West Virginia Department of Environmental Protection

Harold D. Ward Cabinet Secretary

Permit to Operate



Pursuant to **Title V**of the Clean Air Act

Issued to:

Novelis Corporation Fairmont Plant R30-04900038-2023

Laura M. Crowder

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Laura M. Crowder Director, Division of Air Quality Permit Number: **R30-04900038-2023**Permittee: **Novelis Corporation**Facility Name: **Fairmont Plant**

Permittee Mailing Address: 1800 Speedway Avenue, Fairmont, WV 26554

This permit is issued in accordance with the West Virginia Air Pollution Control Act (West Virginia Code §§ 22-5-1 et seq.) and 45CSR30 — Requirements for Operating Permits. The permittee identified at the above-referenced facility is authorized to operate the stationary sources of air pollutants identified herein in accordance with all terms and conditions of this permit.

Facility Location: Fairmont, Marion County, West Virginia

Mailing Address: 1800 Speedway Avenue, Fairmont, WV 26554

Telephone Number: (304) 367-5278

Type of Business Entity: Corporation

Facility Description: Cold Type Aluminum Rolling Mill

SIC Code: 3353

UTM Coordinates: 577.00 km Easting • 4372.00 km Northing • Zone 17

Permit Writer: Natalya V. Chertkovsky-Veselova

Any person whose interest may be affected, including, but not necessarily limited to, the applicant and any person who participated in the public comment process, by a permit issued, modified or denied by the Secretary may appeal such action of the Secretary to the Air Quality Board pursuant to article one [§§ 22B-1-1 et seq.], Chapter 22B of the Code of West Virginia. West Virginia Code §22-5-14.

Issuance of this Title V Operating Permit does not supersede or invalidate any existing permits under 45CSR13, 14 or 19, although all applicable requirements from such permits governing the facility's operation and compliance have been incorporated into the Title V Operating Permit.

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1.0 Emission Units and Active R13, R14, and R19 Permits

1.1. Emission Units

Emission Unit ID	Emission Point ID	Emission Unit Description	Year Installed	Design Capacity	Control Device
		Rolling Mills Grou	up 001		
001-01	001	Rolling Mill #1 Manufacturer: United	1960	Confidential	Oil Demister Mill #1 Manufacturer: Robert C. Murphy
001-02	002	Rolling Mill #2 Manufacturer: Pittsburgh	1967/ 1999	Confidential	Oil Demister Mill #2 Manufacturer: Robert C. Murphy
	•	Annealing Furnace G	Froup 002	ı	C. Marphy
002-02	100	Annealing Furnace #4 Manufacturer: Swindell Dresler	1960	8.6 MMBtu/hr 75,336 MMBtu/yr	N/A
002-03	150	Annealing Furnace #5 Manufacturer: AMCO	1964	14.0 MMBtu/hr 122,640 MMBtu/yr	N/A
002-08	160	Annealing Furnace #6 Manufacturer: Sunbeam Serial Number: F04/05-73	1973 2001	5.0 MMBtu/hr 43,800 MMBtu/yr	N/A
002-09	170	Annealing Furnace #7 Manufacturer: Sunbeam	1973 2001	5.0 MMBtu/hr 43,800 MMBtu/yr	N/A
002-04	180	Annealing Furnace #8 Manufacturer: Rockwell	1994	6.0 MMBtu/hr 52,560 MMBtu/yr	N/A
		Purge Gas Generator	Group 003		_
002-06	100 180	Purge Gas Generator #2 Manufacturer:-SECO/WARWICK Model: LREX-30 Serial Number: 11618A	2019	30,000 ft ³ /hr 262.8 X 10 ⁶ ft ³ /yr	N/A
002-07	100 180	Purge Gas Generator #3 Manufacturer: SECO/WARWICK Model: LREX-15 Serial Number: 11518A	2019	15,000 ft ³ /hr 131.4 X 10 ⁶ ft ³ /yr	N/A
		Fugitives (VO	C)		
003	N/A	Recycling systems for used lubricant that involves vacuum distillation at Mill #1 as well as filtering of the oil at Mill #1 and Mill #2. This system has a removal efficiency of approximately 85%.	Unknown	50 gallons/hour 438,000 gallons/year	Relative High Concentrations of Hydro-carbons Filter
003	N/A	Vacuum distillation system—Oil from the Mill #1 Oil Cellar. From the Vacuum distillation system to the Recovered Coolant / Lubricant Storage Tanks back to the Rolling Mills. The heavier oils at the bottom of the Coolant / Lubricant Storage Tanks are Shipped off Site.	1979	25 gallons/hour 220,000 gallons/year	N/A

Emission Unit ID	Emission Point ID	Emission Unit Description	Year Installed	Design Capacity	Control Device
003	N/A	Vacuum distillation system - Oil from Oil Pollution Center and Rolling Mill Process Tanks. From the Vacuum distillation system to the Recovered Coolant / Lubricant Storage Tanks to the Rolling Mills. The heavier oils at the bottom of the Coolant / Lubricant Storage Tanks are Shipped off Site.	1991	53 gallons/hour 464,000 gallons/year	N/A
005	N/A	Lubricant Recycling captures the lubricant used by the mills through a drainage system. The captured lubricant is filtered, vacuumed distilled, and transferred to the reclaimed oil tanks. The heavy oil portions are shipped off site.	Unknown	Unknown	N/A
Tanks					
VOT#1	VOT#1E	Tank 20A - Steel Tank containing virgin/reclaimed oil.	1991	14,000 Gallons	N/A
ROT#1	ROT#1E	Tank 20B - Steel Tank containing virgin/reclaimed oil.	1991	14,000 Gallons	N/A

1.2. Active R13, R14, and R19 Permits

The underlying authority for any conditions from R13, R14, and/or R19 permits contained in this operating permit is cited using the original permit number (e.g. R13-1234). The current applicable version of such permit(s) is listed below.

Permit Number	Date of Issuance		
R13-2268B	April 2, 2008		

2.0 General Conditions

2.1. Definitions

- 2.1.1. All references to the "West Virginia Air Pollution Control Act" or the "Air Pollution Control Act" mean those provisions contained in W.Va. Code §§ 22-5-1 to 22-5-18.
- 2.1.2. The "Clean Air Act" means those provisions contained in 42 U.S.C. §§ 7401 to 7671q, and regulations promulgated thereunder.
- 2.1.3. "Secretary" means the Secretary of the Department of Environmental Protection or other person to whom the Secretary has delegated authority or duties pursuant to W.Va. Code §§ 22-1-6 or 22-1-8 (45CSR§30-2.39.). The Director of the Division of Air Quality is the Secretary's designated representative for the purposes of this permit.
- 2.1.4. Unless otherwise specified in a permit condition or underlying rule or regulation, all references to a "rolling yearly total" shall mean the sum of the monthly data, values or parameters being measured, monitored, or recorded, at any given time for the previous twelve (12) consecutive calendar months.

2.2. Acronyms

CAAA	Clean Air Act Amendments	NSPS	New Source Performance	
CBI	Confidential Business Information		Standards	
CEM	Continuous Emission Monitor	PM	Particulate Matter	
CES	Certified Emission Statement	PM_{10}	Particulate Matter less than	
C.F.R. or CFR	Code of Federal Regulations		10μm in diameter	
CO	Carbon Monoxide	pph	Pounds per Hour	
C.S.R. or CSR	Codes of State Rules	ppm	Parts per Million	
DAQ	Division of Air Quality	PSD	Prevention of Significant	
DEP	Department of Environmental		Deterioration	
	Protection	psi	Pounds per Square Inch	
FOIA	Freedom of Information Act	SIC	Standard Industrial	
HAP	Hazardous Air Pollutant		Classification	
HON	Hazardous Organic NESHAP	SIP	State Implementation Plan	
HP	Horsepower	SO_2	Sulfur Dioxide	
lbs/hr <i>or</i> lb/hr	Pounds per Hour	TAP	Toxic Air Pollutant	
LDAR	Leak Detection and Repair	TPY	Tons per Year	
m	Thousand	TRS	Total Reduced Sulfur	
MACT	Maximum Achievable Control	TSP	Total Suspended Particulate	
	Technology	USEPA	United States	
mm	Million		Environmental Protection	
mmBtu/hr	Million British Thermal Units per		Agency	
	Hour	UTM	Universal Transverse	
mmft³/hr <i>or</i>	Million Cubic Feet Burned per		Mercator	
mmcf/hr	Hour	VEE	Visual Emissions	
NA or N/A	Not Applicable		Evaluation	
NAAQS	National Ambient Air Quality	VOC	Volatile Organic	
	Standards		Compounds	
NESHAPS	National Emissions Standards for			
	Hazardous Air Pollutants			
NO_x	Nitrogen Oxides			

2.3. Permit Expiration and Renewal

- 2.3.1. Permit duration. This permit is issued for a fixed term of five (5) years and shall expire on the date specified on the cover of this permit, except as provided in 45CSR§30-6.3.b. and 45CSR§30-6.3.c. [45CSR§30-5.1.b.]
- 2.3.2. A permit renewal application is timely if it is submitted at least six (6) months prior to the date of permit expiration.

[45CSR§30-4.1.a.3.]

- 2.3.3. Permit expiration terminates the source's right to operate unless a timely and complete renewal application has been submitted consistent with 45CSR§30-6.2. and 45CSR§30-4.1.a.3. [45CSR§30-6.3.b.]
- 2.3.4. If the Secretary fails to take final action to deny or approve a timely and complete permit application before the end of the term of the previous permit, the permit shall not expire until the renewal permit has been issued or denied, and any permit shield granted for the permit shall continue in effect during that time.

 [45CSR§30-6.3.c.]

2.4. Permit Actions

2.4.1. This permit may be modified, revoked, reopened and reissued, or terminated for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or termination, or of a notification of planned changes or anticipated noncompliance does not stay any permit condition.

[45CSR§30-5.1.f.3.]

2.5. Reopening for Cause

- 2.5.1. This permit shall be reopened and revised under any of the following circumstances:
 - a. Additional applicable requirements under the Clean Air Act or the Secretary's legislative rules become applicable to a major source with a remaining permit term of three (3) or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to 45CSR§§30-6.6.a.1.A. or B.
 - b. Additional requirements (including excess emissions requirements) become applicable to an affected source under Title IV of the Clean Air Act (Acid Deposition Control) or other legislative rules of the Secretary. Upon approval by U.S. EPA, excess emissions offset plans shall be incorporated into the permit.
 - c. The Secretary or U.S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit.
 - d. The Secretary or U.S. EPA determines that the permit must be revised or revoked and reissued to assure compliance with the applicable requirements.

[45CSR§30-6.6.a.]

2.6. Administrative Permit Amendments

2.6.1. The permittee may request an administrative permit amendment as defined in and according to the procedures specified in 45CSR§30-6.4.

[45CSR§30-6.4.]

2.7. Minor Permit Modifications

2.7.1. The permittee may request a minor permit modification as defined in and according to the procedures specified in 45CSR§30-6.5.a.

[45CSR§30-6.5.a.]

2.8. Significant Permit Modification

2.8.1. The permittee may request a significant permit modification, in accordance with 45CSR§30-6.5.b., for permit modifications that do not qualify for minor permit modifications or as administrative amendments.

[45CSR§30-6.5.b.]

2.9. Emissions Trading

2.9.1. No permit revision shall be required, under any approved economic incentives, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in the permit and that are in accordance with all applicable requirements.

[45CSR§30-5.1.h.]

2.10. Off-Permit Changes

- 2.10.1. Except as provided below, a facility may make any change in its operations or emissions that is not addressed nor prohibited in its permit and which is not considered to be construction nor modification under any rule promulgated by the Secretary without obtaining an amendment or modification of its permit. Such changes shall be subject to the following requirements and restrictions:
 - a. The change must meet all applicable requirements and may not violate any existing permit term or condition.
 - b. The permittee must provide a written notice of the change to the Secretary and to U.S. EPA within two (2) business days following the date of the change. Such written notice shall describe each such change, including the date, any change in emissions, pollutants emitted, and any applicable requirement that would apply as a result of the change.
 - c. The change shall not qualify for the permit shield.
 - d. The permittee shall keep records describing all changes made at the source that result in emissions of regulated air pollutants, but not otherwise regulated under the permit, and the emissions resulting from those changes.
 - e. No permittee may make any change subject to any requirement under Title IV of the Clean Air Act (Acid Deposition Control) pursuant to the provisions of 45CSR§30-5.9.

f. No permittee may make any changes which would require preconstruction review under any provision of Title I of the Clean Air Act (including 45CSR14 and 45CSR19) pursuant to the provisions of 45CSR§30-5.9.

[45CSR§30-5.9.]

2.11. **Operational Flexibility**

2.11.1. The permittee may make changes within the facility as provided by § 502(b)(10) of the Clean Air Act. Such operational flexibility shall be provided in the permit in conformance with the permit application and applicable requirements. No such changes shall be a modification under any rule or any provision of Title I of the Clean Air Act (including 45CSR14 and 45CSR19) promulgated by the Secretary in accordance with Title I of the Clean Air Act and the change shall not result in a level of emissions exceeding the emissions allowable under the permit.

[45CSR§30-5.8]

2.11.2. Before making a change under 45CSR§30-5.8., the permittee shall provide advance written notice to the Secretary and to U.S. EPA, describing the change to be made, the date on which the change will occur, any changes in emissions, and any permit terms and conditions that are affected. The permittee shall thereafter maintain a copy of the notice with the permit, and the Secretary shall place a copy with the permit in the public file. The written notice shall be provided to the Secretary and U.S. EPA at least seven (7) days prior to the date that the change is to be made, except that this period may be shortened or eliminated as necessary for a change that must be implemented more quickly to address unanticipated conditions posing a significant health, safety, or environmental hazard. If less than seven (7) days notice is provided because of a need to respond more quickly to such unanticipated conditions, the permittee shall provide notice to the Secretary and U.S. EPA as soon as possible after learning of the need to make the change.

[45CSR§30-5.8.a.]

- 2.11.3. The permit shield shall not apply to changes made under 45CSR§30-5.8., except those provided for in 45CSR§30-5.8.d. However, the protection of the permit shield will continue to apply to operations and emissions that are not affected by the change, provided that the permittee complies with the terms and conditions of the permit applicable to such operations and emissions. The permit shield may be reinstated for emissions and operations affected by the change:
 - If subsequent changes cause the facility's operations and emissions to revert to those authorized in the permit and the permittee resumes compliance with the terms and conditions of the permit, or
 - b. If the permittee obtains final approval of a significant modification to the permit to incorporate the change in the permit.

[45CSR§30-5.8.c.]

"Section 502(b)(10) changes" are changes that contravene an express permit term. Such changes do not include changes that would violate applicable requirements or contravene enforceable permit terms and conditions that are monitoring (including test methods), recordkeeping, reporting, or compliance certification requirements.

[45CSR§30-2.40]

2.12. Reasonably Anticipated Operating Scenarios

- 2.12.1. The following are terms and conditions for reasonably anticipated operating scenarios identified in this permit.
 - a. Contemporaneously with making a change from one operating scenario to another, the permittee shall record in a log at the permitted facility a record of the scenario under which it is operating and to document the change in reports submitted pursuant to the terms of this permit and 45CSR30.
 - b. The permit shield shall extend to all terms and conditions under each such operating scenario; and
 - c. The terms and conditions of each such alternative scenario shall meet all applicable requirements and the requirements of 45CSR30.

[45CSR§30-5.1.i.]

2.13. Duty to Comply

2.13.1. The permittee must comply with all conditions of this permit. Any permit noncompliance constitutes a violation of the West Virginia Code and the Clean Air Act and is grounds for enforcement action by the Secretary or USEPA; for permit termination, revocation and reissuance, or modification; or for denial of a permit renewal application.

[45CSR§30-5.1.f.1.]

2.14. Inspection and Entry

- 2.14.1. The permittee shall allow any authorized representative of the Secretary, upon the presentation of credentials and other documents as may be required by law, to perform the following:
 - At all reasonable times (including all times in which the facility is in operation) enter upon the permittee's
 premises where a source is located or emissions related activity is conducted, or where records must be
 kept under the conditions of this permit;
 - b. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit;
 - Inspect at reasonable times (including all times in which the facility is in operation) any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under the permit;
 - d. Sample or monitor at reasonable times substances or parameters to determine compliance with the permit or applicable requirements or ascertain the amounts and types of air pollutants discharged.

[45CSR§30-5.3.b.]

2.15. Schedule of Compliance

- 2.15.1. For sources subject to a compliance schedule, certified progress reports shall be submitted consistent with the applicable schedule of compliance set forth in this permit and 45CSR§30-4.3.h., but at least every six (6) months, and no greater than once a month, and shall include the following:
 - a. Dates for achieving the activities, milestones, or compliance required in the schedule of compliance, and dates when such activities, milestones or compliance were achieved; and
 - b. An explanation of why any dates in the schedule of compliance were not or will not be met, and any preventative or corrective measure adopted.

[45CSR§30-5.3.d.]

2.16. Need to Halt or Reduce Activity not a Defense

2.16.1. It shall not be a defense for a permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit. However, nothing in this paragraph shall be construed as precluding consideration of a need to halt or reduce activity as a mitigating factor in determining penalties for noncompliance if the health, safety, or environmental impacts of halting or reducing operations would be more serious than the impacts of continued operations. [45CSR§30-5.1.f.2.]

2.17. Reserved

2.18. Federally-Enforceable Requirements

- 2.18.1. All terms and conditions in this permit, including any provisions designed to limit a source's potential to emit and excepting those provisions that are specifically designated in the permit as "State-enforceable only", are enforceable by the Secretary, USEPA, and citizens under the Clean Air Act.

 [45CSR§30-5.2.a.]
- 2.18.2. Those provisions specifically designated in the permit as "State-enforceable only" shall become "Federally-enforceable" requirements upon SIP approval by the USEPA.

2.19. Duty to Provide Information

2.19.1. The permittee shall furnish to the Secretary within a reasonable time any information the Secretary may request in writing to determine whether cause exists for modifying, revoking and reissuing, or terminating the permit or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Secretary copies of records required to be kept by the permittee. For information claimed to be confidential, the permittee shall furnish such records to the Secretary along with a claim of confidentiality in accordance with 45CSR31. If confidential information is to be sent to USEPA, the permittee shall directly provide such information to USEPA along with a claim of confidentiality in accordance with 40 C.F.R. Part 2.

[45CSR§30-5.1.f.5.]

2.20. Duty to Supplement and Correct Information

2.20.1. Upon becoming aware of a failure to submit any relevant facts or a submittal of incorrect information in any permit application, the permittee shall promptly submit to the Secretary such supplemental facts or corrected information.

[45CSR§30-4.2.]

2.21. Permit Shield

- 2.21.1. Compliance with the conditions of this permit shall be deemed compliance with any applicable requirements as of the date of permit issuance provided that such applicable requirements are included and are specifically identified in this permit or the Secretary has determined that other requirements specifically identified are not applicable to the source and this permit includes such a determination or a concise summary thereof.

 [45CSR§30-5.6.a.]
- 2.21.2. Nothing in this permit shall alter or affect the following:
 - a. The liability of an owner or operator of a source for any violation of applicable requirements prior to or at the time of permit issuance; or
 - b. The applicable requirements of the Code of West Virginia and Title IV of the Clean Air Act (Acid Deposition Control), consistent with § 408 (a) of the Clean Air Act.
 - c. The authority of the Administrator of U.S. EPA to require information under § 114 of the Clean Air Act or to issue emergency orders under § 303 of the Clean Air Act.

[45CSR§30-5.6.c.]

2.22. Credible Evidence

2.22.1. Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee including but not limited to any challenge to the credible evidence rule in the context of any future proceeding. [45CSR§30-5.3.e.3.B.]

2.23. Severability

2.23.1. The provisions of this permit are severable. If any provision of this permit, or the application of any provision of this permit to any circumstance is held invalid by a court of competent jurisdiction, the remaining permit terms and conditions or their application to other circumstances shall remain in full force and effect.
[45CSR§30-5.1.e.]

2.24. Property Rights

2.24.1. This permit does not convey any property rights of any sort or any exclusive privilege. [45CSR§30-5.1.f.4]

2.25. Acid Deposition Control

- 2.25.1. Emissions shall not exceed any allowances that the source lawfully holds under Title IV of the Clean Air Act (Acid Deposition Control) or rules of the Secretary promulgated thereunder.
 - a. No permit revision shall be required for increases in emissions that are authorized by allowances acquired pursuant to the acid deposition control program, provided that such increases do not require a permit revision under any other applicable requirement.
 - b. No limit shall be placed on the number of allowances held by the source. The source may not, however, use allowances as a defense to noncompliance with any other applicable requirement.
 - c. Any such allowance shall be accounted for according to the procedures established in rules promulgated under Title IV of the Clean Air Act.

[45CSR§30-5.1.d.]

2.25.2. Where applicable requirements of the Clean Air Act are more stringent than any applicable requirement of regulations promulgated under Title IV of the Clean Air Act (Acid Deposition Control), both provisions shall be incorporated into the permit and shall be enforceable by the Secretary and U. S. EPA.

[45CSR§30-5.1.a.2.]

3.0 Facility-Wide Requirements

3.1. Limitations and Standards

- 3.1.1. **Open burning.** The open burning of refuse by any person is prohibited except as noted in 45CSR§6-3.1. [45CSR§6-3.1.]
- 3.1.2. **Open burning exemptions.** The exemptions listed in 45CSR§6-3.1 are subject to the following stipulation: Upon notification by the Secretary, no person shall cause or allow any form of open burning during existing or predicted periods of atmospheric stagnation. Notification shall be made by such means as the Secretary may deem necessary and feasible.

[45CSR§6-3.2.]

3.1.3. **Asbestos.** The permittee is responsible for thoroughly inspecting the facility, or part of the facility, prior to commencement of demolition or renovation for the presence of asbestos and complying with 40 C.F.R. § 61.145, 40 C.F.R. § 61.148, and 40 C.F.R. § 61.150. The permittee, owner, or operator must notify the Secretary at least ten (10) working days prior to the commencement of any asbestos removal on the forms prescribed by the Secretary if the permittee is subject to the notification requirements of 40 C.F.R. § 61.145(b)(3)(i). The USEPA, the Division of Waste Management and the Bureau for Public Health - Environmental Health require a copy of this notice to be sent to them.

[40 C.F.R. §61.145(b) and 45CSR34]

3.1.4. **Odor.** No person shall cause, suffer, allow or permit the discharge of air pollutants which cause or contribute to an objectionable odor at any location occupied by the public.

[45CSR§4-3.1 State-Enforceable only.]

3.1.5. **Standby plan for reducing emissions.** When requested by the Secretary, the permittee shall prepare standby plans for reducing the emissions of air pollutants in accordance with the objectives set forth in Tables I, II, and III of 45CSR11.

[45CSR§11-5.2]

3.1.6. **Emission inventory.** The permittee is responsible for submitting, on an annual basis, an emission inventory in accordance with the submittal requirements of the Division of Air Quality.

[W.Va. Code § 22-5-4(a)(14)]

- 3.1.7. **Ozone-depleting substances.** For those facilities performing maintenance, service, repair or disposal of appliances, the permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 C.F.R. Part 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
 - a. Persons opening appliances for maintenance, service, repair, or disposal must comply with the prohibitions and required practices pursuant to 40 C.F.R. §§ 82.154 and 82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment pursuant to 40 C.F.R. § 82.158.

c. Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 C.F.R. § 82.161.

[40 C.F.R. 82, Subpart F]

3.1.8. **Risk Management Plan.** Should this stationary source, as defined in 40 C.F.R. § 68.3, become subject to Part 68, then the owner or operator shall submit a risk management plan (RMP) by the date specified in 40 C.F.R. § 68.10 and shall certify compliance with the requirements of Part 68 as part of the annual compliance certification as required by 40 C.F.R. Part 70 or 71.

[40 C.F.R. 68]

- 3.1.9. The permitted facility shall be constructed and operated in accordance with information filed in Permit Application R13-2268, R13-2268A, and any amendment thereto. The director may suspend or revoke a permit if the plans and specifications upon which the approval was based or adhered to.
 - [45CSR13; R13-2268, C.3.]
- 3.1.10. The owner or operator of a plant shall maintain particulate matter control of the plant premises, and plant owned, leased or controlled access roads, by paving, application of asphalt, chemical dust suppressants or other suitable dust control measures. Good operating practices shall be implemented and when necessary dust suppressants shall be applied in relation to stockpiling and general material handling to prevent dust generation and atmospheric entrainment.

[45CSR§7-5.2.; 45CSR13, R13-2268, Condition B.3.]

3.2. Monitoring Requirements

3.2.1. None.

3.3. Testing Requirements

- 3.3.1. **Stack testing.** As per provisions set forth in this permit or as otherwise required by the Secretary, in accordance with the West Virginia Code, underlying regulations, permits and orders, the permittee shall conduct test(s) to determine compliance with the emission limitations set forth in this permit and/or established or set forth in underlying documents. The Secretary, or his duly authorized representative, may at his option witness or conduct such test(s). Should the Secretary exercise his option to conduct such test(s), the operator shall provide all necessary sampling connections and sampling ports to be located in such manner as the Secretary may require, power for test equipment and the required safety equipment, such as scaffolding, railings and ladders, to comply with generally accepted good safety practices. Such tests shall be conducted in accordance with the methods and procedures set forth in this permit or as otherwise approved or specified by the Secretary in accordance with the following:
 - a. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with 40 C.F.R. Parts 60, 61, and 63, if applicable, in accordance with the Secretary's delegated authority and any established equivalency determination methods which are applicable.
 - b. The Secretary may on a source-specific basis approve or specify additional testing or alternative testing to the test methods specified in the permit for demonstrating compliance with applicable requirements which do not involve federal delegation. In specifying or approving such alternative testing to the test

methods, the Secretary, to the extent possible, shall utilize the same equivalency criteria as would be used in approving such changes under Section 3.3.1.a. of this permit.

- c. All periodic tests to determine mass emission limits from or air pollutant concentrations in discharge stacks and such other tests as specified in this permit shall be conducted in accordance with an approved test protocol. Unless previously approved, such protocols shall be submitted to the Secretary in writing at least thirty (30) days prior to any testing and shall contain the information set forth by the Secretary. In addition, the permittee shall notify the Secretary at least fifteen (15) days prior to any testing so the Secretary may have the opportunity to observe such tests. This notification shall include the actual date and time during which the test will be conducted and, if appropriate, verification that the tests will fully conform to a referenced protocol previously approved by the Secretary.
- d. The permittee shall submit a report of the results of the stack test within 60 days of completion of the test. The test report shall provide the information necessary to document the objectives of the test and to determine whether proper procedures were used to accomplish these objectives. The report shall include the following: the certification described in paragraph 3.5.1; a statement of compliance status, also signed by a responsible official; and, a summary of conditions which form the basis for the compliance status evaluation. The summary of conditions shall include the following:
 - 1. The permit or rule evaluated, with the citation number and language.
 - 2. The result of the test for each permit or rule condition.
 - 3. A statement of compliance or non-compliance with each permit or rule condition.

[WV Code §§ 22-5-4(a)(14-15) and 45CSR13]

3.4. Recordkeeping Requirements

- 3.4.1. **Monitoring information.** The permittee shall keep records of monitoring information that include the following:
 - a. The date, place as defined in this permit and time of sampling or measurements;
 - b. The date(s) analyses were performed;
 - c. The company or entity that performed the analyses;
 - d. The analytical techniques or methods used;
 - e. The results of the analyses; and
 - f. The operating conditions existing at the time of sampling or measurement.

[45CSR§30-5.1.c.2.A.]

3.4.2. **Retention of records.** The permittee shall retain records of all required monitoring data and support information for a period of at least five (5) years from the date of monitoring sample, measurement, report,

application, or record creation date. Support information includes all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. Where appropriate, records may be maintained in computerized form in lieu of the above records.

[45CSR§30-5.1.c.2.B.]

3.4.3. **Odors.** For the purposes of 45CSR4, the permittee shall maintain a record of all odor complaints received, any investigation performed in response to such a complaint, and any responsive action(s) taken.

[45CSR§30-5.1.c. State-Enforceable only.]

3.5. Reporting Requirements

3.5.1. **Responsible official.** Any application form, report, or compliance certification required by this permit to be submitted to the DAQ and/or USEPA shall contain a certification by the responsible official that states that, based on information and belief formed after reasonable inquiry, the statements and information in the document are true, accurate and complete.

[45CSR§§30-4.4. and 5.1.c.3.D.]

- 3.5.2. A permittee may request confidential treatment for the submission of reporting required under 45CSR§30-5.1.c.3. pursuant to the limitations and procedures of W.Va. Code § 22-5-10 and 45CSR31. [45CSR§30-5.1.c.3.E.]
- 3.5.3. Except for the electronic submittal of the annual compliance certification and semi-annual monitoring reports to the DAQ and USEPA as required in 3.5.5 and 3.5.6 below, all notices, requests, demands, submissions and other communications required or permitted to be made to the Secretary of DEP and/or USEPA shall be made in writing and shall be deemed to have been duly given when delivered by hand, or mailed first class or by private carrier with postage prepaid to the address(es), or submitted in electronic format by e-mail as set forth below or to such other person or address as the Secretary of the Department of Environmental Protection may designate:

DAQ: US EPA:

Director Section Chief

WVDEP U. S. Environmental Protection Agency, Region III

Division of Air Quality Enforcement and Compliance Assurance Division

601 57th Street SE Air, RCRA and Toxics Branch (3ED21)

Charleston, WV 25304 Four Penn Center

1600 John F. Kennedy Boulevard Philadelphia, PA 19103-2852

DAQ Compliance and Enforcement¹:

DEPAirQualityReports@wv.gov

¹For all self-monitoring reports (MACT, GACT, NSPS, etc.), stack tests and protocols, Notice of Compliance Status reports, Initial Notifications, etc.

3.5.4. **Fees.** The permittee shall pay fees on an annual basis in accordance with 45CSR§30-8. **[45CSR§30-8.]**

3.5.5. **Compliance certification.** The permittee shall certify compliance with the conditions of this permit on the forms provided by the DAQ. In addition to the annual compliance certification, the permittee may be required to submit certifications more frequently under an applicable requirement of this permit. The annual certification shall be submitted to the DAQ and USEPA on or before March 15 of each year, and shall certify compliance for the period ending December 31. The permittee shall maintain a copy of the certification on site for five (5) years from submittal of the certification. The annual certification shall be submitted in electronic format by e-mail to the following addresses:

DAQ: US EPA:

DEPAirQualityReports@wv.gov R3_APD_Permits@epa.gov

[45CSR§30-5.3.e.]

3.5.6. **Semi-annual monitoring reports.** The permittee shall submit reports of any required monitoring on or before September 15 for the reporting period January 1 to June 30 and on or before March 15 for the reporting period July 1 to December 31. All instances of deviation from permit requirements must be clearly identified in such reports. All required reports must be certified by a responsible official consistent with 45CSR§30-4.4. The semi-annual monitoring reports shall be submitted in electronic format by e-mail to the following address:

DAQ:

DEPAirQualityReports@wv.gov

[45CSR§30-5.1.c.3.A.]

- 3.5.7. **Reserved**.
- 3.5.8. **Deviations.**
 - a. In addition to monitoring reports required by this permit, the permittee shall promptly submit supplemental reports and notices in accordance with the following:
 - 1. Reserved.
 - 2. Any deviation that poses an imminent and substantial danger to public health, safety, or the environment shall be reported to the Secretary immediately by telephone or email. A written report of such deviation, which shall include the probable cause of such deviation, and any corrective actions or preventative measures taken, shall be submitted by the responsible official within ten (10) days of the deviation.
 - 3. Deviations for which more frequent reporting is required under this permit shall be reported on the more frequent basis.
 - 4. All reports of deviations shall identify the probable cause of the deviation and any corrective actions or preventative measures taken.

[45CSR§30-5.1.c.3.C.]

- b. The permittee shall, in the reporting of deviations from permit requirements, including those attributable to upset conditions as defined in this permit, report the probable cause of such deviations and any corrective actions or preventive measures taken in accordance with any rules of the Secretary. [45CSR§30-5.1.c.3.B.]
- 3.5.9. **New applicable requirements.** If any applicable requirement is promulgated during the term of this permit, the permittee will meet such requirements on a timely basis, or in accordance with a more detailed schedule if required by the applicable requirement.

[45CSR§30-4.3.h.1.B.]

3.6. **Compliance Plan**

3.6.1. None.

3.7. **Permit Shield**

- 3.7.1. The permittee is hereby granted a permit shield in accordance with 45CSR§30-5.6. The permit shield applies provided the permittee operates in accordance with the information contained within this permit.
- 3.7.2. The following requirements specifically identified are not applicable to the source based on the determinations set forth below. The permit shield shall apply to the following requirements provided the conditions of the determinations are met.
 - 45CSR§10-5.1—To Prevent and Control Air Pollution from the Emission of Sulfur Oxides. The processes at this facility do not meet the definition of refinery process gas streams or any other process gas streams that contains hydrogen sulfides to be combusted.
 - b. 45CSR21—To Prevent and Control Air Pollution from the Emission of Volatile Organic Compounds. This rule does not apply since the facility is not located in any of the counties specified in this rule.
 - 40 CFR 60, Subparts K, Ka, and Kb—Standards of Performance for Storage Vessels. There are no tanks that were constructed between June 11, 1973 and July 23, 1984 (subparts K and Ka). There are no tanks that were constructed after July 23, 1984 that are greater than 75 m³ (subpart Kb).
 - 40 CFR 60, Subpart TT—Standards of Performance for Metal Coil Surface Coating. This rule does not apply since this facility is no longer engaged in metal coil surface coating.
 - 40 CFR 63, Subpart SSSS—National Emission Standards for Hazardous Air Pollutants: Surface Coating of Metal Coil. This rule does not apply since this facility no longer engages in metal coil surface coating.
 - 40 CFR 64—Compliance Assurance Monitoring. Rolling Mills #1 and #2 are major sources of Volatile Organic Compounds, however the only control devices installed on these units are for Particulate Matter. The annealing furnaces and purge generators do not have control devices. Therefore, this facility is not subject to CAM in accordance with 40 C.F.R. §64.2(a)(2).

4.0 Rolling Mills & Tanks [emission point ID(s): 001, 002, VOT #1E, and ROT #1E]

4.1. Limitations and Standards

4.1.1. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any process source operation which is greater than twenty (20) percent opacity, except for smoke and/or particulate matter emitted from any process source operation which is less than forty (40) percent opacity for any period or periods aggregating no more than five (5) minutes in any sixty (60) minute period.

[45CSR§§7-3.1. and 3.2.; 45CSR13, R13-2268, Conditions A.6. and B.3. (001, 002)]

4.1.2. No person shall cause, suffer, allow or permit particulate matter to be vented into the open air from any type source operation or duplicate source operation, or from all air pollution control equipment installed on any type source operation or duplicate source operation in excess of the quantity specified under the appropriate source operation type in Table 45-7A found at the end of 45CSR7.

[45CSR§7-4.1.; 45CSR13, R13-2268, Condition B.3. (001, 002)]

- 4.1.3. No person shall circumvent the provisions of 45CSR7 by adding additional gas to any exhaust or group of exhausts for the purpose of reducing the stack gas concentration.

 [45CSR§7-4.3.]
- 4.1.4. Any stack serving any process source operation or air pollution control equipment on any process source operation shall contain flow straightening devices or a vertical run of sufficient length to establish flow patterns consistent with acceptable stack sampling procedures.

 [45CSR§7-4.12.]
- 4.1.5. No person shall cause, suffer, allow, or permit any manufacturing process generating fugitive particulate matter to operate that is not equipped with a system to minimize the emissions of fugitive particulate matter. To minimize means that a particulate capture or suppression system shall be installed to ensure the lowest fugitive particulate emissions reasonably achievable.

 [45CSR§7-5.1.; 45CSR13, R13-2268, Condition B.3.]
- 4.1.6. Due to unavoidable malfunction of equipment, emissions exceeding those set forth in 45CSR7 may be permitted by the Director for periods not to exceed ten (10) days upon specific application to the Director. Such application shall be made within twenty-four (24) hours of the malfunction. In cases of major equipment failure, additional time periods may be granted by the Director provided a corrective program has been submitted by the owner or operator and approved by the Director.

 [45CSR§7-9.1.; 45CSR13, R13-2268, Condition B.3.]
- 4.1.7. Emissions of Volatile Organic Compounds (VOC) from the #2 Mill (emission unit 001-02) shall not exceed 107 pounds per hour and 223.9 tons per year (TPY). These emission limits include point and fugitive releases of VOC's from the #2 rolling mill as determined by Section 4.4.1. and 4.4.2. [45CSR13, R13-2268, Condition A.1.]
- 4.1.8. For the purpose of maintaining compliance with the annual VOC limit in Section 4.1.7., the hours of contact time for #2 Rolling Mill (001-02) shall not exceed 6,468 hours per year, calculated as the sum during any consecutive twelve (12) month period.

[45CSR13, R13-2268, Condition A.4.]

4.1.9. Emissions of Particulate Matter (PM) from the #2 Mill (emission unit 001-02) shall not exceed 0.93 pound per hour (lb/hr) and 1.0 tons per year (TPY).

[45CSR13, R13-2268, Condition A.5.]

4.1.10. The permittee shall route the exhaust from the #2 mill (emission unit 001-02) to an oil demister (Oil Demister Mill #2) at times when the #2 Mill is operating.

[45CSR13, R13-2268, Condition A.7.]

4.1.11. The permittee shall maintain and operate the oil demister so that the minimum collection efficiency for particulate matter (PM) is 85%.

[45CSR13, R13-2268, Condition A.8.]

4.2. Monitoring Requirements

4.2.1. For the purpose of determining compliance with the opacity limits of 4.1.1., the permittee shall conduct visible emission checks and/or opacity monitoring and recordkeeping for all emission sources subject to an opacity limit.

The visible emission check shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40 CFR Part 60, Appendix A, Method 22 or from the lecture portion of the 40 CFR Part 60, Appendix A, Method 9 certification course.

Visible emission checks shall be conducted at least once per calendar month with a maximum of forty-five (45) days between consecutive readings. These checks shall be performed at each source (stack, transfer point, fugitive emission source, etc.) for a sufficient time interval, but no less than one (1) minute, to determine if any visible emissions are present. Visible emission checks shall be performed during periods of facility operation and appropriate weather conditions.

If visible emissions are present at a source(s), the permittee shall conduct an opacity reading at that source(s) using the procedures and requirements of 45CSR7A for the sources covered under condition 4.1.1. as soon as practicable, but within seventy-two (72) hours of the final visual emission check, unless the permittee can demonstrate a valid reason that the time frame should be extended.

[45CSR§30-5.1.c. and 45CSR13, R13-2268, Condition A.6.]

4.3. Testing Requirements

4.3.1. At such reasonable times as the Director may designate, the operator of any manufacturing process source operation may be required to conduct or have conducted stack tests to determine the particulate matter loading in exhaust gases. Such tests shall be conducted in such manner as the Director may specify and be filed on forms and in a manner acceptable to the Director. The Director, or his duly authorized representative, may at his option witness or conduct such stack tests. Should the Director exercise his option to conduct such tests, the operator will provide all the necessary sampling connections and sampling ports to be located in such manner as the Director may require, power for test equipment and the required safety equipment such as scaffolding, railings and ladders to comply with generally accepted good safety practices.

[45CSR§7-8.1.; 45CSR13, R13-2268, Condition B.3.]

- 4.3.2. The Director, or his duly authorized representative, may conduct such other tests as he or she may deem necessary to evaluate air pollution emissions.

 [45CSR§7-8.2.]
- 4.3.3. Tests that are required by the Secretary to determine compliance with the destruction efficiency as set forth in Section 4.1.11. of this permit shall be conducted in accordance with the methods as set forth below. The Secretary may require a different test method or approve an alternative method in light of any new technology advancements that may occur. Compliance testing shall be conducted at the maximum permitted operating

conditions unless otherwise specified by the Secretary. Should the maximum permitted operating conditions allowed in this permit not be attainable during the initial compliance testing, then the facility shall be limited in operation to the maximum operating conditions attained during testing. The permittee shall again be required to perform such compliance testing when maximum permitted operating conditions are attainable. The maximum operating conditions attained during compliance testing shall be the maximum operating conditions allowed by this permit.

a. Tests to determine compliance with VOC emission limits shall be conducted in accordance with Method 25, or 25A as set forth in 40 CFR 60, Appendix A.

[45CSR13, R13-2268, Condition B.6.]

4.4. Recordkeeping Requirements

4.4.1. For the purpose of demonstrating compliance with the annual VOC limit in Section 4.1.7., the permittee shall at least once every twelve (12) months determine how much coolant fluid is emitted to the atmosphere as VOCs from the #2 Mill using a mass balance estimation method. Mass balance emission estimation is taking the amount of coolant added to the system and subtracting the amount of coolant that left the system as product or as a waste product. All records, calculations and invoices used in this process shall be kept on site for five (5) years and shall be made available to the Director or his/her duly authorized representative upon request

[45CSR13, R13-2268, Condition A.2.]

4.4.2. For the purpose of demonstrating compliance with the annual VOC limit in Section 4.1.7., the permittee shall monitor and record on a monthly basis the amount of virgin coolant that was removed from the virgin coolant storage tanks. All records shall be kept on site for five (5) years and shall be made available to the Director or his/her duly authorized representative upon request.

[45CSR13, R13-2268, Condition A.3.]

4.4.3. To demonstrate compliance with Section 4.1.8., the permittee shall keep daily records of contact time for the #2 mill and determine the 12-month rolling total of contact time on a monthly basis.

[45CSR13, R13-2268, Condition A.4.]

4.4.4. The permittee shall maintain on site at all times records showing the dimensions of Virgin Oil Tank #1 (ID. No. VOT #1) and Reclaimed Oil Tank #1 (ID. No. ROT #1) and an analysis showing the storage capacity of each tank. These records shall be made available to the Director or his/her duly authorized representative upon request.

[45CSR13, R13-2268, Condition A.9.]

4.4.5. All records required by this permit must be signed by a "Responsible Official" within fifteen (15) working days after the end of the calendar month utilizing the CERTIFICATION OF DATA ACCURACY statement (See Attachment A) which is to be attached to, or copied to the reverse side of each reporting form or will reference the data files stored on electronic media.

[45CSR13, R13-2268, Condition B.4.]

4.4.6. All records of visible emissions readings shall be kept on site for five (5) years and shall be made available to the Director or his/her duly authorized representative upon request.

[45CSR13, R13-2268, Condition A.6.]

4.5. Reporting Requirements

4.5.1. None

4.6. Compliance Plan

4.6.1. None

5.0 Annealing Furnaces and Purge Gas Generators [emission point ID(s): 100, 150, 160, 170, 180]

5.1. Limitations and Standards

- 5.1.1. No person shall cause, suffer, allow or permit emission of smoke and/or particulate matter into the open air from any process source operation which is greater than twenty (20) percent opacity, except for smoke and/or particulate matter emitted from any process source operation which is less than forty (40) percent opacity for any period or periods aggregating no more than five (5) minutes in any sixty (60) minute period. [45CSR§\$7-3.1. and 3.2.]
- 5.1.2. No person shall cause, suffer, allow or permit particulate matter to be vented into the open air from any type source operation or duplicate source operation, or from all air pollution control equipment installed on any type source operation or duplicate source operation in excess of the quantity specified under the appropriate source operation type in Table 45-7A found at the end of 45CSR7.

 [45CSR§7-4.1.]
- 5.1.3. No person shall cause, suffer, allow or permit any manufacturing process generating fugitive particulate matter to operate that is not equipped with a system, which may include, but not be limited to, process equipment design, control equipment design or operation and maintenance procedures, to minimize the emissions of fugitive particulate matter. To minimize means such system shall be installed, maintained and operated to ensure the lowest fugitive particulate matter emissions reasonably achievable.

 [45CSR§7-5.1.]

5.2. Monitoring Requirements

5.2.1. For the purpose of determining compliance with the opacity limits of 5.1.1., the permittee shall conduct visible emission checks and/or opacity monitoring and recordkeeping for all emission sources subject to an opacity limit.

The visible emission check shall determine the presence or absence of visible emissions. At a minimum, the observer must be trained and knowledgeable regarding the effects of background contrast, ambient lighting, observer position relative to lighting, wind, and the presence of uncombined water (condensing water vapor) on the visibility of emissions. This training may be obtained from written materials found in the References 1 and 2 from 40 CFR Part 60, Appendix A, Method 22 or from the lecture portion of the 40 CFR Part 60, Appendix A, Method 9 certification course.

Visible emission checks shall be conducted at least once per calendar month with a maximum of forty-five (45) days between consecutive readings. These checks shall be performed at each source (stack, transfer point, fugitive emission source, etc.) for a sufficient time interval, but no less than one (1) minute, to determine if any visible emissions are present. Visible emission checks shall be performed during periods of facility operation and appropriate weather conditions.

If visible emissions are present at a source(s), the permittee shall conduct an opacity reading at that source(s) using the procedures and requirements of 45CSR7A for the sources covered under condition 5.1.1. as soon as practicable, but within seventy-two (72) hours of the final visual emission check, unless the permittee can demonstrate a valid reason that the time frame should be extended.

[45CSR§30-5.1.c.]

5.3. Testing Requirements

5.3.1. None

5.4. Recordkeeping Requirements

5.4.1. In order to demonstrate compliance with the particulate matter emission limits, the combustion sources shall burn only natural gas and shall be operated and maintained in accordance with the manufacturer's recommendations and specifications and in a manner consistent with good operating practices. In addition, the permittee shall record the total quantity of fuel burned in such units monthly. Records shall be maintained on site and shall be made available upon request to the Director or his/her duly authorized representative. [45CSR§30-5.1.c.]

5.5. Reporting Requirements

5.5.1. None

5.6. Compliance Plan

5.6.1. None

ATTACHMENT A

CERTIFICATION OF DATA ACCURACY

I, the undersigned, hereby representing	certify that al				ttached,
and any supporting documents appended belief after reasonable inquiry.					
Name (Type or Print):					
Signature ¹ :					
Title:					
Date:					
Telephone No.:					
Fax No.:					
¹ This form shall be signed by a "Respons	ible Official". "R	esponsible Offic	cial" means o	ne of the fol	llowing:
a. For a corporation: the president,	secretary, treasur	er, or vice-presi	dent of the co	orporation in	n charge

- a. For a corporation: the president, secretary, treasurer, or vice-president of the corporation in charge of a principal business function, or any other person who performs similar policy or decision-making functions for the corporation, or a duly authorized representative of such person if the representative is responsible for the overall operation of one or more manufacturing, production, or operating facilities applying for or subject to a permit and either (i) the facilities employ more than 250 persons or have a gross annual sales or expenditures exceeding \$25 million (in second quarter 1980 dollars), or (ii) the delegation of authority to such representative is approved in advance by the Director;
- b. For a partnership or sole proprietorship: a general partner or the proprietor, respectively;
- c. For a municipality, State, Federal, or other public entity: either a principal executive officer or ranking elected official. For the purposes of this part, a principal executive officer of a Federal agency includes the chief executive officer having responsibility for the overall operations of a principal geographic unit of the agency (e.g., a Regional Administrator of U.S. EPA); or
- d. The designated representative delegated with such authority and approved in advance by the Director.