

Moats, Nikki B <nikki.b.moats@wv.gov>

Further information about RIK the tanks.

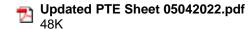
Hodge, Michael <Michael.Hodge@bellechemco.com>
To: "Moats, Nikki B" <nikki.b.moats@wv.gov>

Wed, May 4, 2022 at 3:31 PM

Nikki,

Attached is the updated PTE form which includes PM2.5, PM10 and PM TSP. We will have the Permit Determinations as soon as we can.

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1 of 1 5/26/2022, 1:57 PM

Section 3: Facility-Wide Emissions

Criteria Pollutants	Potential Emissions	
Carbon Monoxide (CO)	19.3	
Nitrogen Oxides (NO _X)	4.79	
Lead (Pb)		
Particulate Matter (PM _{2,5}) ¹	0.02	
Particulate Matter (PM ₁₀) ¹	0.02	
Total Particulate Matter (TSP)	0.02	
Sulfur Dioxide (SO ₂)		
Volatile Organic Compounds (VOC)	56.98	
Hazardous Air Pollutants ²	Potential Emissions	
DMF	2.91	
Methanol	6.66	
Regulated Pollutants other than Criteria and HAP	Potential Emissions	

 $^{^{1}}PM_{2.5}$ and PM_{10} are components of TSP.

²For HAPs that are also considered PM or VOCs, emissions should be included in both the HAPs section and the Criteria Pollutants section.



Moats, Nikki B <nikki.b.moats@wv.gov>

Further information about RIK the tanks.

Hodge, Michael <Michael.Hodge@bellechemco.com>
To: "Moats, Nikki B" <nikki.b.moats@wv.gov>

Wed, May 4, 2022 at 1:44 PM

Nikki,

I am meeting with our consultant this afternoon to get them started. Hopefully we will have them ready very soon. We will submit PD's for the AM83 Stripper Feed Tank along with one for DMF01 – 10 Tank Catalyst Storage Tank.

[Quoted text hidden] [Quoted text hidden]



1 of 1 5/26/2022, 1:51 PM



west virginia department of environmental protection

Division of Air Quality 601 57th Street SE Charleston, WV 25304 Phone 304/926-0475 • FAX: 304/926-0479

Jim Justice, Governor Austin Caperton, Cabinet Secretary www.dep.wv.gov

October 18, 2017

RE:

Timothy L. Byrd
The Chemours Company FC, LLC
901 West DuPont Ave.
Belle, WV 25015

Permit Applicability Determination
The Chemours Company FC, LLC

Washington Works

Determination No. PD17-058

Plant ID No. 03900001

Dear Mr. Byrd:

It has been determined that a permit will not be required under 45CSR13 to return ammonia storage from storage tank (AM98) back to storage tank (AM79). The change to the Dimethyl Amine (DMA) storage tank (AM98) which replaced storage tank (AM55) was due to the ammonia storage tank (AM79) being taken out of service for cleaning. The cleaning has been completed, and ammonia will again be stored in storage tank (AM79). Storage Tank (AM98) will return to storing DMA. This determination is based on information included with your permit determination form dated September 21, 2017 and received on September 25, 2017, which indicates that there will be no emissions increase of criteria pollutants. Additionally, there will be no increase in Hazardous Air Pollutants (HAPs); or, trigger any new substantive requirements of any State or Federal air quality regulation.

Please bear in mind, however, that any additional changes to the proposed facility may require a permit under 45CSR13. Furthermore, pursuant to 45CSR13-5.14, records briefly describing the proposed change, the pollutants involved, the potential to emit for each pollutant increased or added shall be maintained by the owner or operator for at least two years and made available to the Director upon request.

Should you have any questions, please contact the undersigned engineer at (304) 926-0499 ext. 1208 or michael.egnor@wv.gov.

Sincerely,

Mike Egnor

Engineer



Moats, Nikki B <nikki.b.moats@wv.gov>

R30-03900693-2022 for your review

Hodge, Michael < Michael. Hodge @bellechemco.com>

To: "Moats, Nikki B" <nikki.b.moats@wv.gov> Cc: Grant Morgan <Grant.Morgan@erm.com>

Fri, Apr 15, 2022 at 8:39 AM

Mr. Moats,

Thank you for the opportunity to review the draft Title V Permit for the Belle Chemical operations. We would like to provide the following comments based upon our review.

The first group of comments that we are providing are all related to table 1 of the permit. In the instances noted below, the draft permit did not match the permit application with some revised dates of construction. They are outline as follows:

- AMF13 RIK 2020
- DMF03 2013
- DMF04 2014
- DMF17 2012
- DMF21 2012
- DMF22 2014
- DMF01 10 Tank RIK 2018
- DMF 18 RIK 2021
- DMF19 RIK 2021
- AM83 RIK 2011
- AM84 RIK 2011

In our review, we noted that DMF26 has a listed emission point ID of 402.004. We provide a comment that this should be updated to 402.001.

DMF28 – can you please update this to reflect the tank as OOS. Please refer to the notification of update email sent from Michael Hodge on 10/13/2021.

We noticed that permit condition 4.1.14 includes a strike through for the identification of the Consent Order that is no longer active. We'd just like to provide comment to ensure that strikethrough is not included in the draft permit for public notice.

Our final comment is related to the updated permit conditions of R13-3230C and ensuring that this is properly covered within the Title V. The permit was issued in October of 2021, so after the submittal of the Title V Renewal application. Many of the conditions already included in the Title V are the same conditions as included in the R13,

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but we were unable to match up, permit condition by permit condition, to ensure the limits and MRR requirements of the updated R13 were reflected in the Title V. We provide comment to ask please confirm that the recently issued R13 is fully captured in the Title V.

Thank you for the ability to review the draft permit and please reach out with questions or comments.

Thanks,

Mike



Mike Hodge

PCC/RCC

michael.hodge@bellechemco.com

304-513-0219 (office)

681-254-8667 (mobile)

901 W. Dupont Ave.

Belle, WV 25015



www.bellechemco.com

From: Moats, Nikki B < nikki.b.moats@wv.gov>

Sent: Monday, April 11, 2022 1:19 PM

To: Hodge, Michael < Michael. Hodge @bellechemco.com >

Subject: R30-03900693-2022 for your review

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CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

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Legal Notice

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Cornerstone Chemical Company

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Division of Air Quality Permit Application Submittal

Please	find	attached	a	permit a	ap	plication	for

[Company Name; Facility Location]

- DAQ Facility ID (for existing facilities only):
- Current 45CSR13 and 45CSR30 (Title V) permits associated with this process (for existing facilities only):
- Type of NSR Application (check all that apply):
 - Construction
 - Modification
 - Class I Administrative Update
 - Class II Administrative Update
 - Relocation
 - Temporary
 - Permit Determination

- Type of 45CSR30 (TITLE V) Application:
 - Title V Initial
 - Title V Renewal
 - Administrative Amendment**
 - Minor Modification**
 - Significant Modification**
 - Off Permit Change
- **If the box above is checked, include the Title V revision information as ATTACHMENTS to the combined NSR/Title V application.

- Payment Type:
 - Credit Card (Instructions to pay by credit card will be sent in the Application Status email.)
 - Check (Make checks payable to: WVDEP Division of Air Quality)
 Mail checks to:

WVDEP – DAQ – Permitting Attn: NSR Permitting Secretary

601 57th Street, SE Charleston, WV 25304 Please wait until DAQ emails you the Facility ID Number and Permit Application Number. Please add these identifiers to your check or cover letter with your check.

- If the permit writer has any questions, please contact (all that apply):
 - O Responsible Official/Authorized Representative
 - Name:
 - Email:
 - Phone Number:
 - Company Contact
 - Name:
 - Email:
 - Phone Number:
 - Consultant
 - Name:
 - Email:
 - Phone Number:

Belle Chemical Company 901 West DuPont Avenue Belle, WV 25015



August 12, 2021

Director
WV Department of Environmental Protection (WVDEP)
Division of Air Quality (DAQ)
601 57th Street SE
Charleston, WV 25304

Re:

Belle Chemical Company

Belle, WV Facility (Facility ID: 039-00693)
Title V Operating Permit Renewal Application

Dear Director.

In accordance WV 45CSR30, please find the attached Title V permit renewal application for Belle Chemical, which is located in Belle, West Virginia. Belle Chemical currently operates under Permit No. R30-03900693-2017 under 45CSR30. The current Title V Permit to Operate expires on February 13, 2022. In December 2019, the Chemours Company FC, LLC (03900001) sold part of their facility to the Belle Chemical Company. DAQ approved the transfer in a letter signed on February 20, 2020. R13-3230B was issued to incorporate and supersede the consent order requirements for the part of the company being sold.

This package contains the general application forms along with the required attachments for a Title V renewal permit application.

Belle Chemical Company requests to make the following administrative updates to the current permit that do not impact the existing Potential To Emit (PTE). These changes are characterized as administrative updates or amendments to typographic errors where the issued permit does not match information submitted with previous Title V applications:

- DMF25 Product Cooler is not routed to a control device.
- DMF29 S-113 Tank is not routed to a control device.

In addition, the following pieces of equipment are not listed in the current permit and information has not been previously provided in permit applications. Based upon the basis of the emission calculations and PTE, the inclusion of this equipment does not cause an increase in the facility PTE. Belle Chemical requests this equipment is added to the permit for completeness and inclusion:

- 40,000 gallons Tank 6 Amines (routed to control device, AMCD01):
- 15,000 gallons Vertical Vessel No. 2 Distillation Column (routed to control device, AMCD01); and
- DMAC Product Cooler (routed to Tanks 14, 16 or 35).

With the acquisition of the covered equipment contained within the permit application, the PTE of Belle Chemical's operations do not currently exceed the Title V Program Applicability Thresholds. Belle Chemical has evaluated submitting a Title V Inactive application, however, has decided not to pursue Title V Inactive Status based upon potential future expansion plans. Belle Chemical wishes to renew their existing Title V permit to retain the existing operational permit.

Belle Chemical Company 901 West DuPont Avenue Belle, WV 25015



Should you have any questions regarding the application or if additional information is required, please contact me by email at Michael.Hodge@bellechemco.com.

Sincerely,

Mike Hodge PCC/RCC

Belle Chemical Company



Belle Chemical Company

Air Permit Application for Renewal Belle Facility

Belle, West Virginia

Prepared By:



ENVIRONMENTAL RESOURCES MANAGEMENT, Inc. Hurricane, West Virginia

August 2021



WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION

DIVISION OF AIR QUALITY

601 57th Street SE Charleston, WV 25304 Phone: (304) 926-0475

Received
August 13, 2021
WV DEP/Div of Air Quality

www.dep.wv.gov/daq

INITIAL/RENEWAL TITLE V PERMIT APPLICATION - GENERAL FORMS

Section 1: General Information

	non 1. General Information				
1.	Name of Applicant (As registered with the WV Secretary of State's Office): Belle Chemical Company	2. Facility Name or Location: Belle Plant			
3.	DAQ Plant ID No.:	4. Federal Employer ID No. (FEIN):			
	0 3 9 _ 0 0 6 9 3	84-3929152			
5.	Permit Application Type:				
	☐ Initial Permit When did operations commence? ✓ Permit Renewal What is the expiration date of the existing permit? ☐ Update to Initial/Renewal Permit Application				
6.	Type of Business Entity:	7. Is the Applicant the:			
	☑ Corporation☐ Governmental Agency☐ Limited Partnership	☐ Owner ☐•Operator ☑•Both If the Applicant is not both the owner and operator			
8.	Number of onsite employees: 60	please provide the name and address of the other party.			
9.	Governmental Code:				
	 ☑ Privately owned and operated; 0 ☐ County government owned and operated; 3 ☐ Federally owned and operated; 1 ☐ Municipality government owned and operated; 4 ☐ District government owned and operated; 5 				
10.	. Business Confidentiality Claims				
	Does this application include confidential information (per 45CSR31)? ✓ Yes □•No If yes, identify each segment of information on each page that is submitted as confidential, and provide				
	justification for each segment claimed confidential, including the criteria under 45CSR§31-4.1, and in accordance with the DAQ's "PRECAUTIONARY NOTICE-CLAIMS OF CONFIDENTIALITY" guidance.				

11. Maning Address				
Street or P.O. Box: 901 West DuPont Avenue				
City: Belle		State: WV		Zip: 25015 -
Telephone Number: () -		Fax Number: () -		
12. Facility Location				
Street: 901 West DuPont Avenue City: Belle			County	: Kanawha
UTM Easting: 4,232.589 km	UTM Northin	g: 451.848 km		
Directions: Exit U.S. Route 60 at the Belle exit; turn right onto old Route 60; travel 500 feet west; t urn left to enter the main gate of the DuPont Belle plant.				
If yes, for what air pollutants?				or what air pollutants?
If yes, name the affected state(s).				name the affected state(s).
If yes, name the area(s).				name the area(s).
Class I areas include Dolly Sods and Otter Creek Wilderness Areas in West Virginia, and Shenandoah National Park and James River Face Wilderness Area in Virginia.				

13. Contact Information				
Responsible Official: Alicha Hunt	Title: Operations Manager			
Street or P.O. Box: 901 W. Dupont	Ave.			
City: Belle	State: WV	Zip: 25015		
Telephone Number: (304) 513-0202	Fax Number: () -			
E-mail address: Alicha.Hunt@bellechen	nco.com			
Environmental Contact: Michael Hodge		Title: Process Compliance Coordinator		
Street or P.O. Box: 901 W. Dupont	Ave.			
City: Belle	State: WV Zip: 2515			
Telephone Number: (304) 513 - 0219				
E-mail address: Michael.Hodge@belleche	emco.com			
Application Preparer: Grant Morgan	Title: Principal Consultant			
Company: ERM (Environmental Reso	ources Managment)			
Street or P.O. Box: 204 Chase Drive				
^{City:} Hurricane	State: WV	Z ip: 25526		
Telephone Number: (304) 590 - 6160	Fax Number: () -			
E-mail address: Grant.Morgan@err	m.com			

14. Facility Description

List all processes, products, NAICS and SIC codes for normal operation, in order of priority. Also list any process, products, NAICS and SIC codes associated with any alternative operating scenarios if different from those listed for normal operation.

Process	Products	NAICS	SIC
Chemical	Methylamines and organic chemical intermediates	325199	2869

Provide a general description of operations.

Belle Chemical Company produces specialty chemical intermediates. The process units included are methylamines [monomethylamine (MMA), dimethylamine (DMA), and trimethylamine (TMA)], and amides [dimethylformamide (DMF), monomethylformamide (MMF), and dimethylacetamide (DMAC)].

- 15. Provide an **Area Map** showing plant location as **ATTACHMENT A**.
- 16. Provide a **Plot Plan(s)**, e.g. scaled map(s) and/or sketch(es) showing the location of the property on which the stationary source(s) is located as **ATTACHMENT B**.

For instructions, refer to "Plot Plan - Guidelines."

17. Provide a detailed **Process Flow Diagram(s)** showing each process or emissions unit as **ATTACHMENT C**. Process Flow Diagrams should show all emission units, control equipment, emission points, and their relationships.

Section 2: Applicable Requirements

18. Applicable Requirements Summary				
Instructions: Mark all applicable requirements.				
□ SIP	☐ FIP			
Minor source NSR (45CSR13)	☐ PSD (45CSR14)			
□ NESHAP (45CSR34)	☐ Nonattainment NSR (45CSR19)			
☐ Section 111 NSPS	Section 112(d) MACT standards			
Section 112(g) Case-by-case MACT	✓ 112(r) RMP			
Section 112(i) Early reduction of HAP	Consumer/commercial prod. reqts., section 183(e)			
Section 129 Standards/Reqts.	Stratospheric ozone (Title VI)			
☐ Tank vessel reqt., section 183(f)	☐ Emissions cap 45CSR§30-2.6.1			
☐ NAAQS, increments or visibility (temp. sources)	☐ 45CSR27 State enforceable only rule			
45CSR4 State enforceable only rule	☐ Acid Rain (Title IV, 45CSR33)			
☐ Emissions Trading and Banking (45CSR28)	☐ Compliance Assurance Monitoring (40CFR64)			
☐ CAIR NO _x Annual Trading Program (45CSR39)	☐ CAIR NO _x Ozone Season Trading Program (45CSR40)			
☐ CAIR SO ₂ Trading Program (45CSR41)				
Г				
19. Non Applicability Determinations				
List all requirements which the source has determined not applicable and for which a permit shield is requested. The listing shall also include the rule citation and the reason why the shield applies. See existing permit R30-03900693-2017				
Permit Shield				

List all requirements which the source has determined not applicable and for which a permit shield is requested. The listing shall also include the rule citation and the reason why the shield applies. See existing permit R30-03900693-2017	19. Non Applicability Determinations (Continuea) - Attach daathonal pages as necessary.
	See existing permit R30-03900693-2017
□ Permit Shield	
□ Permit Shield	
□ Permit Shield	
☐ Permit Shield	
Permit Shield	
	☐ Permit Shield

20. Facility-Wide Applicable Requirements
List all facility-wide applicable requirements. For each applicable requirement, include the underlying rule/regulation citation and/or construction permit with the condition number. (Note: Title V permit condition numbers alone are not the underlying applicable requirements).
All Facility-wide requirements in existing permit are still applicable.
Permit Shield
For all facility-wide applicable requirements listed above, provide monitoring/testing / recordkeeping / reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)
See existing permit R30-03900693-2017
Are you in compliance with all facility-wide applicable requirements?
If no, complete the Schedule of Compliance Form as ATTACHMENT F.

20. Facility-Wide Applicable Requirements (Continued) - Attach additional pages as necessary.				
List all facility-wide applicable requirements. For each applicable requirement, include the rule citation and/or permit with the condition number.				
See existing permit R30-03900693-2017				
☐ Permit Shield				
For all facility-wide applicable requirements listed above, provide monitoring/testing/recordkeeping/ reporting which shall be used to demonstrate compliance. If the method is based on a permit or rule, include the condition number and/or citation. (Note: Each requirement listed above must have an associated method of demonstrating compliance. If there is not already a required method in place, then a method must be proposed.)				
See existing permit R30-03900693-2017				
THE TOU III COMPHISHER WITH AN INCIDENCE TOUR CHICAGO. TO 100 100				
If no, complete the Schedule of Compliance Form as ATTACHMENT F .				

21. Active Permits/Consent Orders					
Permit or Consent Order Number	Date of Issuance MM/DD/YYYY	List any Permit Determinations that Affect the Permit (if any)			
R30-03900693-2017 (MM01)	02/13/2017				
R13-3230B	01/13/2020				
R13-3230C	Received 06/30/2021 (in process, not issued)				

22. Inactive Permits/Obsolete Permit Conditions				
Permit Number	Date of Issuance	Permit Condition Number		

Section 3: Facility-Wide Emissions

23. Facility-Wide Emissions Summary [Tons per Y	Year]
Criteria Pollutants	Potential Emissions
Carbon Monoxide (CO)	19.30
Nitrogen Oxides (NO _X)	4.79
Lead (Pb)	
Particulate Matter (PM _{2.5}) ¹	
Particulate Matter (PM ₁₀) ¹	
Total Particulate Matter (TSP)	
Sulfur Dioxide (SO ₂)	
Volatile Organic Compounds (VOC)	56.98
Hazardous Air Pollutants ²	Potential Emissions
DMF	2.91
Methanol	6.66
Regulated Pollutants other than Criteria and HAP	Potential Emissions

 $^{^{1}}PM_{2.5}$ and PM_{10} are components of TSP.

 $^{^2}$ For HAPs that are also considered PM or VOCs, emissions should be included in both the HAPs section and the Criteria Pollutants section.

Section 4: Insignificant Activities

24.	4. Insignificant Activities (Check all that apply)						
V	1.	Air compressors and pneumatically operated equipment, including hand tools.					
	2.	Air contaminant detectors or recorders, combustion controllers or shutoffs.					
V	3.	Any consumer product used in the same manner as in normal consumer use, provided the use results in a duration and frequency of exposure which are not greater than those experienced by consumer, and which may include, but not be limited to, personal use items; janitorial cleaning supplies, office supplies and supplies to maintain copying equipment.					
~	4.	Bathroom/toilet vent emissions.					
~	5.	Batteries and battery charging stations, except at battery manufacturing plants.					
~	6.	Bench-scale laboratory equipment used for physical or chemical analysis, but not lab fume hoods or vents. Many lab fume hoods or vents might qualify for treatment as insignificant (depending on the applicable SIP) or be grouped together for purposes of description.					
	7.	Blacksmith forges.					
	8.	Boiler water treatment operations, not including cooling towers.					
	9.	Brazing, soldering or welding equipment used as an auxiliary to the principal equipment at the source.					
	10.	CO ₂ lasers, used only on metals and other materials which do not emit HAP in the process.					
~	11.	Combustion emissions from propulsion of mobile sources, except for vessel emissions from Outer Continental Shelf sources.					
~	12.	Combustion units designed and used exclusively for comfort heating that use liquid petroleum gas or natural gas as fuel.					
~	13.	Comfort air conditioning or ventilation systems not used to remove air contaminants generated by or released from specific units of equipment.					
	14.	Demineralized water tanks and demineralizer vents.					
	15.	Drop hammers or hydraulic presses for forging or metalworking.					
	16.	Electric or steam-heated drying ovens and autoclaves, but not the emissions from the articles or substances being processed in the ovens or autoclaves or the boilers delivering the steam.					
	17.	Emergency (backup) electrical generators at residential locations.					
	18.	Emergency road flares.					
	19.	Emission units which do not have any applicable requirements and which emit criteria pollutants (CO, NO _x , SO ₂ , VOC and PM) into the atmosphere at a rate of less than 1 pound per hour and less than 10,000 pounds per year aggregate total for each criteria pollutant from all emission units. Please specify all emission units for which this exemption applies along with the quantity of criteria pollutants emitted on an hourly and annual basis:					

24.	. Insignificant Activities (Check all that apply)						
	20.	Emission units which do not have any applicable requirements and which emit hazardous air pollutant into the atmosphere at a rate of less than 0.1 pounds per hour and less than 1,000 pounds per year aggregate total for all HAPs from all emission sources. This limitation cannot be used for any source which emits dioxin/furans nor for toxic air pollutants as per 45CSR27.					
		Please specify all emission units for which this exemption applies along with the quantity of hazardous air pollutants emitted on an hourly and annual basis:					
	21						
\vdash	21.	Environmental chambers not using hazardous air pollutant (HAP) gases.					
~	22.	Equipment on the premises of industrial and manufacturing operations used solely for the purpose of preparing food for human consumption.					
	23.	Equipment used exclusively to slaughter animals, but not including other equipment at slaughterhouses, such as rendering cookers, boilers, heating plants, incinerators, and electrical power generating equipment.					
V	24.	Equipment used for quality control/assurance or inspection purposes, including sampling equipment used to withdraw materials for analysis.					
	25.	Equipment used for surface coating, painting, dipping or spray operations, except those that will emit VOC or HAP.					
~	26.	Fire suppression systems.					
~	27.	Firefighting equipment and the equipment used to train firefighters.					
	28.	Flares used solely to indicate danger to the public.					
V	29.	Fugitive emission related to movement of passenger vehicle provided the emissions are not counted for applicability purposes and any required fugitive dust control plan or its equivalent is submitted.					
	30.	Hand-held applicator equipment for hot melt adhesives with no VOC in the adhesive formulation.					
~	31.	Hand-held equipment for buffing, polishing, cutting, drilling, sawing, grinding, turning or machining wood, metal or plastic.					
	32.	Humidity chambers.					
~	33.	Hydraulic and hydrostatic testing equipment.					
	34.	Indoor or outdoor kerosene heaters.					
~	35.	Internal combustion engines used for landscaping purposes.					
	36.	Laser trimmers using dust collection to prevent fugitive emissions.					
	37.	Laundry activities, except for dry-cleaning and steam boilers.					
~	38.	Natural gas pressure regulator vents, excluding venting at oil and gas production facilities.					
	39.	Oxygen scavenging (de-aeration) of water.					
	40.	Ozone generators.					

24.	4. Insignificant Activities (Check all that apply)						
V	41.	Plant maintenance and upkeep activities (e.g., grounds-keeping, general repairs, cleaning, painting, welding, plumbing, re-tarring roofs, installing insulation, and paving parking lots) provided these activities are not conducted as part of a manufacturing process, are not related to the source's primary business activity, and not otherwise triggering a permit modification. (Cleaning and painting activities qualify if they are not subject to VOC or HAP control requirements. Asphalt batch plant owners/operators must still get a permit if otherwise requested.)					
	42.	Portable electrical generators that can be moved by hand from one location to another. "Moved by Hand" means that it can be moved without the assistance of any motorized or non-motorized vehicle, conveyance, or device.					
	43.	Process water filtration systems and demineralizers.					
~	44.	Repair or maintenance shop activities not related to the source's primary business activity, not including emissions from surface coating or de-greasing (solvent metal cleaning) activities, and not otherwise triggering a permit modification.					
V	45.	Repairs or maintenance where no structural repairs are made and where no new air pollutant emitting facilities are installed or modified.					
~	46.	Routing calibration and maintenance of laboratory equipment or other analytical instruments.					
	47.	Salt baths using nonvolatile salts that do not result in emissions of any regulated air pollutants. Shock chambers.					
	48.	Shock chambers.					
	49.	Solar simulators.					
	50.	Space heaters operating by direct heat transfer.					
	51.	Steam cleaning operations.					
~	52.	Steam leaks.					
	53.	Steam sterilizers.					
~	54.	Steam vents and safety relief valves.					
	55.	Storage tanks, reservoirs, and pumping and handling equipment of any size containing soaps, vegetable oil, grease, animal fat, and nonvolatile aqueous salt solutions, provided appropriate lids and covers are utilized.					
V	56.	Storage tanks, vessels, and containers holding or storing liquid substances that will not emit any VOC or HAP. Exemptions for storage tanks containing petroleum liquids or other volatile organic liquids should be based on size limits such as storage tank capacity and vapor pressure of liquids stored and are not appropriate for this list.					
	57.	Such other sources or activities as the Director may determine.					
	58.	Tobacco smoking rooms and areas.					
~	59.	Vents from continuous emissions monitors and other analyzers.					

25. Equipment Table

Fill out the **Title V Equipment Table** and provide it as **ATTACHMENT D**.

26. Emission Units

For each emission unit listed in the **Title V Equipment Table**, fill out and provide an **Emission Unit Form** as **ATTACHMENT E**.

For each emission unit not in compliance with an applicable requirement, fill out a **Schedule of Compliance Form** as **ATTACHMENT F**.

27. Control Devices

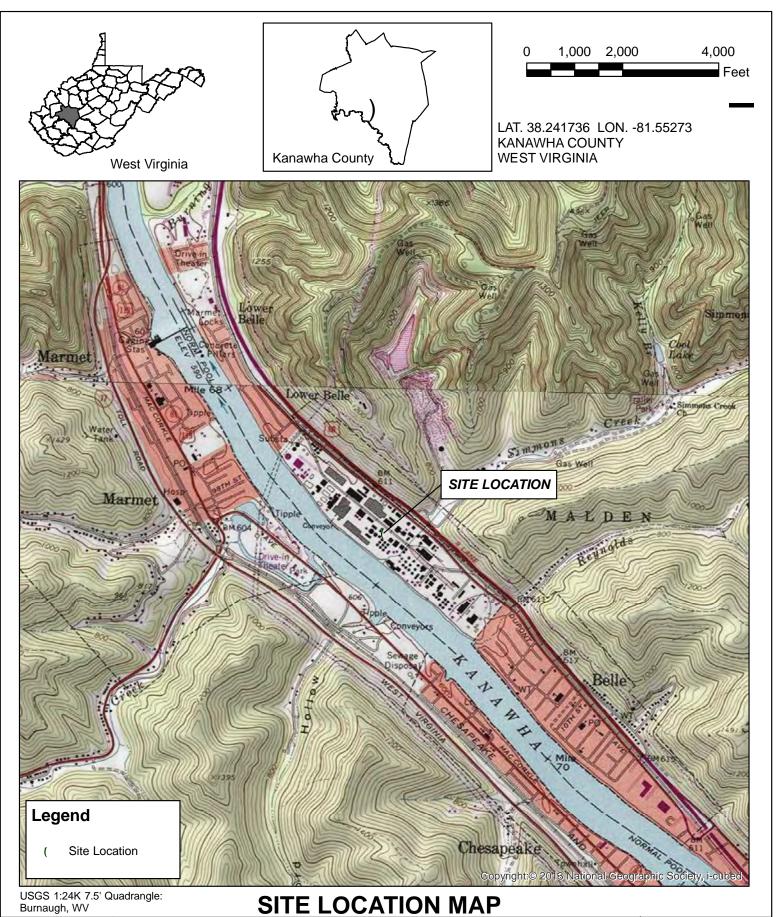
For each control device listed in the **Title V Equipment Table**, fill out and provide an **Air Pollution Control Device Form** as **ATTACHMENT G**.

For any control device that is required on an emission unit in order to meet a standard or limitation for which the potential pre-control device emissions of an applicable regulated air pollutant is greater than or equal to the Title V Major Source Threshold Level, refer to the **Compliance Assurance Monitoring (CAM) Form(s)** for CAM applicability. Fill out and provide these forms, if applicable, for each Pollutant Specific Emission Unit (PSEU) as **ATTACHMENT H**.

28.	Certification of Truth, Accuracy and Completeness and	Certification of Compliance				
Note: This Certification must be signed by a responsible official. The original, signed in blue ink, must be submitted with the application. Applications without an original signed certification will be considered as incomplete.						
a. (Certification of Truth, Accuracy and Completeness					
this I cer subr resp know	tify that I am a responsible official (as defined at 45CSR\$30 submission on behalf of the owners or operators of the source tify under penalty of law that I have personally examined and nitted in this document and all its attachments. Based on my onsibility for obtaining the information, I certify that the statewedge and belief true, accurate, and complete. I am aware the statements and information or omitting required statements or imprisonment.	e described in this document and am familiar with the statement inquiry of those individuals we ments and information are to that there are significant penalticant	nd its attachments. Its and information ith primary the best of my es for submitting			
b. (Compliance Certification					
unde	ept for requirements identified in the Title V Application for resigned hereby certify that, based on information and belief aminant sources identified in this application are in complian	formed after reasonable inquiry	, all air			
Resp	oonsible official (type or print)	w				
Nam	e: Alicha Hunt	Title: Operations	Manager			
	nonsible official's signature: (Must be signed and dated in the signed and da	Signature Date: 8/12	2			
	(Mass of signed and dated t	n order fliky	Receiv August 13			
Note	: Please check all applicable attachments included with t	his permit application:	WV DEP/Div of			
4	ATTACHMENT A: Area Map					
	ATTACHMENT B: Plot Plan(s)					
V	ATTACHMENT C: Process Flow Diagram(s)					
/	ATTACHMENT D: Equipment Table					
Ø	ATTACHMENT E: Emission Unit Form(s)					
	ATTACHMENT F: Schedule of Compliance Form(s)					
✓.	ATTACHMENT G: Air Pollution Control Device Form(s)					
	ATTACHMENT H: Compliance Assurance Monitoring (CAM) Form(s)					

All of the required forms and additional information can be found and downloaded from, the DEP website at www.dep.wv.gov/daq, requested by phone (304) 926-0475, and/or obtained through the mail.





Belle Chemical Company

Belle Chemical Company

901 West DuPont Avenue Belle, West Virginia 25015

Environmental Resources Management

GIS Review: AA

0604538

ATTACHMENT A

CHK'D: AA

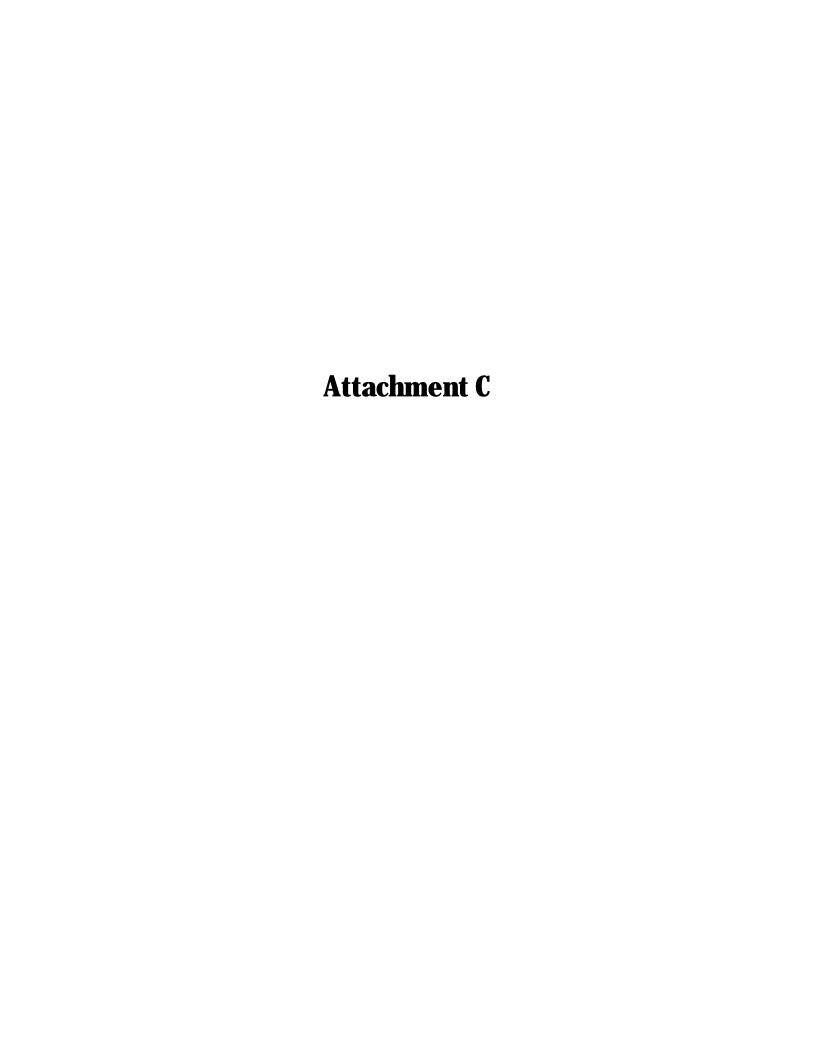
ocationMaps\Belle Chemical Company_MXD\ATTACHMENTA-SiteLocationMap_BelleChemicalPlant_202

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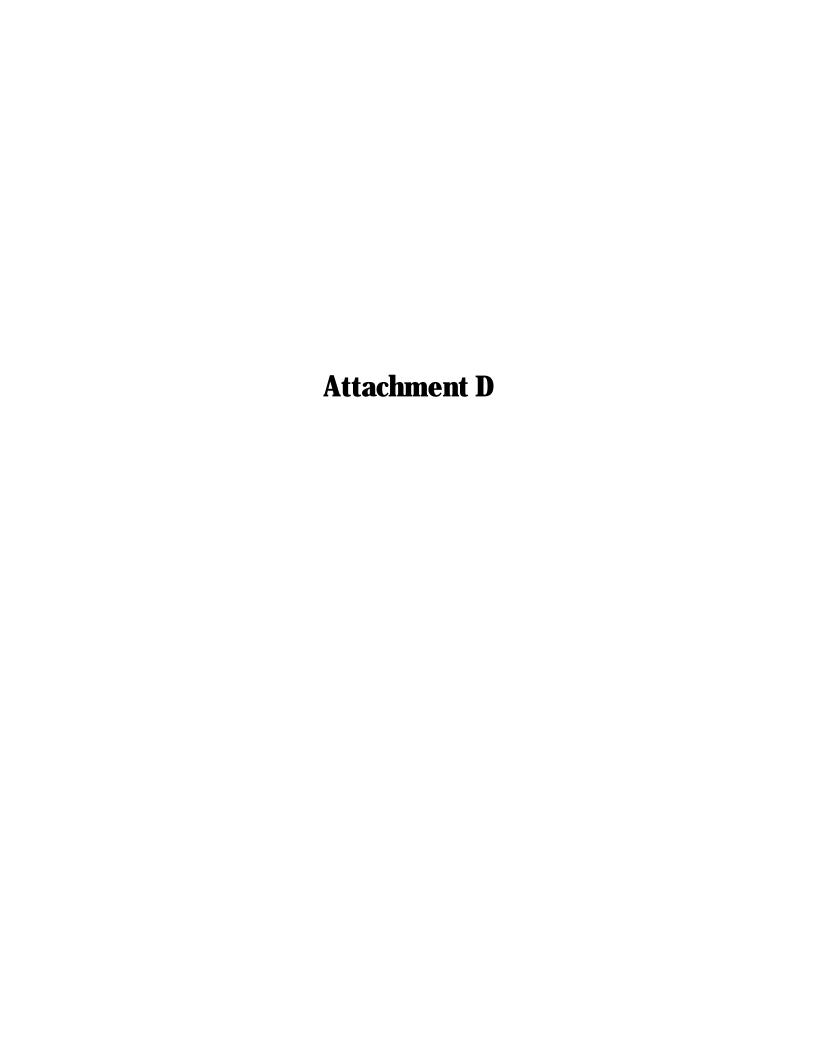
SRV-7/26/21



REDACTED COPY – CLAIM OF CONFIDENTIALITY



REDACTED COPY – CLAIM OF CONFIDENTIALITY



ATTACHMENT D - Title V Equipment Table

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
402.001	AMCD01	AM01	Tank	4972 gal	1972
402.001	AMCD01	AM02	Tank	527 gal	1960
402.001	AMCD01	AM03	Tank	4972 gal	1960
402.001	AMCD01	AM04	Tank	4972 gal	1959
402.001	AMCD01	AM05	Tank	10,000 gal	1965
402.001	AMCD01	AM06	Tank	1200 gal	1993
402.001	AMCD01	AM07	Heat Exchanger	785 sq ft	1969; RIK 2011
402.001	AMCD01	AM08	Heat Exchanger	470 sq ft	1980; RIK 2014
402.001	AMCD01	AM09	Heat Exchanger	589 sq ft	1981
402.001	AMCD01	AM10	Tank	500 gal	orig 1968; RIK 1995
402.001	AMCD01	AM11	Heat Exchanger	5110 sq ft	1973
402.001	AMCD01	AM12	Heat Exchanger	1843 sq ft	1985
402.001	AMCD01	AM13	Heat Exchanger	880 sq ft	orig 1977; RIK 2020
402.001	AMCD01	AM14	Heat Exchanger	880 sq ft	orig 1977; RIK 1998
402.001	AMCD01	AM15	Heat Exchanger	880 sq ft	orig 1977; RIK 2000
402.001	AMCD01	AM16	Heat Exchanger	880 sq ft	orig 1977; RIK 2001
402.001	AMCD01	AM17	Heat Exchanger	880 sq ft	spare; not in service
402.001	AMCD01	AM18	Heat Exchanger	2710 sq ft	orig 1977; RIK 1998
402.001	AMCD01	AM19	Heat Exchanger	3079 sq ft	1997
402.001	AMCD01	AM20	Heat Exchanger	6667 Watts	1972; RIK 2006
402.001	AMCD01	AM21	Heat Exchanger	6667 Watts	1972; RIK 2006
402.001	AMCD01	AM22	Heat Exchanger	1832 sq ft	1960; RIK 2006
402.001	AMCD01	AM23	Heat Exchanger	2686 sq ft	1998; RIK 2006
402.001	AMCD01	AM24	Reactor	4126 gal	1969; RIK 2020

¹For 45CSR13 permitted sources, the numbering system used for the emission points, control devices, and emission units should be consistent with the numbering system used in the 45CSR13 permit. For grandfathered sources, the numbering system should be consistent with registrations or emissions inventory previously submitted to DAQ. For emission points, control devices, and emissions units which have not been previously labeled, use the following 45CSR13 numbering system: 1S, 2S, 3S,... or other appropriate description for emission units; 1C, 2C, 3C,... or other appropriate designation for control devices; 1E, 2E, 3E, ... or other appropriate designation for emission points.

 ${\bf ATTACHMENT\ D\ -\ Title\ V\ Equipment\ Table} \\ (includes\ all\ emission\ units\ at\ the\ facility\ except\ those\ designated\ as$ insignificant activities in Section 4, Item 24 of the General Forms)

Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
402.001	02.001 AMCD01 AM25 Heat Exchanger		416 sq ft	1993	
402.001 AMCD01 AM		AM26	Distillation Column	d=42" h=75'	2000 RIK
402.001	AMCD01	AM27	Tank	485 gal	1977
402.001	402.001 AMCD01 AM28 Heat Exchanger		942 sq ft	1977	
402.001	AMCD01	AM29	Heat Exchanger	260 sq ft	1993
402.001	AMCD01	AM30	Heat Exchanger	314 sq ft	1993
402.001	AMCD01	AM31	Heat Exchanger	1571 sq ft	2002
402.001	AMCD01	AM32	Heat Exchanger	9713 sq ft	2003 RIK
402.001	AMCD01	AM33	Heat Exchanger	366 sq ft	1995
402.001	AMCD01	AM34	Heat Exchanger	1445 sq ft	1984
402.001	AMCD01	AM35	Distillation Column	d=96" h=129'	1968
402.001	AMCD01	AM36	Heat Exchanger	2730 sq ft	1993
402.001	AMCD01	AM37	Heat Exchanger	366 sq ft	1997
402.001	AMCD01	AM38	Heat Exchanger	1510 sq ft	2003 RIK
402.001	AMCD01	AM39	Distillation Column	d=108" h=121'	1968
402.001	AMCD01	AM40	Tank	580 sq ft	1997
402.001	AMCD01	AM41	Heat Exchanger	3930 sq ft	1987
402.001	AMCD01	AM42	Heat Exchanger	251 sq ft	1960
402.001	AMCD01	AM43	Heat Exchanger	1826 sq ft	1977
402.001	AMCD01	AM44	Distillation Column	d=48" h=99'	1963
402.001	AMCD01	AM45	Tank	485 gal	1977
402.001	AMCD01	AM46	Heat Exchanger	482 sq ft	1986
402.001	AMCD01	AM47	Heat Exchanger	4646 sq ft	1969
402.001	AMCD01	AM48	Heat Exchanger	245 sq ft	1963

¹For 45CSR13 permitted sources, the numbering system used for the emission points, control devices, and emission units should be consistent with the numbering system used in the 45CSR13 permit. For grandfathered sources, the numbering system should be consistent with registrations or emissions inventory previously submitted to DAQ. For emission points, control devices, and emissions units which have not been previously labeled, use the following 45CSR13 numbering system: 1S, 2S, 3S,... or other appropriate description for emission units; 1C, 2C, 3C,... or other appropriate designation for control devices; 1E, 2E, 3E, ... or other appropriate designation for emission points.

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

					ų.
Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
402.001	AMCD01	AM49	Heat Exchanger	245 sq ft	1969
402.001	AMCD01	AM50	Product Loading		pre-1966
402.001	AMCD01	AM51	Tank	32,100 gal	1963
402.001	AMCD01	AM52	Tank	43,000 gal	1969
402.001	AMCD01	AM53	Tank	182,800 gal	1977
402.001	AMCD01	AM54	Tank	182,800 gal	1977
402.001	AMCD01	AM55	Tank	30,000 gal	1962; RIK 2017
402.001	AMCD01	AM56	Tank	30,000 gal	1960
402.001	AMCD01	AM57	Tank	30,000 gal	1960
402.001	AMCD01	AM58	Tank	784,100 gal	1963
402.001	AMCD01	AM59	Tank	784,100 gal	1963
402.001	AMCD01	AM60	Tank	30,000 gal	1977
402.001	AMCD01	AM61	Tank	108,400 gal	1963
402.001	AMCD01	AM62	Tank	784,100 gal	1963
402.001	AMCD01	AM63	Mixer		1979
402.001	AMCD01	AM64	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM65	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM66	Filter		1980
402.001	AMCD01	AM67	Tank	25,900 gal	1963
402.001	AMCD01	AM68	Mixer		1979
402.001	AMCD01	AM69	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM70	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM71	Filter		1980
402.001	AMCD01	AM72	Tank	24,000 gal	1963

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
402.001	AMCD01	AM73	Mixer		1979
402.001	AMCD01	AM74	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM75	Heat Exchanger	302 sq ft	1979
402.001	AMCD01	AM76	Filter		1980
402.001	AMCD01	AM77	Tank	24,000 gal	1977
402.001	AMCD03	AM78	Tank	2.5MM gal	1956
AE.001	AMCD02	AM79	Tank	20,000 ton	1966
AE.001	AMCD02	AM80	Heat Exchanger		1980
AE.001	AMCD02	AM81	Heat Exchanger		1980
402.001	AMCD01	AM82	Tank	50,000 gal	1935
402.001	AMCD01	AM99	Distillation Column	15,000 Gallon	1963
402.001	AMCD01	AM100	Tank	40,000 Gallons	1982
			Wastewater Stripping		
402.001	AMCD01	AM83	Tank	300000 gal	1977; RIK 2011
402.001	AMCD01	AM84	Blower	80 SCFM at 7.5 psig	1994; RIK 2011
402.001	AMCD01	AM85	Heat Exchanger	565 sq ft	1977
402.001	AMCD01	AM86	Heat Exchanger	440 sq ft	1977
402.001	AMCD01	AM87	Heat Exchanger	2858 sq ft	1977
402.001	AMCD01	AM88	Column	h=65' d=3.5'	1977
402.001	AMCD01	AM89	Heat Exchanger	1140 sq ft	1977
402.001	AMCD01	AM90	Tank	235 gal	1976
	•		Vent Recovery System		
402.001	AMCD01	AM91	Column	h=39' d=17"	1960
402.001	AMCD01	AM92	Column	h=38' d=18"	orig 1960; RIK1997
402.001	AMCD01	AM93	Tank	350 gal	1974
402.001	AMCD01	AM94	Heat Exchanger	40 sq ft	1960
	,				

¹For 45CSR13 permitted sources, the numbering system used for the emission points, control devices, and emission units should be consistent with the numbering system used in the 45CSR13 permit. For grandfathered sources, the numbering system should be consistent with registrations or emissions inventory previously submitted to DAQ. For emission points, control devices, and emissions units which have not been previously labeled, use the following 45CSR13 numbering system: 1S, 2S, 3S,... or other appropriate description for emission units; 1C, 2C, 3C,... or other appropriate designation for control devices; 1E, 2E, 3E, ... or other appropriate designation for emission points.

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified	
402.001	AMCD01	AM95	Separator	77 gal	1976	
402.001	AMCD01	AM96	Vacuum Jets		pre-1978	
402.001	AMCD01	AM97	Heat Exchanger	100 sq ft	1995	
	CONTROL DEVICES					
402.001		AMCD01	Flare		1976	
AE.001		AMCD02	Flare			
402.003		AMCD03	Internal Floating Roof Tank	2.5 MM gal	2006	

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

			, , , , , , , , , , , , , , , , , , , ,	,	
Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
432.002	None	DMAC01	Tank	25,300 gal	1960; RIK 2021
402.001	AMCD01	DMAC02	Reactor	1380 gal	1960
402.001	AMCD01	DMAC03	Heat Exchanger	247 sq ft	1960
402.001	AMCD01	DMAC04	Heat Exchanger	444 sq ft	1960
402.001	AMCD01	DMAC05	Column	d=3' h=55'	1960; RIK 2020
402.001	AMCD01	DMAC06	Heat Exchanger	555 sq ft	1960
402.001	AMCD01	DMAC07	Heat Exchanger	660 sq ft	1999
402.001	AMCD01	DMAC08	Tank	198 gal	1937
402.001	AMCD01	DMAC09	Column	d=3.5' h=48'	2000
402.001	AMCD01	DMAC10	Heat Exchanger	25 sq ft	1998
402.001	AMCD01	DMAC11	Heat Exchanger	555 sq ft	1990
402.001	AMCD01	DMAC12	Heat Exchanger	804 sq ft	2002
402.001	AMCD01	DMAC13	Vacuum Jet	15 pph air, 1pph organic	1960
402.001	AMCD01	DMAC14	Knockout Pots	d=16" h=2'	1960
432.002	None	DMAC15	Tank	20,000 gal	1960
432.002	None	DMAC16	Tank	10,000 gal	pre-1961
432.002	None	DMAC17	Tank	51,000 gal	1963
432.002	None	DMAC18	Tank	51,000 gal	1960
432.002	None	DMAC19	Tank	51,000 gal	1960
432.003	None	DMAC20	Filter	30 sq ft	1997 RIK
432.003	None	DMAC21	Product Loading		pre-1960
402.001	None	DMAC22	Heat Exchanger	108 sq ft	1960
			CONTROL DEVICES		
402.001		AMCD01	Flare	0.8 MMBTU/hr	1976

(includes all emission units at the facility except those designated as insignificant activities in Section 4, Item 24 of the General Forms)

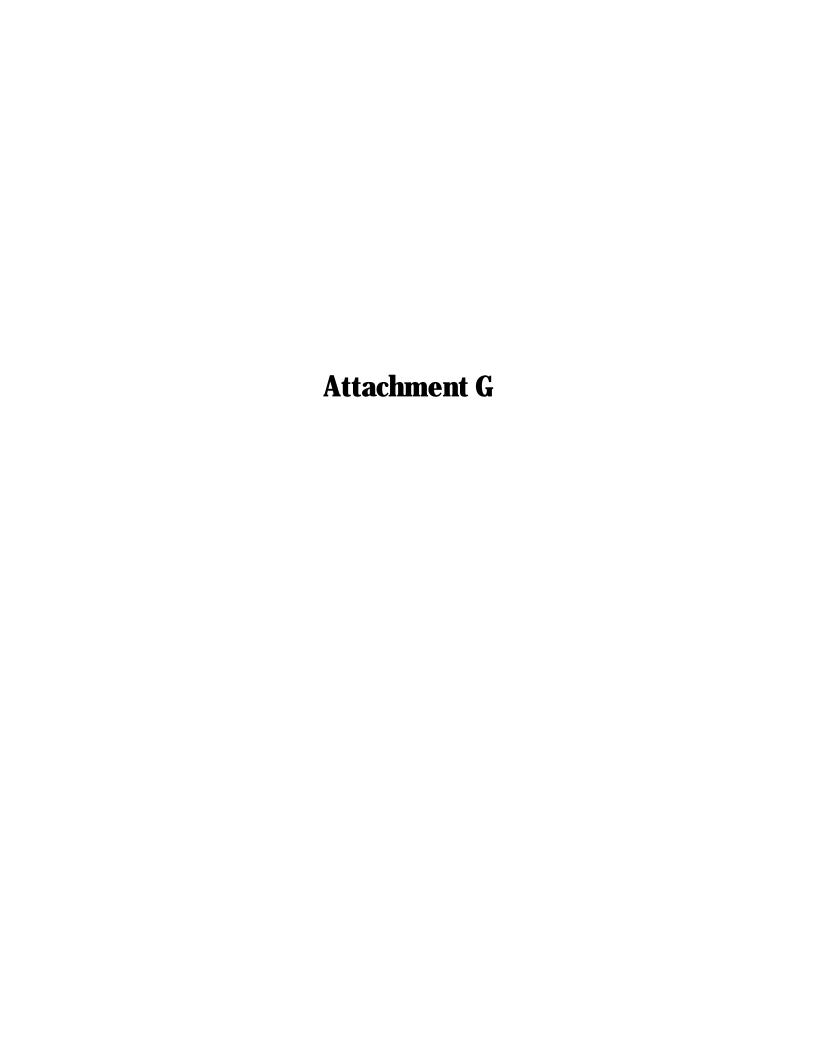
			<u> </u>		
Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
421.004	None	DMF01	Tank	2200 gal	1959; RIK 2018
402.001	AMCD01	DMF02	Reactor	1980 gal	1981
402.001	AMCD01	DMF03	Heat Exchanger	123 sq ft	2013
402.001	AMCD01	DMF04	Heat Exchanger	590 sq ft	2014
402.001	AMCD01	DMF05	Heat Exchanger	576 sq ft	2000
402.001	AMCD01	DMF06	Heat Exchanger	576 sq ft	1988
402.001	AMCD01	DMF07	Heat Exchanger	576 sq ft	1969
402.001	AMCD01	DMF08	Tank	2000 gal	orig 1963 RIK 1988
402.001	AMCD01	DMF09	Heat Exchanger	250 sq ft	1993
402.001	AMCD01	DMF10	Filter	100 gpm	1979
402.001	None	DMF11	Tank	300 gal	1976
402.001	AMCD01	DMF12	Tank	19 cu ft	1976
402.001	AMCD01	DMF13	Tank	10,000 gal	1963
402.001	AMCD01	DMF14	Heat Exchanger	193 sq ft	1982
402.001	AMCD01	DMF15	Distillation Column	d=36'" h=67'	1963
402.001	AMCD01	DMF16	Heat Exchanger	42 sq ft	1983
402.001	AMCD01	DMF17	Heat Exchanger	559 sq ft	2012
402.001	AMCD01	DMF18	Heat Exchanger	721 sq ft	1998; RIK 2021
402.001	AMCD01	DMF19	Heat Exchanger	25 sq ft	1999; RIK 2021
402.001	AMCD01	DMF20	Distillation Column	d=42" h=73'	1963
402.001	AMCD01	DMF21	Heat Exchanger	1200 sq ft	2012
402.001	AMCD01	DMF22	Heat Exchanger	796 sq ft	2014
402.001	AMCD01	DMF23	Demister Pad	d=4' h=11"	1960

 ${\bf ATTACHMENT\ D\ -\ Title\ V\ Equipment\ Table} \\ (includes\ all\ emission\ units\ at\ the\ facility\ except\ those\ designated\ as$ insignificant activities in Section 4, Item 24 of the General Forms)

Emission Point ID ¹	Control Device ¹	Emission Unit ID ¹	Emission Unit Description	Design Capacity	Year Installed/ Modified
402.001	AMCD01	DMF24	Heat Exchanger	142 sq ft	1960
402.001	AMCD01 None	DMF25	Heat Exchanger	108 sq ft	1960
421.004	None	DMF26	Tank	500 gal	1969
421.004	None	DMF27	Filter		1985
421.004	None	DMF28	Tank	100,000 gal	1935
421.004	None	DMF29	Tank	51,138 gal	2014
421.004	None	DMF30	Tank		pre-1978
421.004	None	DMF31	Tank		oos
421.004	AMCD01	DMF32	Tank	51,138 gal	2014
421.004	None	DMF33	Tank		oos
421.004	None	DMF34	Tank	15,400 gal	1976
421.004	None	DMF35	Tank	15,400 gal	1977
421.004	None	DMF36	Tank	50,000 gal	oos
421.004	None	DMF37	Tank	51,138 gal	2014
421.004	None	DMF38	Tank		oos
421.004	None	DMF39	Tank		oos
421.004	None	DMF40	Tank	100,000 gal	1977
421.004	None	DMF41	Tank	100,000 gal	1977
421.004	None	DMF42	Loading Racks		pre-1960
421.004	None	DMF43	Loading Racks		pre-1960
			CONTROL DEVICES		
402.001		AMCD01	Flare	0.8 MMBTU/hr	1976
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REDACTED COPY – CLAIM OF CONFIDENTIALITY



REDACTED COPY – CLAIM OF CONFIDENTIALITY

Confidential Information

Company Name Belle Chemical Company		Responsible Of	ficial	
Company Address	Dompany Address 901 W. Dupont Ave. Confidentia Information Designee in		Name	Alicha Hunt
			Title	Operations Manager
		State of WV	Address	901 W. Dupont Ave.
11 0100111 11110	Michael Hodge			Belle, WV 25015
Submitting Confidential	Process Compliance Coordinator		Phone	(304) 513 - 0202
Information			Fax	

Reason for Submittal of Confidential Information:	
Title V Renewal Application	

Identification of Confidential Information	Rationale for Confidential Claim	Confidential Treatment Time Period
 Equipment design and capacity information Process flow diagrams Site Maps 	a. Belle Chemical Company continues to claim business confidentiality protection for the Methylamines business. The claim has not expired by its term, or been waved or withdrawn. The confidential information should continue to be maintained as such as indefinite time period. See attached b-e.	Permanent

Responsible Official Signature:	alichadunt
Responsible Official Title:	Operations Manager
Date Signed:	8 12 2

NOTE: Must be signed and dated in BLUE INK.

Rationale for Confidentiality Claim

b. Information claimed confidential is not available to the general public. Within the company, Belle Chemical Company has distributed technical information on a need-to-know basis and has used its business confidentiality policy to prevent inadvertent dissemination of information. This policy includes:

- Marking of business confidential documents,
- Limited distribution of documents,
- Shredding of confidential documents before disposal.

Employees are aware of the competitive nature of their business and are trained in guarding confidential information. Within Belle Chemical Company, a corporate program – "PIP" (Proprietary Information Protection) – is used to raise awareness for handling and disclosure of confidential information.

- c. Information revealing the process technology in this submittal is not reasonably obtainable by persons other than Belle Chemical Company employees who need to know. To maintain the confidentiality of such information, Belle Chemical Company employees involved with confidential information sign a confidentiality agreement as stipulated by Belle Chemical Company Legal. Transmittal of confidential information is done by certified mail or is delivered in person by a Belle Chemical Company employee.
- d. There is no statute that has been reviewed that requires disclosure of information claimed to be confidential.
- e. Belle Chemical Company claims business confidentiality protection for the information submitted since disclosure would allow competent engineers within a competitor's company to determine the manner or process by which Belle Chemical Company produces this product and would provide competitors information without paying for technology or conducting research and development necessary to obtain the technology.