Fact Sheet

For Final Renewal Permitting Action Under 45CSR30 and Title V of the Clean Air Act

Permit Number: R30-07300003-2022
Application Received: February 21, 2022
Plant Identification Number: 03-54-07300003
Permittee: Cytec Industries, Inc.
Facility Name: Willow Island Plant
Manufacturing Unit: Surfactants (Part 1 of 3)
Mailing Address: #1 Heilman Avenue, Willow Island, WV 26134-9801

Physical Location: Willow Island, Pleasants County, West Virginia
UTM Coordinates: 474.00 km Easting • 4,356.00 km Northing • Zone 17
Directions: Facility is located on State Route 2, two miles south of Belmont, Pleasants County, WV.

Facility Description

Cytec Industries is a global, research-based specialty chemical company. The company operates a multi-product, multi-process chemical plant at Willow Island, WV. Plant operations are divided into the following two manufacturing units and one support services unit: Surfactants (Part 1 of 3), Polymer Additives (Part 2 of 3), and Site Services (Part 3 of 3).

The Surfactants unit (Part 1 of 3) manufactures surfactants for use in products where surface tension is critical. The multi-purpose applications include mining flotation processes, oil dispersions, water treating chemicals, paints, carpet backing, and pharmaceuticals.
### Emissions Summary

#### Plantwide Emissions Summary [Tons per Year]

<table>
<thead>
<tr>
<th>Regulated Pollutants</th>
<th>Potential Emissions</th>
<th>2021 Actual Emissions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon Monoxide (CO)</td>
<td>72.83</td>
<td>31.49</td>
</tr>
<tr>
<td>Nitrogen Oxides (NOₓ)</td>
<td>81.97</td>
<td>22.34</td>
</tr>
<tr>
<td>Particulate Matter (PM₂.₅)</td>
<td>17.50</td>
<td>0.34</td>
</tr>
<tr>
<td>Particulate Matter (PM₁₀)</td>
<td>17.50</td>
<td>0.34</td>
</tr>
<tr>
<td>Total Particulate Matter (TSP)</td>
<td>20.97</td>
<td>0.53</td>
</tr>
<tr>
<td>Sulfur Dioxide (SO₂)</td>
<td>42.04</td>
<td>0.76</td>
</tr>
<tr>
<td>Volatile Organic Compounds (VOC)</td>
<td>209.80</td>
<td>62.19</td>
</tr>
</tbody>
</table>

*PM₁₀ is a component of TSP.*

#### Hazardous Air Pollutants

<table>
<thead>
<tr>
<th>Hazardous Air Pollutants</th>
<th>Potential Emissions</th>
<th>2021 Actual Emissions</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acrylamide</td>
<td>0.09</td>
<td>&lt;0.01</td>
</tr>
<tr>
<td>Acrylic Acid</td>
<td>0.20</td>
<td>&lt;0.01</td>
</tr>
<tr>
<td>Benzene</td>
<td>0.25</td>
<td>0.01</td>
</tr>
<tr>
<td>N,N-Dimethylformamide</td>
<td>2.09</td>
<td>0.80</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>0.26</td>
<td>0.03</td>
</tr>
<tr>
<td>Formaldehyde</td>
<td>0.48</td>
<td>0.06</td>
</tr>
<tr>
<td>Hexane</td>
<td>1.90</td>
<td>0.68</td>
</tr>
<tr>
<td>Hydrochloric Acid</td>
<td>0.01</td>
<td>&lt;0.01</td>
</tr>
<tr>
<td>Maleic Anhydride</td>
<td>0.18</td>
<td>0.07</td>
</tr>
<tr>
<td>Methanol</td>
<td>23.03</td>
<td>3.92</td>
</tr>
<tr>
<td>Methyl Isobutyl Ketone</td>
<td>40.62</td>
<td>12.70</td>
</tr>
<tr>
<td>Toluene</td>
<td>65.01</td>
<td>18.30</td>
</tr>
<tr>
<td>2,4-Toluene Diisocyanate</td>
<td>0.01</td>
<td>&lt;0.01</td>
</tr>
<tr>
<td>Triethylamine</td>
<td>7.34</td>
<td>0.66</td>
</tr>
<tr>
<td>Xylenes (Mixed Isomers)</td>
<td>1.55</td>
<td>0.79</td>
</tr>
<tr>
<td>Total HAPs</td>
<td>143.02</td>
<td>38.02</td>
</tr>
</tbody>
</table>

*Some of the above HAPs may be counted as PM or VOCs.*
Title V Program Applicability Basis

This facility has the potential to emit over 100 tons per year of criteria pollutant, over 10 tons per year of a single HAP, and over 25 tons per year of aggregate HAPs. Due to this facility's potential to emit over 100 tons per year of criteria pollutant, over 10 tons per year of a single HAP, and over 25 tons per year of aggregate HAPs, CYTEC Industries, Inc. is required to have an operating permit pursuant to Title V of the Federal Clean Air Act as amended and 45CSR30.

Legal and Factual Basis for Permit Conditions

The State and Federally-enforceable conditions of the Title V Operating Permits are based upon the requirements of the State of West Virginia Operating Permit Rule 45CSR30 for the purposes of Title V of the Federal Clean Air Act and the underlying applicable requirements in other state and federal rules.

This facility has been found to be subject to the following applicable rules:

**Federal and State:**
- 45CSR6: Open burning prohibited.
- 45CSR7: Particulate matter and opacity limits for manufacturing sources.
- 45CSR11: Standby plans for emergency episodes.
- 45CSR13: Preconstruction permits for minor sources
- WV Code § 22-5-4 (a) (14): The Secretary can request any pertinent information such as annual emission inventory reporting.
- 45CSR30: Operating permit requirement.
- 40 C.F.R. Part 61: Asbestos inspection and removal
- 40 C.F.R. Part 63, Subpart EEEE: Organic Liquid Distribution (OLD) MACT.
- 40 C.F.R. Part 63, Subpart FFFF: Miscellaneous Organic Chemical Manufacturing (MON) MACT.
- 40 C.F.R. Part 82, Subpart F: Ozone depleting substances

**State Only:**
- 45CSR4: No objectionable odors.

Each State and Federally-enforceable condition of the Title V Operating Permit references the specific relevant requirements of 45CSR30 or the applicable requirement upon which it is based. Any condition of the Title V permit that is enforceable by the State but is not Federally-enforceable is identified in the Title V permit as such.

The Secretary's authority to require standards under 40 C.F.R. Part 60 (NSPS), 40 C.F.R. Part 61 (NESHAPs), and 40 C.F.R. Part 63 (NESHAPs MACT) is provided in West Virginia Code §§ 22-5-1 et seq., 45CSR16, 45CSR34 and 45CSR30.

Active Permits/Consent Orders

<table>
<thead>
<tr>
<th>Permit or Consent Order Number</th>
<th>Date of Issuance</th>
<th>Permit Determinations or Amendments That Affect the Permit (if any)</th>
</tr>
</thead>
<tbody>
<tr>
<td>R13-21201</td>
<td>April 7, 2015</td>
<td></td>
</tr>
</tbody>
</table>

Conditions from this facility's Rule 13 permit(s) governing construction-related specifications and timing requirements will not be included in the Title V Operating Permit but will remain independently enforceable under the applicable Rule 13 permit(s). All other conditions from this facility's Rule 13 permit(s) governing the source's
operation and compliance have been incorporated into this Title V permit in accordance with the "General Requirement Comparison Table," which may be downloaded from DAQ's website.

**Determinations and Justifications**

There have been no changes in rules, regulations, or within the facility since the previous Title V renewal. The only changes within this renewal are updates to the Title V Boilerplate.

**Non-Applicability Determinations**

The following requirements have been determined not to be applicable to the subject facility due to the following:


c. 40 C.F.R. 60, Subpart Kb – “Standards of Performance for Volatile Organic Liquid Storage Vessels (Including Petroleum Liquid Storage Vessels) for Which Construction, Reconstruction, or Modification Commenced After July 23, 1984.” 40 C.F.R. 60, Subpart Kb, as amended on October 15, 2003, applies to each storage vessel with a capacity greater than or equal to 75 m³ that is used to store volatile organic liquids (VOL) for which construction, reconstruction, or modification is commenced after July 23, 1984. Subpart Kb also does not apply to storage vessels with a capacity greater than or equal to 151 m³ storing a liquid with a maximum true vapor pressure less than 3.5 kPa or with a capacity greater than or equal to 75 m³ but less than 151 m³ storing a liquid with a maximum true vapor pressure less than 15.0 kPa. There are no storage tanks in the Surfactants manufacturing unit which are subject to 40 C.F.R. 60, Subpart Kb. Tanks S-1T1, S-1T2, S-2T1, S-2T2, S-3T2, S-4T1, S-4T2, and S-7T1 were constructed prior to July 23, 1984. Tanks 1-4T2, S-5T2, S-6T2 (Compartment A), S-6T2 (Compartment B), S-6T2 (Compartment C), S-T-3 (Compartment A), S-T-3 (Compartment B), S-T-3 (Compartment C), S-T-3 (Compartment D), N-1T1 (Compartment A), N-1T1 (Compartment B), N-1T1 (Compartment C), and N-1T1 (Compartment D) were constructed after July 23, 1984, but have a capacity less than 75 m³. Tanks S-3T1 (modified 1992), S-5T1, S-7T2, S-8T1, S-5T, and W-T5 were constructed or modified after July 23, 1984, but have a capacity greater than or equal to 75 m³ but less than 151 m³ and store a liquid with a maximum true vapor pressure less than 15.0 kPa.

d. 40 C.F.R. 60, Subpart VV - “Standards of Performance for Equipment Leaks of VOC in the Synthetic Organic Chemicals Manufacturing Industry.” The Surfactants manufacturing unit does not produce as intermediates or final products any of the materials listed in 40 C.F.R. §60.489.

e. 40 C.F.R. 60, Subpart DDD – “Standards of Performance for Volatile Organic Compound (VOC) Emissions from the Polymer Manufacturing Industry.” The Surfactants manufacturing unit does not manufacture polypropylene, polyethylene, polystyrene, or poly(ethylene terephthalate) for which this rule applies.


i. 40 C.F.R. 61, Subpart V – “National Emission Standards for Equipment Leaks (Fugitive Emissions Sources).” Applies to sources in VHAP service as defined in 40 C.F.R. §61.241. VHAP service involves chemicals that are not used in a manner that qualifies them under the rule in the Surfactants manufacturing unit.


k. 40 C.F.R. 63, Subpart DD – “National Emission Standards for Hazardous Air Pollutants From Off-Site Waste and Recovery Operations.” The Surfactants manufacturing unit does not receive off-site materials as specified in paragraph 40 C.F.R. §63.680(b) and the operations are not one of the waste management operations or recovery operations as specified in 40 C.F.R. §§63.680(a)(2)(i) through (a)(2)(vi).


m. 40 C.F.R. 63, Subpart PPPP – “National Emission standards for Hazardous Air Pollutants: Surface Coating of Plastic Parts and Products.” The Surfactants manufacturing unit does not produce an intermediate or final product that meets the definition of “surface coated” plastic part.


o. 40 C.F.R. 63, Subpart DDDDD – “National Emissions Standards for Hazardous Air Pollutants: Industrial/Commercial/Institutional Boilers and Process Heaters.” The Surfactants manufacturing unit does not own or operate an industrial, commercial, or institutional boiler or process heater as defined in 40 C.F.R. §63.7575.
p. 40 C.F.R. 64 – “Compliance Assurance Monitoring.” Per 40 C.F.R. §64.2(a)(3), emission points 04DE, 03BE, 04AE, 05BE and 05AE are not subject to the CAM Rule because pre-control device emissions from these sources are less than 100 tons per year. Although pre-control device emissions for emission point 07BE are greater than 100 tons per year, this emission unit is exempted by 40 C.F.R. §64.2(b)(1)(vi) because an existing continuous compliance determination method was specified in the initial Title V permit.

q. 45CSR2 – “To Prevent and Control Particulate Air Pollution from Combustion of Fuel in Indirect Heat Exchangers.” The Surfactants manufacturing unit does not contain any fuel burning units.

r. 45CSR17 – “To Prevent and Control Particulate Matter Air Pollution from Materials Handling, Preparation, Storage and Other Sources of Fugitive Particulate Matter.” Per 45CSR§17-6.1, the Surfactants manufacturing unit is not subject to 45CSR17 because it is subject to the fugitive particulate matter emission requirements of 45CSR7.

Request for Variances or Alternatives
None

Insignificant Activities
Insignificant emission unit(s) and activities are identified in the Title V application.

None.

Comment Period
Beginning Date: November 2, 2022
Ending Date: December 2, 2022

Point of Contact
All written comments should be addressed to the following individual and office:

Nikki B. Moats
West Virginia Department of Environmental Protection
Division of Air Quality
601 57th Street SE
Charleston, WV 25304
nikki.b.moats@wv.gov
304/926-0499 ext. 41282

Procedure for Requesting Public Hearing
During the public comment period, any interested person may submit written comments on the draft permit and may request a public hearing, if no public hearing has already been scheduled. A request for public hearing shall be in writing and shall state the nature of the issues proposed to be raised in the hearing. The Secretary shall grant such a request for a hearing if he/she concludes that a public hearing is appropriate. Any public hearing shall be held in the general area in which the facility is located.

Response to Comments (Statement of Basis)
None.