West Virginia Department of Environmental Protection Division of Air Quality

Fact Sheet



For Final Minor Modification Permitting Action Under 45CSR30 and Title V of the Clean Air Act

This Fact Sheet serves to address the changes specific to this Minor Modification, and shall be considered a supplement to the Fact Sheet corresponding with the Title V operating permit issued on July 16, 2019.

Permit Number: **R30-05700011-2019** (**1 of 3**)
Application Received: **July 24, 2020**Plant Identification Number: **057-00011**

Permittee: Alliant Techsystems Operations LLC Facility Name: Allegany Ballistics Laboratory

Mailing Address: 210 State Route 956, Rocket Center, WV 26726-3548

Permit Action Number: MM01 Revised: January 26, 2021

Physical Location: Rocket Center, Mineral County, West Virginia

UTM Coordinates: 686.47 km Easting • 4381.25 km Northing • Zone 17

Directions: Left on plant access road from State Route 956 at the North Branch of

the Potomac River

Facility Description

SIC Codes: Primary - 3764, Secondary - 3089

Fabrication of both steel and composite structure rocket motor and warhead cases, production of propellants and explosives which are loaded into above cases and all associated case preparation and testing for motors.

The facility is located at two plants - Plant 1 and Plant 2. For Title V Permit purposes, the facility operations were divided into the following Parts:

Part 1 - Motor Manufacturing,

Part 2 - Composites Manufacturing and Metal Fabrication,

Part 3 - Miscellaneous Units.

This Permit covers Part 1 of the facility - Motor Manufacturing operations.

This modification is based on recently issued permit R13-3334A. It covers an adjustment of the number of batches of Chemlok 205, Chemlok 234, and BL-004 Bondliner mixed per lot of cases coated (GMLRS process). The number of batches mixed was increased, but the quantity of material sprayed per batch was not changed. The changes occurred in the mix hoods Z-7S (Z-7E) and Z-12S (Z-12E).

Emissions Summary

This modification results in the following emission changes:

Pollutant	Change in potential emissions, TPY
VOC	+ 0.11
HAPs	+ 0.06

Title V Program Applicability Basis

With the proposed changes associated with this modification, this facility maintains the potential to emit 144.86 TPY of VOC, 30.89 TPY of Toluene and 53.23 TPY of aggregate HAPs. Due to this facility's potential to emit over 100 tons per year of criteria pollutant, over 10 tons per year of a single HAP, and over 25 tons per year of aggregate HAPs, Alliant Techsystems Operations LLC is required to have an operating permit pursuant to Title V of the Federal Clean Air Act as amended and 45CSR30.

Legal and Factual Basis for Permit Conditions

The State and Federally-enforceable conditions of the Title V Operating Permits are based upon the requirements of the State of West Virginia Operating Permit Rule 45CSR30 for the purposes of Title V of the Federal Clean Air Act and the underlying applicable requirements in other state and federal rules.

The modification to this facility has been found to be subject to the following applicable rules:

Federal and State:	45CSR7	Fugitive dust, particulate matter, and visible emissions
	45CSR13	Preconstruction permits for sources
	45CSR30	Operating permit requirement.
	45CSR34	Emission Standards For Hazardous Air
		Pollutants
	40 C.F.R. 63, Subpart GG	Aerospace Manufacturing and Rework
		Facilities
State Only:	None.	

Each State and Federally-enforceable condition of the Title V Operating Permit references the specific relevant requirements of 45CSR30 or the applicable requirement upon which it is based. Any condition of the Title V permit that is enforceable by the State but is not Federally-enforceable is identified in the Title V permit as such.

The Secretary's authority to require standards under 40 C.F.R. Part 60 (NSPS), 40 C.F.R. Part 61 (NESHAPs), and 40 C.F.R. Part 63 (NESHAPs MACT) is provided in West Virginia Code §§ 22-5-1 *et seq.*, 45CSR16, 45CSR34 and 45CSR30.

Active Permits/Consent Orders

The active permits/consent orders affected by this modification are as follows:

Permit or	Date of	Permit Determinations or Amendments That
Consent Order Number	Issuance	Affect the Permit (if any)
R13-3334A	09/02/2020	

Conditions from this facility's Rule 13 permit(s) governing construction-related specifications and timing requirements will not be included in the Title V Operating Permit but will remain independently enforceable under the applicable Rule 13 permit(s). All other conditions from this facility's Rule 13 permit(s) governing the source's operation and compliance have been incorporated into this Title V permit in accordance with the "General Requirement Comparison Table," which may be downloaded from DAQ's website.

Determinations and Justifications

- 1. Requirement 8.1.1 VOC and HAPs emission limits were revised for Chemlok Mixing Hood (emission unit Z-7S) and Bondliner Mixing Hood (emission unit Z-12S).
- 2. Requirement 8.1.4 (e) and (h) usage rates were revised for Chemlok Mixing Hood (emission unit Z-7S) and Bondliner Mixing Hood (emission unit Z-12S) respectively.

Non-Applicability Determinations

The following requirements have been determined not to be applicable to the subject facility due to the following:

None.

Request for Variances or Alternatives

None.

Insignificant Activities

Insignificant emission unit(s) and activities are identified in the Title V application.

Comment Period

Beginning Date: Not Applicable for minor modifications

Ending Date: N/A

Point of Contact

All written comments should be addressed to the following individual and office:

Natalya V. Chertkovsky-Veselova West Virginia Department of Environmental Protection Division of Air Quality 601 57th Street SE Charleston, WV 25304 304/926-0499 ext. 41250 natalya.v.chertkovsky@wv.gov

Procedure for Requesting Public Hearing

During the public comment period, any interested person may submit written comments on the draft permit and may request a public hearing, if no public hearing has already been scheduled. A request for public hearing shall be in writing and shall state the nature of the issues proposed to be raised in the hearing. The Secretary shall grant such a request for a hearing if he/she concludes that a public hearing is appropriate. Any public hearing shall be held in the general area in which the facility is located.

Response to Comments (Statement of Basis)

Not applicable.