>NFPA Hazard ID:</b>	Health: 2	Flammability: 3	Reactivity: 0
<b>HMIS Hazard ID:</b>	Health: 2*	Flammability: 3	Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

<b>SECTION 3</b>	<b>COMPOSITION / INFORMATION ON INGREDIENTS</b>
------------------	---

This material is defined as a substance.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
ISOPROPYL ALCOHOL	67-63-0	100 %	H225, H305, H336, H319(2A)



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\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

## SECTION 4 FIRST AID MEASURES

### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

### EYE CONTACT

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

### INGESTION

Seek immediate medical attention. Do not induce vomiting.

### NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

## SECTION 5 FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop a leak. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Highly flammable. Vapors are flammable and heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

**Hazardous Combustion Products:** Incomplete combustion products, Oxides of carbon, Smoke, Fume

## FLAMMABILITY PROPERTIES



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**Flash Point [Method]:** 12°C (54°F) [ASTM D-56]  
**Flammable Limits (Approximate volume % in air):** LEL: 2.0 UEL: 13  
**Autoignition Temperature:** >350°C (662°F) [Technical literature]

<b>SECTION 6</b>	<b>ACCIDENTAL RELEASE MEASURES</b>
------------------	------------------------------------

### NOTIFICATION PROCEDURES

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

### PROTECTIVE MEASURES

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

### SPILL MANAGEMENT

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Eliminate sources of ignition. Warn other shipping. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

### ENVIRONMENTAL PRECAUTIONS

Large Spills: Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

<b>SECTION 7</b>	<b>HANDLING AND STORAGE</b>
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### HANDLING

Avoid contact with eyes. Prevent exposure to ignition sources, for example use non-sparking tools and explosion-proof equipment. Potentially toxic/irritating fumes/vapors may be evolved from heated or agitated material. Use only with adequate ventilation. Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Peroxides may form upon prolonged storage. Exposure to light, heat or air significantly increases peroxide formation. If evaporated to a

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residue, the mixture of peroxides residue and material vapor may explode when exposed to heat or shock. Prevent small spills and leakage to avoid slip hazard.

**Loading/Unloading Temperature:** [Ambient]

**Transport Temperature:** [Ambient]  
**Transport Pressure:** [Ambient]

**Static Accumulator:** This material is not a static accumulator.

### STORAGE

Ample fire water supply should be available. A fixed sprinkler/deluge system is recommended. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Outside or detached storage preferred. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

**Storage Temperature:** [Ambient]  
**Storage Pressure:** [Ambient]

**Suitable Containers/Packing:** Drums; Tank Cars; Tank Trucks; Tankers; Barges

**Suitable Materials and Coatings (Chemical Compatibility):** Carbon Steel; Stainless Steel; Polyester; Teflon; Polyethylene; Polypropylene; Copper Bronze; Epoxy Phenolic; Zinc; Vinyls

**Unsuitable Materials and Coatings:** Aluminum; Cast iron; Polystyrene; Ethylene-propylene-diene monomer (EPDM); Monel; Butyl Rubber; Natural Rubber

<b>SECTION 8</b>	<b>EXPOSURE CONTROLS / PERSONAL PROTECTION</b>
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### EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard			NOTE	Source
ISOPROPYL ALCOHOL		TWA	980 mg/m <sup>3</sup>	400 ppm	N/A	OSHA Z1
ISOPROPYL ALCOHOL		STEL	400 ppm		N/A	ACGIH
ISOPROPYL ALCOHOL		TWA	200 ppm		N/A	ACGIH

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

### Biological limits

Substance	Specimen	Sampling Time	Limit	Determinant	Source
ISOPROPYL ALCOHOL	Urine	End of shift at end of work wk	40 mg/l	Acetone	ACGIH BELs (BELs)

### ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use



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explosion-proof ventilation equipment.

## PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

**Eye Protection:** Chemical goggles are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

<b>SECTION 9</b>	<b>PHYSICAL AND CHEMICAL PROPERTIES</b>
------------------	---

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

## GENERAL INFORMATION

**Physical State:** Liquid

**Form:** Clear

**Color:** Colorless

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**Odor:** Alcohol  
**Odor Threshold:** N/D

**IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION**

**Relative Density (at 20 °C):** 0.786 [With respect to water] [Calculated]  
**Density (at 20 °C):** 785 kg/m<sup>3</sup> (6.55 lbs/gal, 0.79 kg/dm<sup>3</sup>) [ISO 12185]  
**Flammability (Solid, Gas):** N/D  
**Flash Point [Method]:** 12°C (54°F) [ASTM D-56]  
**Flammable Limits (Approximate volume % in air):** LEL: 2.0 UEL: 13  
**Autoignition Temperature:** >350°C (662°F) [Technical literature]  
**Boiling Point / Range:** 82°C (180°F) - 83°C (181°F) [ASTM D1078]  
**Decomposition Temperature:** N/D  
**Vapor Density (Air = 1):** > 1 at 101 kPa [Calculated]  
**Vapor Pressure:** 4.3 kPa (32.25 mm Hg) at 20 °C [Calculated]  
 [In-house method]  
**Evaporation Rate (n-butyl acetate = 1):** 3.9 [In-house method]  
**pH:** N/D  
**Log Pow (n-Octanol/Water Partition Coefficient):** 0.05 [Technical literature]  
**Solubility in Water:** Complete  
**Viscosity:** [N/D at 40 °C] | 2.66 cSt (2.66 mm<sup>2</sup>/sec) at 25°C [ASTM D7042]  
**Oxidizing Properties:** See Hazards Identification Section.

**OTHER INFORMATION**

**Freezing Point:** N/D  
**Melting Point:** -89°C (-128°F) [Technical literature]  
**Molecular Weight:** 60 G/MOLE [Calculated]  
**Hygroscopic:** Yes  
**Coefficient of Thermal Expansion:** 0.00117 V/VDEGC [In-house method]

<b>SECTION 10</b>	<b>STABILITY AND REACTIVITY</b>
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**REACTIVITY:** See sub-sections below.

**STABILITY:** Under normal storage conditions peroxides may accumulate and explode when subjected to heat or shock. Distillation or evaporation increases peroxide formation and increases the explosion hazard.

**CONDITIONS TO AVOID:** Avoid heat, sparks, open flames and other ignition sources.

**MATERIALS TO AVOID:** Aldehydes, Amines, Strong oxidizers, Caustics, Chlorinated Compounds, Alkanolamines

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

<b>SECTION 11</b>	<b>TOXICOLOGICAL INFORMATION</b>
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**INFORMATION ON TOXICOLOGICAL EFFECTS**

Hazard Class	Conclusion / Remarks
Inhalation	



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Acute Toxicity: (Rat) 6 hour(s) LC50 > 25000 mg/m3 (Vapor)	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 403
Irritation: No end point data for material.	Elevated temperatures or mechanical action may form vapors, mist, or fumes which may be irritating to the eyes, nose, throat, or lungs.
<b>Ingestion</b>	
Acute Toxicity (Rat): LD50 5840 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 401
<b>Skin</b>	
Acute Toxicity (Rabbit): LD50 13900 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 402
Skin Corrosion/Irritation: Data available.	May dry the skin leading to discomfort and dermatitis. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 404
<b>Eye</b>	
Serious Eye Damage/Irritation: Data available.	Irritating and will injure eye tissue. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 405
<b>Sensitization</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: Data available.	Not expected to be a skin sensitizer. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 406
<b>Aspiration:</b> Data available.	May be harmful if swallowed and enters airways. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> Data available.	Not expected to be a germ cell mutagen. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 471 474 476
<b>Carcinogenicity:</b> Data available.	Not expected to cause cancer. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 451
<b>Reproductive Toxicity:</b> Data available.	Not expected to be a reproductive toxicant. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 414 415 416
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	May cause drowsiness or dizziness.
Repeated Exposure: Data available.	Not expected to cause organ damage from prolonged or repeated exposure. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 413

## OTHER INFORMATION

### For the product itself:

Vapor concentrations above recommended exposure levels are irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anesthetic and may have other central nervous system effects. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis. Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

Product Name: EXXONMOBIL™ IPA  
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The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC                      3 = IARC 1                      5 = IARC 2B  
 2 = NTP SUS                      4 = IARC 2A                    6 = OSHA CARC

<b>SECTION 12</b>	<b>ECOLOGICAL INFORMATION</b>
-------------------	-------------------------------

The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**

Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

**MOBILITY**

Material -- Expected to remain in water or migrate through soil.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Material -- Expected to be readily biodegradable.

**Hydrolysis:**

Material -- Transformation due to hydrolysis not expected to be significant.

**Photolysis:**

Material -- Transformation due to photolysis not expected to be significant.

**Atmospheric Oxidation:**

Material -- Expected to degrade at a moderate rate in air

**OTHER ECOLOGICAL INFORMATION**

VOC (EPA Method 24): 6.551 lbs/gal

**ECOLOGICAL DATA**

**Ecotoxicity**

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	96 hour(s)	Pimephales promelas	LC50 9640 mg/l: data for the material
Aquatic - Acute Toxicity	24 hour(s)	Daphnia magna	LC50 9714 mg/l: data for the material
Aquatic - Acute Toxicity	8 day(s)	Alga	LOEC 1000 mg/l: data for the material

**Persistence, Degradability and Bioaccumulation Potential**

Media	Test Type	Duration	Test Results
Octanol-Water	Calculated		log Kow 0.05 : material
Water	Ready Biodegradability	5 day(s)	Percent Degraded 53 : material

<b>SECTION 13</b>	<b>DISPOSAL CONSIDERATIONS</b>
-------------------	--------------------------------

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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

#### DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

#### REGULATORY DISPOSAL INFORMATION

RCRA Information: Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Potential RCRA characteristics: IGNITABILITY.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

<b>SECTION 14</b>	<b>TRANSPORT INFORMATION</b>
-------------------	------------------------------

#### LAND (DOT)

Proper Shipping Name: ISOPROPANOL  
Hazard Class & Division: 3  
ID Number: 1219  
Packing Group: II  
ERG Number: 129  
Label(s): 3  
Transport Document Name: UN1219, ISOPROPANOL, 3, PG II

#### LAND (TDG)

Proper Shipping Name: ISOPROPANOL  
Hazard Class & Division: 3  
UN Number: 1219  
Packing Group: II

#### SEA (IMDG)

Proper Shipping Name: ISOPROPANOL  
Hazard Class & Division: 3  
EMS Number: F-E, S-D  
UN Number: 1219  
Packing Group: II  
Marine Pollutant: No  
Label(s): 3  
Transport Document Name: UN1219, ISOPROPANOL, 3, PG II, (12°C c.c.)

#### SEA (MARPOL 73/78 Convention - Annex II)

Product Name: ISOPROPYL ALCOHOL  
Ship type: NA



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**Pollution category:** Z

**AIR (IATA)**

**Proper Shipping Name:** ISOPROPYL ALCOHOL  
**Hazard Class & Division:** 3  
**UN Number:** 1219  
**Packing Group:** II  
**Label(s) / Mark(s):** 3  
**Transport Document Name:** UN1219, ISOPROPYL ALCOHOL, 3, PG II

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
-------------------	-------------------------------

**OSHA HAZARD COMMUNICATION STANDARD:** This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

**Listed or exempt from listing/notification on the following chemical inventories:** AICS, DSL, ENCS, IECSC, KECI, PICCS, TCSI, TSCA

**SARA 302:** No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** Fire. Immediate Health. Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:**

Chemical Name	CAS Number	Typical Value
ISOPROPYL ALCOHOL	67-63-0	100 %

Isopropyl alcohol is reportable under SARA 313 only when it is manufactured in a strong acid process.

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
ISOPROPYL ALCOHOL	67-63-0	1, 4, 13, 16, 17, 18, 19

--REGULATORY LISTS SEARCHED--

- |               |                  |                   |             |
|---------------|------------------|-------------------|-------------|
| 1 = ACGIH ALL | 6 = TSCA 5a2     | 11 = CA P65 REPRO | 16 = MN RTK |
| 2 = ACGIH A1  | 7 = TSCA 5e      | 12 = CA RTK       | 17 = NJ RTK |
| 3 = ACGIH A2  | 8 = TSCA 6       | 13 = IL RTK       | 18 = PA RTK |
| 4 = OSHA Z    | 9 = TSCA 12b     | 14 = LA RTK       | 19 = RI RTK |
| 5 = TSCA 4    | 10 = CA P65 CARC | 15 = MI 293       |             |

Code key: CARC=Carcinogen; REPRO=Reproductive

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
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N/D = Not determined, N/A = Not applicable

Product Name: EXXONMOBIL™ IPA  
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**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H225: Highly flammable liquid and vapor; Flammable Liquid, Cat 2  
H305: May be harmful if swallowed and enters airways; Aspiration, Cat 2  
H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A  
H336: May cause drowsiness or dizziness; Target Organ Single, Narcotic

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Revision Changes:

Section 01: Company Mailing Address information was modified.  
Section 05: Hazardous Combustion Products information was modified.  
Section 15: National Chemical Inventory Listing information was modified.  
Section 15: Community RTK - Header information was modified.  
Section 12: Environmental tox table in section 12 information was modified.  
Hazard Not Otherwise Classified information was modified.  
Section 01: Company Mailing Address information was added.  
Section 01: Company Mailing Address information was added.  
Section 08: Biological Exposure Limits (ACG BEL) - Limit Header information was added.  
Section 16: Revision Information - Implementation of GHS requirements phrase. information was deleted.

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Internal Use Only

MHC: 2A, 0, 0, 2, 1, 1

DGN: 4407092HUS (1004616)

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### SECTION 1: IDENTIFICATION

#### Product Identifier

**Product Form:** Mixture

**Product Name:** Liquid Alum

**Formula:**  $Al_2(SO_4)_3 \bullet 14 H_2O$  (Dry Equivalent)

#### Intended Use of the Product

Alum is used as a coagulating agent in municipal and industrial water and wastewater treatment and as an additive in papermaking.

#### Name, Address, and Telephone of the Responsible Party

##### Manufacturer

CHEMTRADE LOGISTICS INC.  
155 Gordon Baker Road  
Suite 300  
Toronto, Ontario M2H 3N5  
For SDS Info: (416) 496-5856  
www.chemtradelogistics.com

#### Distributed by:

**SAL Chemical**  
3036 Birch Drive,  
Weirton, WV 26062  
304.748.8200 - Phone  
304.797.8751 - Fax

#### Emergency Telephone Number

**Emergency Number :**

Canada: CANUTEC +1-613-996-6666 / US: CHEMTREC +1-800-424-9300

Chemtrade Emergency Contact: (866) 416-4404

For Chemical Emergency, Spill, Leak, Fire, Exposure, or Accident, call CHEMTREC – Day or Night

### SECTION 2: HAZARDS IDENTIFICATION

#### Classification of the Substance or Mixture

##### Classification (GHS-US)

Met. Corr. 1 H290

Skin Corr. 1A H314

Eye Dam. 1 H318

Aquatic Acute 3 H402

Full text of H-phrases: see section 16

#### Label Elements

##### GHS-US Labeling

**Hazard Pictograms (GHS-US) :**



GHS05

**Signal Word (GHS-US) :** Danger

**Hazard Statements (GHS-US) :**  
H290 - May be corrosive to metals  
H314 - Causes severe skin burns and eye damage  
H318 - Causes serious eye damage  
H402 - Harmful to aquatic life

**Precautionary Statements (GHS-US) :**  
P234 - Keep only in original container.  
P260 - Do not breathe vapors, mist, or spray.  
P264 - Wash hands, forearms, and other exposed areas thoroughly after handling.  
P273 - Avoid release to the environment.  
P280 - Wear eye protection, protective clothing, protective gloves.  
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340 - IF INHALED: Remove person to fresh air and keep at rest in a position comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

# Liquid Alum

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- P310 - Immediately call a doctor.
- P321 - Specific treatment (see section 4 on this SDS).
- P363 - Wash contaminated clothing before reuse.
- P390 - Absorb spillage to prevent material damage.
- P405 - Store locked up.
- P406 - Store in corrosive resistant container with a resistant inner liner.
- P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations.

### Other Hazards

**Other Hazards Not Contributing to the Classification:** Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions.

**Unknown Acute Toxicity (GHS-US)** Not available

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Name	Product identifier	% (w/w)	Classification (GHS-US)
Water	(CAS No) 7732-18-5	30 - 60	Not classified
Sulfuric acid, aluminum salt (3:2)	(CAS No) 10043-01-3	30 - 60	Met. Corr. 1, H290 Eye Dam. 1, H318 Aquatic Acute 3, H402

\*As  $Al_2(SO_4)_3 \cdot 14 H_2O$  (Dry Aluminum Sulfate).

The specific chemical identity and/or exact percentage of composition have been withheld as a trade secret [29 CFR 1910.1200].

A range of concentration as prescribed by the Controlled Products Regulations has been used where necessary, due to varying composition.

Full text of H-phrases: see section 16

## SECTION 4: FIRST AID MEASURES

### Description of First Aid Measures

**General:** Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

**Inhalation:** Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

**Skin Contact:** Rinse immediately with plenty of water. Obtain medical attention if irritation develops or persists.

**Eye Contact:** Rinse cautiously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention.

**Ingestion:** Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

### Most Important Symptoms and Effects Both Acute and Delayed

**General:** Causes severe skin burns and eye damage.

**Inhalation:** May cause respiratory irritation.

**Skin Contact:** Redness. Pain. Serious skin burns. Blisters.

**Eye Contact:** Redness. Pain. Blurred vision. Severe burns. Causes permanent damage to the cornea, iris, or conjunctiva.

**Ingestion:** Ingestion is likely to be harmful or have adverse effects.

**Chronic Symptoms:** None expected under normal conditions of use.

### Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

## SECTION 5: FIRE-FIGHTING MEASURES

### Extinguishing Media

**Suitable Extinguishing Media:** Use extinguishing media appropriate for surrounding fire.

**Unsuitable Extinguishing Media:** Do not use a heavy water stream. Use of heavy stream of water may spread fire.

### Special Hazards Arising From the Substance or Mixture

**Fire Hazard:** Not considered flammable but may burn at high temperatures.

**Explosion Hazard:** Product is not explosive.

**Reactivity:** Hazardous reactions will not occur under normal conditions. Liquid alum may react with some metals, to give flammable, potentially explosive hydrogen gas. Hydrogen gas can accumulate to explosive concentrations inside confined spaces.



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### **Advice for Firefighters**

**Precautionary Measures Fire:** Not available

**Firefighting Instructions:** Use water spray or fog for cooling exposed containers. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

**Protection During Firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection.

**Hazardous Combustion Products:** Forms aluminum oxide, sulfur dioxide and/or sulfur trioxide at temperatures above 760°C (1400°F) or when dry alum is encompassed in a fire involving other burning materials.

**Other Information:** Refer to Section 9 for flammability properties.

### **Reference to Other Sections**

Refer to section 9 for flammability properties.

## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **Personal Precautions, Protective Equipment and Emergency Procedures**

**General Measures:** Avoid all contact with skin, eyes, or clothing. Avoid breathing (dust, vapor, mist, gas).

#### **For Non-Emergency Personnel**

**Protective Equipment:** Use appropriate personal protection equipment (PPE).

**Emergency Procedures:** Evacuate unnecessary personnel.

#### **For Emergency Personnel**

**Protective Equipment:** Equip cleanup crew with proper protection.

**Emergency Procedures:** Stop leak if safe to do so. Eliminate ignition sources. Ventilate area.

### **Environmental Precautions**

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

### **Methods and Material for Containment and Cleaning Up**

**For Containment:** Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

**Methods for Cleaning Up:** Collect spillage. Dispose in a safe manner in accordance with local/national regulations.

### **Reference to Other Sections**

See Heading 8. Exposure controls and personal protection.

## **SECTION 7: HANDLING AND STORAGE**

### **Precautions for Safe Handling**

**Hygiene Measures:** Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Use good housekeeping practices during storage, transfer, handling, to avoid excessive dust accumulation. Protect from moisture.

### **Conditions for Safe Storage, Including Any Incompatibilities**

**Technical Measures:** Comply with applicable regulations.

**Storage Conditions:** Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

**Incompatible Materials:** Strong bases.

**Special Rules on Packaging:** Store in original container or corrosive resistant and/or lined container.

### **Specific End Use(s)**

For professional use only.

## **SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION**

### **Control Parameters**

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government.

### **Exposure Controls**

**Appropriate Engineering Controls:** Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

**Personal Protective Equipment:** Protective goggles. Gloves. Protective clothing.

**Materials for Protective Clothing:** Chemically resistant materials and fabrics.

**Hand Protection:** Wear chemically resistant protective gloves.

# Liquid Alum

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**Eye Protection:** Chemical goggles or safety glasses.

**Skin and Body Protection:** Wear suitable protective clothing.

**Respiratory Protection:** Use NIOSH-approved dust mask if dust has the potential to become airborne.

**Environmental Exposure Controls:** Do not allow the product to be released into the environment.

**Consumer Exposure Controls:** Do not eat, drink or smoke during use

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Clear
Odor	: Odorless
Odor Threshold	: Not available
pH	: 1.9 - 2.4
Melting Point	: Not applicable
Freezing Point	: -15.56 °C (4°F)
Boiling Point	: 101 °C (213.80 °F)
Flash Point	: Not flammable
Auto-ignition Temperature	: Not available
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not applicable
Lower Flammable Limit	: Not available
Upper Flammable Limit	: Not available
Vapor Pressure	: Not available
Relative Vapor Density at 20 °C	: Not available
Relative Density	: Not available
Specific Gravity	: 1.335
Solubility	: Water: Completely miscible in water.
Partition Coefficient: N-Octanol/Water	: Not available
Viscosity	: Not available
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge.

## SECTION 10: STABILITY AND REACTIVITY

**Reactivity:** Hazardous reactions will not occur under normal conditions. Liquid alum may react with some metals, to give flammable, potentially explosive hydrogen gas. Hydrogen gas can accumulate to explosive concentrations inside confined spaces.

**Chemical Stability:** Stable under recommended handling and storage conditions (see section 7).

**Possibility of Hazardous Reactions:** Hazardous polymerization will not occur.

**Conditions to Avoid:** Direct sunlight. Extremely high or low temperatures. Ignition sources. Incompatible materials. Moisture.

**Incompatible Materials:** Strong bases. Metals.

**Hazardous Decomposition Products:** Oxides of aluminum. The decomposition products are corrosive and hazardous to health.

## SECTION 11: TOXICOLOGICAL INFORMATION

### Information on Toxicological Effects - Product

**Acute Toxicity:** Not classified

**LD50 and LC50 Data:** Not available

**Skin Corrosion/Irritation:** Causes severe skin burns and eye damage.

**pH:** 1.9 - 2.4

**Serious Eye Damage/Irritation:** Causes serious eye damage.

**pH:** 1.9 - 2.4

**Respiratory or Skin Sensitization:** Not classified

**Germ Cell Mutagenicity:** Not classified

**Teratogenicity:** Not available

# Liquid Alum

## Safety Data Sheet

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**Carcinogenicity:** Not classified

**Specific Target Organ Toxicity (Repeated Exposure):** Not classified

**Reproductive Toxicity:** Not classified

**Specific Target Organ Toxicity (Single Exposure):** Not classified

**Aspiration Hazard:** Not classified

**Symptoms/Injuries After Inhalation:** May cause respiratory irritation.

**Symptoms/Injuries After Skin Contact:** Redness. Pain. Serious skin burns. Blisters.

**Symptoms/Injuries After Eye Contact:** Redness. Pain. Blurred vision. Severe burns. Causes permanent damage to the cornea, iris, or conjunctiva.

**Symptoms/Injuries After Ingestion:** Ingestion is likely to be harmful or have adverse effects.

**Chronic Symptoms:** None expected under normal conditions of use.

### Information on Toxicological Effects - Ingredient(s)

**LD50 and LC50 Data:**

<b>Water (7732-18-5)</b>	
LD50 Oral Rat	> 90000 mg/kg

## SECTION 12: ECOLOGICAL INFORMATION

**Toxicity** Not classified

**Persistence and Degradability** Not available

**Bioaccumulative Potential** Not available

**Mobility in Soil** Not available

**Other Adverse Effects**

**Other Information:** Avoid release to the environment.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Recommendations:** Dispose of waste material in accordance with all local, regional, national, and international regulations.

**Ecology – Waste Materials:** Avoid release to the environment.

## SECTION 14: TRANSPORT INFORMATION

### 14.1 In Accordance with DOT

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS ALUMINUM SULFATE)  
**Hazard Class** : 8  
**Identification Number** : UN3264  
**Label Codes** : 8  
**Packing Group** : III  
**ERG Number** : 154



### 14.2 In Accordance with IMDG

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS ALUMINUM SULFATE)  
**Hazard Class** : 8  
**Identification Number** : UN3264  
**Packing Group** : III  
**Label Codes** : 8  
**EmS-No. (Fire)** : F-A  
**EmS-No. (Spillage)** : S-B



# Liquid Alum

## Safety Data Sheet

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### 14.3 In Accordance with IATA

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS ALUMINUM SULFATE)  
**Packing Group** : III  
**Identification Number** : UN3264  
**Hazard Class** : 8  
**Label Codes** : 8  
**ERG Code (IATA)** : 8L



### 14.4 In Accordance with TDG

**Proper Shipping Name** : CORROSIVE LIQUID, ACIDIC, INORGANIC, N.O.S. (CONTAINS ALUMINUM SULFATE)  
**Packing Group** : III  
**Hazard Class** : 8  
**Identification Number** : UN3264  
**Label Codes** : 8



## SECTION 15: REGULATORY INFORMATION

### US Federal Regulations

<b>Liquid Alum</b>	
<b>SARA Section 311/312 Hazard Classes</b>	Immediate (acute) health hazard
<b>Water (7732-18-5)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	
<b>Sulfuric acid, aluminum salt (3:2) (10043-01-3)</b>	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

### US State Regulations

<b>Liquid Alum()</b>
<b>Sulfuric acid, aluminum salt (3:2) (10043-01-3)</b>
U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List
U.S. - Pennsylvania - RTK (Right to Know) List

### Canadian Regulations

<b>Liquid Alum</b>	
WHMIS Classification	Class D Division 2 Subdivision B - Toxic material causing other toxic effects Class E - Corrosive Material
<b>Water (7732-18-5)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Uncontrolled product according to WHMIS classification criteria
<b>Sulfuric acid, aluminum salt (3:2) (10043-01-3)</b>	
Listed on the Canadian DSL (Domestic Substances List)	
WHMIS Classification	Class E - Corrosive Material

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.



# Liquid Alum

## Safety Data Sheet

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### SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

**Revision date** : 05/01/15  
**Other Information** : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

#### GHS Full Text Phrases:

Aquatic Acute 3	Hazardous to the aquatic environment - Acute Hazard Category 3
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Met. Corr. 1	Corrosive to metals Category 1
Skin Corr. 1A	Skin corrosion/irritation Category 1A
H290	May be corrosive to metals
H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H402	Harmful to aquatic life

#### Party Responsible for the Preparation of This Document

CHEMTRADE LOGISTICS, INC.

For SDS Info: (416) 496-5856

*Handle product with due care and avoid unnecessary contact. This information is supplied under U.S. OSHA'S "Right to Know" (29 CFR 1910.1200) and Canada's WHMIS regulations. Although certain hazards are described herein, we cannot guarantee these are the only hazards that exist. The information contained herein is based on data available to us and is believed to be true and accurate but it is not offered as a product specification. No warranty, expressed or implied, regarding the accuracy of this data, the hazards connected with the use of the product, or the results to be obtained from the use thereof, is made and Chemtrade and its affiliates assume no responsibility. Chemtrade is a member of the CIAC (Chemistry Industry Association of Canada) and adheres to the codes and principles of Responsible Care™.*




Chemtrade North America SDS Template

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 304.797.8751 - Fax

## 1. Identification

<b>Product identifier</b>	<b>Sodium Hydroxide Solution 30 - 54%</b>
<b>Other means of identification</b>	
<b>SDS number</b>	10000009
<b>Synonyms</b>	Caustic Soda, Caustic, Alkali, Lye, Caustic lye, Caustic Soda Liquid 50%, Soda Lye, Liquid Caustic, Sodium Hydrate.
<b>Recommended use</b>	Pulping and Bleaching, pH neutralizer, Detergent, Soaps.
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company name</b>	KA Steel Chemicals, Inc
<b>Address</b>	1001 W. 31st Street Downers Grove, IL 60515
<b>Telephone</b>	630-257-3900
<b>E-mail</b>	<a href="http://www.kasteelchemicals.com/">http://www.kasteelchemicals.com/</a>
<b>Contact person</b>	SDS Review Group
<b>Emergency phone number</b>	CHEMTREC (US) 1-800-424-9300 (Canada) 1-800-567-7455

## 2. Hazard(s) identification

<b>Physical hazards</b>	Corrosive to metals	Category 1
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 3
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		

<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. May be corrosive to metals. Causes severe skin burns and eye damage. Harmful to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep only in original container. Wear protective gloves/protective clothing/eye protection/face protection. Do not eat, drink or smoke when using this product. Do not breathe mist or vapor. Wash thoroughly after handling. Avoid release to the environment.
<b>Response</b>	If swallowed: Rinse mouth. Do NOT induce vomiting. If inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor/. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.
<b>Storage</b>	Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
Sodium hydroxide	1310-73-2	30 - 54

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. If breathing is difficult, give oxygen. If breathing stops, provide artificial respiration. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Call a physician or poison control center immediately.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately! Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Do not induce vomiting. Immediately rinse mouth and drink plenty of water. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to an unconscious person. Do not use mouth-to-mouth method if victim ingested the substance.
<b>Most important symptoms/effects, acute and delayed</b>	Burning pain and severe corrosive skin damage. Permanent eye damage including blindness could result. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Shortness of breath.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed. Keep victim under observation.
<b>General information</b>	In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing agent suitable for type of surrounding fire.
<b>Unsuitable extinguishing media</b>	Do not use a solid water stream as it may scatter and spread fire. Do not use halogenated extinguishing agents.
<b>Specific hazards arising from the chemical</b>	The product itself does not burn. May decompose upon heating to produce corrosive and/or toxic fumes. Contact with metal may release flammable hydrogen gas.
<b>Special protective equipment and precautions for firefighters</b>	Fire fighters should enter the area only if they are protected from all contact with the material. Full protective clothing, including self-contained breathing apparatus, coat, pants, gloves, boots and bands around legs, arms, and waist, should be worn. No skin surface should be exposed.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Use water spray to cool unopened containers.
<b>Specific methods</b>	Use water spray to cool unopened containers.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Local authorities should be advised if significant spillages cannot be contained.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spill with inert material (e.g., dry sand or earth), then place in a chemical waste container. Following product recovery, flush area with water.  Small Spills: Absorb spill with vermiculite or other inert material. Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Use caution when combining with water; DO NOT add water to caustic; ALWAYS add caustic to water while stirring to minimize heat generation. Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe mist or vapor. Use only with adequate ventilation. Wear appropriate personal protective equipment. Transfer and storage systems should be compatible and corrosion resistant. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Keep container tightly closed. Store in a cool, dry, well-ventilated place. Store in corrosive resistant container with a resistant inner liner. Store away from incompatible materials (See Section 10). Store at temperatures not exceeding 40°C/104°F. Compatible storage materials may include, but not be limited to, the following: nickel and nickel alloys, steel, plastics, plastic or rubber-lined steel, FRP, or Derakane vinyl ester resin. Do not allow material to freeze.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	PEL	2 mg/m <sup>3</sup>

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear chemical goggles and face shield.

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear appropriate chemical resistant clothing.

#### Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. Respirator type: Chemical respirator with organic vapor cartridge and full facepiece.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Viscous liquid.

#### Color

Clear.

### Odor

Odorless.

### Odor threshold

Not available.

### pH

14

### Melting point/freezing point

50 - 53 °F (10 - 11.67 °C) (50% solution)

<b>Initial boiling point and boiling range</b>	266 - 284 °F (130 - 140 °C) (50% solution)
<b>Flash point</b>	Not available.
<b>Evaporation rate</b>	Not available.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	23.76 mm Hg (approximately) (77 °F (25 °C))
<b>Vapor density</b>	Not available.
<b>Relative density</b>	1.525 (50% solution)
<b>Relative density temperature</b>	68 °F (20 °C)
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Completely miscible with water.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Molecular formula</b>	NaOH
<b>Molecular weight</b>	40.1 g/mol

## 10. Stability and reactivity

<b>Reactivity</b>	Contact with metal may release flammable hydrogen gas.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Reacts violently with strong acids. This product may react with oxidizing agents. Do not mix with other chemicals. Corrosive to aluminum, tin, zinc, copper and most alloys in which they are present including brass and bronze. Corrosive to steels at elevated temperatures above 40°C (104°F).
<b>Incompatible materials</b>	Oxidizing agents. Acids. Phosphorus. Aluminum. Zinc. Tin. Initiates or catalyzes violent polymerization of acetaldehyde, acrolein or acrylonitrile.
<b>Hazardous decomposition products</b>	Contact with metals (aluminum, zinc, tin) and sodium tetrahydroborate liberates hydrogen gas.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause irritation to the respiratory system.
<b>Skin contact</b>	Causes severe skin burns.
<b>Eye contact</b>	Causes severe eye burns. Causes serious eye damage.
<b>Ingestion</b>	Causes digestive tract burns. Harmful if swallowed.

**Symptoms related to the physical, chemical and toxicological characteristics** Burning pain and severe corrosive skin damage. Permanent eye damage including blindness could result.

### Information on toxicological effects

**Acute toxicity** Harmful if swallowed.

Product	Species	Test Results
Sodium Hydroxide Solution 30 - 54% (CAS Mixture)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2 g/kg
<i>Oral</i>		
LD50	Rat	300 - 500 mg/kg
<i>Other</i>		
LD50	Mouse	40 mg/kg, Intraperitoneal
<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage. Standard Draize Test: 500 mg/24 hour(s) skin - rabbit severe.	
<b>Serious eye damage/eye irritation</b>	Causes severe eye burns. Causes serious eye damage. Standard Draize Test: 400 µg eyes - rabbit mild; 1 percent eyes - rabbit severe.	
<b>Respiratory or skin sensitization</b>		
<b>Respiratory sensitization</b>	This product is not expected to cause respiratory sensitization.	
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.	
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>		
Not listed.		
<b>NTP Report on Carcinogens</b>		
Not listed.		
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>		
Not listed.		
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.	
<b>Specific target organ toxicity - single exposure</b>	Not classified.	
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.	
<b>Aspiration hazard</b>	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.	
<b>Chronic effects</b>	Prolonged exposure may cause chronic effects.	

## 12. Ecological information

<b>Ecotoxicity</b>	Harmful to aquatic life.		
<b>Product</b>	<b>Species</b>		
<hr/>			
Sodium Hydroxide Solution 30 - 54%			
<b>Aquatic</b>			
<i>Acute</i>			
Fish	LC50	Bluegill ( <i>Lepomis macrochirus</i> )	99 mg/l, 48 hours
		Mosquitofish ( <i>Gambusia affinis affinis</i> )	125 mg/l, 96 hours
<b>Persistence and degradability</b>	Expected to degrade rapidly in air.		
<b>Bioaccumulative potential</b>	The product is not expected to bioaccumulate.		
<b>Mobility in soil</b>	Not available.		
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.		

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

### 14. Transport information

#### DOT

<b>UN number</b>	UN1824
<b>UN proper shipping name</b>	Sodium hydroxide solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	II
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	B2, IB2, N34, T7, TP2
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	202
<b>Packaging bulk</b>	242

#### IATA

<b>UN number</b>	UN1824
<b>UN proper shipping name</b>	Sodium hydroxide solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	II
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	8L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

#### IMDG

<b>UN number</b>	UN1824
<b>UN proper shipping name</b>	SODIUM HYDROXIDE SOLUTION
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	II
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-A, S-B
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code



## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance: Sodium Hydroxide, CAS # 1310-73-2, RQ = 1000 lbs.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Sodium hydroxide (CAS 1310-73-2) LISTED

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes

Delayed Hazard - No

Fire Hazard - No

Pressure Hazard - No

Reactivity Hazard - Yes

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** Yes

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

### US state regulations

#### US. Massachusetts RTK - Substance List

Sodium hydroxide (CAS 1310-73-2)

#### US. New Jersey Worker and Community Right-to-Know Act

Sodium hydroxide (CAS 1310-73-2)

#### US. Pennsylvania Worker and Community Right-to-Know Law

Sodium hydroxide (CAS 1310-73-2)

#### US. Rhode Island RTK

Sodium hydroxide (CAS 1310-73-2)

#### US. California Proposition 65

This product is not listed, but it may contain elements known to the State of California to cause cancer or reproductive toxicity as listed under Proposition 65 Safe Drinking Water and Toxic Enforcement Act. For additional information, contact Olin Technical Services (800-299-6546).

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	Yes
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes



Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	05-August-2015
Revision date	-
Version #	01
HMIS® ratings	Health: 3 Flammability: 0 Physical hazard: 0

### NFPA ratings



### List of abbreviations

LD50: Lethal Dose, 50%.

LC50: Lethal Concentration, 50%.

EC50: Effective concentration, 50%.

TWA: Time weighted average.

### References

EPA: AQUIRE database

HSDB® - Hazardous Substances Data Bank

US. IARC Monographs on Occupational Exposures to Chemical Agents

IARC Monographs. Overall Evaluation of Carcinogenicity

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

### Disclaimer

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

**GLYCOL ETHER EB**

Version 1.3

Revision Date 02/26/2016

Print Date 03/18/2016

SDS No.: 3396

**1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Trade name : GLYCOL ETHER EB  
 CAS Number: : 111-76-2  
 Chemical characterization : Glycol Ethers  
 Chemical name : 2-butoxyethanol  
 Synonyms : Ethylene glycol monobutyl ether; Glycol butyl ether; Butyl glycol (BG); Ethylene glycol butyl ether (EGBE)

Identified uses : Solvent; Stabilizers; Intermediate

**Company Address**

Equistar Chemicals, LP  
 LyondellBasell Tower, Suite 300  
 1221 McKinney St.  
 P.O. Box 2583  
 Houston Texas 77252-2583

**Company Telephone**

Customer Service  
 888 777-0232  
 Product Safety  
 800 700-0946  
 product.safety@lyb.com

**Distributed By:**  
**SAL Chemical**  
**3036 Birch Drive**  
**Weirton, WV 26062**  
**304-748-8200**

**Emergency telephone**

CHEMTREC USA 800-424-9300  
 EQUISTAR 800-245-4532

E-mail address : product.safety@lyb.com  
 Responsible/issuing person

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Flammable Liquids	Category 4
Acute toxicity; Oral	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Specific target organ systemic toxicity - single exposure	Category 3

GHS Classification Scale (1= severe hazard; 4= slight hazard)

**Label elements**

**Hazard symbols** :



**Signal Word** : Warning

**Hazard Statements** : H227 Combustible liquid.  
 H302 Harmful if swallowed.

**GLYCOL ETHER EB**

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H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H336 May cause drowsiness or dizziness.

**Precautionary Statements****: Prevention**

P210 Keep away from open flames/hot surfaces. - No smoking.  
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.  
P264 Wash hands thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response**

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.  
P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P301 + P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.  
P330 Rinse mouth.  
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 If eye irritation persists: Get medical advice/ attention.  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.  
P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  
P332 + P313 If skin irritation occurs: Get medical advice/ attention.  
P362 Take off contaminated clothing and wash before reuse.

**Storage**

P403 + P235 Store in a well-ventilated place. Keep cool.  
P405 Store locked up.

**Disposal**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

No additional information available.

**3. Composition/information on ingredients****Substances**

**GLYCOL ETHER EB**

Gen. Variant: SDS\_US\_GHS

Version 1.3

Revision Date 02/26/2016

Print Date 03/18/2016

SDS No.: 3396

Chemical nature : Substance

**Ingredients**

Chemical name	CAS-No. EC-No.	Weight %	Component Type
2-Butoxyethanol	111-76-2	<99.5 %	A

Key:  
(A) Substance

**4. FIRST AID MEASURES**

General advice : Inhalation of high vapor concentrations can cause CNS-depression and narcosis.  
Consult a physician/doctor if necessary.  
Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid.  
Show this material safety data sheet to the doctor in attendance.

If inhaled : Call a physician or poison control center immediately.  
Move to fresh air.  
If unconscious place in recovery position and seek medical advice.

In case of skin contact : If skin irritation persists, call a physician.  
If on skin, rinse well with water.  
If on clothes, remove clothes.

In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Clean mouth with water and drink afterwards plenty of water.  
Keep respiratory tract clear.  
Do NOT induce vomiting.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
Call a POISON CENTER/doctor.

**Notes to physician**

Symptoms : irritant effects  
Inhalation may cause CNS depression.

**GLYCOL ETHER EB**

Version 1.3

Revision Date 02/26/2016

Print Date 03/18/2016

SDS No.: 3396

- Hazards : Harmful if swallowed.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause drowsiness or dizziness.
- Treatment : Treat symptomatically.  
Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

**5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : SMALL FIRE: Use dry chemicals, CO2, water spray or alcohol-resistant foam. LARGE FIRE: Use water spray, water fog or alcohol-resistant foam.
- Unsuitable extinguishing media : Do not use solid water stream.
- Specific hazards during fire fighting : Evacuate area.  
Eliminate all ignition sources if safe to do so.  
Flash back possible over considerable distance.  
Fight fire with normal precautions from a reasonable distance.  
Cool closed containers exposed to fire with water spray.
- Special protective equipment for fire-fighters : Wear positive pressure self-contained breathing apparatus (SCBA).  
Structural firefighter's protective clothing will only provide limited protection.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions : Evacuate personnel to safe areas.  
Keep people away from and upwind of spill/leak.  
Use personal protective equipment.  
Ensure adequate ventilation.  
Eliminate all sources of ignition.
- Environmental precautions : Do not allow contact with soil, surface or ground water.  
Do not discharge product into the aquatic environment without pretreatment (biological treatment plant).  
Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods for containment / : Eliminate all sources of ignition.

**GLYCOL ETHER EB**

Version 1.3

Revision Date 02/26/2016

Print Date 03/18/2016

SDS No.: 3396

**Methods for cleaning up**

All equipment used when handling this product must be grounded.  
Do not touch or walk through spilled material.  
Stop leak if you can do it without risk.  
Prevent entry into waterways, sewers, basements or confined areas.  
A vapor suppressing foam may be used to reduce vapors.  
Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers.  
Use clean non-sparking tools to collect absorbed material.

**SECTION 7. HANDLING AND STORAGE****Handling**

**Advice on safe handling** : Containers, even those that have been emptied, will retain product residue and vapor and should be handled as if they were full. Do not eat, drink or smoke in areas where this material is used.  
After handling, always wash hands thoroughly with soap and water.  
Do not handle near heat, sparks, or flame. Avoid contact with incompatible agents. Use only with adequate ventilation/personal protection. Avoid contact with eyes, skin and clothing. Do not enter storage area unless adequately ventilated. Metal containers involved in the transfer of this material should be grounded and bonded.

**Storage**

**Requirements for storage areas and containers** : Prevent unauthorized access.  
Keep away from open flames, hot surfaces and sources of ignition.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Electrical installations / working materials must comply with the technological safety standards.

**8. Exposure controls/personal protection****Control parameters****Ingredients with workplace control parameters**



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**Occupational Exposure Limits**

Ingredients	CAS-No.	Type	Limit Value	Basis Revision Date	Additional Information
2-Butoxyethanol	111-76-2	TWA	20 ppm	US (ACGIH) 2012	
2-Butoxyethanol	111-76-2	IDLH	700 ppm	NIOSH September 2007	
2-Butoxyethanol	111-76-2	TWA	50 ppm 240 mg/m3	US (OSHA) June 23, 2006	

Consult local authorities for acceptable exposure limits.

**Exposure controls****Engineering measures**

Ensure that eyewash stations and safety showers are close to the workstation location.  
Handle only in a place equipped with local exhaust (or other appropriate exhaust).

**Personal protective equipment**

- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
- Eye and face protection : Wear safety glasses as minimum eye protection. Conditions may warrant the use of chemical goggles and possibly a face shield. Consult your standard operating procedure or safety professional for advice. Use protective eye and face devices that comply with ANSI Z87.1-1987.
- Skin and body protection : Appropriate protective clothing should be worn to prevent skin contact.
- Hygiene measures : Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the hazards and/or potential hazards that may be encountered during use.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance : liquid

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Color	: colorless
Odor	: Mild odor. : Ether-like odor.
Odor Threshold	: no data available
Flash point	: 68 - 70 °C at 1,013 hPa (760 mm Hg) Method: Tag closed cup  Method: ASTM D 56
Ignition temperature	: 230 - 245 °C
Lower explosion limit	: 1.1 vol%
Upper explosion limit	: 10.6 vol%
Flammability (solid, gas)	: Not applicable
Oxidizing properties	: Not considered an oxidizing agent.
Autoignition temperature	: 230 - 245 °C
Molecular weight	: 118.17 g/mol
Decomposition temperature	: not determined
Melting point/freezing point	: -74.8 °C
Boiling point/boiling range	: 171 - 173.5 °C
Vapor pressure	: 0.8 - 1.0 hPa at 20 °C
Density	: 0.90 g/cm <sup>3</sup> at 20 °C
Water solubility	: Miscible
Partition coefficient: n-octanol/water	: log Pow: 0.81 at 25 °C
Viscosity, dynamic	: 3.3 mPa.s at 20 °C
Viscosity, kinematic	: 20 mm <sup>2</sup> /s at 20 °C  2.3 mm <sup>2</sup> /s

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at 40 °C

Relative vapor density : 4.1  
(Air = 1.0)

Evaporation rate : 0.1

Explosive properties : Not explosive

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : May form peroxides in the presence of air.

Chemical stability : Stable under recommended storage conditions.

Hazardous reactions : No dangerous reaction known under conditions of normal use.  
Reacts with air to form peroxides.

Conditions to avoid : Heat, flames and sparks.

Materials to avoid : Oxidizing agents  
Acids  
Bases  
Amines  
Ammonia  
Acid chlorides

Hazardous decomposition products : Not expected to decompose under normal conditions.

Thermal decomposition : Carbon monoxide, carbon dioxide and unburned hydrocarbons (smoke).

**SECTION 11. TOXICOLOGICAL INFORMATION**

**Product Summary** : The below given information is based on the assessment of the product including impurities.

**Acute toxicity**

**Acute oral toxicity** : Classified  
Harmful if swallowed.

: Ingestion may cause weakness, confusion, anxiety, decreased blood pressure, and CNS depression with collapse and coma.

: LD50: 1,414 mg/kg  
Species: Guinea pig

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**Acute inhalation toxicity** : Based on acute toxicity values, not classified.

: Exposure to very high concentrations of aerosols may cause irritation of the eyes, nose, and throat and depression of the central nervous system.

: LC0: > 3.1 mg/l  
> 641 ppm  
Exposure time: 1 HOURS  
Species: Guinea pig

**Acute dermal toxicity** : Based on acute toxicity values, not classified.

: LD50: > 2,000 mg/kg  
Species: Guinea pig

**Skin corrosion/irritation** : Classified  
Causes skin irritation.

**Serious eye damage/eye irritation** : Classified  
Causes serious eye irritation.

**Respiratory or skin sensitization** : Respiratory sensitization  
Not classified  
No study available.

: Skin sensitization  
Not classified  
No adverse effect observed.

**Chronic toxicity**

**Carcinogenicity** : Not classified  
Long-term exposure via inhalation at concentrations up to 125 ppm caused an increase in the incidence of liver tumors in male mice and forestomach tumors in female mice. A slight increase in adrenal tumors was observed in female rats. The NTP has determined that EGBE displays some evidence of carcinogenicity in mice, and equivocal evidence of carcinogenicity in female rats.

**Germ cell mutagenicity** : Not classified

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No adverse effect observed.

**Reproductive toxicity**

Effects on fertility / : Not classified  
Effects on or via lactation : No adverse effect observed.

Effects on Development : Not classified  
No adverse effect observed.

**Target Organ Systemic Toxicant - Single exposure** : Classified, May cause drowsiness or dizziness.

: Routes of exposure: Inhalation  
Target Organs: Central nervous system

**Target Organ Systemic Toxicant - Repeated exposure** : Based on repeated exposure toxicity values, not classified.

: Results from acute and repeat exposure studies in rats, mice and rabbits indicate that EGBE causes injury to red blood cells with subsequent intravascular hemolysis and anemia, and secondary changes in the liver and kidney. Human and guinea pig red blood cells are resistant to EGBE injury and therefore the effects noted in sensitive species are not relevant to humans.

**Aspiration hazard** : Based on physico-chemical values or lack of human evidence, not classified.

**12. ECOLOGICAL INFORMATION****Ecotoxicology Assessment**

Acute aquatic toxicity : Based on acute aquatic toxicity values, not classified.

Chronic aquatic toxicity : Not classified, based on readily biodegradability and low acute toxicity.

**Toxicity to fish** :  
Low acute toxicity to fish

**Toxicity to daphnia and other aquatic invertebrates** : Low acute toxicity to aquatic invertebrates.



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- Toxicity to algae** : Low toxicity to algae.
- Toxicity to bacteria** : Low toxicity to sewage microbes.
- Toxicity to fish (Chronic toxicity)** : Chronic toxicity to fish is expected to be low.
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)** : Chronic toxicity expected to be low.

**Persistence and degradability**

- Biodegradability** : 90.4 %  
Rapidly degradable.  
(After 28 days in a ready biodegradability test)

**Bioaccumulative potential**

- Bioaccumulation** : Bioconcentration factor (BCF): 3.16  
Method: (QSAR calculated value)  
This material is not expected to bioaccumulate.

**Mobility in soil**

- Distribution among environmental compartments** : Stability in water  
Not expected to hydrolyze readily.  
Contains no functional groups considered likely to be hydrolyzed in water.
- : Stability in soil  
Low absorption to soil particulates predicted

- Additional advice Environmental fate and pathways** : No additional information available.

**Results of PBT and vPvB assessment**

Not applicable.

**Other adverse effects**

- Additional ecological information** : No additional information available.

**SECTION 13. DISPOSAL CONSIDERATIONS**

- Further information : Do not dispose of waste into sewer.

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Do not contaminate ponds, waterways or ditches with chemical or used container.  
Dispose of as hazardous waste in compliance with local and national regulations.

**SECTION 14. TRANSPORT INFORMATION****CFR\_ ROAD**

UN number : NA1993  
Description of the goods : COMBUSTIBLE LIQUID, N.O.S.  
: (ETHYLENE GLYCOL MONOBUTYL ETHER)  
Class : C  
Packing group : III  
Labels : 3

**CFR\_ RAIL**

UN number : NA1993  
Description of the goods : COMBUSTIBLE LIQUID, N.O.S.  
: (ETHYLENE GLYCOL MONOBUTYL ETHER)  
Class : C  
Packing group : III  
Labels : 3

**SECTION 15. REGULATORY INFORMATION**

If identified components of this product are listed under the TSCA 12(b) Export Notification rule, they will be listed below.

**SARA 302/304**

This product contains no known chemicals regulated under SARA 302/304.

**SARA 311/312**

Based upon available information, this material is classified as the following health and/or physical hazards according to Section 311 & 312:

Fire Hazard.  
Immediate (Acute) Health Hazard.

**SARA 313**

This product contains the following chemicals subject to the reporting requirements of SARA Title III, Section 313 and 40 CFR 372:

<u>Component</u>	<u>Reporting Threshold</u>
2-Butoxyethanol	1.0%

**State Reporting**

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This material is not known to contain a chemical substance known to the State of California to cause cancer, reproductive, or developmental toxicity under California Proposition 65. However, LyondellBasell has not tested for the presence of listed chemical substances.

This product contains the following chemicals regulated by New Jersey's Worker and Community Right to Know Act:

111-76-2 2-Butoxyethanol

This product contains the following chemicals regulated by Massachusetts' Right to Know Law:

111-76-2 2-Butoxyethanol

This product contains the following chemicals regulated by Pennsylvania's Right to Know Act:

111-76-2 2-Butoxyethanol

**Other international regulations****Global Inventory Status**

The ingredients of this product are compliant with the following chemical inventory requirements or exemptions.

\*Additional Explanatory Status Statements follow the table, as necessary.

Country/Region	Inventory	Status Description
Australia	AICS	Compliant
Canada	DSL	Compliant
China	IECSC	Compliant
Europe	REACH	See REACH Compliance Statement
Japan	ENCS	Compliant
Korea	KECI	Compliant
New Zealand	NZIoC	Compliant
Philippines	PICCS	Compliant
United States of America	TSCA	Compliant
Taiwan	TCSCA	Compliant

**REACH status**

*If the product has been purchased from any company of the LyondellBasell group of companies registered in the European Union, we confirm that the chemical substance in this product has been pre-registered or, where required under REACH, registered, and that we have the intention to proceed with any required registration in accordance with the deadlines set forth in REACH. (Regulation (EU) No. 1907/2006)*

Contact [product.safety@lyb.com](mailto:product.safety@lyb.com) for additional global inventory information.

**SECTION 16. OTHER INFORMATION****Further information**

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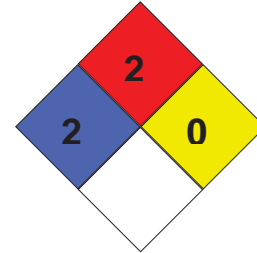
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**HMIS Classification** : Health Hazard: 2  
Flammability: 2  
Physical hazards: 0



**NFPA Classification** : Health Hazard: 2  
Fire Hazard: 2  
Instability: 0

**Other Information**

HMIS rating scale (0 = minimal hazard; 4 = severe hazard)

NFPA rating scale (0 = minimal hazard; 4 = severe hazard)

**Material safety datasheet sections which have been updated:**

Revised Section(s): 9 Revision Date February 26 2016

**Disclaimer**

This document is generated for the purpose of distributing health, safety, and environmental data.

Information is correct to the best of our knowledge at the date of the SDS publication.

It is not a specification sheet nor should any displayed data be construed as a specification.

Before using a product sold by a company of the LyondellBasell family of companies, users should make their own independent determination that the product is suitable for the intended use and can be used safely and legally.

SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

- (i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;
- (ii) film, overwrap and/or product packaging that is considered a part or component of one of the aforementioned medical devices;
- (iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;
- (iv) tobacco related products and applications, electronic cigarettes and similar devices.

The product(s) may not be used in:

- (i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;
- (ii) applications involving permanent implantation into the body;
- (iii) life-sustaining medical applications.

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**Disclaimer**

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

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**Language Translations**

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**Distributed by:**  
**SAL Chemical**  
 3036 Birch Drive,  
 Weirton, WV 26062  
 304.748.8200 - Phone  
 304.797.8751 - Fax

# Safety Data Sheet

Revision Date Mar-15-2015

Item # 10244

Safety Data Sheet 0235

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name** Ferric Chloride Solution DWG Grade  
**UN/ID No.** UN2582  
**Synonyms** Iron (III) Chloride, Iron trichloride, FeCl<sub>3</sub>  
**Recommended Use** Water treatment chemical  
**Uses advised against** Consumer uses: Private households (= general public = consumers).

CONTROLLED DOCUMENT  
 IF STAMPED IN RED

**Company Name**  
 PVS Technologies, Inc.  
 10900 Harper Ave.  
 Detroit, MI 48213  
 (313) 571-1100

**24 Hour Emergency Phone Number** CHEMTREC 1-800-424-9300

## 2. HAZARDS IDENTIFICATION

### Classification


Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1

### Emergency Overview

**DANGER**

**Hazard statements** Causes severe skin burns and eye damage  
 Harmful if swallowed

**Physical hazards** Corrosive  
 May be corrosive to metals



### Precautionary statements

#### Prevention

- Wear eye/face protection
- Wear protective gloves/protective clothing/eye protection/face protection
- Do not breathe dust/fume/gas/mist/vapors/spray
- Do not eat, drink or smoke when using this product

#### Response

- Wash face, hands and any exposed skin thoroughly after handling
- Immediately call a POISON CENTER or doctor/physician
- Specific treatment (see section 4 on this Safety Data Sheet)

#### Storage

- Store in a secure area

#### Disposal

- Dispose of contents/container to an approved waste disposal plant

### Hazards not otherwise classified (HNOC)

None known.

### Other Information

#### Other hazards

- Toxic to aquatic life with long lasting effects
- Toxic to aquatic life

**Item # 10244 Ferric Chloride Solution DWG Grade**

Unknown Acute Toxicity

0.85% of the mixture consists of ingredient(s) of unknown toxicity

**3. COMPOSITION/INFORMATION ON INGREDIENTS**

Chemical Name	CAS No.	EC No.	Weight-% *
Water	7732-18-5	231-791-2	55-69
Iron trichloride	7705-08-0	231-729-4	31-45
Hydrogen chloride	7647-01-0	231-595-7	0.0-1.0
Ferrous chloride	7758-94-3	231-843-4	0.0-0.7

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

**4. FIRST AID MEASURES**

<b>General advice</b>	<ul style="list-style-type: none"><li>• Immediate medical attention is required</li></ul>
<b>Eye contact</b>	<ul style="list-style-type: none"><li>• Immediate medical attention is required</li><li>• Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes</li><li>• Do not rub affected area</li></ul>
<b>Skin Contact</b>	<ul style="list-style-type: none"><li>• Immediate medical attention is required</li><li>• Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes</li><li>• Wash contaminated clothing before reuse</li></ul>
<b>Inhalation</b>	<ul style="list-style-type: none"><li>• Call a physician or poison control center immediately</li><li>• Remove to fresh air</li><li>• If not breathing, give artificial respiration</li><li>• If breathing is difficult, give oxygen</li></ul>
<b>Ingestion</b>	<ul style="list-style-type: none"><li>• Call a physician or poison control center immediately</li><li>• Do NOT induce vomiting</li><li>• Rinse mouth</li><li>• Drink 4 to 8 ounces (120-240 ml) of water or milk as soon as possible after ingestion.</li><li>• Never give anything by mouth to an unconscious person</li></ul>
<b>Note to physician</b>	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.
<b>Self-protection for first aid personnel</b>	Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

**5. FIRE-FIGHTING MEASURES**

<b>Suitable extinguishing media</b>	<ul style="list-style-type: none"><li>• Dry chemical, CO<sub>2</sub>, water spray or alcohol-resistant foam</li><li>• Use extinguishing measures that are appropriate to local circumstances and the surrounding environment</li></ul>
<b>Unsuitable extinguishing media</b>	<ul style="list-style-type: none"><li>• Caution: Use of water spray when fighting fire may be inefficient</li><li>• Do not use a solid water stream as it may scatter and spread fire</li></ul>
<b>Specific hazards arising from the chemical</b>	<ul style="list-style-type: none"><li>• The product causes burns of eyes, skin and mucous membranes</li><li>• Thermal decomposition can lead to release of irritating and toxic gases and vapors</li><li>• In the event of fire and/or explosion, do not breathe fumes</li></ul>

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- Protective equipment and precautions for firefighters** • Wear a self-contained breathing apparatus and chemical protective clothing
- Flammable properties** • No information available
- Explosive properties** • No information available

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** • Evacuate personnel to safe areas  
• Use personal protective equipment as required  
• Avoid contact with skin, eyes or clothing  
• Keep people away from and upwind of spill/leak
- Environmental precautions** • For small spills, absorb material with clay absorbent or other compatible material. Dispose of the waste material according to local, state and governmental requirements.  
• For large spills, contain the material using barriers of absorbent pigs, clay absorbent or earth dams.  
• US regulations require reporting spills of this material that could reach any surface waters. The toll-free phone number for the US Coast Guard National Response Center is 1-800-424-8802
- Methods for cleaning up** • Neutralize with soda ash or lime  
• Take up mechanically, placing in appropriate containers for disposal  
• Clean contaminated surface thoroughly  
• Soak up with inert absorbent material
- Other Information** • Spills exceeding the Reportable Quantity (RQ) of 1000 pounds or more must be reported to the National Response Center, (800) 424-8802.

**7. HANDLING AND STORAGE**

- Advice on safe handling** • Use personal protective equipment as required  
• Avoid contact with skin, eyes or clothing  
• Ensure adequate ventilation, especially in confined areas  
• In case of insufficient ventilation, wear suitable respiratory equipment  
• Use only with adequate ventilation and in closed systems
- Storage Conditions** • Keep container tightly closed in a dry and well-ventilated place  
• Keep out of the reach of children  
• Keep containers tightly closed in a dry, cool and well-ventilated place  
• Keep in properly labeled containers
- Incompatible materials** Incompatible with strong acids and bases, oxidizers, steel, and most metals

**8. EXPOSURE CONTROLS/PERSONAL PROTECTION**

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Iron trichloride 7705-08-0	TWA: 1 mg/m <sup>3</sup> Fe	-	TWA: 1 mg/m <sup>3</sup> Fe
Hydrogen chloride 7647-01-0	Ceiling: 2 ppm	Ceiling: 5 ppm Ceiling: 7 mg/m <sup>3</sup>	IDLH: 50 ppm Ceiling: 5 ppm Ceiling: 7 mg/m <sup>3</sup>
Ferrous chloride 7758-94-3	TWA: 1 mg/m <sup>3</sup> Fe	(vacated) TWA: 1 mg/m <sup>3</sup> Fe	TWA: 1 mg/m <sup>3</sup> Fe

**Exposure Guidelines** .

**Engineering Controls** Ensure adequate ventilation, especially in confined areas.

**Individual protection measures, such as personal protective equipment**

**Respiratory protection** • A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant the use of a respirator.

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<b>Eye/Face protection</b>	<ul style="list-style-type: none"><li>• Tight sealing safety goggles</li><li>• Face protection shield</li></ul>
<b>Skin and body protection</b>	<ul style="list-style-type: none"><li>• Wear suitable protective clothing</li><li>• Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact</li></ul>
<b>General Hygiene Considerations</b>	<ul style="list-style-type: none"><li>• Do not eat, drink or smoke when using this product</li><li>• Wash contaminated clothing before reuse</li><li>• Contaminated work clothing should not be allowed out of the workplace</li><li>• Regular cleaning of equipment, work area and clothing is recommended</li><li>• Avoid contact with skin, eyes or clothing</li></ul>

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Clear to slightly hazy
<b>Color</b>	Red brown
<b>Odor</b>	Slight Iron acidic
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	<2	
<b>Melting point/Freezing Point</b>	-26 °C / -15 °F	
<b>Boiling point / boiling range</b>	110 °C / 230 °F	
<b>Flash point</b>	No information available	
<b>Evaporation rate</b>	<1	n-Butyl acetate =1
<b>Flammability (solid, gas)</b>	No information available	
<b>Flammability Limit in Air</b>		Not flammable
<b>Upper flammability limit (%)</b>	No information available	
<b>Lower flammability limit (%):</b>	No information available	
<b>Vapor pressure</b>	No information available	negligible
<b>Vapor density</b>	No information available	
<b>Specific Gravity</b>	1.40	
<b>Water solubility</b>	Miscible in water	
<b>Solubility in other solvents</b>	No information available	
<b>Partition coefficient</b>	No information available	
<b>Autoignition temperature</b>	No information available	
<b>Decomposition temperature</b>	No information available	
<b>Kinematic viscosity</b>	No information available	
<b>Dynamic viscosity</b>	No information available	
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b><u>Other Information</u></b>		
<b>Softening point °C</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC Content (%)</b>	No information available	
<b>Density</b>	No information available	
<b>Bulk density</b>	11.7 Pounds per gallon (lb/gal), Typical	

## 10. STABILITY AND REACTIVITY

<b>Stability</b>	<ul style="list-style-type: none"><li>• Stable under recommended storage conditions</li></ul>
<b>Conditions to avoid</b>	<ul style="list-style-type: none"><li>• Exposure to air or moisture over prolonged periods</li></ul>
<b>Incompatible materials</b>	<ul style="list-style-type: none"><li>• Incompatible with strong acids and bases, oxidizers, steel, and most metals</li></ul>

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**Hazardous Decomposition Products** • Thermal decomposition can lead to release of irritating and toxic gases and vapors

**Possibility of Hazardous Reactions** • None under normal processing and storage

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

**Principle Routes of Exposure** Inhalation Skin Contact Eye contact  
**Inhalation** May cause irritation of respiratory tract. Avoid breathing vapors or mists.  
**Ingestion** May cause adverse kidney effects. May cause adverse liver effects.  
**Skin Contact** Contact causes severe skin irritation and possible burns.  
**Eye contact** Corrosive to the eyes and may cause severe damage including blindness.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Iron trichloride 7705-08-0	= 450 mg/kg ( Rat )	>2000 mg/kg (rat)	-
Hydrogen chloride 7647-01-0	= 700 mg/kg ( Rat )	> 5010 mg/kg ( Rabbit )	= 3124 ppm ( Rat ) 1 h
Ferrous chloride 7758-94-3	450	-	-

**Information on toxicological effects**

**Symptoms** Vomiting, Hypoxemia (reduced O2 in the blood), Metabolic Acidosis  
**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

**Sensitization** No information available.  
**Germ cell mutagenicity** No information available.  
**Carcinogenicity** No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Hydrogen chloride 7647-01-0	-	Group 3	-	-

**Reproductive toxicity** No information available.  
**STOT - single exposure** No information available.  
**STOT - repeated exposure** No information available.  
**Chronic toxicity** Chronic exposure to corrosive fumes/gases may cause erosion of the teeth followed by jaw necrosis. Bronchial irritation with chronic cough and frequent attacks of pneumonia are common. Gastrointestinal disturbances may also be seen. Avoid repeated exposure. Possible risk of irreversible effects. May cause adverse liver effects.  
**Target Organ Effects** Eyes, Gastrointestinal tract (GI), Liver, Respiratory system, Skin.  
**Aspiration hazard** No information available.

**Numerical measures of toxicity - Product Information**

**Unknown Acute Toxicity** 0.85% of the mixture consists of ingredient(s) of unknown toxicity  
**The following values are calculated based on chapter 3.1 of the GHS document** . mg/kg

**12. ECOLOGICAL INFORMATION**

**Ecotoxicity**

Ecotoxicity Toxic to aquatic life with long lasting effects  
**0.85% of the mixture consists of components(s) of unknown hazards to the aquatic environment**

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Iron trichloride 7705-08-0	-	20.95 - 22.56: 96 h Pimephales promelas mg/L LC50 semi-static 20.26: 96 h Lepomis macrochirus mg/L LC50 semi-static	27.9: 48 h Daphnia magna mg/L EC50 9.6: 48 h Daphnia magna mg/L EC50 Static

**Persistence and degradability** No information available.  
**Bioaccumulation** No information available



Item # 10244 Ferric Chloride Solution DWG Grade

Chemical Name	Partition coefficient
Iron trichloride 7705-08-0	-4

Other adverse effects No information available

**13. DISPOSAL CONSIDERATIONS**

**Disposal of wastes** • This material, as supplied, is a hazardous waste according to federal regulations (40 CFR 261)  
**Contaminated packaging** • Do not reuse container  
**US EPA Waste Number** • D002

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Iron trichloride 7705-08-0	Toxic Corrosive

**14. TRANSPORT INFORMATION**

**DOT**

**Proper shipping name** FERRIC CHLORIDE, SOLUTION  
**Hazard Class** 8  
**UN/ID No.** UN2582  
**Packing Group** III  
**RQ (lbs)(dry)** 1000  
**RQ as is (lbs)(wet)** 2222 (45% Ferric Chloride)  
**Description** UN2582, Ferric chloride, solution, 8, III  
**Special Provisions** B15, IB3, T4, TP1  
**Emergency Response Guide Number** 154

**IATA**

**UN/ID No.** UN2582  
**Proper shipping name** FERRIC CHLORIDE SOLUTION  
**Hazard Class** 8  
**Packing Group** III  
**ERG Code** 8L  
**Special Provisions** A3

**IMDG**

**UN/ID No.** UN2582  
**Proper shipping name** FERRIC CHLORIDE, SOLUTION  
**Hazard Class** 8  
**Packing Group** III  
**EmS-No.** F-A, S-B  
**Special Provisions** 223

**15. REGULATORY INFORMATION**

**US Federal Regulations**

**SARA 311/312 Hazard Categories**

**Acute health hazard** Yes  
**Chronic Health Hazard** Yes  
**Fire hazard** No  
**Sudden release of pressure hazard** No  
**Reactive Hazard** No

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

**Item # 10244 Ferric Chloride Solution DWG Grade**

**CWA (Clean Water Act)**

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Iron trichloride 7705-08-0	1000 lb	-	-	X
Hydrogen chloride 7647-01-0	5000 lb	-	-	X
Ferrous chloride 7758-94-3	100 lb	-	-	X

**CERCLA**

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	RQ (lbs)(dry)
Iron trichloride 7705-08-0	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
Hydrogen chloride 7647-01-0	5000 lb	5000 lb	RQ 5000 lb final RQ RQ 2270 kg final RQ
Ferrous chloride 7758-94-3	100 lb	-	RQ 100 lb final RQ RQ 45.4 kg final RQ

**US State Regulations**

**California Proposition 65**

This product does not contain any Proposition 65 chemicals

**U.S. State Right-to-Know Regulations**

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Iron trichloride 7705-08-0	X	X	X
Ferrous chloride 7758-94-3	X	X	X

Chemical Name	U.S. - DEA - List I or Precursor Chemicals	U.S.- DEA - List II or Essential Chemicals
Hydrogen chloride 7647-01-0	-	50 gallon, Export Volume 27 kg, Export Weight 0 kg, Domestic Sales Weight

**International Inventories**

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Complies
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECL</b>	Complies
<b>PICCS</b>	Complies
<b>AICS</b>	Complies

**Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory  
**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List  
**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances  
**ENCS** - Japan Existing and New Chemical Substances  
**IECSC** - China Inventory of Existing Chemical Substances  
**KECL** - Korean Existing and Evaluated Chemical Substances  
**PICCS** - Philippines Inventory of Chemicals and Chemical Substances  
**AICS** - Australian Inventory of Chemical Substances

**16. OTHER INFORMATION**

Item # 10244 Ferric Chloride Solution DWG Grade

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<u>NFPA</u>	Health hazards 3	Flammability 0	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection D

Item # 10244  
Safety Data Sheet 0235  
Revision Date Mar-15-2015  
Issue Date Mar-15-2015  
Version 1  
Revision Note \*\*\* Updated value on SDS.

Disclaimer

All information, statements, data, advice, and/or recommendations, including, without limitation, those relating to storage, loading/unloading, piping, and transportation (collectively referred to herein as "information") are believed to be accurate, reliable, and based on reliable industry and regulatory references. However, no representation or warranty, express or implied, is made as to its completeness, accuracy, fitness for a particular purpose or any other matter, including, without limitation, that the practice or application of any such information is free of patent infringement or other intellectual property misappropriation. The Company providing this SDS is not engaged in the business of providing technical, operational, engineering, or safety information for a fee, and therefore, any such information provided herein has been furnished as an accommodation and without charge. All information provided herein is intended for use by persons having requisite knowledge, skill, and experience in the chemical industry. The Company providing this SDS shall not be responsible or liable for the use, application, or implementation of the information provided herein, and all such information is to be used at the risk, and in the sole judgment and discretion of such persons, their employees, advisors, and agents. This safety data sheet (SDS) is offered for your information, consideration, and investigation as required by federal hazardous products act and related legislation.

**End of Safety Data Sheet**

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**Distributed by:**  
**SAL Chemical**  
 3036 Birch Drive,  
 Weirton, WV 26062  
 304.748.8200 - Phone  
 304.797.8751 - Fax

## 1. Identification

**Product identifier** Hydrochloric acid, < 37%

**Other means of identification**

**Synonyms** Chlorohydric acid, hydrogen chloride, muriatic acid

**Recommended use** Acid, steel, oil & gas, ore & mineral, food processing, pharmaceutical, organic chemical synthesis

**Recommended restrictions** None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Company name** KA Steel Chemicals, Inc

**Address** 1001 W. 31st Street  
Downers Grove, IL 60515

**Telephone** 630-257-3900

**E-mail** <http://www.kasteelchemicals.com/>

**Contact person** SDS Review Group

**Emergency phone number** CHEMTREC (US) 1-800-424-9300  
(Canada) 1-800-567-7455

## 2. Hazard(s) identification

**Physical hazards** Corrosive to metals Category 1

**Health hazards** Acute toxicity, oral Category 4  
Skin corrosion/irritation Category 1  
Serious eye damage/eye irritation Category 1  
Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

**OSHA defined hazards** Not classified.

### Label elements



**Signal word** Danger

**Hazard statement** May be corrosive to metals. Harmful if swallowed. Causes severe skin burns and eye damage. May cause respiratory irritation.

**Precautionary statement**

**Prevention** Wear protective gloves/protective clothing/eye protection/face protection. Do not eat, drink or smoke when using this product. Do not breathe mist or vapor. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Keep only in original container.

**Response** If swallowed: Rinse mouth. Do NOT induce vomiting. If inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage.

**Storage** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.

**Hazard(s) not otherwise classified (HNOC)** None known.

**Supplemental information** Not applicable.

## 3. Composition/information on ingredients

### Mixtures

Hydrochloric acid, < 37%

Chemical name	CAS number	%
Hydrochloric acid	7647-01-0	< 37

#### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a physician or poison control center immediately.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention IMMEDIATELY. Call a physician or poison control center immediately.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth thoroughly. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Contact with this material will cause burns to the skin, eyes and mucous membranes.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. In the case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). Wash contaminated clothing before reuse.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Dry chemical. Foam. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Water. Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Immediately evacuate personnel to safe areas. Keep people away from and upwind of spill/leak. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Should not be released into the environment.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Deactivation materials include lime, limestone, sodium carbonate (soda ash), sodium bicarbonate, and dilute sodium hydroxide. Prevent entry into waterways, sewer, basements or confined areas.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

#### 7. Handling and storage

<b>Precautions for safe handling</b>	Wear appropriate personal protective equipment. Do not get in eyes, on skin, on clothing. Do not breathe the mist or vapor. Observe good industrial hygiene practices. Do not empty into drains. Use caution when combining with water; DO NOT add water to acid, ALWAYS add acid to water while stirring to prevent release of heat, steam and fumes.
<b>Conditions for safe storage, including any incompatibilities</b>	Store in a well-ventilated place. Store away from incompatible materials. Store in containers specially designed for this product and strength. Keep away from heat, sparks and open flame.



## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m <sup>3</sup>
		5 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Hydrochloric acid (CAS 7647-01-0)	Ceiling	2 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Hydrochloric acid (CAS 7647-01-0)	Ceiling	7 mg/m <sup>3</sup>
		5 ppm

<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles). Face-shield. Wear a full-face respirator, if needed.
<b>Skin protection</b>	
<b>Hand protection</b>	Chemical resistant gloves.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Do not get this material on clothing. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Clear. Colorless.
<b>Odor</b>	Pungent.
<b>Odor threshold</b>	Not available.
<b>pH</b>	< 1 (at 25°C)
<b>Melting point/freezing point</b>	For product range of concentrations: -71°F(-57.22°C) to -17°F(-27°C)
<b>Initial boiling point and boiling range</b>	For product range of concentrations: 226°F(107.78°C) to 127°F(53°C)
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	1 (Approximately, water = 1)
<b>Flammability (solid, gas)</b>	Not available.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not applicable.
<b>Explosive limit - upper (%)</b>	Not applicable.

**Vapor pressure** For product range of concentrations: 0.01 mmHg to 200 mmHg @68°F(20°C)

**Vapor density** Approximate

**Relative density** For product range of concentrations: 1.102 g/cm<sup>3</sup> to 1.188 g/cm<sup>3</sup>

**Solubility(ies)**

**Solubility (water)** Completely soluble.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**Other information**

**Bulk density** Not applicable.

**Molecular weight** 36.46 g/mol

**10. Stability and reactivity**

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** Hazardous polymerization does not occur.

**Conditions to avoid** Contact with metal may release flammable hydrogen gas. Contact with incompatible materials. Do not mix with other chemicals.

**Incompatible materials** Incompatible with bases. Amines. Acid anhydrides. Metals. Organic compounds. Sulfides.

**Hazardous decomposition products** Hydrogen chloride gas.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Vapors and mist will irritate throat and respiratory system and cause coughing.

**Skin contact** Causes skin burns.

**Eye contact** Causes eye burns.

**Ingestion** Harmful if swallowed. Causes digestive tract burns. Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

**Symptoms related to the physical, chemical and toxicological characteristics** Contact with this material will cause burns to the skin, eyes and mucous membranes. Permanent eye damage including blindness could result.

**Information on toxicological effects**

**Acute toxicity** Harmful if swallowed.

Components	Species	Test Results
Hydrochloric acid (CAS 7647-01-0)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Rat	3124 mg/l, 1 Hours
<i>Oral</i>		
LD50	Rabbit	900 mg/kg

**Skin corrosion/irritation** Causes severe skin burns and eye damage.

<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	This product is not expected to cause respiratory sensitization.
<b>Skin sensitization</b>	No data available.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Hydrochloric acid (CAS 7647-01-0)	3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** Because of the low pH of this product, it would be expected to produce significant ecotoxicity upon exposure to aquatic organisms and aquatic systems.

Components	Species	Test Results
Hydrochloric acid (CAS 7647-01-0)		
<b>Aquatic</b>		
Fish	LC50	Western mosquitofish ( <i>Gambusia affinis</i> ) 282 mg/l, 96 hours

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

## 14. Transport information

<b>DOT</b>	
<b>UN number</b>	UN1789
<b>UN proper shipping name</b>	Hydrochloric acid
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8

**Packing group** II  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** A3, A6, B3, B15, IB2, N41, T8, TP2, TP12  
**Packaging exceptions** 154  
**Packaging non bulk** 202  
**Packaging bulk** 242

**IATA**

**UN number** UN1789  
**UN proper shipping name** Hydrochloric acid  
**Transport hazard class(es)**  
    **Class** 8  
    **Subsidiary risk** -  
**Packing group** II  
**Environmental hazards** No.  
**ERG Code** 8L  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

**UN number** UN1789  
**UN proper shipping name** HYDROCHLORIC ACID  
**Transport hazard class(es)**  
    **Class** 8  
    **Subsidiary risk** -  
**Packing group** II  
**Environmental hazards**  
    **Marine pollutant** No.  
**EmS** F-A, S-B  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not available.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance: Hydrochloric acid, <37%, CAS # 7647-01-0, RQ = 5000 lbs

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Hydrochloric acid (CAS 7647-01-0) LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - Yes

**SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrochloric acid	7647-01-0	5000	500		

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Hydrochloric acid	7647-01-0	< 37

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Hydrochloric acid (CAS 7647-01-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrochloric acid (CAS 7647-01-0)

Safe Drinking Water Act (SDWA) Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Hydrochloric acid (CAS 7647-01-0) 6545

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Hydrochloric acid (CAS 7647-01-0) 20 %WV

DEA Exempt Chemical Mixtures Code Number

Hydrochloric acid (CAS 7647-01-0) 6545

US state regulations

US. Massachusetts RTK - Substance List

Hydrochloric acid (CAS 7647-01-0)

US. New Jersey Worker and Community Right-to-Know Act

Hydrochloric acid (CAS 7647-01-0)

US. Pennsylvania Worker and Community Right-to-Know Law

Hydrochloric acid (CAS 7647-01-0)

US. Rhode Island RTK

Hydrochloric acid (CAS 7647-01-0)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	25-September-2014
Revision date	10-June-2015
Version #	02



**HMIS® ratings**

Health: 3  
Flammability: 0  
Physical hazard: 0

**NFPA ratings****Disclaimer**

KA Steel Chemicals, Inc cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

## HYDROFLUORIC ACID 49%

Revision Date 04/01/2015

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

- Trade name HYDROFLUORIC ACID 49%
- Chemical Name Hydrofluoric acid
- Molecular formula HF

**1.2 Relevant identified uses of the substance or mixture and uses advised against****Uses of the Substance / Mixture**

- Chemical industry
- Glass industry
- Metallurgy.
- Fuel additive
- Chemical intermediate

**1.3 Details of the supplier of the safety data sheet****Company**

SOLVAY FLUORIDES, LLC  
3333 RICHMOND AVENUE  
77098-3099, HOUSTON  
USA  
Tel: +1-713-5256700  
Fax: +1-713-5257805

**Distributed by:**  
**SAL Chemical**  
3036 Birch Drive,  
Weirton, WV 26062  
304.748.8200 - Phone  
304.797.8751 - Fax

**1.4 Emergency telephone**

FOR EMERGENCIES INVOLVING A SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT CONTACT: CHEMTREC 800-424-9300 within the United States and Canada, or 703-527-3887 for international collect calls.

**SECTION 2: Hazards identification**

Although OSHA has not adopted the environmental portion of the GHS regulations, this document may include information on environmental effects.

**2.1 Classification of the substance or mixture****HCS 2012 (29 CFR 1910.1200)**

Acute toxicity, Category 2  
Acute toxicity, Category 2  
Acute toxicity, Category 1  
Skin corrosion, Category 1A  
Serious eye damage, Category 1

H300: Fatal if swallowed.  
H330: Fatal if inhaled.  
H310: Fatal in contact with skin.  
H314: Causes severe skin burns and eye damage.  
H318: Causes serious eye damage.

**2.2 Label elements****HCS 2012 (29 CFR 1910.1200)****Pictogram****Signal Word**

- Danger

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**Hazard Statements**

- H300 + H310 + H330 Fatal if swallowed, in contact with skin or if inhaled.
- H314 Causes severe skin burns and eye damage.
- H318 Causes serious eye damage.

**Precautionary Statements**Prevention

- P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
- P262 Do not get in eyes, on skin, or on clothing.
- P264 Wash skin thoroughly after handling.
- P270 Do not eat, drink or smoke when using this product.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
- P284 Wear respiratory protection.

Response

- P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician. Rinse mouth.
- P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.
- P304 + P340 + P310 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
- P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
- P363 Wash contaminated clothing before reuse.

Storage

- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
- P405 Store locked up.

Disposal

- P501 Dispose of contents/ container to an approved waste disposal plant.

**2.3 Other hazards which do not result in classification**

- Chronic exposure may entail dental or skeletal fluorosis

**SECTION 3: Composition/information on ingredients****3.1 Substance**

- Not applicable, this product is a mixture.

**3.2 Mixture**

- Formula HF

**Hazardous Ingredients and Impurities**

Chemical Name	Identification number CAS-No.	Concentration [%]
Hydrogen fluoride	7664-39-3	49

**SECTION 4: First aid measures****4.1 Description of first-aid measures****General advice**

- Call a physician immediately.
- Take victim immediately to hospital.

**In case of inhalation**

- In case of accident by inhalation: remove casualty to fresh air and keep at rest.
- Oxygen or artificial respiration if needed.
- Victim to lie down in the recovery position, cover and keep him warm.
- Call a physician immediately.
- Take victim immediately to hospital.

**In case of skin contact**

- Call a physician immediately.
- Take victim immediately to hospital.
- Take off contaminated clothing and shoes immediately.
- Wash off with plenty of water.
- First treatment with calcium gluconate paste.
- Rinse with lukewarm running water.
- Please make sure that hospital staff is aware of the unique characteristics of injuries caused by HF exposures and the fact that the systemic toxic effects of the exposure will require prompt serum monitoring of fluorides, calcium, magnesium and sodium, and calcium replacement by infusion.

**In case of eye contact**

- Immediate medical attention is required.
- Take victim immediately to hospital.
- Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes.
- In the case of difficulty of opening the lids, administer an analgesic eye wash (oxybuprocaine).

**In case of ingestion**

- Call a physician immediately.
- Take victim immediately to hospital.
- If victim is conscious:
- Rinse mouth with water.
- Give to drink a 1% aqueous calcium gluconate solution.
- Do NOT induce vomiting.
- Artificial respiration and/or oxygen may be necessary.

**4.2 Most important symptoms and effects, both acute and delayed****In case of inhalation****Symptoms**

- Breathing difficulties
- sore throat
- Nose bleeding

**Effects**

- Inhalation of vapors is irritating to the respiratory system, may cause throat pain and cough.
- Aspiration may cause pulmonary edema and pneumonitis.
- risk of hypocalcemia with nervous problems (tetany) and cardiac arrhythmia

***Repeated or prolonged exposure***

- chronic bronchitis

**In case of skin contact****Symptoms**

- Irritation
- Redness
- Swelling of tissue
- Burn

**Effects**

- Causes severe burns.
- Risk of shock.
- Risk of hypocalcemia following the extent of the lesions.

**In case of eye contact****Symptoms**

- Lachrymation
- Redness
- Swelling of tissue
- Burn

**Effects**

- May cause permanent eye injury.
- May cause blindness.

**In case of ingestion****Symptoms**

- Nausea
- Bloody vomiting
- Abdominal pain
- Diarrhea
- Cough
- Severe shortness of breath

**Effects**

- If ingested, severe burns of the mouth and throat, as well as a danger of perforation of the esophagus and the stomach.
- Risk of throat (o)edema and suffocation.
- Risk of chemical pneumonitis from product inhalation.
- risk of hypocalcemia with nervous problems (tetany) and cardiac arrhythmia
- Risk of convulsions, loss of consciousness, deep coma and cardiopulmonary arrest.

**4.3 Indication of any immediate medical attention and special treatment needed****Notes to physician**

- Please make sure that hospital staff is aware of the unique characteristics of injuries caused by HF exposures and the fact that the systemic toxic effects of the exposure will require prompt serum monitoring of fluorides, calcium, magnesium and sodium, and calcium replacement by infusion.
- Immediately apply calcium gluconate gel 2.5% and massage into the affected area using rubber gloves; continue to massage while repeatedly applying gel until 15 minutes after pain is relieved.
- HF-Antidote Gel from IPS Healthcare is recommended as treatment for injuries from hydrofluoric acid.

**SECTION 5: Firefighting measures****Flash point**

Not applicable

<b><u>Autoignition temperature</u></b>	Not applicable
<b><u>Flammability / Explosive limit</u></b>	no data available

### 5.1 Extinguishing media

#### **Suitable extinguishing media**

- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

#### **Unsuitable extinguishing media**

- Water may be ineffective.

### 5.2 Special hazards arising from the substance or mixture

#### **Specific hazards during fire fighting**

- The product is not flammable.
- Not combustible.
- Hazardous decomposition products formed under fire conditions.
- Gives off hydrogen by reaction with metals.

#### **Hazardous combustion products:**

- Hydrogen

### 5.3 Advice for firefighters

#### **Special protective equipment for fire-fighters**

- Wear self-contained breathing apparatus and protective suit.
- Wear chemical resistant oversuit
- Special protective actions for fire-fighters
- In case of fire, use water spray.
- Keep product and empty container away from heat and sources of ignition.
- Cool containers/tanks with water spray.
- Keep from any possible contact with water.
- Approach from upwind.

#### **Further information**

- Suppress (knock down) gases/vapors/mists with a water spray jet.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

#### **Advice for non-emergency personnel**

- Immediately evacuate personnel to safe areas.
- Keep people away from and upwind of spill/leak.

#### **Advice for emergency responders**

- Wear self-contained breathing apparatus and protective suit.
- Suppress (knock down) gases/vapors/mists with a water spray jet.
- Avoid spraying the leak source.
- Ventilate the area.
- Prevent further leakage or spillage if safe to do so.
- Keep away from incompatible products

### 6.2 Environmental precautions



- Discharge into the environment must be avoided.
- If the product contaminates rivers and lakes or drains inform respective authorities.
- Prevent product from entering sewage system.

### 6.3 Methods and materials for containment and cleaning up

- Prevent product from entering sewage system.
- Dilute with water.
- Contact with water may produce heat release and presents risks of splashing.
- Keep in properly labeled containers.
- Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

- Refer to protective measures listed in sections 7 and 8.

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Use only in well-ventilated areas.
- Used in closed system
- Use only clean and dry utensils.
- Keep away from water.
- Preferably transfer by pump or gravity.
- Avoid inhalation, ingestion and contact with skin and eyes.
- Keep away from incompatible products

#### Hygiene measures

- Ensure that eyewash stations and safety showers are close to the workstation location.
- Take off contaminated clothing and shoes immediately.
- Wash contaminated clothing before re-use.
- May not get in touch with:
  - Leather
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

### 7.2 Conditions for safe storage, including any incompatibilities

#### Technical measures/Storage conditions

- Keep container tightly closed.
- Keep in a cool, well-ventilated place.
- Keep away from heat.
- Prevent spreading over a wide area (e.g. by containment or oil barriers).
- Information about special precautions needed for bulk handling is available on request.
  
- Keep away from:
  - Incompatible products

#### Packaging material

##### **Suitable material**

- Steel drum
- Coated steels.
  
- Plastic drum
- Polyethylene

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**Unsuitable material**

- glass

**7.3 Specific end use(s)**

- Contact your supplier for additional information

**SECTION 8: Exposure controls/personal protection**

Introductory Remarks: These recommendations provide general guidance for handling this product. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Assistance with selection, use and maintenance of worker protection equipment is generally available from equipment manufacturers.

**8.1 Control parameters****Components with workplace occupational exposure limits**

Ingredients	Value type	Value	Basis
Hydrogen fluoride	TWA	0.5 ppm	American Conference of Governmental Industrial Hygienists Danger of cutaneous absorption Expressed as :Fluorine
Hydrogen fluoride	C	2 ppm	American Conference of Governmental Industrial Hygienists Danger of cutaneous absorption Expressed as :Fluorine
Hydrogen fluoride	TWA	3 ppm 2.5 mg/m <sup>3</sup>	National Institute for Occupational Safety and Health
Hydrogen fluoride	C	6 ppm 5 mg/m <sup>3</sup>	National Institute for Occupational Safety and Health 15 minute ceiling value
Hydrogen fluoride			Occupational Safety and Health Administration - Table Z-1 Limits for Air Contaminants See Table Z-2 Expressed as :Fluorine
Hydrogen fluoride	TWA	3 ppm	Occupational Safety and Health Administration - Table Z-2 Z37.28-1969

**NIOSH IDLH (Immediately Dangerous to Life or Health Concentrations)**

Ingredients	CAS-No.	Concentration
Hydrogen fluoride	7664-39-3	30 ppm

**Biological Exposure Indices**

Ingredients	Value type	Value	Basis
Hydrogen fluoride	BEI	2 mg/l Fluoride Urine Prior to shift (16 hours after exposure ceases)	American Conference of Governmental Industrial Hygienists

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Hydrogen fluoride	BEI	3 mg/l Fluoride Urine End of shift (As soon as possible after exposure ceases)	American Conference of Governmental Industrial Hygienists
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**8.2 Exposure controls****Control measures****Engineering measures**

- Provide appropriate exhaust ventilation at machinery.
- Apply technical measures to comply with the occupational exposure limits.

**Individual protection measures****Respiratory protection**

- Use only respiratory protection that conforms to international/ national standards.
- Use NIOSH approved respiratory protection.
- In the case of dust or aerosol formation use respirator with an approved filter.
- Respirator with a full face mask.
- Self-contained breathing apparatus in confined spaces/insufficient oxygen/in case of large uncontrolled emissions/in all circumstances when the mask and cartridge do not give adequate protection.
- Use respirator when performing operations involving potential exposure to vapor of the product.

**Hand protection**

- Heat insulating gloves
- Impervious gloves
- Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

***Suitable material***

- Fluoroelastomer

**Eye protection**

- Chemical resistant goggles must be worn.
- If splashes are likely to occur, wear:
- Face-shield

**Skin and body protection**

- Complete suit protecting against chemicals
- Boots
- Do not wear leather shoes.

**Hygiene measures**

- Ensure that eyewash stations and safety showers are close to the workstation location.
- Take off contaminated clothing and shoes immediately.
- Wash contaminated clothing before re-use.
- May not get in touch with:
- Leather
- Wash hands before breaks and at the end of workday.
- Handle in accordance with good industrial hygiene and safety practice.

**SECTION 9: Physical and chemical properties**

Physical and Chemical properties here represent typical properties of this product. Contact the business area using the Product information phone number in Section 1 for its exact specifications.

**9.1 Information on basic physical and chemical properties**

<b><u>Appearance</u></b>	<b><u>Physical state:</u></b> liquid <b><u>Color:</u></b> colorless colorless
<b><u>Odor</u></b>	pungent
<b><u>Odor Threshold</u></b>	no data available
<b><u>pH</u></b>	< 1.0
<b><u>Freezing point</u></b>	-33.0 °F (-36.1 °C)
<b><u>Boiling point/boiling range</u></b>	223 °F (106 °C)
<b><u>Flash point</u></b>	Not applicable
<b><u>Evaporation rate (Butylacetate = 1)</u></b>	no data available
<b><u>Flammability (solid, gas)</u></b>	Not applicable
<b><u>Flammability (liquids)</u></b>	The product is not flammable.
<b><u>Flammability / Explosive limit</u></b>	<b><u>Explosiveness:</u></b> With certain materials (see section 10).
<b><u>Autoignition temperature</u></b>	Not applicable
<b><u>Vapor pressure</u></b>	23.03 mmHg (30.70 hPa) ( 68 °F (20 °C))
<b><u>Vapor density</u></b>	no data available
<b><u>Density</u></b>	<b><u>Bulk density:</u></b> Not applicable
<b><u>Solubility</u></b>	<b><u>Water solubility :</u></b> completely miscible, Reacts violently with water.
<b><u>Partition coefficient: n-octanol/water</u></b>	Not applicable
<b><u>Thermal decomposition</u></b>	no data available
<b><u>Viscosity</u></b>	no data available
<b><u>Explosive properties</u></b>	no data available
<b><u>Oxidizing properties</u></b>	Not applicable

**9.2 Other information**

**Molecular weight** 20 g/mol

**SECTION 10: Stability and reactivity****10.1 Reactivity**

- Reacts violently with water.
- Risk of explosion.

**10.2 Chemical stability**

- Stable under recommended storage conditions.

**10.3 Possibility of hazardous reactions**

- Corrosive in contact with metals, Gives off hydrogen by reaction with metals.

**10.4 Conditions to avoid**

- Exposure to moisture.

**10.5 Incompatible materials**

- Water
- glass
- Metals
- Strong bases
- Alkali metals

**10.6 Hazardous decomposition products**

- Hydrogen

**SECTION 11: Toxicological information****11.1 Information on toxicological effects****Acute toxicity**

**Acute oral toxicity** LD100 : 80 mg/kg - Guinea pig  
Test substance: 2 % solution

**Acute inhalation toxicity** LC50 - 1 h 2240 - 2340 ppm - Rat  
Test substance: gas

**Acute dermal toxicity**  
sodium fluoride LD 10 : ca. 300 mg/kg - Mouse

**Acute toxicity (other routes of administration)** no data available

**Skin corrosion/irritation** Corrosive

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**Serious eye damage/eye irritation**

sodium fluoride	Rabbit Eye irritation
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**Respiratory or skin sensitization**

sodium fluoride	not sensitizing
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**Mutagenicity****Genotoxicity in vitro**

sodium fluoride	In vitro tests did not show mutagenic effects
-----------------	---

**Genotoxicity in vivo**

sodium fluoride	In vivo tests did not show mutagenic effects
-----------------	--

**Carcinogenicity**

no data available

This product does not contain any ingredient designated as probable or suspected human carcinogens by:

NTP  
IARC  
OSHA  
ACGIH

**Toxicity for reproduction and development****Toxicity to reproduction / fertility**

sodium fluoride	Rat NOAEL parent: 10 - 14 mg/kg
	Rabbit NOAEL parent: 14 mg/kg not significant Developmental Toxicity

**Developmental Toxicity/Teratogenicity** no data available

**STOT**

**STOT-single exposure** no data available

**STOT-repeated exposure**

Inhalation Prolonged exposure - Rat  
Test substance: gas  
Target Organs: Cardio-vascular system, Nervous system  
observed effect

Inhalation - Rat  
Target Organs: Respiratory system, Kidney, Liver, Testes  
observed effect  
gas



**Aspiration toxicity** no data available

**Further information** corrosive effects  
Liver and kidney injuries may occur.  
Chronic exposure may entail dental or skeletal fluorosis  
The carcinogenic effect is not demonstrated in human  
risk of effect to:  
toxic effects for reproduction

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Aquatic Compartment

##### **Acute toxicity to fish** sodium fluoride

LC50 - 96 h : 51 mg/l - Fishes, Salmo gairdneri  
static test

Fresh water

##### **Acute toxicity to daphnia and other aquatic invertebrates.**

sodium fluoride

EC50 - 48 h : 26 mg/l - Daphnia magna (Water flea)  
Fresh water

EC50 - 96 h : 10.5 mg/l - Daphnia magna (Water flea)  
salt water

##### **Chronic toxicity to fish**

sodium fluoride

NOEC: 4 mg/l - 21 Days - Oncorhynchus mykiss (rainbow trout)  
static test  
Fresh water

##### **Chronic toxicity to daphnia and other aquatic invertebrates.**

sodium fluoride

NOEC: 8.9 mg/l - 21 Days - Daphnia magna (Water flea)  
static test  
Fresh water

### 12.2 Persistence and degradability

#### Abiotic degradation

##### **Photodegradation**

neutralization by natural alkalinity  
Medium  
Air

#### Biodegradation

##### **Biodegradability**

The methods for determining the biological degradability are not applicable to inorganic substances.

**12.3 Bioaccumulative potential**

**Bioconcentration factor (BCF)** Does not bioaccumulate.

**12.4 Mobility in soil**

**Adsorption potential (Koc)**

Water  
Solubility(ies)  
Mobility

Soil/sediments  
potential adsorption  
pH  
fluorides

Air  
mobility as solid aerosols

**12.5 Results of PBT and vPvB assessment** no data available

**12.6 Other adverse effects** no data available

**Ecotoxicity assessment**

**Acute aquatic toxicity**  
sodium fluoride Harmful to aquatic organisms.

**Chronic aquatic toxicity**  
sodium fluoride . low chronic toxicity.

**Remarks**

No data is available on the product itself., Ecological data therefore refers only to the effects of the decomposition products., Harmful to aquatic organisms., Nevertheless, hazard for the environment is limited due to product properties: . low chronic toxicity., Product fate is highly dependent on environmental conditions: pH, temperature, redox potential, mineral and organic content of the medium ,...

**SECTION 13: Disposal considerations****13.1 Waste treatment methods****Product Disposal**

- or

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**Waste Code**

- Environmental Protection Agency
- Hazardous Waste – YES
  
- RCRA Hazardous Waste (40 CFR 302)
- Corrosive waste – (C)

**Advice on cleaning and disposal of packaging**

- Clean container with water.
- The empty and clean containers are to be reused in conformity with regulations.
- To avoid treatments, as far as possible, use dedicated containers.

**SECTION 14: Transport information**

Transportation status: IMPORTANT! Statements below provide additional data on listed transport classification. The listed Transportation Classification does not address regulatory variations due to changes in package size, mode of shipment or other regulatory descriptors.

**DOT**

<b>14.1 UN number</b>	UN 1790
<b>14.2 Proper shipping name</b>	HYDROFLUORIC ACID
<b>14.3 Transport hazard class</b>	8
Subsidiary hazard class	6.1
Label(s)	8 (6.1)
<b>14.4 Packing group</b>	
Packing group	II
ERG No	157
<b>14.5 Environmental hazards</b>	NO
<b>Marine pollutant</b>	

**14.6 Special precautions for user**

This product contains one or more ingredients identified as a hazardous substance in Appendix A of 49 CFR 172.101. The product quantity, in one package, which triggers the RQ requirements under 49 CFR for each hazardous substance is shown.

Reportable quantities	:	RQ substance: Hydrogen fluoride
		RQ limit for substance: 100 lb
		RQ limit for product: 201.08 lb

**TDG**

<b>14.1 UN number</b>	UN 1790
<b>14.2 Proper shipping name</b>	HYDROFLUORIC ACID
<b>14.3 Transport hazard class</b>	8
Subsidiary hazard class	6.1
Label(s)	8 (6.1)

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**14.4 Packing group**

Packing group	II
ERG No	157

**14.5 Environmental hazards**

<b>Marine pollutant</b>	NO
-------------------------	----

**NOM**

no data available

**IMDG**

<b>14.1 UN number</b>	UN 1790
-----------------------	---------

<b>14.2 Proper shipping name</b>	HYDROFLUORIC ACID
----------------------------------	-------------------

**14.3 Transport hazard class**

	8
Subsidiary hazard class	6.1
Label(s)	8 (6.1)

**14.4 Packing group**

Packing group	II
---------------	----

**14.5 Environmental hazards**

<b>Marine pollutant</b>	NO
-------------------------	----

**14.6 Special precautions for user**

EmS	F-A , S-B
-----	-----------

For personal protection see section 8.

**IATA**

<b>14.1 UN number</b>	UN 1790
-----------------------	---------

<b>14.2 Proper shipping name</b>	HYDROFLUORIC ACID
----------------------------------	-------------------

**14.3 Transport hazard class**

	8
Subsidiary hazard class:	6.1
Label(s):	8 (6.1)

**14.4 Packing group**

Packing group	II
---------------	----

Packing instruction (cargo aircraft)	855
Max net qty / pkg	30.00 L
Packing instruction (passenger aircraft)	851
Max net qty / pkg	1.00 L

**14.5 Environmental hazards**

	NO
--	----

**14.6 Special precautions for user**

For personal protection see section 8.

Note: The above regulatory prescriptions are those valid on the date of publication of this sheet. Given the possible evolution of transportation regulations for hazardous materials, it would be advisable to check their validity with your sales office.

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**SECTION 15: Regulatory information****15.1 Notification status**

Inventory Information	Status
United States TSCA Inventory	Listed on Inventory
Mexico INSQ (INSQ)	In compliance with the inventory
Canadian Domestic Substances List (DSL)	Listed on Inventory
New Zealand. Inventory of Chemical Substances	In compliance with the inventory
Australia Inventory of Chemical Substances (AICS)	Listed on Inventory
Japan. CSCL - Inventory of Existing and New Chemical Substances	One or more components not listed on inventory
Korea. Korean Existing Chemicals Inventory (KECI)	Listed on Inventory
China. Inventory of Existing Chemical Substances in China (IECSC)	Listed on Inventory
Philippines Inventory of Chemicals and Chemical Substances (PICCS)	Listed on Inventory

**15.2 Federal Regulations****US. EPA EPCRA SARA Title III****SARA HAZARD DESIGNATION SECTIONS 311/312 (40 CFR 370)**

Fire Hazard	no
Reactivity Hazard	no
Sudden Release of Pressure Hazard	no
Acute Health Hazard	yes
Chronic Health Hazard	yes

**Section 313 Toxic Chemicals (40 CFR 372.65)**

The following components are subject to reporting levels established by SARA Title III, Section 313:

Ingredients	CAS-No.	Concentration
Hydrogen fluoride	7664-39-3	49 %

**Section 302 Emergency Planning Extremely Hazardous Substance Threshold Planning Quantity (40 CFR 355)**

The following components are subject to reporting levels established by SARA Title III, Section 302:

Ingredients	CAS-No.	Threshold planning quantity	Remarks
Hydrogen fluoride	7664-39-3	100 lb	

**Section 302 Emergency Planning Extremely Hazardous Substance Reportable Quantity (40 CFR 355)**

Ingredients	CAS-No.	Reportable quantity
Hydrogen fluoride	7664-39-3	100 lb

**Section 304 Emergency Release Notification Reportable Quantity (40 CFR 355)**

Ingredients	CAS-No.	Reportable quantity
Hydrogen fluoride	7664-39-3	100 lb

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**US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)**

Ingredients	CAS-No.	Reportable quantity
Hydrogen fluoride	7664-39-3	100 lb

**15.3 State Regulations****US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)**

This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**SECTION 16: Other information****NFPA (National Fire Protection Association) - Classification**

Health	4 severe
Flammability	0 minimal
Instability or Reactivity	1 slight
Special Notices	None

**HMIS (Hazardous Materials Identification System (Paint & Coating)) - Classification**

Health	4 severe
Flammability	0 minimal
Reactivity	1 slight
PPE	Determined by User; dependent on local conditions

**Further information**

- Environmental Protection Agency (EPA) requirements for a Risk Management Plan must be followed anytime at least 1000 lbs. of Hydrogen fluoride/Hydrofluoric acid (conc 50% or greater) are used or stored. Refer to 40 CFR 68.150 for specific details.
- Occupational Safety and Health Administration (OSHA) requirements for process safety management must be followed anytime at least 1000 lbs. of Hydrogen Fluoride are used or stored. Refer to 29 CFR 1910.119 for specific details.
- Product evaluated under the US GHS format.

**Date Prepared:** 04/01/2015

**Key or legend to abbreviations and acronyms used in the safety data sheet**

- C Ceiling limit
- STEL Short-term exposure limit
- TWA 8-hour, time-weighted average
- ACGIH American Conference of Governmental Industrial Hygienists
- OSHA Occupational Safety and Health Administration
- NTP National Toxicology Program
- IARC International Agency for Research on Cancer
- NIOSH National Institute for Occupational Safety and Health

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information, and belief at the date of its publication. Such information is only given as a guidance to help the user handle, use, process, store, transport, dispose, and release the product in satisfactory safety conditions and is not to be considered as a warranty or quality specification. It should be used in conjunction with technical sheets but do not replace them. Thus, the information only relates to the designated specific product and may not be applicable if such product is used in combination with other materials or in another manufacturing process, unless otherwise specifically indicated. It does not release the user from ensuring he is in conformity with all regulations linked to its activity.




**Distributed by:**  
**SAL Chemical**  
 3036 Birch Drive,  
 Weirton, WV 26062  
 304.748.8200 - Phone  
 304.797.8751 - Fax



CERTIFIED TO NSF / ANSI 60




**SAFETY DATA SHEET**

<b>SECTION 1</b>	<b>PRODUCT AND COMPANY IDENTIFICATION</b>
TRADE NAME:	Hydrofluosilicic Acid
CHEMICAL NAME:	Hydrofluosilicic Acid
CAS NUMBER:	16961 - 83 - 4
CHEMICAL FAMILY:	Inorganic Fluorides
SYNONYMS:	Fluorosilicic Acid, Hexafluosilicic Acid, HFS, FSA
PRIMARY USE:	Industrial Chemical
COMPANY INFORMATION:	<p>THE MOSAIC COMPANY            3033 Campus Drive            Plymouth, MN 55441            www.mosaicco.com            800-918-8270 or 763-577-2700 8 AM to 5 PM Central Time US</p>
EMERGENCY TELEPHONE:	<p>24 Hour Emergency Telephone Number:  <u>For Chemical Emergencies:</u> Spill, Leak, Fire or Accident            Call CHEMTREC North America: (800) 424-9300            Others: (703) 527-3887 (collect)</p>

<b>SECTION 2</b>	<b>HAZARD IDENTIFICATION</b>
Emergency Overview:	<p>Water white to straw yellow liquid with a pungent odor. Corrosive to the skin, eyes and mucous membranes through direct contact, inhalation or ingestion. May cause severe irritation and burns, which may not be immediately apparent.</p> <p>Will not burn, if involved in a fire, use extinguishing media suitable for the material that is burning.</p>
GHS Classification	<p>Acute Tox Category 4 (Oral) <span style="float: right;">Hazard Statement H302</span>            Skin Corrosion/Irritation: Category 1C <span style="float: right;">Hazard Statement H314</span>            Serious Eye Damage/Eye Irritation: Category 1 <span style="float: right;">Hazard Statement H318</span></p>
	
<p><b>Signal Word: DANGER</b>  <b>Hazard Statement(s)</b>            H302 Harmful if swallowed            H314 Causes severe skin burns and eye damage            H318 Causes serious eye damage</p>	
Label Elements	
Prevention	<p>P260 Do not breath fumes/gas/mist/vapors/spray            P264 Wash skin thoroughly after handling            P270 Do not eat, drink or smoke when using this product.            P280 Wear protective gloves/protective clothing / Wear eye protection/face protection            P284 In case of inadequate ventilation/ wear respiratory protection</p>



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Response	P301+ P312	IF SWALLOWED: Call a Poison Center/Doctor if you feel unwell.																												
	P301+P330+P331	IF SWALLOWED: Rinse mouth, Do NOT induce vomiting.																												
	P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes; Remove contact lenses, if present and easy to do. Continue rinsing.																												
	P303+P361+P353	IF ON SKIN: Take off immediately all contaminated clothing. Rinse skin with water.																												
	P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing																												
	P310	Immediately call a doctor																												
	P363	Wash contaminated clothing before reuse.																												
	P390	Absorb Spillage to prevent material damage.																												
Storage	P405 Store locked up																													
Disposal	P501 Disposal of content/containers to be in accordance with local/regional/national regulations.																													
	<table border="1"> <thead> <tr> <th colspan="2">NFPA HAZARD CLASS</th> <th colspan="2">HMIS HAZARD CLASS</th> <th colspan="2">WHMIS HAZARD CLASS</th> </tr> </thead> <tbody> <tr> <td>Health:</td> <td>3</td> <td>Health:</td> <td>3</td> <td rowspan="2">Symbol</td> <td rowspan="2"></td> </tr> <tr> <td>Flammability:</td> <td>0</td> <td>Flammability:</td> <td>0</td> </tr> <tr> <td>Instability:</td> <td>1</td> <td>Physical Hazard:</td> <td>0</td> <td>Classification</td> <td>E</td> </tr> <tr> <td>Special Hazard:</td> <td>Corrosive</td> <td>PPE:</td> <td>Section 8</td> <td>Sub Class</td> <td></td> </tr> </tbody> </table>	NFPA HAZARD CLASS		HMIS HAZARD CLASS		WHMIS HAZARD CLASS		Health:	3	Health:	3	Symbol		Flammability:	0	Flammability:	0	Instability:	1	Physical Hazard:	0	Classification	E	Special Hazard:	Corrosive	PPE:	Section 8	Sub Class		
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SECTION 3	COMPOSITION INFORMATION ON INGREDIENTS		
FORMULA:	H <sub>2</sub> SiF <sub>6</sub>		
COMPOSITION:	Hydrofluosilicic Acid	CAS No. 16961-83-4	20-25%
	Water		75-80%
SECTION 4	FIRST AID MEASURES		
FIRST AID PROCEDURES:	Eyes:	Immediately flush with plenty of water for at least 15 minutes. Get medical attention immediately.	
	Skin:	Immediately flush with plenty of water. Remove contaminated clothing. Discard contaminated clothing properly. Get medical attention if irritation occurs or persists.	
	Inhaled:	Move to fresh air. Administer oxygen. Treat symptomatically. Get medical attention promptly. Observe for possible delayed reaction.	
	Ingestion:	Do Not induce vomiting. Give large quantities of milk or water to patient if conscious. Seek medical attention promptly.	
NOTE TO PHYSICIAN:	None		

SECTION 5	FIRE FIGHTING MEASURES	
Flammable Properties:	Flash Point:	Not applicable
	OSHA Flammability Class:	Not applicable
	LEL/UEL:	Not applicable
	Auto-Ignition Temperature:	Not applicable

Status: Revised  
 Section(s) Revised: All  
 Revision Date: 01/12/2015

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Extinguishing Media:	Small fires: Water spray, foam, dry chemical or CO <sub>2</sub> . Large fires: Water spray, fog or foam.
Protection of Firefighters:	Wear self-contained breathing apparatus with full protective clothing.  Fluorosilicic Acid is not flammable, however when heated to decomposition, highly toxic and corrosive fumes of fluorides are emitted. May generate flammable and explosive hydrogen gas in contact with some metals.

<b>SECTION 6</b>	<b>ACCIDENTAL RELEASE MEASURES</b>
RESPONSE TECHNIQUES:	Small spills: Contain spill and stop leak if it can be done without risk. Use sodium carbonate or a mixture of soda ash and slaked lime, sand or noncombustible absorbent material to soak up material.  Large spills: Use same procedure as above. Isolate spill area and deny entry. Prevent discharge into waterways and sewers. Material may be neutralized with sodium carbonate or a mixture of soda ash and slaked lime. Contact proper local, state, or federal regulatory agencies to ascertain proper disposal techniques and procedures.  All waste to be collected in a DOT-approved poly drum for disposal.  Do not breathe fumes, gases, mists

<b>SECTION 7</b>	<b>HANDLING AND STORAGE</b>
HANDLING:	Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Maintain proper hygiene practices when handling this product.
STORAGE:	Store in tightly closed containers, in a well ventilated area. Keep away from heat, combustible materials, strong bases and metals. Large storage tanks should be bermed. Avoid using glass, metal or ceramic containers.

<b>SECTION 8</b>	<b>EXPOSURE CONTROLS / PERSONAL PROTECTION</b>	
ENGINEERING CONTROLS:	Assure that ventilation is adequate to control airborne levels.	
PERSONAL PROTECTIVE EQUIPMENT (PPE):	Eye/Face:	Splash proof goggles and full-face shield should be worn at all times.
	Skin:	Acid proof gloves, headgear, protective shoes and clothing should be worn to prevent contact.
	Respiratory:	Wear NIOSH approved respiratory protective equipment when vapor or mists may exceed applicable concentration limits.
	Other:	Facilities utilizing or storing this material should be equipped with an eyewash station and a safety shower.
GENERAL HYGIENE CONSIDERATIONS:	Avoid breathing fumes. Avoid ingestion. Wash thoroughly after handling. Avoid contact with eyes or skin Use with adequate ventilation	
EXPOSURE GUIDELINES:	OSHA Permissible Exposure Limits (PEL):	2.5 mg/m <sup>3</sup> as Fluoride
	ACGIH Threshold Limit Value (TLV):	2.5 mg/m <sup>3</sup> as Fluoride
*A biological threshold limit of 2 mg of Fluoride/l in urine collected at the end of the work shift is recommended to prevent development of fluorosis. An increase of 1 mg Fluoride/l in urine over an 8-hour shift reportedly corresponds to a time-weighted average exposure of 0.5 mg Fluoride/m <sup>3</sup> .		

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<b>SECTION 9</b>		<b>PHYSICAL AND CHEMICAL PROPERTIES</b>	
Note: Unless otherwise stated, values in this section are determined at 20°C (68°F) and 760 mm Hg (1 atm).			
Appearance:	Water white to straw yellow liquid	Vapor Pressure (mm Hg):	Not applicable
Odor:	Pungent	Vapor Density (air=1):	Not applicable
Odor Threshold:	No data available	Specific Gravity or Relative Density:	1.2
Physical state:	Liquid	Bulk Density:	9.7 – 10.1 lbs./ft <sup>3</sup> 25% Sol. @ 77°F
pH:	1.2	Solubility in Water:	100% Soluble in water
Melting Point/ Freezing Point:	Not applicable	Partition coefficient:	No data available
Boiling Point:	222 – 223 °F	Auto-Ignition Temperature:	Not applicable
Flash Point:	Not applicable	Decomposition Temperature:	No data available
Evaporation Rate:	No data available	Viscosity:	6.5 cps
Flammability:	No data available	Volatility:	Not applicable
Upper/lower Flammability or explosive limits	Not applicable		

<b>SECTION 10</b>		<b>STABILITY AND REACTIVITY</b>	
Chemical Stability:	Stable under recommended conditions of storage, handling and proper use.		
Conditions to Avoid:	Avoid all heat sources.		
Incompatible Materials:	Avoid contact with metals, stoneware, strong acids and alkalis, explosives, toxicants, readily oxidizable materials, alkali metals, combustible solids, and organic peroxides.		
Hazardous Decomposition Products:	Extreme temperatures such as a fire cause formation of highly toxic and corrosive fumes of fluorides such as SiF <sub>4</sub> and HF. Hydrogen gas may be formed at temperatures above 227°F.		
Corrosiveness:	Attacks silica bearing materials, metals, and stoneware		
Hazardous Polymerization:	Will not occur.		

<b>SECTION 11</b>		<b>TOXICOLOGICAL INFORMATION</b>	
Acute Oral Toxicity	LD <sub>50</sub> = 200 mg/Kg (guinea pig)		
Acute Inhalation Toxicity	LC <sub>50</sub> = 850 – 1070 ppm / 1 hour (Rat)		
Acute Dermal Toxicity	140 mg/kg LDLo (Frog)		
Mutagenesis	No data available	Target Organ	No data available
Developmental Toxicity	No data available	Carcinogenicity	No data available

<b>SECTION 12</b>		<b>ECOLOGICAL INFORMATION</b>	
Ecotoxicology	No data available		

Status: Revised  
Section(s) Revised: All  
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<b>SECTION 13</b>	<b>DISPOSAL CONSIDERATIONS</b>
	It is the responsibility of the waste generator to properly characterize all waste materials for treatment and/or disposal according to applicable regulatory entities. Consult Federal, State, Provincial Local regulation regarding disposal of waste material that may incorporate some amount of this product. If the undiluted material is spilled to soil or water, it is recommended to characterize the waste material according to 40CFR 261.20-24 (USA). Keep material in labeled, covered DOT- approved container pending disposal.

<b>SECTION 14</b>	<b>TRANSPORT INFO</b>		
Regulatory Status	Regulated by US DOT, Canada TDG, IATA, IMO/IMDG		
Identification Number	UN1778	Proper Shipping Name	Fluorosilicic Acid
Hazard Class	Class 8 (Corrosive)	Packing Group	II
DOT Emergency Response Guide Number	154		

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>				
CERCLA:	Not Regulated. Product is not listed with an RQ (Reportable Quantity)				
RCRA 261.33:	Not Regulated				
SARA TITLE III: (Exemptions at 40 CFR, Part 370 may apply for agricultural use, or for quantities of less than 10,000 pounds on-site.)	Section 302/304: Not Regulated		RQ: No	TPQ: No	
	Section 311/312:				
	Acute: Yes	Chronic: Yes	Fire: No	Pressure: No	Reactivity: No
	Section 313: Not Regulated				
NTP, IARC, OSHA:	The ingredient(s) of this product is (are) not classified as carcinogenic by NTP, IARC, or OSHA				
Canada DSL and NDSL:	On Inventory				
TSCA:	TSCA 8 (b): On Inventory TSCA 8 (d):				
CA Proposition 65: (Health & Safety Code Section 25249.5)	Not listed				
WHMIS:	Listed as Fluorosilicic Acid. Class E - Corrosive Material. This MSDS has been prepared according to the hazard criteria of the Controlled Product Regulations (CPR) and the MSDS contains all of the information required by the CPR				
CBSA:	N/A				

Status: Revised  
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SECTION 16	OTHER INFORMATION
Disclaimer:	The information in this document is believed to be correct as of the date issued. <b>HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THIS INFORMATION, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE.</b> This information and product are furnished on the condition that the person receiving them shall make their own determination as to suitability of the product for their particular purpose and on the condition that they assume the risk of their use thereof. The conditions and use of this product are beyond the control of Mosaic, and Mosaic disclaims any liability for loss or damage incurred in connection with the use or misuse of this substance.
Preparation:	The preparation of this MSDS was in accordance with ANSI Z400.1-2010.
Revision Date:	January 12, 2015
Sections Revised:	All
SDS Number:	MOS 200011.01
References:	Globally Harmonized System of Classification and Labelling of Chemicals (GHS) – 4 <sup>th</sup> Edition 2011 OSHA Hazard Communication Standard, 2012

Status: Revised  
Section(s) Revised: All  
Revision Date: 01/12/2015

Issue Date: 05/27/2011  
MSDS #: MOS 200011.01





Distributed by:  
SAL Chemical  
3036 Birch Drive  
Weirton, WV 26062  
304-748-8200

## Safety Data Sheet

### Methanol

Version 1.7

Revision Date: 10/14/2014

#### SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name** : Methanol  
**Product Use Description** : Industrial chemical

##### Manufacturer or supplier's details

**Company** : Nexeo Solutions LLC  
**Address** : 3 Waterway Square Place Suite 1000  
Woodlands, Tx. 77380  
United States of America

##### Emergency telephone number:

Health North America: 1-855-NEXEO4U (1-855-639-3648)

Health International: 1-855-NEXEO4U (1-855-639-3648)

Transport North America: CHEMTREC 800.424.9300

**Additional Information:** : Responsible Party: Product Safety Group  
E-Mail: msds@nexeosolutions.com  
SDS Requests: 1-855-429-2661  
SDS Requests Fax: 1-281-500-2370  
Website: www.nexeosolutions.com

#### SECTION 2. HAZARDS IDENTIFICATION

##### GHS Classification


Flammable liquids : Category 2  
Acute toxicity (Oral) : Category 3  
Acute toxicity (Inhalation) : Category 3  
Acute toxicity (Dermal) : Category 3  
Carcinogenicity : Category 2  
Reproductive toxicity : Category 2  
Specific target organ toxicity - single exposure : Category 1 (Eyes, Central nervous system)

##### GHS Label element

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Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	<p>H225 Highly flammable liquid and vapour.  H301 + H311 + H331 Toxic if swallowed, in contact with skin or if inhaled  H351 Suspected of causing cancer.  H361 Suspected of damaging fertility or the unborn child.  H370 Causes damage to organs (Eyes, Central nervous system).</p>
Precautionary statements	:	<p><b>Prevention:</b>  P201 Obtain special instructions before use.  P202 Do not handle until all safety precautions have been read and understood.  P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  P233 Keep container tightly closed.  P240 Ground/bond container and receiving equipment.  P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.  P242 Use only non-sparking tools.  P243 Take precautionary measures against static discharge.  P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.  P264 Wash skin thoroughly after handling.  P270 Do not eat, drink or smoke when using this product.  P271 Use only outdoors or in a well-ventilated area.  P280 Wear protective gloves/ eye protection/ face protection.  P281 Use personal protective equipment as required.</p> <p><b>Response:</b>  P301 + P310 + P330 IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician. Rinse mouth.  P303 + P361 + P353 IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower.  P304 + P340 + P311 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician.  P307 + P311 IF exposed: Call a POISON CENTER or doctor/ physician.  P363 Wash contaminated clothing before reuse.</p>

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P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

**Disposal:**

P501 Dispose of contents/ container to an approved waste disposal plant.

#### Potential Health Effects

**Carcinogenicity:**

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**ACGIH**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

#### Emergency Overview

Appearance	liquid
Colour	colourless, clear
Odour	mild, alcohol-like
Hazard Summary	No information available.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Pure substance

**Hazardous components**

CAS-No.	Chemical Name	Concentration (%)
67-56-1	Methanol	90 - 100



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**Molecular formula** : C-H4-O  
**Synonyms** : Methyl alcohol,

#### SECTION 4. FIRST AID MEASURES

**General advice** : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.  
Consult a physician.

**If inhaled** : If unconscious place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

**In case of skin contact** : If on skin, rinse well with water.  
If on clothes, remove clothes.  
  
Take off contaminated clothing and shoes immediately.  
Take victim immediately to hospital.

**In case of eye contact** : Flush eyes with water as a precaution.  
Remove contact lenses.  
Protect unharmed eye.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

**If swallowed** : Keep respiratory tract clear.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.  
If symptoms persist, call a physician.  
Take victim immediately to hospital.  
  
Never give anything by mouth to an unconscious person.  
If accidentally swallowed obtain immediate medical attention.

#### SECTION 5. FIREFIGHTING MEASURES

**Suitable extinguishing media** : Alcohol-resistant foam  
Carbon dioxide (CO<sub>2</sub>)

**MSDS Number: 10000002748**

**Methanol**



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	Dry chemical
Unsuitable extinguishing media	: High volume water jet
Specific hazards during firefighting	: Do not allow run-off from fire fighting to enter drains or water courses.  Do not use a solid water stream as it may scatter and spread fire. Cool closed containers exposed to fire with water spray.
Hazardous combustion products	: No hazardous combustion products are known
Specific extinguishing methods	: Use a water spray to cool fully closed containers.
Further information	: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments.  Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	: Wear self-contained breathing apparatus for firefighting if necessary.  In the event of fire, wear self-contained breathing apparatus.

#### **NFPA Flammable and Combustible Liquids Classification:**

Flammable Liquid Class IB

#### **SECTION 6. ACCIDENTAL RELEASE MEASURES**

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas.
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**MSDS Number: 10000002748**

**Methanol**

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	<p>Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.</p> <p>: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Material can create slippery conditions.</p>
Environmental precautions	<p>: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.</p> <p>Local authorities should be advised if significant spillages cannot be contained.</p>
Methods and materials for containment and cleaning up	<p>: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).</p> <p>Keep in suitable, closed containers for disposal. Clean contaminated floors and objects thoroughly while observing environmental regulations.</p>

#### SECTION 7. HANDLING AND STORAGE

Advice on safe handling	<p>: Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Container may be opened only under exhaust ventilation hood. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.</p> <p>Avoid contact with skin and eyes.</p>
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For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Keep away from heat.

Conditions for safe storage : No smoking.  
Keep container tightly closed in a dry and well-ventilated place.  
Containers which are opened must be carefully resealed and kept upright to prevent leakage.  
Observe label precautions.  
Electrical installations / working materials must comply with the technological safety standards.

#### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

##### Components with workplace control parameters

CAS-No.	Components	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
67-56-1	Methanol	TWA	200 ppm	ACGIH
		STEL	250 ppm	ACGIH
		TWA	200 ppm 260 mg/m <sup>3</sup>	NIOSH REL
		ST	250 ppm 325 mg/m <sup>3</sup>	NIOSH REL
		TWA	200 ppm 260 mg/m <sup>3</sup>	OSHA Z-1
		STEL	250 ppm 325 mg/m <sup>3</sup>	OSHA P0
		TWA	200 ppm 260 mg/m <sup>3</sup>	OSHA P0

##### Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

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#### Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

In the case of vapour formation use a respirator with an approved filter.

Hand protection  
Remarks

: The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection

: Eye wash bottle with pure water  
Tightly fitting safety goggles  
Safety glasses  
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection

: impervious clothing  
Choose body protection according to the amount and concentration of the dangerous substance at the work place.  
impervious clothing

Protective measures

: Wear suitable protective equipment.  
Avoid contact with skin.  
When using do not eat, drink or smoke.

Hygiene measures

: Avoid contact with skin, eyes and clothing.  
When using do not eat or drink.  
When using do not smoke.  
Wash hands before breaks and immediately after handling the product.  
Avoid contact with skin, eyes and clothing.  
Wash hands before breaks and immediately after handling the product.  
Remove contaminated clothing and protective equipment before entering eating areas.

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#### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : colourless, clear

Odour : mild, alcohol-like

Odour Threshold : 4.2 - 8940 ppm

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pH	: No data available
Freezing Point (Melting point/freezing point)	: -97.8 °C (-144.0 °F)
Boiling Point (Boiling point/boiling range)	: 64 °C (147 °F)
Flash point	: 11 °C (52 °F)
Evaporation rate	: 5.9 n-Butyl Acetate
Flammability (solid, gas)	: No data available
Burning rate	: No data available
Upper explosion limit	: 36.5 %(V)
Lower explosion limit	: 6 %(V)
Vapour pressure	: 96 mmHg @ 20 °C (68 °F)
Relative vapour density	: 1.01 @ 15 - 20 °C (59 - 68 °F) AIR=1
Relative density	: 0.791 - 0.793 Reference substance: (water = 1)
Density	: No data available
Bulk density	: No data available
Solubility(ies)	
Water solubility	: completely soluble
Solubility in other solvents	: soluble Solvent: Benzene
	: soluble Solvent: Alcohol
	: soluble Solvent: Chloroform
Partition coefficient: n-octanol/water	: log Pow: -0.82 - -0.66
Auto-ignition temperature	: No data available

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Thermal decomposition : No data available

#### SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Extremes of temperature and direct sunlight.

#### SECTION 11. TOXICOLOGICAL INFORMATION

##### Acute toxicity

###### Components:

###### **67-56-1:**

Acute oral toxicity : LD50 (rat): 100 mg/kg  
Assessment: The component/mixture is toxic after single ingestion.

Acute inhalation toxicity : LC50 (rat): 5 mg/l  
Assessment: The component/mixture is toxic after short term inhalation.

Acute dermal toxicity : LD50 (rabbit): 300 mg/kg  
Assessment: The component/mixture is toxic after single contact with skin.

##### Skin corrosion/irritation

###### Components:

###### **67-56-1:**

Species: rabbit

Result: No skin irritation

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#### Serious eye damage/eye irritation

##### Components:

##### **67-56-1:**

Species: rabbit

Result: No eye irritation

#### Respiratory or skin sensitisation

##### Components:

##### **67-56-1:**

Test Type: Maximisation Test (GPMT)

Species: guinea pig

Method: OECD Test Guideline 406

Result: Did not cause sensitisation on laboratory animals.

#### Germ cell mutagenicity

##### Components:

##### **67-56-1:**

Genotoxicity in vitro : Test Type: DNA damage and/or repair  
Metabolic activation: with and without metabolic activation  
Result: Ambiguous

Genotoxicity in vivo : Test Type: In vivo micronucleus test  
Test species: mouse (male and female)  
Cell type: Bone marrow  
Application Route: Intraperitoneal  
Exposure time: Single  
Dose: 0, 1920, 3200, 4480 mg/kg  
Result: negative

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

#### Carcinogenicity

##### Components:

##### **67-56-1:**

Carcinogenicity - Assessment : Suspected human carcinogens

#### Reproductive toxicity

##### Components:

##### **67-56-1:**

Effects on fertility : Test Type: Two-generation study  
Species: rat, male and female

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Application Route: Inhalation  
 Dose: 0, 0.013, 0.13, 1.3 mg/L  
 Duration of Single Treatment: 20 h  
 General Toxicity - Parent: NOAEC: 1.3 mg/l  
 General Toxicity F1: NOAEC: 0.13 mg/l  
 Fertility: NOAEC: 1.3 mg/l  
 Symptoms: Effects on postnatal development.  
 Result: Animal testing did not show any effects on fertility.

Effects on foetal development : Species: rat  
 Application Route: inhalation (vapour)  
 Dose: 0, 6.65, 13.3, 26.6 mg/L  
 Duration of Single Treatment: 20 d  
 Frequency of Treatment: 7 hr/day  
 General Toxicity Maternal: NOAEC: 13.3 mg/L  
 Teratogenicity: NOAEC: 6.65 mg/L  
 Result: Teratogenic effects.

Reproductive toxicity - Assessment : Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.

#### STOT - single exposure

**Product:**No data available

**Components:**

67-56-1:

Exposure routes:	Target Organs:	Assessment:	Remarks:
	Eyes, Central nervous system	Causes damage to organs., The substance or mixture is classified as specific target organ toxicant, single exposure, category 1.	

#### STOT - repeated exposure

**Product:**No data available

**Components:**

67-56-1:No data available

#### Repeated dose toxicity

**Components:**

67-56-1:

Species: mouse, male and female  
 NOAEL: 1.3 mg/l



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Application Route: Inhalation  
Exposure time: 12 mths  
Number of exposures: Continuous  
Dose: 0, 0.013, 0.13, 1.3 mg/L

#### Aspiration toxicity

#### Further information

#### Product:

Remarks: Solvents may degrease the skin.

---

## SECTION 12. ECOLOGICAL INFORMATION

### Ecotoxicity

#### Components:

##### **67-56-1:**

- |   |   |
|---|---|
| Toxicity to fish                                    | : LC50 (Lepomis macrochirus (Bluegill sunfish)): 15,400 mg/l<br>Exposure time: 96 h<br>Test Type: flow-through test   |
| Toxicity to daphnia and other aquatic invertebrates | : EC50 (Daphnia magna (Water flea)): > 10,000 mg/l<br>Exposure time: 48 h<br>Test Type: static test   |
| Toxicity to algae                                   | : EC50 (Scenedesmus capricornutum (fresh water algae)): 22,000 mg/l<br>End point: Growth rate<br>Exposure time: 96 h<br>Test Type: static test<br>Method: OECD Test Guideline 201 |
| Toxicity to bacteria                                | : IC50 (activated sludge): > 1,000 mg/l<br>End point: Growth rate<br>Exposure time: 3 h<br>Test Type: Static<br>Method: OECD Test Guideline 209                                   |

### Persistence and degradability

#### Components:

##### **67-56-1:**

- |                  |   |
|------------------|---|
| Biodegradability | : aerobic<br>Result: Readily biodegradable. |
|------------------|---|

---

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	Biodegradation: 72 %
	Remarks: Readily biodegradable
Biochemical Oxygen Demand (BOD)	: 600 - 1,120 mg/g
Chemical Oxygen Demand (COD)	: 1,420 mg/g
BOD/COD	: BOD: 600 - 1120COD: 1420
Stability in water	: Hydrolysis: 91 % at 19 °C (72 h) Remarks: Hydrolyses on contact with water. Hydrolyses readily.

#### Bioaccumulative potential

##### Components:

##### **67-56-1:**

Bioaccumulation	: Species: Cyprinus carpio (Carp) Bioconcentration factor (BCF): 1.0 Exposure time: 72 d Temperature: 20 °C Concentration: 5 mg/l Remarks: This substance is not considered to be very persistent nor very bioaccumulating (vPvB).
-----------------	---

Partition coefficient: n-octanol/water	: log Pow: -0.77
--	------------------

#### Mobility in soil

No data available

#### Other adverse effects

No data available

##### Product:

Regulation	40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks	This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App. A + B).
Additional ecological information	: No data available



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#### SECTION 13. DISPOSAL CONSIDERATIONS

##### Disposal methods

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with chemical or used container.  
Send to a licensed waste management company.

Dispose of in accordance with all applicable local, state and federal regulations.  
For assistance with your waste management needs - including disposal, recycling and waste stream reduction, contact NEXEO's Environmental Services Group at 800-637-7922.

Dispose of wastes in an approved waste disposal facility.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

#### SECTION 14. TRANSPORT INFORMATION

**IATA (International Air Transport Association):** UN1230, METHANOL, 3 (6.1), II, Flash Point: 11 °C(52 °F)

**IMDG (International Maritime Dangerous Goods):** UN1230, METHANOL, 3, (6.1), II

**DOT (Department of Transportation):** UN1230, Methanol, 3, II

#### SECTION 15. REGULATORY INFORMATION

**OSHA Hazards** : Flammable liquid, Toxic by ingestion, Toxic by skin absorption, Carcinogen, Teratogen, Reproductive hazard

**WHMIS Classification** : B2: Flammable liquid  
D1B: Toxic Material Causing Immediate and Serious Toxic Effects  
D2A: Very Toxic Material Causing Other Toxic Effects

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#### EPCRA - Emergency Planning and Community Right-to-Know Act

##### CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
Methanol	67-56-1	5000	5000

##### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards** : Fire Hazard  
Acute Health Hazard  
Chronic Health Hazard

**SARA 302** : SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

67-56-1                      Methanol                                      100 %

#### Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

67-56-1                      Methanol                                      100 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489):

67-56-1                      Methanol                                      100 %

#### Clean Water Act

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. Clean-Water Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

#### US State Regulations

##### Massachusetts Right To Know

67-56-1                      Methanol                                      90 - 100 %

##### Pennsylvania Right To Know

67-56-1                      Methanol                                      90 - 100 %

##### New Jersey Right To Know

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67-56-1 Methanol 90 - 100 %

#### California Prop 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

67-56-1 Methanol

#### The components of this product are reported in the following inventories:

<b>1907/2006 (EU)</b>	:	n (Negative listing) (Not in compliance with the inventory)
<b>Switzerland. New notified substances and declared preparations</b>	:	y (positive listing) (The formulation contains substances listed on the Swiss Inventory)
<b>United States TSCA Inventory</b>	:	y (positive listing) (On TSCA Inventory)
<b>Canadian Domestic Substances List (DSL)</b>	:	y (positive listing) (All components of this product are on the Canadian DSL.)
<b>Australia Inventory of Chemical Substances (AICS)</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)
<b>New Zealand. Inventory of Chemical Substances</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)
<b>Japan. ENCS - Existing and New Chemical Substances Inventory</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)
<b>Japan. ISHL - Inventory of Chemical Substances (METI)</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)
<b>Korea. Korean Existing Chemicals Inventory (KECI)</b>	:	y (positive listing) (On the inventory,

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**Safety Data Sheet**  
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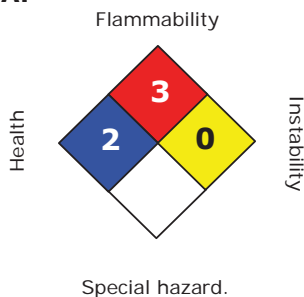
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		or in compliance with the inventory)
<b>Philippines Inventory of Chemicals and Chemical Substances (PICCS)</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)
<b>China. Inventory of Existing Chemical Substances in China (IECSC)</b>	:	y (positive listing) (On the inventory, or in compliance with the inventory)

**SECTION 16. OTHER INFORMATION**

**Further information**

**NFPA:**



**HMIS III:**

<b>HEALTH</b>	<b>2*</b>
<b>FLAMMABILITY</b>	<b>3</b>
<b>PHYSICAL HAZARD</b>	<b>0</b>

0 = not significant, 1 =Slight,  
 2 = Moderate, 3 = High  
 4 =Extreme, \* = Chronic

The information accumulated is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made become available subsequently to the date hereof, we do not assume any responsibility for the results of its use. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by NEXEO™ Solutions EHS Product Safety Department (1-855-429-2661) MSDS@nexeosolutions.com.

**Legacy MSDS:** R0001447, 140000001042

**Material number:**

20298, 160329, 20303, 16056428, 16061973, 16061181, 16056425, 16056426, 16056427, 16055184, 16053934, 16049742, 16048212, 16047323, 16039562,



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16034861, 16032613, 16031073, 16024445, 16024444, 16021152, 16018469, 16016316, 779915, 743459, 736115, 730007, 730006, 717897, 716726, 713298, 710534, 699273, 695309, 695256, 694361, 689940, 690224, 682513, 638917, 627702, 625491, 602665, 600798, 554053, 554376, 554361, 554308, 554052, 554159, 546854, 546132, 508417, 122681, 136311, 117978, 132227, 131334, 146769, 161018, 118306, 116867, 117981, 145658, 161021, 144602, 130207, 130736, 131538, 159527, 115232, 82339, 160328, 82470, 115098, 159524, 115229, 143136, 508297, 504381, 504224, 501342, 39841, 22244, 22243, 20305, 20304, 20302, 20301, 20300, 20299, 20297, 500031

<b>Key or legend to abbreviations and acronyms used in the safety data sheet</b>			
ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50			Lethal Concentration 50%

**MSDS Number: 10000002748**

**Methanol**

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Revision Date: 12 Dec 2014

## SAFETY DATA SHEET

**SECTION 1 PRODUCT AND COMPANY IDENTIFICATION****PRODUCT****Product Name:** ExxonMobil™MEK**Product Description:** Ketone**Intended Use:** Solvent

Distributed by:  
SAL Chemical  
3036 Birch Drive  
Weirton, WV 26062  
304-748-8200

**COMPANY IDENTIFICATION****Supplier:** EXXONMOBIL CHEMICAL COMPANY

P.O. BOX 3272

HOUSTON, TX. 77253-3272 USA

**24 Hour Health Emergency** (800) 726-2015**Transportation Emergency Phone** (800) 424-9300 or (703) 527-3887 CHEMTREC**Product Technical Information** (832) 624-8500**Supplier General Contact** (832) 624-8500**SECTION 2 HAZARDS IDENTIFICATION**

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

**CLASSIFICATION:**

Flammable liquid: Category 2.

Eye irritation: Category 2A. Specific target organ toxicant (central nervous system): Category 3.

**LABEL:****Pictogram:****Signal Word:** Danger**Hazard Statements:**

H225: Highly flammable liquid and vapor. H319: Causes serious eye irritation. H336: May cause drowsiness or dizziness.

**Precautionary Statements:**



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P210: Keep away from heat/sparks/open flames/hot surfaces. -- No smoking. P233: Keep container tightly closed. P240: Ground / bond container and receiving equipment. P241: Use explosion-proof electrical, ventilating, and lighting equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing mist / vapours. P264: Wash skin thoroughly after handling. P271: Use only outdoors or in a well-ventilated area. P280: Wear protective gloves and eye / face protection. P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305 + P351 + P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P337 + P313: If eye irritation persists: Get medical advice/attention. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish. P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up. P501: Dispose of contents and container in accordance with local regulations.

**Contains:** METHYL ETHYL KETONE

**Other hazard information:**

**HAZARD NOT OTHERWISE CLASSIFIED (HNOC):** None as defined under 29 CFR 1900.1200.

**PHYSICAL / CHEMICAL HAZARDS**

Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited.

**HEALTH HAZARDS**

Repeated exposure may cause skin dryness or cracking. May be irritating to nose, throat, and lungs. May cause central nervous system depression. If swallowed, may be aspirated and cause lung damage.

**ENVIRONMENTAL HAZARDS**

No significant hazards.

<b>NFPA Hazard ID:</b>	Health: 2	Flammability: 3	Reactivity: 0
<b>HMIS Hazard ID:</b>	Health: 2*	Flammability: 3	Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

<b>SECTION 3</b>	<b>COMPOSITION / INFORMATION ON INGREDIENTS</b>
------------------	---

This material is defined as a substance.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
METHYL ETHYL KETONE	78-93-3	100 %	H225, H303, H305, H336, H319(2A)

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and

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exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

## SECTION 4 FIRST AID MEASURES

### INHALATION

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

### SKIN CONTACT

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

### EYE CONTACT

Flush thoroughly with water for at least 15 minutes. Get medical assistance.

### INGESTION

Seek immediate medical attention. Do not induce vomiting.

### NOTE TO PHYSICIAN

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

## SECTION 5 FIRE FIGHTING MEASURES

### EXTINGUISHING MEDIA

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

**Inappropriate Extinguishing Media:** Straight Streams of Water

### FIRE FIGHTING

**Fire Fighting Instructions:** Evacuate area. If a leak or spill has not ignited, use water spray to disperse the vapors and to protect personnel attempting to stop a leak. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Highly flammable. Vapors are flammable and heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

**Hazardous Combustion Products:** Smoke, Fume, Incomplete combustion products, Oxides of carbon

### FLAMMABILITY PROPERTIES

**Flash Point [Method]:** -6°C (21°F) [Technical literature]

**Flammable Limits (Approximate volume % in air):** LEL: 1.0 UEL: 11

**Autoignition Temperature:** 404°C (759°F) [Technical literature]

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**SECTION 6****ACCIDENTAL RELEASE MEASURES****NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

**PROTECTIVE MEASURES**

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

**SPILL MANAGEMENT**

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. **Large Spills:** Use clean non-sparking tools to collect absorbed material. **Large Spills:** Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Eliminate sources of ignition. Warn other shipping. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

**ENVIRONMENTAL PRECAUTIONS**

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

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**SECTION 7****HANDLING AND STORAGE****HANDLING**

Avoid contact with skin. Avoid contact with eyes. Prevent exposure to ignition sources, for example use non-sparking tools and explosion-proof equipment. Potentially toxic/irritating fumes/vapors may be evolved from heated or agitated material. Use only with adequate ventilation. Do not enter storage areas or confined spaces unless adequately ventilated. Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Prevent small spills and leakage to avoid slip hazard.

**Loading/Unloading Temperature:** [Ambient]

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**Transport Temperature:** [Ambient]

**Transport Pressure:** [Ambient]

**Static Accumulator:** This material is not a static accumulator.

## STORAGE

Ample fire water supply should be available. A fixed sprinkler/deluge system is recommended. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Outside or detached storage preferred. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

**Storage Temperature:** [Ambient]

**Storage Pressure:** [Ambient]

**Suitable Containers/Packing:** Tank Trucks; Drums; Barges; Tank Cars

**Suitable Materials and Coatings (Chemical Compatibility):** Carbon Steel; Stainless Steel; Polyester; Teflon; Butyl Rubber

**Unsuitable Materials and Coatings:** Ethylene-propylene-diene monomer (EPDM); Polyacrylonitrile; Polypropylene; Polystyrene; Polyvinyl Alcohol; PVC; Polyethylene; Natural Rubber

## SECTION 8

## EXPOSURE CONTROLS / PERSONAL PROTECTION

### EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard			NOTE	Source
METHYL ETHYL KETONE		TWA	590 mg/m <sup>3</sup>	200 ppm	N/A	OSHA Z1
METHYL ETHYL KETONE		STEL	300 ppm		N/A	ACGIH
METHYL ETHYL KETONE		TWA	200 ppm		N/A	ACGIH

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

### Biological limits

Substance	Specimen	Sampling Time	Limit	Determinant	Source
METHYL ETHYL KETONE	Urine	End of shift	2 mg/l	MEK	ACGIH BELs (BEIs)

### ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

### PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications,

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handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode. Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

If prolonged or repeated contact is likely, chemical resistant gloves are recommended. If contact with forearms is likely, wear gauntlet style gloves.

**Eye Protection:** Chemical goggles are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

If prolonged or repeated contact is likely, chemical, and oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9

## PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid

**Form:** Clear

**Color:** Colorless

**Odor:** Pungent

**Odor Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 20 °C):** 0.805 - 0.807 [With respect to water] [Calculated]

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**Density:** 804 kg/m<sup>3</sup> (6.71 lbs/gal, 0.8 kg/dm<sup>3</sup>) - 806 kg/m<sup>3</sup> (6.72 lbs/gal, 0.81 kg/dm<sup>3</sup>) [ASTM D4052]

**Flammability (Solid, Gas):** N/D

**Flash Point [Method]:** -6°C (21°F) [Technical literature]

**Flammable Limits (Approximate volume % in air):** LEL: 1.0 UEL: 11

**Autoignition Temperature:** 404°C (759°F) [Technical literature]

**Boiling Point / Range:** 79°C (173°F) - 81°C (178°F) [ASTM D1078]

**Decomposition Temperature:** N/D

**Vapor Density (Air = 1):** > 1 at 101 kPa [In-house method]

**Vapor Pressure:** 10.4 kPa (78 mm Hg) at 20 °C | 12.6 kPa (94.5 mm Hg) at 25°C  
[Technical literature]

**Evaporation Rate (n-butyl acetate = 1):** 7.7 [In-house method]

**pH:** N/D

**Log Pow (n-Octanol/Water Partition Coefficient):** 0.3 [Technical literature]

**Solubility in Water:** Appreciable

**Viscosity:** [N/D at 40 °C] | 0.51 cSt (0.51 mm<sup>2</sup>/sec) at 20°C [ASTM D7042]

**Oxidizing Properties:** See Hazards Identification Section.

#### OTHER INFORMATION

**Freezing Point:** N/D

**Melting Point:** -86°C (-123°F) [Technical literature]

**Molecular Weight:** 72 G/MOLE [Calculated]

**Hygroscopic:** Yes

**Coefficient of Thermal Expansion:** 0.00138 [Calculated] [In-house method]

### SECTION 10

### STABILITY AND REACTIVITY

**REACTIVITY:** See sub-sections below.

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Avoid heat, sparks, open flames and other ignition sources.

**MATERIALS TO AVOID:** Strong oxidizers

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

### SECTION 11

### TOXICOLOGICAL INFORMATION

#### INFORMATION ON TOXICOLOGICAL EFFECTS

Hazard Class	Conclusion / Remarks
<b>Inhalation</b>	
Acute Toxicity: No end point data for material.	Minimally Toxic.
Irritation: No end point data for material.	May be irritating to the respiratory tract. The effects are reversible.
<b>Ingestion</b>	
Acute Toxicity (Rat): LD50 2193 mg/kg	Minimally Toxic. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 423
<b>Skin</b>	

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Acute Toxicity (Rabbit): LD50 > 5000 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 402
Skin Corrosion/Irritation: Data available.	May dry the skin leading to discomfort and dermatitis. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 404
<b>Eye</b>	
Serious Eye Damage/Irritation: Data available.	Irritating and will injure eye tissue. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 405
<b>Sensitization</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.
Skin Sensitization: Data available.	Not expected to be a skin sensitizer. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 406
<b>Aspiration:</b> Data available.	May be harmful if swallowed and enters airways. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> Data available.	Not expected to be a germ cell mutagen. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 471 473 474 476
<b>Carcinogenicity:</b> No end point data for material.	Not expected to cause cancer.
<b>Reproductive Toxicity:</b> Data available.	Not expected to be a reproductive toxicant. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 414 416
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	May cause drowsiness or dizziness.
Repeated Exposure: Data available.	Not expected to cause organ damage from prolonged or repeated exposure. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 413

## OTHER INFORMATION

### For the product itself:

Vapor concentrations above recommended exposure levels are irritating to the eyes and the respiratory tract, may cause headaches and dizziness, are anesthetic and may have other central nervous system effects. Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis.

Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

METHYL ETHYL KETONE (MEK): Simultaneous exposure to Methyl Ethyl Ketone (MEK) or Methyl Isobutyl Ketone (MIBK) and n-Hexane can potentiate the risk of adverse effects from n-Hexane on the peripheral nervous system.

The following ingredients are cited on the lists below: None.

--REGULATORY LISTS SEARCHED--

1 = NTP CARC

2 = NTP SUS

3 = IARC 1

4 = IARC 2A

5 = IARC 2B

6 = OSHA CARC



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<b>SECTION 12</b>	<b>ECOLOGICAL INFORMATION</b>
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The information given is based on data available for the material, the components of the material, and similar materials.

**ECOTOXICITY**

Material -- Not expected to be harmful to aquatic organisms.

Material -- Not expected to demonstrate chronic toxicity to aquatic organisms.

**MOBILITY**

Material -- Expected to remain in water or migrate through soil.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Material -- Expected to be readily biodegradable.

**Hydrolysis:**

Material -- Transformation due to hydrolysis not expected to be significant.

**Photolysis:**

Material -- Transformation due to photolysis not expected to be significant.

**Atmospheric Oxidation:**

Material -- Expected to degrade at a moderate rate in air

**OTHER ECOLOGICAL INFORMATION**

**VOC (EPA Method 24):** 6.718 lbs/gal

**ECOLOGICAL DATA**

**Ecotoxicity**

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	96 hour(s)	Pimephales promelas	LC50 2993 mg/l
Aquatic - Acute Toxicity	48 hour(s)	Daphnia magna	EC50 308 mg/l
Aquatic - Acute Toxicity	96 hour(s)	Pseudokirchneriella subcapitata	ErC50 2029 mg/l

**Persistence, Degradability and Bioaccumulation Potential**

Media	Test Type	Duration	Test Results
Octanol-Water	Calculated		log Kow 0.3
Water	Ready Biodegradability	28 day(s)	Percent Degraded 98

<b>SECTION 13</b>	<b>DISPOSAL CONSIDERATIONS</b>
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Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

Product Name: ExxonMobil™MEK  
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## DISPOSAL RECOMMENDATIONS

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

## REGULATORY DISPOSAL INFORMATION

RCRA Information: Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Potential RCRA characteristics: IGNITABILITY. TCLP (METHYL ETHYL KETONE)

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14

## TRANSPORT INFORMATION

### LAND (DOT)

**Proper Shipping Name:** ETHYL METHYL KETONE  
**Hazard Class & Division:** 3  
**ID Number:** 1193  
**Packing Group:** II  
**Product RQ:** 5000 LBS - METHYL ETHYL KETONE  
**ERG Number:** 127  
**Label(s):** 3  
**Transport Document Name:** UN1193, ETHYL METHYL KETONE, 3, PG II

### LAND (TDG)

**Proper Shipping Name:** ETHYL METHYL KETONE  
**Hazard Class & Division:** 3  
**UN Number:** 1193  
**Packing Group:** II

### SEA (IMDG)

**Proper Shipping Name:** ETHYL METHYL KETONE (METHYL ETHYL KETONE)  
**Hazard Class & Division:** 3  
**EMS Number:** F-E, S-D  
**UN Number:** 1193  
**Packing Group:** II  
**Marine Pollutant:** No  
**Label(s):** 3  
**Transport Document Name:** UN1193, ETHYL METHYL KETONE (METHYL ETHYL KETONE), 3, PG II, (-6°C c.c.)

### AIR (IATA)

**Proper Shipping Name:** METHYL ETHYL KETONE  
**Hazard Class & Division:** 3

Product Name: ExxonMobil™MEK

Revision Date: 12 Dec 2014

**UN Number:** 1193

**Packing Group:** II

**Label(s) / Mark(s):** 3

**Transport Document Name:** UN1193, METHYL ETHYL KETONE, 3, PG II

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
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**OSHA HAZARD COMMUNICATION STANDARD:** This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

**Listed or exempt from listing/notification on the following chemical inventories:** AICS, DSL, ENCS, IECSC, KECI, PICCS, TSCA

**EPCRA SECTION 302:** This material contains no extremely hazardous substances.

**CERCLA:**

Chemical Name	CAS Number	Typical Value	Component RQ	Product RQ
METHYL ETHYL KETONE	78-93-3	100 %	5000 LBS	5000 LBS

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** Fire. Immediate Health. Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:** This material contains no chemicals subject to the supplier notification requirements of the SARA 313 Toxic Release Program.

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
METHYL ETHYL KETONE	78-93-3	1, 4, 13, 16, 17, 18, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL	6 = TSCA 5a2	11 = CA P65 REPRO	16 = MN RTK
2 = ACGIH A1	7 = TSCA 5e	12 = CA RTK	17 = NJ RTK
3 = ACGIH A2	8 = TSCA 6	13 = IL RTK	18 = PA RTK
4 = OSHA Z	9 = TSCA 12b	14 = LA RTK	19 = RI RTK
5 = TSCA 4	10 = CA P65 CARC	15 = MI 293	

Code key: CARC=Carcinogen; REPRO=Reproductive

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
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N/D = Not determined, N/A = Not applicable

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H225: Highly flammable liquid and vapor; Flammable Liquid, Cat 2

Product Name: ExxonMobil™MEK

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H303: May be harmful if swallowed; Acute Tox Oral, Cat 5  
H305: May be harmful if swallowed and enters airways; Aspiration, Cat 2  
H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A  
H336: May cause drowsiness or dizziness; Target Organ Single, Narcotic

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Updates made in accordance with implementation of GHS requirements.

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Internal Use Only

MHC: 2A, 0, 0, 2, 1, 2

DGN: 4400034HUS (1004484)

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# SAFETY DATA SHEET

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### Product identifier

**Product name:** Eastman(TM) Methyl Isobutyl Ketone

**Product No.:** EAN 900416. 02039-00, P0203907, P0203911, P0203908, P0203909, P0203900, P0203901, P020390Q, P020390S, P020390X, P0203910

**Synonyms, Trade Names:** 02039-00

### Additional identification

**Chemical name:** 4-methylpentan-2-one  
**CAS-No.:** 108-10-1

### Relevant identified uses of the substance or mixture and uses advised against

**Identified uses:** Solvent

**Uses advised against:** None known.

### Details of the supplier of the safety data sheet

#### Manufacturer / Supplier

Eastman Chemical Company  
200 South Wilcox Drive  
Kingsport, TN 37660-5280 US  
+14232292000

**Distributed by:**

**SAL Chemical**  
**3036 Birch Drive**  
**Weirton, WV 26062**  
**304-748-8200**

Visit our website at [www.EASTMAN.com](http://www.EASTMAN.com) or email [emnmsds@eastman.com](mailto:emnmsds@eastman.com)

### Emergency telephone number:

For emergency health, safety, and environmental information, call 1-423-229-4511 or 1-423-229-2000.

For emergency transportation information, in the United States: call CHEMTREC at 800-424-9300 or call 423-229-2000.

## SECTION 2: Hazards identification

### Hazard classification:

#### Physical hazards

Flammable liquids Category 2

#### Health hazards

Acute toxicity (Inhalation) Category 4  
Eye Damage/Irritation Category 2A  
Specific target organ toxicity - single exposure Category 3

**OSHA Specified Hazards:** not applicable

### Warning label items including precautionary statement:

**Pictogram:**



**Signal words:** Danger

**Hazard Statement(s):** H225: Highly flammable liquid and vapor.  
H332: Harmful if inhaled.  
H319: Causes serious eye irritation.  
H335: May cause respiratory irritation.

**Precautionary statement:**

**Prevention:** P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.  
P233: Keep container tightly closed.  
P240: Ground/bond container and receiving equipment.  
P241: Use explosion-proof electrical/ventilating/lighting/equipment.  
P242: Use only non-sparking tools.  
P243: Take precautionary measures against static discharge.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P261: Avoid breathing dust/fume/gas/mist/vapors/spray.  
P271: Use only outdoors or in a well-ventilated area.  
P264: Wash hands thoroughly after handling.

**Response:** P370 + 378: In case of fire: Use water spray, carbon dioxide, dry chemical or foam for extinction.  
P303+P361+P353: IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower.  
P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P312: Call a POISON CENTER or doctor/physician if you feel unwell.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337+P313: If eye irritation persists: Get medical advice/attention.

**Storage:** P403+P235: Store in a well-ventilated place. Keep cool.  
P233: Keep container tightly closed.  
P405: Store locked up.

**Disposal:** P501: Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Hazard(s) not otherwise classified (HNOC):** Potential peroxide former.

### SECTION 3: Composition/information on ingredients

#### Substances / Mixtures

**General information:**

Chemical name	Concentration	Additional identification	Notes
methyl isobutyl ketone	100%	CAS-No.: 108-10-1	#

\* All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

# This substance has workplace exposure limit(s).

**SECTION 4: First aid measures****Description of first aid measures**

**Inhalation:** Move to fresh air. If breathing stops, provide artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Eye contact:** Immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention.

**Skin contact:** Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms persist. Wash contaminated clothing before reuse. Destroy or thoroughly clean contaminated shoes.

**Ingestion:** Seek medical advice.

**Most important symptoms and effects, both acute and delayed:** May irritate and cause redness and pain.

**Indication of any immediate medical attention and special treatment needed**

**Hazards:** None known.

**Treatment:** Treat symptomatically.

**SECTION 5: Firefighting measures**

**General fire hazards:** Flammable liquid and vapor. USE WATER WITH CAUTION. Material will float and may ignite on surface of water.

**Extinguishing media**

**Suitable extinguishing media:** Water spray. Dry chemical. Carbon Dioxide. Foam.

**Unsuitable extinguishing media:** None known.

**Special hazards arising from the substance or mixture:** Vapors may cause a flash fire or ignite explosively. Vapors may travel considerable distance to a source of ignition and flash back. Prevent buildup of vapors or gases to explosive concentrations. Forms explosive peroxides which may be shock sensitive.

**Advice for firefighters**

**Special fire fighting procedures:** Use water spray to keep fire-exposed containers cool.



**Special protective equipment for fire-fighters:** Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**SECTION 6: Accidental release measures**

**Personal precautions, protective equipment and emergency procedures:** Wear appropriate personal protective equipment.

**Environmental precautions:** Avoid release to the environment.

**Methods and material for containment and cleaning up:** Eliminate sources of ignition. Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Large Spillages: Use water spray to disperse vapors and dilute spill to a nonflammable mixture. Prevent runoff from entering drains, sewers, or streams. Dike for later disposal.

**Notification Procedures:** In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations.

**SECTION 7: Handling and storage:**

**Precautions for safe handling:** Keep away from heat, sparks and open flame. Use only with adequate ventilation. After opening, purge container with nitrogen before reclosing. Periodically test for peroxide formation on long-term storage. If peroxide formation is suspected, do not open or move container. Do not distill to near dryness. Addition of water or appropriate reducing materials will lessen peroxide formation. Minimize exposure to air.

**Conditions for safe storage, including any incompatibilities:** Keep container tightly closed and in a well-ventilated place. Store away from other materials. Comply with all national, state, and local codes pertaining to the storage, handling, dispensing, and disposal of flammable liquids.

**Specific end use(s):** Solvent

**SECTION 8: Exposure controls/personal protection**

**Control parameters**  
**Occupational exposure limits**

Country specific exposure limits have not been established or are not applicable unless listed below.

Chemical name	Type	Exposure Limit values	Source
4-methylpentan-2-one; isobutyl methyl ketone	TWA	20 ppm	US. ACGIH Threshold Limit Values (01 2010)
	STEL	75 ppm	US. ACGIH Threshold Limit Values (01 2010)
	PEL	100 ppm 410 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000) (02 2006)

**Biological limit values**

Chemical name	Exposure Limit values	Source
4-methylpentan-2-one; isobutyl methyl ketone (methyl isobutyl ketone: Sampling time: End of shift.)	1 mg/l (Urine)	ACGIH BEL (01 2010)

**Exposure controls**

**Appropriate engineering controls:** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

**Individual protection measures, such as personal protective equipment**

**General information:** Eye bath. Washing facilities. Safety shower.

**Eye/face protection:** Wear safety glasses with side shields (or goggles). Wear a full-face respirator, if needed.

**Skin protection**

**Hand protection:** Wear chemical-resistant gloves, footwear, and protective clothing appropriate for the risk of exposure. Contact health and safety professional or manufacturer for specific information.

**Other:** No data available.

**Respiratory Protection:** If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998. Respirator type: Air-purifying respirator with an appropriate, government approved (where applicable), air-purifying filter, cartridge or canister. Contact health and safety professional or manufacturer for specific information.

**Hygiene measures:** Observe good industrial hygiene practices.

**Environmental Controls:** No data available.

**SECTION 9: Physical and chemical properties**

**Information on basic physical and chemical properties**

**Appearance**

**Physical State:** Liquid  
**Form:** Liquid  
**Color:** Colorless  
**Odor:** ketone  
**Odor Threshold:** No data available.

<b>pH:</b>	No data available.
<b>Melting Point</b>	-85 °C
<b>Boiling Point:</b>	117 °C
<b>Flash Point:</b>	16 °C (Tagliabue Closed Cup)
<b>Evaporation Rate:</b>	No data available.
<b>Flammability (solid, gas):</b>	No data available.
<b>Flammability Limit - Upper (%)-:</b>	8.0 %(V)
<b>Flammability Limit - Lower (%)-:</b>	1.2 %(V)
<b>Vapor pressure:</b>	No data available.
<b>Vapor density (air=1):</b>	3.5
<b>Specific Gravity:</b>	0.80 (20 °C)
<b>Solubility(ies)</b>	
<b>Solubility in Water:</b>	Moderate
<b>Solubility (other):</b>	No data available.
<b>Partition coefficient (n-octanol/water):</b>	Pow: 24 log Pow: 1.38
<b>Autoignition Temperature:</b>	443 °C (ASTM D2155)
<b>Decomposition Temperature:</b>	(DTA) No exotherm to boiling
<b>Dynamic Viscosity:</b>	No data available.
<b>Kinematic viscosity:</b>	No data available.
<b>Explosive properties:</b>	No data available.
<b>Oxidizing properties:</b>	No data available.

## SECTION 10: Stability and reactivity

<b>Reactivity:</b>	May form peroxides of unknown stability.
<b>Chemical stability:</b>	Stable
<b>Possibility of hazardous reactions:</b>	Forms peroxides of unknown stability.
<b>Conditions to avoid:</b>	Heat, sparks, flames.
<b>Incompatible materials:</b>	Strong oxidizing agents.
<b>Hazardous decomposition products:</b>	Carbon Dioxide. Carbon Monoxide.

## SECTION 11: Toxicological information

### Information on likely routes of exposure

<b>Inhalation:</b>	Harmful if inhaled.
<b>Ingestion:</b>	None known.
<b>Skin contact:</b>	Prolonged or repeated skin contact may cause drying, cracking, or irritation.
<b>Eye contact:</b>	Causes serious eye irritation.

**Information on toxicological effects****Acute Toxicity****Oral**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; Oral LD-50: (Rat): 2,080 mg/kg  
isobutyl methyl ketone

**Dermal**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; Dermal LD-50: (Rabbit): >10 ml/kg  
isobutyl methyl ketone

**Inhalation**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; LC50 (Rat, 4 h): 2000 - 4000 ppm  
isobutyl methyl ketone

**Repeated dose toxicity**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; No data available.  
isobutyl methyl ketone

**Skin corrosion/irritation:**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; (Rabbit, 72 h): none  
isobutyl methyl ketone

**Serious eye damage/eye irritation:**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; (Rabbit): slight to moderate  
isobutyl methyl ketone

**Respiratory or skin sensitization:**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one; No data available.  
isobutyl methyl ketone

**Mutagenicity****In vitro**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone No data available.

**In vivo**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone No data available.

**Carcinogenicity**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone IARC 2B: possibly carcinogenic to humans.

**Reproductive toxicity**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone No data available.

**Specific target organ toxicity - single exposure**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone No data available.

**Specific target organ toxicity - repeated exposure**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone No data available.

**Aspiration hazard**

**Product:** No data available.

**Specified substance(s)**

4-methylpentan-2-one;  
isobutyl methyl ketone May be harmful if swallowed and enters airways.

**Other adverse effects:**

Contains an IARC (International Agency for Research on Cancer) 2B material. IARC 2B is a classification for possible human carcinogen based on sufficient evidence on carcinogenicity in experimental animals, but inadequate evidence for cancer in exposed humans.

**SECTION 12: Ecological information****Toxicity****Acute toxicity****Fish****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; LC-50 (goldfish, 24 h): 460 mg/l  
isobutyl methyl ketone LC-50 (golden orfe, 48 h): 675 - 750 mg/l**Aquatic invertebrates****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; LC-50 (Water Flea, 24 h): 4,300 mg/l  
isobutyl methyl ketone LC-50 (Brown Shrimp, 24 h): 1,250 mg/l**Chronic Toxicity****Fish****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; No data available.  
isobutyl methyl ketone**Aquatic invertebrates****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; No data available.  
isobutyl methyl ketone**Toxicity to Aquatic Plants****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; No data available.  
isobutyl methyl ketone**Persistence and degradability****Biodegradation****Product:** No data available.**Specified substance(s)**4-methylpentan-2-one; No data available.  
isobutyl methyl ketone**Biological Oxygen Demand:****Product** No data available.**Specified substance(s)**4-methylpentan-2-one; BOD-5: 1,940 - 2,060 mg/g  
isobutyl methyl ketone**Chemical Oxygen Demand:****Product** No data available.

**Specified substance(s)**  
4-methylpentan-2-one; isobutyl methyl ketone 2,160 - 2,460 mg/g

**BOD/COD ratio**  
**Product** No data available.

**Specified substance(s)**  
4-methylpentan-2-one; isobutyl methyl ketone No data available.

**Bioaccumulative potential**  
**Product:** No data available.

**Specified substance(s)**  
4-methylpentan-2-one; isobutyl methyl ketone No data available.

**Mobility in soil:** No data available.

#### **Known or predicted distribution to environmental compartments**

4-methylpentan-2-one; isobutyl methyl ketone No data available.

**Results of PBT and vPvB assessment:** No data available.

4-methylpentan-2-one; isobutyl methyl ketone No data available.

**Other adverse effects:** No data available.

### **SECTION 13: Disposal considerations**

#### **Waste treatment methods**

**General information:** No data available.

**Disposal methods:** Dispose of waste and residues in accordance with local authority requirements. Incinerate. Since emptied containers retain product residue, follow label warnings even after container is emptied. Residual vapors may explode on ignition; do not cut, drill, grind, or weld on or near this container.

### **SECTION 14: Transport information**

*Important Note: Shipping descriptions may vary based on mode of transport, quantities, package size, and/or origin and destination. Consult your company's Hazardous Materials/Dangerous Goods expert for information specific to your situation.*

#### **DOT**

Reportable Quantity: 2,270 kg (methyl isobutyl ketone)  
Possible Shipping Description(s):

UN 1245 Methyl isobutyl ketone 3 II



**IMDG - International Maritime Dangerous Goods Code**

Possible Shipping Description(s):

UN 1245 METHYL ISOBUTYL KETONE 3 II

**IATA**

Possible Shipping Description(s):

UN 1245 Methyl isobutyl ketone 3 II

**SECTION 15: Regulatory information****Safety, health and environmental regulations/legislation specific for the substance or mixture:**

**This product has been classified in accordance with hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.**

**WHMIS (Canada) Status:** controlled**WHMIS (Canada) Hazard Classification:** B/2, D/2/B**SARA 311-312 Hazard Classification(s):**

immediate (acute) health hazard

fire hazard

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical List**

METHYL ISOBUTYL KETONE

**OSHA:** hazardous

**TSCA (US Toxic Substances Control Act):** This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.

**DSL (Canadian Domestic Substances List) and CEPA (Canadian Environmental Protection Act):** This product is listed on the DSL or otherwise complies with CEPA new substance notification requirements.

**AICS / NICNAS (Australian Inventory of Chemical Substances and National Industrial Chemicals Notification and Assessment Scheme):** This product is listed on AICS or otherwise complies with NICNAS.

**MITI (Japanese Handbook of Existing and New Chemical Substances):** This product is listed in the Handbook or has been approved in Japan by new substance notification.

**ECL (Korean Toxic Substances Control Act):** This product is listed on the Korean inventory or otherwise complies with the Korean Toxic Substances Control Act.

**Philippines Inventory (PICCS) :** This product is listed on the Philippine Inventory or otherwise complies with PICCS.

**Inventory of Existing Chemical Substances in China:** All components of this product are listed on the Inventory of Existing Chemical Substances in China (IECSC).

## SECTION 16: Other information

**HMIS® Hazard Ratings:** Health - 1, Flammability - 3, Chemical Reactivity - 1

*HMIS® rating involves data interpretations that may vary from company to company. They are intended only for rapid, general identification of the magnitude of the specific hazard. To deal adequately with the safe handling of this material, all the information contained in this MSDS must be considered.*

**Revision Information:** Not relevant.

**Key literature references and sources for data:** No data available.

**Training information:** No data available.

**Issue date:** 07/07/2014

**SDS No.:**

**Disclaimer:** This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

# SAFETY DATA SHEET



Nonexempt Mineral Spirits

## Section 1. Identification

<b>GHS product identifier</b>	: Nonexempt Mineral Spirits
<b>Synonyms</b>	: Low boiling point naphtha - unspecified; Low aromatic hydrocarbon solvents - medium flashpoint.; Petroleum distillates; mineral spirits; White spirits; Stoddard Solvent; Solvent Napthas; Petroleum hydrocarbon solvent; CITGO® Material Code: 19035
<b>Material uses</b>	: Hydrocarbon Solvent
<b>Code</b>	: 19035
<b>MSDS #</b>	: 19035
<b>Supplier's details</b>	: CITGO Petroleum Corporation 1701 Golf Road, Suite 1-1101 Rolling Meadows, IL 60008-4295 custsol@citgo.com
<b>Emergency telephone number</b>	: Technical Contact: (847) 734-7630 (8am - 4pm CT M-F) Medical Emergency: (832) 486-4700 CHEMTREC Emergency: (800) 424-9300 (United States Only)

**Distributed by:**  
**SAL Chemical**  
3036 Birch Drive,  
Weirton, WV 26062  
304.748.8200 - Phone  
304.797.8751 - Fax

## Section 2. Hazards identification

<b>OSHA/HCS status</b>	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
<b>Classification of the substance or mixture</b>	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY: INHALATION - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) [Narcotic effects] - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) [central nervous system (CNS)] - Category 2 ASPIRATION HAZARD - Category 1

### GHS label elements

**Hazard pictograms**



**Signal word** : Danger

**Hazard statements** : Flammable liquid and vapor.  
Harmful if inhaled.  
Causes serious eye irritation.  
Causes skin irritation.  
Suspected of causing cancer.  
May be fatal if swallowed and enters airways.  
May cause drowsiness and dizziness.  
May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS))

### Precautionary statements

## Section 2. Hazards identification

- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, sparks, open flames and hot surfaces. - No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash hands thoroughly after handling.
- Response** : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF SWALLOWED: Immediately call a POISON CENTER or physician. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
- Storage** : Store locked up. Store in a well-ventilated place. Keep cool.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Substance
- Other means of identification** : Low boiling point naphtha - unspecified; Low aromatic hydrocarbon solvents - medium flashpoint.; Petroleum distillates; mineral spirits; White spirits; Stoddard Solvent; Solvent Napthas; Petroleum hydrocarbon solvent; CITGO® Material Code: 19035

### CAS number/other identifiers

- CAS number** : 8052-41-3

Ingredient name	%	CAS number
C9-C15 Cycloalkanes	30 - 60	**
C9-C15 Alkanes	10 - 30	**
C9-C15 Aromatics	10 - 30	**
Trimethylbenzene, all isomers	3 - 7	25551-13-7
Xylenes, mixed isomers	0.5 - 1.5	1330-20-7
Cumene	0.1 - 1	98-82-8
Ethylbenzene	0.1 - 1	100-41-4

\* = Various    \*\* = Mixture    \*\*\* = Proprietary

Any concentration shown as a range is to protect confidentiality or is due to process variation.

**Occupational exposure limits, if available, are listed in Section 8.**

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open

## Section 4. First aid measures

- airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : If ingested, this material presents a significant aspiration and chemical pneumonitis hazard. Induction of emesis is not recommended. Consider activated charcoal and/or gastric lavage. If patient is obtunded, protect the airway by cuffed endotracheal intubation or by placement of the body in a Trendelenburg and left lateral decubitus position.
- Specific treatments** : Treat symptomatically and supportively.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that gas or vapor is still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

**Specific hazards arising from the chemical** : Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, carbon dioxide (CO<sub>2</sub>), water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Non equilibrium conditions may increase the fire hazard associated with this product. Always bond receiving containers to the fill pipe before and during loading. Always confirm that receiving container is properly grounded. Bonding and grounding alone may be inadequate to eliminate fire and explosion hazards. Carefully review operations that may increase the risks such as tank and container filling, tank cleaning, sampling, gauging, loading, filtering, mixing, agitation, etc. In addition to bonding and grounding, efforts to mitigate the hazards may include, but are not limited to, ventilation, inerting and/or reduction of transfer velocities. Always keep nozzle in contact with the container throughout the loading process. Do NOT fill any portable container in or on a vehicle.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Bulk Storage Conditions:** Maintain all storage tanks in accordance with applicable regulations. Use necessary controls to monitor tank inventories. Inspect all storage tanks on a periodic basis. Test tanks and associated piping for tightness. Maintain the automatic leak detection devices to assure proper working condition.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
C9-C15 Cycloalkanes	<b>ACGIH TLV (United States).</b> TWA: 400 ppm 8 hours. Form: Methylcyclohexane
C9-C15 Aromatics	<b>ACGIH TLV (United States).</b> TWA: 400 ppm 8 hours. Form: (Methylcyclohexane)
Nonane, all isomers	<b>ACGIH TLV (United States, 4/2014).</b> TWA: 200 ppm 8 hours.
Trimethylbenzene, all isomers	TWA: 1050 mg/m <sup>3</sup> 8 hours. <b>ACGIH TLV (United States, 4/2014).</b> TWA: 25 ppm 8 hours.
1,2,4-Trimethylbenzene	TWA: 123 mg/m <sup>3</sup> 8 hours. <b>ACGIH TLV (United States, 4/2014).</b> TWA: 25 ppm 8 hours.
Xylenes, mixed isomers	TWA: 123 mg/m <sup>3</sup> 8 hours. <b>ACGIH TLV (United States, 4/2014).</b>



## Section 8. Exposure controls/personal protection

Cumene	<p>TWA: 100 ppm 8 hours.  TWA: 434 mg/m<sup>3</sup> 8 hours.  STEL: 150 ppm 15 minutes.  STEL: 651 mg/m<sup>3</sup> 15 minutes.  <b>OSHA PEL (United States, 2/2013).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.  <b>ACGIH TLV (United States, 4/2014).</b>  TWA: 50 ppm 8 hours.  <b>OSHA PEL (United States, 2/2013). Absorbed through skin.</b></p>
Ethylbenzene	<p>TWA: 50 ppm 8 hours.  TWA: 245 mg/m<sup>3</sup> 8 hours.  <b>ACGIH TLV (United States, 4/2014).</b>  TWA: 20 ppm 8 hours.  <b>OSHA PEL (United States, 2/2013).</b>  TWA: 100 ppm 8 hours.  TWA: 435 mg/m<sup>3</sup> 8 hours.</p>

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, vapor controls, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety glasses equipped with side shields are recommended as minimum protection in industrial settings. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: Splash goggles. Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. chemical splash goggles. If inhalation hazards exist, a full-face respirator may be required instead.

### Skin protection

**Hand protection** : Chemical-resistant gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers.

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Use a properly fitted, air-purifying or supplied-air respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

<b>Physical state</b>	: Liquid. [Watery liquid.]
<b>Color</b>	: Colorless.
<b>Odor</b>	: Characteristic hydrocarbon solvent odor.
<b>pH</b>	: Not applicable
<b>Boiling point/boiling range</b>	: 157 to 218°C (314.6 to 424.4°F)
<b>Flash point</b>	: Closed cup: 42°C (107.6°F) [Tagliabue (ASTM D-56)]
<b>Evaporation rate</b>	: 0.16 (n-butyl acetate. = 1)
<b>Lower and upper explosive (flammable) limits</b>	: Lower: 0.6% Upper: 8%
<b>Vapor pressure</b>	: 0.029 kPa (0.22 mm Hg) [room temperature]
<b>Vapor density</b>	: 4.5 to 5 [Air = 1]
<b>Relative density</b>	: 0.79
<b>Density lbs/gal</b>	: 6.61 lbs/gal
<b>Gravity, °API</b>	: Estimated 48 @ 60 F
<b>Solubility</b>	: Very slightly soluble in the following materials: cold water.
<b>Auto-ignition temperature</b>	: 230 to 240°C (446 to 464°F)
<b>Conductivity</b>	: <5 picosiemens/meter (unadditized)

## Section 10. Stability and reactivity

<b>Reactivity</b>	: Not expected to be Explosive, Self-Reactive, Self-Heating, or an Organic Peroxide under US GHS Definition(s).
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
<b>Incompatible materials</b>	: Reactive or incompatible with the following materials: oxidizing materials
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Nonane, all isomers	LC50 Inhalation Gas.	Rat	3200 ppm	4 hours
Trimethylbenzene, all isomers	LD50 Oral	Rat	8970 mg/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Mouse	6900 mg/kg	-
	LD50 Oral	Rat	5 g/kg	-
propylbenzene	LC50 Inhalation Gas.	Rat	65000 ppm	2 hours
	LD50 Oral	Rat	6040 mg/kg	-
Xylenes, mixed isomers	LC50 Inhalation Gas.	Cat	9500 ppm	2 hours
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LC50 Inhalation Gas.	Rat	6700 ppm	4 hours
	LC50 Inhalation Gas.	Rat	6670 ppm	4 hours

## Section 11. Toxicological information

Cumene	LD50 Oral	Mouse	2119 mg/kg	-
	LD50 Oral	Rat	4300 mg/kg	-
	LD50 Oral	Rat	4300 mg/kg	-
	LC50 Inhalation Vapor	Mouse	10 g/m <sup>3</sup>	7 hours
	LD50 Dermal	Rabbit	12300 uL/kg	-
Ethylbenzene	LD50 Oral	Rat	2.9 g/kg	-
	LD50 Oral	Rat	4000 mg/kg	-
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

**Conclusion/Summary** : **C9-C15 Alkanes:** In animal studies utilizing mineral spirits containing up to 22% aromatics indicated that the acute central nervous system effects are reversible. Based on existing animal studies, the potential for persistent effects is not clear.  
**Trimethylbenzene, all isomers:**

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
C9-C15 Aromatics	Skin - Mild irritant	Rabbit	-	24 hours 500 microliters	-
Nonane, all isomers	Skin - Mild irritant	Pig	-	24 hours 250 microliters	-
	Skin - Moderate irritant	Rat	-	96 hours 300 microliters	-
Trimethylbenzene, all isomers	Eyes - Mild irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Xylenes, mixed isomers	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
Cumene	Skin - Moderate irritant	Rabbit	-	100 Percent	-
	Eyes - Mild irritant	Rabbit	-	86 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 10 milligrams	-
Ethylbenzene	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-

**Skin** : **C9-C15 Alkanes:** Primary dermal irritation studies (four hour exposure) in rabbits utilizing mineral spirits containing less than 2% aromatics resulted in slight to moderate skin irritation. In humans, mineral spirits have produced slight to moderate skin irritation particularly with evaporation from the skin is prevented.

**Eyes** : No additional information.

**Respiratory** : **C9-C15 Alkanes:** Animal studies have demonstrated that mineral spirits produced mild respiratory tract irritation at elevated concentrations. Also, sensory respiratory tract irritation was evident by reduced breathing rates in the test animals in certain studies.

### Sensitization

**Skin** : **C9-C15 Alkanes:** In animal studies utilizing mineral spirits containing up to 18%, aromatics skin sensitization is not evident.

**Respiratory** : No additional information.

### Mutagenicity

**Conclusion/Summary** : **C9-C15 Alkanes:** In vivo and in vitro studies on mineral spirits containing up to 22 % aromatics indicate that these products are not genotoxic.

### Carcinogenicity

**Conclusion/Summary** : **C9-C15 Alkanes:** The National Toxicology Program (NTP) conducted two-year carcinogenicity studies in rats and mice with Stoddard Solvent IIC (less than 2% aromatics). The studies indicated that there was some evidence of carcinogenic activity in male rats (adrenal medulla neoplasms and renal tubule adenoma) but no evidence of carcinogenic activity in female rats. Further, there was equivocal evidence of carcinogenic activity in female mice (hepatocellular adenoma) but no evidence of carcinogenic activity in male mice. A low carcinogenic potential is suggested by a lack of

## Section 11. Toxicological information

genotoxic potential identified in in vivo and in vitro genetic toxicity tests (with and without metabolic activation).

### Classification

Product/ingredient name	OSHA	IARC	NTP
Xylenes, mixed isomers	-	3	-
Cumene	-	2B	Reasonably anticipated to be a human carcinogen.
Ethylbenzene	-	2B	-

### Reproductive toxicity

**Conclusion/Summary** : **C9-C15 Alkanes**: There were no treatment-related effects on pregnancy rate, mortality or gross post mortem observations in animal studies utilizing mineral spirits containing less than 2% aromatics.

### Teratogenicity

**Conclusion/Summary** : **C9-C15 Alkanes**: There were no treatment-related effects on pregnancy rate, mortality or gross post mortem observations in animal studies utilizing mineral spirits containing less than 2% aromatics.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
C9-C15 Cycloalkanes	Category 3	Not applicable.	Narcotic effects
C9-C15 Alkanes	Category 3	Not applicable.	Narcotic effects
C9-C15 Aromatics	Category 3	Not applicable.	Narcotic effects
Nonane, all isomers	Category 3	Not applicable.	Narcotic effects
Trimethylbenzene, all isomers	Category 3	Not applicable.	Respiratory tract irritation and Narcotic effects
1,2,4-Trimethylbenzene	Category 3	Not applicable.	Respiratory tract irritation
propylbenzene	Category 3	Not applicable.	Respiratory tract irritation
Cumene	Category 3	Not applicable.	Respiratory tract irritation
Ethylbenzene	Category 3	Not applicable.	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Trimethylbenzene, all isomers	Category 2	Not determined	central nervous system (CNS)
Ethylbenzene	Category 2	Inhalation	ears

### Aspiration hazard

Name	Result
C9-C15 Cycloalkanes	ASPIRATION HAZARD - Category 1
C9-C15 Alkanes	ASPIRATION HAZARD - Category 1
C9-C15 Aromatics	ASPIRATION HAZARD - Category 1
Nonane, all isomers	ASPIRATION HAZARD - Category 1
Trimethylbenzene, all isomers	ASPIRATION HAZARD - Category 1
propylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1
Ethylbenzene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Routes of entry anticipated: Oral, Dermal, Inhalation.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.

## Section 11. Toxicological information

- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness.
- Skin contact** : Causes skin irritation.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways. Irritating to mouth, throat and stomach.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Potential chronic health effects

- General** : May cause damage to organs through prolonged or repeated exposure.
- Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Trimethylbenzene, all isomers	Acute LC50 5600 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
1,2,4-Trimethylbenzene	Acute LC50 17000 µg/l Marine water	Crustaceans - Cancer magister - Zoea	48 hours
	Acute LC50 4910 µg/l Marine water	Crustaceans - Elasmopus pectenicrus - Adult	48 hours
propylbenzene	Acute LC50 7720 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 22.4 mg/l Fresh water	Fish - Tilapia zillii	96 hours
	Acute EC50 1800 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
Xylenes, mixed isomers	Acute LC50 1550 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute EC50 90 mg/l Fresh water	Crustaceans - Cypris subglobosa	48 hours
	Acute LC50 8.5 ppm Marine water	Crustaceans - Palaemonetes pugio - Adult	48 hours
	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 15700 µg/l Fresh water	Fish - Lepomis macrochirus - Juvenile (Fledgling, Hatchling, Weanling)	96 hours

## Section 12. Ecological information

Cumene	Acute LC50 19000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute LC50 16940 µg/l Fresh water	Fish - Carassius auratus	96 hours
	Acute EC50 2600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
Ethylbenzene	Acute EC50 7400 µg/l Fresh water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 10600 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 2700 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 5200 µg/l Marine water	Crustaceans - Americamysis bahia	48 hours
Ethylbenzene	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
	Chronic NOEC 1000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours

**Conclusion/Summary** : Not available.

### Persistence and degradability

**Conclusion/Summary** : Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
C9-C15 Aromatics	2.8 to 6.5	99 to 5780	high
Nonane, all isomers	5.65	105	low
Trimethylbenzene, all isomers	3.4 to 3.8	-	low
1,2,4-Trimethylbenzene	3.63	243	low
propylbenzene	3.69	-	low
Xylenes, mixed isomers	3.12	8.1 to 25.9	low
Cumene	3.55	94.69	low
Ethylbenzene	3.6	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.





## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**RCRA classification** : D001, D018

**Date of issue/Date of revision** : 6/29/2015.

## Section 14. Transport information

	DOT Classification	IMDG	IATA
UN number	UN1268	UN1268	UN1268
UN proper shipping name	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III	UN1268, Petroleum Distillates, n. o.s. (Naphtha Solvent), 3, PG III
Transport hazard class(es)	3 	3  	3 
Packing group	III	III	III
Environmental hazards	No.	Yes.	No.
Additional information	No additional remark.	-	-

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 15. Regulatory information

**U.S. Federal regulations** : **TSCA 12(b) one-time export:** Nonane, all isomers  
**United States inventory (TSCA 8b):** All components are listed or exempted.  
**Clean Water Act (CWA) 307:** Ethylbenzene; Naphthalene; Toluene; Benzene  
**Clean Water Act (CWA) 311:** Xylenes, mixed isomers; Ethylbenzene; Naphthalene; Toluene; Benzene  
 This material is classified as an oil under Section 311 of the Clean Water Act (CWA) and the Oil Pollution Act of 1990 (OPA). Discharges or spills which produce a visible sheen on waters of the United States, their adjoining shorelines, or into conduits leading to surface waters must be reported to the EPA's National Response Center at (800) 424-8802.

### SARA 302/304

#### Composition/information on ingredients

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Fire hazard  
 Immediate (acute) health hazard  
 Delayed (chronic) health hazard

#### Composition/information on ingredients



## Section 15. Regulatory information

Name	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
C9-C15 Cycloalkanes	Yes.	No.	No.	Yes.	No.
C9-C15 Alkanes	Yes.	No.	No.	Yes.	No.
C9-C15 Aromatics	Yes.	No.	No.	Yes.	No.
Nonane, all isomers	Yes.	No.	No.	Yes.	No.
Trimethylbenzene, all isomers	Yes.	No.	No.	Yes.	Yes.
1,2,4-Trimethylbenzene	Yes.	No.	No.	Yes.	No.
propylbenzene	Yes.	No.	No.	Yes.	No.
Xylenes, mixed isomers	Yes.	No.	No.	Yes.	No.
Cumene	Yes.	No.	No.	Yes.	Yes.
Ethylbenzene	Yes.	No.	No.	Yes.	Yes.

### SARA 313

	Product name	CAS number	%
<b>Form R - Reporting requirements</b>	1,2,4-Trimethylbenzene	95-63-6	<5
	Ethylbenzene	100-41-4	<1
<b>Supplier notification</b>	1,2,4-Trimethylbenzene	95-63-6	<5
	Ethylbenzene	100-41-4	<1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

### State regulations

- Massachusetts** : The following components are listed: STODDARD SOLVENT
- New York** : The following components are listed: Cumene; Benzene, 1-methylethyl-; Ethylbenzene
- New Jersey** : The following components are listed: STODDARD SOLVENT
- Pennsylvania** : The following components are listed: STODDARD SOLVENT

### California Prop. 65

**WARNING:** This product contains a chemical known to the State of California to cause cancer.

**WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

Ingredient name	%	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
Cumene	<1	Yes.	No.	No.	No.
Ethylbenzene	<1	Yes.	No.	41 µg/day (ingestion) 54 µg/day (inhalation)	No.
Naphthalene	<0.1	Yes.	No.	Yes.	No.
Toluene	<0.01	No.	Yes.	No.	7000 µg/day (ingestion)
Benzene	<0.001	Yes.	Yes.	6.4 µg/day (ingestion) 13 µg/day (inhalation)	24 µg/day (ingestion) 49 µg/day (inhalation)

### International regulations

#### International lists

- Australia inventory (AICS):** All components are listed or exempted.
- China inventory (IECSC):** All components are listed or exempted.
- Japan inventory:** All components are listed or exempted.
- Korea inventory:** All components are listed or exempted.
- Malaysia Inventory (EHS Register):** All components are listed or exempted.
- New Zealand Inventory of Chemicals (NZIoC):** All components are listed or exempted.
- Philippines inventory (PICCS):** All components are listed or exempted.
- Taiwan inventory (CSNN):** Not determined.

#### Canada inventory

- All components are listed or exempted.

## Section 15. Regulatory information

- EU Inventory** : All components are listed or exempted.
- WHMIS (Canada)** : Class B-3: Combustible liquid with a flash point between 37.8°C (100°F) and 93.3°C (200°F).  
Class D-2B: Material causing other toxic effects (Toxic).

## Section 16. Other information

### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

### History

**Date of issue/Date of revision** : 6/29/2015.

### Key to abbreviations

- : ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- UN = United Nations

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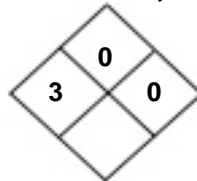
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## Material Safety Data Sheet

Revision Issued: 10/23/09	Supercedes: 2/28/07	First Issued: 4/11/1996
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### Section I – Product and Company Identification

<b>Product Name:</b> <b>Phosphoric Acid 65-80% Technical Grade</b>	<b>PotashCorp MSDS No.:</b> 80 <b>ERG No.:</b> 154		
 <p>1101 Skokie Blvd., Northbrook, IL 60062          Phone (800) 241-6908 / (847) 849-4200</p> <p>Suite 500, 122 – 1<sup>st</sup> Avenue South          Saskatoon, Saskatchewan Canada S7K7G3          Phone (800) 667-0403 from Canada          (800) 667-3930 from USA</p> <p><b>Emergencies (800) 424-9300 (CHEMTREC)</b>          Web Site <a href="http://www.potashcorp.com">www.potashcorp.com</a>          Health Emergencies, Contact Your Local Poison Center</p>	<p>Flammability</p> <p>Health  Instability</p> <p>Specific Hazard</p> <p><b>NFPA Code</b></p>		
<b>Common Name:</b> Phosphoric Acid	<b>Formula:</b> H <sub>3</sub> PO <sub>4</sub>	<b>Synonym:</b> TG70, TG75, TG75LS, TG80, TG80LS, FERT75, DCHA75	<b>Uses:</b> Industrial

### Section II – Composition / Information On Ingredients

Chemical Name	CAS No.	Exposure Limits								% by Weight
		OSHA PEL		TLV – TWA		STEL		CEIL		
		mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>	ppm	
Phosphoric Acid	7664-38-2	1		1		3				65-80

### Section III – Hazard Identification

<b>Potential Acute Health Effects:</b>	
<b>Eyes and Skin:</b>	Contact causes eye irritation, may cause burns or blindness. Substance is corrosive. May cause severe burns and ulceration.
<b>Inhalation:</b>	Inhalation can cause irritation or corrosive burns to the upper respiratory system, including nose, mouth, and throat. Lung irritation, pulmonary edema, and chemical pneumonitis can also occur.
<b>Ingestion:</b>	Ingestion causes irritation and can cause corrosive burns to mouth, throat and stomach resulting in hemorrhaging and permanent damage. Can be fatal if swallowed.
<b>Potential Chronic Health Effects:</b>	Long-term exposure may cause upper respiratory disease and irritation of the skin.
<b>CARCINOGENICITY LISTS</b>	<b>IARC Monograph:</b> No <b>NTP:</b> No <b>OSHA:</b> No

### Section IV – First Aid Measures

<b>Eyes:</b>	Immediately flush eyes (holding eyelids apart) with plenty of water for at least 15 minutes. Get medical attention.
<b>Skin:</b>	Immediately flush skin with plenty of water while removing contaminated clothing. Get medical attention if irritation develops or persists.
<b>Ingestion:</b>	Do not induce vomiting. Drink large amounts of water (or milk if available) to dilute the acid. Get medical attention immediately.
<b>Inhalation:</b>	Remove to fresh air. If breathing has stopped, give artificial respiration with the aid of a pocket mask equipped with a none way valve or other proper respiratory medical device. If breathing with difficulty, give oxygen. Observe for possible delayed reaction.

<b>Section V – Fire Fighting Measures</b>			
<b>Flash Point:</b>	Non-flammable	<b>Autoignition Temperature:</b>	Not Applicable
<b>Lower Explosive Limit:</b>	Not Applicable	<b>Upper Explosive Limit:</b>	Not Applicable
<b>Unusual Fire and Explosion Hazards:</b>	Phosphoric Acid is not flammable however the following hazards can occur when exposure to extreme heat: release of phosphorus oxides and/or phosphine from thermal decomposition and hydrogen from reaction with metals.		
<b>Extinguishing Media:</b>	Phosphoric Acid is not flammable; use most appropriate agent to extinguish surrounding material.		
<b>Special Firefighting Procedures and Equipment:</b>	Keep personnel removed from and upwind of fire. Wear full fire-fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA). Cool containers containing phosphoric acid with water spray to prevent rupture.		

<b>Section VI – Accidental Release Measures</b>	
<b>Small Spill:</b>	Neutralize acid spill with alkali such as soda ash, sodium bicarbonate, limestone or lime. Absorb material with an inert material such as sand, vermiculite, diatomaceous earth or other absorbent material and place in chemical waste container to be disposed at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal. Adequate ventilation is required for soda ash due to the release of carbon dioxide gas. No smoking in spill area.
<b>Large Spill:</b>	Contain spill with dikes and transfer the material to appropriate containers for reclamation or disposal. Absorb remaining spill with an inert material such as sand, vermiculite or other absorbent material and place in chemical waste container to be disposed at an appropriate waste disposal facility according to current applicable laws and regulations and product characteristics at time of disposal. Neutralize residue with alkali such as soda ash, sodium bicarbonate, limestone or lime. Adequate ventilation is required for soda ash due to the release of carbon dioxide gas. No smoking in spill area.
<b>Release Notes:</b>	If spill could potentially enter any waterway, including intermittent dry creeks, contact the local authorities. If in the U.S., contact the US COAST GUARD NATIONAL RESPONSE CENTER toll free number 800-424-8802. In case of accident or road spill notify: CHEMTREC IN USA at 800-424-9300; CANUTEC in Canada at 613-996-6666 CHEMTREC in other countries at (International code)+1-703-527-3887.
<b>Comments:</b>	See Section XIII for disposal information and Section XV for regulatory requirements. Large and small spills may have a broad definition depending on the user's handling system. Therefore, the spill category must be defined at the point of release by technically qualified personnel.

<b>Section VII – Handling and Storage</b>	
<b>Ventilation:</b>	Use with adequate ventilation.
<b>Handling:</b>	Use appropriate personal protective equipment as specified in Section VIII. Avoid contact with skin and eyes. Avoid inhalation and ingestion.
<b>Storage:</b>	Store in unopened container in cool, well ventilated area, away from potential sources of heat and fire. Keep away from combustible materials, strong bases and metals. Large storage tanks should be bermed and electrically grounded. Avoid using unprotected steel containers.

<b>Section VIII – Exposure Controls/ Personal Protection</b>	
<b>Engineering Controls:</b>	Good ventilation should be sufficient to control airborne levels.
<b>Personal Protection:</b>	
<b>Eye Protection:</b>	Wear chemical splash goggles and face shield (ANSI Z87.1 or approved equivalent) when eye and face contact is possible due to splashing or spraying of material.
<b>Protective Clothing:</b>	Where contact is likely, wear chemical-resistant gloves, a chemical suit, rubber boots and chemical safety goggles plus a face shield.
<b>Respiratory Protection:</b>	Wear NIOSH approved respiratory protective equipment when vapor or mists may exceed applicable concentration limits.
<b>Other Protective Clothing or Equipment:</b>	Facilities storing or utilizing this material should be equipped with an eyewash facility and a safety shower.

Product Name: Phosphoric Acid 65-80% Technical Grade

Section IX – Physical and Chemical Properties			
Appearance/Color/Odor:	Clear, colorless liquid with no odor	Boiling Point:	158°C (85% H <sub>3</sub> PO <sub>4</sub> )
Melting Point/Range:	-17.5°C (75% H <sub>3</sub> PO <sub>4</sub> ), 4.6°C (80% H <sub>3</sub> PO <sub>4</sub> )	Boiling Point Range:	121-144°C (65-80% H <sub>3</sub> PO <sub>4</sub> )
Solubility in Water:	750-850 g/L (high solubility) (75-85% H <sub>3</sub> PO <sub>4</sub> )	Vapor Pressure (mmHg):	11-4 mm Hg @ 25°C (low volatility)
Specific Gravity:	1.5-1.6 @ 25°C/15.5°C	Molecular Weight:	98
Vapor Density:	3.4 (air=1)	% Volatiles:	Not Applicable
Bulk Density:	13 lbs/gal	Evaporation Rate:	Not Applicable
pH:	1-1.5 at 1-10 g/L	Freezing Point:	-17.5°C (75% H <sub>3</sub> PO <sub>4</sub> ), 4.6°C (80% H <sub>3</sub> PO <sub>4</sub> )
Viscosity:	12-33 cp @ 20°C, 7.2-16 cp @ 40°C	Density:	1.5-1.6 g/mL @ 25°C

Section X – Stability and Reactivity	
Stability:	This product is hygroscopic, but is stable under normal conditions of storage, handling and use.
Hazardous Polymerization:	Will not occur
Conditions to Avoid:	High temperatures
Materials to Avoid (Incompatibles):	Bases, aluminum, copper, mild steel, brass and bronze
Hazardous Decomposition Products:	Phosphorus oxides and/or phosphine from thermal decomposition and hydrogen gas from reaction with metals.

Section XI – Toxicological Information		
Significant Routes of Exposure:	Eyes, Skin, Respiratory System, Digestive Tract	
Toxicity to Animals:	Acute Oral Toxicity:	(Rat) LD <sub>50</sub> = 1,530 mg/kg bw.
	Acute Inhalation Toxicity:	(Guinea pig, mouse, rat, rabbit ) 1-hr: LC <sub>50</sub> = 61 – 1,689 mg/m <sup>3</sup> P <sub>2</sub> O <sub>5</sub> .
	Acute Toxicity: Other Routes:	No data available
	Acute Dermal Toxicity:	(Rabbit) 24–hr: LD <sub>50</sub> (85-75% H <sub>3</sub> PO <sub>4</sub> ) = >1,260 – >3,160 mg/kg bw.
	Repeated Dose Toxicity:	No data available
	Eye & Skin Irritation/Corrosion:	Eye Irritation/Corrosion: (Rabbit) OECD Guideline 405: Not irritating at 17% solution but severe irritation at higher concentration. Skin Irritation/Corrosion: (Rabbit) 24-hr: Highly irritating to corrosive.
Special Remarks on Toxicity to Animals:	Developmental Toxicity/Teratogenicity:	No data available
	Bacterial Genetic Toxicity In-Vitro: Gene Mutation:	( <i>S. typhimurium</i> ) Bacterial reverse mutation assay: Negative.
	Non-Bacterial Genetic Toxicity In-Vitro: Chromosomal Aberration:	(Sea urchin) Embryo and sperm assays: Aberrations caused at pH 6.5.
	Toxicity to Reproduction:	(Rat) One-generation: 375 mg/kg bw did not affect offspring growth in rats.
	Carcinogenicity:	No data available
Other Effects on Humans:	Inhalation: 10,000 mg/m <sup>3</sup> is immediately dangerous to life (IDLH). Dermal contact: May irritate eyes and skin.	
Special Remarks on Chronic Effects on Humans	No data available	
Special Remarks on Other Effects on Humans:	No data available	

Product Name: Phosphoric Acid 65-80% Technical Grade

## Section XII – Ecological Information

<b>Ecotoxicity</b>	<b>EPA Ecological Toxicity rating :</b>	High
	<b>Acute Toxicity to Fish:</b>	( <i>L. macrochirus</i> (bluegill sunfish)) 96-hr static: LC <sub>50</sub> = pH 3.0–3.5.
	<b>Chronic Toxicity to Fish:</b>	Mosquito fish: LC <sub>50</sub> = 138 mg/L; 96 hours
	<b>Acute Toxicity to Aquatic Invertebrates:</b>	( <i>Daphnia magna</i> ) 12-hr static: EC <sub>50</sub> = pH 4.6; ( <i>Daphnia pulex</i> ) 12-hr static: EC <sub>50</sub> = pH 4.1; ( <i>Gammarus pulex</i> ) 12-hr static: LC <sub>50</sub> = pH 3.4.
	<b>Chronic Toxicity to Aquatic Invertebrates:</b>	No data available
	<b>Acute Toxicity to Aquatic Plants:</b>	Dangerous to aquatic plants at high concentrations.
	<b>Toxicity to Bacteria:</b>	(Activated sludge): EC <sub>50</sub> = pH 2.55.
	<b>Toxicity to Soil Dwelling Organisms:</b>	No data available
	<b>Toxicity to Terrestrial Plants:</b>	(Peas, beans, beets, rapeseed and weeds) Sprayed with 15-20% solution of H <sub>3</sub> PO <sub>4</sub> : Foliage was destroyed on all plants.
<b>Environmental Fate:</b>	<b>Stability in Water:</b>	Ionic dissociation in water.
	<b>Stability in Soil:</b>	Dissolves some soil material (carbonates).
	<b>Transport and Distribution:</b>	Under acidic soil conditions, sparsely soluble phosphates tend to solubilize and may migrate to water.
<b>Toxicity:</b>	Inorganic phosphates have the potential to increase the growth of freshwater algae, whose eventual death will reduce the available oxygen for aquatic life.	
<b>Degradation Products:</b>	<b>Biodegradation:</b>	Under anaerobic conditions, microorganisms may degrade the product to phosphine.
	<b>Photodegradation:</b>	No data available

## Section XIII – Disposal Considerations

<b>Product Disposal:</b>	Dispose of waste at an appropriate waste disposal facility according to applicable laws and regulations. Neutralize with lime or other base. Collect in appropriate containers. Dispose of at an appropriate waste disposal facility in accordance with current applicable laws and regulations and product characteristics at time of disposal.
<b>General Comments:</b>	None

## Section XIV – Transportation Information

	USDOT	TDG - Canada
<b>Proper Shipping Name:</b>	Phosphoric Acid, Solution	Phosphoric Acid, Solution
<b>Hazard Class:</b>	8	8
<b>Identification Number:</b>	UN1805	UN1805
<b>Packing Group (Technical Name):</b>	III	III
<b>Labeling / Placarding:</b>	Corrosive	Corrosive
<b>Authorized Packaging:</b>	Rail: Class DOT 103, 104, 105, 109, 111, 112, 114, 115, or 120 tank car tanks; Class 106 or 110 multi-unit tank car tanks and AAR Class 203W, 206W, and 211W tank car tanks. Truck: DOT specification MC 300, MC 301, MC 302, MC 303, MC 304, MC 305, MC 306, MC 307, MC 310, MC 311, MC 312, MC 330, MC 331, DOT 406, DOT 407, and DOT 412 cargo tank motor vehicles.	
<b>Notes:</b>	TDG Note (Canada): If product exceeds the CERCLA Reportable Quantity, the notation "RQ" shall be added before or after the basic shipping description.	

Product Name: Phosphoric Acid 65-80% Technical Grade

Section XV – Regulatory Information										
<b>UNITED STATES: SARA Hazard Category:</b>	This product has been reviewed according to the EPA Hazard Categories promulgated under Section 311 and 312 of the Superfund Amendment and reauthorization Act of 1986 (SARA title III) and is considered, under applicable definitions, to meet the following categories:									
	<b>Fire:</b>	No	<b>Pressure Generating:</b>	No	<b>Reactivity:</b>	No	<b>Acute:</b>	Yes	<b>Chronic:</b>	No
	<b>40 CFR Part 355 - Extremely Hazardous Substances:</b>						None Applicable			
	<b>40 CFR Part 370 - Hazardous Chemical Reporting:</b>						Applicable			
	<b>All intentional ingredients listed on the TSCA inventory.</b>									
<b>SARA Title III Information:</b>	This product contains the following substances subject to the reporting requirements of Title III (EPCRA) of the Superfund amendments and Reauthorization Act of 1986 and 40 CFR Part 372:									
	<b>Chemical</b>	<b>CAS NO.</b>	<b>Percent by Weight</b>	<b>CERCLA RQ (lbs)</b>	<b>SARA (1986) Reporting</b>					
	Phosphoric Acid	7664-38-2	65-80	5000	<b>311</b>	<b>312</b>	<b>313</b>			
					Yes	Yes	No			
<b>CERCLA/Superfund, 40 CFR Parts 117, 302:</b>	If this product contains components subject to substances designated as CERCLA reportable Quantity (RQ) Substances, it will be designated in the above table with the RQ value in pounds. If there is a release of RQ Substance to the environment, notification to the National Response Center, Washington D.C. (1-800-424-8802) is required.									
<b>CANADA:</b>	<b>WHMIS Hazard Symbol and Classification:</b>			This product is WHMIS controlled. Category E						
	<b>Ingredient Disclosure List:</b>			This product does contain ingredient(s) on this list.						
	<b>Environmental Protection:</b>			All intentional ingredients are listed on the DSL (Domestic Substance List).						
<b>EINECS#:</b>	(Phosphoric Acid) 231-633-2									
<b>California: Prop 65:</b>	This is not a chemical known to cause cancer, nor is it listed.									

Section XVI – Other Information				
<b>NFPA Hazard Ratings:</b>	<b>Health:</b> 3	<b>Flammability:</b> 0	<b>Instability:</b> 0	<b>Special Hazards:</b>
	0 = Insignificant	1 = Slight	2 = Moderate	3 = High 4 = Extreme
<b>COMMENTS:</b>				
<b>Section(s) changed since last revision:</b>	I, III, IV, V, IX, X, XII, XV, XVI			
<p>Although the information contained is offered in good faith, SUCH INFORMATION IS EXPRESSLY GIVEN WITHOUT ANY WARRANTY (EXPRESS OR IMPLIED) OR ANY GUARANTEE OF ITS ACCURACY OR SUFFICIENCY and is taken at the user's sole risk. User is solely responsible for determining the suitability of use in each particular situation. PCS Sales specifically DISCLAIMS ANY LIABILITY WHATSOEVER FOR THE USE OF SUCH INFORMATION, including without limitation any recommendation which user may construe and attempt to apply which may infringe or violate valid patents, licenses, and/or copyright.</p>				

Product Name: Phosphoric Acid 65-80% Technical Grade



**Glycol Ether PM ACETATE**

Version 1.2

Revision Date 03/08/2016

Print Date 11/23/2016

SDS No.: BE126

**1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**

Trade name : Glycol Ether PM ACETATE  
CAS Number: : 108-65-6  
Chemical characterization : Propylene Glycol Ether Esters  
Chemical name : 1-Methoxy-2-Propanol Acetate  
Synonyms : PM Acetate, PMA

Identified uses : Solvent

**Distributed By:**  
**SAL Chemical**  
**3036 Birch Drive**  
**Weirton, WV 26062**  
**304-748-8200**

**Company Address**

Lyondell Chemical Company  
LyondellBasell Tower, Suite 300  
1221 McKinney St.  
P.O. Box 2583  
Houston Texas 77252-2583

**Company Telephone**

Customer Service 888 777-0232  
Product Safety 800 700-0946  
product.safety@lyb.com

**Emergency telephone**

CHEMTREC USA 800-424-9300  
LYONDELL 800-245-4532

E-mail address : product.safety@lyb.com  
Responsible/issuing person

**SECTION 2. HAZARDS IDENTIFICATION****GHS Classification**

Flammable liquids

Category 3

GHS Classification Scale (1= severe hazard; 4= slight hazard)

**Label elements****Hazard symbols** :**Signal Word** : Warning**Hazard Statements** : H226 Flammable liquid and vapor.

**Precautionary Statements** : **Prevention**  
P210 Keep away from open flames/hot surfaces. - No smoking.  
P233 Keep container tightly closed.  
P243 Take precautionary measures against static discharge.

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P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

**Response**

P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

**Storage**

P403 + P235 Store in a well-ventilated place. Keep cool.

**Other hazards**

No additional information available.

**3. Composition/information on ingredients****Substances**

Chemical nature : Substance

**Ingredients**

Chemical name	CAS-No. EC-No.	Weight %	Component Type
1-Methoxy-2-propanol acetate	108-65-6	>= 99.7 %	A
2-Methoxy-1-propanol acetate	70657-70-4	<0.3 %	C
Butylated Hydroxy Toluene	128-37-0	0.005 - 0.007 %	B

Key:

(A) Substance

(B) Stabilizer

(C) Impurity

**4. FIRST AID MEASURES**

General advice : After adequate first aid, no further treatment is required unless symptoms reappear.  
Consult a physician/doctor if necessary.  
Take proper precautions to ensure your own health and safety before attempting rescue and providing first aid.  
Show this material safety data sheet to the doctor in attendance.

If inhaled : If overcome by exposure, remove victim to fresh air

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- immediately.  
Give oxygen or artificial respiration as needed.  
Obtain emergency medical attention.  
Prompt action is essential.
- In case of skin contact : Remove contaminated clothing as needed.  
Wash thoroughly with soap and water.  
Flush with lukewarm water for 15 minutes.  
If sticky, use waterless cleaner first.  
Seek medical attention if discomfort persists.
- In case of eye contact : Immediately flush the eyes with large amounts of clean low-pressure water for at least 15 minutes, occasionally lifting the upper and lower lids. If pain or irritation persists, promptly obtain medical attention.
- If swallowed : Do not induce vomiting. Risk of damage to lungs exceeds poisoning risk.  
Obtain emergency medical attention.
- Notes to physician**
- Symptoms : May cause moderate irritation, including burning sensation, tearing, redness or swelling.  
Prolonged overexposure to either vapor or mist may cause coughing, shortness of breath, dizziness and drunkenness.  
Ingestion may cause gastrointestinal discomfort with any or all of the following symptoms: nausea, vomiting, lethargy, or diarrhea.  
Repeated or prolonged exposure may irritate the mucous membranes.
- Hazards : Inhalation may cause CNS symptoms like headache, dizziness, fatigue, muscular weakness, drowsiness and lack of coordination.
- Treatment : Treat symptomatically.  
Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

**5. FIRE-FIGHTING MEASURES**

- Suitable extinguishing media : SMALL FIRE: Use dry chemicals, CO<sub>2</sub>, water spray or alcohol-resistant foam. LARGE FIRE: Use water spray, water fog or alcohol-resistant foam.
- Unsuitable extinguishing media : Do not use solid water stream.
- Specific hazards during fire : When heated above the flash point, releases flammable

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## fighting

vapors.

When mixed with air and exposed to ignition source, vapors can burn in open or explode if confined.

Vapors may be heavier than air.

May travel long distances along the ground before igniting and flashing back to vapor source.

Fine sprays/mists may be combustible at temperatures below normal flash point.

Fight fire from a safe distance/protected location.

Heat may build enough pressure to rupture closed containers/spreading fire/increasing risk of burns/injuries.

Use water spray/fog for cooling.

Avoid frothing/steam explosion.

Burning liquid may float on water.

Although water soluble, may not be practical to extinguish fire by water dilution.

Notify authorities immediately if liquid enters sewer/public waters.

## Special protective equipment for fire-fighters

: Do not enter fire area without proper protection.

Wear positive pressure self-contained breathing apparatus (SCBA).

Structural firefighter's protective clothing will only provide limited protection.

**6. ACCIDENTAL RELEASE MEASURES**

## Personal precautions

: Eliminate all sources of ignition.  
Ensure adequate ventilation.  
Use personal protective equipment.

## Environmental precautions

: If necessary, all contaminated waste water must be treated in a municipal or industrial wastewater treatment plant before release to surface water.

Chemical removal by air and water pollution control devices must meet the minimum efficiency requirements needed to reduce exposures to an acceptable level.

Methods for containment /  
Methods for cleaning up: Flammable liquid.  
Release can cause fire or explosion.  
Liquids/vapors may ignite.  
Evacuate/limit access.  
Equip responders with proper protection.  
Extinguish all ignition sources.  
Stop leak if you can do it without risk.  
Slippery walking/spread granular cover or soak up.  
Prevent flow to sewer/public waters.

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Notify fire and environmental authorities.  
Soak up small spills with inert solids.  
Use suitable disposal containers.  
On water, material is soluble and may float or sink.  
Contain/collect rapidly to minimize dispersion.  
Disperse residue to reduce aquatic harm.  
Report per regulatory requirements.

**SECTION 7. HANDLING AND STORAGE****Handling**

Advice on safe handling : For industrial use only.  
Keep container tightly closed when not in use.  
The potential for peroxide formation is enhanced when this solvent is used in processes such as distillation.  
Product contains Butylhydroxytoluene (BHT) to prevent peroxide formation  
Use only non-sparking tools.  
Properly ground containers before beginning transfer.  
When transferring propylene glycol ethers with flash points at or below 60 °C (140 °F) into fixed site vessels, the vessel should be purged and inerted prior to transfer.  
Propylene glycol ethers may be transferred into air atmospheres if the temperature of the product and the ambient temperature within the shipping container are both at least 16.7 °C (30 °F) less than the product's flash point. After loading, nitrogen blanketing is required if the contents of the transportation container could exceed a temperature of 16.7 °C (30 °F) less than the product flash point during any subsequent transportation activities.  
If the product flash point is less than 16.7 °C (30 °F) above either the ambient temperature of the transportation container or the storage temperature of the product, the container should be purged and inerted with nitrogen prior to loading and nitrogen blanketed after loading.  
Handle empty containers with care.  
Flammable/combustible residue remains after emptying.  
The purging of all empty shipping containers, regardless of the flashpoint, is recommended when received with air atmospheres.  
Isolate, vent, drain, wash and purge systems or equipment before maintenance or repair.  
Use adequate personal protective equipment.  
Observe precautions pertaining to confined space entry.

**Storage**

Requirements for storage : Store only in tightly closed, properly vented containers away

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areas and containers

from heat, sparks, open flame and strong oxidizing agents. Storage under nitrogen atmosphere is recommended to minimize possible formation of highly reactive peroxides. Store in properly lined steel/stainless steel to avoid slight discoloration from mild steel/copper. Aluminum (5000 series alloys - U.S. Aluminum Association Standard) showed no corrosion after 30 days contact with PM Acetate, DPM, TPM, PTB, or PM at 71°C (160°F). Some plastics/rubbers are attacked by Glycol Ethers/Ether Esters. This product will absorb water if exposed to air.

**8. Exposure controls/personal protection****Control parameters****Ingredients with workplace control parameters**

Consult local authorities for acceptable exposure limits.

**Exposure controls****Engineering measures**

Local exhaust and general ventilation must be adequate to meet exposure limit(s).

**Personal protective equipment**

- Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. No occupational exposure limits have been developed for this material. Where exposure through inhalation may occur from use, approved respiratory protection equipment is recommended.
- Hand protection : Wear chemical resistant gloves such as: Neoprene.
- Eye and face protection : Eye protection such as chemical splash goggles and/or face shield must be worn when possibility exists for eye contact due to splashing or spraying liquid, airborne particles, or vapor.
- Skin and body protection : Depending on the conditions of use, protective gloves, apron, boots, head and face protection should be worn. The equipment must be cleaned thoroughly after each use.
- Hygiene measures : Selection of appropriate personal protective equipment should be based on an evaluation of the performance characteristics of the protective equipment relative to the task(s) to be performed, conditions present, duration of use, and the

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hazards and/or potential hazards that may be encountered during use.  
Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Use good personal hygiene practices.  
Wash hands before eating, drinking, smoking, or using toilet facilities.  
Take off contaminated clothing and wash before reuse.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

Appearance	: liquid
Color	: Colorless.
Odor	: Ester-like odor.
Odor Threshold	: No Data Available.
Flash point	: ~ 45.5 °C at 101.3 hPa (76.0 mm Hg) Method: ASTM D 3278
Lower explosion limit	: 1.5 vol%
Upper explosion limit	: 12 vol%
Flammability (solid, gas)	: Not applicable
Oxidizing properties	: Not considered an oxidizing agent.
Autoignition temperature	: 318 °C
Molecular weight	: 132.15 g/mol
Decomposition temperature	: not determined
pH	: 6.8
Melting point/freezing point	: -65 °C
Boiling point/boiling range	: 146 °C at 1,013 hPa
Vapor pressure	: 0.0079 hPa at 25 °C
Density	: ~ 0.96 g/cm <sup>3</sup> at 25 °C



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Water solubility	:	198 g/l 20 °C Soluble in water.
Partition coefficient: n-octanol/water	:	log Pow: 0.36 at 25 °C
Viscosity, dynamic	:	~ 1 mPa.s at 25 °C (Brookfield).
Viscosity, kinematic	:	1.1 mm <sup>2</sup> /s at 25 °C
Relative vapor density	:	~ 4.6 at 15 - 32 °C (Air = 1.0)
Evaporation rate	:	0.3 (butyl acetate = 1)
Explosive properties	:	Not explosive
Conductivity	:	
Refractive index	:	

**SECTION 10. STABILITY AND REACTIVITY**

Reactivity	:	May react with oxygen to form peroxides.
Chemical stability	:	Stable under recommended storage conditions.
Hazardous reactions	:	Not expected to occur.
Conditions to avoid	:	Extended contact with air or oxygen. The potential for peroxide formation is enhanced when this solvent is used in processes such as distillation. Heat, sparks, open flame, other ignition sources, and oxidizing conditions. Ignition may occur at temperatures below those published in the literature as autoignition or ignition temperatures.
Materials to avoid	:	Strong oxidizing agents. Moisture and humidity. May react with oxygen to form peroxides. However, there is no known evidence that it has nearly the peroxide forming potential as, for example, diethyl ether, etc.
Thermal decomposition	:	Carbon Monoxide and other toxic vapors.

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**SECTION 11. TOXICOLOGICAL INFORMATION**

**Product Summary** : The below given information is based on the assessment of the product including impurities.

**Acute toxicity****Acute oral toxicity**

: Based on acute toxicity values, not classified.

: LD50: > 5,000 mg/kg  
Species: Rat**Acute inhalation toxicity**

: Based on acute toxicity values, not classified.

: LC0: > 20 mg/l  
Exposure time: 6 HOURS  
Species: Rat**Acute dermal toxicity**

: Based on acute toxicity values, not classified.

: LD50: > 5,000 mg/kg  
Species: Rabbit: LD50: > 2,000 mg/kg  
Species: Rat**Skin corrosion/irritation**

: Based on skin irritation values, not classified.

**Serious eye damage/eye irritation**: Based on eye irritation values, not classified.  
May cause moderate irritation, including burning sensation, tearing, redness or swelling.**Respiratory or skin sensitization**: Respiratory sensitization  
Not classified  
No study available.: Skin sensitization  
Not classified  
No adverse effect observed.**Chronic toxicity**

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**Carcinogenicity** : Not classified  
No adverse effect observed.

**Germ cell mutagenicity** : Not classified  
No adverse effect observed.

**Reproductive toxicity**

**Effects on fertility /  
Effects on or via lactation** : Not classified  
No adverse effect observed.

**Effects on Development** : Not classified  
No adverse effect observed.

**Target Organ Systemic  
Toxicant - Single exposure** : Based on single exposure toxicity values, not classified.

: High concentrations may cause central nervous system depression.

**Target Organ Systemic  
Toxicant - Repeated  
exposure** : Based on repeated exposure toxicity values, not classified.

**Aspiration hazard** : Based on physico-chemical values or lack of human evidence,  
not classified.

**12. ECOLOGICAL INFORMATION****Ecotoxicology Assessment**

**Acute aquatic toxicity** : Based on acute aquatic toxicity values, not classified.

**Chronic aquatic toxicity** : Not classified, based on readily biodegradability and low acute toxicity.

**Toxicity to fish** :  
Low acute toxicity to fish

**Toxicity to daphnia and  
other aquatic invertebrates** : Low acute toxicity to aquatic invertebrates.

**Toxicity to algae** : Low toxicity to algae.

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- Toxicity to bacteria** : Low toxicity to sewage microbes.
- Toxicity to fish (Chronic toxicity)** : Low chronic toxicity to fish.
- Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)** : Low chronic toxicity to aquatic invertebrates.

**Persistence and degradability**

- Biodegradability** :  $\geq 83\%$   
Rapidly degradable.  
(After 28 days in a ready biodegradability test)

**Bioaccumulative potential**

- Bioaccumulation** : Bioconcentration factor (BCF): 3.16  
Method: (QSAR calculated value)  
This material is not expected to bioaccumulate.

**Mobility in soil**

- Distribution among environmental compartments** : Stability in water  
Hydrolytically stable.
- : Stability in soil  
no data available  
Low absorption to soil particulates predicted

- Additional advice  
Environmental fate and pathways** : No additional information available.

**Results of PBT and vPvB assessment**

Not applicable.

**Other adverse effects**

- Additional ecological information** : No additional information available.

**SECTION 13. DISPOSAL CONSIDERATIONS**

- Further information** : Contaminated product, soil, or water may be hazardous waste.  
(See 40 U.S. Code of Federal Regulations (CFR) 261 and 29 CFR 1910).

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Landfill solids at permitted sites.  
Use registered transporters.  
Burn concentrated liquids.  
Avoid flame-outs.  
Assure emissions comply with applicable regulations.  
Dilute aqueous waste may biodegrade.  
Avoid overloading/poisoning plant biomass.  
Assure effluent complies with applicable regulations.

**SECTION 14. TRANSPORT INFORMATION****CFR\_ROAD**

UN number : 3272  
Description of the goods : ESTERS N.O.S.  
Class : 3  
Packing group : III  
Labels : 3

**CFR\_RAIL**

UN number : 3272  
Description of the goods : ESTERS N.O.S.  
Class : 3  
Packing group : III  
Labels : 3

**IMDG**

UN number : 3272  
Description of the goods : ESTERS N.O.S.  
(1-METHOXY-1-METHYLETHYL-ACETATE)  
Class : 3  
Packing group : III  
Labels : 3  
EmS Number 1 : F-E  
EmS Number 2 : S-D

Marine pollutant : no  
Environmentally hazardous : no

**SECTION 15. REGULATORY INFORMATION**

If identified components of this product are listed under the TSCA 12(b) Export Notification rule, they will be listed below. All components of this product are listed or are exempt from listing on the TSCA 8(b) inventory.

**SARA 302/304**

This product contains no known chemicals regulated under SARA 302/304.

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**SARA 311/312**

Based upon available information, this material is classified as the following health and/or physical hazards according to Section 311 & 312:

Fire Hazard.

Immediate (Acute) Health Hazard.

**SARA 313**

This product contains no known chemicals regulated under SARA 313.

**State Reporting**

This material is not known to contain a chemical substance known to the State of California to cause cancer, reproductive, or developmental toxicity under California Proposition 65. However, LyondellBasell has not tested for the presence of listed chemical substances.

This product contains no known chemicals regulated by New Jersey's Worker and Community Right to Know Act.

No components are subject to the Massachusetts Right to Know Act.

This product contains no known chemicals regulated by Pennsylvania's Right to Know Act.

**Other international regulations****Global Inventory Status**

The ingredients of this product are compliant with the following chemical inventory requirements or exemptions.

\*Additional Explanatory Status Statements follow the table, as necessary.

Country/Region	Inventory	Status Description
Australia	AICS	Compliant
Canada	DSL	Compliant
China	IECSC	Compliant
Europe	REACH	See REACH Compliance Statement
Japan	ENCS	Compliant
Korea	KECI	Compliant
New Zealand	NZIoC	Compliant
Philippines	PICCS	Compliant
United States of America	TSCA	Compliant
Taiwan	TCSCA	Compliant

**REACH status**

*If the product has been purchased from any company of the LyondellBasell group of companies registered in the European Union, we confirm that the chemical substance in this product has been pre-registered or, where required under REACH, registered, and that we have the intention to proceed with any required registration in accordance with the deadlines set forth in REACH. (Regulation (EU) No. 1907/2006)*

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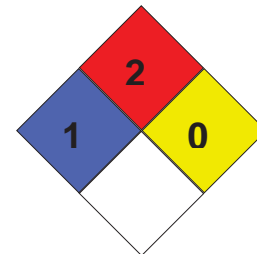
Contact product.safety@lyb.com for additional global inventory information.

**SECTION 16. OTHER INFORMATION****Further information**

**HMIS Classification** : Health Hazard: 1  
Flammability: 2  
Physical hazards: 0



**NFPA Classification** : Health Hazard: 1  
Fire Hazard: 2  
Instability: 0

**Other Information**

HMIS rating scale (0 = minimal hazard; 4 = severe hazard)

NFPA rating scale (0 = minimal hazard; 4 = severe hazard)

**Material safety datasheet sections which have been updated:**

Revised Section(s): 14 Revision Date March 8 2016

**Disclaimer**

This document is generated for the purpose of distributing health, safety, and environmental data.

Information is correct to the best of our knowledge at the date of the SDS publication.

It is not a specification sheet nor should any displayed data be construed as a specification.

Before using a product sold by a company of the LyondellBasell family of companies, users should make their own independent determination that the product is suitable for the intended use and can be used safely and legally.

SELLER MAKES NO WARRANTY; EXPRESS OR IMPLIED (INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY WARRANTY) OTHER THAN AS SEPARATELY AGREED TO BY THE PARTIES IN A CONTRACT.

Users should review the applicable Safety Data Sheet before handling the product.

This product(s) may not be used in the manufacture of any of the following, without prior written approval by Seller for each specific product and application:

(i) U.S. FDA Class I or II Medical Devices; Health Canada Class I, II or III Medical Devices; European Union Class I or II Medical Devices;

(ii) film, overwrap and/or product packaging that is considered a part or component of one of



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**Disclaimer**

the aforementioned medical devices;

(iii) packaging in direct contact with a pharmaceutical active ingredient and/or dosage form that is intended for inhalation, injection, intravenous, nasal, ophthalmic (eye), digestive, or topical (skin) administration;

(iv) tobacco related products and applications, electronic cigarettes and similar devices.

The product(s) may not be used in:

(i) U.S. FDA Class III Medical Devices; Health Canada Class IV Medical Devices; European Class III Medical Devices;

(ii) applications involving permanent implantation into the body;

(iii) life-sustaining medical applications.

All references to U.S. FDA, Health Canada, and European Union regulations include another country's equivalent regulatory classification.

In addition to the above, LyondellBasell may further prohibit or restrict the use of its products in certain applications. For further information, please contact a LyondellBasell representative.

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**Language Translations**

The information presented in this document has been translated from English by a vendor LyondellBasell believes to be reliable. LyondellBasell and its vendor have made a good-faith effort to verify the accuracy of the translation, but assume no liability or other responsibility for any errors that may have occurred. Please refer to our web site ([www.lyondellbasell.com](http://www.lyondellbasell.com)) for the original document written in English.

MATERIAL SAFETY DATA SHEET  
PRODUCT: SODIUM BISULFITE SOLUTION

**SECTION 1 - MANUFACTURER INFORMATION**

MANUFACTURER/DISTRIBUTOR:

PVS CHEMICAL SOLUTIONS, INC.  
55 Lee Street  
Buffalo, New York 14210  
(716) 825-5762 (for product information)  
(716) 825-6454 (fax)

**Distributed By:**  
**SAL Chemical**  
**3036 Birch Drive**  
**Weirton, WV 26062**  
**304-748-8200**

FOR TRANSPORTATION EMERGENCY ONLY - DAY OR NIGHT  
CALL CHEMTREC, 1-800-424-9300

PREPARATION/REVISION DATE: 12/15/09  
CONTACT: EHS&S Manager

**SECTION 2 -- PRODUCT IDENTITY/HAZARDOUS INGREDIENTS INFORMATION**

Product name: Sodium Bisulfite Solution  
Chemical name/synonyms: Sodium Bisulfite, Aqueous Solution; Sodium Acid Sulfite;  
Sodium Hydrogen Sulfite  
Chemical formula: NaHSO<sub>3</sub>  
CAS number: 7631-90-5  
Product Code: N/A

HAZARDOUS INGREDIENTS: Yes

<u>Component</u>	<u>CAS No.</u>	<u>% by wt.</u>
Sodium Bisulfite	7631-90-5	27-42%
Exposure limits:	ACGIH TLV:	5 mg/m <sup>3</sup> , 8-hr TWA
	OSHA PEL:	None
	IDLH	None

NON-HAZARDOUS INGREDIENTS: Yes

<u>Component</u>	<u>CAS No.</u>	<u>% by wt.</u>
Water	7732-18-5	Balance

OSHA 29 CFR 1910.1200 EVALUATION: Hazardous

**MSDS, SODIUM BISULFITE:**

### SECTION 3 -- PHYSICAL/CHEMICAL CHARACTERISTICS

APPEARANCE AND ODOR:	Clear, yellow liquid with an odor of sulfur dioxide.
BOILING POINT:	>100 °C
MELTING POINT:	no information
VAPOR PRESSURE (REID):	78 mm Hg @ 37.7 °C
VAPOR DENSITY (AIR = 1):	no information
SPECIFIC GRAVITY (WATER = 1):	1.26 to 1.37 @ 25 °C
PERCENT VOLATILE BY VOL@ 55 °C:	no information
EVAPORATION RATE (BUTYL ACETATE = 1):	<1
pH:	3 to 5
SOLUBILITY IN WATER:	Complete

### SECTION 4 -- FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (CLOSED CUP METHOD): N/A  
FLAMMABLE LIMITS IN AIR, % BY VOLUME: N/A LOWER: N/A UPPER: N/A

EXTINGUISHING MEDIA: Use water, foam, dry chemical, or CO<sub>2</sub> fire extinguishers as appropriate to fight surrounding fires. Do not allow water run-off to enter sewers or watercourses.

SPECIAL FIRE FIGHTING PROCEDURES: Wear protective clothing and protective equipment as appropriate for surrounding fire. Keep storage tanks or containers cool. Flood with water. Wear self contained breathing apparatus for major exposure when release of SO<sub>2</sub> gas is possible.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Releases sulfur dioxide gas when heated.

### SECTION 5 -- REACTIVITY DATA

STABILITY: Stable

HAZARDOUS POLYMERIZATION: will not occur

INCOMPATIBILITY (CONDITIONS AND MATERIALS TO AVOID): Material is stable when properly handled. Reacts with acids, oxidizing agents, and with heat to form toxic sulfur dioxide (SO<sub>2</sub>) gas. Avoid sources of heat.

HAZARDOUS DECOMPOSITION PRODUCTS: Decomposes with heat or oxidizing agents to release toxic SO<sub>2</sub> gas.

**MSDS, SODIUM BISULFITE:**

## SECTION 6 -- HEALTH HAZARD DATA

PRIMARY ROUTES OF ENTRY: Inhalation, ingestion, direct contact

HEALTH EFFECTS (ACUTE AND CHRONIC):

GENERAL: A skin, eye and mucous membrane irritant. Only moderately toxic by ingestion but may cause a severe allergic reaction in some asthmatics and others who are hypersensitive to sulfites. Hazards are largely those from acute exposure or direct contact rather than chronic or repeated low level exposure. The potential for exposure to sulfur dioxide must always be considered as well, particularly when the solution may become overheated.

INHALATION: Inhalation will irritate and may damage upper respiratory tract and lungs.

INGESTION: May irritate gastrointestinal tract. Concentrated solutions may cause burns to the digestive tract.

DIRECT CONTACT: Direct skin contact with the solution will cause slight to moderate skin irritation with discomfort, rash and, rarely, an allergic reaction.

EYE CONTACT: Exposure to mists or aerosols of this solution will cause eye irritation with possible discomfort, tearing, or blurring of vision. If left untreated the solution may cause burns and some eye tissue damage.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: May cause a severe allergic reaction in some asthmatics and others who are hypersensitive to sulfites.

CARCINOGENS (NTP, IARC, OR OSHA): No

## SECTION 7 -- FIRST AID

INHALATION: Remove victim to fresh air. If not breathing, perform artificial respiration and get medical attention.

INGESTION: Drink copious quantities of water or milk. Do not induce vomiting. Get immediate medical attention.

DIRECT CONTACT: Wipe off excess. Flush immediately with water for at least 15 minutes while removing contaminated clothing. Get immediate medical attention. Wash clothing before re-use. Destroy contaminated shoes.

DIRECT EYE CONTACT: Flush immediately with water for at least 15 minutes. Forcibly hold eyelids apart to ensure complete irrigation of eye/lid tissue. Get immediate medical attention.

## SECTION 8 -- PRECAUTIONS FOR SAFE STORAGE, HANDLING AND USE

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE: Keep storage tanks and containers out of the sun and away from sources of heat and ignition to prevent decomposition and release of SO<sub>2</sub> gas. Containers should be kept tightly closed to prevent oxidation of the product. In cold weather, store product at temperatures above

MSDS, SODIUM BISULFITE: . . . . .

50 °F to avoid crystallization. Do not strike containers or fittings with tools or hard objects. Emptied container retains vapor and product residue.

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Contain spill in order to prevent contamination of sewage system or waterway. If possible, neutralize on a dry basis with sodium carbonate or sodium bicarbonate; then flush with water in accordance with applicable regulations.

**WASTE DISPOSAL METHODS:** Dispose of spilled, neutralized, or waste product, contaminated soil and other contaminated materials in licensed landfill or treatment facility in accordance with all local, state and federal regulations.

## **SECTION 9 -- EXPOSURE CONTROL INFORMATION**

**VENTILATION:** Provide ventilation to control exposure levels below airborne exposure limits. Use local exhaust ventilation. Reference NFPA Standard 91 for design of exhaust systems.

**RESPIRATORY PROTECTION:** Use NIOSH/MSHA approved, full-face respirator with canister approved for sulfuric acid/sulfur trioxide vapor and mist. Consult respirator manufacturer to determine appropriate equipment. If concentrations are high or unknown, use self-contained breathing apparatus.

**PROTECTIVE GLOVES:** Wear impervious rubber gloves.

**EYE PROTECTION:** Wear splash proof chemical safety goggles. Eyewash fountains recommended in all storage and handling areas. Do not wear contact lenses.

**OTHER PROTECTIVE EQUIPMENT:** Wear protective clothing to prevent skin contact. Full face shield and rubber footwear should be used. Acid resistant hood and full body suit recommended. Safety shower recommended in all storage and handling areas.

**WORK/HYGIENIC PRACTICES:** Avoid breathing mist. Use gloves when handling.

**OTHER PRECAUTIONS:** None

## **SECTION 10 -- REGULATORY INFORMATION**

**USDOT & TRANSPORT CANADA:**

Proper shipping name: Bisulfites, aqueous solutions, n.o.s. (sodium bisulfite solution)

Hazard Class: 8

Identification Number: UN2693

Packing Group: PGIII

Marine Pollutant: No

IMO Classification: Class 8

**MSDS, SODIUM BISULFITE:**

SARA TITLE III 311/312 HAZARD CLASSIFICATIONS:

ACUTE: Yes  
CHRONIC: No  
FIRE: No  
REACTIVITY: No  
PRESSURE: No

SARA TITLE III 313 HAZARD CLASSIFICATIONS:

This product does not contain any toxic chemicals subject to the Toxic Release reporting requirements.

OTHER RATINGS: (hazard index key: 4=severe, 3=serious, 2=moderate, 1=slight, 0=minimal)  
HMIS: Health=1, Flammability=0, Reactivity=1, CORROSIVE (COR)  
NFPA: Health=1, Flammability=0, Reactivity=1

OTHER INFORMATION:

CERCLA HAZARDOUS SUBSTANCE: YES, RQ=5000 lbs.  
RCRA 261.33: No  
TSCA 8(d): Reported/Included  
AQUATIC TOXICITY: Corrosive 96 hr LC50 (mosquito/fish) = 240 ppm. This solution is mildly acidic and has a high chemical oxygen demand (COD). Either the solution itself or water run-off from the material could pose a threat to nearby watercourses.  
WHMIS: Class E – Corrosive Material  
CANADA DSL: Yes  
CALIFORNIA PROP. 65: Not Listed

**MSDS, SODIUM BISULFITE:**

## 1. Identification

<b>Product identifier</b>	<b>Sodium Hypochlorite Solution 5-17%</b>	
<b>Other means of identification</b>	None.	
<b>Recommended use</b>	Swimming pool chlorinator, hard surface cleaner, mildeicide, Water treatment chemical, Biocides, bleach solutions and bleach fixer solutions	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Company name</b>	KA Steel Chemicals, Inc	
<b>Address</b>	1001 W. 31st Street Downers Grove, IL 60515	
<b>Telephone</b>	630-257-3900	
<b>E-mail</b>	<a href="http://www.kasteelchemicals.com/">http://www.kasteelchemicals.com/</a>	
<b>Contact person</b>	SDS Review Group	
<b>Emergency phone number</b>	CHEMTREC	(US) 1-800-424-9300 (Canada) 1-800-567-7455

## 2. Hazard(s) identification

<b>Physical hazards</b>	Corrosive to metals	Category 1
<b>Health hazards</b>	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 1
	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	May be corrosive to metals. Causes severe skin burns and eye damage. May cause respiratory irritation. Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Wear protective gloves/protective clothing/eye protection/face protection. Do not breathe mist or vapor. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Keep only in original container. Avoid release to the environment.
<b>Response</b>	If swallowed: Rinse mouth. Do NOT induce vomiting. If inhaled: Remove person to fresh air and keep comfortable for breathing. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse. Absorb spillage to prevent material damage. Collect spillage.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in corrosive resistant container with a resistant inner liner.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.



## Supplemental information

Contact with acids liberates toxic gas.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	CAS number	%
Sodium hypochlorite	7681-52-9	5-17
Sodium hydroxide	1310-73-2	0.3-5

## 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Wash off IMMEDIATELY with plenty of water for at least 15-20 minutes. Get medical attention immediately. Wash contaminated clothing before reuse. Call a physician or poison control center immediately.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Corrosive effects. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
<b>Indication of immediate medical attention and special treatment needed</b>	Treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. With eye exposure, continue flushing during transport to hospital.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire. Do not use dry extinguishing media that contains ammonium compounds.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Wear appropriate personal protective equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Absorb spillage to prevent material damage. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see Section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills in original containers for re-use. For waste disposal, see Section 13 of the SDS.
<b>Environmental precautions</b>	Do not discharge into drains, water courses or onto the ground. Environmental manager must be informed of all major releases.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Wear appropriate personal protective equipment. Do not get in eyes, on skin, on clothing. Use with adequate ventilation. Observe good industrial hygiene practices. Do not apply heat or direct sunlight. Temperature and product concentration affect product quality and decomposition rates.
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**Conditions for safe storage, including any incompatibilities**

Keep container tightly closed. Store in a cool and well-ventilated place. Store in a corrosive resistant container. Consult container manufacturer for additional guidance. Store away from and do not mix with incompatible materials such as acids, oxidizers, organics, reducing agents, and all metals except titanium.

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	PEL	2 mg/m <sup>3</sup>

#### US. ACGIH Threshold Limit Values

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Sodium hydroxide (CAS 1310-73-2)	Ceiling	2 mg/m <sup>3</sup>

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
Sodium hypochlorite (CAS 7681-52-9)	STEL	2 mg/m <sup>3</sup>

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

### Individual protection measures, such as personal protective equipment

**Eye/face protection**

Wear safety glasses with side shields (or goggles) and a face shield. Wear a full-face respirator, if needed.

**Skin protection**

**Hand protection**

Wear appropriate chemical resistant gloves.

**Other**

Wear appropriate chemical resistant clothing. Reports indicate that sodium hypochlorite can react with various fabrics usually increasing with concentration. Reactions vary significantly depending on strength of chemical, material, fabric treatment and color of dyes. FRC treated cotton has a stronger response than plain cotton. Poly blend fabrics and meta aramid fabric have a weaker response than natural fibers. Contact the Personal Protective Equipment manufacturer for specific information about their products.

**Respiratory protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Not available.

**Odor** Pungent.

**Odor threshold** 0.9 mg/m<sup>3</sup>

**pH** 12 - 14 (25 °C/77 °F)

<b>Melting point/freezing point</b>	-4 °F (-20 °C) (7% solution)
<b>Initial boiling point and boiling range</b>	Not available.
<b>Flash point</b>	Not applicable.
<b>Evaporation rate</b>	No data available
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not applicable.
<b>Flammability limit - upper (%)</b>	Not applicable.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	12 mm Hg (20°C/68°F)
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Completely miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not applicable.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Bulk density</b>	Not applicable.
<b>Molecular formula</b>	NaOCl
<b>Molecular weight</b>	74.5 g/mol

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Contact with incompatible materials. Avoid ultraviolet (UV) light sources. Excessive heat. Reacts violently with strong acids. Acid contact will produce chlorine gas. Amine contact will produce chloramines.
<b>Incompatible materials</b>	Strong oxidizing agents. Acids. Metals. Organic compounds. Ammonia.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Vapors and spray mist may irritate throat and respiratory system and cause coughing.
<b>Skin contact</b>	Causes skin burns.
<b>Eye contact</b>	Causes eye burns.
<b>Ingestion</b>	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Ingestion may produce burns to the lips, oral cavity, upper airway, esophagus and possibly the digestive tract.

**Symptoms related to the physical, chemical and toxicological characteristics** Corrosive effects. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

### Information on toxicological effects

**Acute toxicity** Occupational exposure to the substance or mixture may cause adverse effects.

Product	Species	Test Results
Sodium Hypochlorite Solution 5-17% (CAS Mixture)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2 g/kg
<i>Oral</i>		
LD50	Rat	3 - 5 g/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Causes severe skin burns and eye damage.
<b>Serious eye damage/eye irritation</b>	Causes serious eye damage.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	This product is not expected to cause respiratory sensitization.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Sodium hypochlorite (CAS 7681-52-9)	3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	Not classified, however droplets of the product may be aspirated into the lungs through ingestion or vomiting and may cause a serious chemical pneumonia.
<b>Chronic effects</b>	Prolonged or repeated overexposure causes lung damage.
<b>Further information</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

<b>Ecotoxicity</b>	Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.		
<b>Product</b>	Sodium Hypochlorite Solution 5-17%		
<b>Aquatic</b>			
Crustacea	LC50	Daphnia	1 mg/l
Fish	LC50	Bluegill ( <i>Lepomis macrochirus</i> )	0.6 mg/l, 48 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available for this product.
<b>Mobility in soil</b>	Not available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. This material and its container must be disposed of as hazardous waste. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products**

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging**

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**14. Transport information****DOT**

<b>UN number</b>	UN1791
<b>UN proper shipping name</b>	Hypochlorite solutions
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	III
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	IB3, N34, T4, TP2, TP24
<b>Packaging exceptions</b>	154
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

**IATA**

<b>UN number</b>	UN1791
<b>UN proper shipping name</b>	Hypochlorite solution
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	III
<b>Environmental hazards</b>	Yes
<b>ERG Code</b>	8L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

<b>UN number</b>	UN1791
<b>UN proper shipping name</b>	HYPOCHLORITE SOLUTION
<b>Transport hazard class(es)</b>	
<b>Class</b>	8
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	8
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	F-A, S-B
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code****15. Regulatory information****US federal regulations**

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

CERCLA Hazardous Substance: Sodium Hypochlorite, CAS # 7681-52-9, RQ = 100 lbs

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Sodium hydroxide (CAS 1310-73-2)	LISTED
Sodium hypochlorite (CAS 7681-52-9)	LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories**

- Immediate Hazard - Yes
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical**      Yes

**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)**      Not regulated.

**US state regulations****US. Massachusetts RTK - Substance List**

Sodium hydroxide (CAS 1310-73-2)  
Sodium hypochlorite (CAS 7681-52-9)

**US. New Jersey Worker and Community Right-to-Know Act**

Sodium hydroxide (CAS 1310-73-2)  
Sodium hypochlorite (CAS 7681-52-9)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Sodium hydroxide (CAS 1310-73-2)  
Sodium hypochlorite (CAS 7681-52-9)

**US. Rhode Island RTK**

Sodium hydroxide (CAS 1310-73-2)  
Sodium hypochlorite (CAS 7681-52-9)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 29-April-2014

**Revision date** 10-June-2015

**Version #** 02

**List of abbreviations**

LD50: Lethal Dose, 50%.

LC50: Lethal Concentration, 50%.

EC50: Effective concentration, 50%.

TWA: Time weighted average.

**References**

EPA: AQUIRE database

HSDB® - Hazardous Substances Data Bank

US. IARC Monographs on Occupational Exposures to Chemical Agents

IARC Monographs. Overall Evaluation of Carcinogenicity

ACGIH Documentation of the Threshold Limit Values and Biological Exposure Indices

**Disclaimer**

This information is provided without warranty. The information is believed to be correct. This information should be used to make an independent determination of the methods to safeguard workers and the environment.



**Distributed by:**  
**SAL Chemical**  
3036 Birch Drive,  
Weirton, WV 26062  
304.748.8200 - Phone  
304.797.8751 - Fax

Product Name: AROMATIC 100 FLUID  
Revision Date: 05 Oct 2015

# SAFETY DATA SHEET

## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### PRODUCT

**Product Name:** AROMATIC 100 FLUID **AKA: Solvent 100**  
**Product Description:** Aromatic Hydrocarbon

**Intended Use:** Solvent

### COMPANY IDENTIFICATION

**Supplier:** EXXONMOBIL CHEMICAL COMPANY  
Chemicals PS&RA – SDSs  
Mail Code: N1.1A.505  
P.O. BOX 3272  
HOUSTON, TX. 77253-3272 USA  
**24 Hour Health Emergency** (800) 726-2015  
**Transportation Emergency Phone** (800) 424-9300 or (703) 527-3887 CHEMTREC  
**Product Technical Information** (832) 624-8500  
**Supplier General Contact** (832) 624-8500

## SECTION 2 HAZARDS IDENTIFICATION

This material is hazardous according to regulatory guidelines (see (M)SDS Section 15).

### CLASSIFICATION:

Flammable liquid: Category 3.  
Carcinogen: Category 2. Specific target organ toxicant (central nervous system): Category 3. Specific target organ toxicant (respiratory irritant): Category 3. Aspiration toxicant: Category 1.

### LABEL:

**Pictogram:**



**Signal Word:** Danger

**Hazard Statements:**

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H226: Flammable liquid and vapor. H304: May be fatal if swallowed and enters airways. H335: May cause respiratory irritation. H336: May cause drowsiness or dizziness. H351: Suspected of causing cancer.

**Precautionary Statements:**

P201: Obtain special instructions before use. P202: Do not handle until all safety precautions have been read and understood. P210: Keep away from heat/sparks/open flames/hot surfaces. -- No smoking. P233: Keep container tightly closed. P240: Ground / bond container and receiving equipment. P241: Use explosion-proof electrical, ventilating, and lighting equipment. P242: Use only non-sparking tools. P243: Take precautionary measures against static discharge. P261: Avoid breathing mist / vapours. P271: Use only outdoors or in a well-ventilated area. P273: Avoid release to the environment. P280: Wear protective gloves/protective clothing/eye protection/face protection. P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician. P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340: IF INHALED: Remove person to fresh air and keep comfortable for breathing. P308 + P313: IF exposed or concerned: Get medical advice/ attention. P312: Call a POISON CENTER or doctor/physician if you feel unwell. P331: Do NOT induce vomiting. P332 + P313: If skin irritation occurs: Get medical advice/ attention. P370 + P378: In case of fire: Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish. P391: Collect spillage. P403 + P235: Store in a well-ventilated place. Keep cool. P405: Store locked up. P501: Dispose of contents and container in accordance with local regulations.

**Contains:** SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC

**Other hazard information:**

**HAZARD NOT OTHERWISE CLASSIFIED (HNOC):** None as defined under 29 CFR 1910.1200.

**PHYSICAL / CHEMICAL HAZARDS**

Material can accumulate static charges which may cause an ignition. Material can release vapors that readily form flammable mixtures. Vapor accumulation could flash and/or explode if ignited.

**HEALTH HAZARDS**

May be irritating to the respiratory tract - effects are reversible. Repeated exposure may cause skin dryness or cracking. Mildly irritating to skin. May be irritating to the eyes, nose, throat, and lungs. May cause central nervous system depression.

**ENVIRONMENTAL HAZARDS**

Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

<b>NFPA Hazard ID:</b>	Health: 1	Flammability: 2	Reactivity: 0
<b>HMIS Hazard ID:</b>	Health: 1*	Flammability: 2	Reactivity: 0

**NOTE:** This material should not be used for any other purpose than the intended use in Section 1 without expert advice. Health studies have shown that chemical exposure may cause potential human health risks which may vary from person to person.

<b>SECTION 3</b>	<b>COMPOSITION / INFORMATION ON INGREDIENTS</b>
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This material is defined as a complex substance.

**Hazardous Substance(s) or Complex Substance(s) required for disclosure**

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Name	CAS#	Concentration*	GHS Hazard Codes
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	64742-95-6	100%	H226, H304, H335, H336, H351, H316, H401, H411

**Hazardous Constituent(s) Contained in Complex Substance(s) required for disclosure**

Name	CAS#	Concentration*	GHS Hazard Codes
CUMENE	98-82-8	< 1.1%	H226, H304, H335, H351, H401, H411
PSEUDOCUMENE (1,2,4-TRIMETHYLBENZENE)	95-63-6	< 32%	H226, H332, H335, H315, H319(2A), H401, H411
XYLENES	1330-20-7	< 2.2%	H226, H304, H312, H332, H335, H315, H320(2B), H373, H401

\* All concentrations are percent by weight unless material is a gas. Gas concentrations are in percent by volume. Concentration values may vary.

As per paragraph (i) of 29 CFR 1910.1200, formulation is considered a trade secret and specific chemical identity and exact percentage (concentration) of composition may have been withheld. Specific chemical identity and exact percentage composition will be provided to health professionals, employees, or designated representatives in accordance with applicable provisions of paragraph (i).

**SECTION 4 FIRST AID MEASURES**

**INHALATION**

Remove from further exposure. For those providing assistance, avoid exposure to yourself or others. Use adequate respiratory protection. If respiratory irritation, dizziness, nausea, or unconsciousness occurs, seek immediate medical assistance. If breathing has stopped, assist ventilation with a mechanical device or use mouth-to-mouth resuscitation.

**SKIN CONTACT**

Wash contact areas with soap and water. Remove contaminated clothing. Launder contaminated clothing before reuse.

**EYE CONTACT**

Flush thoroughly with water. If irritation occurs, get medical assistance.

**INGESTION**

Seek immediate medical attention. Do not induce vomiting.

**NOTE TO PHYSICIAN**

If ingested, material may be aspirated into the lungs and cause chemical pneumonitis. Treat appropriately.

**SECTION 5 FIRE FIGHTING MEASURES**

**EXTINGUISHING MEDIA**

**Appropriate Extinguishing Media:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

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**Inappropriate Extinguishing Media:** Straight Streams of Water

#### **FIRE FIGHTING**

**Fire Fighting Instructions:** Evacuate area. Prevent runoff from fire control or dilution from entering streams, sewers, or drinking water supply. Firefighters should use standard protective equipment and in enclosed spaces, self-contained breathing apparatus (SCBA). Use water spray to cool fire exposed surfaces and to protect personnel.

**Unusual Fire Hazards:** Vapors are flammable and heavier than air. Vapors may travel across the ground and reach remote ignition sources causing a flashback fire danger. Hazardous material. Firefighters should consider protective equipment indicated in Section 8.

**Hazardous Combustion Products:** Incomplete combustion products, Oxides of carbon, Smoke, Fume

#### **FLAMMABILITY PROPERTIES**

**Flash Point [Method]:** 46°C (115°F) [ASTM D-56]

**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 6.2

**Autoignition Temperature:** 485°C (905°F)

### **SECTION 6**

### **ACCIDENTAL RELEASE MEASURES**

#### **NOTIFICATION PROCEDURES**

In the event of a spill or accidental release, notify relevant authorities in accordance with all applicable regulations. US regulations require reporting releases of this material to the environment which exceed the applicable reportable quantity or oil spills which could reach any waterway including intermittent dry creeks. The National Response Center can be reached at (800)424-8802.

#### **PROTECTIVE MEASURES**

Avoid contact with spilled material. Warn or evacuate occupants in surrounding and downwind areas if required due to toxicity or flammability of the material. See Section 5 for fire fighting information. See the Hazard Identification Section for Significant Hazards. See Section 4 for First Aid Advice. See Section 8 for advice on the minimum requirements for personal protective equipment. Additional protective measures may be necessary, depending on the specific circumstances and/or the expert judgment of the emergency responders.

For emergency responders: Respiratory protection: half-face or full-face respirator with filter(s) for organic vapor and, when applicable, H<sub>2</sub>S, or Self Contained Breathing Apparatus (SCBA) can be used depending on the size of spill and potential level of exposure. If the exposure cannot be completely characterized or an oxygen deficient atmosphere is possible or anticipated, SCBA is recommended. Work gloves that are resistant to aromatic hydrocarbons are recommended. Note: gloves made of polyvinyl acetate (PVA) are not water-resistant and are not suitable for emergency use. Chemical goggles are recommended if splashes or contact with eyes is possible. Small spills: normal antistatic work clothes are usually adequate. Large spills: full body suit of chemical resistant, antistatic material is recommended.

#### **SPILL MANAGEMENT**

**Land Spill:** Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Stop leak if you can do it without risk. All equipment used when handling the product must be grounded. Do not touch or walk through spilled material. Prevent entry into waterways, sewer, basements or confined areas. A vapor suppressing foam may be used to reduce vapors. Use clean non-sparking tools to collect absorbed material. Absorb or cover with dry earth, sand or other non-combustible material and transfer to containers. Large Spills: Water spray may reduce vapor; but may not prevent ignition in closed spaces. Recover by pumping

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or with suitable absorbent.

**Water Spill:** Stop leak if you can do it without risk. Eliminate sources of ignition. Warn other shipping. If the Flash Point exceeds the Ambient Temperature by 10 degrees C or more, use containment booms and remove from the surface by skimming or with suitable absorbents when conditions permit. If the Flash Point does not exceed the Ambient Air Temperature by at least 10C, use booms as a barrier to protect shorelines and allow material to evaporate. Seek the advice of a specialist before using dispersants.

Water spill and land spill recommendations are based on the most likely spill scenario for this material; however, geographic conditions, wind, temperature, (and in the case of a water spill) wave and current direction and speed may greatly influence the appropriate action to be taken. For this reason, local experts should be consulted. Note: Local regulations may prescribe or limit action to be taken.

## ENVIRONMENTAL PRECAUTIONS

**Large Spills:** Dike far ahead of liquid spill for later recovery and disposal. Prevent entry into waterways, sewers, basements or confined areas.

## SECTION 7

## HANDLING AND STORAGE

### HANDLING

Avoid breathing mists or vapors. Avoid all personal contact. Potentially toxic/irritating fumes/vapors may be evolved from heated or agitated material. Use only with adequate ventilation. Do not enter storage areas or confined spaces unless adequately ventilated. Prevent small spills and leakage to avoid slip hazard. Material can accumulate static charges which may cause an electrical spark (ignition source). Use proper bonding and/or ground procedures. However, bonding and grounds may not eliminate the hazard from static accumulation. Consult local applicable standards for guidance. Additional references include American Petroleum Institute 2003 (Protection Against Ignitions Arising out of Static, Lightning and Stray Currents) or National Fire Protection Agency 77 (Recommended Practice on Static Electricity) or CENELEC CLC/TR 50404 (Electrostatics - Code of practice for the avoidance of hazards due to static electricity).

**Loading/Unloading Temperature:** [Ambient]

**Transport Temperature:** [Ambient]

**Transport Pressure:** [Ambient]

**Static Accumulator:** This material is a static accumulator. A liquid is typically considered a nonconductive, static accumulator if its conductivity is below 100 pS/m (100x10E-12 Siemens per meter) and is considered a semiconductive, static accumulator if its conductivity is below 10,000 pS/m. Whether a liquid is nonconductive or semiconductive, the precautions are the same. A number of factors, for example liquid temperature, presence of contaminants, anti-static additives and filtration can greatly influence the conductivity of a liquid.

### STORAGE

The container choice, for example storage vessel, may effect static accumulation and dissipation. Keep container closed. Handle containers with care. Open slowly in order to control possible pressure release. Store in a cool, well-ventilated area. Storage containers should be grounded and bonded. Fixed storage containers, transfer containers and associated equipment should be grounded and bonded to prevent accumulation of static charge.

**Storage Temperature:** [Ambient]

**Storage Pressure:** [Ambient]

**Suitable Containers/Packing:** Railcars; Tank Trucks; Barges; Drums; Tankers

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**Suitable Materials and Coatings (Chemical Compatibility):** Carbon Steel; Stainless Steel; Copper Bronze; Inorganic Zinc Coatings; Epoxy Phenolic; Polyamide Epoxy; Amine Epoxy; Viton

**Unsuitable Materials and Coatings:** Vinyl Coatings; Butyl Rubber; Natural Rubber; Ethylene-propylene-diene monomer (EPDM); Polyethylene; Polystyrene; Polypropylene; PVC; Polyacrylonitrile

<b>SECTION 8</b>	<b>EXPOSURE CONTROLS / PERSONAL PROTECTION</b>
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## EXPOSURE LIMIT VALUES

Exposure limits/standards (Note: Exposure limits are not additive)

Substance Name	Form	Limit / Standard			NOTE	Source
CUMENE		TWA	245 mg/m <sup>3</sup>	50 ppm	Skin	OSHA Z1
CUMENE		TWA	50 ppm		N/A	ACGIH
PSEUDOCUMENE (1,2,4-TRIMETHYLBENZENE)		TWA	25 ppm		N/A	ACGIH
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	Vapor.	RCP - TWA	19 ppm	100 mg/m <sup>3</sup>	Total Hydrocarbon s	ExxonMobil
XYLENES		TWA	435 mg/m <sup>3</sup>	100 ppm	N/A	OSHA Z1
XYLENES		STEL	150 ppm		N/A	ACGIH
XYLENES		TWA	100 ppm		N/A	ACGIH

NOTE: Limits/standards shown for guidance only. Follow applicable regulations.

### Biological limits

Substance	Specimen	Sampling Time	Limit	Determinant	Source
XYLENES	Creatinine in urine	End of shift	1.5 g/g	Methylhippuric acids	ACGIH BELs (BEIs)

## ENGINEERING CONTROLS

The level of protection and types of controls necessary will vary depending upon potential exposure conditions. Control measures to consider:

Adequate ventilation should be provided so that exposure limits are not exceeded. Use explosion-proof ventilation equipment.

## PERSONAL PROTECTION

Personal protective equipment selections vary based on potential exposure conditions such as applications, handling practices, concentration and ventilation. Information on the selection of protective equipment for use with this material, as provided below, is based upon intended, normal usage.

**Respiratory Protection:** If engineering controls do not maintain airborne contaminant concentrations at a level which is adequate to protect worker health, an approved respirator may be appropriate. Respirator selection, use, and maintenance must be in accordance with regulatory requirements, if applicable. Types of respirators to be considered for this material include:

Half-face filter respirator

For high airborne concentrations, use an approved supplied-air respirator, operated in positive pressure mode.

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Supplied air respirators with an escape bottle may be appropriate when oxygen levels are inadequate, gas/vapor warning properties are poor, or if air purifying filter capacity/rating may be exceeded.

**Hand Protection:** Any specific glove information provided is based on published literature and glove manufacturer data. Glove suitability and breakthrough time will differ depending on the specific use conditions. Contact the glove manufacturer for specific advice on glove selection and breakthrough times for your use conditions. Inspect and replace worn or damaged gloves. The types of gloves to be considered for this material include:

Chemical resistant gloves are recommended.

**Eye Protection:** If contact is likely, safety glasses with side shields are recommended.

**Skin and Body Protection:** Any specific clothing information provided is based on published literature or manufacturer data. The types of clothing to be considered for this material include:

Chemical/oil resistant clothing is recommended.

**Specific Hygiene Measures:** Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Discard contaminated clothing and footwear that cannot be cleaned. Practice good housekeeping.

## ENVIRONMENTAL CONTROLS

Comply with applicable environmental regulations limiting discharge to air, water and soil. Protect the environment by applying appropriate control measures to prevent or limit emissions.

## SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

**Note:** Physical and chemical properties are provided for safety, health and environmental considerations only and may not fully represent product specifications. Contact the Supplier for additional information.

### GENERAL INFORMATION

**Physical State:** Liquid  
**Form:** Clear  
**Color:** Colorless  
**Odor:** Aromatic  
**Odor Threshold:** N/D

### IMPORTANT HEALTH, SAFETY, AND ENVIRONMENTAL INFORMATION

**Relative Density (at 15.6 °C):** 0.874  
**Density (at 15 °C):** 873 kg/m<sup>3</sup> (7.29 lbs/gal, 0.87 kg/dm<sup>3</sup>)  
**Flammability (Solid, Gas):** N/A  
**Flash Point [Method]:** 46°C (115°F) [ASTM D-56]  
**Flammable Limits (Approximate volume % in air):** LEL: 0.9 UEL: 6.2  
**Autoignition Temperature:** 485°C (905°F)  
**Boiling Point / Range:** 161°C (322°F) - 171°C (340°F)  
**Decomposition Temperature:** N/D  
**Vapor Density (Air = 1):** 4.2 at 101 kPa  
**Vapor Pressure:** 0.269 kPa (2.02 mm Hg) at 20 °C | 0.815 kPa (6.13 mm Hg) at 38°C  
**Evaporation Rate (n-butyl acetate = 1):** 0.27  
**pH:** N/A



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**Log Pow (n-Octanol/Water Partition Coefficient):** N/D  
**Solubility in Water:** Negligible  
**Viscosity:** 0.75 cSt (0.75 mm<sup>2</sup>/sec) at 40 °C | 0.9 cSt (0.9 mm<sup>2</sup>/sec) at 25°C  
**Oxidizing Properties:** See Hazards Identification Section.

**OTHER INFORMATION**

**Freezing Point:** -14°C (7°F)  
**Melting Point:** N/D  
**Molecular Weight:** 121  
**Hygroscopic:** No  
**Coefficient of Thermal Expansion:** 0.00085 V/VDEGC

<b>SECTION 10</b>	<b>STABILITY AND REACTIVITY</b>
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**REACTIVITY:** See sub-sections below.

**STABILITY:** Material is stable under normal conditions.

**CONDITIONS TO AVOID:** Avoid heat, sparks, open flames and other ignition sources.

**MATERIALS TO AVOID:** Strong oxidizers, Nitric acid, Sulfuric acid

**HAZARDOUS DECOMPOSITION PRODUCTS:** Material does not decompose at ambient temperatures.

**POSSIBILITY OF HAZARDOUS REACTIONS:** Hazardous polymerization will not occur.

<b>SECTION 11</b>	<b>TOXICOLOGICAL INFORMATION</b>
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**INFORMATION ON TOXICOLOGICAL EFFECTS**

<b>Hazard Class</b>	<b>Conclusion / Remarks</b>
<b>Inhalation</b>	
Acute Toxicity: (Rat) 4 hour(s) LC50 > 6193 mg/m <sup>3</sup> (Max attainable vapor conc.)	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 403
Irritation: No end point data for material.	May be irritating to the respiratory tract. The effects are reversible. Based on assessment of the components.
<b>Ingestion</b>	
Acute Toxicity (Rat): LD50 3492 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 401
<b>Skin</b>	
Acute Toxicity (Rabbit): LD50 > 3160 mg/kg	Minimally Toxic. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 402
Skin Corrosion/Irritation: Data available.	Mildly irritating to skin with prolonged exposure. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 404
<b>Eye</b>	
Serious Eye Damage/Irritation: Data available.	May cause mild, short-lasting discomfort to eyes. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 405
<b>Sensitization</b>	
Respiratory Sensitization: No end point data for material.	Not expected to be a respiratory sensitizer.

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Skin Sensitization: Data available.	Not expected to be a skin sensitizer. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 406
<b>Aspiration:</b> Data available.	May be fatal if swallowed and enters airways. Based on physico-chemical properties of the material.
<b>Germ Cell Mutagenicity:</b> Data available.	Not expected to be a germ cell mutagen. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 471 475 476 479
<b>Carcinogenicity:</b> No end point data for material.	Caused cancer in laboratory animals, but the relevance to humans is uncertain. Based on assessment of the components.
<b>Reproductive Toxicity:</b> Data available.	Not expected to be a reproductive toxicant. Based on test data for the material. Test(s) equivalent or similar to OECD Guideline 414 416
<b>Lactation:</b> No end point data for material.	Not expected to cause harm to breast-fed children.
<b>Specific Target Organ Toxicity (STOT)</b>	
Single Exposure: No end point data for material.	May cause drowsiness or dizziness. May be irritating to the respiratory tract. Based on assessment of the components.
Repeated Exposure: Data available.	Not expected to cause organ damage from prolonged or repeated exposure. Based on test data for structurally similar materials. Test(s) equivalent or similar to OECD Guideline 408 452

## OTHER INFORMATION

### For the product itself:

Vapor/aerosol concentrations above recommended exposure levels are irritating to the eyes and respiratory tract, may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects including death.

Prolonged and/or repeated skin contact with low viscosity materials may defat the skin resulting in possible irritation and dermatitis.

Small amounts of liquid aspirated into the lungs during ingestion or from vomiting may cause chemical pneumonitis or pulmonary edema.

#### Contains:

**CUMENE:** Repeated inhalation exposure of cumene vapor produced damage in the kidney of male rats only. These effects are believed to be species specific and are not relevant to humans.

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
CUMENE	98-82-8	2, 5

--REGULATORY LISTS SEARCHED--

1 = NTP CARC

3 = IARC 1

5 = IARC 2B

2 = NTP SUS

4 = IARC 2A

6 = OSHA CARC

## SECTION 12

## ECOLOGICAL INFORMATION

The information given is based on data available for the material, the components of the material, and similar materials.

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**ECOTOXICITY**

Material -- Expected to be toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

**MOBILITY**

Material -- Highly volatile, will partition rapidly to air. Not expected to partition to sediment and wastewater solids.

**PERSISTENCE AND DEGRADABILITY**

**Biodegradation:**

Material -- Expected to be readily biodegradable.

**Hydrolysis:**

Material -- Transformation due to hydrolysis not expected to be significant.

**Photolysis:**

Material -- Transformation due to photolysis not expected to be significant.

**Atmospheric Oxidation:**

Material -- Expected to degrade rapidly in air

**OTHER ECOLOGICAL INFORMATION**

VOC (EPA Method 24): 7.294 lbs/gal

**ECOLOGICAL DATA**

**Ecotoxicity**

Test	Duration	Organism Type	Test Results
Aquatic - Acute Toxicity	48 hour(s)	Daphnia magna	EL50 3.2 mg/l: data for similar materials
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	ErL50 2.9 mg/l: data for similar materials
Aquatic - Acute Toxicity	72 hour(s)	Pseudokirchneriella subcapitata	NOELR 1 mg/l: data for similar materials
Aquatic - Acute Toxicity	96 hour(s)	Oncorhynchus mykiss	LL50 9.2 mg/l: data for similar materials

**Persistence, Degradability and Bioaccumulation Potential**

Media	Test Type	Duration	Test Results
Water	Ready Biodegradability	28 day(s)	Percent Degraded 78 : material

**SECTION 13**

**DISPOSAL CONSIDERATIONS**

Disposal recommendations based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal.

**DISPOSAL RECOMMENDATIONS**

Product is suitable for burning in an enclosed controlled burner for fuel value or disposal by supervised incineration at very high temperatures to prevent formation of undesirable combustion products.

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## REGULATORY DISPOSAL INFORMATION

RCRA Information: Disposal of unused product may be subject to RCRA regulations (40 CFR 261). Disposal of the used product may also be regulated due to ignitability, corrosivity, reactivity or toxicity as determined by the Toxicity Characteristic Leaching Procedure (TCLP). Potential RCRA characteristics: IGNITABILITY.

**Empty Container Warning** Empty Container Warning (where applicable): Empty containers may contain residue and can be dangerous. Do not attempt to refill or clean containers without proper instructions. Empty drums should be completely drained and safely stored until appropriately reconditioned or disposed. Empty containers should be taken for recycling, recovery, or disposal through suitably qualified or licensed contractor and in accordance with governmental regulations. DO NOT PRESSURISE, CUT, WELD, BRAZE, SOLDER, DRILL, GRIND, OR EXPOSE SUCH CONTAINERS TO HEAT, FLAME, SPARKS, STATIC ELECTRICITY, OR OTHER SOURCES OF IGNITION. THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.

## SECTION 14

## TRANSPORT INFORMATION

### LAND (DOT)

**Proper Shipping Name:** PETROLEUM DISTILLATES, N.O.S. (1,2,4-trimethylbenzene)

**Hazard Class & Division:** 3

**ID Number:** 1268

**Packing Group:** III

**Marine Pollutant:** Yes

**Product RQ:** 4545.45 LBS - XYLENES

**ERG Number:** 128

**Label(s):** 3

**Transport Document Name:** UN1268, PETROLEUM DISTILLATES, N.O.S. (1,2,4-trimethylbenzene), 3, PG III, MARINE POLLUTANT, RQ (xylenes)

### LAND (TDG)

**Proper Shipping Name:** PETROLEUM DISTILLATES, N.O.S.

**Hazard Class & Division:** 3

**UN Number:** 1268

**Packing Group:** III

**Marine Pollutant:** Yes

Footnote: Marine Pollutant designation is applicable only if shipped over water.

### SEA (IMDG)

**Proper Shipping Name:** PETROLEUM DISTILLATES, N.O.S. (1,2,4-trimethylbenzene)

**Hazard Class & Division:** 3

**EMS Number:** F-E, S-E

**UN Number:** 1268

**Packing Group:** III

**Marine Pollutant:** Yes

**Label(s):** 3

**Transport Document Name:** UN1268, PETROLEUM DISTILLATES, N.O.S. (1,2,4-trimethylbenzene), 3, PG III, (46°C c.c.), MARINE POLLUTANT

### AIR (IATA)

**Proper Shipping Name:** PETROLEUM DISTILLATES, N.O.S.

Product Name: AROMATIC 100 FLUID

Revision Date: 05 Oct 2015

**Hazard Class & Division:** 3

**UN Number:** 1268

**Packing Group:** III

**Label(s) / Mark(s):** 3

**Transport Document Name:** UN1268, PETROLEUM DISTILLATES, N.O.S., 3, PG III

<b>SECTION 15</b>	<b>REGULATORY INFORMATION</b>
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**OSHA HAZARD COMMUNICATION STANDARD:** This material is considered hazardous in accordance with OSHA HazCom 2012, 29 CFR 1910.1200.

**Listed or exempt from listing/notification on the following chemical inventories:** AICS, DSL, ENCS, IECSC, KECI, PICCS, TSCA

**EPCRA SECTION 302:** This material contains no extremely hazardous substances.

**CERCLA:**

Chemical Name	CAS Number	Typical Value	Component RQ	Product RQ
CUMENE	98-82-8	< 1.1%	5000 LBS	454545.45 LBS
XYLENES	1330-20-7	< 2.2%	100 LBS	4545.45 LBS

**CWA / OPA:** This product is classified as an oil under Section 311 of the Clean Water Act (40 CFR 110) and the Oil Pollution Act of 1990. Discharge or spills which produce a visible sheen on either surface water, or in waterways/sewers which lead to surface water, must be reported to the National Response Center at 800-424-8802.

**SARA (311/312) REPORTABLE HAZARD CATEGORIES:** Fire. Immediate Health. Delayed Health.

**SARA (313) TOXIC RELEASE INVENTORY:**

Chemical Name	CAS Number	Typical Value
CUMENE	98-82-8	< 1.1%
PSEUDOCUMENE (1,2,4-TRIMETHYLBENZENE)	95-63-6	< 32%
XYLENES	1330-20-7	< 2.2%

The following ingredients are cited on the lists below:

Chemical Name	CAS Number	List Citations
CUMENE	98-82-8	1, 4, 10, 13, 16, 17, 18, 19
PSEUDOCUMENE (1,2,4-TRIMETHYLBENZENE)	95-63-6	1, 13, 16, 17, 18, 19
XYLENES	1330-20-7	1, 4, 13, 15, 16, 17, 18, 19

--REGULATORY LISTS SEARCHED--

1 = ACGIH ALL  
2 = ACGIH A1  
3 = ACGIH A2

6 = TSCA 5a2  
7 = TSCA 5e  
8 = TSCA 6

11 = CA P65 REPRO  
12 = CA RTK  
13 = IL RTK

16 = MN RTK  
17 = NJ RTK  
18 = PA RTK

Product Name: AROMATIC 100 FLUID

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4 = OSHA Z  
5 = TSCA 4

9 = TSCA 12b  
10 = CA P65 CARC

14 = LA RTK  
15 = MI 293

19 = RI RTK

Code key: CARC=Carcinogen; REPRO=Reproductive

<b>SECTION 16</b>	<b>OTHER INFORMATION</b>
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This warning is given to comply with California Health and Safety Code 25249.6 and does not constitute an admission or a waiver of rights. This product contains a chemical known to the State of California to cause cancer.

N/D = Not determined, N/A = Not applicable

**KEY TO THE H-CODES CONTAINED IN SECTION 3 OF THIS DOCUMENT (for information only):**

H226: Flammable liquid and vapor; Flammable Liquid, Cat 3

H304: May be fatal if swallowed and enters airways; Aspiration, Cat 1

H312: Harmful in contact with skin; Acute Tox Dermal, Cat 4

H315: Causes skin irritation; Skin Corr/Irritation, Cat 2

H316: Causes mild skin irritation; Skin Corr/Irritation, Cat 3

H319(2A): Causes serious eye irritation; Serious Eye Damage/Irr, Cat 2A

H320(2B): Causes eye irritation; Serious Eye Damage/Irr, Cat 2B

H332: Harmful if inhaled; Acute Tox Inh, Cat 4

H335: May cause respiratory irritation; Target Organ Single, Resp Irr

H336: May cause drowsiness or dizziness; Target Organ Single, Narcotic

H351: Suspected of causing cancer; GHS Carcinogenicity, Cat 2

H373: May cause damage to organs through prolonged or repeated exposure; Target Organ, Repeated, Cat 2

H401: Toxic to aquatic life; Acute Env Tox, Cat 2

H411: Toxic to aquatic life with long lasting effects; Chronic Env Tox, Cat 2

**THIS SAFETY DATA SHEET CONTAINS THE FOLLOWING REVISIONS:**

Revision Changes:

Section 05: Hazardous Combustion Products information was modified.

Section 14: Transport Document Name information was modified.

Section 14: Transport Document Name information was modified.

Section 15: SARA (313) TOXIC RELEASE INVENTORY - Table information was modified.

Section 12: Environmental tox table in section 12 information was modified.

Section 14: Marine Pollutant information was modified.

Composition: Component Table information was modified.

GHS Precautionary Statements - Response information was modified.

Section 14: DOT Technical Name - All information was added.

Section 14: Marine Pollutant - Header information was added.

Section 14: Marine Pollutant information was added.

Section 14: Marine Pollutant - Header information was added.

Section 14: Marine Pollutant information was added.

Section 14: DOT Technical Name - Open parenthesis information was added.

Section 14: DOT Technical Name - Close parenthesis information was added.

Section 14: IMO Technical Name - All information was added.

Section 14: IMO Technical Name - Close parenthesis information was added.

Section 14: IMO Technical Name - Open parenthesis information was added.

Section 14: TDG Footnote information was added.

Section 14: IMDG Footnote information was deleted.



Product Name: AROMATIC 100 FLUID

Revision Date: 05 Oct 2015

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Section 16: Revision Information - Implementation of GHS requirements phrase. information was deleted.

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DGN: 4400142HUS (1007446)

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**Distributed By:**  
**SAL Chemical**  
**3036 Birch Drive**  
**Weirton, WV 26062**  
**304-748-8200**

MATERIAL SAFETY DATA SHEET  
PRODUCT: SULFURIC ACID

**SECTION 1 - MANUFACTURER INFORMATION**

MANUFACTURER/DISTRIBUTOR:

PVS CHEMICAL SOLUTIONS, INC.  
55 Lee Street  
Buffalo, New York 14210  
Telephone: (716) 825-5762 (product information and emergencies)  
Fax: (716) 825-6454

Distributed By: PVS NOLWOOD CHEMICALS, INC. 10900 Harper Avenue Detroit, MI. 48213 (313) 925-0300	
PVS ITEM #	PVS MSDS #

\*\*\*FOR TRANSPORTATION EMERGENCY ONLY, DAY OR NIGHT, CALL \*\*\*  
\*\*\*CHEMTREC, 1-800-424-9300\*\*\*

PREPARATION/REVISION DATE: 02/22/07  
CONTACT: Manager of Environmental Affairs

**SECTION 2 -- PRODUCT IDENTITY/HAZARDOUS INGREDIENTS INFORMATION**

Product name: Sulfuric Acid  
Chemical name/synonyms: Sulphuric Acid, Oil of Vitriol  
Chemical formula: H<sub>2</sub>SO<sub>4</sub>  
CAS number: 7664-93-9  
Product Code: N/A

HAZARDOUS INGREDIENTS: Yes

<u>Component</u>	<u>CAS No.</u>	<u>% by wt.</u>
Sulfuric Acid	7664-93-9	75-100%
Exposure limits:		
OSHA PEL:	1 mg/m <sup>3</sup> , 8-hr TWA	
ACGIH TLV:	1 mg/m <sup>3</sup> , 8-hr TWA	
	3 mg/m <sup>3</sup> , STEL	
NIOSH	15 mg/m <sup>3</sup> , IDLH	

NON-HAZARDOUS INGREDIENTS: Yes

<u>Component</u>	<u>CAS No.</u>	<u>% by wt.</u>
Water	7732-18-5	1-25%

OSHA 29 CFR 1910.1200 EVALUATION: Hazardous

**MSDS, SULFURIC ACID (75%-100%),**

### SECTION 3 -- PHYSICAL/CHEMICAL CHARACTERISTICS

APPEARANCE AND ODOR:	Clear to slightly cloudy, oily liquid; Odorless to slightly pungent.
BOILING POINT:	77.7% = 193 °C; 93% = 279 °C; 96% = 308 °C; 98% = 327 °C; 99% = 310 °C
FREEZING POINT:	77.7% = -11.4 °C; 93% = -29 °C; 96% = -14 °C; 98% = -1 °C; 99% = 4.4 °C
VAPOR PRESSURE (REID):	93.2% = 0.0016 mm Hg; 98% = 0.002 mm Hg
VAPOR DENSITY (AIR = 1):	3.4
SPECIFIC GRAVITY (WATER = 1):	77.7% = 1.706; 93.2% = 1.835; 96% = 1.843; 98% = 1.844; 99% = 1.842
PERCENT VOLATILE BY WEIGHT:	no information
EVAPORATION RATE (BUTYL ACETATE = 1):	<1
pH:	<1
SOLUBILITY IN WATER:	Completely miscible, liberates heat

### SECTION 4 -- FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (CLOSED CUP METHOD): Not flammable. May ignite combustible materials.

FLAMMABLE LIMITS IN AIR, % BY VOLUME: N/A LOWER: N/A UPPER: N/A

EXTINGUISHING MEDIA: Use dry chemical or CO<sub>2</sub> fire extinguishers to fight surrounding fire. Do not use water on acid itself. Apply from farthest possible distance.

SPECIAL FIRE FIGHTING PROCEDURES: Wear self-contained breathing apparatus and full protective clothing. Cool exterior of storage tanks.

UNUSUAL FIRE AND EXPLOSION HAZARDS: Violent reaction with water. Evolution of explosive hydrogen gas on contact with most metals. Will react with organic material with evolution of heat and dense white fumes.

### SECTION 5 -- REACTIVITY DATA

STABILITY: Stable under ordinary conditions

HAZARDOUS POLYMERIZATION: will not occur

INCOMPATIBILITY (CONDITIONS AND MATERIALS TO AVOID): Material is stable when properly handled. Reactive with materials such as metals, metal oxides, hydroxides, nitrates, amines, carbonates and other alkaline materials. Reacts with cyanides and sulfides to form poisonous hydrogen cyanide and hydrogen sulfide respectively. Reactions can generate a great deal of heat as does the dilution of acid with water. Concentrated

**MSDS, SULFURIC ACID (75%-100%),**

acid is a strong oxidizing agent. May cause ignition of combustible materials on contact with generation of sulfur dioxide fumes. Avoid open flames or sparks.  
HAZARDOUS DECOMPOSITION PRODUCTS: Explosive hydrogen gas is generated by the action of acid on most metals and may accumulate in metal containers. Releases Sulfur Dioxide at extremely high temperatures.

## SECTION 6 -- HEALTH HAZARD DATA

PRIMARY ROUTES OF ENTRY: Inhalation, ingestion, direct contact

HEALTH EFFECTS (ACUTE AND CHRONIC):

INHALATION: Inhalation of concentrated vapor or mist may damage respiratory tract.

INGESTION: Swallowing may be fatal.

DIRECT CONTACT: Contact with liquid, mist, or vapor can cause immediate irritation or corrosive burns to all human tissue. Severity of the burn is generally determined by the concentration of the solution and duration of exposure.

EYE CONTACT: Contact with eyes may result in permanent visual loss unless removed quickly by thorough irrigation with water.

TOXICITY DATA (ANIMAL):

Oral LD<sub>50</sub>, rat: 2140 mg/kg

Skin and eye irritation (rabbit): (FHSA) Corrosive

Inhalation 1 hour LC<sub>50</sub>, rat: 347 ppm

The International Agency of Research on Cancer (IARC) has classified "strong inorganic acid mists containing sulfuric acid" as a Category 1 carcinogen, a substance that is "carcinogenic to humans". This classification is for inorganic acid mists only and does not apply to sulfuric acid or sulfuric acid solutions.

CARCINOGENS (NTP, IARC, OR OSHA): None of the components of this material is listed by IARC, NTP, OSHA, or ACGIH as a carcinogen.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Repeated skin contact with dilute solutions may cause dermatitis. May cause dental erosion.

## SECTION 7 -- FIRST AID

INHALATION: Remove victim to fresh air. If not breathing, perform artificial respiration. Get medical attention.

INGESTION: Drink copious amounts of water or milk. Do not induce vomiting. Get immediate medical attention. Never give anything by mouth to an unconscious person.

DIRECT CONTACT: Wipe off excess. Flush immediately with water for at least 15 minutes while removing contaminated clothing. Get immediate medical attention. Wash clothing before re-use. Destroy contaminated shoes.

**DIRECT EYE CONTACT:** Flush immediately with water for at least 15 minutes. Forcibly hold eyelids apart to ensure complete irrigation of eye/lid tissue. Get immediate medical attention.

## **SECTION 8 -- PRECAUTIONS FOR SAFE STORAGE, HANDLING AND USE**

**PRECAUTIONS TO BE TAKEN IN HANDLING AND STORAGE:** Store away from sources of ignition. Do not add water to concentrated acid. When diluting, slowly add acid to water while stirring, to avoid spattering, boiling, and eruption. Keep container closed and protect from contact with water. Protect container from physical damage. Do not strike containers or fittings with tools. Wash thoroughly after handling. Emptied container will retain vapor and product residue.

**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:** Utilize full protective clothing, including boots and protective equipment. Contain spill in order to prevent contamination of sewage system or waterway. Pump into marked containers for reclamation or disposal. If possible, neutralize on a dry basis with suitable alkali such as lime or soda ash; then flush with water in accordance with applicable regulations.

**WASTE DISPOSAL METHODS:** Dispose of spilled, neutralized, or waste product, contaminated soil and other materials in accordance with all local, state and federal regulations.

## **SECTION 9 -- EXPOSURE CONTROL INFORMATION**

**VENTILATION:** Provide ventilation to control exposure levels below airborne exposure limits. Use local exhaust ventilation. Reference NFPA Standard 91 for design of exhaust systems.

**RESPIRATORY PROTECTION:** Use NIOSH/MSHA approved, full face respirator with canister approved for sulfuric acid vapor and mist. Consult respirator manufacturer to determine appropriate equipment. If concentrations are high or unknown, use self-contained breathing apparatus.

**PROTECTIVE GLOVES:** Wear impervious rubber gloves.

**EYE PROTECTION:** Wear splash proof chemical safety goggles. Eyewash fountains recommended in all storage and handling areas. Do not wear contact lenses.

**OTHER PROTECTIVE EQUIPMENT:** Wear protective clothing to prevent skin contact. Full face shield and rubber footwear should be used. Acid-resistant hood and full body suit recommended. Safety shower recommended in all storage and handling areas.

**WORK/HYGIENIC PRACTICES:** Avoid breathing fumes. Use gloves when handling. Remove and change contaminated clothing immediately.

**MSDS, SULFURIC ACID (75%-100%),**

OTHER PRECAUTIONS: None

## SECTION 10 -- REGULATORY INFORMATION

USDOT:

Proper shipping name: Sulfuric acid  
Hazard Class: 8  
UN Number: UN1830  
Packing Group: II

SARA TITLE III HAZARD CLASSIFICATIONS:

ACUTE: Yes  
CHRONIC: Yes  
FIRE: No  
PRESSURE: No  
REACTIVITY: Yes

Sulfuric Acid (aerosol forms only) is a toxic chemical subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372. Sulfuric Acid is an Extremely Hazardous Substance as listed in 40 CFR 355, SARA Title III Section 302.

OTHER RATINGS:

(hazard index key: 4=severe, 3=serious, 2=moderate, 1=slight, 0=minimal)

HMIS: Health=3, Flammability=0, Reactivity=2

NFPA: Health=3, Flammability=0, Reactivity=2

OTHER INFORMATION:

RCRA 261.33: No

TSCA 8(d): Yes

SULFURIC ACID, CERCLA: RQ = 1000 lbs.

SULFURIC ACID, SARA Sec. 302 (EHS): TPQ = 1000 lbs.

WHMIS Classification: Class E – Corrosive, Class D1A – Very Toxic

**PVS Chemical Solutions provides the information contained herein in good faith but makes no representation as to its comprehensiveness or accuracy. This document is intended only as a guide to the appropriate precautionary handling of the material by a properly trained person using this product. Individuals receiving the information must exercise their independent judgment in determining its appropriateness for a particular purpose. PVS CHEMICAL SOLUTIONS MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION ANY WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT TO WHICH THE INFORMATION REFERS. ACCORDINGLY, PVS CHEMICAL SOLUTIONS WILL NOT BE RESPONSIBLE FOR DAMAGES RESULTING FROM USE OF OR RELIANCE UPON THIS INFORMATION.**

**MSDS, SULFURIC ACID (75%-100%),**

## 1. Identification

**Product identifier** Xylene  
**Other means of identification**  
**Product code** R0000006000  
**Recommended use** Solvent.  
**Recommended restrictions** None known.  
**Manufacturer/Importer/Supplier/Distributor information**  
 Toledo Refining Company, LLC  
 1819 Woodville Road  
 Oregon, OH 43616  
**Telephone number** 419-698-6600

Distributed by:  
**SAL Chemical**  
 3036 Birch Drive,  
 Weirton, WV 26062  
 304.748.8200 - Phone  
 304.797.8751 - Fax

**Emergency telephone number** Chemtrec 800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 3
<b>Health hazards</b>	Acute toxicity, dermal	Category 4
	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Specific target organ toxicity, repeated exposure	Category 2 (central nervous system, kidney, liver)	
	Aspiration hazard	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



**Signal word** Danger  
**Hazard statement** Flammable liquid and vapor. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs (central nervous system, kidney, liver) through prolonged or repeated exposure. Toxic to aquatic life.  
**Precautionary statement**  
**Prevention** Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/protective clothing/eye protection/face protection.

<b>Response</b>	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Call a poison center/doctor if you feel unwell. Take off contaminated clothing and wash before reuse. In case of fire: Use appropriate media to extinguish.
<b>Storage</b>	Keep cool. Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
m-Xylene	108-38-3	35 - 46
p-Xylene	106-42-3	10 - 20
Ethylbenzene	100-41-4	10 - 19
o-Xylene	95-47-6	5 - 15
Toluene	108-88-3	0 - 0.5

**Composition comments** All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Provide oxygen, if available, or artificial respiration, if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing and shoes. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops or persists. Get medical attention if irritation develops and persists. Wash clothing separately before reuse. Destroy or thoroughly clean contaminated shoes.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth thoroughly. DO NOT INDUCE VOMITING. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Abdominal pain. Nausea, vomiting. Aspiration may cause pulmonary edema and pneumonitis. Jaundice. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. Edema. Prolonged exposure may cause chronic effects.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed. This material, if aspirated into the lungs, may cause chemical pneumonitis; treat the affected person appropriately.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ). Water may be an ineffective extinguishing medium.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapor may cause flash fire. Vapor is denser than air – flashback may be possible over considerable distances. The product can accumulate electrostatic charges, which may cause an electrical spark (ignition source).



**Special protective equipment and precautions for firefighters**

Firefighters must use full bunker gear including NIOSH-approved (or equal), full-face, self-contained breathing apparatus (SCBA) operated in positive pressure mode. Firefighters' protective clothing will provide only limited protection against liquid contact.

**Fire fighting equipment/instructions**

Fight fire from maximum distance or use unmanned hose holders or monitor nozzles. Move containers from fire area if you can do it without risk. Water spray should be used to cool structures and vessels. Use compatible foam to minimize vapor generation as needed. Withdraw immediately in case of rising sound from venting safety devices or any discoloration of tanks due to fire. For massive fire, use unmanned hose holders or monitor nozzles; if this is impossible, withdraw from area and let fire burn. Water runoff can cause environmental damage.

**General fire hazards**

Flammable liquid and vapor.

**6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

Eliminate all ignition sources (no smoking, flares, sparks or flames in immediate area). Keep unnecessary personnel away. Keep upwind. Keep out of low areas. Ventilate closed spaces before entering. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. See Section 8 of the SDS for Personal Protective Equipment.

**Methods and materials for containment and cleaning up**

ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Extinguish all flames in the vicinity. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Vapors may be controlled using a water fog. Remove with vacuum trucks or pump to storage/salvage vessels. Use explosion proof electric equipment.

Small Spills: Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Use clean non-sparking tools to collect absorbed material.

Clean surface thoroughly to remove residual contamination. Retain all contaminated water for removal and treatment.

**Environmental precautions**

Contain spillages with sand, earth or any suitable adsorbent material. Prevent entry into waterways, sewer, basements or confined areas. Do not allow material to contaminate ground water system. Reporting of releases to appropriate regulatory agencies may be required.

**7. Handling and storage**

**Precautions for safe handling**

Do not handle until all safety precautions have been read and understood. Consult with applicable standards such as NFPA 30, 'Flammable and Combustible Liquids Code'.

Use only with adequate ventilation. Wear personal protective equipment. Do not breath gas/vapor/spray. Avoid contact with eyes, skin, and clothing. Do not taste or swallow. Avoid prolonged exposure. When using, do not eat, drink or smoke. Wash thoroughly after handling.

The product is highly flammable, and explosive vapor/air mixtures may be formed. Before entering storage tanks and commencing any operation in a confined area, check the atmosphere for oxygen content and flammability. Keep away from all ignition sources including heat, sparks and flame. Use non-sparking tools and explosion-proof equipment as applicable. This material is a static accumulator. Avoid accumulation of static charges during transfers in metallic systems. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. These alone may be insufficient to remove static electricity. Avoid release to the environment.

**Conditions for safe storage, including any incompatibilities**

Flammable liquid storage. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. The pressure in sealed containers can increase under the influence of heat. Keep away from food, drink and animal feedingstuffs.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Ethylbenzene (CAS 100-41-4)	PEL	435 mg/m3 100 ppm
m-Xylene (CAS 108-38-3)	PEL	435 mg/m3 100 ppm
o-Xylene (CAS 95-47-6)	PEL	435 mg/m3

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
p-Xylene (CAS 106-42-3)		100 ppm
	PEL	435 mg/m3
		100 ppm

**US. OSHA Table Z-2 (29 CFR 1910.1000)**

Components	Type	Value
Toluene (CAS 108-88-3)	Ceiling	300 ppm
	TWA	200 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
Ethylbenzene (CAS 100-41-4)	TWA	20 ppm
m-Xylene (CAS 108-38-3)	STEL	150 ppm
	TWA	100 ppm
o-Xylene (CAS 95-47-6)	STEL	150 ppm
	TWA	100 ppm
p-Xylene (CAS 106-42-3)	STEL	150 ppm
	TWA	100 ppm
Toluene (CAS 108-88-3)	TWA	20 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Ethylbenzene (CAS 100-41-4)	STEL	545 mg/m3
		125 ppm
	TWA	435 mg/m3
m-Xylene (CAS 108-38-3)		100 ppm
	STEL	655 mg/m3
	TWA	150 ppm
o-Xylene (CAS 95-47-6)		435 mg/m3
	STEL	655 mg/m3
	TWA	150 ppm
p-Xylene (CAS 106-42-3)		435 mg/m3
	STEL	655 mg/m3
	TWA	150 ppm
Toluene (CAS 108-88-3)		435 mg/m3
	STEL	560 mg/m3
	TWA	150 ppm
		375 mg/m3
		100 ppm

**Biological limit values**

**ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Ethylbenzene (CAS 100-41-4)	0.15 g/g	Sum of mandelic acid and phenylglyoxylic acid	Creatinine in urine	*
m-Xylene (CAS 108-38-3)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*

## ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
o-Xylene (CAS 95-47-6)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*
p-Xylene (CAS 106-42-3)	1.5 g/g	Methylhippuric acids	Creatinine in urine	*
Toluene (CAS 108-88-3)	0.3 mg/g	o-Cresol, with hydrolysis	Creatinine in urine	*
	0.03 mg/l	Toluene	Urine	*
	0.02 mg/l	Toluene	Blood	*

\* - For sampling details, please see the source document.

### Exposure guidelines

#### US - California OELs: Skin designation

Toluene (CAS 108-88-3)

Can be absorbed through the skin.

#### US - Minnesota Haz Subs: Skin designation applies

Toluene (CAS 108-88-3)

Skin designation applies.

#### Appropriate engineering controls

Provide adequate general and local exhaust ventilation. Observe Occupational Exposure Limits and minimize the risk of inhalation of vapors and spray mist. Provide eyewash station and safety shower.

#### Individual protection measures, such as personal protective equipment

##### Eye/face protection

Wear safety glasses. If splash potential exists, wear full face shield and/or chemical goggles.

##### Skin protection

###### Hand protection

Chemical resistant gloves are recommended. Be aware that the liquid may penetrate the gloves. Frequent change is advisable. Suitable gloves can be recommended by the glove supplier.

###### Other

Wear chemical-resistant gloves, footwear and protective clothing appropriate for risk of exposure. Contact chemical protective clothing manufacturer for specific information. Flame retardant protective clothing is recommended.

##### Respiratory protection

Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure. Consult with respirator manufacturer to determine respirator selection, use, and limitations. Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. Follow respirator protection program requirements (OSHA 1910.134 and ANSI Z88.2) for all respirator use. Protection provided by air-purifying respirators is limited and should not be used in atmospheres deficient in oxygen or where airborne concentrations are immediately dangerous to life or health.

##### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

#### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Handle in accordance with good industrial hygiene and safety practice.

## 9. Physical and chemical properties

### Appearance

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Colorless.

#### Odor

Sweet, Pleasant.

#### Odor threshold

Not available.

#### pH

No data

#### Melting point/freezing point

-53 °F (-47.22 °C)

#### Initial boiling point and boiling range

278 - 290 °F (136.67 - 143.33 °C)

#### Flash point

79.0 °F (26.1 °C)

#### Evaporation rate

Not available.

#### Flammability (solid, gas)

Not applicable.

## Upper/lower flammability or explosive limits

Flammability limit - lower (%) 1.1 %

Flammability limit - upper (%) 6.6 %

Vapor pressure 9 mm Hg @ 25°C

Vapor density Not available.

Relative density 0.87 g/cm<sup>3</sup>

### Solubility(ies)

Solubility (water) Insoluble

Partition coefficient (n-octanol/water) No data

Auto-ignition temperature 870 °F (465.56 °C)

Decomposition temperature Not available.

Viscosity 0.59 cP

Viscosity temperature 68 °F (20 °C)

### Other information

Percent volatile 100 % by weight

## 10. Stability and reactivity

**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Strong acids. Strong oxidizing agents.

**Hazardous decomposition products** No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

**Inhalation** Harmful if inhaled. May cause damage to organs through prolonged or repeated exposure by inhalation. Inhalation of vapors may cause irritation to respiratory tract.

**Skin contact** Harmful in contact with skin. Causes skin irritation.

**Eye contact** Causes serious eye irritation.

**Ingestion** Swallowing or vomiting of the liquid may result in aspiration into the lungs. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

**Symptoms related to the physical, chemical and toxicological characteristics** Abdominal pain. Nausea, vomiting. Swallowing or vomiting of the liquid may result in aspiration into the lungs. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation. Skin irritation. May cause redness and pain. Edema.

### Information on toxicological effects

**Acute toxicity** May be fatal if swallowed and enters airways. Harmful if inhaled. Harmful in contact with skin. May cause respiratory irritation.

Components	Species	Test Results
Toluene (CAS 108-88-3)		
<b>Acute</b>		
<i>Inhalation</i>		
LC50	Rat	8000 mg/l, 4 Hours
<i>Oral</i>		
LD50	Rat	2.6 g/kg
<b>Skin corrosion/irritation</b>	Causes skin irritation.	

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** No data available.

**Skin sensitization** No data available.

**Germ cell mutagenicity** No data available.

**Carcinogenicity** Suspected of causing cancer.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Ethylbenzene (CAS 100-41-4)	2B Possibly carcinogenic to humans.
m-Xylene (CAS 108-38-3)	3 Not classifiable as to carcinogenicity to humans.
o-Xylene (CAS 95-47-6)	3 Not classifiable as to carcinogenicity to humans.
p-Xylene (CAS 106-42-3)	3 Not classifiable as to carcinogenicity to humans.
Toluene (CAS 108-88-3)	3 Not classifiable as to carcinogenicity to humans.

**NTP Report on Carcinogens**

Not listed.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**Reproductive toxicity** Suspected of damaging fertility or the unborn child.

**Specific target organ toxicity - single exposure** May cause irritation to the respiratory system.

**Specific target organ toxicity - repeated exposure** May cause damage to organs (central nervous system, kidney, liver) through prolonged or repeated exposure.

**Aspiration hazard** May be fatal if swallowed and enters airways.

**Chronic effects** Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects. Long term exposures may affect liver, kidneys, and central nervous system.

**Further information** No other specific acute or chronic health impact noted.

**12. Ecological information**

**Ecotoxicity** Toxic to aquatic life.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available on bioaccumulation.

**Partition coefficient n-octanol / water (log Kow)**

Ethylbenzene (CAS 100-41-4)	3.15
Toluene (CAS 108-88-3)	2.73
m-Xylene (CAS 108-38-3)	3.2
o-Xylene (CAS 95-47-6)	3.12
p-Xylene (CAS 106-42-3)	3.15

**Mobility in soil** The product is insoluble in water.

**Other adverse effects** Oil spills are generally hazardous to the environment. The product contains volatile organic compounds which have a photochemical ozone creation potential.

**13. Disposal considerations**

**Disposal instructions** Do not allow this material to drain into sewers/water supplies. Recover and recycle, if practical. Product is suitable for burning in an enclosed, controlled burner for fuel value or disposal by supervised incineration. Such burning may be limited pursuant to the Resource Conservation and Recovery Act.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** D001: Waste Flammable material with a flash point <140 F  
D018: Waste Benzene

**Waste from residues / unused products** Recover and recycle, if practical.

**Contaminated packaging** Not applicable.

**14. Transport information**

**DOT**

**UN number** UN1307

**UN proper shipping name** Xylenes

**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3  
**Packing group** III  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** B1, 1B3, T2, TP1.  
**Packaging exceptions** 150  
**Packaging non bulk** 203  
**Packaging bulk** 242

**IATA**

**UN number** UN1307  
**UN proper shipping name** Xylenes  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards** No.  
**ERG Code** 3L  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

**UN number** UN1307  
**UN proper shipping name** XYLENES  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** III  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-D  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not applicable. However, this product is a liquid and if transported in bulk covered under MARPOL 73/78, Annex I.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Ethylbenzene (CAS 100-41-4)	LISTED
m-Xylene (CAS 108-38-3)	LISTED
o-Xylene (CAS 95-47-6)	LISTED
p-Xylene (CAS 106-42-3)	LISTED
Toluene (CAS 108-88-3)	LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - Yes  
Fire Hazard - Yes  
Pressure Hazard - No  
Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 311/312 Hazardous chemical** No

**SARA 313 (TRI reporting)**

Chemical name	CAS number	% by wt.
m-Xylene	108-38-3	35 - 46
p-Xylene	106-42-3	10 - 20
Ethylbenzene	100-41-4	10 - 19
o-Xylene	95-47-6	5 - 15

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Ethylbenzene (CAS 100-41-4)  
m-Xylene (CAS 108-38-3)  
o-Xylene (CAS 95-47-6)  
p-Xylene (CAS 106-42-3)  
Toluene (CAS 108-88-3)

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

Toluene (CAS 108-88-3) 6594

**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

Toluene (CAS 108-88-3) 35 %WV

**DEA Exempt Chemical Mixtures Code Number**

Toluene (CAS 108-88-3) 594

**US state regulations****US. Massachusetts RTK - Substance List**

Ethylbenzene (CAS 100-41-4)  
m-Xylene (CAS 108-38-3)  
o-Xylene (CAS 95-47-6)  
p-Xylene (CAS 106-42-3)  
Toluene (CAS 108-88-3)

**US. New Jersey Worker and Community Right-to-Know Act**

Ethylbenzene (CAS 100-41-4)  
m-Xylene (CAS 108-38-3)  
o-Xylene (CAS 95-47-6)  
p-Xylene (CAS 106-42-3)  
Toluene (CAS 108-88-3)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Ethylbenzene (CAS 100-41-4)  
m-Xylene (CAS 108-38-3)  
o-Xylene (CAS 95-47-6)  
p-Xylene (CAS 106-42-3)  
Toluene (CAS 108-88-3)

**US. Rhode Island RTK**

Ethylbenzene (CAS 100-41-4)  
m-Xylene (CAS 108-38-3)  
o-Xylene (CAS 95-47-6)  
p-Xylene (CAS 106-42-3)  
Toluene (CAS 108-88-3)

**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Benzene (CAS 71-43-2)  
Ethylbenzene (CAS 100-41-4)  
Toluene (CAS 108-88-3)



## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

Issue date	22-April-2015
Revision date	12-November-2015
Version #	03
NFPA ratings	



### Disclaimer

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**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT I  
EMISSION UNITS TABLE**

This attachment contains a completed Emission Units Table.

**Attachment I**  
**Emission Units Table**  
 (includes all emission units and air pollution control devices  
 that will be part of this permit application review, regardless of permitting status)

Emission Unit ID <sup>1</sup>	Emission Point ID <sup>2</sup>	Emission Unit Description	Year Installed/ Modified	Design Capacity	Type <sup>3</sup> and Date of Change	Control Device <sup>4</sup>
1S	1E	Hydrofluoric Acid AST Tank #19	2013	4,500 gal	N/A	N/A
2S	2E	Hydrochloric Acid AST Tank #21	2013	10,000 gal	N/A	N/A
3S	3E	Methanol AST Tank #22	2014	15,000 gal	N/A	N/A
4S	4E	Glycol Ether EB supplier dropped tanker	N/A	8,000 gal	N/A	N/A
5S	5E	Methyl Ethyl Ketone supplier dropped tanker	N/A	8,000 gal	N/A	N/A
6S	6E	Methyl Isobutyl Ketone supplier dropped tanker	N/A	8,000 gal	N/A	N/A
7S	7E	Xylene supplier dropped tanker	N/A	8,000 gal	N/A	N/A

<sup>1</sup> For Emission Units (or Sources) use the following numbering system: 1S, 2S, 3S,... or other appropriate designation.  
<sup>2</sup> For Emission Points use the following numbering system: 1E, 2E, 3E, ... or other appropriate designation.  
<sup>3</sup> New, modification, removal  
<sup>4</sup> For Control Devices use the following numbering system: 1C, 2C, 3C,... or other appropriate designation.

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT J  
EMISSION POINTS DATA SUMMARY SHEET**

This attachment contains a completed Emission Points Data Summary Table.

**Attachment J  
EMISSION POINTS DATA SUMMARY SHEET**

Table 1: Emissions Data															
Emission Point ID No. (Must match Emission Units Table & Plot Plan)	Emission Point Type <sup>1</sup>	Emission Unit Vented Through This Point (Must match Emission Units Table & Plot Plan)		Air Pollution Control Device (Must match Emission Units Table & Plot Plan)		Vent Time for Emission Unit (chemical processes only)		All Regulated Pollutants - Chemical Name/CAS <sup>3</sup>  (Speciate VOCs & HAPS)	Maximum Potential Uncontrolled Emissions <sup>4</sup>		Maximum Potential Controlled Emissions <sup>5</sup>		Emission Form or Phase  (At exit conditions, Solid, Liquid or Gas/Vapor)	Est. Method Used <sup>6</sup>	Emission Concentration <sup>7</sup> (ppmv or mg/m <sup>4</sup> )
		ID No.	Source	ID No.	Device Type	Short Term <sup>2</sup>	Max (hr/yr)		lb/hr	ton/yr	lb/hr	ton/yr			
1E	VFRT	Tank 19	1S	N/A	N/A	N/A	N/A	HF 7664-39-3	0.0045	0.020	0	0	Gas/Vapor	EE <sup>A</sup>	N/A
2E	VFRT	Tank 21	2S	N/A	N/A	N/A	N/A	HCL 7647-01-0	0.0732	0.321	0	0	Gas/Vapor	EE	N/A
3E	HFRT	Tank 22	3S	N/A	N/A	N/A	N/A	Methanol 67-56-1	0.0280	0.123	0	0	Gas/Vapor	O <sup>B</sup>	N/A
4E	HFRT	SDT	4S	N/A	N/A	N/A	N/A	EGBE 111-76-2	0.0013	0.006	0	0	Gas/Vapor	EE	N/A
5E	HFRT	SDT	5S	N/A	N/A	N/A	N/A	MEK 78-93-3	0.0429	0.188	0	0	Gas/Vapor	O	N/A
6E	HFRT	SDT	6S	N/A	N/A	N/A	N/A	MIBK 108-10-1	0.0094	0.041	0	0	Gas/Vapor	O	N/A
7E	HFRT	SDT	7S	N/A	N/A	N/A	N/A	m-Xylene 108-38-3	0.0040	0.018	0	0	Gas/Vapor	O	N/A
								VOCs	0.086	0.376	0	0	Gas/Vapor	EE, O	N/A
								HAPs	0.154	0.676	0	0	Gas/Vapor	EE, O	N/A

Notes: A = US EPA's AP-42      B = TANKS 4.0.9d

The EMISSION POINTS DATA SUMMARY SHEET provides a summation of emissions by emission unit. Note that uncaptured process emission unit emissions are not typically considered to be fugitive and must be accounted for on the appropriate EMISSIONS UNIT DATA SHEET and on the EMISSION POINTS DATA SUMMARY SHEET. Please note that total emissions from the source are equal to all vented emissions, all fugitive emissions, plus all other emissions (e.g. uncaptured emissions). Please complete the FUGITIVE EMISSIONS DATA SUMMARY SHEET for fugitive emission activities.

- <sup>1</sup> Please add descriptors such as upward vertical stack, downward vertical stack, horizontal stack, relief vent, rain cap, etc.
- <sup>2</sup> Indicate by "C" if venting is continuous. Otherwise, specify the average short-term venting rate with units, for intermittent venting (ie., 15 min/hr). Indicate as many rates as needed to clarify frequency of venting (e.g., 5 min/day, 2 days/wk).
- <sup>3</sup> List all regulated air pollutants. Speciate VOCs, including all HAPs. Follow chemical name with Chemical Abstracts Service (CAS) number. **LIST** Acids, CO, CS<sub>2</sub>, VOCs, H<sub>2</sub>S, Inorganics, Lead, Organics, O<sub>3</sub>, NO, NO<sub>2</sub>, SO<sub>2</sub>, SO<sub>3</sub>, all applicable Greenhouse Gases (including CO<sub>2</sub> and methane), etc. **DO NOT LIST** H<sub>2</sub>, H<sub>2</sub>O, N<sub>2</sub>, O<sub>2</sub>, and Noble Gases.
- <sup>4</sup> Give maximum potential emission rate with no control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- <sup>5</sup> Give maximum potential emission rate with proposed control equipment operating. If emissions occur for less than 1 hr, then record emissions per batch in minutes (e.g. 5 lb VOC/20 minute batch).
- <sup>6</sup> Indicate method used to determine emission rate as follows: MB = material balance; ST = stack test (give date of test); EE = engineering estimate; O = other (specify).
- <sup>7</sup> Provide for all pollutant emissions. Typically, the units of parts per million by volume (ppmv) are used. If the emission is a mineral acid (sulfuric, nitric, hydrochloric or phosphoric) use units of milligram per dry cubic meter (mg/m<sup>3</sup>) at standard conditions (68 °F and 29.92 inches Hg) (see 45CSR7). If the pollutant is SO<sub>2</sub>, use units of ppmv (See 45CSR10).

**Attachment J  
EMISSION POINTS DATA SUMMARY SHEET**

Table 2: Release Parameter Data								
Emission Point ID No. <i>(Must match Emission Units Table)</i>	Inner Diameter (ft.)	Exit Gas			Emission Point Elevation (ft)		UTM Coordinates (km)	
		Temp. (°F)	Volumetric Flow <sup>1</sup> (acfm) <i>at operating conditions</i>	Velocity (fps)	Ground Level <i>(Height above mean sea level)</i>	Stack Height <sup>2</sup> <i>(Release height of emissions above ground level)</i>	Northing	Easting
<b>No stacks involved</b>								

<sup>1</sup> Give at operating conditions. Include inerts.  
<sup>2</sup> Release height of emissions above ground level.

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT L  
EMISSIONS UNIT DATA SHEETS**

This attachment contains completed Emissions Unit Data Sheets for Bulk Liquid Transfer Operations and Storage Tanks.



**Attachment L**  
**EMISSIONS UNIT DATA SHEET**  
**STORAGE TANKS**

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

**I. GENERAL INFORMATION (required)**

1. Bulk Storage Area Name Outside Bulk Product Storage	2. Tank Name Tank #19
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 1S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 1E
5. Date of Commencement of Construction (for existing tanks) 2013	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, after-the-fact	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

**II. TANK INFORMATION (required)**

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 8.17'	9B. Tank Internal Height (or Length) (ft) 16'
10A. Maximum Liquid Height (ft) 12.8'	10B. Average Liquid Height (ft) 6.4'
11A. Maximum Vapor Space Height (ft) Calculated Vapor Space Volume per AP-42	11B. Average Vapor Space Height (ft) Calculated Vapor Space Volume per AP-42
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. <p style="text-align: center;">3,600 gal</p>	

13A. Maximum annual throughput (gal/yr) 39,845.54 gal/yr	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 8.8	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year

18. Type of tank (check all that apply):

Fixed Roof     vertical    \_\_\_ horizontal    \_\_\_ flat roof    \_\_\_ cone roof    \_\_\_ dome roof  
    \_\_\_ other (describe)

External Floating Roof    \_\_\_ pontoon roof    \_\_\_ double deck roof

Domed External (or Covered) Floating Roof

Internal Floating Roof    \_\_\_ vertical column support    \_\_\_ self-supporting

Variable Vapor Space    \_\_\_ lifter roof    \_\_\_ diaphragm

Pressurized    \_\_\_ spherical    \_\_\_ cylindrical

Underground

Other (describe)

**III. TANK CONSTRUCTION & OPERATION INFORMATION** (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) HDLPE blow mold		
20A. Shell Color White	20B. Roof Color White	20C. Year Last Painted 2013
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b> <input type="checkbox"/> Does Not Apply		
24A. For dome roof, provide roof radius (ft) Calculated Dome Roof Outage 45.93 ft per AP-42		
24B. For cone roof, provide slope (ft/ft) N/A		
25. Complete the following section for <b>Floating Roof Tanks</b> <input checked="" type="checkbox"/> Does Not Apply		
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	47.06	36B. Corresponding Vapor Pressure (psia)	
37A. Average Liquid Surface Temperature (°F)	51.94	37B. Corresponding Vapor Pressure (psia)	0.44
38A. Maximum Liquid Surface Temperature (°F)	56.81	38B. Corresponding Vapor Pressure (psia)	
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Hydrofluoric Acid		
39B. CAS Number	7664-39-3		
39C. Liquid Density (lb/gal)	10.1		
39D. Liquid Molecular Weight (lb/lb-mole)	20.01		
39E. Vapor Molecular Weight (lb/lb-mole)	20.01		

Maximum Vapor Pressure 39F. True (psia)	23 mmHg		
39G. Reid (psia)	varies		
Months Storage per Year 39H. From	January		
39I. To	December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
 

Vacuum Setting	Pressure Setting
----------------	------------------
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
HF 7664-39-3	0.0033	11.19	lb/yr	39.75	EPA Emission Factor

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

**Attachment L**  
**EMISSIONS UNIT DATA SHEET**  
**STORAGE TANKS**

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

**I. GENERAL INFORMATION (required)**

1. Bulk Storage Area Name Outside Bulk Product Storage	2. Tank Name Tank #21
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 2S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 2E
5. Date of Commencement of Construction (for existing tanks) 2013	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, after-the-fact	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

**II. TANK INFORMATION (required)**

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 11.83'	9B. Tank Internal Height (or Length) (ft) 18.83'
10A. Maximum Liquid Height (ft) 15'	10B. Average Liquid Height (ft) 7'
11A. Maximum Vapor Space Height (ft) Calculated Vapor Space Volume AP-42	11B. Average Vapor Space Height (ft) Calculated Vapor Space Volume AP-42
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 8,000 gal	

13A. Maximum annual throughput (gal/yr) 269,999.73 gal/yr	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 27	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year

18. Type of tank (check all that apply):

Fixed Roof     vertical    \_\_\_ horizontal    \_\_\_ flat roof    \_\_\_ cone roof    \_\_\_ dome roof  
                                  \_\_\_ other (describe)

External Floating Roof    \_\_\_ pontoon roof    \_\_\_ double deck roof

Domed External (or Covered) Floating Roof

Internal Floating Roof    \_\_\_ vertical column support    \_\_\_ self-supporting

Variable Vapor Space    \_\_\_ lifter roof    \_\_\_ diaphragm

Pressurized    \_\_\_ spherical    \_\_\_ cylindrical

Underground

Other (describe)

**III. TANK CONSTRUCTION & OPERATION INFORMATION** (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe) HDLPE blow mold		
20A. Shell Color White	20B. Roof Color White	20C. Year Last Painted 2013
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b> <input type="checkbox"/> Does Not Apply		
24A. For dome roof, provide roof radius (ft) Calculated Dome Roof Outage 39.93 ft AP-42		
24B. For cone roof, provide slope (ft/ft) N/A		
25. Complete the following section for <b>Floating Roof Tanks</b> <input checked="" type="checkbox"/> Does Not Apply		
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		



26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide		
<input type="checkbox"/> Continuous sheet construction 6 feet wide		
<input type="checkbox"/> Continuous sheet construction 7 feet wide		
<input type="checkbox"/> Continuous sheet construction 5 x 7.5 feet wide		
<input type="checkbox"/> Continuous sheet construction 5 x 12 feet wide		
<input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	47.06	36B. Corresponding Vapor Pressure (psia)	1.292
37A. Average Liquid Surface Temperature (°F)	51.94	37B. Corresponding Vapor Pressure (psia)	1.844
38A. Maximum Liquid Surface Temperature (°F)	56.81	38B. Corresponding Vapor Pressure (psia)	2.396
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Hydrochloric Acid		
39B. CAS Number	7647-01-0		
39C. Liquid Density (lb/gal)	9.6		
39D. Liquid Molecular Weight (lb/lb-mole)	36.46		
39E. Vapor Molecular Weight (lb/lb-mole)	36.46		

Maximum Vapor Pressure 39F. True (psia)	2.90 psia		
39G. Reid (psia)	8.0 psia		
Months Storage per Year 39H. From	January		
39I. To	December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
 

Vacuum Setting	Pressure Setting
----------------	------------------
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
HCL 7647-01-0	0.012	537.52	lb/yr	640.81	EPA Emission Factor

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

## Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

### I. GENERAL INFORMATION (required)

1. Bulk Storage Area Name Outside Bulk Product Storage	2. Tank Name Tank #22
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 3S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 3E
5. Date of Commencement of Construction (for existing tanks) 2014	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, after-the-fact	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

### II. TANK INFORMATION (required)

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 10.5'	9B. Tank Internal Height (or Length) (ft) 26'
10A. Maximum Liquid Height (ft) 13'	10B. Average Liquid Height (ft) 6.5
11A. Maximum Vapor Space Height (ft) TANKS 4.0.9d	11B. Average Vapor Space Height (ft) TANKS 4.0.9d
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 12,000 gal	

13A. Maximum annual throughput (gal/yr) 102,504	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 8.5	
15. Maximum tank fill rate (gal/min)	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year
18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof    ___ vertical    x horizontal    ___ flat roof    ___ cone roof    ___ dome roof ___ other (describe) <input type="checkbox"/> External Floating Roof    ___ pontoon roof    ___ double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof    ___ vertical column support    ___ self-supporting <input type="checkbox"/> Variable Vapor Space    ___ lifter roof    ___ diaphragm <input type="checkbox"/> Pressurized    ___ spherical    ___ cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe)	

**III. TANK CONSTRUCTION & OPERATION INFORMATION** (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input checked="" type="checkbox"/> Epoxy-coated rivets <input type="checkbox"/> Other (describe)		
20A. Shell Color White	20B. Roof Color White	20C. Year Last Painted 2014
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
24A. For dome roof, provide roof radius (ft)		
24B. For cone roof, provide slope (ft/ft)		
25. Complete the following section for <b>Floating Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	47.06	36B. Corresponding Vapor Pressure (psia)	0.9475
37A. Average Liquid Surface Temperature (°F)	51.94	37B. Corresponding Vapor Pressure (psia)	1.1133
38A. Maximum Liquid Surface Temperature (°F)	56.81	38B. Corresponding Vapor Pressure (psia)	1.3035
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Methanol		
39B. CAS Number	67-56-1		
39C. Liquid Density (lb/gal)	6.6		
39D. Liquid Molecular Weight (lb/lb-mole)	32.04		
39E. Vapor Molecular Weight (lb/lb-mole)	32.04		

Maximum Vapor Pressure 39F. True (psia) 39G. Reid (psia)	TANKS 4.0.9d		
Months Storage per Year 39H. From 39I. To	January December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
 

Vacuum Setting	Pressure Setting
----------------	------------------
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
Methanol	0.018	87.06	lb/yr	245.22	TANKS 4.0.9d

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

## Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

### I. GENERAL INFORMATION (required)

1. Bulk Storage Area Name Building #4 Liquid Facility	2. Tank Name Glycol Ether EB - Supplier Dropped Tanker
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 4S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 4E
5. Date of Commencement of Construction (for existing tanks) N/A	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, no permanent tank, supplier dropped tanker	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

### II. TANK INFORMATION (required)

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 8'	9B. Tank Internal Height (or Length) (ft) 40.67'
10A. Maximum Liquid Height (ft) 50.8'	10B. Average Liquid Height (ft) 25.4'
11A. Maximum Vapor Space Height (ft) Calculated Vapor Space Volume AP-42	11B. Average Vapor Space Height (ft) Calculated Vapor Space Volume AP-42
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights.  6,400 gal	



13A. Maximum annual throughput (gal/yr) 38,881.71 gal/yr	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 4.86	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year
18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input checked="" type="checkbox"/> horizontal <input type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe)	

### III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input checked="" type="checkbox"/> Riveted <input type="checkbox"/> Gunit lined <input type="checkbox"/> Epoxy-coated rivets <input checked="" type="checkbox"/> Other (describe)		
20A. Shell Color Aluminum/Spec	20B. Roof Color Aluminum/Spec	20C. Year Last Painted N/A
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
24A. For dome roof, provide roof radius (ft)		
24B. For cone roof, provide slope (ft/ft)		
25. Complete the following section for <b>Floating Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	47.06	36B. Corresponding Vapor Pressure (psia)	
37A. Average Liquid Surface Temperature (°F)	51.94	37B. Corresponding Vapor Pressure (psia)	0.012
38A. Maximum Liquid Surface Temperature (°F)	56.81	38B. Corresponding Vapor Pressure (psia)	
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Glycol Ether EB		
39B. CAS Number	111-76-2		
39C. Liquid Density (lb/gal)	7.53		
39D. Liquid Molecular Weight (lb/lb-mole)	118.17		
39E. Vapor Molecular Weight (lb/lb-mole)	118.17		

Maximum Vapor Pressure 39F. True (psia) 39G. Reid (psia)	0.6mmHg @ 20 deg C		
Months Storage per Year 39H. From 39I. To	January December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
  - Vacuum Setting
  - Pressure Setting
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
Glycol Ether EB 111-76-2	0.00033	8.51	lb/yr	11.42	EPA Emission Factor

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

**Attachment L**  
**EMISSIONS UNIT DATA SHEET**  
**STORAGE TANKS**

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

**I. GENERAL INFORMATION (required)**

1. Bulk Storage Area Name Building #4 Liquid Facility	2. Tank Name MEK - Supplier Dropped Tanker
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 5S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 5E
5. Date of Commencement of Construction (for existing tanks) N/A	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, no permanent tank, supplier dropped tanker	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

**II. TANK INFORMATION (required)**

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 8'	9B. Tank Internal Height (or Length) (ft) 40.67'
10A. Maximum Liquid Height (ft) 50.8'	10B. Average Liquid Height (ft) 25.4
11A. Maximum Vapor Space Height (ft) TANKS 4.0.9d	11B. Average Vapor Space Height (ft) TANKS 4.0.9d
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 6,400 gal	

13A. Maximum annual throughput (gal/yr) 5,743.67	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 0.72	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year
18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> x horizontal <input type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe)	

### III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input checked="" type="checkbox"/> Riveted <input type="checkbox"/> Gunit lined <input type="checkbox"/> Epoxy-coated rivets <input type="checkbox"/> Other (describe)		
20A. Shell Color Aluminum/Spec	20B. Roof Color Aluminum/Spec	20C. Year Last Painted N/A
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
24A. For dome roof, provide roof radius (ft)		
24B. For cone roof, provide slope (ft/ft)		
25. Complete the following section for <b>Floating Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam: <input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 x 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMATION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	48.03	36B. Corresponding Vapor Pressure (psia)	0.7558
37A. Average Liquid Surface Temperature (°F)	54.77	37B. Corresponding Vapor Pressure (psia)	0.9274
38A. Maximum Liquid Surface Temperature (°F)	61.49	38B. Corresponding Vapor Pressure (psia)	1.1303
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Methyl Ethyl Ketone		
39B. CAS Number	78-93-3		
39C. Liquid Density (lb/gal)	0.0121 lb/cuft		
39D. Liquid Molecular Weight (lb/lb-mole)	72.10		
39E. Vapor Molecular Weight (lb/lb-mole)	72.10		



Maximum Vapor Pressure 39F. True (psia) 39G. Reid (psia)	TANKS 4.0.9d		
Months Storage per Year 39H. From 39I. To	January December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
- Vacuum Setting
- Pressure Setting
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
Methyl Ethyl Ketone	0.0418	9.14	lb/yr	375.71	TANKS 4.0.9d

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

## Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

### I. GENERAL INFORMATION (required)

1. Bulk Storage Area Name Building #4 Liquid Facility	2. Tank Name MIBK - Supplier Dropped Tanker
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 6S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 6E
5. Date of Commencement of Construction (for existing tanks) N/A	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, no permanent tank, supplier dropped tanker	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

### II. TANK INFORMATION (required)

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 8'	9B. Tank Internal Height (or Length) (ft) 40.67'
10A. Maximum Liquid Height (ft) 50.8'	10B. Average Liquid Height (ft) 25.4
11A. Maximum Vapor Space Height (ft) TANKS 4.0.9d	11B. Average Vapor Space Height (ft) TANKS 4.0.9d
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights. 6,400 gal	

13A. Maximum annual throughput (gal/yr) 7,580.21	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 0.95	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year
18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof ___ vertical ___ x horizontal ___ flat roof ___ cone roof ___ dome roof ___ other (describe) <input type="checkbox"/> External Floating Roof ___ pontoon roof ___ double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof ___ vertical column support ___ self-supporting <input type="checkbox"/> Variable Vapor Space ___ lifter roof ___ diaphragm <input type="checkbox"/> Pressurized ___ spherical ___ cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe)	

### III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input checked="" type="checkbox"/> Riveted <input type="checkbox"/> Gunit lined <input type="checkbox"/> Epoxy-coated rivets <input type="checkbox"/> Other (describe)		
20A. Shell Color Aluminum/Spec	20B. Roof Color Aluminum/Spec	20C. Year Last Painted N/A
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
24A. For dome roof, provide roof radius (ft)		
24B. For cone roof, provide slope (ft/ft)		
25. Complete the following section for <b>Floating Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal (check one) <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		

25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F)	47.06	34B. Maximum (°F)	56.81
35. Average operating pressure range of tank: 14.1085			
35A. Minimum (psig)	Ambient	35B. Maximum (psig)	Ambient
36A. Minimum Liquid Surface Temperature (°F)	48.03	36B. Corresponding Vapor Pressure (psia)	0.1380
37A. Average Liquid Surface Temperature (°F)	54.77	37B. Corresponding Vapor Pressure (psia)	0.1763
38A. Maximum Liquid Surface Temperature (°F)	61.49	38B. Corresponding Vapor Pressure (psia)	1.2233
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	MIBK		
39B. CAS Number	108-10-1		
39C. Liquid Density (lb/gal)	6.67		
39D. Liquid Molecular Weight (lb/lb-mole)	100.20		
39E. Vapor Molecular Weight (lb/lb-mole)	100.20		

Maximum Vapor Pressure 39F. True (psia) 39G. Reid (psia)	TANKS 4.0.9d		
Months Storage per Year 39H. From 39I. To	January December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
 

Vacuum Setting	Pressure Setting
----------------	------------------
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
Methyl Isobutyl Ketone	0.0091	3.19	lb/yr	82.58	TANKS 4.0.9d

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

## Attachment L EMISSIONS UNIT DATA SHEET STORAGE TANKS

Provide the following information for each new or modified bulk liquid storage tank as shown on the *Equipment List Form* and other parts of this application. A tank is considered modified if the material to be stored in the tank is different from the existing stored liquid.

IF USING US EPA'S TANKS EMISSION ESTIMATION PROGRAM (AVAILABLE AT [www.epa.gov/tnn/tanks.html](http://www.epa.gov/tnn/tanks.html)), APPLICANT MAY ATTACH THE SUMMARY SHEETS IN LIEU OF COMPLETING SECTIONS III, IV, & V OF THIS FORM. HOWEVER, SECTIONS I, II, AND VI OF THIS FORM MUST BE COMPLETED. US EPA'S AP-42, SECTION 7.1, "ORGANIC LIQUID STORAGE TANKS," MAY ALSO BE USED TO ESTIMATE VOC AND HAP EMISSIONS (<http://www.epa.gov/tnn/chief/>).

### I. GENERAL INFORMATION (required)

1. Bulk Storage Area Name Building #4 Liquid Facility	2. Tank Name Xylene - Supplier Dropped Tanker
3. Tank Equipment Identification No. (as assigned on <i>Equipment List Form</i> ) 7S	4. Emission Point Identification No. (as assigned on <i>Equipment List Form</i> ) 7E
5. Date of Commencement of Construction (for existing tanks) N/A	
6. Type of change <input type="checkbox"/> New Construction <input type="checkbox"/> New Stored Material <input type="checkbox"/> Other Tank Modification	
7. Description of Tank Modification (if applicable) N/A, no permanent tank, supplier dropped tanker	
7A. Does the tank have more than one mode of operation? <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No (e.g. Is there more than one product stored in the tank?)	
7B. If YES, explain and identify which mode is covered by this application (Note: A separate form must be completed for each mode). N/A	
7C. Provide any limitations on source operation affecting emissions, any work practice standards (e.g. production variation, etc.): None	

### II. TANK INFORMATION (required)

8. Design Capacity (specify barrels or gallons). Use the internal cross-sectional area multiplied by internal height.	
9A. Tank Internal Diameter (ft) 8'	9B. Tank Internal Height (or Length) (ft) 40.67'
10A. Maximum Liquid Height (ft) 50.8'	10B. Average Liquid Height (ft) 25.4
11A. Maximum Vapor Space Height (ft) TANKS 4.0.9d	11B. Average Vapor Space Height (ft) TANKS 4.0.9d
12. Nominal Capacity (specify barrels or gallons). This is also known as "working volume" and considers design liquid levels and overflow valve heights.  6,400 gal	

13A. Maximum annual throughput (gal/yr) 5,312.07	13B. Maximum daily throughput (gal/day) N/A
14. Number of Turnovers per year (annual net throughput/maximum tank liquid volume) 0.66	
15. Maximum tank fill rate (gal/min) 75 gal/min	
16. Tank fill method <input type="checkbox"/> Submerged <input checked="" type="checkbox"/> Splash <input type="checkbox"/> Bottom Loading	
17. Complete 17A and 17B for Variable Vapor Space Tank Systems <input checked="" type="checkbox"/> Does Not Apply	
17A. Volume Expansion Capacity of System (gal)	17B. Number of transfers into system per year
18. Type of tank (check all that apply): <input checked="" type="checkbox"/> Fixed Roof <input type="checkbox"/> vertical <input type="checkbox"/> x horizontal <input type="checkbox"/> flat roof <input type="checkbox"/> cone roof <input type="checkbox"/> dome roof <input type="checkbox"/> other (describe) <input type="checkbox"/> External Floating Roof <input type="checkbox"/> pontoon roof <input type="checkbox"/> double deck roof <input type="checkbox"/> Domed External (or Covered) Floating Roof <input type="checkbox"/> Internal Floating Roof <input type="checkbox"/> vertical column support <input type="checkbox"/> self-supporting <input type="checkbox"/> Variable Vapor Space <input type="checkbox"/> lifter roof <input type="checkbox"/> diaphragm <input type="checkbox"/> Pressurized <input type="checkbox"/> spherical <input type="checkbox"/> cylindrical <input type="checkbox"/> Underground <input type="checkbox"/> Other (describe)	

### III. TANK CONSTRUCTION & OPERATION INFORMATION (optional if providing TANKS Summary Sheets)

19. Tank Shell Construction: <input checked="" type="checkbox"/> Riveted <input type="checkbox"/> Gunitite lined <input type="checkbox"/> Epoxy-coated rivets <input type="checkbox"/> Other (describe)		
20A. Shell Color Aluminum/Spec	20B. Roof Color Aluminum/Spec	20C. Year Last Painted N/A
21. Shell Condition (if metal and unlined): <input checked="" type="checkbox"/> No Rust <input type="checkbox"/> Light Rust <input type="checkbox"/> Dense Rust <input type="checkbox"/> Not applicable		
22A. Is the tank heated? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO		
22B. If YES, provide the operating temperature (°F)		
22C. If YES, please describe how heat is provided to tank.		
23. Operating Pressure Range (psig): -0.03 to 0.03		
24. Complete the following section for <b>Vertical Fixed Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
24A. For dome roof, provide roof radius (ft)		
24B. For cone roof, provide slope (ft/ft)		
25. Complete the following section for <b>Floating Roof Tanks</b>		<input checked="" type="checkbox"/> Does Not Apply
25A. Year Internal Floaters Installed:		
25B. Primary Seal Type: <input type="checkbox"/> Metallic (Mechanical) Shoe Seal <input type="checkbox"/> Liquid Mounted Resilient Seal <input type="checkbox"/> Vapor Mounted Resilient Seal <input type="checkbox"/> Other (describe):		
25C. Is the Floating Roof equipped with a Secondary Seal? <input type="checkbox"/> YES <input type="checkbox"/> NO		
25D. If YES, how is the secondary seal mounted? (check one) <input type="checkbox"/> Shoe <input type="checkbox"/> Rim <input type="checkbox"/> Other (describe):		
25E. Is the Floating Roof equipped with a weather shield? <input type="checkbox"/> YES <input type="checkbox"/> NO		



25F. Describe deck fittings; indicate the number of each type of fitting:		
ACCESS HATCH		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
AUTOMATIC GAUGE FLOAT WELL		
BOLT COVER, GASKETED:	UNBOLTED COVER, GASKETED:	UNBOLTED COVER, UNGASKETED:
COLUMN WELL		
BUILT-UP COLUMN – SLIDING COVER, GASKETED:	BUILT-UP COLUMN – SLIDING COVER, UNGASKETED:	PIPE COLUMN – FLEXIBLE FABRIC SLEEVE SEAL:
LADDER WELL		
PIP COLUMN – SLIDING COVER, GASKETED:	PIPE COLUMN – SLIDING COVER, UNGASKETED:	
GAUGE-HATCH/SAMPLE PORT		
SLIDING COVER, GASKETED:	SLIDING COVER, UNGASKETED:	
ROOF LEG OR HANGER WELL		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	SAMPLE WELL-SLIT FABRIC SEAL (10% OPEN AREA)
VACUUM BREAKER		
WEIGHTED MECHANICAL ACTUATION, GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
RIM VENT		
WEIGHTED MECHANICAL ACTUATION GASKETED:	WEIGHTED MECHANICAL ACTUATION, UNGASKETED:	
DECK DRAIN (3-INCH DIAMETER)		
OPEN:	90% CLOSED:	
STUB DRAIN		
1-INCH DIAMETER:		
OTHER (DESCRIBE, ATTACH ADDITIONAL PAGES IF NECESSARY)		

26. Complete the following section for Internal Floating Roof Tanks		<input checked="" type="checkbox"/> Does Not Apply
26A. Deck Type: <input type="checkbox"/> Bolted <input type="checkbox"/> Welded		
26B. For Bolted decks, provide deck construction:		
26C. Deck seam:		
<input type="checkbox"/> Continuous sheet construction 5 feet wide <input type="checkbox"/> Continuous sheet construction 6 feet wide <input type="checkbox"/> Continuous sheet construction 7 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 7.5 feet wide <input type="checkbox"/> Continuous sheet construction 5 × 12 feet wide <input type="checkbox"/> Other (describe)		
26D. Deck seam length (ft)	26E. Area of deck (ft <sup>2</sup> )	
For column supported tanks:	26G. Diameter of each column:	
26F. Number of columns:		

**IV. SITE INFORMANTION** (optional if providing TANKS Summary Sheets)

27. Provide the city and state on which the data in this section are based. Pittsburgh, PA	
28. Daily Average Ambient Temperature (°F)	50.308333
29. Annual Average Maximum Temperature (°F)	59.883333
30. Annual Average Minimum Temperature (°F)	40.733333
31. Average Wind Speed (miles/hr)	9.075
32. Annual Average Solar Insulation Factor (BTU/(ft <sup>2</sup> ·day))	1,069 Pittsburgh, PA
33. Atmospheric Pressure (psia)	14.1085

**V. LIQUID INFORMATION** (optional if providing TANKS Summary Sheets)

34. Average daily temperature range of bulk liquid:			
34A. Minimum (°F) TANKS 4.0.9d	34B. Maximum (°F) TANKS 4.0.9d		
35. Average operating pressure range of tank:			
35A. Minimum (psig) Ambient	35B. Maximum (psig) Ambient		
36A. Minimum Liquid Surface Temperature (°F) 48.03	36B. Corresponding Vapor Pressure (psia) 0.0586		
37A. Average Liquid Surface Temperature (°F) 54.77	37B. Corresponding Vapor Pressure (psia) 0.0750		
38A. Maximum Liquid Surface Temperature (°F) 61.49	38B. Corresponding Vapor Pressure (psia) 0.0952		
39. Provide the following for <u>each</u> liquid or gas to be stored in tank. Add additional pages if necessary.			
39A. Material Name or Composition	Xylene		
39B. CAS Number	108-38-3		
39C. Liquid Density (lb/gal)	7.21		
39D. Liquid Molecular Weight (lb/lb-mole)	106.17		
39E. Vapor Molecular Weight (lb/lb-mole)	106.17		

Maximum Vapor Pressure 39F. True (psia) 39G. Reid (psia)	TANKS 4.0.9d		
Months Storage per Year 39H. From 39I. To	January December		

**VI. EMISSIONS AND CONTROL DEVICE DATA** (required)

40. Emission Control Devices (check as many as apply):  Does Not Apply

- Carbon Adsorption<sup>1</sup>
- Condenser<sup>1</sup>
- Conservation Vent (psig)
 

Vacuum Setting	Pressure Setting
----------------	------------------
- Emergency Relief Valve (psig)
- Inert Gas Blanket of
- Insulation of Tank with
- Liquid Absorption (scrubber)<sup>1</sup>
- Refrigeration of Tank
- Rupture Disc (psig)
- Vent to Incinerator<sup>1</sup>
- Other<sup>1</sup> (describe):

<sup>1</sup> Complete appropriate Air Pollution Control Device Sheet.

41. Expected Emission Rate (submit Test Data or Calculations here or elsewhere in the application).

Material Name & CAS No.	Breathing Loss (lb/hr)	Working Loss		Annual Loss (lb/yr)	Estimation Method <sup>1</sup>
		Amount	Units		
Xylene	0.0039	1.01	lb/yr	35.20	TANKS 4.0.9d

<sup>1</sup> EPA = EPA Emission Factor, MB = Material Balance, SS = Similar Source, ST = Similar Source Test, Throughput Data, O = Other (specify)

Remember to attach emissions calculations, including TANKS Summary Sheets if applicable.

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT N  
SUPPORTING EMISSIONS CALCULATIONS**

This attachment contains completed supporting emission calculations.

## Attachment N Emissions Calculations

### HYDROFLUORIC ACID – TANK #19

#### Standing Loss Calculations

##### Dome Roof Outage ( $H_{RO}$ )

$H_{RO}$  = roof outage, ft

$R_S$  = tank shell radius, ft

$H_R$  = tank roof height, ft

$$H_{RO} = H_R \left[ \frac{1 + \frac{1}{6} \left( \frac{H_R}{R_S} \right)^2}{2} \right]$$

$$H_{RO} = 16.42' \left[ \frac{1 + \frac{1}{6} \left( \frac{16.42'}{4.42'} \right)^2}{2} \right]$$

$$H_{RO} = 45.93 \text{ ft}$$

##### Vapor Space Outage ( $H_{VO}$ )

$H_{VO}$  = vapor space outage, ft

$H_S$  = tank shell height, ft

$H_L$  = liquid height, ft

$H_{RO}$  = roof outage, ft

$$H_{VO} = H_S - H_L + H_{RO}$$

$$H_{VO} = 17' - 14' + 45.93'$$

$$H_{VO} = 48.93 \text{ ft}$$

##### Tank Vapor Space Volume ( $V_V$ )

$V_V$  = vapor space volume, ft<sup>3</sup>

$D$  = tank diameter, ft,

$H_{VO}$  = vapor space outage, ft

$$V_V = \left( \frac{\pi}{4} D^2 \right) H_{VO}$$

$$V_V = \left( \frac{3.14}{4} 8.5'^2 \right) 48.93'$$

$$V_V = 2,775.13 \text{ ft}^3$$

**Stock Vapor Density (W<sub>v</sub>)**W<sub>v</sub> = vapor density, Lb/ft<sup>3</sup>M<sub>v</sub> = vapor molecular weight, lb/lb-moleR = the ideal gas constant, 10.731 psia ft<sup>3</sup>/lb-mole °RP<sub>VA</sub> = vapor pressure at daily average liquid surface temperature, psiaT<sub>LA</sub> = daily average liquid surface temperature, °R

$$W_V = \frac{M_V P_{VA}}{R T_{LA}}$$

$$W_V = \frac{20.01 \text{ lb/lb-mole} \times 0.44 \text{ psia}}{10.731 \text{ psia ft}^3/\text{lb-mole } ^\circ\text{R} \times 511.61 ^\circ\text{R}}$$

$$W_V = 0.002 \text{ lb/ft}^3$$

**Vapor Space Expansion Factor (K<sub>E</sub>)**K<sub>E</sub> = vapor space expansion factor, dimensionlessΔT<sub>V</sub> = daily vapor temperature range, °RT<sub>AX</sub> = daily maximum ambient temperature, °RT<sub>AN</sub> = daily minimum ambient temperature, °R

α = tank paint solar absorptance, dimensionless

I = daily total solar insolation on a horizontal surface, Btu/ft<sup>2</sup> day)

From table 7.1-7 Pittsburgh PA = 1,069

0.0018 = constant (°R)<sup>-1</sup>

0.72 = constant, dimensionless

0.028 = constant (°R ft<sup>2</sup> day)/Btu

$$K_E = 0.0018[0.72(T_{AX} - T_{AN}) + 0.028 \alpha I]$$

$$K_E = 0.0018[0.72(519.55^\circ\text{R} - 500.40^\circ\text{R}) + 0.028 \times 0.17 \times 1,069 \text{ Btu/ft}^2 \text{ day}]$$

$$K_E = 0.03$$

**Vented Vapor Saturation Factor K<sub>S</sub>**K<sub>S</sub> = vented vapor saturation factor, dimensionlessP<sub>VA</sub> = Vapor pressure at daily average liquid surface temperature, psiaH<sub>VO</sub> = vapor space outage, ft0.053 = constant (psia-ft)<sup>-1</sup>

$$K_S = \frac{1}{1 + 0.053 P_{VA} H_{VO}}$$

$$K_S = \frac{1}{1 + 0.053 \times 0.44 \text{ psia} \times 48.93'}$$

$$K_S = 0.47$$

### **Standing Storage Loss ( $L_s$ )**

The standing storage loss ( $L_s$ ), refers to the loss of stock vapors as a result of tank vapor space breathing. Fixed roof tank standing losses can be estimated from the following equation, which comes from Chapter 7 of AP-42.

$L_s$  = standing storage loss, lb/yr

$V_v$  = vapor space volume,  $\text{ft}^3$ , (1-3)

$W_v$  = stock vapor density,  $\text{lb}/\text{ft}^3$

$K_E$  = vapor space expansion factor, dimensionless

$K_S$  = vented vapor saturation factor, dimensionless

365 = constant, the number of daily events in a year,  $(\text{year})^{-1}$

$L_s = 365 V_v W_v K_E K_S$

$$L_s = 365 \times 2,775.13 \text{ ft}^3 \times 0.002 \text{ lb}/\text{ft}^3 \times 0.03 \times 0.47$$

$$L_s = 28.56 \text{ lb}/\text{yr}$$

## HYDROFLUORIC ACID – TANK #19

### Working Loss Calculations

#### Annual Net Throughput

$$Q = (\text{Tank Capacity bbl} \times \text{Annual Turnover Rate})$$

$$Q = (142.86 \text{ bbl} \times 8.9 \text{ bbl/yr}) = 1,271.45 \text{ bbl/yr}$$

#### Working Loss ( $L_W$ )

The working loss ( $L_W$ ), refers to the loss of stock vapors as a result of tank filling or emptying operations. Fixed roof tank working losses can be estimated from the equation below, which comes from Chapter 7 of AP-42.

$L_W$  = working loss, lb/yr

$M_V$  = vapor molecular weight, lb/lb-mole

$P_{VA}$  = vapor pressure at daily average liquid surface temperature, psia

$Q$  = annual net throughput (tank capacity x annual turnover rate)

$K_N$  = working loss turnover (saturation) factor, dimensionless

For turnovers  $> 36$ ,  $K_N = (180 + N)/6N$

For turnovers  $\leq 36$ ,  $K_N = 1$

$K_P$  = working loss product factor, dimensionless

$K_P = 1$  for organic liquids

$$L_W = 0.0010 M_V P_{VA} Q K_N K_P$$

$$L_W = 0.0010 \times 20.01 \text{ lb/lb-mole} \times 0.44 \text{ psia} \times 1,271.45 \text{ bbl/yr} \times 1 \times 1$$

$$L_W = 11.19 \text{ lb/yr}$$

## HYDROFLUORIC ACID – TANK #19

### Total Losses from Fixed Roof Tanks ( $L_T$ )

$L_T$  = total losses, lb/yr

$L_S$  = standing storage losses, lb/yr

$L_W$  = working losses, lb/yr

$$L_T = L_S + L_W$$

$$L_T = 28.56 \text{ lb/yr} + 11.19 \text{ lb/yr}$$

$$L_T = 39.75 \text{ lb/yr}$$

Total losses (Fixed Roof Tank)			
Components	Standing Loss	Working Loss	Total Emissions
Hydrofluoric Acid	28.56 lb/yr	11.19 lb/yr	39.75 lb/yr



## Attachment N Emissions Calculations

### HYDROCHLORIC ACID – TANK #21

#### Standing Loss Calculations

##### Dome Roof Outage ( $H_{RO}$ )

$H_{RO}$  = roof outage, ft

$R_S$  = tank shell radius, ft

$H_R$  = tank roof height, ft

$$H_{RO} = H_R \left[ \frac{1 + \frac{1}{6} \frac{H_R^2}{R_S}}{2} \right]$$

$$H_{RO} = 18.83' \left[ \frac{1 + \frac{1}{6} \frac{18.83'^2}{6.04'}}{2} \right]$$

$$H_{RO} = 39.93 \text{ ft}$$

##### Vapor Space Outage ( $H_{VO}$ )

$H_{VO}$  = vapor space outage, ft

$H_S$  = tank shell height, ft

$H_L$  = liquid height, ft

$H_{RO}$  = roof outage, ft

$$H_{VO} = H_S - H_L + H_{RO}$$

$$H_{VO} = 19' - 15' + 39.93'$$

$$H_{VO} = 42.93 \text{ ft}$$

##### Tank Vapor Space Volume ( $V_V$ )

$V_V$  = vapor space volume,  $\text{ft}^3$

$D$  = tank diameter, ft,

$H_{VO}$  = vapor space outage, ft

$$V_V = \left( \frac{\pi}{4} D^2 \right) H_{VO}$$

$$V_V = \left( \frac{3.14}{4} 11.83'^2 \right) 42.93'$$

$$V_V = 4,716.32 \text{ ft}^3$$

**Stock Vapor Density (W<sub>v</sub>)**W<sub>v</sub> = vapor density, Lb/ft<sup>3</sup>M<sub>v</sub> = vapor molecular weight, lb/lb-moleR = the ideal gas constant, 10.731 psia ft<sup>3</sup>/lb-mole °RP<sub>VA</sub> = vapor pressure at daily average liquid surface temperature, psiaT<sub>LA</sub> = daily average liquid surface temperature, °R

$$W_V = \frac{M_V P_{VA}}{R T_{LA}}$$

$$W_V = \frac{36.46 \text{ lb/lb-mole} \times 1.72 \text{ psia}}{10.731 \text{ psia ft}^3/\text{lb-mole } ^\circ\text{R} \times 511.61 ^\circ\text{R}}$$

$$W_V = 0.01 \text{ lb/ft}^3$$

**Vapor Space Expansion Factor (K<sub>E</sub>)**K<sub>E</sub> = vapor space expansion factor, dimensionlessΔT<sub>V</sub> = daily vapor temperature range, °RT<sub>AX</sub> = daily maximum ambient temperature, °RT<sub>AN</sub> = daily minimum ambient temperature, °R

α = tank paint solar absorptance, dimensionless

I = daily total solar insolation on a horizontal surface, Btu/ft<sup>2</sup> day)

From table 7.1-7 Pittsburgh, PA = 1,069

0.0018 = constant (°R)<sup>-1</sup>

0.72 = constant, dimensionless

0.028 = constant (°R ft<sup>2</sup> day)/Btu

$$K_E = 0.0018[0.72(T_{AX} - T_{AN}) + 0.028 \alpha I]$$

$$K_E = 0.0018[0.72(519.55^\circ\text{R} - 500.40^\circ\text{R}) + 0.028 \times 0.17 \times 1,069 \text{ Btu/ft}^2 \text{ day}]$$

$$K_E = 0.03$$

**Vented Vapor Saturation Factor K<sub>S</sub>**K<sub>S</sub> = vented vapor saturation factor, dimensionlessP<sub>VA</sub> = Vapor pressure at daily average liquid surface temperature, psiaH<sub>VO</sub> = vapor space outage, ft0.053 = constant (psia-ft)<sup>-1</sup>

$$K_S = \frac{1}{1 + 0.053 P_{VA} H_{VO}}$$

$$K_S = \frac{1}{1 + 0.053 \times 1.72 \text{ psia} \times 42.93'}$$

$$K_S = 0.20$$

### **Standing Storage Loss (L<sub>S</sub>)**

The standing storage loss (L<sub>S</sub>), refers to the loss of stock vapors as a result of tank vapor space breathing. Fixed roof tank standing losses can be estimated from the following equation, which comes from Chapter 7 of AP-42.

L<sub>S</sub> = standing storage loss, lb/yr

V<sub>V</sub> = vapor space volume, ft<sup>3</sup>, (1-3)

W<sub>V</sub> = stock vapor density, lb/ft<sup>3</sup>

K<sub>E</sub> = vapor space expansion factor, dimensionless

K<sub>S</sub> = vented vapor saturation factor, dimensionless

365 = constant, the number of daily events in a year, (year)<sup>-1</sup>

L<sub>S</sub> = 365 V<sub>V</sub> W<sub>V</sub> K<sub>E</sub> K<sub>S</sub>

$$L_S = 365 \times 4,716.32 \text{ ft}^3 \times 0.01 \text{ lb/ft}^3 \times 0.03 \times 0.20$$

$$L_S = 103.29 \text{ lb/yr}$$

## HYDROCHLORIC ACID – TANK #21

### Working Loss Calculations

#### Annual Net Throughput

$$Q = (\text{Tank Capacity bbl} \times \text{Annual Turnover Rate})$$

$$Q = (317.46 \text{ bbl} \times 27 \text{ bbl/yr}) = 8,571.42 \text{ bbl/yr}$$

#### Working Loss ( $L_W$ )

The working loss ( $L_W$ ), refers to the loss of stock vapors as a result of tank filling or emptying operations. Fixed roof tank working losses can be estimated from the equation below, which comes from Chapter 7 of AP-42.

$L_W$  = working loss, lb/yr

$M_V$  = vapor molecular weight, lb/lb-mole

$P_{VA}$  = vapor pressure at daily average liquid surface temperature, psia

$Q$  = annual net throughput (tank capacity x annual turnover rate)

$K_N$  = working loss turnover (saturation) factor, dimensionless

For turnovers > 36,  $K_N = (180 + N)/6N$

For turnovers  $\leq$  36,  $K_N = 1$

$K_P$  = working loss product factor, dimensionless

$K_P = 1$  for organic liquids

$$L_W = 0.0010 M_V P_{VA} Q K_N K_P$$

$$L_W = 0.0010 \times 36.46 \text{ lb/lb-mole} \times 1.72 \text{ psia} \times 8,571.42 \text{ bbl/yr} \times 1 \times 1$$

$$L_W = 537.52 \text{ lb/yr}$$

## HYDROCHLORIC ACID – TANK #21

### Total Losses from Fixed Roof Tanks ( $L_T$ )

$L_T$  = total losses, lb/yr

$L_S$  = standing storage losses, lb/yr

$L_W$  = working losses, lb/yr

$$L_T = L_S + L_W$$

$$L_T = 103.29 \text{ lb/yr} + 537.52 \text{ lb/yr}$$

$$L_T = 640.81 \text{ lb/yr}$$

Total losses (Fixed Roof Tank)			
Components	Standing Loss	Working Loss	Total Emissions
Hydrochloric Acid	103.29 lb/yr	537.52 lb/yr	640.81 lb/yr

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Tank Identification and Physical Characteristics**

**Identification**

User Identification:	Tank #22
City:	
State:	West Virginia
Company:	Sal Chemical
Type of Tank:	Horizontal Tank
Description:	15,000 Gal. Horizontal Painted Steel AST

**Tank Dimensions**

Shell Length (ft):	26.00
Diameter (ft):	10.50
Volume (gallons):	12,000.00
Turnovers:	8.54
Net Throughput(gal/yr):	102,504.00
Is Tank Heated (y/n):	N
Is Tank Underground (y/n):	N

**Paint Characteristics**

Shell Color/Shade:	White/White
Shell Condition	Good

**Breather Vent Settings**

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meterological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Liquid Contents of Storage Tank**

**Tank #22 - Horizontal Tank**

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Methyl alcohol	All	51.94	47.06	56.81	50.33	1.1133	0.9475	1.3035	32.0400			32.04	Option 2: A=7.897, B=1474.08, C=229.13

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Detail Calculations (AP-42)**

**Tank #22 - Horizontal Tank**

<hr/>	
Annual Emission Calculations	
Standing Losses (lb):	158.1625
Vapor Space Volume (cu ft):	1,433.9770
Vapor Density (lb/cu ft):	0.0065
Vapor Space Expansion Factor:	0.0609
Vented Vapor Saturation Factor:	0.7635
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,433.9770
Tank Diameter (ft):	10.5000
Effective Diameter (ft):	18.6486
Vapor Space Outage (ft):	5.2500
Tank Shell Length (ft):	26.0000
Vapor Density	
Vapor Density (lb/cu ft):	0.0065
Vapor Molecular Weight (lb/lb-mole):	32.0400
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	1.1133
Daily Avg. Liquid Surface Temp. (deg. R):	511.6051
Daily Average Ambient Temp. (deg. F):	50.3083
Ideal Gas Constant R (psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	509.9983
Tank Paint Solar Absorptance (Shell):	0.1700
Daily Total Solar Insulation Factor (Btu/sqft day):	1,202.9556
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.0609
Daily Vapor Temperature Range (deg. R):	19.5141
Daily Vapor Pressure Range (psia):	0.3559
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	1.1133
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.9475
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	1.3035
Daily Avg. Liquid Surface Temp. (deg R):	511.6051
Daily Min. Liquid Surface Temp. (deg R):	506.7266
Daily Max. Liquid Surface Temp. (deg R):	516.4836
Daily Ambient Temp. Range (deg. R):	19.1500
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.7635
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	1.1133
Vapor Space Outage (ft):	5.2500
Working Losses (lb):	
Working Losses (lb):	87.0588
Vapor Molecular Weight (lb/lb-mole):	32.0400
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	1.1133
Annual Net Throughput (gal/yr.):	102,504.0000
Annual Turnovers:	8.5420
Turnover Factor:	1.0000
Tank Diameter (ft):	10.5000

Working Loss Product Factor:	1.0000
Total Losses (lb):	245.2213



**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Individual Tank Emission Totals**

**Emissions Report for: Annual**

**Tank #22 - Horizontal Tank**

	Losses(lbs)		
Components	Working Loss	Breathing Loss	Total Emissions
Methyl alcohol	87.06	158.16	245.22

## Attachment N Emissions Calculations

### GLYCOL ETHER EB – SUPPLIER DROPPED TANKER

#### Standing Loss Calculations

##### Effective Diameter (Horizontal fixed roof tank)

$D_E$  = effective tank diameter, ft

L = length of the horizontal tank, ft

D = diameter of a vertical cross-section of the horizontal tank, ft

$$D_E = \sqrt{\frac{L D}{4}}$$

$$D_E = \sqrt{\frac{40.67' \cdot 8'}{\frac{3.14}{4}}}$$

$D_E = 20.36$  ft (Per AP-42 use  $D_E$  in place of D in eq. 1-3)

##### Effective Height (Horizontal fixed roof tank)

$$H_E = \frac{L D}{4}$$

$$H_E = \frac{3.14 \cdot 8'}{4}$$

$H_E = 6.28$  ft (use for calculating  $H_{VO}$ )

##### Vapor Space Outage ( $H_{VO}$ )

Per AP-42 one-half of the effective height ( $H_E$ ) should be used as the vapor space outage  $H_{VO}$ , thus:

$$H_{VO} = \frac{H_E}{2}$$

$$H_{VO} = \frac{6.28'}{2}$$

$H_{VO} = 3.14$  ft

**Tank Vapor Space Volume (V<sub>V</sub>)**V<sub>V</sub> = vapor space volume, ft<sup>3</sup>

D = tank diameter, ft,

H<sub>VO</sub> = vapor space outage, ft

$$V_V = \left( \frac{\pi D_E^2}{4} \right) H_{VO}$$

$$V_V = \left( \frac{3.14 \cdot 20.36'^2}{4} \right) 3.14'$$

$$V_V = 1,021.77 \text{ ft}^3$$

**Stock Vapor Density (W<sub>V</sub>)**W<sub>V</sub> = vapor density, Lb/ft<sup>3</sup>M<sub>V</sub> = vapor molecular weight, lb/lb-moleR = the ideal gas constant, 10.731 psia ft<sup>3</sup>/lb-mole °RP<sub>VA</sub> = vapor pressure at daily average liquid surface temperature, psia,T<sub>LA</sub> = daily average liquid surface temperature, °R

$$W_V = \frac{M_V P_{VA}}{R T_{LA}}$$

$$W_V = \frac{118.17 \text{ lb/lb-mole} \times 0.012 \text{ psia}}{10.731 \text{ psia ft}^3/\text{lb-mole } ^\circ\text{R} \times 511.60 ^\circ\text{R}}$$

$$W_V = 0.00026 \text{ lb/ft}^3$$

**Vapor Space Expansion Factor (K<sub>E</sub>)**K<sub>E</sub> = vapor space expansion factor, dimensionlessΔT<sub>V</sub> = daily vapor temperature range, °RT<sub>AX</sub> = daily maximum ambient temperature, °RT<sub>AN</sub> = daily minimum ambient temperature, °Rα<sup>i</sup> = tank paint solar absorptance, dimensionlessI = daily total solar insolation on a horizontal surface, Btu/ft<sup>2</sup> day)

From table 7.1-7 Pittsburgh, PA = 1,069

0.0018 = constant (°R)<sup>-1</sup>

0.72 = constant, dimensionless

0.028 = constant (°R ft<sup>2</sup> day)/Btu

$$K_E = 0.0018[0.72(T_{AX} - T_{AN}) + 0.028 \alpha^i I]$$

$$K_E = 0.0018[0.72(519.55^\circ\text{R} - 500.40^\circ\text{R}) + 0.028 \times 0.17 \times 1,069 \text{ Btu/ft}^2 \text{ day}]$$

$$K_E = 0.03$$

### Vented Vapor Saturation Factor $K_S$

$K_S$  = vented vapor saturation factor, dimensionless

$P_{VA}$  = Vapor pressure at daily average liquid surface temperature, psia

$H_{VO}$  = vapor space outage, ft

0.053 = constant (psia-ft)<sup>-1</sup>

$$K_S = \frac{1}{1 + 0.053 P_{VA} H_{VO}}$$

$$K_S = \frac{1}{1 + 0.053 \times 0.012 \text{ psia} \times 3.14'}$$

$$K_S = 1.0$$

### Standing Storage Loss ( $L_S$ )

The standing storage loss ( $L_S$ ), refers to the loss of stock vapors as a result of tank vapor space breathing. Fixed roof tank standing losses can be estimated from the following equation, which comes from Chapter 7 of AP-42.

$L_S$  = standing storage loss, lb/yr

$V_V$  = vapor space volume, ft<sup>3</sup>, (1-3)

$W_V$  = stock vapor density, lb/ft<sup>3</sup>

$K_E$  = vapor space expansion factor, dimensionless

$K_S$  = vented vapor saturation factor, dimensionless

365 = constant, the number of daily events in a year, (year)<sup>-1</sup>

$$L_S = 365 V_V W_V K_E K_S$$

$$L_S = 365 \times 1,021.77 \text{ ft}^3 \times 0.00026 \text{ lb/ft}^3 \times 0.03 \times 1$$

$$L_S = 2.91 \text{ lb/yr}$$

## GLYCOL ETHER EB – SUPPLIER DROPPED TANKER

### Working Loss Calculations

#### Annual Net Throughput

$$Q = (\text{Tank Capacity bbl} \times \text{Annual Turnover Rate})$$

$$Q = (1,234.34 \text{ bbl} \times 4.86 \text{ bbl/yr}) = 5,998.89 \text{ bbl/yr}$$

#### Working Loss ( $L_W$ )

The working loss ( $L_W$ ), refers to the loss of stock vapors as a result of tank filling or emptying operations. Fixed roof tank working losses can be estimated from the equation below, which comes from Chapter 7 of AP-42.

$L_W$  = working loss, lb/yr

$M_V$  = vapor molecular weight, lb/lb-mole

$P_{VA}$  = vapor pressure at daily average liquid surface temperature, psia

$Q$  = annual net throughput (tank capacity x annual turnover rate)

$K_N$  = working loss turnover (saturation) factor, dimensionless

For turnovers > 36,  $K_N = (180 + N)/6N$

For turnovers  $\leq$  36,  $K_N = 1$

$K_P$  = working loss product factor, dimensionless

$K_P = 1$  for organic liquids

$$L_W = 0.0010 M_V P_{VA} Q K_N K_P$$

$$L_W = 0.0010 \times 118.17 \text{ lb/lb-mole} \times 0.012 \text{ psia} \times 5,998.89 \text{ bbl/yr} \times 1 \times 1$$

$$L_W = 8.51 \text{ lb/yr}$$

## GLYCOL ETHER EB – SUPPLIER DROPPED TANKER

### Total Losses from Fixed Roof Tanks ( $L_T$ )

$L_T$  = total losses, lb/yr

$L_S$  = standing storage losses, lb/yr

$L_W$  = working losses, lb/yr

$$L_T = L_S + L_W$$

$$L_T = 2.91 \text{ lb/yr} + 8.51 \text{ lb/yr}$$

$$L_T = 11.42 \text{ lb/yr}$$

Total losses (Fixed Roof Tank)			
Components	Standing Loss	Working Loss	Total Emissions
Glycol Ether EB	2.91 lb/yr	8.51 lb/yr	11.42 lb/yr

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Tank Identification and Physical Characteristics**

**Identification**

User Identification:	MEK - Supplier Dropped Tanker
City:	
State:	West Virginia
Company:	Sal Chemical
Type of Tank:	Horizontal Tank
Description:	8,000 gal. supplier dropped tanker

**Tank Dimensions**

Shell Length (ft):	40.67
Diameter (ft):	8.00
Volume (gallons):	8,000.00
Turnovers:	0.72
Net Throughput(gal/yr):	5,743.67
Is Tank Heated (y/n):	N
Is Tank Underground (y/n):	N

**Paint Characteristics**

Shell Color/Shade:	Aluminum/Specular
Shell Condition	Good

**Breather Vent Settings**

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meteorological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Liquid Contents of Storage Tank**

**MEK - Supplier Dropped Tanker - Horizontal Tank**

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Methyl ethyl ketone	All	54.77	48.03	61.50	51.65	0.9274	0.7558	1.1303	72.1000			72.10	Option 2: A=6.8645, B=1150.207, C=209.246

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Detail Calculations (AP-42)**

**MEK - Supplier Dropped Tanker - Horizontal Tank**

Annual Emission Calculations	
Standing Losses (lb):	366.5643
Vapor Space Volume (cu ft):	1,302.1001
Vapor Density (lb/cu ft):	0.0121
Vapor Space Expansion Factor:	0.0762
Vented Vapor Saturation Factor:	0.8357
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,302.1001
Tank Diameter (ft):	8.0000
Effective Diameter (ft):	20.3586
Vapor Space Outage (ft):	4.0000
Tank Shell Length (ft):	40.6700
Vapor Density	
Vapor Density (lb/cu ft):	0.0121
Vapor Molecular Weight (lb/lb-mole):	72.1000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.9274
Daily Avg. Liquid Surface Temp. (deg. R):	514.4350
Daily Average Ambient Temp. (deg. F):	50.3083
Ideal Gas Constant R (psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	511.3183
Tank Paint Solar Absorptance (Shell):	0.3900
Daily Total Solar Insulation Factor (Btu/sqft day):	1,202.9556
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.0762
Daily Vapor Temperature Range (deg. R):	26.9243
Daily Vapor Pressure Range (psia):	0.3745
Breather Vent Press. Setting Range (psia):	0.0600
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.9274
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.7558
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	1.1303
Daily Avg. Liquid Surface Temp. (deg R):	514.4350
Daily Min. Liquid Surface Temp. (deg R):	507.7040
Daily Max. Liquid Surface Temp. (deg R):	521.1661
Daily Ambient Temp. Range (deg. R):	19.1500
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.8357
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.9274
Vapor Space Outage (ft):	4.0000
Working Losses (lb):	
Working Losses (lb):	9.1444
Vapor Molecular Weight (lb/lb-mole):	72.1000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.9274
Annual Net Throughput (gall/yr.):	5,743.6700
Annual Turnovers:	0.7180
Turnover Factor:	1.0000
Tank Diameter (ft):	8.0000
Working Loss Product Factor:	1.0000
Total Losses (lb):	375.7087



**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Individual Tank Emission Totals**

**Emissions Report for: Annual**

**MEK - Supplier Dropped Tanker - Horizontal Tank**

Components	Losses(lbs)		
	Working Loss	Breathing Loss	Total Emissions
Methyl ethyl ketone	9.14	366.56	375.71

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Tank Identification and Physical Characteristics**

**Identification**

User Identification:	MIBK - Supplier Dropped Tanker
City:	
State:	West Virginia
Company:	Sal Chemical
Type of Tank:	Horizontal Tank
Description:	8,000 gal. supplier dropped tanker

**Tank Dimensions**

Shell Length (ft):	40.67
Diameter (ft):	8.00
Volume (gallons):	8,000.00
Turnovers:	0.95
Net Throughput(gal/yr):	7,580.21
Is Tank Heated (y/n):	N
Is Tank Underground (y/n):	N

**Paint Characteristics**

Shell Color/Shade:	Aluminum/Specular
Shell Condition	Good

**Breather Vent Settings**

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meteorological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Liquid Contents of Storage Tank**

**MIBK - Supplier Dropped Tanker - Horizontal Tank**

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Methyl isobutyl ketone	All	54.77	48.03	61.50	51.65	0.1763	0.1380	0.2233	100.2000			100.20	Option 2: A=6.672, B=1168.4, C=191.9

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Detail Calculations (AP-42)**

**MIBK - Supplier Dropped Tanker - Horizontal Tank**

Annual Emission Calculations	
Standing Losses (lb):	79.3886
Vapor Space Volume (cu ft):	1,302.1001
Vapor Density (lb/cu ft):	0.0032
Vapor Space Expansion Factor:	0.0542
Vented Vapor Saturation Factor:	0.9640
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,302.1001
Tank Diameter (ft):	8.0000
Effective Diameter (ft):	20.3586
Vapor Space Outage (ft):	4.0000
Tank Shell Length (ft):	40.6700
Vapor Density	
Vapor Density (lb/cu ft):	0.0032
Vapor Molecular Weight (lb/lb-mole):	100.2000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.1763
Daily Avg. Liquid Surface Temp. (deg. R):	514.4350
Daily Average Ambient Temp. (deg. F):	50.3083
Ideal Gas Constant R (psia cuft / (lb-mol-deg R)):	10.731
Liquid Bulk Temperature (deg. R):	511.3183
Tank Paint Solar Absorptance (Shell):	0.3900
Daily Total Solar Insulation Factor (Btu/sqft day):	1,202.9556
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.0542
Daily Vapor Temperature Range (deg. R):	26.9243
Daily Vapor Pressure Range (psia):	0.0853
Breather Vent Press. Setting Range (psia):	0.0600
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.1763
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.1380
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	0.2233
Daily Avg. Liquid Surface Temp. (deg R):	514.4350
Daily Min. Liquid Surface Temp. (deg R):	507.7040
Daily Max. Liquid Surface Temp. (deg R):	521.1661
Daily Ambient Temp. Range (deg. R):	19.1500
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.9640
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.1763
Vapor Space Outage (ft):	4.0000
Working Losses (lb):	
Working Losses (lb):	3.1883
Vapor Molecular Weight (lb/lb-mole):	100.2000
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.1763
Annual Net Throughput (gall/yr.):	7,580.2100
Annual Turnovers:	0.9475
Turnover Factor:	1.0000
Tank Diameter (ft):	8.0000
Working Loss Product Factor:	1.0000
Total Losses (lb):	82.5769

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Individual Tank Emission Totals**

**Emissions Report for: Annual**

**MIBK - Supplier Dropped Tanker - Horizontal Tank**

Components	Losses(lbs)		Total Emissions
	Working Loss	Breathing Loss	
Methyl isobutyl ketone	3.19	79.39	82.58

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Tank Identification and Physical Characteristics**

**Identification**

User Identification:	Xylene - Supplier Dropped Tanker
City:	
State:	West Virginia
Company:	Sal Chemical
Type of Tank:	Horizontal Tank
Description:	8,000 gal. supplier dropped tanker

**Tank Dimensions**

Shell Length (ft):	40.67
Diameter (ft):	8.00
Volume (gallons):	8,000.00
Turnovers:	0.66
Net Throughput(gal/yr):	5,312.07
Is Tank Heated (y/n):	N
Is Tank Underground (y/n):	N

**Paint Characteristics**

Shell Color/Shade:	Aluminum/Specular
Shell Condition	Good

**Breather Vent Settings**

Vacuum Settings (psig):	-0.03
Pressure Settings (psig)	0.03

Meteorological Data used in Emissions Calculations: Pittsburgh, Pennsylvania (Avg Atmospheric Pressure = 14.11 psia)

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Liquid Contents of Storage Tank**

**Xylene - Supplier Dropped Tanker - Horizontal Tank**

Mixture/Component	Month	Daily Liquid Surf. Temperature (deg F)			Liquid Bulk Temp (deg F)	Vapor Pressure (psia)			Vapor Mol. Weight.	Liquid Mass Fract.	Vapor Mass Fract.	Mol. Weight	Basis for Vapor Pressure Calculations
		Avg.	Min.	Max.		Avg.	Min.	Max.					
Xylene (-m)	All	54.77	48.03	61.50	51.65	0.0750	0.0586	0.0952	106.1700			106.17	Option 2: A=7.009, B=1462.266, C=215.11

**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Detail Calculations (AP-42)**

**Xylene - Supplier Dropped Tanker - Horizontal Tank**

<u>Annual Emission Calculations</u>	
Standing Losses (lb):	34.1973
Vapor Space Volume (cu ft):	1,302.1001
Vapor Density (lb/cu ft):	0.0014
Vapor Space Expansion Factor:	0.0507
Vented Vapor Saturation Factor:	0.9843
Tank Vapor Space Volume:	
Vapor Space Volume (cu ft):	1,302.1001
Tank Diameter (ft):	8.0000
Effective Diameter (ft):	20.3586
Vapor Space Outage (ft):	4.0000
Tank Shell Length (ft):	40.6700
Vapor Density	
Vapor Density (lb/cu ft):	0.0014
Vapor Molecular Weight (lb/lb-mole):	106.1700
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.0750
Daily Avg. Liquid Surface Temp. (deg. R):	514.4350
Daily Average Ambient Temp. (deg. F):	50.3083
Ideal Gas Constant R (psia cuft / (lb-mol-deg R):	10.731
Liquid Bulk Temperature (deg. R):	511.3183
Tank Paint Solar Absorptance (Shell):	0.3900
Daily Total Solar Insulation Factor (Btu/sqft day):	1,202.9556
Vapor Space Expansion Factor	
Vapor Space Expansion Factor:	0.0507
Daily Vapor Temperature Range (deg. R):	26.9243
Daily Vapor Pressure Range (psia):	0.0366
Breather Vent Press. Setting Range(psia):	0.0600
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.0750
Vapor Pressure at Daily Minimum Liquid Surface Temperature (psia):	0.0586
Vapor Pressure at Daily Maximum Liquid Surface Temperature (psia):	0.0952
Daily Avg. Liquid Surface Temp. (deg R):	514.4350
Daily Min. Liquid Surface Temp. (deg R):	507.7040
Daily Max. Liquid Surface Temp. (deg R):	521.1661
Daily Ambient Temp. Range (deg. R):	19.1500
Vented Vapor Saturation Factor	
Vented Vapor Saturation Factor:	0.9843
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.0750
Vapor Space Outage (ft):	4.0000
Working Losses (lb):	
Working Losses (lb):	1.0072
Vapor Molecular Weight (lb/lb-mole):	106.1700
Vapor Pressure at Daily Average Liquid Surface Temperature (psia):	0.0750
Annual Net Throughput (gall/yr.):	5,312.0700
Annual Turnovers:	0.6640
Turnover Factor:	1.0000
Tank Diameter (ft):	8.0000
Working Loss Product Factor:	1.0000
Total Losses (lb):	35.2045



**TANKS 4.0.9d**  
**Emissions Report - Detail Format**  
**Individual Tank Emission Totals**

**Emissions Report for: Annual**

**Xylene - Supplier Dropped Tanker - Horizontal Tank**

Components	Losses(lbs)		Total Emissions
	Working Loss	Breathing Loss	
Xylene (-m)	1.01	34.20	35.20

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**ATTACHMENT P  
PUBLIC NOTICE**

This attachment contains the Affidavit of Publication (i.e., Class I Legal Advertisement).

**Attachment P**  
**BUSINESS CERTIFICATE**

**AIR QUALITY PERMIT NOTICE**  
**Notice of Application**

Notice is given that SAL Chemical Company Inc. has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a Construction Permit, for a Commodity and Chemical Distributor located on 3036 Birch Drive, in/near the City of Weirton, in Brooke County, West Virginia. The latitude and longitude coordinates are: 40.393628° -80.625188°

The applicant estimates the potential to discharge the following Regulated Air Pollutants will be:

Hydrofluoric Acid = 0.020 Tons/Yr

Hydrochloric Acid = 0.32 Tons/Yr

Methanol = 0.123 Tons/Yr

Glycol Ether EB = 0.0057 Tons/Yr

Methyl Ethyl Ketone = 0.19 Tons/Yr

Methyl Isobutyl Ketone = 0.041 Tons/Yr

Xylene = 0.018 Tons/Yr

Startup of operation is planned to begin on or about the **1st day of August, 2017**. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57<sup>th</sup> Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this the **(Day)** day of **June, 2017**.

By: SAL Chemical Company Inc.  
Jason Mattern  
Quality & Regulatory Compliance Manager  
3036 Birch Drive  
Weirton, WV 26062

## **EXAMPLE LEGAL ADVERTISEMENT**

Publication of a proper Class I legal advertisement is a requirement of the application process. In the event the applicant's legal advertisement fails to follow the requirements of 45CSR 13 (45-13-8) or the requirements of Chapter 59, Article 3, of the West Virginia Code, the application will be considered incomplete and no further review of the application will occur.

The applicant, utilizing the format for the Class I legal advertisement appearing below, shall cause such legal advertisement to appear a minimum of one (1) day in the newspaper most commonly read in the area where the facility exists or will be constructed. The notice must be published no earlier than five (5) working days of receipt by this office of your application. The original affidavit of publication must be received by this office no later than the last day of the public comment period.

The advertisement shall contain, at a minimum, the name of the applicant, the type and location of the source, the type and amount of air pollutants that will be discharged, the nature of the permit being sought, the proposed start-up date for the source and a contact telephone number for more information.

The location of the source should be as specific as possible starting with: 1.) the street address of the source; 2.) the nearest street or road; 3.) the nearest town or unincorporated area, 4.) the county, and 5.) latitude and longitude coordinates.

Types and amounts of pollutants discharged must include all regulated pollutants (PM, PM<sub>10</sub>, VOC, SO<sub>2</sub>, Xylene, etc.) and their potential to emit or the permit level being sought in units of tons per year (including fugitive emissions).

In the event the 30th day is a Saturday, Sunday, or legal holiday, the comment period will be extended until 5:00 p.m. on the following regularly scheduled business day.

**SAL CHEMICAL  
APPLICATION FOR NSR PERMIT**

**APPLICATION FEE**