

# Fact Sheet



## *For Final Renewal Permitting Action Under 45CSR30 and Title V of the Clean Air Act*

Permit Number: **R30-05700011-2025 (2 of 3)**  
Application Received: **March 6, 2024**  
Plant Identification Number: **057-00011**  
Permittee: **Alliant Techsystems Operations LLC**  
Facility Name: **Allegany Ballistics Laboratory**  
Mailing Address: **210 State Route 956, Rocket Center, WV 26726-3548**

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Physical Location: Rocket Center, Mineral County, West Virginia  
UTM Coordinates: 686.47 km Easting • 4381.25 km Northing • Zone 17  
Directions: Left on plant access road from State Route 956 at the North Branch of  
the Potomac River

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### **Facility Description**

SIC Codes: Primary - 3764, Secondary – 3089

Fabrication of both steel and composite structure rocket motor and warhead cases, production of propellants and explosives which are loaded into above cases and all associated case preparation and testing for motors.

The facility is located at four plants - Plant 1, Plant 2, Plant 3 and Plant 4. For Title V Permit purposes, the facility operations were divided into the following Parts:

Part 1 - Motor Manufacturing,

Part 2 - Composites Manufacturing and Metal Fabrication,

Part 3 - Miscellaneous Units.

This Permit covers Part 2 of the facility - Composites Manufacturing and Metal Fabrication.

## Emissions Summary

<b>Plantwide Emissions Summary [Tons per Year]</b>		
<b>Regulated Pollutants</b>	<b>Potential Emissions</b>	<b>2023 Actual Emissions</b>
Carbon Monoxide (CO)	84.72	20.63
Nitrogen Oxides (NO <sub>x</sub> )	63.34	23.76
Particulate Matter (PM <sub>2.5</sub> )	6.42	4.01
Particulate Matter (PM <sub>10</sub> )	17.97	7.89
Total Particulate Matter (TSP)	30.62	7.93
Sulfur Dioxide (SO <sub>2</sub> )	28.97	0.23
Volatile Organic Compounds (VOC)	197.25	29.58
<i>PM<sub>10</sub> and PM<sub>2.5</sub> are components of TSP.</i>		
<b>Hazardous Air Pollutants</b>	<b>Potential Emissions</b>	<b>2023 Actual Emissions</b>
Acetonitrile	0.27	0.01
Antimony compounds*	0.01	< 0.01
Benzene	0.37	0.15
Bis (2-Ethylhexyl) Phthalate	0.20	0.02
Cadmium compounds*	< 0.01	< 0.01
Chloroform	0.10	0.05
Chromium*	0.01	< 0.01
Chromium compounds (not identified) *	0.14	0.02
Cobalt*	< 0.01	< 0.01
Diethyl phthalate	0.20	0.03
Ethyl benzene	0.62	0.26
Formaldehyde	0.03	< 0.01
Glycol ether compounds	0.06	< 0.01
Hexane	0.80	0.08
Hydrochloric Acid	6.44	3.65
Lead*	< 0.01	< 0.01
Lead compounds*	1.98	0.27
Mercury*	< 0.01	< 0.01
Methanol	1.81	0.15

<b>Hazardous Air Pollutants</b>	<b>Potential Emissions</b>	<b>2023 Actual Emissions</b>
Methyl isobutyl ketone (MIBK)	2.06	0.48
Methylene chloride	2.0	1.09
Naphthalene	0.02	< 0.01
Nickel*	< 0.01	< 0.01
Phenol	0.16	< 0.01
Strontium chromate*	< 0.01	< 0.01
Styrene	0.37	0.02
Toluene	10.79	1.56
Trichloroethylene (TCE)	0.13	0
Xylenes (Mixed Isomers)	18.63	1.28
Zinc chromate*	< 0.01	< 0.01
Other (not specified)	0.1	0.04
<b>Total HAPs</b>	<b>47.29</b>	<b>&lt; 9.29</b>

\* Component of TSP emissions in Plantwide Emission Summary table above

Some of the above HAPs may be counted as PM or VOCs.

### **Title V Program Applicability Basis**

This facility has the potential to emit 197.25 TPY of VOC, 10.79 TPY of Toluene, 18.63 TPY of Xylene and 47.29 TPY of aggregate HAPs. Due to this facility's potential to emit over 100 tons per year of criteria pollutant, over 10 tons per year of a single HAP, and over 25 tons per year of aggregate HAPs, Alliant Techsystems Operations LLC is required to have an operating permit pursuant to Title V of the Federal Clean Air Act as amended and 45CSR30.

### **Legal and Factual Basis for Permit Conditions**

The State and Federally-enforceable conditions of the Title V Operating Permits are based upon the requirements of the State of West Virginia Operating Permit Rule 45CSR30 for the purposes of Title V of the Federal Clean Air Act and the underlying applicable requirements in other state and federal rules.

This facility has been found to be subject to the following applicable rules:

Federal and State:	45CSR6	Open burning prohibited.
	45CSR7	Fugitive dust, particulate matter, and visible emissions
	45CSR11	Standby plans for emergency episodes.
	45CSR13	Preconstruction permits for sources
	WV Code § 22-5-4 (a) (15)	The Secretary can request any pertinent information such as annual emission inventory reporting.
	45CSR30	Operating permit requirement.
	45CSR34	Emission Standards For Hazardous Air Pollutants
	40 C.F.R. Part 61, Subpart M	Asbestos inspection and removal
	40 C.F.R. Part 63, Subpart GG	Aerospace manufacturing and Rework Facilities
	40 C.F.R. Part 82, Subpart F	Ozone depleting substances

State Only:                   45CSR4                                   No objectionable odors.  
                                   45CSR27                                   Toxic Air Pollutants

Each State and Federally-enforceable condition of the Title V Operating Permit references the specific relevant requirements of 45CSR30 or the applicable requirement upon which it is based. Any condition of the Title V permit that is enforceable by the State but is not Federally-enforceable is identified in the Title V permit as such.

The Secretary's authority to require standards under 40 C.F.R. Part 60 (NSPS), 40 C.F.R. Part 61 (NESHAPs), and 40 C.F.R. Part 63 (NESHAPs MACT) is provided in West Virginia Code §§ 22-5-1 *et seq.*, 45CSR16, 45CSR34 and 45CSR30.

**Active Permits/Consent Orders**

Permit or Consent Order Number	Date of Issuance	Permit Determinations or Amendments That Affect the Permit ( <i>if any</i> )
R13-1797A	01/30/2002	
R13-2037A	07/26/2001	
R13-2579A	10/17/2005	

Conditions from this facility's Rule 13 permit(s) governing construction-related specifications and timing requirements will not be included in the Title V Operating Permit but will remain independently enforceable under the applicable Rule 13 permit(s). All other conditions from this facility's Rule 13 permit(s) governing the source's operation and compliance have been incorporated into this Title V permit in accordance with the "General Requirement Comparison Table," which may be downloaded from DAQ's website.

**Determinations and Justifications**

There were no modifications which occurred to the previous Title V renewal permit since its issuance on September 16, 2019. The following changes will be incorporated during this Title V renewal:

1. Emission Units Table 1.1 - Large Abrasive Blast Systems Grit Blaster (Rm. 119) – 438 (Source ID A-58S) and Cyclone Dust Collector for Grit Blaster (Source ID A-5C) were removed from the table because they were removed from the facility.
2. Boilerplate - revised in conditions 2.1.3, 2.11.4, 2.17, 2.22.1, 3.1.6, 3.3.1, 3.3.1.b, 3.5.3, 3.5.4, 3.5.7, 3.5.8.a.1, and 3.5.8.a.2.
3. Conditions 3.2.1 and 3.4.6 – removed “A-7E” from the list of emission points subject to 45CSR7. Emission point A-7E was for the Large Abrasive Blast Systems Grit Blaster (Rm. 119) – 438 (Source ID A-58S) and Cyclone Dust Collector for Grit Blaster (Source ID A-5C) which were removed from the facility.

**Non-Applicability Determinations**

The following requirements have been determined not to be applicable to the subject facility due to the following:

- (a) 45CSR21– Regulation to Prevent and Control Air Pollution from the Emission of Volatile Organic Compounds. The facility is not located in a county that is currently subject to 45CSR21 and is therefore currently exempt from this regulation.
- (b) 40CFR63, Subpart PPP – National Emission Standards for Polyether Polyol Production. The facility manufactures Terathane Polyethylene Glycol Block Copolymer (TPEG), which is a Polyether Polyol. However, the operation is exempted from this MACT because there are no HAPs used or generated during the manufacturing operation.

- (c) 40CFR63, Subpart GGGGG – National Emission Standards for Site Remediation. The facility currently has two sites under remediation for groundwater contamination. These sites are both CERCLA (“Superfund”) sites and are thus exempt from the MACT requirements. The facility also has a third site, commonly referred to as Plant 2, which is currently being investigated under the RCRA corrective action program, that could potentially require some form of active groundwater remediation or treatment within the next five to ten years. This site would also be exempted since it is being managed under a RCRA corrective action.
- (d) 40CFR63, Subpart WWWW – National Emission Standards for Reinforced Plastic Composites Manufacturing. The facility manufactures composite based rocket motor chambers and aircraft components. However, the facility is exempt from this MACT because none of the resin or fiber systems used, contain HAPs.
- (e) 40CFR63, Subpart MMMM - Surface Coating of Miscellaneous Metal Parts and Products. The Medium Caliber Ammunition operations (Group 00V) performed at the ATK facility fall within the description of those sources subject to this subpart. However, per 40CFR§63.3881(c), this subpart does not apply to surface coating or a coating operation that meets any of the criteria of paragraphs (c)(1) through (17) of this section. Of these cited paragraphs, (4) states the surface coating of metal parts and products performed on-site at installations owned or operated by the Armed Forces of the United States or the National Aeronautics and Space Administration (NASA), or the surface coating of military munitions manufactured by or for the Armed Forces of the United States. Considering the Medium Caliber Ammunition Area’s (Group 00V) primary purpose is manufacturing munitions for the U.S. Department of Defense, it shall qualify for the exemption and not be subject to the requirements within this subpart.
- (f) CAM Rule - the Alliant Techsystems Operations LLC, Allegany Ballistics Laboratory Motor Manufacturing Facility (Part 2 of 3) does not own or operate a subject pollutant specific emissions unit as defined in 40 C.F.R. §64.1, because all plant control devices either have potential pre-control device annual emissions of applicable regulated air pollutants that are less than major source threshold, and thus are exempt per 40 C.F.R. §64.2(a)(3), or are already subject to a Title V permit that specifies a continuous compliance determination method as defined in 40 C.F.R. §64.1, and thus are exempt from CAM requirements per 40 C.F.R. §64.2(b)(1)(vi), or are not subject to a regulated air pollutant emission limitation or standard, and thus are not subject to CAM requirements per 40 C.F.R. §64.2(a)(1). There were no new PSEU units added during this renewal.

### **Request for Variances or Alternatives**

None.

### **Insignificant Activities**

Insignificant emission unit(s) and activities are identified in the Title V application.

### **Comment Period**

Beginning Date: December 24, 2024

Ending Date: January 23, 2025

### **Point of Contact**

All written comments should be addressed to the following individual and office:

Natalya V. Chertkovsky-Veselova  
West Virginia Department of Environmental Protection  
Division of Air Quality  
601 57<sup>th</sup> Street SE  
Charleston, WV 25304  
304/926-0499 ext. 41250  
[natalya.v.chertkovsky@wv.gov](mailto:natalya.v.chertkovsky@wv.gov)

### **Procedure for Requesting Public Hearing**

During the public comment period, any interested person may submit written comments on the draft permit and may request a public hearing, if no public hearing has already been scheduled. A request for public hearing shall be in writing and shall state the nature of the issues proposed to be raised in the hearing. The Secretary shall grant such a request for a hearing if he/she concludes that a public hearing is appropriate. Any public hearing shall be held in the general area in which the facility is located.

### **Response to Comments (Statement of Basis)**

Not applicable.